September 6, 1967

Bulletin 67-19P

SUBJECT:

New Crankshaft Locating Tool D571/2T68 for

500cc engines after H50000

We are sending one of these new tools to every dealer. All 500cc engine flywheels from engine number H50000 have two 3/16" dia. locating holes in them. One of these holes locates the crankshaft at Top Dead Center, the other at 380 before Top Dead Center.

When using this tool as a top dead center indicator be sure you engage the pin in the second hole as the crankshaft is rotated in a forward direction. Double check that the pistons are at top dead center.

Very truly yours,

THE TRIUMPH CORPORATION

S. E. Lovell,

Parts Manager

SEL: ib