

# *The* **TRIUMPH** *Corporation*

## SERVICE BULLETIN

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TO ALL EASTERN TRIUMPH DEALERS

February 19, 1968

68/3

SUBJECT: "C" Range Pistons, Part Number E6884 and E6897

Standard "C" Range cylinder bore is 69mm (2.716"). When fitting oversize pistons the cylinders should be bored to the following sizes.

<u>Oversize</u>	<u>Cylinder Bore Measurement</u>
+ .010"	2.726"
+ .020"	2.736"
+ .030"	2.746"
+ .040"	2.756"

Always measure replacement pistons before boring and allow .004" clearance measured at the bottom of piston skirt.

If you have experienced piston skirt seizure with the subject pistons, please send us the failed samples and a report of operating conditions. We would like to know if the subject pistons are NOT giving satisfactory performance.

Very truly yours,

THE TRIUMPH CORPORATION



Service Manager

Rod Coates:mm