

# The TRIUMPH Corporation

## SERVICE BULLETIN

January 10, 1966

1966 "B" RANGE 650cc TWIN MODELS

### BULLETIN No. 12

SUBJECT: Replacement Parts Catalog #4 for 1966 "B" Range Twins.

We list below important corrections that should be made in your book IMMEDIATELY.

<u>Page No.</u>	<u>Ref. No.</u>	<u>Corrections</u>
16		CP199 piston not stocked. Order CP163 - 8 to 1. For 6T model.
17		We do not stock carton pack CP173 valves, CP188 valve springs, or CP197 valve guides. Order these items as separate parts.
17	Add	"Complete" gasket set. Part No. GS/B/63-66.
21	23	Change rotor number to 54213901.
25	35	Exh. tappet E6329 is a standard grind with hole. Exh. tappet E6490 is "R" grind with hole.
31	16	Complete auto-advance and C/B cam assembly is 54415750 for coil ignition.
31	17	Complete base plate with points and condenser number is 425379.
31	33	Complete auto-advance and C/B cam assembly is 54415746 for A.C. ignition.
31	Add	Part number for contact breaker lead 54933228.
35	16	Correct number should be E489.
41	10, 11 & 13	These new wider chain tensioner parts can be fitted to early machines.
43	Add	Fork stop screws number H1877 (at frame head lug).
43	11	Change prop stand number to F5786. ...
45	15	The damper unit number for suspension unit 64054164 fitted to TR6 and TL20 is 64054465.
45	43	Change 31437 stop lamp switch number to 54033234.
47	44	F6655 pivot bolt can use TL273 pivot bolt.
55	14	Change light unit number to 576798.

Continued.....

<u>Page No.</u>	<u>Ref. No.</u>	<u>Corrections</u>
55	19	Change bulb number to 446 (U.S.A.).
55	20	Adaptor unit complete with wires can be ordered under part number 54520540.
55	36 & 37	They have number backwards in Fig. 18 - page 54. 36 is the bracket HL430 and 37 is the horn 70164.
57	1 & 2	Fork assembly number should be H2077 and middle lug as stem HL999 for U. S. models.
59	1	Fork assembly number should be H2071. Eastern TR6/C and T120/TT.
63	26	Use carton pack brake lining CP205.
67		Cross complete page off. Not fitted to any U.S.A. models.
69	1 & 7	Delete F7004 gas tank and F5395 centre styling stay. Used on ENGLAND HOME MARKET ONLY.
71	32	Can use in place of El459 or E3082 by using extra length of rubber hose (CD33 cut 17" long).
73	11, 14,	Delete, Used on ENGLAND HOME MARKET ONLY.
73	15	Change F5764. Should be F6866.
73	16 & 25	Delete as we are now fitting single type air cleaner to Eastern U.S.A. T120/R and T120/TT for 1966.
75	16	Part number should be F4239.
77		Cross complete page off. Fender and stays for English models only.
81	3	Can use 16/417 throttle assembly and 366/012 twist grip.
83	1	Use D466T clutch cable. All "B" Range Twins.
83	5	Use D330T brake cable <u>ALL</u> U.S.A. Models.
83	12 & 19	Delete these items.
83	22	Can use 313/6 throttle assembly and 366/012.
93	16	E5756 is the tachometer gearbox complete. E5758 is the gearbox shell only.
93		Write in number for brass end cap 31-315-135. This is fitted at cable connector on all speedo and tachs. Add for TR6/C VDO Kit - number CD430 speedo, CD433 mounting kit and CD444 cable 65" long.

Continued.....

<u>Page No.</u>	<u>Ref.No.</u>	<u>Corrections</u>
95	9	Clips for 45149 coil is part number 54441104. Lamination part number is 54441946.
95	13	Part number should be 31107 black kill button A.C. ignition.
95	18	Part number of shell only for head lamp 58395 is 54520354.
97	1	Coil bracket number is 423947.
97	30	35601kill button is brown for battery ignition.
99	8	Adaptor assembly complete with wires is part number 54520540.
	Add	Part number CD447 20 amp. fuse.
	Add	Part number CD392 30 amp. fuse.
	Add	Part number 54938986 fuse assembly.
99	18	Lucas part number for lock and key is 345070. Key numbers run from 876 thru 955.
99	32 & 42	Delete these items. The tail light is not fitted to U.S.A. models.