

The TRIUMPH Corporation

SERVICE BULLETIN

December 14, 1966

66/6

TO ALL EASTERN TRIUMPH DEALERS

SUBJECT: Instructions for Mounting CD472 Seat Rail for 1967 "B" & "C" Range Models

Remove top suspension unit bolts. Assemble the flat adjustable rear support to the lower tube with round head screw and acorn nut to the rear. Fit seat rail using original right hand top suspension unit bolt. Use new bolt with spacer supplied for left side. Spacer fits between left end of seat rail and motor-cycle frame.

Remove top rear fender bolt and attach adjustable rear support at this point.

Adjust rear support for best position of seat rail tube and square up seat rail as required for good appearance.


Tighten the four mounting bolts.

List of Spare Parts of CD472 Seat Rail

- 1 - Tubular seat rail
- 1 - Adjustable rear support
- 1 - 1/4" - 20 x 3/4" round head screw
- 1 - 1/4" Lockwasher
- 1 - 1/4" 20 acorn nut
- 1 - 3/8" - 2 1/4 x 2 1/4" L.H. mounting bolt
- 1 - Spacer 3/8" I.D. - 3/4" O.D. 1/4" length
- 1 - 3/8" Lockwasher
- 1 - 3/8" - 2 1/4 hex nut

Very truly yours,

THE TRIUMPH CORPORATION


Service Manager

Rod Coates:bjh