

## 250 c.c. O.H.V. TWIN CYLINDER SCOOTER

### REMOVING AND REFITTING FRONT MUDGUARD AND LEGSHIELD ASSEMBLY AND STEERING HEAD TUBE

If the steering head tube is to be replaced, for example after accident damage, it is first of all necessary to remove the front mudguard and legshield assembly. Proceed as follows.

Remove the front forks as described in Sheet No. 1010. Disconnect and remove the battery or batteries, followed by the headlamp unit. Remove the single screw on either side of the instrument panel, which holds the panel to the legshield. The panel can remain loosely in position. Take out the four screws underneath the mudguard, which hold the headlamp cowl in position and remove the cowl. Disconnect the horn wires.

Remove the left and right hand chrome beadings, take out the screws holding the mudguard and mudguard extensions to the legshield and footboards and remove the mudguard and extensions. Remove the brake and gear change pedals and slacken off the foot board. After the bolts holding the legshield to the frame and foot board are taken out (those fastened to the frame are at the back of the shield just below the instrument panel) the shield can be removed.

Remove the earth wire from the frame and disconnect the head tube by taking off the four nuts from the studs that pass through the tube clips and driving the studs out of the clips. The legshield bracket will come away with the top stud. Draw the head tube complete with clips up and out of the frame tubes.

Re-assemble in reverse order, but do not tighten the top head tube stud until the legshield is bolted in position and take care that the beadings are in position before finally tightening the panels.