

DO NOT - REVISE THE BOOK FROM THIS
BULLETIN
The TRIUMPH Corporation

Parts - Tools - Accessories Bulletin

January 24, 1967

Bulletin No.66-2P

SUBJECT: Replacement Parts Catalog No.5 for 1967 "B" Range Twins

Listed below are important corrections and additions that should be made in this catalog immediately.

IMPORTANT NOTE: Always check the remarks column at the far right of each odd-numbered page in the parts catalog for additional information when ordering. This column identifies the particular model the part fits if it is not universal, and starting engine numbers for parts changed during the model run.

<u>Page No.</u>	<u>Ref. No.</u>	<u>Corrections and Additions</u>
12.		✓DELETE: CP188 Carton Pack (order individual items). ✓DELETE: CP97 Carton Pack (order individual items). ✓DELETE: E6387 Piston. Part number incorrect. 7.5-1 CR Piston not stocked. ✓NOTE: E6868 and E6867 Pistons are complete with rings and circlips and are in effect "Carton Pack" piston assemblies. ✓ADD: CP168/64 Fork Rebuilding Kit. ✓ADD: GS/B/66-67 Overhaul Gasket Set.
13		✓NOTE: Triumph paint stocked <u>only</u> in aerosol containers.
17	✓14 & 15 ✓23	✓DELETE: Individual Rings not available. Use CD460 Ring Set. ✓DELETE: 54215824 Rotor. Order 54213901 Rotor which is interchangeable.
25	17	✓DELETE: E5914 Aluminum Adaptor. Use E3583 Steel Adaptor. ✓ADD: E5347 Sleeve for head bolts passing through inlet tract.
27	26	✓CHANGE: 42539 to 425359. ✓ADD: E4849 Dowel Pin, exhaust camshaft to auto-advance unit. ✓ADD: 425370 Base Plate, for contact breaker assembly. ✓ADD: 54933228 Lead, contact set to coil.
29		✓ADD: T1604 Heavy Duty Index Plunger Spring.
31	11 16	✓CHANGE: T1846 to T1845. ✓CHANGE: T489 to E489.
39	11	✓NOTE: F7357 Prop Stand Complete, fitted to TR6R and T120R
41	15 20 41 43	✓DELETE: 64054506. Not fitted to U.S. Models. ✓DELETE: SA 253/5. Not fitted to U.S. Models. ✓CHANGE: W11 to W1467. ✓CHANGE: 31437 to 54033234. ✓ADD: 64054465 Damper Unit for 64054164 Suspension Unit.

Page No.	Ref. No.	Corrections and Additions
42	✓ 19	NOTE: Illustration incorrect - round type rubber fitted.
47	✓ ADD:	E4204 Leg Guard2)
	✓ ADD:	E4207 Clip4)
	✓ ADD:	F4715 Screw4) <u>TR6C</u>
	✓ ADD:	E2351 Plain Washer4)
	✓ ADD:	F3799 Self-locking Nut ...4)
49	10	✓ NOTE: F6728 Lock not supplied with H2100 Top lug.
	11	✓ ADD: D623 Key (state serial number). Key numbers run from EJRI to EJR50.
51	3	✓ NOTE: F6728 Lock not supplied with H2099 Top Lug.
53	26 & 27	✓ DELETE: W1734 Linings, W129 Rivets not stocked. Use CP205 Carton PK.
55	27 & 28	✓ DELETE: NW243 Linings, W129 Rivets not stocked. Use CP39/AM2. " "
57		✓ DELETE: Entire Page. Q.D. Wheel not fitted to U. S. Models.
59	1	✓ DELETE: F7004 Gas Tank. Not fitted to U.S. Models.
	7	✓ DELETE: F5398 Styling Strip. Not fitted to 1967 Models.
	11	✓ DELETE: TR6R from remarks column.
		✓ NOTE: Correct part numbers for gas tanks are as follows: TR6R - F7003 MG/AW TR6C - F6728 MG/AW T120R & T120TT - F6728 Aub/AW (from engine number DU48157) T120 & T120TT models up to engine number DU48156 were fitted with the F6728 Aubergine/Gold gas tank. However, the factory has discontinued this color scheme, and as our stock is exhausted here, only the F6728 Aubergine/Alaskan White will be supplied.
61	10	✓ DELETE: E4594 not stocked. Use CD31 Tubing.
63	14	✓ DELETE: F6431. Not stocked. Use F6432.
	15	✓ CHANGE: F5764 to F6866 Cloth Element. Fitted to T120R, T120TT.
67	5	✓ DELETE: H1482. Not fitted to U.S. Models.
	20	✓ DELETE: F5984 Rear Mudguard. Not fitted to U.S. Models.
	22	✓ NOTE: Use F7850 Lifting Handle on models fitted with F5424 with exaggerated bend not permitting use of CD464 or CD469.
	1 & 20	✓ NOTE: Specify year, model, and color scheme when ordering painted parts.
		✓ DELETE: F5924 Rear Number Plate. Not fitted to U.S. Models.
69	1	✓ DELETE: H1871 Handlebar. Not fitted to U.S. Models.
	13	✓ DELETE: 18/1004. Not fitted to U.S. Models.
	13	✓ DELETE: 18/999. Not fitted to U.S. Models.
	28	✓ DELETE: 18/1000. Not fitted to U.S. Models.
		✓ ADD: 54941009 Lead, for horn push and dip switch.
	41 & 42	✓ NOTE: Sold only as a unit under part number 18/838/839.
71	1	✓ CHANGE: D565 to D466T.
	5	✓ DELETE: D558. Not fitted to U.S. Models.
	5	✓ CHANGE: D559 to D330T.
	12 - 19	✓ DELETE: D499 and components. Not fitted to U.S. Models.

73	8	✓CHANGE:	D311 to DA311.
	10	✓DELETE:	D87. Not stocked.
	16	✓CHANGE:	DA50/1 to D662/3. Models fitted with the new T2436 Mainshaft require the use of the new D662/3 clutch center extractor. The D662/3 extractor also works on older models and therefore supersedes the DA50/1. Tri-Cor CD222 pullers in stock here have been modified to fit these late models also. Older CD222 pullers can be modified to fit by removing the taper at the bottom of the inside bore of the tool. DA50/1 pullers will not work on models fitted with the T2436 mainshaft and cannot be modified to fit.
	17	✓DELETE:	D296. Not stocked.
	27	✓DELETE:	D261. Not fitted to U.S. Models.
	30	✓DELETE:	D527. Use CD367.
74	38	✓CHANGE:	Reference No.38 "O" Ring Seal to Reference No.3.
77		✓DELETE:	Entire Page. Not fitted to U.S. Models.
80	2 & 3	✓NOTE:	Illustration numbers reversed.
81	1	✓DELETE:	SSM5001/00 Speedometer Head KPH. Not fitted to U.S. Models.
	18	✓DELETE:	E5156. Not available.
	19	✓DELETE:	E5155. Not available.
	26	✓DELETE:	E6124. Not available.
		✓ADD:	31-315-135 Brass fitting for instruments at cable connection.
		✓ADD:	E5758 Body, for E5756 Tachometer Gearbox.
		NOTE:	Smiths speedometers are standard equipment on all 1967 "B" Range Models. VDO Enduro speedometers are available if desired, but at dealer's or customer's expense. See Tri-Cor Accessory Catalog for ordering information.
83	13	✓CHANGE:	31071 to 31107.
		✓ADD:	54441104 Clip, at ends of 45149 coil.
		✓ADD:	54441946 Lamination, for 45149 coil.
		✓ADD:	54523480 Headlight Shell, for 59699 Headlamp.
85	8	✓DELETE:	100104. Use 54100776.
	18	✓DELETE:	D262. Use D105T.
	28	✓DELETE:	54937976 H.T. Lead. Not stocked.
	29	✓DELETE:	842183 H.T. Lead. Not stocked.
	35	✓CHANGE:	70197 to 70183.
		✓ADD:	423947 Bracket, for 45110 coil.
87	8	✓ADD:	54520540 Adaptor Unit, complete with leads.
			554602 not supplied with leads as illustrated.
	32 - 42	✓DELETE:	53454 and components. Not fitted to 1967 Models.
	50	✓DELETE:	127684. Use 110714.
	54	✓ADD:	Part number D622 (specify key number).
		✓ADD:	54523508 Headlight Shell, for 59734 Headlamp.
		✓ADD:	54130041 Nut, for 31899 Ignition Switch.
		✓ADD:	54938986 Fuse Assembly.
		✓ADD:	CD392, 30 amp Fuse (box of five).
			CD447, 20 amp Fuse (box of five).