SERVICE

DAKE FAZ BORBE

BULLETIN

March 20, 1967

Continued.....

TO ALL EASTERN TRIUMPH DEALERS:

Re: Index of Service Bulletins

All yellow Service Bulletins are identified by a reference number indicating the year and the number of the bulletin in numerical sequence. (Example, bulletin reference No. 65/6 is #6 bulletin issued in 1965). File these yellow bulletins in numerical sequence by reference number and date.

This is a revised index as of March, 1967. We have removed some of the obsolete bulletins from this index.

IMPORTANT NOTE: Whenever you receive a Service Bulletin always file it in numerical sequence and add the number and subject of the bulletin in the blank space provided on this index sheet.

Bulletin Ref. No.	Date	Subject of Bulletin
59/7	May 1, 1959	Refacing Clutch Plates, Twins and Lightweights
59/15	Aug. 20, 1959	Service Notes - 1959 Gearbox Fitted to Big Twin Models
		SERVICE BULLETINS FOR 1960
60/4	March 14, 1960	Ex Pipes & Mufflers Fitted to 1958, 159, & 160 "B" Range
60/10	Sept. 27, 1960	CD223 Twin Carburetor Balance Tube Kit
	+ + 5	SERVICE BULLETINS FOR 1962
62/3	Jan. 13, 1962	Part #CD108 Spindle Puller - Instructions for Use on All Triumph S/A Models
62/4	May 25, 1962	Transmission Gears Available for Triumph Models '50-'62
62/6	Aug. 17, 1962	650cc Twin Crankshaft Assembly
62/7	Aug. 27, 1962	Lucas Switch Kit CD299
62/8	Aug. 31. 1962	Kit of Racing Valve Springs for Tiger Cub Models
62/11	Dec. 17, 1962	Universal Condenser, Part No. CD303
62/12	Dec. 19, 1962	1963 "A" Range Wiring Chart
62/13	Dec. 20, 1962	1963 "B" Range Wiring Chart
		A

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1962 In	dexed Service Bu	lletins continued Page 2 - March 20, 1967	
62/14	Dec. 19, 1962	1963 "C" Range Wiring	
62/15	Dec. 20, 1962	Service Notes on the 1963 "C" Range T100S/R 500cc Twin	
		SERVICE BULLETINS FOR 1963	
63/1	Jan. 7, 1963	Instructions for Testing Lucas RM19 Equipment as Fitted to Both "B" & "C" Range '63 Battery Ignition Twin Models	
63/2	Jan. 7, 1963	Instructions for Testing Lucas RML8 Equipment as Fitted to 1962 & 1963 Battery Ignition T20 Cub Models	
63/4	Jan. 23, 1963	Instructions for Fitting CD172/CS63 Mounting Brackets to 1963-T100S/R Saddlebag Brackets for 1963 "C" Range	
63/5	Jan. 23, 1963	Instructions for Fitting CD172/B63 Saddlebag Mounting Bkt to '63-Tl20/R & TR6/R Saddlebag Brackets for '63 "B" Rang	

The following Service Bulletins for 1964, '65, '66 and '67 and also ALL "Blue" Bulletins beginning with No. 4 (November 1963) are included in a special "Black Binder" that was gent to all Dealers during June 1966. This "Black Binder" set of Service Bulletins is for the use of Triumph Mechanics.

SERVICE BULLETINS FOR 1964

64/1	Jan. 17, 1964	Basic Instructions for Set-Up of NEW 1964 Triumph Twin Cylinder Motorcycles
61/2	Feb. 4, 1964	NEW SHOP TOOLS
01/4	Oct. 30, 1964	Wheel Building Dimensions
	•	SERVICE BULLETINS FOR 1965
65/3	Jan. 18, 1965	1964 Type Fork Springs Fitted to "B" & "C" Range Twins
65/4	Feb. 22, 1965	Instructions for Mounting VDO Enduro Speedo
65/5	May 4, 1965	Use of Triumph Electrical Test Set Model 102 .
65/6	May 11, 1965	CD415 Luggage Rack - CD417 Saddlebag Brackets
65/7	July 7, 1965	376/077T Float Bowl Window Gauge
65/8	July 15, 1965	New "Red" Ignition Timer Disc CD376
65/9	July 23, 1965	Important Service Notes to be read by Sales and Service Personnel
65/10	Aug. 3, 1965	Rear Wheel Bearing Seal
65/11	Aug. 18, 1965	Alternative WISCO G-3A Battery
65/13	Oct. 8, 1965	Exchange Prices on Lucas Electrical Equipment

1965 Inde	xed Service Bulle	tins continued Page 3 - March 20, 1967
65/14	Oct. 12, 1965	Model 102 Electrical Test Set (D.C. Generator Models)
65/15	Oct. 12, 1965	Model 102 Electrical Test Set (T20 Model-RM18)
65/17	Nov. 9 , 1965	12 Volt Lucas Equipment Testing (1966 Models)
65/18	Dec.10, 1965	Countershaft Sprockets
65/19	Dec. 8, 1965	Rear Wheel Sprockets
65/20	Dec. 8, 1965	Chain Oiler-Late '65 Twin Models - Early '66 Models
		SERVICE BULLETINS FOR 1966
66/1	Jan. 24, 1966	Oil Bleed Holes in Connecting Rods
66/2	Feb. 25, 1966	Tachometer Drive Gearbox
66/3	May 16, 1966	Jomo Valve Springs
66/4	July 1, 1966	Electrical Problems-Ignition Switch #31899 and Diode #49345
66/5	Aug. 5, 1966	Head Light Bulb Failures
66/6	Dec.14, 1966	Mounting CD472 Seat Rail for '67 "B" & "C" Range Models
		SERVICE BULLETINS FOR 1967

Jan. 1, 1967 "Flat Rate" Labor Time Schedule

67/1

SERVICE

BULLETIN

November 11, 1966

MECHANIC'S SERVICE BULLETINS 1964 - 1967 INDEX - REFERENCE BY SUBJECT

	SUBJECT	SERVICE BULLETIN	REFERENCE NUMBERS
		Yellow	Blue
	Camshafts - Racing		6
	Carburetion		
	Dual twist grip	65/9	
	Float level	65/7	9
	Float needle and seat		10
	Throttle slides - sticking		6
	Throttle slides - 1966 Tl20/R		14
•	Chain Oiler	65/9 & 65/20	11
	Connecting rods - oil holes	66/1	
	Electrics - Replacement Parts		
	Battery - new 6 volt	65/11	
	Battery - new 12 volt		13, 14 & 17
	Contact breaker plate		10
	Cut-out button - Ignition		13
	Key - Ignition		11
	Stators & rotors - Part Nos. & Exch. Prices	65/12 & 65/13	
	Electrics - Service Problems and Testing		
	Bulbs	66/5	16 & 19
	Diode	66/4	11 & 16
	Fuse		11
	Heat sink		16
	Ignition timing	65/8 & 65/9	6,8 & 10
	Switch - Ignition	66/4	
	Switch - Lighting		8
	Tail - Light		14
	Electrics - Test Procedure		
	1966 12 volt models	65/17	
	1963 - '65 6 volt models	65 /5	
	1962 - '65 T20 Cub Battery Ignition Models	65/14	
	Pre-1960 D.C. Generator Models	65/14	
	Wiring color code 1963 - '64 models		5
	Engine Number List of New '66 Improvements		15
	Engine - Service Problem - Wet Sumping		17
	Emblems - Gas Tank		11
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-2- N	ovember 11, 1966
<u>Yellow</u> g" tool head	Blue 11, 13 & 17 11 & 13 18
springs)	4 & 6 6, 8 & 11
65/3	
	19
65/8 & 65/9	6, 8 & 10
65/1	*.
65/6	
65/3	11 8 & 11 4, 19, 11 & 14
65/9 & 65/20	11 14 17
4T 14	7 12
65/6	
65/4	8 11
65/18 & 65/19	14
	14
	11
	13
65/4, 65/7 & 6 66/3	
	11
65/10	17
2	Yellow y" tool head springs) 65/3 65/8 & 65/9 65/1 65/6 65/9 & 65/20 65/6 65/1 65/18 & 65/19