

The TRIUMPH Corporation

SERVICE BULLETIN

September 22, 1967

67/12

TO ALL EASTERN TRIUMPH DEALERS:

SUBJECT: Unified Thread Changeover

As the existing threaded parts on all Triumph motorcycles are gradually modified to a unified thread it becomes a matter of necessity to know the threads you are dealing with.

Most threads on Triumphs conform to the Cycle Engineers Institute or Whitworth thread standards. Unified threads have been in use in America for some time and are gradually being adopted in all English countries. A table of common thread sizes is shown below listing common CEI, Whitworth and Unified thread sizes.

THREADS PER INCH					
Size	Cycle Engineers Institute (C.E.I.)	UNIFIED		WHITWORTH	
		Unified Fine (UNF)	Unified Coarse (UNC)	British Standard Fine (BSF)	British Standard Whitworth (coarse) (BSW)
1/4"	26	28	20	26	20
5/16"	26	24	18	22	18
3/8"	26	24	16	20	16
7/16"	26	20	14	18	14
1/2"	20	20	13	16	12
9/16"	20	18	12	16	12
5/8"	20	18	11	14	11

A Craftsman thread gauge (#9M4048) is available from any Sears Roebuck store for \$2.49 and contains all T.P.I.'s shown above. Always check thread sizes when there is a doubt about the proper fastener to use.

Very truly yours,

THE TRIUMPH CORPORATION


Service Manager

Rod Coates:bjh