

# The TRIUMPH Corporation

## SERVICE BULLETIN

May 11, 1965 65/6

TO ALL EASTERN TRIUMPH DEALERS

SUBJECT: CD415 Luggage Rack and Seat Rail Combination  
CD417 Saddlebag Brackets to fit CD415

### Parts Included with CD415

- 1 - CD415 Luggage Rack and Seat Rail Combination
  - 2 - 1/4"-28 x 1-3/8" Hex Head Bolts
  - 2 - 1/4"-28 x 1" Hex Head Bolts
  - 4 - 1/4"-28 Hex Nuts
  - 4 - 1/4" Lock Washers
  - 2 - 5/8" Spacers
  - 2 - Rear Support Brackets (1 left hand, 1 right hand)
1. Locate the two 1/4" holes, just in front of the Upper Suspension Unit Mounting Point. Mount the CD415 in these two holes using two 5/8" Spacers and two 1/4"-28 x 1-3/8" Bolts with Nuts and Lockwashers.
  2. Place the rear center mount, located below the Seat Rail, under the lifting rail of the license plate holder. Bolt to the rear fender using existing bolt, nut and washer.
  3. Attach the rear support brackets to the 1/4" hole in the rear lug welded to the lower arm of the CD415 using the remaining 1/4" bolts, nuts and lockwashers and bolt to the rear fender using existing fender bolts.

### CD417 Saddlebag Bracket

Mount CD417 (either CD417B-650cc or CD417C-500cc) Saddlebag Bracket as shown below:

To mount the saddlebags (either CD144 or CD279) push the "Well Nuts" into the large 1/2" holes in the lugs welded to CD415 combination bracket. Hook one of the slots in the steel backing plate on the saddlebag on the CD417 rivet and position the mounting holes over the "Well Nuts". Insert the 1-1/4" machine screws through the holes from inside the bag, using the spring clips as washers for the screws. As the screws are tightened the rubber nut will expand behind the steel lug to firmly secure the bag in place.

### Hardware Includes:

- 1 - CD417 Bracket Set (left and right)
- 4 - 1/4"-20 x 1-1/4" Machine Screws
- 4 - 1/4"-20 Rubber Mounted "Well Nuts"

