

PISTON & RING INSTRUCTIONS

RINGS:

Rings with bevel on inside of compression rings must be installed to face top of piston.

PISTON PIN:

Fit piston pins to .0005 - .0006 clearance figuring on a basis of .001 clearance to one inch of piston pin. This is important on all forged pistons.

CARBURATION TUNING:

When raising compression ratios motor heat also rises. Be sure to increase carburetor jet size. Install excessive size carburetor jets making mixture too rich. The motor will accelerate. However will not reach top R.P.M.'s. Jet down until motor will wind up and smooths out. When tuning always tune from the rich mixture and go down on jets. Failure to tune properly causes piston seizure and burning.

PISTON CLEARANCE:

.003-.005 for breakin .006-.008 for racing

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