

The TRIUMPH Corporation

SERVICE BULLETIN

This Bulletin Supersedes Bulletin No. 65/16 Dated November 10, 1965

May 16, 1966 66/3

TO ALL EASTERN TRIUMPH DEALERS:

SUBJECT: Jomo Valve Springs, Part No. CD71 - - - List Price \$10.62B *

Important Instructions - For Fitting to all 650cc Models Prior to 1966.

1. When fitting the outer spring, the close wound coil must be at the bottom (toward the cylinder head).
2. Add spacer washer under the bottom valve spring cup, E1544, so that actual length of outer spring is 1-5/16" long when assembled to the cylinder head with the valve on its seat. When measuring, allow for the distance that the outer spring extends into bottom cup.
3. Use Spacer washers part No. CD255/30 or CD255/60 to obtain correct "assembled--length" of outer spring. CD255/30 is .030" thick and CD255/60 is .060" thick.

IMPORTANT NOTE

4. The new "thick" bottom valve spring cups fitted to all 1966 - 650cc Twin Models cannot be used with Jomo valve springs. Because of this, you must replace them with the earlier type E1544 bottom cup in order to obtain the correct outer valve spring length of 1-5/16" (use spacers as mentioned above).

Very truly yours,

THE TRIUMPH CORPORATION



Service Manager

Rod Coates:bjh

* New Suggested List Price as of May 16, 1966