

# The TRIUMPH Corporation

## SERVICE BULLETIN

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September 22, 1967

67/11

TO ALL EASTERN TRIUMPH DEALERS:

SUBJECT: Fork Bushings in Late Model Twins

We have reports of excessive wear of the sintered iron (gray color) fork bushings H441 and H443.

When doing repair work on any 1967 "B" or "C" Range Triumph, particularly those machines that have seen rough usage in Scrambles, etc., always check for play in the front stanchion tubes that could be caused by worn stanchion tube bushings.

To check for this condition, raise the front end of the motorcycle until the front wheel is off the ground. Hold the two bottom members next to the front wheel axle and check for excess front to back movement of the bottom members.

Replace all worn bushings and be sure to check bearing surface of stanchion tubes and inside surface of bottom sliding members. If these surfaces are damaged the parts must be replaced. Any damage caused by worn sintered iron bushings can be claimed under guarantee.

If you have front forks apart for any reason, always replace the gray colored sintered iron bushings with the bronze H441 and H443 bushings. It is always good practice to polish the stanchion tubes with fine emery cloth when the forks are disassembled for any reason.

Always use your Tri-Cor CD475 stanchion tube tool when reassembling the stanchion tubes to the fork lugs.

Very truly yours,

THE TRIUMPH CORPORATION



Service Manager

Rod Coates:bjh