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# CATALOGUE OF



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All communications relating to Spare Parts or Repairs to Motor Cycles to be addressed to B.S.A. Motor Cycles Ltd.  
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Service, Spares and Repairs Department

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MCE715-2

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Printed in England  
Aug. 1953

Stockists

Engine

Gearbox

Clutch and  
Front  
Chaincase

Frame and  
Fittings

Rear  
Suspension

Front Fork  
and  
Fittings

Front Hub  
and Wheel  
Fittings

Rear Hub  
and Wheel  
Fittings

Mudguard,  
Chainguard, Oil  
Tank and Rear  
Brake

Petrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual Seat

Handlebars,  
Pandrill and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Numbers  
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## SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES FOR GOLD STAR MODELS.

|                        |                             |
|------------------------|-----------------------------|
| /1 Cadmium             | /6 Rustproof Black          |
| /2 Dull Chrome         | /7 Black Enamel             |
| /3 Bright Chrome       | /19 Matt Silver and Chrome, |
| /21 Polished Aluminium | Lined Red                   |

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Front  
ChaincaseFrame and  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard,  
Chainguard, Oil  
Tank and Rear  
BrakePetrol Tank,  
Handlebars,  
Mudguards,  
Toolbox and  
Dual SeatHandlebars,  
Pandrill and  
MegaphoneTools and  
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## SPARES

Please carry out the following in order to ensure prompt attention and correct execution of orders.

2. When ordering parts the frame and engine numbers must be quoted. The former will be found stamped on the seat or the head tube lug and the latter on the nearside of the crankcase immediately below the cylinder base. It is essential that the component numbers of the parts required be clearly stated.

**IMPORTANT.**—In quoting engine and frame numbers the full numbers including prefix letters, **MUST BE GIVEN.**

*B.S.A. Motor Cycles Ltd. reserve the right to alter the designs or any constructional details of their manufactures at any time without giving notice.*

## COPY OF B.S.A. MOTOR CYCLE SPARE PARTS GUARANTEE

We give the following guarantee with B.S.A. Motor Cycle Spare Parts, instead of the guarantee implied by statute or otherwise, as to the quality or fitness of such parts for the purpose for which they are intended, any such implied guarantee being in all cases excluded, nor can any claim for consequential damages be entertained.

**WE GUARANTEE**, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for six months only from the date of purchase, and the damages for which we make ourselves responsible under this guarantee are limited to the replacement of any part which may have proved defective.

**WE UNDERTAKE**, subject to the conditions mentioned below, to make good at any time within six months any defects in these respects. As motor cycles are easily liable to derangement by neglect or misuse, this guarantee does not apply to defects caused by wear and tear, misuse, or neglect. The term "misuse" shall include among others the following acts: The attaching of a sidecar to the motor cycle in such a manner as to cause damage or calculated to render the latter unsafe when ridden; the use of a motor cycle or a motor cycle and sidecar combined when carrying more persons or a greater weight than they were designed to bear.

## CONDITIONS OF GUARANTEE

We do not guarantee the specialities of other firms, such as tyres, electrical equipment, saddles, etc., or of any component part supplied to the order of the purchaser differing from our standard specifications, whether supplied with our motor cycles or otherwise.



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Frame and Fittings

Rear Suspension

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Front Hub and Wheel Fittings

Rear Hub and Wheel Fittings

Mudguard, Chainguard, Oil Tank and Rear Brake

Petrol Tank, Handlebar, Mudguards, Toolbox and Dual Seat

Handlebars, Pandlebar and Megaphone

Tools and Sundries, Electrical Equipment

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| Ambala ... ..                  | B. K. Mittal & Co., Staff Rd., Ambala,<br>Cantt.                                                                                                                                  |
| Kanpur ... ..                  | Calcutta Motor & Cycle Co., 26/51,<br>Birhani Rd., Kanpur.                                                                                                                        |
| Cuttack ... ..                 | Pearl Cycle Stores, Naya Serak,<br>Cuttack.                                                                                                                                       |
| Lucknow ... ..                 | Motor Cycle House, 11, Station Rd.,<br>Lucknow.                                                                                                                                   |



|                                      |         |                                                                                                            |
|--------------------------------------|---------|------------------------------------------------------------------------------------------------------------|
| <b>INDIA</b>                         |         |                                                                                                            |
| Nagpur ...                           | ...     | Bombay Cycle Stores Co. Ltd., Mahal, Nagpur City.                                                          |
| Ranchi ...                           | ...     | Kedia Cycle Stores, Main Rd., Ranchi.                                                                      |
| Jamnagar ...                         | ...     | Imperial Trading Co., Ranjit Rd., Jamnagar.                                                                |
| Meerut ...                           | ...     | Mittal Bros., Bombay Bazaar, Meerut.                                                                       |
| Hyderabad ...                        | ...     | Sohrab Bros., Hyderabad—DN.                                                                                |
| <b>INDONESIA</b>                     | ...     | Handelmaatschappij L. Platon N.V., Postrommel Dak 776, Djakarta-Kota.                                      |
| <b>IRAQ</b>                          | ...     | Mr. J. A. Noury, 2/111, Rashid Street, Baghdad, Iraq.                                                      |
| <b>IRISH REPUBLIC</b>                | ...     | Huet Bros. Ltd., 7 & 8, Bachelor's Walk, Dublin, C.9.                                                      |
| <b>ISRAEL</b>                        | ...     | S. Gousman & Son, 16, Hakishon St., Tel-Aviv.                                                              |
| <b>ITALIAN SOMALILAND</b>            | ...     | Arabian Trading Co., Esplanade, Aden.                                                                      |
| <b>ITALY</b>                         | ...     | A. di Palma, Via Cenisio 4, Milan.                                                                         |
| <b>JAPAN</b>                         | ...     | Balcom Trading Co. Inc., Japan Red Cross Bldg. Annexe, 5-1 Shiba Park, Minatu-Ku, Tokio.                   |
| <b>KOREA</b>                         | ...     | Balcom Trading Co. Inc., Japan Red Cross Bldg. Annexe, 5-1, Shiba Park, Minatu-Ku, Tokio.                  |
| <b>KUWAIT</b>                        | ...     | Abdul Rahman Albisher & Zaid Alkazemi, Kuwait, Persian Gulf.                                               |
| <b>LEBANON</b>                       | ...     | Associated Commercial Enterprise, P.O. Box 3270, Air Moureisseh, Beirut.                                   |
| <b>LEICHENSTEIN</b>                  | ...     | Fibag, Postfach Zurich 39, Zurich Switzerland.                                                             |
| <b>LIBERIA</b>                       | ...     | Cie. F.A.O., Monrovia.                                                                                     |
| <b>LIBYA</b>                         | ...     |                                                                                                            |
| Tripolitania ...                     | ...     | Fili Pagani Soc. Coll. 113, Sciara Mizran, Tripoli.                                                        |
| Cyrenaica ...                        | ...     | Metcalf Eng. Co. Ltd., P.O. Box 216, Benghazi.                                                             |
| <b>LUXEMBOURG</b>                    | ...     | Famo S.A., 571 Grande Chaussée, Berchem, Antwerp, Belgium.                                                 |
| <b>MADAGASCAR</b>                    | ...     | Movea, S.A., 79 Ave. de la Grande Armée, Paris XVIe, France.                                               |
| <b>MADEIRA</b>                       | ...     | A. Gomez Loja, P.O. Box 52, Funchal.                                                                       |
| <b>MALAYA</b>                        | ...     | Cycle & Carriage Co. (1926) Ltd. (P.O. Box 305), Orchard Road Singapore.                                   |
| <b>MALTA</b>                         | ...     | G. Anastasi, 27 and 35 opp. St. John's Church, Valletta.                                                   |
| <b>MAURITIUS</b>                     | ...     | Lising & Co., 32, Royal St., Port Louis.                                                                   |
| <b>MEXICO</b>                        | ...     | Watson Phillips & Cia. Succs. S.A., Apartado Postal No. 67, Mexico 6 D.F.                                  |
|                                      | ...     | Alejandro Dominguez, Calle 60, Num. 536, Merida, Yucatan.                                                  |
| <b>NETHERLANDS</b>                   | ...     | Hart Nibbrig & Greeve N.V., Parkstraat 91A, The Hague.                                                     |
| <b>NETHERLANDS ANTILLES (D.W.I.)</b> | ...     | Caribbean Sales (P.O. Box 43), Noordstraat No. 543, Oranjestad, Aruba.                                     |
|                                      | ...     | Caribbean Sales, P.O. Box 135 Willemstad, Curacao.                                                         |
| <b>NEW BRITAIN</b>                   | ...     | Bennett & Wood Pty. Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.                      |
| <b>NEW CALEDONIA</b>                 | ...     | Agence Automobile, Avenues de Maréchal Foch et de la Victoire, Nouméa.                                     |
| <b>NEW GUINEA</b>                    | ...     | Bennett & Wood Pty. Ltd., Corner, Bathurst and Pitt Streets, Sydney, N.S.W. Australia.                     |
| <b>NEW HEBRIDES</b>                  | ...     | Bennett & Wood Pty. Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.                      |
| <b>NEW IRELAND</b>                   | ...     | Bennett & Wood Pty. Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.                      |
| <b>NEW ZEALAND</b>                   | ...     | Skeates & White Ltd., 48, Fort St., Auckland, C1.                                                          |
| <b>NICARAGUA</b>                     | ...     | J. A. Estrada & Cia. Ltda., (Apartado No. 11), Avenida Roosevelt, Managua.                                 |
| <b>NORWAY</b>                        | ...     | Erling Sande, Grubbegaten 2/4, Oslo.                                                                       |
| <b>NYASALAND</b>                     | ...     | African Lakes Corp. Ltd., Mandala, Blantyre.                                                               |
| <b>OKINAWA</b>                       | ...     | Balcom Trading Co. Inc. Japan Red Cross Bldg. Annexe, 5-1, Shiba Park, Minatu-Ku, Tokyo.                   |
| <b>PAKISTAN</b>                      | ...     | Levetus Ltd., 194, Bishopsgate, London, E.C.2, and their branches at Karachi and Dacca, operating through: |
|                                      | (WEST)  | Shahnawaz Ltd. (P.O. Box 655), Victoria Rd., Karachi.                                                      |
|                                      | (EAST)  | Crescent Cycle & Motor Co., 161, Nawabpur Rd., Dacca.                                                      |
| <b>PANAMA</b>                        | ...     | Panamusica S.A., P.O. Box 3227, Panama.                                                                    |
| <b>PAPUA</b>                         | ...     | Bennett & Wood Pty. Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.                      |
| <b>PARAGUAY</b>                      | ...     | J. & F. Perez, 14 de Mayo Pte Franco, Asuncion.                                                            |
| <b>PERSIA</b>                        | ...     | H. Mohammed Tavakolipoor, Ave. Boozarjomehri, Tehran.                                                      |
| <b>PERU</b>                          | ...     | Balfour Williamson Merchant Shippers Limited, 7, Gracechurch St., London, E.C.3, operating through:        |
|                                      |         | Milne & Co. S.A., Apartado 684, Lima.                                                                      |
| <b>PHILLIPINES</b>                   | ...     | Campos Rueda & Sons, 421/7, Juan Islands, Manila.                                                          |
| <b>POLAND</b>                        | ...     | Gorma Ltd., 70, Pall Mall, London, S.W.1.                                                                  |
| <b>PORTUGAL (North)</b>              | ...     | Silva Neto & Ca., Anadia.                                                                                  |
|                                      | (South) | Stand Vidal, Travessa de S. Mamede 23/5, Lisbon.                                                           |
| <b>PORTUGUESE EAST AFRICA</b>        | ...     | F. L. Simoes & Co., P.O. Box 13, Beira.                                                                    |
|                                      | ...     | A. A. Azevedo, P.O. Box 482, Lourenco Marques.                                                             |
|                                      | ...     | Gordhandas Valabhadas & Filhos, P.O. Box 45, Mozambique.                                                   |
|                                      | ...     | Auto Sobressalentes Ltd., P.O. 206, Quelimane.                                                             |
| <b>PORTUGUESE WEST AFRICA</b>        | ...     | Casa Americana Ltda, Caixa Postal 1208, Luanda.                                                            |
| <b>PORTUGUESE GUINEA</b>             | ...     | Nunes & Irmao, C.P. 83, Bissau.                                                                            |
| <b>PORTUGUESE INDIA</b>              | ...     | M.S.B. Caculo, Nova Goa.                                                                                   |
| <b>PUERTO RICO</b>                   | ...     | M. Castro Fernandez & Co. Ltd. (P.O. Box 1579), San Juan 7, Puerto Rico.                                   |
| <b>REUNION ISLES</b>                 | ...     | Movea S.A., 79, Avenue de la Grande-Armée, Paris XVIe, France.                                             |
| <b>RHODESIA (NORTHERN)</b>           | ...     | Central African Motors Ltd., P.O. Box 1905, N'dola, Northern Rhodesia.                                     |
|                                      | ...     | Pals Motors, P.O. Box 51, Lusaka, Northern Rhodesia.                                                       |
|                                      | ...     | The British Cycle & Sports Co., P.O. Box 274, Livingstone.                                                 |



**RHODESIA (SOUTHERN)**

Van Rooyen Motor Cycle Works Ltd.  
124, Gray St., Bulawayo, Southern  
Rhodesia.

Alick Stuart Ltd., P.O. Box 306,  
Bulawayo, Southern Rhodesia.

Kimpton's (Midlands) Ltd., P.O.  
Box 91, Gwelo.

Gammon Bros., P.O. Box 151,  
Umtali.

Johnstons Motor Supplies, 28,  
Pioneer St., Salisbury.

Umtali Cycle Co., P.O. Box 149,  
Umtali.

ROUMANIA ... Gorma Ltd., 70, Pall Mall, London,  
S.W.1.

SALVADOR... La Agencia Nacional Ltda., San  
Salvador.

SAMOA ... Morris Hedstrom Ltd., Apia.

SARAWAK ... Borneo Co. Ltd., Sackville House,  
Fenchurch Street, E.C.3.

SAUDI ARABIA ... Ebrahim Abdullah Juffali & Bros.,  
P.O. Box 297, Jeddah.

SEYCHELLES ... Chenard & Co., P.O. Box 5, Mahe.

**SOLOMON ISLANDS**

Bennett & Wood Pty. Ltd., Corner  
Pitt and Bathurst Streets, Sydney,  
N.S.W. Australia.

Morris Hedstrom Ltd., Apia, Samoa.

SOUTH W. AFRICA Terry's Motors, P.O. Box 784,  
Windhoek.

SPAIN ... Commercial Yacobi, Jose Antonio  
45, Madrid.

SPANISH GUINEA J. Gonzalez Suarez, (Apartado No.9),  
Puerto de la Lnz, Las Palmas,  
Canary Islands.

**SPANISH MOROCCO**

Marrache & Levy, (P.O. Box 132),  
Casa Riera 26/28, Tangier, Tangiers.

SUDAN ... Geo. Djerdjian & Sons, P.O. Box  
364, Khartoum.

SWEDEN ... A-B. E. Fleron, Malmo.

SWITZERLAND ... Fibag, Postfach Zurich 39, Zurich.  
Van Leisen S.A., 34, Rue de la  
Synagogue, Geneva.

SYRIA ... M. Chafik Khiami & Co., Rue el  
Nasr 169, Damascus, Syria.

TAHITI ... H. Jean Hamon, Papeete.

TANGIERS ... Marrache & Levy, (P.O. Box 132),  
Casa Riera 26/28, Tangier.

THAILAND ... Triangle Co. Ltd., (P.O. Box 70),  
Asdang Rd., Bangkok.

TONGA ... E. H. Jones, P.O. Box 34, Nukualofa,  
Tonga Islands.

TRIPOLITANIA ... Filli Pagani Soc. Coll., 113, Sciara  
Mizran, Tripoli, Libya.

TUNISIA ... Etabs. Jean Borg, 35, Rue de  
Marseille, Tunis.

TURKEY ... Turkish Automobile Trade Co.,  
Beyoglu Istiklal Caddesi 239,  
(P.O. Box 2032), Istanbul

**UNION OF SOUTH AFRICA.**

Cape Province ... Robb Motors (Pty) Ltd., 102 Strand  
St., Cape Town.

Barnes Garage Ltd., P.O. Box 438,  
East London.

The Union Cycle Works, P.O. Box  
442, Kimberley.

Sahds, P.O. Box 149, Queenstown.

Haigh Motors (Pty) Ltd., P.O. Box  
1160, Port Elizabeth.

Natal ... S. & W. Killerby, 469, Smith St.,  
Durban.

Percy Briggs (Pty.) Ltd., P.O. Box  
564, Durban.

Jowett Bros., P.O. Box 201, Pieter-  
maritzburg.

Orange Free State E. Hoehne & Co., P.O. Box 619,  
Bloemfontein.

Transvaal ... Fisher & Simmons Ltd., 12, Albert  
Street, Johannesburg.

Shimwell Bros. (Pty) Ltd., P.O. Box  
2035, Johannesburg, also at P.O.  
Box 95, Pretoria.

**UNITED STATES OF AMERICA.**

East Coast ... B.S.A. Incorporated, 639, Passaic  
Ave., Nutley 10, New Jersey.

West Coast ... Hap Alzina, 3074 Broadway, Oak-  
land 11, California.

URUGUAY ... Linn & Cia. S.A., Casilla Correo  
1027, Montevideo.

VENEZUELA ... Agencias B.S.A. de Venezuela C.A.,  
Salvador de Leon a Socarras 52,  
Caracas.

Rafael E. Montero, Calle Soledad,  
73, Maracaibo, Zulia. (Districts of  
Zulia and Falcon.)

YEMEN ... Arabian Trading Co., Esplanade,  
Aden.

YUGOSLAVIA ... Gorma Ltd., 70, Pall Mall London  
S.W.1.



STANDARD BOLTS. All Bolts are C.E.I. unless otherwise stated.

| Part No. | Length<br>under Head. | Thickness<br>of Head. | Length<br>of Thread. | Across Flats. | Diameter. |
|----------|-----------------------|-----------------------|----------------------|---------------|-----------|
| 2-14     | 1 1/32"               | 3/16"                 | 13/16"               | .440" Hex.    | 1/4"      |
| 2-204    | 1/2"                  | 3/16"                 | 1/2"                 | .440" Hex.    | 1/4"      |
| 2-220    | 3/8"                  | 3/16"                 | 3/8"                 | .440" Hex.    | 1/4"      |
| 2-1354   | .641"                 | .187"                 | .641"                | .440" Hex.    | 1/4"      |
| 2-1402   | 7/8"                  | 1/8"                  | 3/8"                 | .440" Hex.    | 1/4"      |
| 2-2273   | 7/16"                 | 5/32"                 | 3/8"                 | .440" Hex.    | 1/4"      |
| 24-225   | .750"                 | .187"                 | 3/8"                 | .440" Hex.    | 1/4"      |
| 1-5069   | .625"                 | .187"                 | .625"                | .525" Hex.    | 5/16"     |
| 2-129    | .750"                 | .250"                 | .625"                | .440" Hex.    | 5/16"     |
| 2-1934   | .750"                 | .156"                 | .625"                | .440" Hex.    | 5/16"     |
| 2-6026   | 1.187"                | .156"                 | .625"                | .440" Hex.    | 5/16"     |
| 15-480   | 1.109"                | .250"                 | .781"                | .525" Hex.    | 5/16"     |
| 15-1355  | 1.500"                | .218"                 | .625"                | .525" Hex.    | 5/16"     |
| 15-7354  | .625"                 | .156"                 | .625"                | .440" Hex.    | 5/16"     |
| 27-6311  | .750"                 | .125"                 | .625"                | .440" Hex.    | 5/16"     |
| 28-2338  | .718"                 | .218"                 | .687"                | .525" Hex.    | 5/16"     |
| 24-649   | .877"                 | .187"                 | .877"                | .594" Hex.    | 3/8"      |
| 65-4185  | 2.687"                | .250"                 | .750"                | .504" Hex.    | 3/8"      |

All Bolts are C.E.I. (Screwdriver slotted) unless otherwise stated.

| Part No. | Length<br>under Head. | Thickness<br>of Head. | Length<br>of Thread. | Across Head. | Diameter.   |
|----------|-----------------------|-----------------------|----------------------|--------------|-------------|
| 1-4606   | .500"                 | .125"                 | .500"                | .312"        | 3/16"       |
| 2-360    | .406"                 | .078"                 | .406"                | .312"        | 3/16"       |
| 2-498    | .312"                 | .062"                 | .312"                | .312"        | 3/16" Whit. |
| 2-1309   | .343"                 | .062"                 | .343"                | .312"        | 3/16"       |
| 2-2582   | .343"                 | .125"                 | .343"                | .250"        | 3/16" Whit. |
| 24-7065  | .250"                 | .062"                 | .250"                | .312"        | 3/16"       |
| 2-77     | .312"                 | .062"                 | .312"                | .375"        | 1/4"        |
| 2-79     | .500"                 | .109"                 | .500"                | .375"        | 1/4"        |
| 2-510    | .656"                 | .093"                 | .375"                | .375"        | 1/4"        |
| 2-1500   | .687"                 | .109"                 | .375"                | .375"        | 1/4"        |
| 2-2210   | .718"                 | .062"                 | .562"                | .562"        | 1/4"        |
| 2-2378   | .656"                 | .109"                 | .656"                | .375"        | 1/4"        |
| 15-7161  | .500"                 | .125"                 | .312"                | .500"        | 1/4"        |
| 2-2980   | 1.25"                 | .93"                  | .625"                | .562"        | 5/16"       |

STANDARD NUTS. All Nuts are C.E.I. unless otherwise stated.

| Part No. | Across Flats. | Thickness. | Size.      | Part No. | Across Flats. | Thickness. | Size. |
|----------|---------------|------------|------------|----------|---------------|------------|-------|
| 1-4616   | .340" Hex.    | .162"      | 3/16"      | 2-1813   | .594" Hex.    | .218"      | 3/8"  |
| 2-47     | .312" Hex.    | .140"      | 3/16"      | 3-720    | .594" Hex.    | .187"      | 3/8"  |
| 2-1588   | .255" Hex.    | .110"      | 3/16"      | 24-5161  | .594" Hex.    | .343"      | 3/8"  |
| 15-8147  | .340" Hex.    | .125"      | 3/16"      | 24-5764  | .782" Hex.    | .312"      | 3/8"  |
| 25-7151  | .340" Hex.    | .187"      | 3/16"      | 2-440    | .594" Hex.    | .312"      | 7/16" |
| 1-6032   | .340" Hex.    | 3/16"      | 1/4"       | 2-933    | .525" Hex.    | .375"      | 7/16" |
| 2-51     | .440" Hex.    | .250"      | 1/4"       | 2-1925   | .782" Hex.    | .375"      | 7/16" |
| 2-53     | .440" Hex.    | .109"      | 1/4" Whit. | 15-152   | .592" Hex.    | .406"      | 7/16" |
| 2-443    | .440" Hex.    | .109"      | 1/4"       | 15-541   | .782" Hex.    | .281"      | 7/16" |
| 2-1027   | .340" Hex.    | 1/8"       | 1/4"       | 24-5860  | .594" Hex.    | .187"      | 7/16" |
| 2-2395   | .440" Hex.    | .187"      | 1/4"       | 25-4325  | .919" Hex.    | .540"      | 7/16" |
| 2-49     | .525" Hex.    | .218"      | 5/16"      | 2-52     | .919" Hex.    | .406"      | 1/2"  |
| 2-833    | .440" Hex.    | .343"      | 5/16"      | 2-124    | .782" Hex.    | .203"      | 1/2"  |
| 2-1616   | .440" Hex.    | .125"      | 5/16"      | 24-7000  | .782" Hex.    | .250"      | 1/2"  |
| 15-5196  | .525" Hex.    | .281"      | 5/16"      | 27-6716  | .782" Hex.    | .187"      | 1/2"  |
| 15-6524  | .525" Hex.    | .175"      | 5/16"      | 2-835    | .919" Hex.    | .375"      | 9/16" |
| 24-563   | .440" Hex.    | .187"      | 5/16"      | 15-1455  | .782" Hex.    | .218"      | 9/16" |
| 24-6040  | .525" Hex.    | .156"      | 5/16"      | 24-4255  | .919" Hex.    | .187"      | 9/16" |
| 1-1706   | .594" Hex.    | .250"      | 3/8"       | 28-53    | .782" Hex.    | .344"      | 9/16" |
| 2-46     | .594" Hex.    | .312"      | 3/8"       |          |               |            |       |

|                                                          |
|----------------------------------------------------------|
| Engine                                                   |
| Gearbox                                                  |
| Clutch and Front Chaincase                               |
| Frame and Fittings                                       |
| Rear Suspension                                          |
| Front Fork and Fittings                                  |
| Front Hub and Wheel Fittings                             |
| Rear Hub and Wheel Fittings                              |
| Mudguard, Chainguard, Oil Tank and Rear Brake            |
| Petrol Tank, Handlebar, Mudguards, Toolbox and Dual Seat |
| Handlebars, Handrail and Megaphone                       |
| Tools and Sundries, Electrical Equipment                 |
| Number Index                                             |

## Plate 1

## ENGINE

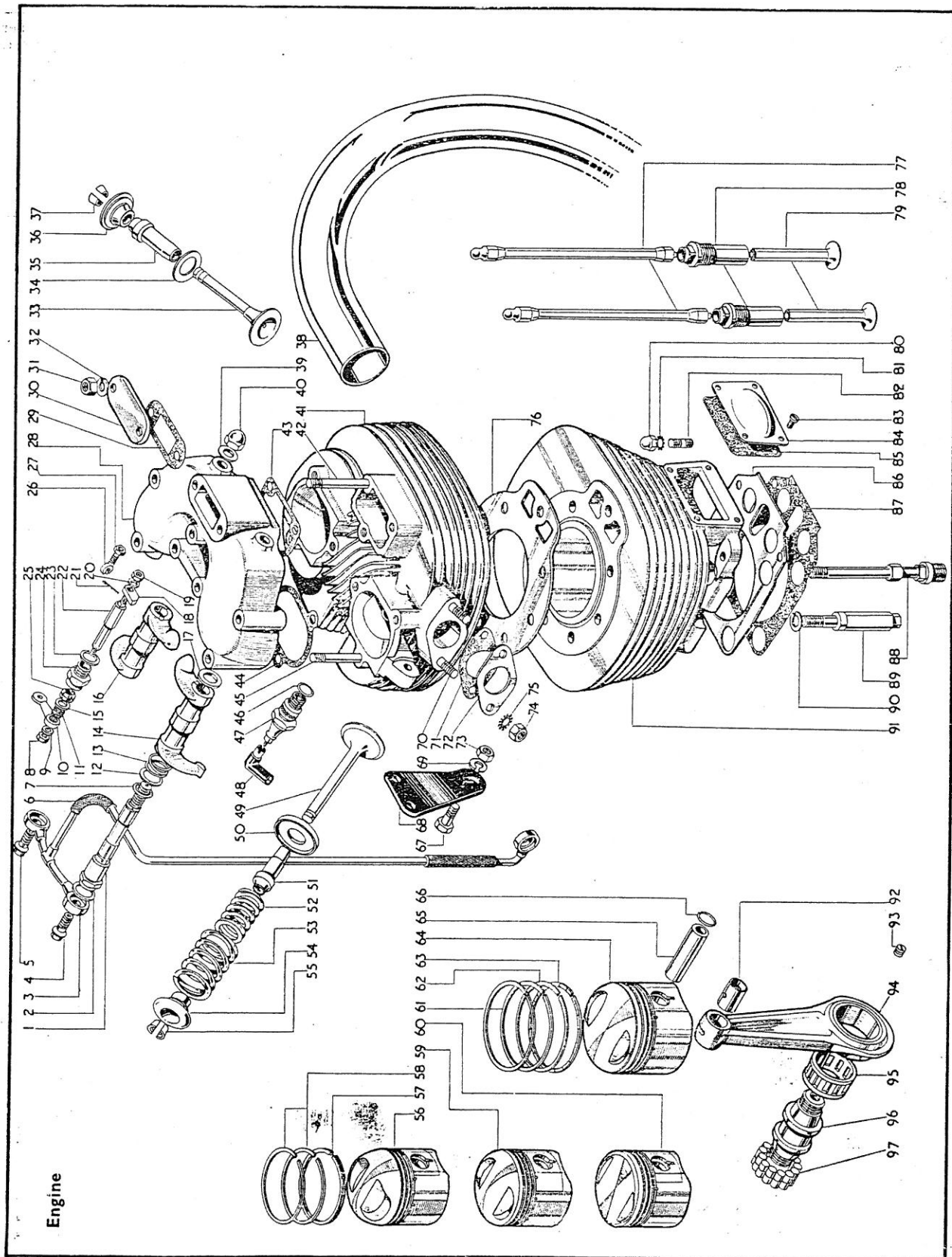
Gold Star 350c.c., 500c.c. Clubmans and Road Racing.

| Plate Ref.<br>Number. | Model.           | Part No. | Description.                                                           | Number<br>per set. |
|-----------------------|------------------|----------|------------------------------------------------------------------------|--------------------|
| 1                     | 350c.c., 500c.c. | 65-1854  | Valve rocker fulcrum pin                                               | 2                  |
| 2                     | 350c.c., 500c.c. | 31-8430  | Rocker oil feed pipe banjo washer (fibre)                              | 2                  |
| 3                     | 350c.c., 500c.c. | 42-46    | Rocker oil feed pipe complete                                          | 1                  |
| 4                     | 350c.c., 500c.c. | 65-317   | Rocker oil feed pipe banjo screw (inlet)                               | 1                  |
| 5                     | 350c.c., 500c.c. | 65-318   | Rocker oil feed pipe banjo screw (exhaust)                             | 1                  |
| 6                     | 350c.c., 500c.c. | 66-8338  | Rocker oil feed pipe connection (rubber)                               | 2                  |
| 7                     | 350c.c., 500c.c. | 65-1855  | Valve rocker fulcrum pin cord ring                                     | 2                  |
| 8                     | 350c.c., 500c.c. | 2-443    | Exhaust lifter spindle nut                                             | 1                  |
| 9                     | 350c.c., 500c.c. | 2-525    | Exhaust lifter spindle washer                                          | 1                  |
| 10                    | 350c.c., 500c.c. | 66-1431  | Exhaust lifter lever                                                   | 1                  |
| 11                    | 350c.c., 500c.c. | 65-403   | Exhaust lifter spindle spring                                          | 1                  |
| 12                    | 350c.c., 500c.c. | 65-1118  | Valve rocker fulcrum pin washer                                        | 2                  |
| 13                    | 350c.c., 500c.c. | 65-1117  | Valve rocker fulcrum pin spring                                        | 2                  |
| 14                    | 350c.c., 500c.c. | 65-1852  | Valve rocker (inlet)                                                   | 1                  |
| 15                    | 350c.c., 500c.c. | 65-402   | Exhaust lifter spindle washer                                          | 1                  |
| 16                    | 350c.c., 500c.c. | 65-1853  | Valve rocker (exhaust)                                                 | 1                  |
| 17                    | 350c.c., 500c.c. | 65-1857  | Valve rocker fulcrum thrust washer                                     | 2                  |
| 18                    | 350c.c., 500c.c. | 65-1137  | Exhaust lifter                                                         | 1                  |
| 19                    | 350c.c., 500c.c. | 2-443    | Exhaust lifter spindle nut                                             | 1                  |
| 20                    | 350c.c., 500c.c. | 2-525    | Exhaust lifter washer                                                  | 1                  |
| 21                    | 350c.c., 500c.c. | 35-701   | Exhaust lifter split pin                                               | 1                  |
| 22                    | 350c.c., 500c.c. | 65-1165  | Exhaust lifter spindle                                                 | 1                  |
| 23                    | 350c.c., 500c.c. | 2-2894   | Exhaust lifter bush washer (fibre)                                     | 1                  |
| 24                    | 350c.c., 500c.c. | 65-387   | Exhaust lifter bush                                                    | 1                  |
| 25                    | 350c.c., 500c.c. | 65-401   | Exhaust lifter spindle washer (felt)                                   | 1                  |
| 26                    | 350c.c., 500c.c. | 65-1163  | Exhaust lifter cable holder                                            | 1                  |
| 27                    | 350c.c., 500c.c. | 2-443    | Exhaust lifter cable holder nut                                        | 1                  |
| 28                    | 350c.c., 500c.c. | 65-1839  | Rocker box                                                             | 1                  |
| 29                    | 350c.c., 500c.c. | 65-1590  | Rocker box inspection cover joint washer                               | 1                  |
| 30                    | 350c.c., 500c.c. | 65-1589  | Rocker box inspection cover                                            | 1                  |
| 31                    | 350c.c., 500c.c. | 2-49     | Rocker box stud nut                                                    | 9                  |
| 32                    | 350c.c., 500c.c. | 24-8784  | Rocker box stud washer (spring)                                        | 9                  |
| 33                    | 350c.c.          | 65-1843  | Valve (exhaust)                                                        | 1                  |
| 33                    | 500c.c.          | 65-1845  | Valve (exhaust)                                                        | 1                  |
| 34                    | 350c.c., 500c.c. | 65-1851  | Valve spring insulating washer                                         | 1                  |
| 35                    | 350c.c., 500c.c. | 65-1586  | Valve guide (exhaust)                                                  | 1                  |
| 36                    | 350c.c., 500c.c. | 65-1847  | Valve spring collar (exhaust)                                          | 1                  |
| 37                    | 350c.c., 500c.c. | 65-1849  | Valve spring split cotter (exhaust) (halves)                           | 2                  |
| 38                    | 350c.c.          | 42-2801  | Exhaust pipe                                                           | 1                  |
| 38                    | 500c.c.          | 42-2805  | Exhaust pipe                                                           | 1                  |
| 39                    | 350c.c., 500c.c. | 15-39    | Valve rocker fulcrum pin washer                                        | 2                  |
| 40                    | 350c.c., 500c.c. | 65-1856  | Valve rocker fulcrum pin nut                                           | 2                  |
| 41                    | 350c.c.          | 65-1802  | Cylinder head with fixed fittings                                      | 1                  |
| 41                    | 500c.c.          | 65-1805  | Cylinder head with fixed fittings                                      | 1                  |
| 42                    | 350c.c., 500c.c. | 65-1591  | Cylinder head and rocker box stud (long)                               | 3                  |
| 43                    | 350c.c., 500c.c. | 65-1587  | Rocker box joint washer (tower)                                        | 1                  |
| 44                    | 350c.c., 500c.c. | 65-1588  | Rocker box joint washer                                                | 2                  |
| 45                    | 350c.c., 500c.c. | 65-1592  | Cylinder head and rocker box stud (short)                              | 6                  |
| 46                    | 350c.c., 500c.c. | 66-102   | Sparking plug washer                                                   | 1                  |
| 47                    | 350c.c., 500c.c. | 65-1341  | Sparking plug                                                          | 1                  |
| 48                    | 350c.c., 500c.c. | 65-1776  | Sparking plug waterproof cover                                         | 1                  |
| 49                    | 350c.c.          | 65-1842  | Valve (inlet)                                                          | 1                  |
| 49                    | 500c.c.          | 65-1844  | Valve (inlet)                                                          | 1                  |
| 50                    | 350c.c., 500c.c. | 65-1519  | Valve spring seat                                                      | 2                  |
| 51                    | 350c.c., 500c.c. | 65-1595  | Valve guide (inlet)                                                    | 1                  |
| 52                    | 350c.c., 500c.c. | 65-1894  | Valve spring (inner)                                                   | 2                  |
| 53                    | 350c.c., 500c.c. | 65-1895  | Valve spring (outer)                                                   | 2                  |
| 54                    | 350c.c., 500c.c. | 65-1846  | Valve spring collar (inlet)                                            | 1                  |
| 55                    | 350c.c., 500c.c. | 65-1848  | Valve spring split cotter (inlet) (halves)                             | 2                  |
| 56                    | 350c.c.          | 65-2293  | Piston complete with gudgeon pin, rings and circlips (C.R. 12.25 to 1) | as reqd.           |
| 57                    | 350c.c.          | 65-490   | Scraper ring                                                           | 1                  |
| 58                    | 350c.c.          | 65-1621  | Compression ring                                                       | 2                  |
| 59                    | 350c.c.          | 65-2254  | Piston complete with gudgeon pin, rings and circlips (C.R. 8 to 1)     | 1                  |
| 59                    | 350c.c.          | 65-2281  | Piston complete with gudgeon pin, rings and circlips (C.R. 8.5 to 1)   | as reqd.           |
| 59                    | 350c.c.          | 65-2287  | Piston complete with gudgeon pin, rings and circlips (C.R. 9 to 1)     | as reqd.           |
| 60                    | 350c.c.          | 65-2275  | Piston complete with gudgeon pin, rings and circlips (C.R. 6.5 to 1)   | as reqd.           |



# ENGINE

350c.c. and 500c.c. Gold Star Clubmans and Road Racing



Engine

Gearbox

Clutch and  
Front  
Chaincase

Frame and  
Fittings

Rear  
Suspension

Front Fork  
and  
Fittings

Front Hub  
and Wheel  
Fittings

Rear Hub  
and Wheel  
Fittings

Mudguard,  
Chainguard, Oil  
Tank and Rear  
Brake

Petrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual Seat

Handlebars,  
Pandroil and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Number  
Index

## Plate 1—continued.

## ENGINE

Gold Star 350c.c., 500c.c. Clubmans and Road Racing.

| Plate Ref.<br>Number. | Models.          | Part No. | Description.                                                             | Number<br>per set. |
|-----------------------|------------------|----------|--------------------------------------------------------------------------|--------------------|
| 61 ...                | 500c.c.          | 65-2266  | Compression ring ...                                                     | 2                  |
| 62 ...                | 500c.c.          | 65-2269  | Scraper ring (top) ...                                                   | 1                  |
| 63 ...                | 500c.c.          | 65-2272  | Scraper ring (bottom) ...                                                | 1                  |
| 64 ...                | 500c.c.          | 65-2260  | Piston complete with gudgeon pin, rings and circlips (C.R. 8.5 to 1) ... | 1                  |
| 64 ...                | 500c.c.          | 65-2300  | Piston complete with gudgeon pin, rings and circlips (C.R. 9 to 1) ...   | as reqd.           |
| 64 ...                | 500c.c.          | 65-2307  | Piston complete with gudgeon pin, rings and circlips (C.R. 8 to 1) ...   | as reqd.           |
| 65 ...                | 350c.c.          | 65-440   | Gudgeon pin ...                                                          | 1                  |
| 65 ...                | 500c.c.          | 66-953   | Gudgeon pin ...                                                          | 1                  |
| 66 ...                | 350c.c., 500c.c. | 66-954   | Gudgeon pin retaining ring ...                                           | 2                  |
| 67 ...                | 350c.c., 500c.c. | 15-480   | Engine steady stay bolt ...                                              | 1                  |
| 68 ...                | 350c.c., 500c.c. | 65-1890  | Engine steady plate ...                                                  | 1                  |
| 69 ...                | 350c.c., 500c.c. | 24-8784  | Engine steady stay bolt washer (spring) ...                              | 1                  |
| 70 ...                | 350c.c., 500c.c. | 29-565   | Carburettor stud ...                                                     | 2                  |
| 71 ...                | 350c.c.          | 65-1232  | Carburettor flange washer (paper) ...                                    | 1                  |
| 71 ...                | 500c.c.          | 65-1417  | Carburettor flange washer (paper) ...                                    | 1                  |
| 72 ...                | 350c.c.          | 67-933   | Carburettor flange washer (tufnol) ...                                   | 1                  |
| 72 ...                | 500c.c.          | 65-1418  | Carburettor flange washer (tufnol) ...                                   | 2                  |
| 73 ...                | 350c.c., 500c.c. | 2-49     | Engine steady stay bolt nut ...                                          | 1                  |
| 74 ...                | 350c.c., 500c.c. | 2-49     | Carburettor stud nut ...                                                 | 2                  |
| 75 ...                | 350c.c., 500c.c. | 36-382   | Carburettor stud nut washer (shakeproof) ...                             | 2                  |
| 76 ...                | 350c.c.          | 65-1817  | Cylinder head gasket ...                                                 | 1                  |
| 76 ...                | 500c.c.          | 65-1818  | Cylinder head gasket ...                                                 | 1                  |
| 77 ...                | 350c.c., 500c.c. | 65-1858  | Push rod complete ...                                                    | 2                  |
| 78 ...                | 350c.c., 500c.c. | 65-1875  | Tappet guide (inlet and exhaust) ...                                     | 2                  |
| 79 ...                | 350c.c., 500c.c. | 65-1876  | Tappet (inlet and exhaust) ...                                           | 2                  |
| 80 ...                | 350c.c., 500c.c. | 65-930   | Cylinder barrel stud nut ...                                             | 2                  |
| 81 ...                | 350c.c., 500c.c. | 29-541   | Cylinder barrel stud washer (shakeproof) ...                             | 2                  |
| 82 ...                | 350c.c., 500c.c. | 24-4227  | Cylinder barrel stud ...                                                 | 2                  |
| 83 ...                | 350c.c., 500c.c. | 29-2158  | Push rod tappet recess cover screw ...                                   | 4                  |
| 84 ...                | 350c.c., 500c.c. | 66-1936  | Push rod tappet recess cover ...                                         | 1                  |
| 85 ...                | 350c.c., 500c.c. | 66-1937  | Push rod tappet recess cover joint washer ...                            | 1                  |
| 86 ...                | 350c.c., 500c.c. | 65-1650  | Cylinder base shim (.010") ...                                           | as reqd.           |
| 86 ...                | 350c.c., 500c.c. | 65-1651  | Cylinder base shim (.020") ...                                           | as reqd.           |
| 86 ...                | 350c.c., 500c.c. | 65-1652  | Cylinder base shim (.030") ...                                           | as reqd.           |
| 86 ...                | 350c.c., 500c.c. | 65-1653  | Cylinder base shim (.064") ...                                           | as reqd.           |
| 87 ...                | 350c.c., 500c.c. | 65-1582  | Cylinder base washer ...                                                 | 1                  |
| 88 ...                | 350c.c., 500c.c. | 65-1840  | Cylinder holding down bolt ...                                           | 5                  |
| 89 ...                | 350c.c., 500c.c. | 65-1822  | Cylinder head bolt (short) ...                                           | 3                  |
| 90 ...                | 350c.c., 500c.c. | 2-2903   | Cylinder head bolt washer (spring) ...                                   | 3                  |
| 91 ...                | 350c.c.          | 65-1810  | Cylinder barrel with liner ...                                           | 1                  |
| 91 ...                | 500c.c.          | 65-1825  | Cylinder barrel with liner ...                                           | 1                  |
| 92 ...                | 350c.c., 500c.c. | 66-492   | Connecting rod bush (small end) ...                                      | 1                  |
| 93 ...                | 350c.c., 500c.c. | 65-479   | Crankpin oil hole grub screw ...                                         | 1                  |
| 94 ...                | 350c.c., 500c.c. | 65-1836  | Connecting rod with bushes ...                                           | 1                  |
| 95 ...                | 350c.c., 500c.c. | 66-506   | Roller cage ...                                                          | 1                  |
| 96 ...                | 350c.c., 500c.c. | 65-1872  | Crankpin ...                                                             | 1                  |
| 97 ...                | 350c.c., 500c.c. | 24-375   | Crankpin roller ...                                                      | 24                 |

## Plate 2

## ENGINE

Gold Star 350c.c. 500c.c. Clubmans and Road Racing.

| Plate Ref.<br>Number. | Model.           | Part No. | Description.                                   | Number<br>per set. |
|-----------------------|------------------|----------|------------------------------------------------|--------------------|
| 1 ...                 | 350c.c., 500c.c. | 66-1677  | Crankcase with fixed fittings (drive side) ... | 1                  |
| 2 ...                 | 350c.c., 500c.c. | 15-1355  | Crankcase connecting bolt ...                  | 3                  |
| 3 ...                 | 350c.c., 500c.c. | 65-1397  | Bearing retaining plate ...                    | 1                  |
| 4 ...                 | 350c.c., 500c.c. | 65-1388  | Roller bearing (drive side) ...                | 1                  |
| 5 ...                 | 350c.c., 500c.c. | 65-1396  | Engine shaft distance collar (outer) ...       | 1                  |
| 6 ...                 | 350c.c., 500c.c. | 65-2240  | Main bearing spring ring ...                   | 1                  |
| 7 ...                 | 350c.c., 500c.c. | 65-2045  | Ball bearing (drive side) ...                  | 1                  |
| 8 ...                 | 350c.c., 500c.c. | 66-661   | Engine shaft shim (drive side) ...             | 1                  |
| 9 ...                 | 350c.c., 500c.c. | 65-1874  | Engine shaft distance collar ...               | 1                  |
| 10 ...                | 350c.c., 500c.c. | 65-1438  | Bearing retaining plate lockwasher ...         | 4                  |
| 11 ...                | 350c.c., 500c.c. | 31-426   | Bearing retaining plate bolt ...               | 4                  |



## Plate 2—continued.

## ENGINE

Gold Star 350c.c. 500c.c. Clubmans and Road Racing

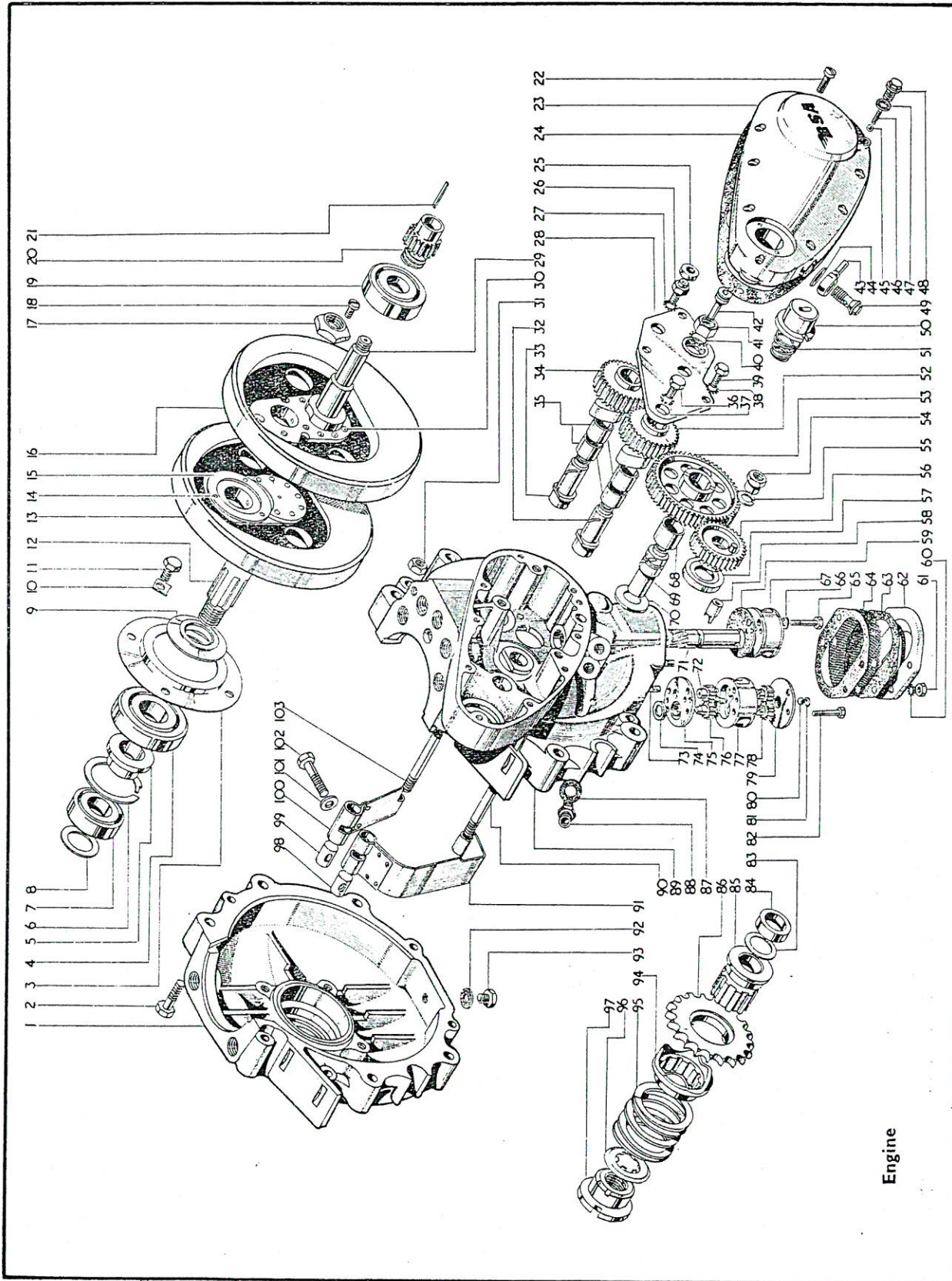
| Plate Ref.<br>Number. | Models.          | Part No. | Description.                                          | Number<br>per set. |
|-----------------------|------------------|----------|-------------------------------------------------------|--------------------|
| 12                    | 350c.c., 500c.c. | 65-1870  | Engine shaft (drive side)                             | 1                  |
| 13                    | 350c.c.          | 65-1862  | Flywheel with shaft assembled (drive side)            | 1                  |
| 13                    | 500c.c.          | 65-1866  | Flywheel with shaft assembled (drive side)            | 1                  |
| 14                    | 350c.c., 500c.c. | 66-630   | Connecting rod thrust washer rivet                    | 6                  |
| 15                    | 350c.c., 500c.c. | 66-629   | Connecting rod thrust washer                          | 2                  |
| 16                    | 350c.c.          | 65-1864  | Flywheel with shaft assembled (gear side)             | 1                  |
| 16                    | 500c.c.          | 65-1868  | Flywheel with shaft assembled (gear side)             | 1                  |
| 17                    | 350c.c., 500c.c. | 65-1327  | Crankpin nut                                          | 2                  |
| 18                    | 350c.c., 500c.c. | 2-77     | Crankpin locking screw                                | 2                  |
| 19                    | 350c.c., 500c.c. | 24-722   | Roller bearing (gear side)                            | 1                  |
| 20                    | 350c.c., 500c.c. | 65-636   | Engine shaft driving pinion                           | 1                  |
| 21                    | 350c.c., 500c.c. | 65-693   | Engine shaft driving pinion key                       | 1                  |
| 22                    | 350c.c., 500c.c. | 65-2157  | Timing cover screw                                    | 9                  |
| 23                    | 350c.c., 500c.c. | 65-1877  | Timing cover                                          | 1                  |
| 24                    | 350c.c., 500c.c. | 66-1920  | Timing cover washer                                   | 2                  |
| 25                    | 350c.c., 500c.c. | 66-1923  | Oil feed washer (rubber)                              | 2                  |
| 26                    | 350c.c., 500c.c. | 66-2007  | Cam pinion spindle bolt                               | 2                  |
| 27                    | 350c.c., 500c.c. | 36-382   | Cam pinion spindle bolt washer (shakeproof)           | 2                  |
| 28                    | 350c.c., 500c.c. | 66-2003  | Timing gear plate complete                            | 1                  |
| 29                    | 350c.c., 500c.c. | 65-1871  | Engine shaft (gear side)                              | 1                  |
| 30                    | 350c.c., 500c.c. | 27-1239  | Engine shaft rivet                                    | 14                 |
| 31                    | 350c.c., 500c.c. | 2-49     | Crankcase connecting bolt nut                         | 5                  |
| 32                    | 350c.c., 500c.c. | 65-2425  | Cam pinion spindle (inlet)                            | 1                  |
| 33                    | 350c.c., 500c.c. | 65-2426  | Cam pinion spindle (exhaust)                          | 1                  |
| 34                    | 350c.c.          | 65-1891  | Exhaust cam pinion complete                           | 1                  |
| 34                    | 500c.c.          | 65-2446  | Exhaust cam pinion complete                           | 1                  |
| 35                    | 350c.c., 500c.c. | 65-441   | Cam pinion bush                                       | 4                  |
| 36                    | 350c.c., 500c.c. | 1-5063   | Timing gear plate bolt                                | 1                  |
| 37                    | 350c.c., 500c.c. | 36-382   | Timing gear plate bolt washer (shakeproof)            | 1                  |
| 38                    | 350c.c., 500c.c. | 36-382   | Timing gear plate bolt washer (shakeproof)            | 3                  |
| 39                    | 350c.c., 500c.c. | 21-2902  | Timing gear plate bolt (Whit.)                        | 3                  |
| 40                    | 350c.c., 500c.c. | 65-695   | Engine shaft timing pinion lockwasher (shakeproof)    | 1                  |
| 41                    | 350c.c., 500c.c. | 29-905   | Engine shaft timing pinion nut                        | 1                  |
| 42                    | 350c.c., 500c.c. | 66-698   | Engine shaft oil feed pipe                            | 2                  |
| 43                    | 350c.c., 500c.c. | 65-1884  | Breather pipe                                         | 1                  |
| 44                    | 350c.c., 500c.c. | 15-203   | Breather pipe banjo washer                            | 1                  |
| 45                    | 350c.c., 500c.c. | 1" diam. | Oil valve spring ball                                 | 1                  |
| 46                    | 350c.c., 500c.c. | 66-1684  | Oil valve spring                                      | 1                  |
| 47                    | 350c.c., 500c.c. | 66-1683  | Oil valve spring retaining screw washer (fibre)       | 1                  |
| 48                    | 350c.c., 500c.c. | 65-2188  | Oil valve spring retaining screw                      | 1                  |
| 49                    | 350c.c., 500c.c. | 65-1887  | Breather pipe banjo bolt                              | 1                  |
| 50                    | 350c.c., 500c.c. | 65-1882  | Engine breather valve                                 | 1                  |
| 51                    | 350c.c., 500c.c. | 65-1883  | Engine breather valve spring                          | 1                  |
| 52                    | 350c.c.          | 65-2444  | Inlet cam pinion complete                             | 1                  |
| 52                    | 500c.c.          | 65-2442  | Inlet cam pinion complete                             | 1                  |
| 53                    | 350c.c., 500c.c. | 65-1174  | Magdyno drive idler pinion complete                   | 1                  |
| 54                    | 350c.c., 500c.c. | 24-195   | Magdyno driving pinion nut                            | 1                  |
| 55                    | 350c.c., 500c.c. | 2-2903   | Magdyno driving pinion nut washer (spring)            | 1                  |
| 56                    | 350c.c., 500c.c. | 65-1879  | Magdyno driving pinion                                | 1                  |
| 57                    | 350c.c., 500c.c. | 65-2316  | Magdyno driving pinion oil seal                       | 1                  |
| 58                    | 350c.c., 500c.c. | 65-2580  | Oil pump driving spindle retaining pin                | 1                  |
| 59                    | 350c.c., 500c.c. | 65-2618  | Oil pump and crankcase joint washer                   | 1                  |
| 60                    | 350c.c., 500c.c. | 29-541   | Crankcase scavenge cover stud nut washer (shakeproof) | 4                  |
| 61                    | 350c.c., 500c.c. | 2-51     | Crankcase scavenge cover stud nut                     | 4                  |
| 62                    | 350c.c., 500c.c. | 65-2611  | Crankcase scavenge cover                              | 1                  |
| 63                    | 350c.c., 500c.c. | 65-2612  | Crankcase scavenge cover washer (oilproof)            | 2                  |
| 64                    | 350c.c., 500c.c. | 65-2623  | Oil pump filter                                       | 1                  |
| 65                    | 350c.c., 500c.c. | 65-2604  | Oil pump fixing bolt                                  | 2                  |
| 66                    | 350c.c., 500c.c. | 24-978   | Oil pump fixing bolt washer (spring)                  | 2                  |
| 67                    | 350c.c., 500c.c. | 65-2619  | Oil pump complete                                     | 1                  |
| 68                    | 350c.c., 500c.c. | 65-2336  | Magdyno drive idler pinion bush                       | 1                  |
| 69                    | 350c.c., 500c.c. | 65-2335  | Magdyno drive idler pinion spindle                    | 1                  |
| 70                    | 350c.c., 500c.c. | 36-3528  | Magdyno drive idler pinion thrust washer              | 1                  |
| 71                    | 350c.c., 500c.c. | 66-2620  | Oil pump driving spindle                              | 1                  |
| 72                    | 350c.c., 500c.c. | 65-2600  | Oil pump feed gear (driven)                           | 1                  |
| 73                    | 350c.c., 500c.c. | 31-222   | Crankcase scavenge cover stud                         | 4                  |
| 74                    | 350c.c., 500c.c. | 65-2606  | Oil pump tap plate washer                             | 1                  |
| 75                    | 350c.c., 500c.c. | 65-2598  | Oil pump tap plate                                    | 1                  |
| 76                    | 350c.c., 500c.c. | 65-2601  | Oil pump feed gear (driver)                           | 1                  |
| 77                    | 350c.c., 500c.c. | 65-2596  | Oil pump body                                         | 1                  |
| 78                    | 350c.c., 500c.c. | 65-2599  | Oil pump scavenge gear                                | 2                  |

Gearbox

Clutch and  
Front  
ChaincaseFrame and  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard,  
Chainguard, Oil  
Tank and Rear  
BrakePetrol Tank,  
Handlebars,  
Mudguards,  
Toolbox and  
Dual SeatHandlebars,  
Pendant and  
MegaphoneTools and  
Sundries,  
Electrical  
EquipmentNumbers  
Index

# ENGINE

350c.c. and 500c.c. Gold Star Clubmans and Road Racing



Engine



## Plate 2—continued.

## ENGINE

Gold Star 350c.c. 500c.c. Clubmans and Road Racing

| Plate Ref.<br>Number. | Models.          | Part No.   | Description.                                   | Number<br>per set. |
|-----------------------|------------------|------------|------------------------------------------------|--------------------|
| 79                    | 350c.c., 500c.c. | 65-2625    | Oil pump bottom plate                          | 1                  |
| 80                    | 350c.c., 500c.c. | 7/32" dia. | Oil pump valve body ball                       | 1                  |
| 81                    | 350c.c., 500c.c. | 65-2622    | Oil pump valve body circlip                    | 1                  |
| 82                    | 350c.c., 500c.c. | 15-848     | Oil pump bolt                                  | 2                  |
| 83                    | 350c.c., 500c.c. | 66-1707    | Cush drive bearing alignment washer (.032")    | as reqd.           |
| 83                    | 350c.c., 500c.c. | 66-1708    | Cush drive bearing alignment washer (.064")    | as reqd.           |
| 84                    | 350c.c., 500c.c. | 42-42      | Cush drive distance piece                      | 1                  |
| 85                    | 350c.c., 500c.c. | 65-2523    | Cush drive bearing                             | 1                  |
| 86                    | 350c.c.          | 15-1566    | Engine sprocket (18T)                          | 1                  |
| 86                    | 500c.c.          | 15-1560    | Engine sprocket (21T)                          | 1                  |
| 87                    | 350c.c., 500c.c. | 66-1683    | Oil pipe crankcase pipe adaptor washer (fibre) | 2                  |
| 88                    | 350c.c., 500c.c. | 65-2232    | Oil pipe crankcase pipe adaptor                | 2                  |
| 89                    | 350c.c., 500c.c. | 66-1676    | Crankcase with fixed fittings (gear side)      | 1                  |
| 90                    | 350c.c., 500c.c. | 24-949     | Crankcase stud (rear)                          | 1                  |
| 91                    | 350c.c., 500c.c. | 65-1888    | Magdyno strap (long)                           | 1                  |
| 92                    | 350c.c., 500c.c. | 2-4553     | Crankcase drain plug washer                    | 1                  |
| 93                    | 350c.c., 500c.c. | 28-243     | Crankcase drain plug                           | 1                  |
| 94                    | 350c.c., 500c.c. | 15-1555    | Cush drive sleeve                              | 1                  |
| 95                    | 350c.c., 500c.c. | 66-1706    | Cush drive spring                              | 1                  |
| 96                    | 350c.c., 500c.c. | 65-2521    | Cush drive bearing locking washer              | 1                  |
| 97                    | 350c.c., 500c.c. | 65-2520    | Cush drive bearing nut                         | 1                  |
| 98                    | 350c.c., 500c.c. | 65-2353    | Magdyno strap eye plug (tapped)                | 1                  |
| 99                    | 350c.c., 500c.c. | 65-2352    | Magdyno strap eye plug (plain)                 | 1                  |
| 100                   | 350c.c., 500c.c. | 65-1425    | Magdyno strap (short)                          | 1                  |
| 101                   | 350c.c., 500c.c. | 2-923      | Magdyno strap clip bolt washer (plain)         | 1                  |
| 102                   | 350c.c., 500c.c. | 29-4661    | Magdyno strap clip bolt                        | 1                  |
| 103                   | 350c.c., 500c.c. | 31-212     | Crankcase stud (top) (rear)                    | 1                  |

## Plate 3

## ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles.

| Plate Ref.<br>Number. | Model.                                                | Part No. | Description.                              | Number<br>per set. |
|-----------------------|-------------------------------------------------------|----------|-------------------------------------------|--------------------|
| 1                     | 350c.c. Road Trim,<br>Trials and Scrambles            | 65-1601  | Cylinder barrel with liner                | 1                  |
| 1                     | 500c.c. Road Trim,<br>Trials and Scrambles            | 65-1503  | Cylinder barrel with liner                | 1                  |
| 2                     | 350c.c. Road Trim<br>and Scrambles                    | 65-1604  | Cylinder head with fixed fittings         | 1                  |
| 2                     | 350c.c. Trials                                        | 65-1756  | Cylinder head with fixed fittings         | 1                  |
| 2                     | 500c.c. Road Trim                                     | 65-1501  | Cylinder head with fixed fittings         | 1                  |
| -                     | 500c.c. Trials and<br>Scrambles                       | 65-1749  | Cylinder head with fixed fittings         | 1                  |
| 3                     | 350c.c., 500c.c. Road Trim,<br>Trials and Scrambles   | 65-1587  | Rocker box joint washer (tower)           | 1                  |
| 4                     | 350c.c., 500c.c. Road<br>Trim, Trials and Scrambles   | 65-1591  | Cylinder head and rocker box stud (long)  | 3                  |
| 5                     | 350c.c., 500c.c. Road<br>Trim, Trials and Scrambles   | 65-1084  | Push rod complete                         | 2                  |
| 6                     | 350c.c. Road Trim<br>and Scrambles                    | 42-2705  | Exhaust pipe                              | 1                  |
| 6                     | 350c.c. Trials                                        | 42-2778  | Exhaust pipe                              | 1                  |
| 6                     | 500c.c. Road Trim                                     | 42-2715  | Exhaust pipe                              | 1                  |
| 6                     | 500c.c. Trials and<br>Scrambles                       | 42-2705  | Exhaust pipe                              | 1                  |
| 7                     | 350c.c., 500c.c. Road Trim...<br>Trials and Scrambles | 65-1592  | Cylinder head and rocker box stud (short) | 6                  |
| 8                     | 350c.c. Road Trim                                     | 65-1644  | Exhaust Valve                             | 1                  |
| 8                     | 350c.c. Trials                                        | 65-1760  | Exhaust valve                             | 1                  |
| 8                     | 350c.c. Scrambles                                     | 65-1612  | Exhaust valve                             | 1                  |
| 8                     | 500c.c. Road Trim                                     | 65-1353  | Exhaust valve                             | 1                  |
| 8                     | 500c.c. Trials and<br>Scrambles                       | 65-1753  | Exhaust valve                             | 1                  |

Gearbox

Clutch and  
Front  
ChaincaseFrame and  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard,  
Chainguard, Oil  
Tank and Rear  
BrakePetrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual SeatHandlebars,  
Handrail and  
MegaphoneTools and  
Sundries,  
Electrical  
EquipmentNumber  
Index

## Plate 3—continued.

## ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number. | Models                                             | Part No. | Description.                                 | Number<br>per set. |
|-----------------------|----------------------------------------------------|----------|----------------------------------------------|--------------------|
| 9                     | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1596  | Exhaust valve guide                          | 1                  |
| 9                     | 500c.c.<br>Trials and Scrambles                    | 65-1596  | Exhaust valve guide                          | 1                  |
| 9                     | 500c.c. Road Trim                                  | 65-1598  | Exhaust valve guide                          | 1                  |
| 10                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1627  | Valve spring collar (exhaust)                | 1                  |
| 10                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1629  | Valve spring collar (exhaust)                | 1                  |
| 11                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1626  | Valve spring split cotter (exhaust) (halves) | 2                  |
| 11                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1625  | Valve spring split cotter (exhaust) (halves) | 2                  |
| 12                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1590  | Rocker box inspection cover joint washer     | 1                  |
| 13                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1589  | Rocker box inspection cover                  | 1                  |
| 14                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 24-8784  | Rocker box stud washer (spring)              | 9                  |
| 15                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-49     | Rocker box stud nut                          | 9                  |
| 16                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-443    | Exhaust lifter spindle nut                   | 1                  |
| 17                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-525    | Exhaust lifter washer                        | 1                  |
| 18                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1137  | Exhaust lifter                               | 1                  |
| 19                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-443    | Exhaust lifter cable holder nut              | 1                  |
| 20                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 27-1163  | Exhaust lifter cable holder                  | 1                  |
| 21                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 35-701   | Exhaust lifter split pin                     | 1                  |
| 22                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1165  | Exhaust lifter spindle                       | 1                  |
| 23                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-2894   | Exhaust lifter bush washer (fibre)           | 1                  |
| 24                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-387   | Exhaust lifter bush                          | 1                  |
| 25                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-401   | Exhaust lifter spindle washer (felt)         | 1                  |
| 26                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-402   | Exhaust lifter spindle washer                | 1                  |
| 27                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-403   | Exhaust lifter spindle spring                | 1                  |
| 28                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 66-1431  | Exhaust lifter lever                         | 1                  |
| 29                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-525    | Exhaust lifter washer                        | 1                  |
| 30                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 2-443    | Exhaust lifter spindle nut                   | 1                  |
| 31                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-317   | Rocker oil feed pipe banjo screw (inlet)     | 1                  |
| 31                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-318   | Rocker oil feed pipe banjo screw (exhaust)   | 1                  |
| 32                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 31-8430  | Rocker oil feed pipe banjo washer (fibre)    | 2                  |
| 33                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1319  | Valve rocker (exhaust)                       | 1                  |
| 34                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 27-1111  | Valve rocker fulcrum pin thrust washer       | 2                  |
| 35                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1317  | Valve rocker (inlet)                         | 1                  |
| 36                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1117  | Valve rocker fulcrum pin spring              | 2                  |
| 37                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1118  | Valve rocker fulcrum pin washer              | 2                  |
| 38                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1320  | Valve rocker fulcrum pin                     | 2                  |
| 39                    | 350c.c. Road Trim and<br>Scrambles                 | 65-1611  | Valve (inlet)                                | 1                  |



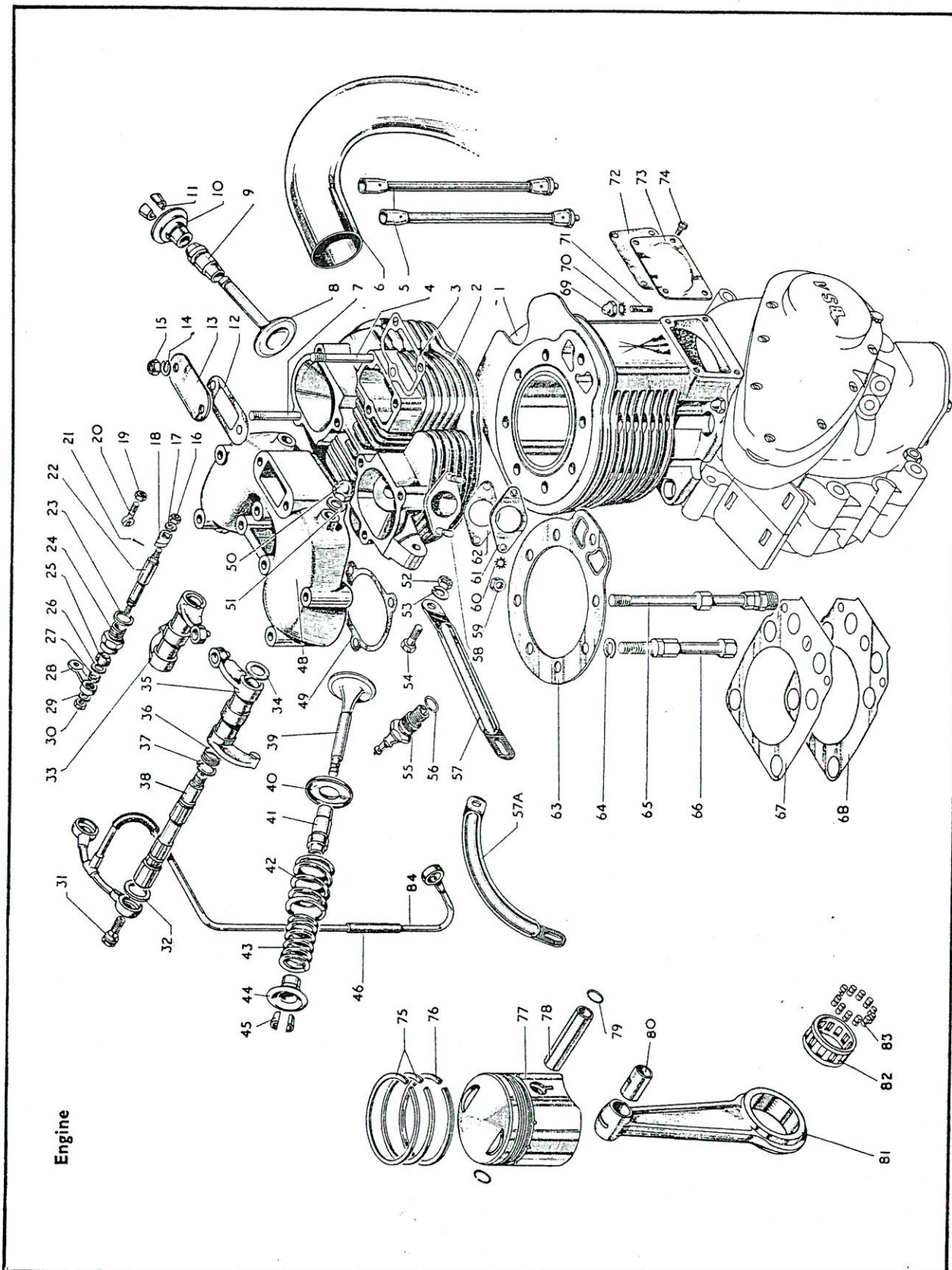
| Plate Ref.<br>Number. | Models.                         | Part No. | Description.                                                     | Number<br>per set. |
|-----------------------|---------------------------------|----------|------------------------------------------------------------------|--------------------|
| ...                   | 350c.c. Trials                  | 65-1759  | Valve (inlet)                                                    | 1                  |
| 39                    | 500c.c. Road Trim               | 65-1632  | Valve (inlet)                                                    | 1                  |
| 39                    | 500c.c. Trials and<br>Scrambles | 65-1752  | Valve (inlet)                                                    | 1                  |
| 40                    | 350c.c., 500c.c. Road Trim      | 65-1519  | Valve spring seat                                                | 2                  |
| 41                    | Trials and Scrambles            |          |                                                                  |                    |
| 41                    | 350c.c. Road Trim               | 65-1595  | Valve guide (inlet)                                              | 1                  |
| 41                    | Trials and Scrambles            |          |                                                                  |                    |
| 41                    | 500c.c. Trials and<br>Scrambles | 65-1595  | Valve guide (inlet)                                              | 1                  |
| 41                    | 500c.c. Road Trim               | 65-1597  | Valve guide (inlet)                                              | 1                  |
| 42                    | 350c.c., 500c.c. Road Trim      | 65-1249  | Valve spring (outer)                                             | 2                  |
| 42                    | and Scrambles                   |          |                                                                  |                    |
| 42                    | 350c.c. Trials                  | 65-1147  | Valve spring (outer)                                             | 2                  |
| 42                    | 500c.c. Trials                  | 65-1249  | Valve spring (outer)                                             | 2                  |
| 43                    | 350c.c., 500c.c. Road Trim      | 65-1259  | Valve spring (inner)                                             | 2                  |
| 44                    | Trials and Scrambles            |          |                                                                  |                    |
| 44                    | 350c.c. Road Trim               | 65-1628  | Valve spring collar (inlet)                                      | 1                  |
| 44                    | Trials and Scrambles            |          |                                                                  |                    |
| 44                    | 500c.c. Road Trim               | 65-1627  | Valve spring collar (inlet)                                      | 1                  |
| 44                    | Trials and Scrambles            |          |                                                                  |                    |
| 45                    | 350c.c., 500c.c. Road Trim      | 65-1624  | Valve spring split cotter (inlet) (halves)                       | 2                  |
| 46                    | Trials and Scrambles            |          |                                                                  |                    |
| 46                    | 350c.c., 500c.c. Road Trim      | 66-8338  | Rocker oil feed pipe connection (rubber)                         | 2                  |
| 48                    | Trials and Scrambles            |          |                                                                  |                    |
| 48                    | 350c.c., 500c.c. Road Trim      | 65-1506  | Rocker box                                                       | 1                  |
| 49                    | Trials and Scrambles            |          |                                                                  |                    |
| 49                    | 350c.c., 500c.c. Road Trim      | 65-1588  | Rocker box joint washer                                          | 1                  |
| 50                    | Trials and Scrambles            |          |                                                                  |                    |
| 50                    | 350c.c., 500c.c. Road Trim      | 65-311   | Valve rocker fulcrum pin nut...                                  | 2                  |
| 51                    | Trials and Scrambles            |          |                                                                  |                    |
| 51                    | 350c.c., 500c.c. Road Trim      | 36-481   | Valve rocker fulcrum pin washer                                  | 2                  |
| 52                    | Trials and Scrambles            |          |                                                                  |                    |
| 52                    | 350c.c., 500c.c. Road Trim      | 2-49     | Engine steady stay bolt nut                                      | 1                  |
| 53                    | Trials and Scrambles            |          |                                                                  |                    |
| 53                    | 350c.c., 500c.c. Road Trim      | 24-8784  | Engine steady stay bolt washer spring                            | 1                  |
| 54                    | Trials and Scrambles            |          |                                                                  |                    |
| 54                    | 350c.c., 500c.c. Road Trim      | 15-480   | Engine steady stay bolt                                          | 1                  |
| 55                    | Trials and Scrambles            |          |                                                                  |                    |
| 55                    | 350c.c. Road Trim               | 65-1341  | Sparking plug                                                    | 1                  |
| 55                    | Trials and Scrambles            |          |                                                                  |                    |
| 55                    | 500c.c. Trials and<br>Scrambles | 65-1341  | Sparking plug                                                    | 1                  |
| 55                    | 500c.c. Road Trim               | 65-1339  | Sparking plug                                                    | 1                  |
| 56                    | 350c.c., 500c.c. Road Trim      | 66-102   | Sparking plug washer                                             | 1                  |
| 57                    | Trials and Scrambles            |          |                                                                  |                    |
| 57                    | 350c.c., 500c.c. Road Trim      | 65-1153  | Engine steady stay                                               | 1                  |
| 57A                   | Trials and Scrambles            |          |                                                                  |                    |
| 57A                   | 500c.c. Road Trim               | 65-1433  | Engine steady stay (for use with twin top feed T.T. carburetter) | 1                  |
| 58                    | Trials and Scrambles            |          |                                                                  |                    |
| 58                    | 350c.c., 500c.c. Road Trim      | 29-565   | Carburetter stud                                                 | 2                  |
| 59                    | Trials and Scrambles            |          |                                                                  |                    |
| 59                    | 350c.c., 500c.c. Road Trim      | 2-49     | Carburetter stud nut                                             | 2                  |
| 60                    | Trials and Scrambles            |          |                                                                  |                    |
| 60                    | 350c.c., 500c.c. Road Trim      | 36-382   | Carburetter stud nut washer (shakeproof)                         | 2                  |
| 61                    | Trials and Scrambles            |          |                                                                  |                    |
| 61                    | 350c.c. Road Trim               | 67-933   | Carburetter flange washer (Tufnol)                               | 1                  |
| 61                    | and Scrambles                   |          |                                                                  |                    |
| 61                    | 350c.c. Trials                  | 65-1163  | Carburetter flange washer (Tufnol)                               | 1                  |
| 61                    | 350c.c. Road Trim               | 65-1418  | Carburetter flange washer (Tufnol)                               | 2                  |
| 62                    | Trials and Scrambles            |          |                                                                  |                    |
| 62                    | 350c.c. Road Trim               | 65-1232  | Carburetter flange washer (paper)                                | 2                  |
| 62                    | Trials and Scrambles            |          |                                                                  |                    |
| 62                    | 350c.c. Road Trim               | 65-1417  | Carburetter flange washer (paper)                                | 2                  |
| 63                    | Trials and Scrambles            |          |                                                                  |                    |
| 63                    | 350c.c. Road Trim               | 65-1606  | Cylinder head gasket                                             | 1                  |
| 63                    | Trials and Scrambles            |          |                                                                  |                    |
| 63                    | 500c.c. Road Trim               | 65-1580  | Cylinder head gasket                                             | 1                  |
| 64                    | Trials and Scrambles            |          |                                                                  |                    |
| 64                    | 350c.c. Road Trim               | 2-2903   | Cylinder head bolt washer (spring)                               | 4                  |
| 64                    | Trials and Scrambles            |          |                                                                  |                    |
| 64                    | 500c.c. Road Trim               | 3-110    | Cylinder head bolt washer (spring)                               | 4                  |
|                       | Trials and Scrambles            |          |                                                                  |                    |

Gearbox

Clutch and  
Front  
ChaincaseFrame and  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard,  
Chainguard, Oil  
Tank and Rear  
BrakePetrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual SeatHandlebars,  
Fender and  
MegaphoneTools and  
Sundries,  
Electrical  
EquipmentNumerical  
Index

# ENGINE

350c.c. and 500c.c. Gold Star Road Trim, Trials and Scrambles



Engine



Plate 3—continued.

ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number. | Models.                                            | Part No. | Description.                                                              | Number<br>per set. |
|-----------------------|----------------------------------------------------|----------|---------------------------------------------------------------------------|--------------------|
| 65                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1609  | Cylinder holding down bolt                                                | 4                  |
| 65                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1403  | Cylinder and head holding down bolt                                       | 4                  |
| 66                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 66-134   | Cylinder head and barrel bolt (short)                                     | 4                  |
| 66                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1413  | Cylinder head bolt (medium)                                               | 4                  |
| 67                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1650  | Cylinder base shim (.010")                                                | as reqd.           |
| 67                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1651  | Cylinder base shim (.020")                                                | as reqd.           |
| 67                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1652  | Cylinder base shim (.030")                                                | as reqd.           |
| 67                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1653  | Cylinder base shim (.064")                                                | as reqd.           |
| 67                    | 500c.c.<br>Trials and Scrambles                    | 65-1653  | Cylinder base shim (.064")                                                | as reqd.           |
| 67                    | 500c.c. Road Trim                                  | 65-1653  | Cylinder base shim (.064")                                                | 1                  |
| 68                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-1582  | Cylinder base washer                                                      | 1                  |
| 69                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 65-930   | Cylinder barrel stud nut                                                  | 2                  |
| 70                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 29-541   | Cylinder barrel stud nut washer (shakeproof)                              | 2                  |
| 71                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 24-4227  | Cylinder barrel stud                                                      | 1                  |
| 72                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 66-1937  | Push rod tappet recess cover joint washer                                 | 1                  |
| 73                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 66-1936  | Push rod tappet recess cover                                              | 1                  |
| 74                    | 350c.c., 500c.c. Road Trim<br>Trials and Scrambles | 29-2153  | Push rod tappet recess cover screw                                        | 4                  |
| 75                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1621  | Compression ring                                                          | 2                  |
| 75                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1453  | Compression ring                                                          | 2                  |
| 76                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-490   | Scraper ring                                                              | 1                  |
| 76                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1253  | Scraper ring                                                              | 1                  |
| 77                    | 350c.c. Road Trim                                  | 65-1615  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>8 to 1)     | 1                  |
| 77                    | 350c.c. Trials and<br>Scrambles                    | 65-1615  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>8 to 1)     | as reqd.           |
| 77                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1666  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>8.5 to 1)   | as reqd.           |
| 77                    | 350c.c. Road Trim                                  | 65-1673  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>9 to 1)     | 1                  |
| 77                    | 350c.c. Trials and<br>Scrambles                    | 65-1673  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>9 to 1)     | as reqd.           |
| 77                    | 350c.c. Road Trim,<br>Trials and Scrambles         | 65-1686  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>12.25 to 1) | as reqd.           |
| 77                    | 350c.c. Trials                                     | 65-1680  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>6.5 to 1)   | 1                  |
| 77                    | 500c.c. Road Trim                                  | 65-1467  | Piston complete with rings, gudgeon pin and circlips (C.R.<br>7.5 to 1)   | 1                  |
| 77                    | 500c.c. Trials and<br>Scrambles                    | 65-1467  | Piston complete with rings, gudgeon pin and circlips (C.R.<br>7.5 to 1)   | as reqd.           |
| 77                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1290  | Piston complete with rings, gudgeon pin and circlips (C.R.<br>8 to 1)     | as reqd.           |
| 77                    | 500c.c. Road Trim<br>and Trials                    | 65-1537  | Piston complete with rings, gudgeon pin and circlips (C.R.<br>9 to 1)     | as reqd.           |
| 77                    | 500c.c. Scrambles                                  | 65-1537  | Piston complete with rings, gudgeon pin and circlips (C.R.<br>9 to 1)     | 1                  |
| 77                    | 500c.c. Road Trim,<br>Trials and Scrambles         | 65-1278  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>11 to 1)    | as reqd.           |
| 77                    | 500c.c. Trials                                     | 65-1464  | Piston complete with gudgeon pin, rings and circlips (C.R.<br>6.8 to 1)   | 1                  |

Gearbox

Clutch and  
Front  
Chaincase

Frame and  
Fittings

Rear  
Suspension

Front Fork  
and  
Fittings

Front Hub  
and Wheel  
Fittings

Rear Hub  
and Wheel  
Fittings

Mudguard,  
Chainguard, Oil  
Tank and Rear  
Brake

Petrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual Seat

Handlebars,  
Fender and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Number  
Index

Plate 3—continued.

ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number. | Models.                                        | Part No.    | Description.                                         | Number<br>per set |
|-----------------------|------------------------------------------------|-------------|------------------------------------------------------|-------------------|
| 78                    | ... 350c.c. Road Trim,<br>Trials and Scrambles | ... 65-440  | ... Gudgeon pin ...                                  | 1                 |
| 78                    | ... 500c.c. Road Trim,<br>Trials and Scrambles | ... 66-953  | ... Gudgeon pin ...                                  | 1                 |
| 79                    | ... 350c.c., 500c.c. Road Trim ...             | 66-954      | ... Gudgeon pin retaining ring ...                   | 2                 |
| 80                    | ... 350c.c., 500c.c. Road Trim ...             | 66-492      | ... Connecting rod bush (small end) ...              | 1                 |
| 81                    | ... 350c.c. Road Trim,<br>Trials and Scrambles | ... 65-1613 | ... Connecting rod complete with bushes ...          | 1                 |
| 81                    | ... 500c.c. Road Trim,<br>Trials and Scrambles | ... 65-1321 | ... Connecting rod complete with bushes ...          | 1                 |
| 82                    | ... 350c.c., 500c.c. Road Trim ...             | 66-506      | ... Crankpin roller cage ...                         | 1                 |
| 83                    | ... 350c.c., 500c.c. Road Trim ...             | 24-375      | ... Crankpin roller ...                              | 24                |
| 84                    | ... 350c.c., 500c.c. Road Trim ...             | 42-46       | ... Rocker oil feed pipe with rubber connections ... | 1                 |

Plate 4

ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles.

| Plate Ref.<br>Number. | Model.                               | Part No.   | Description.                                            | Number<br>per set. |
|-----------------------|--------------------------------------|------------|---------------------------------------------------------|--------------------|
| 1                     | ... 350c.c., 500c.c. Road Trim ...   | 65-2188    | ... Oil valve spring retaining screw ...                | 1                  |
| 2                     | ... 350c.c., 500c.c. Road Trim ...   | 66-1683    | ... Oil valve spring retaining screw washer (fibre) ... | 1                  |
| 3                     | ... 350c.c., 500c.c. Road Trim ...   | 66-1684    | ... Oil valve spring ...                                | 1                  |
| 4                     | ... 350c.c., 500c.c. Road Trim ...   | 1/4" diam. | ... Oil valve spring ball ...                           | 1                  |
| 5                     | ... 350c.c., 500c.c. Road Trim ...   | 65-2157    | ... Timing cover screw ...                              | 9                  |
| 6                     | ... 350c.c. Road Trim ...            | 65-1435    | ... Timing cover complete ...                           | 1                  |
| 6                     | ... 350c.c. Trials and Scrambles ... | 65-2143    | ... Timing cover complete ...                           | 1                  |
| 7                     | ... 350c.c., 500c.c. Road Trim ...   | 65-2166    | ... Timing cover breather extension pipe ...            | 1                  |
| 8                     | ... 350c.c., 500c.c. Road Trim ...   | 15-8434    | ... Timing cover breather extension pipe nut ...        | 1                  |
| 9                     | ... 350c.c., 500c.c. Road Trim ...   | 65-2165    | ... Air release body ...                                | 1                  |
| 10                    | ... 350c.c., 500c.c. Road Trim ...   | 65-2171    | ... Air release adaptor screw ...                       | 1                  |
| 11                    | ... 350c.c., 500c.c. Road Trim ...   | 15-82      | ... Air release disc ...                                | 1                  |
| 12                    | ... 350c.c., 500c.c. Road Trim ...   | 65-2168    | ... Timing cover air release adaptor complete ...       | 1                  |
| 13                    | ... 350c.c., 500c.c. Road Trim ...   | 31-8430    | ... Air release adaptor washer (fibre) ...              | 1                  |
| 14                    | ... 350c.c., 500c.c. Road Trim ...   | 66-2097    | ... Cam pinion spindle bolt ...                         | 2                  |
| 15                    | ... 350c.c., 500c.c. Road Trim ...   | 66-1923    | ... Oil feed washer (rubber) ...                        | 2                  |
| 16                    | ... 350c.c., 500c.c. Road Trim ...   | 36-382     | ... Cam pinion spindle bolt washer (shakeproof) ...     | 2                  |
| 17                    | ... 350c.c., 500c.c. Road Trim ...   | 66-698     | ... Engine shaft oil feed pipe ...                      | 1                  |
| 18                    | ... 350c.c., 500c.c. Road Trim ...   | 29-905     | ... Engine shaft timing pinion nut ...                  | 1                  |



## Plate 4—continued.

## ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number. | Models.                                                    | Part No.             | Description.                                           | Number<br>per set |
|-----------------------|------------------------------------------------------------|----------------------|--------------------------------------------------------|-------------------|
| 19                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-695               | Engine shaft timing pinion locking washer (shakeproof) | 1                 |
| 20                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-2008              | Timing gear plate complete                             | 1                 |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 21-2902              | Timing gear plate bolt (Whit.)                         | 3                 |
| 22                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 36-382               | Timing gear plate bolt washer (shakeproof)             | 2                 |
| 23                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 1-5069               | Timing gear plate bolt                                 | 1                 |
| 24                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 36-382               | Timing gear plate bolt washer (shakeproof)             | 2                 |
| 25                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-2250              | Magdyno drive idler pinion complete                    | 1                 |
| 26                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-195               | Magdyno driving pinion nut                             | 1                 |
| 27                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-2903               | Magdyno driving pinion washer (spring)                 | 1                 |
| 28                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2334              | Magdyno driving pinion                                 | 1                 |
| 29                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2316              | Magdyno driving pinion oil seal                        | 1                 |
| 30                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | $\frac{3}{8}$ " dia. | Oil pump valve body ball                               | 1                 |
| 31                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2622              | Oil pump valve body ball circlip                       | 1                 |
| 32                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2619              | Oil pump complete                                      | 1                 |
| 33                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2604              | Oil pump fixing bolt                                   | 2                 |
| 34                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 15-848               | Oil pump bolt                                          | 2                 |
| 35                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-978               | Oil pump fixing bolt washer (spring)                   | 2                 |
| 36                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2625              | Oil pump bottom plate                                  | 1                 |
| 37                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2599              | Oil pump scavenge gear                                 | 1                 |
| 38                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2596              | Oil pump body                                          | 1                 |
| 39                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2600              | Oil pump feed gear (driven)                            | 1                 |
| 40                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2601              | Oil pump feed gear (driver)                            | 1                 |
| 41                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2606              | Oil pump top plate washer                              | 1                 |
| 42                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2598              | Oil pump top plate                                     | 1                 |
| 43                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2618              | Oil pump and crankcase joint washer                    | 1                 |
| 44                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-2620              | Oil pump driving spindle                               | 1                 |
| 45                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 31-222               | Crankcase scavenge cover stud                          | 4                 |
| 46                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-49                 | Crankcase connecting bolt nut                          | 5                 |
| 47                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1920              | Timing cover washer                                    | 1                 |
| 48                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-693               | Engine shaft timing pinion key                         | 1                 |
| 49                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-692               | Engine shaft timing pinion                             | 1                 |
| 50                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-441               | Cam pinion bush                                        | 4                 |
| 51                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2450              | Exhaust cam pinion complete                            | 1                 |
| 51                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2420              | Exhaust cam pinion complete                            | 1                 |
| 52                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2448              | Inlet cam pinion complete                              | 1                 |
| 52                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2420              | Inlet cam pinion complete                              | 1                 |
| 52                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2454              | Inlet cam pinion complete                              | 1                 |
| 53                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2426              | Cam pinion spindle (exhaust)                           | 1                 |
| 54                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2425              | Cam pinion spindle (inlet)                             | 1                 |

Gearbox

Clutch and  
Front  
ChaincaseFrame and  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard,  
Chainguard, Oil  
Tank and Rear  
BrakePetrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual SeatHandlebars,  
Pendant and  
MegaphoneTools and  
Sundries,  
Electrical  
EquipmentNumerical  
Index

## ENGINE

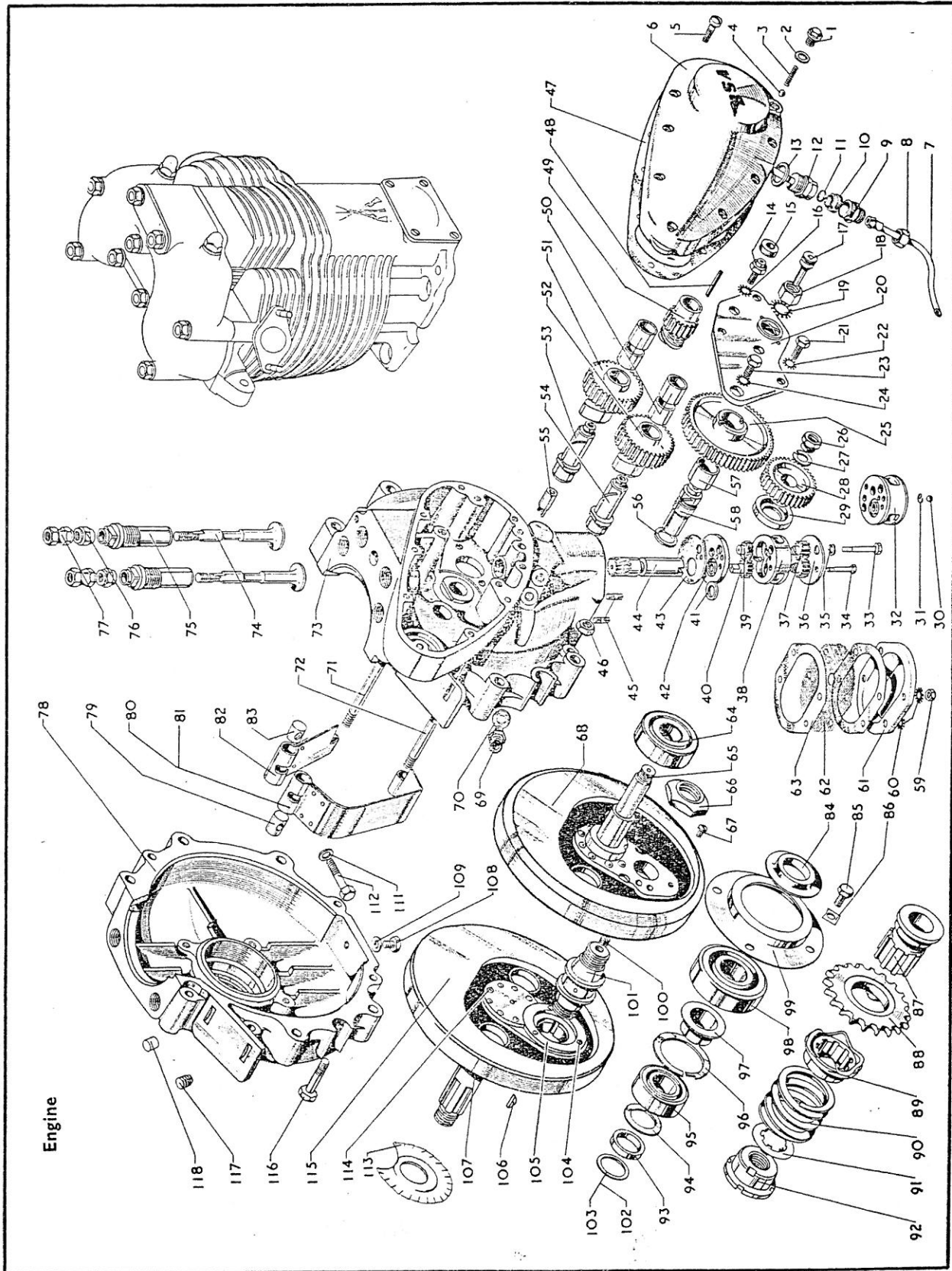
Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number | Models.                                                    | Part No. | Description.                                          | Number<br>per set. |
|----------------------|------------------------------------------------------------|----------|-------------------------------------------------------|--------------------|
| 55                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2580  | Oil pump driving spindle retaining pin ...            | 1                  |
| 56                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 36-3528  | Magdyno drive idler pinion thrust washer ...          | 1                  |
| 57                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2336  | Magdyno drive idler pinion bush ...                   | 1                  |
| 58                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2335  | Magdyno drive idler pinion spindle ...                | 1                  |
| 59                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-51     | Crankcase scavenge cover stud nut ...                 | 4                  |
| 60                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 29-541   | Crankcase scavenge cover stud washer (shakeproof) ... | 4                  |
| 61                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2611  | Crankcase scavenge cover ...                          | 1                  |
| 62                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2623  | Oil pump filter ...                                   | 1                  |
| 63                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2612  | Crankcase scavenge cover washer (oil proof) ...       | 2                  |
| 64                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-722   | Roller bearing (gear side) ...                        | 1                  |
| 65                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-1129  | Engine shaft (gear side) ...                          | 1                  |
| 66                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-1327  | Crankpin nut ...                                      | 2                  |
| 67                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-77     | Crankpin locking screw... ..                          | 2                  |
| 68                   | ... 350c.c. Road Trim ...<br>and Scrambles                 | 65-1325  | Flywheel with engine shaft assembly (gear side) ...   | 1                  |
| 68                   | ... 350c.c. Road Trim ...<br>and Scrambles                 | 65-1125  | Flywheel with engine shaft assembly (gear side) ...   | 1                  |
| 68                   | ... 500c.c. Road Trim ...<br>and Scrambles                 | 65-1358  | Flywheel with engine shaft assembly (gear side) ...   | 1                  |
| 68                   | ... 500c.c. Road Trim ...<br>and Scrambles                 | 65-1235  | Flywheel with engine shaft assembly (gear side) ...   | 1                  |
| 69                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2252  | Oil pipe crankcase pipe adaptor ...                   | 2                  |
| 70                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1683  | Oil pipe crankcase pipe adaptor washer (fibre) ...    | 2                  |
| 71                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 31-212   | Crankcase stud (top) (rear) ...                       | 1                  |
| 72                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-949   | Crankcase stud (rear) ...                             | 1                  |
| 73                   | ... 350c.c. Road Trim, ...<br>Trials and Scrambles         | 66-1650  | Crankcase with fixed fittings (gear side) ...         | 1                  |
| 73                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 66-1648  | Crankcase with fixed fittings (gear side) ...         | 1                  |
| 74                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-1526  | Inlet and exhaust tappet ...                          | 2                  |
| 75                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1494  | Tappet guide (inlet and exhaust) ...                  | 2                  |
| 76                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-1332  | Inlet and exhaust tappet locknut ...                  | 2                  |
| 77                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1511  | Inlet and exhaust tappet head ...                     | 2                  |
| 78                   | ... 350c.c. Road Trim, ...<br>Trials and Scrambles         | 66-1652  | Crankcase with fixed fittings (drive side) ...        | 1                  |
| 78                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 66-1654  | Crankcase with fixed fittings (drive side) ...        | 1                  |
| 79                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2352  | Strap eye plug (plain) ...                            | 1                  |
| 80                   | ... 350c.c. Road Trim, ...<br>Trials and Scrambles         | 65-1427  | Magdyno strap (long) ...                              | 1                  |
| 81                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 65-1423  | Magneto strap (long) ...                              | 1                  |
| 82                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-1425  | Magdyno and magneto strap (short)... ..               | 1                  |
| 83                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2353  | Strap eye plug (tapped) ...                           | 1                  |
| 84                   | ... 350c.c. Road Trim, ...<br>Trials and Scrambles         | 66-660   | Engine shaft distance collar (inner) (drive side) ... | 1                  |
| 84                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 65-1398  | Engine shaft distance collar (inner) (drive side) ... | 1                  |
| 85                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 31-426   | Bearing retaining plate bolt ...                      | 4                  |
| 86                   | ... 500c.c. Road Trim, ...<br>Trials and Scrambles         | 65-1438  | Bearing retaining plate lockwasher ...                | 4                  |



# ENGINE

350c.c. and 500c.c. Gold Star Road Trim, Trials and Scrambles



Gearbox

Clutch and Front Chain

Frame and Fittings

Rear Suspension

Front Fork and Fittings

Front Hub and Wheel Fittings

Rear Hub and Wheel Fittings

Mudguard, Chainguard, Tank and Rear Brake

Petrol Tank, Handlebar, Mudguard, Toolbox and Dual Seat

Handlebars, Pandrail and Megaphone

Tools and Sundries, Electrical Equipment

Numbers Index

Plate 4—continued.

ENGINE

Gold Star 350c.c. 500c.c. Road Trim, Trials and Scrambles

| Plate Ref.<br>Number. | Models.                                                    | Part No. | Description.                                              | Number<br>per set. |
|-----------------------|------------------------------------------------------------|----------|-----------------------------------------------------------|--------------------|
| 87                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2523  | ... Cush drive bearing ...                                | 1                  |
| 88                    | ... 350c.c. Road Trim ...<br>and Scrambles                 | 15-1566  | ... Engine sprocket (18T) ...                             | 1                  |
| 88                    | ... 350c.c. Trials ...                                     | 15-1568  | ... Engine sprocket (16T) ...                             | 1                  |
| 88                    | ... 500c.c. Road Trim ...                                  | 15-1565  | ... Engine sprocket (19T) ...                             | 1                  |
| 88                    | ... 500c.c. Trials ...                                     | 15-1564  | ... Engine sprocket (20T) ...                             | 1                  |
| 83                    | ... 500c.c. Scrambles ...                                  | 15-1567  | ... Engine sprocket (17T) ...                             | 1                  |
| 89                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 15-1555  | ... Cush drive sleeve ...                                 | 1                  |
| 90                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1706  | ... Cush drive spring ...                                 | 1                  |
| 91                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2521  | ... Cush drive bearing locking washer ...                 | 1                  |
| 92                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2520  | ... Cush drive bearing nut ...                            | 1                  |
| 93                    | ... 350c.c., 500c.c. Road Trim ...<br>and Trials           | 65-2528  | ... Cush drive distance piece ...                         | 1                  |
| 93                    | ... 350c.c. Scrambles ...                                  | 65-2528  | ... Cush drive distance piece ...                         | 1                  |
| 93                    | ... 500c.c. Scrambles ...                                  | 42-42    | ... Cush drive distance piece ...                         | 1                  |
| 94                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-661   | ... Engine shaft shim (drive side) ...                    | 1                  |
| 95                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2045  | ... Ball bearing (drive side) ...                         | 1                  |
| 96                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-2240  | ... Main bearing spring ring ...                          | 1                  |
| 97                    | ... 500c.c. Road Trim,<br>Trials and Scrambles             | 65-1396  | ... Engine shaft distance collar (outer) ...              | 1                  |
| 98                    | ... 500c.c. Road Trim,<br>Trials and Scrambles             | 24-724   | ... Roller bearing (drive side) ...                       | 1                  |
| 98                    | ... 500c.c. Road Trim,<br>Trials and Scrambles             | 65-1388  | ... Roller bearing (drive side) ...                       | 1                  |
| 99                    | ... 500c.c. Road Trim,<br>Trials and Scrambles             | 65-1397  | ... Bearing retaining plate ...                           | 1                  |
| 100                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-479   | ... Crankpin plug screw ...                               | 1                  |
| 101                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-262   | ... Crankpin ...                                          | 1                  |
| 102                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1708  | ... Cush drive bearing alignment washer (.064") ...       | 1                  |
| 103                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-1707  | ... Cush drive bearing alignment washer (.032") ...       | 1                  |
| 104                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-630   | ... Connecting rod thrust washer rivet ...                | 6                  |
| 105                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-629   | ... Connecting rod thrust washer ...                      | 2                  |
| 106                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-36     | ... Crankpin key ...                                      | 1                  |
| 107                   | ... 350c.c. Road Trim,<br>Trials and Scrambles             | 65-1128  | ... Engine shaft (drive side) ...                         | 1                  |
| 107                   | ... 500c.c. Road Trim,<br>Trials and Scrambles             | 65-1412  | ... Engine shaft (drive side) ...                         | 1                  |
| 108                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 28-243   | ... Crankcase drain plug ...                              | 1                  |
| 109                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-4553   | ... Crankcase drain plug washer ...                       | 1                  |
| 111                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 2-923    | ... Strap clip bolt washer (plain) ...                    | 1                  |
| 112                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 29-4661  | ... Strap clip bolt ...                                   | 1                  |
| 113                   | ... 350c.c. Road Trim,<br>Trials and Scrambles             | 65-1330  | ... Oil flinger ...                                       | 1                  |
| 114                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 27-1239  | ... Engine shaft rivet ...                                | 14                 |
| 115                   | ... 350c.c. Road Trim ...<br>and Scrambles                 | 65-1323  | ... Flywheel with engine shaft assembled (drive side) ... | 1                  |
| 115                   | ... 350c.c. Trials ...                                     | 65-1123  | ... Flywheel with engine shaft assembled (drive side) ... | 1                  |
| 115                   | ... 500c.c. Road Trim ...<br>and Scrambles                 | 65-1406  | ... Flywheel with engine shaft assembled (drive side) ... | 1                  |
| 115                   | ... 500c.c. Trials ...                                     | 65-1233  | ... Flywheel with engine shaft assembled (drive side) ... | 1                  |
| 116                   | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 15-1355  | ... Crankcase connecting bolt ...                         | 3                  |
| 117                   | ... 350c.c., 500c.c. Scrambles ...                         | 66-1717  | ... Magneto dowel (B.T.H.) ...                            | 4                  |
| 118                   | ... 350c.c., 500c.c. Scrambles ...                         | 66-2313  | ... Magneto dowel (Lucas) ...                             | 4                  |





## Plate 5—continued.

## GEARBOX

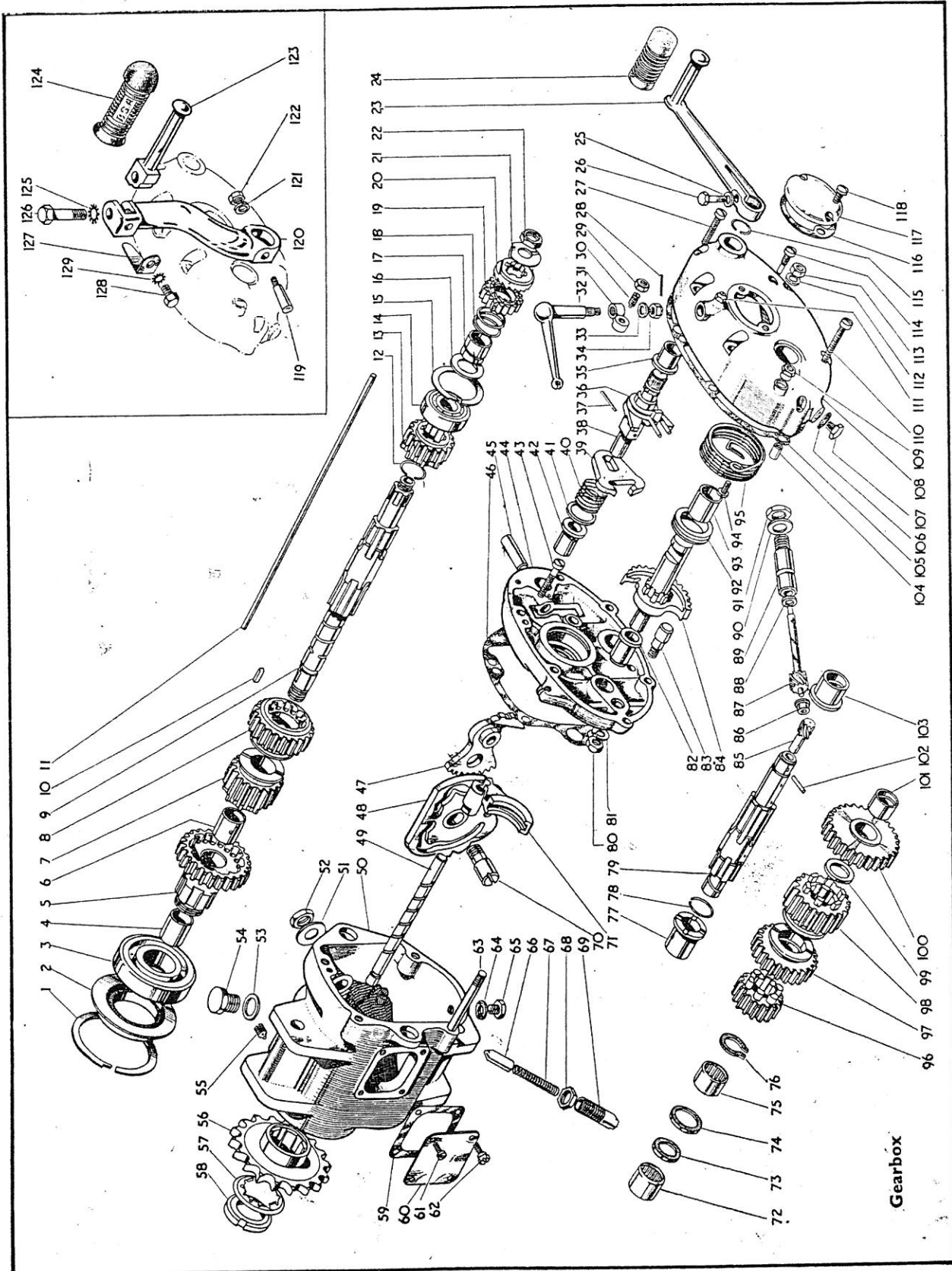
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models                                                     | Part No. | Description                                        | Number<br>per set. |
|-----------------------|------------------------------------------------------------|----------|----------------------------------------------------|--------------------|
| 44                    | ... 350c.c., 500c.c. Road Trim ...                         | 67-3344  | ... Gearbox inner cover with fixed fittings ...    | 1                  |
| 44                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3083  | ... Gearbox inner cover with fixed fittings ...    | 1                  |
| 45                    | ... 350c.c., 500c.c. ...                                   | 67-3350  | ... Gearchange quadrant pivot pin ...              | 1                  |
| 46                    | ... 350c.c., 500c.c. ...                                   | 67-3346  | ... Gearbox inner cover joint washer ...           | 1                  |
| 47                    | ... 350c.c., 500c.c. ...                                   | 67-3347  | ... Gearchange quadrant complete ...               | 1                  |
| 48                    | ... 350c.c., 500c.c. Road Trim ...                         | 67-3332  | ... Gear control cam plate complete ...            | 1                  |
| 48                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3011  | ... Gear control cam plate complete ...            | 1                  |
| 49                    | ... 350c.c., 500c.c. ...                                   | 67-3116  | ... Gear shifter fork shaft ...                    | 1                  |
| 50                    | ... 350c.c., 500c.c. Road Trim ...                         | 42-3008  | ... Gearbox complete with fixed fittings ...       | 1                  |
| 50                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3072  | ... Gearbox complete with fixed fittings ...       | 1                  |
| 51                    | ... 350c.c., 500c.c. ...                                   | 67-3328  | ... Gear cam plate pivot pin washer ...            | 1                  |
| 52                    | ... 350c.c., 500c.c. ...                                   | 24-7000  | ... Gear cam plate pivot pin nut ...               | 1                  |
| 53                    | ... 350c.c., 500c.c. ...                                   | 24-8504  | ... Gearbox casing plug washer ...                 | 1                  |
| 54                    | ... 350c.c., 500c.c. ...                                   | 42-3049  | ... Gearbox casing plug ...                        | 1                  |
| 55                    | ... 350c.c., 500c.c. ...                                   | 67-3117  | ... Gear shifter fork shaft grub screw ...         | 1                  |
| 56                    | ... 350c.c., 500c.c. ...                                   | 42-3016  | ... Gearbox sprocket (19T) ...                     | 1                  |
| 56                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 42 3015  | ... Gearbox sprocket (16T) ...                     | ... as reqd.       |
| 56                    | ... 350c.c., 500c.c. Road Trim ...                         | 42-3048  | ... Gearbox sprocket (20T) ...                     | ... as reqd.       |
| 57                    | ... 350c.c., 500c.c. ...                                   | 24-4263  | ... Gearbox sprocket locking washer ...            | 1                  |
| 58                    | ... 350c.c., 500c.c. ...                                   | 67-3053  | ... Gearbox sprocket nut ...                       | 1                  |
| 59                    | ... 350c.c., 500c.c. ...                                   | 29-3449  | ... Gearbox inspection cover washer ...            | 1                  |
| 60                    | ... 350c.c., 500c.c. ...                                   | 29-3448  | ... Gearbox inspection cover ...                   | 1                  |
| 61                    | ... 350c.c., 500c.c. ...                                   | 2-498    | ... Gearbox inspection cover screw ...             | 1                  |
| 62                    | ... 350c.c., 500c.c. ...                                   | 27-4258  | ... Gearbox inspection cover screw ...             | 3                  |
| 63                    | ... 350c.c., 500c.c. ...                                   | 67-3023  | ... Outer cover stud ...                           | 4                  |
| 64                    | ... 350c.c., 500c.c. ...                                   | 2-4553   | ... Gearbox drain plug washer ...                  | 1                  |
| 65                    | ... 350c.c., 500c.c. ...                                   | 28-243   | ... Gearbox drain plug ...                         | 1                  |
| 66                    | ... 350c.c., 500c.c. ...                                   | 67-3119  | ... Gear control cam plate plunger ...             | 1                  |
| 67                    | ... 350c.c., 500c.c. ...                                   | 67-3121  | ... Gear control cam plate plunger spring ...      | 1                  |
| 68                    | ... 350c.c., 500c.c. ...                                   | 67-3122  | ... Gear control cam plate plunger housing nut ... | 1                  |
| 69                    | ... 350c.c., 500c.c. ...                                   | 67-3120  | ... Gear control cam plate plunger housing ...     | 1                  |
| 70                    | ... 350c.c., 500c.c. ...                                   | 67-3327  | ... Gear cam plate pivot pin ...                   | 1                  |
| 71                    | ... 350c.c., 500c.c. ...                                   | 67-3204  | ... Gear shifter fork ...                          | 2                  |
| 72                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3074  | ... Layshaft needle roller race (clutch end) ...   | 1                  |
| 73                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3078  | ... Layshaft thrust washer (clutch end) ...        | 1                  |
| 74                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3079  | ... Layshaft thrust washer (cover end) ...         | 1                  |
| 75                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3075  | ... Layshaft needle roller race (cover end) ...    | 1                  |
| 76                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3095  | ... Layshaft circlip ...                           | 1                  |
| 77                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 67-3230  | ... Layshaft bush ...                              | 1                  |
| 79                    | ... 350c.c., 500c.c. Road Trim ...<br>and Trials           | 42-3018  | ... Layshaft with gear ...                         | 1                  |
| 79                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3085  | ... Layshaft with gear ...                         | 1                  |
| 79                    | ... 350c.c., 500c.c. Scrambles ...                         | 42-3021  | ... Layshaft with gear ...                         | 1                  |
| 79                    | ... 350c.c., 500c.c. Road Trim ...<br>and Trials           | 42-3019  | ... Layshaft only ...                              | 1                  |
| 79                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3094  | ... Layshaft only ...                              | 1                  |
| 80                    | ... 350c.c., 500c.c. ...                                   | 2-49     | ... Kickstarter quadrant stop nut ...              | 1                  |
| 81                    | ... 350c.c., 500c.c. ...                                   | 24-8784  | ... Kickstarter quadrant stop washer ...           | 1                  |
| 82                    | ... 350c.c., 500c.c. ...                                   | 67-3151  | ... Kickstarter spindle bush ...                   | 1                  |
| 83                    | ... 350c.c., 500c.c. ...                                   | 67-3152  | ... Kickstarter quadrant stop ...                  | 1                  |
| 84                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 67-3178  | ... Kickstarter crank spindle assembly ...         | 1                  |
| 84                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3035  | ... Kickstarter crank spindle complete ...         | 1                  |
| 85                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 67-3088  | ... Speedometer driving gear (6T) ...              | 1                  |
| 85                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-3033  | ... Speedometer driving gear (6T) ...              | 1                  |



# GEARBOX

350c.c. and 500c.c. Gold Star



Gearbox

Clutch  
Front  
Chain

Frame  
Fitting

Rear  
Suspension

Front Fork  
and  
Fittings

Front Hub  
and Wheel  
Fittings

Rear Hub  
and Wheel  
Fittings

Mudguard  
Chainguard  
Tank and  
Brake

Petrol Tank  
Handle  
Mudguard  
Toolbox  
Dual

Handlebar  
Handrail  
Megaphone

Tools and  
Sundry  
Electric  
Equipment

Number  
Index

## Plate 5—continued.

# GEARBOX Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models                                                   | Part No. | Description.                                      | Number<br>per set. |
|-----------------------|----------------------------------------------------------|----------|---------------------------------------------------|--------------------|
| 86                    | ... 350c.c., 500c.c.                                     | 65-3377  | Speedometer gear bush                             | 1                  |
| 87                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing         | 42-3032  | Speedometer driven gear (10T)                     | 1                  |
| 87                    | ... 350c.c., 500c.c. Road Trim<br>Trials and Scrambles   | 67-3175  | Speedometer driven gear (11T)                     | 1                  |
| 88                    | ... 350c.c., 500c.c.                                     | 65-3375  | Speedometer driven gear thrust washer             | 1                  |
| 89                    | ... 350c.c., 500c.c.                                     | 65-3390  | Speedometer driven gear bush                      | 1                  |
| 90                    | ... 350c.c., 500c.c.                                     | 65-3392  | Speedometer driven gear thrust washer             | 1                  |
| 91                    | ... 350c.c., 500c.c.                                     | 65-3391  | Speedometer driven gear bush nut                  | 1                  |
| 92                    | ... 350c.c., 500c.c.                                     | 67-3173  | Kickstarter spindle sleeve                        | 1                  |
| 93                    | ... 350c.c., 500c.c.                                     | 67-3153  | Kickstarter lever spindle bush                    | 1                  |
| 94                    | ... 350c.c., 500c.c.                                     | 2-3718   | Kickstarter spring screw                          | 1                  |
| 95                    | ... 350c.c., 500c.c.                                     | 67-3174  | Kickstarter spring                                | 1                  |
| 96                    | ... 350c.c., 500c.c. Road Trim<br>and Trials             | 42-3020  | Layshaft gear (17T)                               | 1                  |
| 96                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing         | 42-3086  | Layshaft gear (18T)                               | 1                  |
| 96                    | ... 350c.c., 500c.c. Scrambles                           | 42-3022  | Layshaft gear (18T)                               | 1                  |
| 97                    | ... 350c.c., 500c.c. Road Trim                           | 42-3023  | Layshaft sliding gear (23T)                       | 1                  |
| 97                    | ... 350c.c., 500c.c. Trials                              | 42-3025  | Layshaft sliding gear (26T)                       | 1                  |
| 97                    | ... 350c.c., 500c.c. Scrambles                           | 42-3024  | Layshaft sliding gear (24T)                       | 1                  |
| 97                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing         | 42-3026  | Layshaft sliding gear (21T)                       | 1                  |
| 97                    | ... 350c.c., 500c.c. Trials<br>and Scrambles             | 67-3212  | Layshaft sliding gear (21T)                       | 1                  |
| 98                    | ... 350c.c., 500c.c. Road Trim<br>Clubmans & Road Racing | 67-3198  | Layshaft sliding gear (19T)                       | 1                  |
| 99                    | ... 350c.c., 500c.c.                                     | 67-3203  | Layshaft thrust washer                            | 1                  |
| 100                   | ... 350c.c., 500c.c. Road Trim<br>and Scrambles          | 67-3159  | Layshaft gear complete (27T)                      | 1                  |
| 100                   | ... 350c.c., 500c.c. Trials                              | 67-3213  | Layshaft gear complete (29T)                      | 1                  |
| 100                   | ... 350c.c., 500c.c. Clubmans<br>and Road Racing         | 42-3087  | Layshaft gear complete (25T)                      | 1                  |
| 101                   | ... 350c.c., 500c.c.                                     | 67-3093  | Layshaft gear bush                                | 1                  |
| 102                   | ... 350c.c., 500c.c.                                     | 67-3128  | Layshaft speedo driving gear peg                  | 1                  |
| 103                   | ... 350c.c., 500c.c. Road Trim<br>Trials and Scrambles   | 67-3099  | Layshaft bush                                     | 1                  |
| 104                   | ... 350c.c., 500c.c.                                     | 66-3074  | Dowel                                             | 2                  |
| 105                   | ... 350c.c., 500c.c.                                     | 67-3354  | Gearbox outer cover joint washer                  | 1                  |
| 106                   | ... 350c.c., 500c.c.                                     | 2-4553   | Oil level plug washer                             | 1                  |
| 107                   | ... 350c.c., 500c.c.                                     | 28-243   | Oil level plug                                    | 1                  |
| 108                   | ... 350c.c., 500c.c.                                     | 67-3351  | Gearbox outer cover with fixed fittings           | 1                  |
| 109                   | ... 350c.c., 500c.c.                                     | 27-4401  | Kickstarter spring locknut                        | 1                  |
| 110                   | ... 350c.c., 500c.c.                                     | 67-1705  | Outer cover fixing screw (short)                  | 1                  |
| 111                   | ... 350c.c., 500c.c.                                     | 28-2080  | Grease nipple                                     | 1                  |
| 112                   | ... 350c.c., 500c.c.                                     | 2-923    | Outer cover fixing washer                         | 4                  |
| 113                   | ... 350c.c., 500c.c.                                     | 67-3034  | Outer cover fixing nut                            | 4                  |
| 114                   | ... 350c.c., 500c.c.                                     | 67-3176  | Speedo driven gear retaining pin                  | 1                  |
| 115                   | ... 350c.c., 500c.c.                                     | 15-4240  | Gearchange operating spindle circlip              | 1                  |
| 116                   | ... 350c.c., 500c.c.                                     | 67-3033  | Inspection cover joint washer                     | 1                  |
| 117                   | ... 350c.c., 500c.c.                                     | 67-3024  | Inspection cover                                  | 1                  |
| 118                   | ... 350c.c., 500c.c.                                     | 24-7178  | Inspection cover fixing screw                     | 2                  |
| 119                   | ... 350c.c., 500c.c.                                     | 2-2579   | Kickstarter crank cotter                          | 1                  |
| 120                   | ... 350c.c., 500c.c.                                     | 42-3037  | Kickstarter crank complete                        | 1                  |
| 120                   | ... 350c.c., 500c.c.                                     | 42-3038  | Kickstarter crank only                            | 1                  |
| 121                   | ... 350c.c., 500c.c.                                     | 15-5155  | Kickstarter crank washer                          | 1                  |
| 122                   | ... 350c.c., 500c.c.                                     | 2-2578   | Kickstarter crank nut                             | 1                  |
| 123                   | ... 350c.c., 500c.c.                                     | 65-3427  | Kickstarter crank pedal                           | 1                  |
| 124                   | ... 350c.c., 500c.c.                                     | 65-3397  | Kickstarter crank rubber                          | 1                  |
| 125                   | ... 350c.c., 500c.c.                                     | 66-4707  | Kickstarter pedal washer (shakeproof)             | 1                  |
| 126                   | ... 350c.c., 500c.c.                                     | 29-5156  | Kickstarter pedal bolt                            | 1                  |
| 127                   | ... 350c.c., 500c.c.                                     | 65-3428  | Kickstarter crank pedal spring                    | 1                  |
| 128                   | ... 350c.c., 500c.c.                                     | 2-220    | Kickstarter crank spring bolt                     | 1                  |
| 129                   | ... 350c.c., 500c.c.                                     | 29-541   | Kickstarter crank spring bolt washer (shakeproof) | 1                  |



## Plate 6

## CLUTCH and FRONT CHAINCASE

Gold Star 350c.c. and 500c.c.

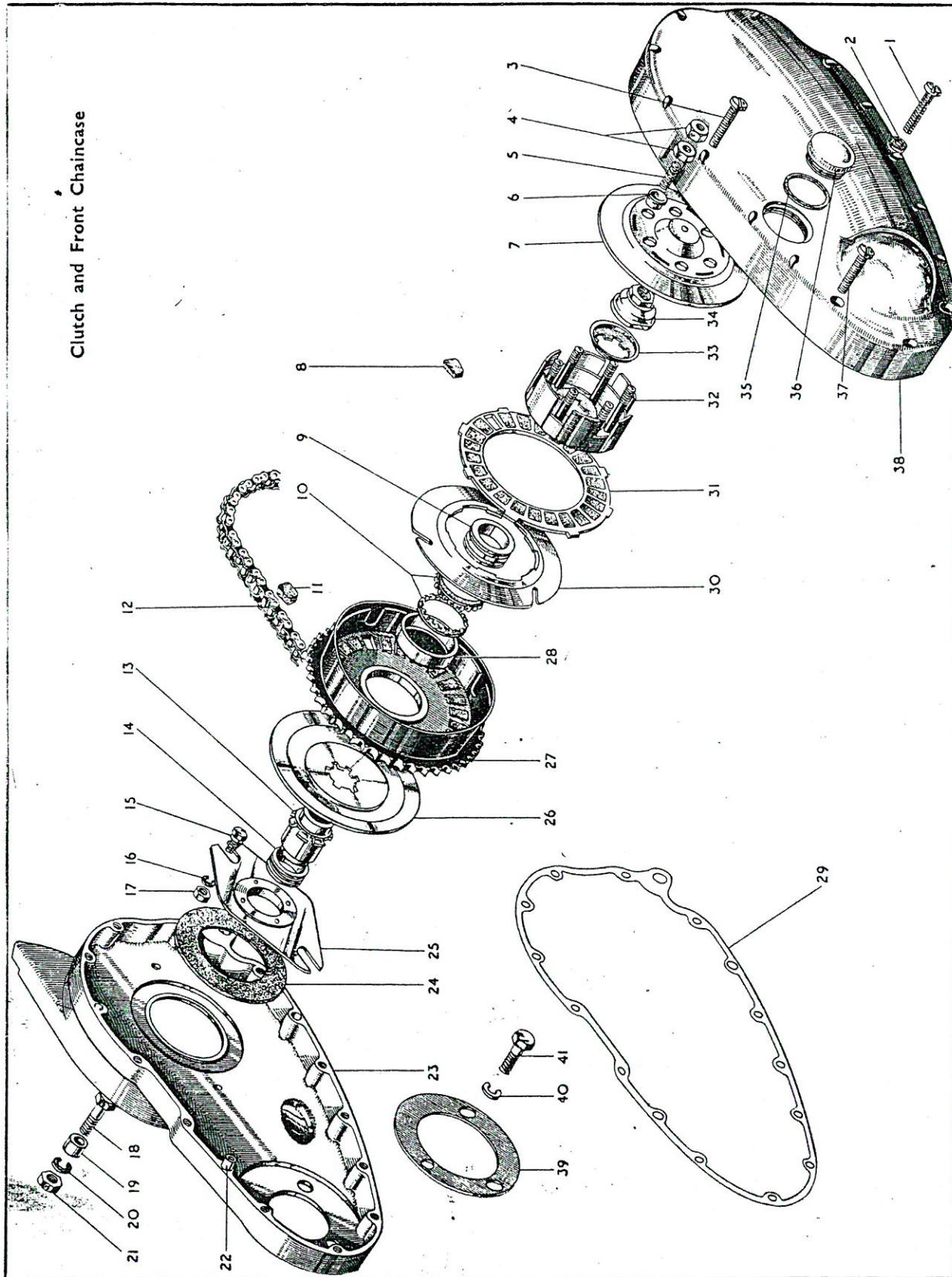
| Plate Ref.<br>Number. | Model.                                                   | Part No. | Description.                                               | Number<br>per set. |
|-----------------------|----------------------------------------------------------|----------|------------------------------------------------------------|--------------------|
| —                     | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3053  | Clutch complete (44T) ...                                  | as reqd.           |
| —                     | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3059  | Clutch complete (43T) ...                                  | 1                  |
| —                     | ... 350c.c., 500c.c. Scrambles ...<br>Touring and Trials | 42-3052  | Clutch complete (43T) ...                                  | 1                  |
| 1                     | ... 350c.c., 500c.c.                                     | 67-1706  | Primary chaincase front fixing screw                       | 3                  |
| 2                     | ... 350c.c., 500c.c.                                     | 67-1711  | Primary chaincase oil level and drain screw                | 2                  |
| 3                     | ... 350c.c., 500c.c.                                     | 67-1709  | Primary chaincase oil level and drain screw washer (fibre) | 2                  |
| 4                     | ... 350c.c., 500c.c.                                     | 65-3063  | Primary chaincase front fixing screw                       | 7                  |
| 5                     | ... 350c.c., 500c.c.                                     | 2-2395   | Clutch spring retaining stud nut                           | 12                 |
| 6                     | ... 350c.c., 500c.c.                                     | 66-3800  | Clutch spring                                              | 6                  |
| 7                     | ... 350c.c., 500c.c.                                     | 66-3781  | Clutch spring cup                                          | 6                  |
| 8                     | ... 350c.c., 500c.c.                                     | 42-3056  | Clutch actuating cap complete                              | 1                  |
| 8                     | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3063  | Clutch plate ferodo insert                                 | 120                |
| 8                     | ... 350c.c., 500c.c. Scrambles ...<br>Touring and Trials | 65-3858  | Clutch plate ferodo insert                                 | 120                |
| 9                     | ... 350c.c., 500c.c.                                     | 65-3911  | Clutch ballrace inner ring                                 | 1                  |
| 10                    | ... 350c.c., 500c.c.                                     | 65-3910  | Clutch ballrace retaining ring                             | 2                  |
| 11                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3061  | Clutch chainwheel ferodo insert                            | 24                 |
| 11                    | ... 350c.c., 500c.c. Scrambles ...<br>Touring and Trials | 66-3891  | Clutch chainwheel ferodo insert                            | 24                 |
| 12                    | ... 350c.c., 500c.c. Scrambles                           | 24-8716  | Primary chain                                              | 1                  |
| 12                    | ... 350c.c. Road Trim                                    | 24-8716  | Primary chain                                              | 1                  |
| 12                    | ... 350c.c. Clubmans and ...<br>Road Racing              | 24-8930  | Primary chain                                              | 1                  |
| 12                    | ... 500c.c. Road Trim                                    | 24-8930  | Primary chain                                              | 1                  |
| 12                    | ... 500c.c. Clubmans ...<br>and Road Racing              | 24-8931  | Primary chain                                              | 1                  |
| 12                    | ... 350c.c. Trials                                       | 24-8716  | Primary chain                                              | 1                  |
| 12                    | ... 500c.c. Trials                                       | 24-8931  | Primary chain                                              | 1                  |
| 13                    | ... 350c.c., 500c.c.                                     | 65-3873  | Clutch sleeve                                              | 1                  |
| 14                    | ... 350c.c., 500c.c.                                     | 65-3833  | Clutch sleeve collar                                       | 1                  |
| 15                    | ... 350c.c., 500c.c.                                     | 66-7523  | Primary chaincase sliding plate bolt                       | 2                  |
| 16                    | ... 350c.c., 500c.c.                                     | 2-1462   | Primary chaincase sliding plate bolt washer (spring)       | 2                  |
| 17                    | ... 350c.c., 500c.c.                                     | 2-443    | Primary chaincase sliding plate bolt nut                   | 2                  |
| 18                    | ... 350c.c., 500c.c.                                     | 65-109   | Primary chaincase back fixing bolt                         | 1                  |
| 19                    | ... 350c.c., 500c.c.                                     | 15-7563  | Primary chaincase back fixing bolt distance collar         | 1                  |
| 20                    | ... 350c.c., 500c.c.                                     | 35-33    | Primary chaincase back fixing bolt washer (spring)         | 1                  |
| 21                    | ... 350c.c., 500c.c.                                     | 2-49     | Primary chaincase back fixing bolt nut                     | 1                  |
| 22                    | ... 350c.c., 500c.c.                                     | 66-3074  | Primary chaincase dowel                                    | 2                  |
| 23                    | ... 350c.c., 500c.c.                                     | 42-7502  | Primary chaincase (back)                                   | 1                  |
| 24                    | ... 350c.c., 500c.c.                                     | 42-7504  | Primary chaincase washer (back) (felt)                     | 1                  |
| 25                    | ... 350c.c., 500c.c.                                     | 66-7520  | Primary chaincase sliding plate complete                   | 1                  |
| 26                    | ... 350c.c., 500c.c.                                     | 65-3872  | Clutch plate                                               | 1                  |
| 27                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3058  | Clutch chainwheel complete (44T) (with MZ41 inserts)       | as reqd.           |
| 27                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3060  | Clutch chainwheel complete (43T)                           | 1                  |
| 27                    | ... 350c.c., 500c.c. Scrambles ...<br>Touring and Trials | 42-3054  | Clutch chainwheel complete (43T)                           | 1                  |
| 28                    | ... 350c.c., 500c.c.                                     | 65-3912  | Clutch ballrace ring                                       | 1                  |
| 29                    | ... 350c.c., 500c.c.                                     | 42-7507  | Primary chaincase joint washer (paper)                     | 1                  |
| 30                    | ... 350c.c., 500c.c.                                     | 65-3824  | Clutch driven plate                                        | 5                  |
| 31                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing     | 42-3062  | Clutch driving plate with inserts                          | 5                  |
| 31                    | ... 350c.c., 500c.c. Scrambles ...<br>Touring and Trials | 65-3857  | Clutch driving plate with inserts                          | 5                  |
| 32                    | ... 350c.c., 500c.c.                                     | 66-3903  | Clutch driving plate centre with studs                     | 1                  |
| 33                    | ... 350c.c., 500c.c.                                     | 65-3822  | Mainshaft nut locking washer                               | 1                  |
| 34                    | ... 350c.c., 500c.c.                                     | 66-3787  | Mainshaft nut                                              | 1                  |
| 35                    | ... 350c.c., 500c.c.                                     | 67-42    | Primary chaincase inspection cap washer (fibre)            | 1                  |
| 36                    | ... 350c.c., 500c.c.                                     | 65-3364  | Primary chaincase inspection cap                           | 1                  |
| 37                    | ... 350c.c., 500c.c.                                     | 42-7508  | Primary chaincase front fixing screw                       | 3                  |
| 38                    | ... 350c.c., 500c.c.                                     | 42-7506  | Primary chaincase (front)                                  | 1                  |
| 39                    | ... 350c.c., 500c.c.                                     | 66-7575  | Primary chaincase and crankcase joint washer               | 1                  |
| 40                    | ... 350c.c., 500c.c.                                     | 24-8784  | Primary chaincase back securing bolt washer (spring)       | 3                  |
| 41                    | ... 350c.c., 500c.c.                                     | 67-4028  | Primary chaincase back securing bolt                       | 3                  |

Clutch  
Front  
ChaincaseFrame &  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard  
Chainguard,  
Tank and Fuel  
BrakePetrol Tank  
Handlebars  
Mudguard  
Toolbox  
Dual SeatHandlebars  
Frontrail  
MegaphoneTools and  
Sundries,  
Electrical  
EquipmentNumerical  
Index

# CLUTCH and FRONT CHAINCASE

350c.c. and 500c.c. Gold Star

Clutch and Front Chaincase





## Plate 7

## FRAME and FITTINGS

Gold Star 350c.c. and 500c.c.

| Plate Ref.<br>Number. | Model.                                         | Part No. | Description.                                                                    | Number<br>per set. |
|-----------------------|------------------------------------------------|----------|---------------------------------------------------------------------------------|--------------------|
| 1                     | ... 350c.c., 500c.c. Scrambles ...<br>excepted | 42-4816  | Rear engine plate stud (when footrests in rear position)                        | 1                  |
| 2                     | ... 350c.c., 500c.c. Scrambles ...<br>excepted | 65-695   | Rear engine plate stud washer (shakeproof) (when footrests<br>in rear position) | 2                  |
| 3                     | ... 350c.c., 500c.c. Scrambles ...<br>excepted | 15-5753  | Rear engine plate stud nut (when footrests in rear position)                    | 2                  |
| 4                     | ... 350c.c., 500c.c.                           | 65-4182  | Rear engine and gearbox plate stud (top and bottom rear)                        | 2                  |
| 5                     | ... 350c.c., 500c.c.                           | 2-1733   | Rear engine and gearbox plate stud washer (plain) (top<br>and bottom rear)      | 4                  |
| 6                     | ... 350c.c., 500c.c.                           | 2-522    | Rear engine and gearbox plate stud washer (spring) (top<br>and bottom rear)     | 4                  |
| 7                     | ... 350c.c., 500c.c.                           | 2-46     | Rear engine and gearbox plate stud nut (top and bottom<br>rear)                 | 4                  |
| 8                     | ... 350c.c., 500c.c.                           | 2-1945   | Gearbox pivot stud washer (plain)                                               | 2                  |
| 9                     | ... 350c.c., 500c.c.                           | 2-1967   | Gearbox pivot stud washer (spring)                                              | 2                  |
| 10                    | ... 350c.c., 500c.c.                           | 2-1925   | Gearbox pivot stud nut                                                          | 2                  |
| 11                    | ... 350c.c., 500c.c.                           | 42-4077  | Gearbox pivot stud                                                              | 1                  |
| 12                    | ... 350c.c., 500c.c.                           | 27-5683  | Rear engine and gearbox plate stud (bottom front)                               | 1                  |
| 13                    | ... 350c.c., 500c.c.                           | 2-1733   | Rear engine and gearbox plate stud washer (plain) (bottom<br>front)             | 2                  |
| 14                    | ... 350c.c., 500c.c.                           | 2-522    | Rear engine and gearbox plate stud washer (spring) (bottom<br>front)            | 2                  |
| 15                    | ... 350c.c., 500c.c.                           | 2-46     | Rear engine and gearbox plate stud nut (bottom front)                           | 2                  |
| 16                    | ... 350c.c., 500c.c.                           | 2-46     | Crankcase and rear engine plate fixing stud nut (bottom)                        | 2                  |
| 17                    | ... 350c.c., 500c.c.                           | 2-522    | Crankcase and rear engine plate fixing stud washer (spring)<br>(bottom)         | 2                  |
| 18                    | ... 350c.c., 500c.c.                           | 2-1733   | Crankcase and rear engine plate fixing stud washer (plain)<br>(bottom)          | 2                  |
| 19                    | ... 350c.c., 500c.c.                           | 27-5683  | Crankcase rear engine plate fixing stud (bottom)                                | 1                  |
| 20                    | ... 350c.c., 500c.c.                           | 27-5683  | Crankcase fixing stud (front) (when crankcase shield is<br>fitted)              | 1                  |
| 21                    | ... 350c.c., 500c.c.                           | 42-4063  | Front engine plate cover                                                        | 1                  |
| 22                    | ... 350c.c., 500c.c.                           | 29-3319  | Front engine plate cover screw washer (shakeproof)                              | 6                  |
| 23                    | ... 350c.c., 500c.c.                           | 2-1309   | Front engine plate cover screw                                                  | 6                  |
| 24                    | ... 350c.c., 500c.c.                           | 66-4149  | Ball head cup                                                                   | 2                  |
| 25                    | ... 350c.c., 500c.c.                           | 42-4209  | Frame complete with fixed fittings                                              | 1                  |
| 26                    | ... 350c.c., 500c.c.                           | 28-2080  | Ball head grease nipple                                                         | 1                  |
| 27                    | ... 350c.c., 500c.c.                           | 66-4707  | Saddle front fixing bolt washer (shakeproof)                                    | 1                  |
| 28                    | ... 350c.c., 500c.c.                           | 2-46     | Saddle front fixing bolt nut                                                    | 1                  |
| 29                    | ... 350c.c., 500c.c.                           | 42-4070  | Front engine plate and frame distance tube                                      | 1                  |
| 30                    | ... 350c.c., 500c.c.                           | 27-5690  | Front engine plate frame stud (top)                                             | 1                  |
| 31                    | ... 350c.c., 500c.c.                           | 2-522    | Front engine plate frame stud washer (spring)                                   | 4                  |
| 32                    | ... 350c.c., 500c.c.                           | 2-46     | Front engine plate frame stud nut                                               | 4                  |
| 33                    | ... 350c.c., 500c.c.                           | 2-46     | Crankcase front fixing stud nut                                                 | 6                  |
| 34                    | ... 350c.c., 500c.c.                           | 2-522    | Crankcase front fixing stud washer (spring)                                     | 6                  |
| 35                    | ... 350c.c., 500c.c.                           | 27-5684  | Crankcase and front engine plate front fixing stud                              | 3                  |
| 36                    | ... 350c.c., 500c.c.                           | 42-4070  | Front engine plate and frame distance tube                                      | 1                  |
| 37                    | ... 350c.c., 500c.c.                           | 42-4099  | Front engine plate stud (bottom) and horn fixing stud                           | 1                  |
| 37                    | ... 350c.c., 500c.c.                           | 27-6275  | Front engine plate stud (bottom) (when horn is not fitted)                      | 1                  |
| 38                    | ... 350c.c., 500c.c.                           | 42-4072  | Rear engine and gearbox plate (top)                                             | 2                  |
| 39                    | ... 350c.c., 500c.c.                           | 42-4073  | Rear engine and gearbox plate (bottom)                                          | 2                  |
| 40                    | ... 350c.c., 500c.c.                           | 65-4182  | Crankcase and rear engine plate top fixing stud                                 | 1                  |
| 41                    | ... 350c.c., 500c.c.                           | 42-4071  | Front engine plate distance collar                                              | 2                  |
| 42                    | ... 350c.c., 500c.c.                           | 42-4068  | Front engine plate (offside)                                                    | 1                  |
| 42                    | ... 350c.c., 500c.c.                           | 42-4066  | Front engine plate (nearside)                                                   | 1                  |
| 43                    | ... 350c.c., 500c.c.                           | 2-46     | Crankcase and rear engine plate top fixing stud nut                             | 2                  |
| 44                    | ... 350c.c., 500c.c.                           | 2-522    | Crankcase and rear engine plate top fixing stud washer<br>(spring)              | 2                  |
| 45                    | ... 350c.c., 500c.c.                           | 2-1733   | Crankcase and rear engine plate top fixing stud washer<br>(plain)               | 2                  |
| 46                    | ... 350c.c., 500c.c.                           | 2-1925   | Gearbox locking stud nut                                                        | 1                  |
| 47                    | ... 350c.c., 500c.c.                           | 2-1967   | Gearbox locking stud washer (spring)                                            | 1                  |
| 48                    | ... 350c.c., 500c.c.                           | 42-4076  | Gearbox adjusting screw                                                         | 1                  |
| 49                    | ... 350c.c., 500c.c.                           | 2-1616   | Gearbox adjusting screw locknut                                                 | 1                  |
| 50                    | ... 350c.c., 500c.c.                           | 15-5664  | Gearbox adjusting screw nut                                                     | 1                  |
| 51                    | ... 350c.c., 500c.c.                           | 27-5705  | Gearbox adjusting screw stop                                                    | 1                  |
| 51A                   | ... 350c.c., 500c.c.                           | 42-4075  | Gearbox locking stud washer (serrated)                                          | 1                  |
| 52                    | ... 350c.c., 500c.c.                           | 42-4074  | Gearbox locking stud complete                                                   | 1                  |
| 53                    | ... 350c.c., 500c.c.                           | 2-1462   | Gearbox adjusting screw stop washer (spring)                                    | 1                  |
| 54                    | ... 350c.c., 500c.c.                           | 2-2395   | Gearbox adjusting screw stop nut                                                | 1                  |

Frame &  
FittingsRear  
SuspensionFront Fork  
and  
FittingsFront Hub  
and Wheel  
FittingsRear Hub  
and Wheel  
FittingsMudguard  
Chainguard  
Tank and  
BrakePetrol Tank  
Handlebar  
Mudguard  
Toolbox  
Dual SHandlebar  
Pendant  
MegaphoneTools and  
Sundries  
Electrics  
EquipmentNumerical  
Index

Plate 7—continued.

FRAME and FITTINGS

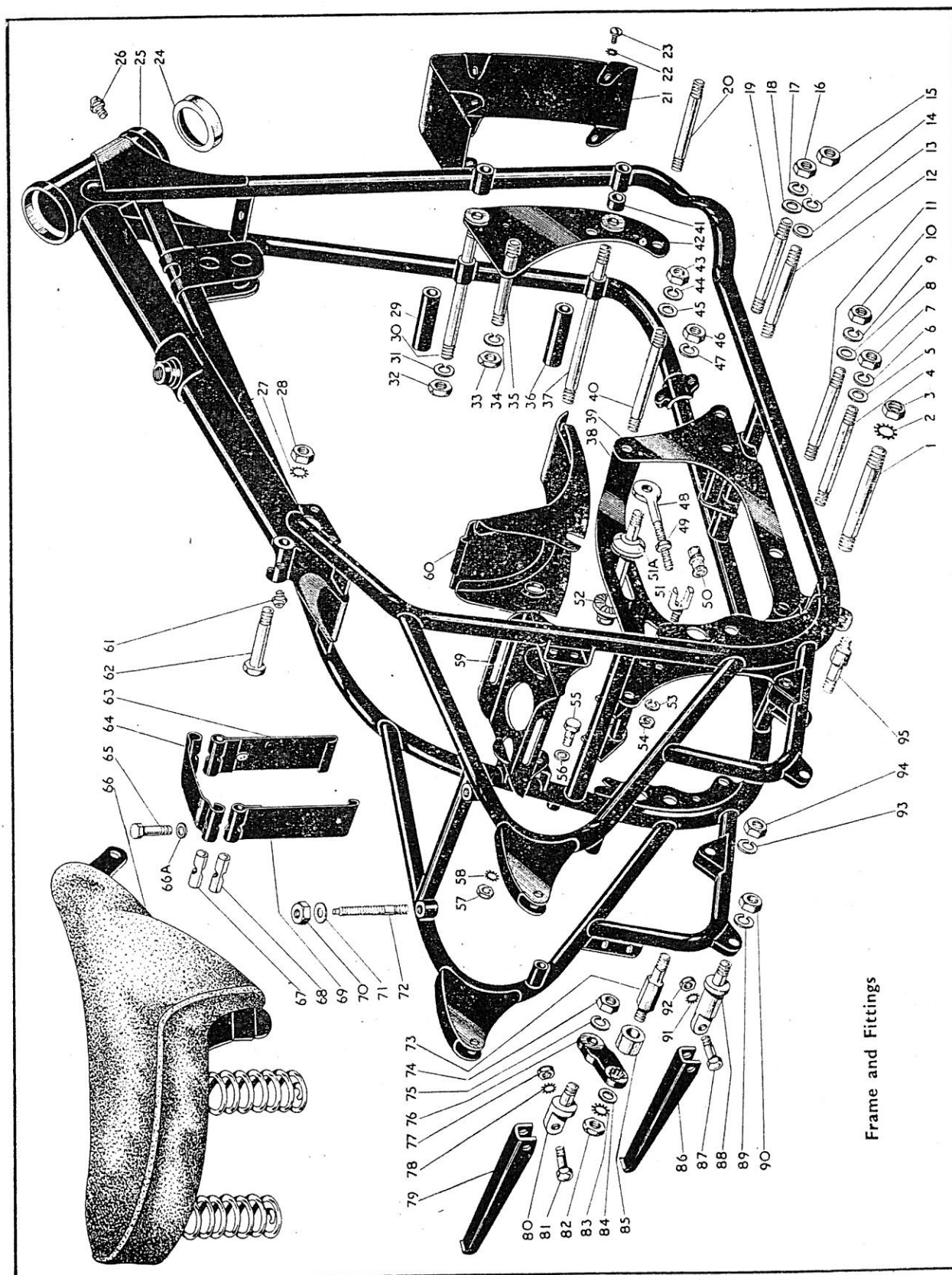
Gold Star 350c.c. and 500c.c.

| Plate Ref.<br>Number. | Model.                                     | Part No.    | Description.                                                                             | Number<br>per set. |
|-----------------------|--------------------------------------------|-------------|------------------------------------------------------------------------------------------|--------------------|
| 55                    | ... 350c.c., 500c.c.                       | ... 24-6770 | ... Battery base plate bolt                                                              | 4                  |
| 56                    | ... 350c.c., 500c.c.                       | ... 2-923   | ... Battery base plate bolt washer (plain)                                               | 2                  |
| 57                    | ... 350c.c., 500c.c.                       | ... 15-6524 | ... Battery base plate bolt nut                                                          | 2                  |
| 58                    | ... 350c.c., 500c.c.                       | ... 36-382  | ... Battery base plate bolt washer (shakeproof)                                          | 4                  |
| 59                    | ... 350c.c., 500c.c.                       | ... 42-4515 | ... Battery base plate                                                                   | 1                  |
| 60                    | ... 350c.c., 500c.c.                       | ... 42-4272 | ... Rear engine plate cover complete                                                     | 1                  |
| 61                    | ... 350c.c., 500c.c.                       | ... 28-2080 | ... Saddle front fixing bolt grease nipple                                               | 1                  |
| 62                    | ... 350c.c., 500c.c.                       | ... 67-4030 | ... Saddle front fixing bolt                                                             | 1                  |
| —                     | ... 350c.c., 500c.c.                       | ... 42-4514 | ... Battery carrier complete                                                             | 1                  |
| 63                    | ... 350c.c., 500c.c.                       | ... 42-4516 | ... Battery strap (side) complete                                                        | 1                  |
| 64                    | ... 350c.c., 500c.c.                       | ... 42-4502 | ... Battery strap (top)                                                                  | 1                  |
| 65                    | ... 350c.c., 500c.c.                       | ... 24-7343 | ... Battery strap bolt                                                                   | 2                  |
| 66                    | ... 350c.c., 500c.c.                       | ... 42-9032 | ... Saddle                                                                               | 1                  |
| 66A                   | ... 350c.c., 500c.c.                       | ... 2-6537  | ... Battery strap bolt washer                                                            | 2                  |
| 67                    | ... 350c.c., 500c.c.                       | ... 42-4505 | ... Battery strap swivel pin (plain)                                                     | 2                  |
| 68                    | ... 350c.c., 500c.c.                       | ... 42-4506 | ... Battery strap swivel pin (tapped)                                                    | 2                  |
| 69                    | ... 350c.c., 500c.c.                       | ... 42-4503 | ... Battery strap (side)                                                                 | 1                  |
| 70                    | ... 350c.c., 500c.c.                       | ... 2-49    | ... Saddle rear fixing stud nut                                                          | 4                  |
| 71                    | ... 350c.c., 500c.c.                       | ... 2-923   | ... Saddle rear fixing stud washer (plain)                                               | 4                  |
| 72                    | ... 350c.c., 500c.c.                       | ... 67-4040 | ... Saddle rear fixing stud                                                              | 2                  |
| 73                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 42-4813 | ... Footrest hanger stud (nearside) (when footrests in rear<br>position)                 | 1                  |
| 74                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-46    | ... Footrest anchor bolt nut (when footrests in rear position)                           | 2                  |
| 75                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-522   | ... Footrest anchor bolt washer (spring) (when footrests in<br>rear position)            | 2                  |
| 76                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 42-4812 | ... Footrest hanger bracket (when footrests in rear position)                            | 2                  |
| 77                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 24-6040 | ... Footrest swivel bolt nut (when footrests in rear position)                           | 2                  |
| 78                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 36-382  | ... Footrest swivel bolt washer (shakeproof) (when footrests<br>in rear position)        | 2                  |
| 79                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 29-7561 | ... Folding footrest complete (when footrests in rear position)                          | 2                  |
| 80                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 65-4917 | ... Footrest anchor bolt (when footrests in rear position)                               | 2                  |
| 81                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 29-7564 | ... Footrest swivel bolt (when footrests in rear position)                               | 2                  |
| 82                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-46    | ... Footrest hanger stud nut (when footrests in rear position)                           | 2                  |
| 83                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 66-4707 | ... Footrest hanger stud washer (shakeproof) (when footrests<br>in rear position)        | 2                  |
| 84                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-861   | ... Footrest hanger stud washer (plain) (when footrests in<br>rear position)             | 2                  |
| 85                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 42-4815 | ... Footrest hanger stud distance tube (nearside) (when foot-<br>rests in rear position) | 1                  |
| 86                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 29-7561 | ... Pillion footrest complete                                                            | 2                  |
| 87                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 29-7564 | ... Pillion footrest swivel bolt                                                         | 2                  |
| 88                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 29-7560 | ... Pillion footrest anchor bolt                                                         | 2                  |
| 89                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-522   | ... Pillion footrest anchor bolt washer (spring)                                         | 2                  |
| 90                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-46    | ... Pillion footrest anchor bolt nut                                                     | 2                  |
| 91                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 36-382  | ... Pillion footrest swivel bolt washer (shakeproof)                                     | 2                  |
| 92                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 24-6040 | ... Pillion footrest swivel bolt nut                                                     | 2                  |
| 93                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-522   | ... Footrest hanger stud washer (spring) (when footrests in<br>rear position)            | 2                  |
| 94                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 2-46    | ... Footrest hanger stud nut (when footrests in rear position)                           | 2                  |
| 95                    | ... 350c.c., 500c.c. Scrambles<br>excepted | ... 42-4814 | ... Footrest hanger stud (offside) (when footrests in rear<br>position)                  | 1                  |



# FRAME and FITTINGS

350c.c. and 500c.c. Gold Star (Swinging Arm)



Frame and Fittings

Rear  
Suspension

Front Fork  
and  
Fittings

Front Hub  
and Wheel  
Fittings

Rear Hub  
and Wheel  
Fittings

Mudguard  
Chainguard  
Tank and  
Brake

Petrol Tank  
Handlebar  
Mudguard  
Toolbox  
Dual Seat

Handlebar  
Rearrail and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Number  
Index

## Plate 8

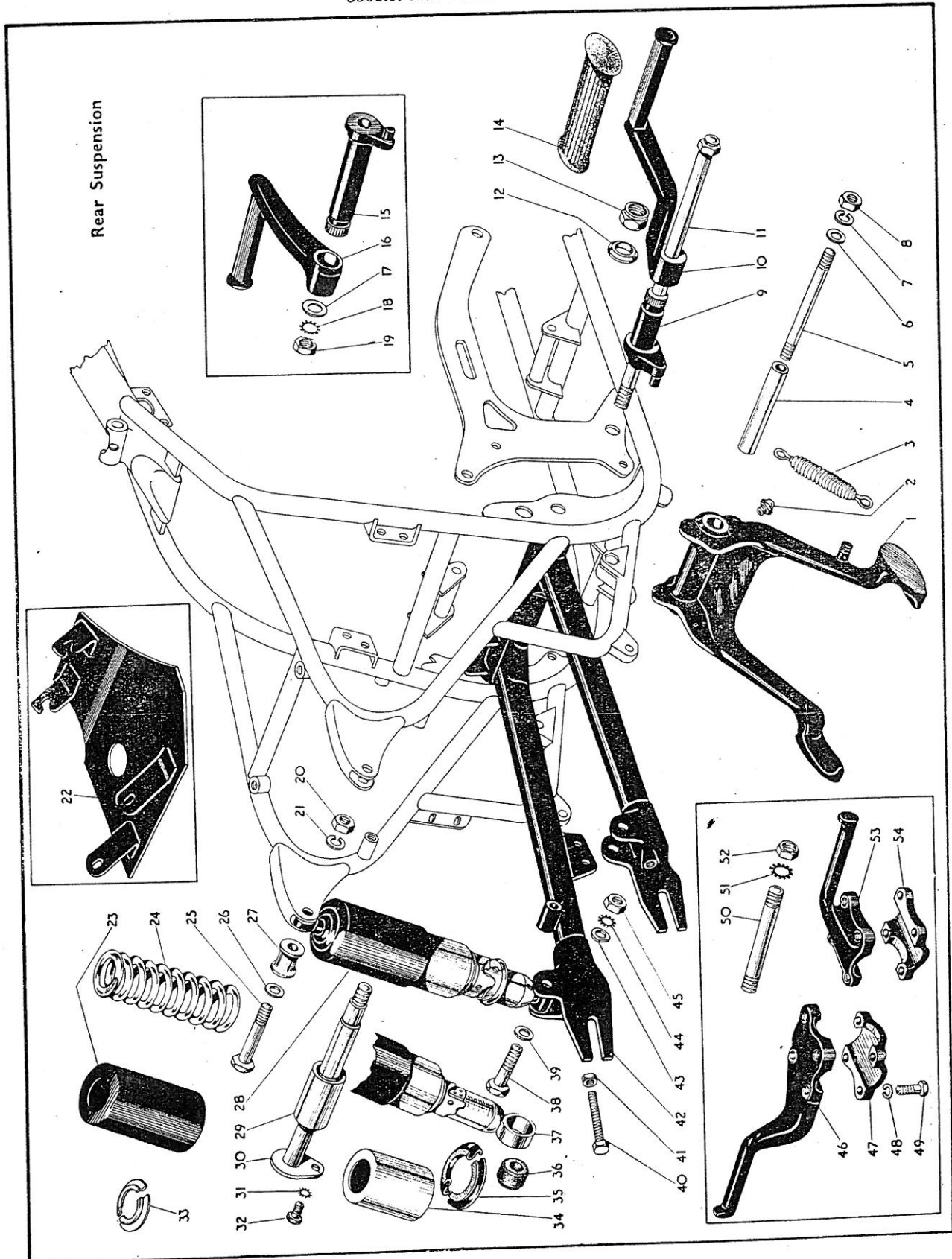
## REAR SUSPENSION

Gold Star 350c.c. and 500c.c.

| Plate Ref.<br>Number. | Model.                                         | Part No.    | Description.                                                                       | Number<br>per set. |
|-----------------------|------------------------------------------------|-------------|------------------------------------------------------------------------------------|--------------------|
| 1                     | ... 350c.c., 500c.c.                           | ... 42-4719 | Central stand complete                                                             | 1                  |
| 2                     | ... 350c.c., 500c.c.                           | ... 28-2080 | Central stand grease nipple                                                        | 1                  |
| 3                     | ... 350c.c., 500c.c.                           | ... 65-4727 | Central stand spring                                                               | 1                  |
| 4                     | ... 350c.c., 500c.c.                           | ... 42-4713 | Central stand distance tube                                                        | 1                  |
| 5                     | ... 350c.c., 500c.c.                           | ... 42-4714 | Central stand pivot stud                                                           | 1                  |
| 6                     | ... 350c.c., 500c.c.                           | ... 2-1945  | Central stand pivot stud washer (plain)                                            | 1                  |
| 7                     | ... 350c.c., 500c.c.                           | ... 2-1967  | Central stand pivot stud washer (spring)                                           | 1                  |
| 8                     | ... 350c.c., 500c.c.                           | ... 24-5860 | Central stand pivot stud nut                                                       | 2                  |
| 9                     | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4806 | Central distance tube complete (offside) (when footrests in<br>forward position)   | 1                  |
| 10                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4804 | Footrest bracket (offside) (when footrests in forward position)                    | 1                  |
| 11                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4808 | Footrest stud complete (when footrests in forward position)                        | 1                  |
| 12                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4117 | Swinging arm fork spindle locknut washer                                           | 1                  |
| 13                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4116 | Swinging arm fork spindle locknut                                                  | 1                  |
| 14                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 29-7551 | Footrest rubber (when footrests in forward position)                               | 2                  |
| 15                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 65-4811 | Footrest distance tube complete (nearside) (when footrests<br>in forward position) | 1                  |
| 16                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4805 | Footrest bracket (nearside) (when footrests in forward<br>position)                | 1                  |
| 17                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 24-5914 | Footrest stud washer (plain) (when footrests in forward<br>position)               | 2                  |
| 18                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 65-695  | Footrest stud washer (shakeproof) (when footrests in for-<br>ward position)        | 1                  |
| 19                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 15-5753 | Footrest stud securing nut (when footrests in forward<br>position)                 | 1                  |
| 20                    | ... 350c.c., 500c.c.                           | ... 1-1796  | Rear mudguard bracket and damper top fixing bolt nut...                            | 2                  |
| 21                    | ... 350c.c., 500c.c.                           | ... 2-522   | Rear mudguard bracket and damper top fixing bolt washer<br>(spring)                | 2                  |
| 22                    | ... 350c.c., 500c.c. Trials<br>and Scrambles   | ... 42-2001 | Crankcase shield                                                                   | 1                  |
| 23                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4291 | Rear suspension outer shroud                                                       | 2                  |
| 23                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4148 | Rear suspension outer shroud                                                       | 2                  |
| 24                    | ... 350c.c., 500c.c. Clubmans<br>and Road Trim | ... 42-4294 | Rear suspension damper spring                                                      | 2                  |
| 24                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4142 | Rear suspension damper spring                                                      | 2                  |
| 25                    | ... 350c.c., 500c.c.                           | ... 65-4185 | Rear mudguard bracket and damper top fixing bolt                                   | 2                  |
| 26                    | ... 350c.c., 500c.c.                           | ... 2-1733  | Rear mudguard bracket and damper top fixing bolt washer<br>(plain)                 | 2                  |
| 27                    | ... 350c.c., 500c.c.                           | ... 42-6763 | Rear mudguard bracket and damper spacing collar                                    | 2                  |
| 28                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4136 | Rear suspension damper complete                                                    | 2                  |
| 29                    | ... 350c.c., 500c.c.                           | ... 42-4115 | Swinging arm housing "silent bloc"                                                 | 2                  |
| 30                    | ... 350c.c., 500c.c.                           | ... 42-4112 | Swinging arm fork spindle complete                                                 | 2                  |
| 31                    | ... 350c.c., 500c.c.                           | ... 36-382  | Swinging arm fork spindle securing bolt washer (shakeproof)                        | 1                  |
| 32                    | ... 350c.c., 500c.c.                           | ... 66-2010 | Swinging arm fork spindle securing bolt                                            | 1                  |
| 33                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4289 | Rear suspension split spring retainer (retaining outer shroud)<br>(two halves)     | 2                  |
| 34                    | ... 350c.c., 500c.c. Scrambles<br>excepted     | ... 42-4292 | Rear suspension inner shroud                                                       | 2                  |
| 34                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4149 | Rear suspension inner shroud                                                       | 2                  |
| 35                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4151 | Rear suspension split spring retainer (retaining outer shroud)<br>(two halves)     | 2                  |
| 36                    | ... 350c.c., 500c.c.                           | ... 42-4155 | Rear suspension mounting bush (rubber only)                                        | 4                  |
| 37                    | ... 350c.c., 500c.c. Clubmans<br>and Road Trim | ... 42-4286 | Rear suspension damper complete                                                    | 2                  |
| 38                    | ... 350c.c., 500c.c.                           | ... 3-1399  | Rear suspension damper bottom fixing bolt                                          | 2                  |
| 39                    | ... 350c.c., 500c.c.                           | ... 2-1733  | Rear suspension damper bottom fixing bolt washer (plain)                           | 2                  |
| 40                    | ... 350c.c., 500c.c.                           | ... 42-6040 | Adjusting screw for rear wheel                                                     | 2                  |
| 41                    | ... 350c.c., 500c.c.                           | ... 1-6032  | Adjusting screw locknut for rear wheel                                             | 2                  |
| 42                    | ... 350c.c., 500c.c.                           | ... 42-4102 | Swinging arm complete                                                              | 1                  |
| 43                    | ... 350c.c., 500c.c.                           | ... 67-4129 | Rear suspension damper bottom fixing bolt washer                                   | 2                  |
| 44                    | ... 350c.c., 500c.c.                           | ... 66-4707 | Rear suspension damper bottom fixing bolt washer (shake-<br>proof)                 | 2                  |
| 45                    | ... 350c.c., 500c.c.                           | ... 2-46    | Rear suspension damper bottom fixing bolt nut                                      | 2                  |
| 46                    | ... 350c.c., 500c.c. Scrambles                 | ... 42-4830 | Footrest (nearside) (when footrests in forward position)...                        | 1                  |



# REAR SUSPENSION 350c.c. and 500c.c. Gold Star



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late 8—continued.

## REAR SUSPENSION

Gold Star 350c.c., and 500c.c.

| Item Ref. Number | Models                             | Part No. | Description                                                                         | Number per set. |
|------------------|------------------------------------|----------|-------------------------------------------------------------------------------------|-----------------|
| 47               | ... 350c.c., 500c.c. Scrambles ... | 42-4832  | Footrest locking cap (nearside) (when footrests in forward position) ...            | 1               |
| 48               | ... 350c.c., 500c.c. Scrambles ... | 24-8784  | Footrest cap bolt washer (spring) (when footrests in forward position) ...          | 8               |
| 49               | ... 350c.c., 500c.c. Scrambles ... | 2-2413   | Footrest cap bolt (when footrests in forward position) ...                          | 8               |
| 50               | ... 350c.c., 500c.c. Scrambles ... | 42-4816  | Rear engine plate stud (when footrests in forward position) ...                     | 1               |
| 51               | ... 350c.c., 500c.c. Scrambles ... | 65-695   | Rear engine plate stud washer (shakeproof) (when footrests in forward position) ... | 2               |
| 52               | ... 350c.c., 500c.c. Scrambles ... | 15-5753  | Rear engine plate stud nut (when footrests in forward position) ...                 | 2               |
| 53               | ... 350c.c., 500c.c. Scrambles ... | 42-4831  | Footrest (offside) (when footrests in forward position) ...                         | 1               |
| 54               | ... 350c.c., 500c.c. Scrambles ... | 42-4833  | Footrest locking cap (offside) (when footrests in forward position) ...             | 1               |

late 9

## FRONT FORK and FITTINGS

Gold Star 350c.c. and 500c.c.

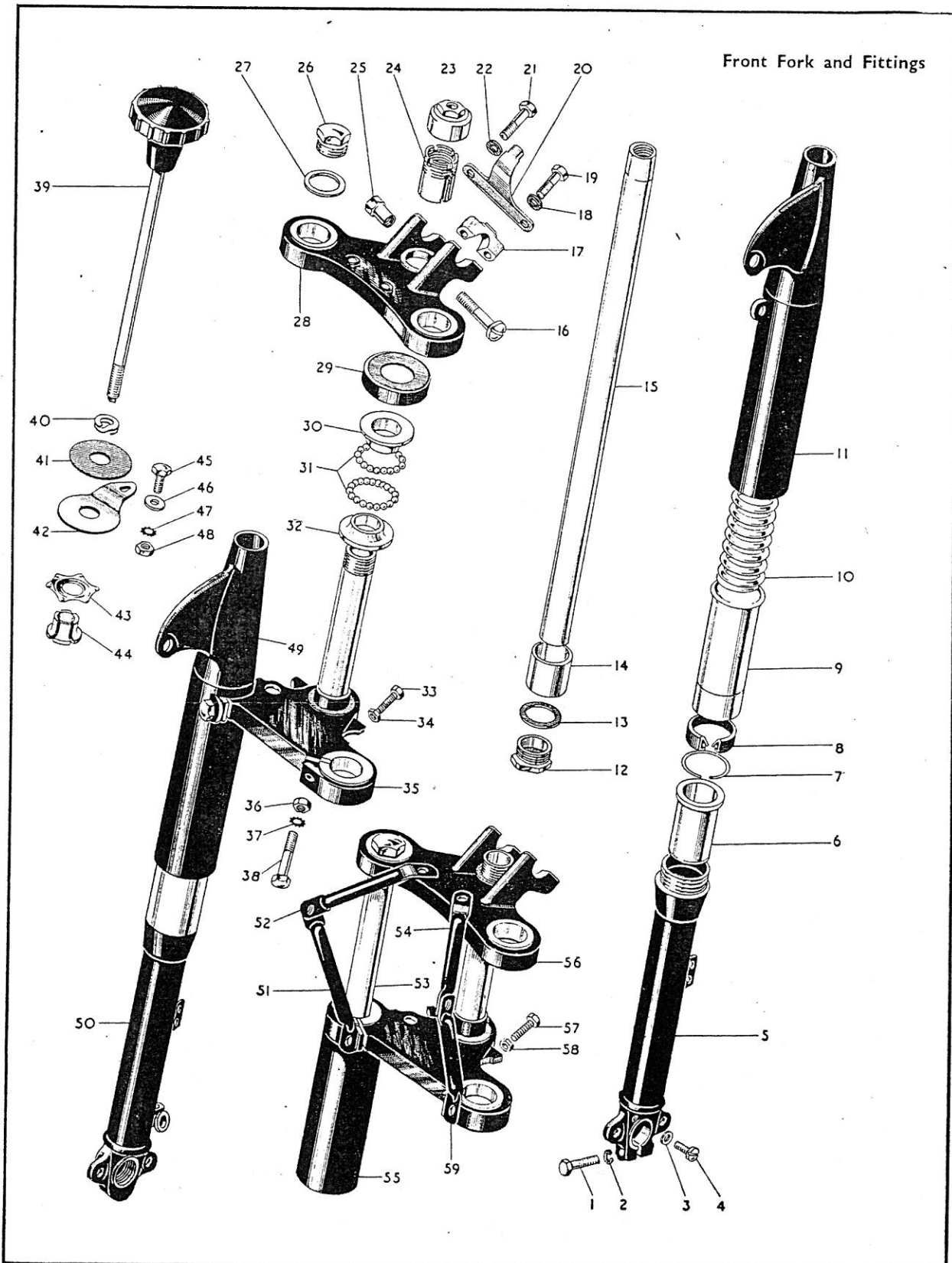
| Item Ref. Number | Model                                         | Part No. | Description                                                 | Number per set. |
|------------------|-----------------------------------------------|----------|-------------------------------------------------------------|-----------------|
| —                | ... 350c.c., 500c.c. Trials and Scrambles     | 42-5003  | Front fork complete assembled (7" brake) ...                | 1               |
| —                | ... 350c.c., 500c.c. Clubmans and Road Racing | 42-5002  | Front fork complete assembled (8" brake) ...                | 1               |
| —                | ... 350c.c., 500c.c. Clubmans and Road Racing | 42-5022  | Front fork complete assembled (2 piece handlebar) ...       | 1               |
| 1                | ... 350c.c., 500c.c.                          | 65-5295  | Fork end bolt (nearside) ...                                | 1               |
| 2                | ... 350c.c., 500c.c.                          | 2-2903   | Fork end bolt spring washer ...                             | 1               |
| 3                | ... 350c.c., 500c.c.                          | 2-292    | Fork end drain plug washer ...                              | 2               |
| 4                | ... 350c.c., 500c.c.                          | 2-1309   | Fork end drain plug ...                                     | 2               |
| 5                | ... 350c.c., 500c.c.                          | 67-5057  | Front fork sliding tube (nearside) ...                      | 1               |
| 5                | ... 350c.c., 500c.c. Trials and Scrambles     | 65-5408  | Front fork sliding tube (nearside) (7" brake) ...           | 1               |
| 6                | ... 350c.c., 500c.c.                          | 65-5424  | Front fork top bearing ...                                  | 2               |
| 7                | ... 350c.c., 500c.c.                          | 29-5320  | Front fork top bearing circlip ...                          | 2               |
| 8                | ... 350c.c., 500c.c.                          | 29-5313  | Front fork oil seal ...                                     | 2               |
| 9                | ... 350c.c., 500c.c.                          | 29-5310  | Front fork oil seal holder ...                              | 2               |
| 10               | ... 350c.c., 500c.c.                          | 65-5350  | Front fork spring ...                                       | 2               |
| 11               | ... 350c.c., 500c.c.                          | 67-5042  | Front fork outer sleeve (nearside) ...                      | 1               |
| 12               | ... 350c.c., 500c.c.                          | 29-5283  | Front fork shaft plug ...                                   | 2               |
| 13               | ... 350c.c., 500c.c.                          | 29-5338  | Front fork shaft plug washer ...                            | 2               |
| 14               | ... 350c.c., 500c.c.                          | 29-5347  | Front fork bottom bearing ...                               | 2               |
| 15               | ... 350c.c., 500c.c.                          | 89-5061  | Front fork shaft ...                                        | 2               |
| 16               | ... 350c.c., 500c.c.                          | 27-5135  | Front fork top yoke clip bolt ...                           | 1               |
| 17               | ... 350c.c., 500c.c.                          | 65-5333  | Handlebar clip ...                                          | 2               |
| 18               | ... 350c.c., 500c.c.                          | 15-5155  | Handlebar and yoke clip bolt washer ...                     | 4               |
| 19               | ... 350c.c., 500c.c.                          | 65-5334  | Handlebar and yoke clip bolt ...                            | 2               |
| 20               | ... 350c.c., 500c.c.                          | 65-5426  | Steering damper knob securing plate ...                     | 1               |
| 21               | ... 350c.c., 500c.c.                          | 2-6026   | Handlebar clip and damper knob securing plate bolt ...      | 2               |
| 22               | ... 350c.c., 500c.c.                          | 2-370    | Handlebar clip and damper securing plate distance piece ... | 2               |
| 23               | ... 350c.c., 500c.c.                          | 67-5024  | Steering stem adjusting sleeve cap ...                      | 1               |
| 24               | ... 350c.c., 500c.c.                          | 67-5023  | Steering stem adjusting sleeve ...                          | 1               |
| 25               | ... 350c.c., 500c.c.                          | 29-5315  | Front fork top yoke clip bolt nut ...                       | 1               |
| 26               | ... 350c.c., 500c.c.                          | 65-5331  | Front fork tube nut ...                                     | 2               |
| 27               | ... 350c.c., 500c.c.                          | 65-5332  | Front fork tube nut washer ...                              | 2               |
| 28               | ... 350c.c., 500c.c.                          | 42-5011  | Front fork top yoke ...                                     | 1               |
| 29               | ... 350c.c., 500c.c.                          | 66-5204  | Steering head dust cap ...                                  | 1               |
| 30               | ... 350c.c., 500c.c.                          | 65-5126  | Steering head ballrace cone (top) ...                       | 1               |
| 31               | ... 350c.c., 500c.c.                          | 1" diam. | Steering head balls ...                                     | 40              |
| 32               | ... 350c.c., 500c.c.                          | 65-5127  | Steering head ballrace (bottom) ...                         | 1               |
| 33               | ... 350c.c., 500c.c.                          | 2-204    | Steering lock stop bolt ...                                 | 2               |
| 34               | ... 350c.c., 500c.c.                          | 2-2395   | Steering lock stop locking nut ...                          | 2               |
| 35               | ... 350c.c., 500c.c. Clubmans and Road Racing | 42-5015  | Front fork bottom yoke ...                                  | 1               |
| 35               | ... 350c.c., 500c.c. Trials and Scrambles     | 42-5012  | Front fork bottom yoke ...                                  | 1               |



# FRONT FORK and FITTINGS

350c.c. and 500c.c. Gold Star

Front Fork and Fittings



Front F  
and  
Fittin

Front F  
and W  
Fittin

Rear H  
and Wh  
Fittin

Mudg  
Chaing  
Tank ar  
Br

Petrol  
Hand  
Mudg  
Toolb  
Dua

Handle  
Pandra  
Megap

Tools a  
Sundr  
Electri  
Equipm

Nippon  
Inc

Plate 9—continued.

FRONT FORK and FITTINGS

Gold Star 350c.c., and 500c.c.

| Plate Ref.<br>Number. | Models.                                      | Part No. | Description.                                          | Number<br>per set. |
|-----------------------|----------------------------------------------|----------|-------------------------------------------------------|--------------------|
| 36                    | 350c.c., 500c.c.                             | 24-5160  | Bottom yoke bolt nut                                  | 2                  |
| 37                    | 350c.c., 500c.c.                             | 36-382   | Bottom yoke bolt washer (shakeproof)                  | 2                  |
| 38                    | 350c.c., 500c.c.                             | 29-5289  | Bottom yoke bolt                                      | 2                  |
| 39                    | 350c.c., 500c.c.                             | 67-5021  | Steering damper adjusting rod                         | 1                  |
| 40                    | 350c.c., 500c.c.                             | 24-6035  | Steering damper knob spring washer                    | 1                  |
| 41                    | 350c.c., 500c.c.                             | 65-5380  | Steering damper friction washer                       | 1                  |
| 42                    | 350c.c., 500c.c.                             | 42-5014  | Steering damper anchor plate                          | 1                  |
| 43                    | 350c.c., 500c.c.                             | 25-5247  | Steering damper star washer                           | 1                  |
| 44                    | 350c.c., 500c.c.                             | 65-5328  | Steering damper centre...                             | 1                  |
| 45                    | 350c.c., 500c.c.                             | 28-2338  | Steering damper anchor plate bolt                     | 1                  |
| 46                    | 350c.c., 500c.c.                             | 2-923    | Steering damper anchor plate bolt washer              | 1                  |
| 47                    | 350c.c., 500c.c.                             | 36-382   | Steering damper anchor plate bolt washer (shakeproof) | 1                  |
| 48                    | 350c.c., 500c.c.                             | 2-49     | Steering damper anchor plate bolt nut                 | 1                  |
| 49                    | 350c.c., 500c.c.                             | 67-5044  | Fork outer sleeve (offside)                           | 1                  |
| 50                    | 350c.c., 500c.c. Trials and<br>Scrambles     | 65-5410  | Fork sliding tube (offside) (7" brake)                | 1                  |
| 50                    | 350c.c., 500c.c. Clubmans<br>and Road Racing | 65-5420  | Fork sliding tube (offside) (8" brake)                | 1                  |
| 51                    | 350c.c., 500c.c.                             | 42-5029  | Lamp bracket (bottom) (offside)                       | 1                  |
| 52                    | 350c.c., 500c.c.                             | 42-5028  | Lamp bracket (top) (offside)                          | 1                  |
| 53                    | 350c.c., 500c.c.                             | 42-5027  | Front fork shaft                                      | 2                  |
| 54                    | 350c.c., 500c.c.                             | 42-5030  | Lamp bracket (top) (nearside)                         | 1                  |
| 55                    | 350c.c., 500c.c.                             | 42-5024  | Front fork spring cover                               | 2                  |
| 56                    | 350c.c., 500c.c.                             | 42-5011  | Front fork top yoke                                   | 1                  |
| 57                    | 350c.c., 500c.c.                             | 2-204    | Steering lock stop bolt                               | 2                  |
| 58                    | 350c.c., 500c.c.                             | 2-2395   | Steering lock stop bolt nut                           | 2                  |
| 59                    | 350c.c., 500c.c.                             | 42-5031  | Lamp bracket (bottom) (nearside)                      | 1                  |

Plate 10

FRONT HUB and WHEEL FITTINGS (7" Brake)

Gold Star 350c.c. 500c.c. Trials and Scrambles.

| Plate Ref.<br>Number. | Model.                                   | Part No. | Description.                                         | Number<br>per set. |
|-----------------------|------------------------------------------|----------|------------------------------------------------------|--------------------|
| —                     | 350c.c., 500c.c. Trials                  | 65-5915  | Front wheel complete (less brake and tyre) (WM1-21)  | 1                  |
| —                     | 350c.c., 500c.c. Scrambles               | 42-5522  | Front wheel complete (less brake and tyre) (WM1-21)  | 1                  |
| 1                     | 350c.c., 500c.c. Trials                  | 65-5537  | Front wheel spoke (long)                             | 20                 |
| 2                     | 350c.c., 500c.c. Scrambles               | 42-5524  | Front wheel spoke (long)                             | 20                 |
| 2                     | 350c.c., 500c.c. Trials                  | 27-6810  | Front wheel spoke nipple                             | 20                 |
| 3                     | 350c.c., 500c.c. Scrambles               | 27-6808  | Front wheel spoke nipple                             | 20                 |
| 3                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5929  | Front hub spindle                                    | 1                  |
| 4                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5892  | Front hub spindle distance piece                     | 1                  |
| 5                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5893  | Front brake cover plate nut                          | 1                  |
| 6                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5890  | Front hub distance collar                            | 1                  |
| 7                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5888  | Front hub felt washer retaining cup                  | 1                  |
| 8                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5886  | Front hub washer (felt)                              | 1                  |
| 9                     | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5887  | Front hub felt washer retaining ring                 | 1                  |
| 10                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5883  | Front hub ball journal                               | 1                  |
| 11                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5889  | Front hub spindle sleeve                             | 1                  |
| 12                    | 350c.c., 500c.c. Trials                  | 65-5876  | Front hub shell complete (with spindle and bearings) | 1                  |
| 13                    | 350c.c., 500c.c. Scrambles               | 42-5525  | Front hub shell complete (with spindle and bearings) | 1                  |
| 13                    | 350c.c., 500c.c. Trials and<br>Scrambles | 15-5290  | Front hub grease nipple                              | 1                  |
| 14                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5884  | Front hub bearing thrust washer                      | 1                  |
| 15                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5883  | Front hub ball journal                               | 1                  |
| 16                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5885  | Front hub bearing retaining ring                     | 1                  |
| 17                    | 350c.c., 500c.c. Trials and<br>Scrambles | 65-5891  | Front hub distance piece                             | 1                  |



# Plate 10—contd. FRONT HUB and WHEEL FITTINGS (7" Brake)

Gold Star 350c.c. 500c.c. Trials and Scrambles

| Plate Ref.<br>Number. | Models.                                      | Part No. | Description.                                   | Number<br>per set. |
|-----------------------|----------------------------------------------|----------|------------------------------------------------|--------------------|
| 18                    | ... 350c.c., 500c.c. Trials ...              | 15-622   | Front wheel spoke (short) ...                  | 20                 |
|                       | ... 350c.c., 500c.c. Scrambles ...           | 31-6015  | Front wheel spoke (short) ...                  | 20                 |
| 19                    | ... 350c.c., 500c.c. Trials ...              | 27-6810  | Front wheel spoke nipple ...                   | 20                 |
|                       | ... 350c.c., 500c.c. Scrambles ...           | 27-6808  | Front wheel spoke nipple ...                   | 20                 |
| 20                    | ... 350c.c., 500c.c. Trials ...              | 65-5916  | Front wheel rim (WM1-21) ...                   | 1                  |
|                       | ... 350c.c., 500c.c. Scrambles ...           | 42-5523  | Front wheel rim (WM1-21) ...                   | 1                  |
| 21                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5899  | Front brake shoe fulcrum pin ...               | 1                  |
| 22                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 35-6436  | Front brake shoe lining rivet ...              | 14                 |
| 23                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5903  | Front brake shoe lining ...                    | 2                  |
| 24                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5901  | Front brake shoe with lining ...               | 2                  |
| 25                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5895  | Front brake cover plate complete ...           | 1                  |
| 26                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5893  | Front brake cover plate nut ...                | 1                  |
| 27                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 24-8045  | Front brake fulcrum pin serrated washer ...    | 1                  |
| 28                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 24-5860  | Front brake fulcrum pin nut ...                | 1                  |
| 29                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 15-431   | Front brake shoe cam washer (plain) ...        | 1                  |
| 30                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 66-4708  | Front brake shoe cam washer (shakeproof) ...   | 1                  |
| 31                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 2-440    | Front brake shoe cam nut ...                   | 1                  |
| 32                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 29-5871  | Front brake lever toggle ...                   | 1                  |
| 33                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 2-510    | Front brake lever toggle screw ...             | 1                  |
| 34                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5907  | Front brake operating lever ...                | 1                  |
| 35                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 2-1462   | Front brake lever toggle washer (spring) ...   | 1                  |
| 36                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 2-443    | Front brake lever toggle nut ...               | 1                  |
| 37                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5674  | Front brake shoe cam bearing oil hole clip ... | 1                  |
| 38                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5904  | Front brake shoe spring ...                    | 2                  |
| 39                    | ... 350c.c., 500c.c. Trials and<br>Scrambles | 65-5905  | Front brake shoe cam complete ...              | 1                  |

# Plate 11 FRONT HUB and WHEEL FITTINGS (8" Brake)

Gold Star 350c.c. 500c.c. Road Trim, Clubmans and Road Racing.

| Plate Ref.<br>Number. | Models.                                                        | Part No. | Description.                                                     | Number<br>per set. |
|-----------------------|----------------------------------------------------------------|----------|------------------------------------------------------------------|--------------------|
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-5507  | Front wheel complete (less brake and tyre) (WM1-19) ...          | 1                  |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-5508  | Front wheel complete (less brake and tyre) (WM1-19) ... as reqd. |                    |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5925  | Front wheel complete (less brake and tyre) (WM1-21) ...          | 1                  |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5935  | Front wheel complete (less brake and tyre) (WM1-21) ... as reqd. |                    |
| 1                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5544  | Front wheel spoke (short) (19" wheel) ...                        | 20                 |
| 1                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 24-7014  | Front wheel spoke (short) (21" wheel) ...                        | 20                 |
| 2                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 27-6810  | Front wheel spoke nipple ...                                     | 40                 |
| 3                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5566  | Front hub spindle ...                                            | 1                  |
| 4                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5561  | Front hub bearing locking ring (nearside) ...                    | 1                  |

Front H  
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Fitting

Rear Hu  
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Fittings

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Bra

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Dual

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Tools  
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# Plate 10

Gold Star Road Trim, Clubmans and Road Racing (7in. brake)

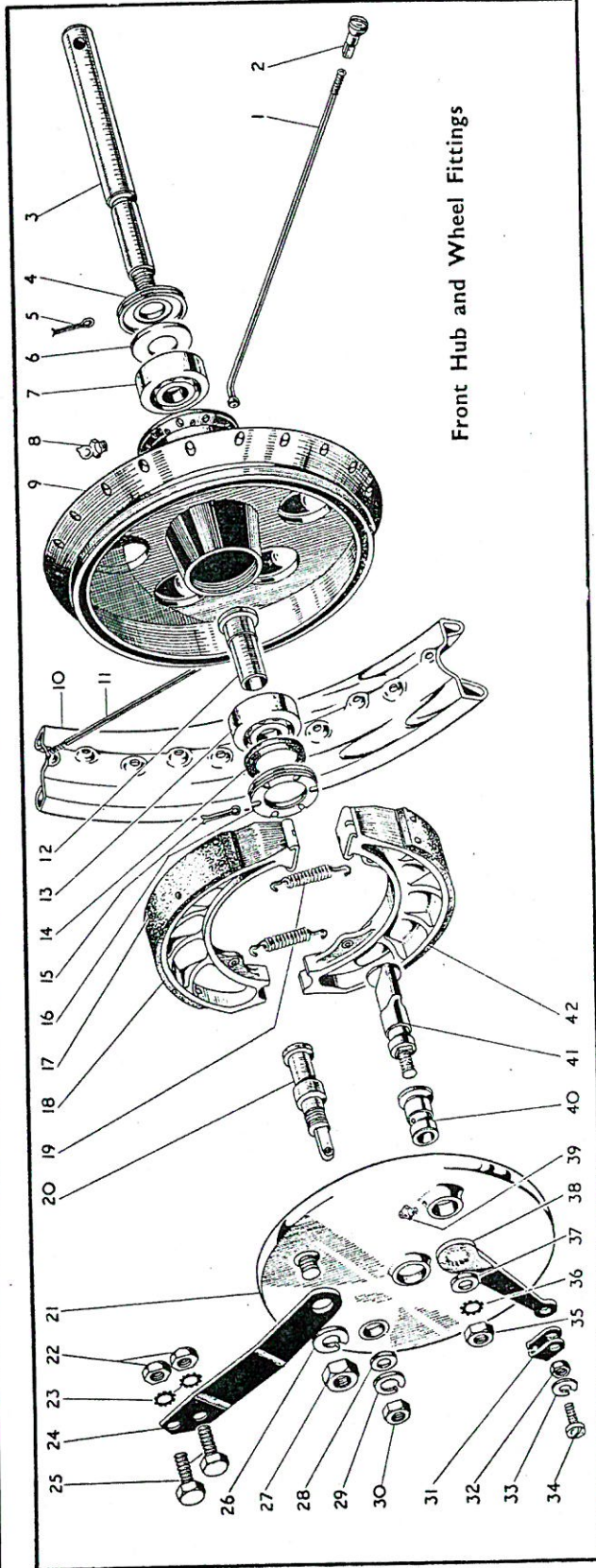
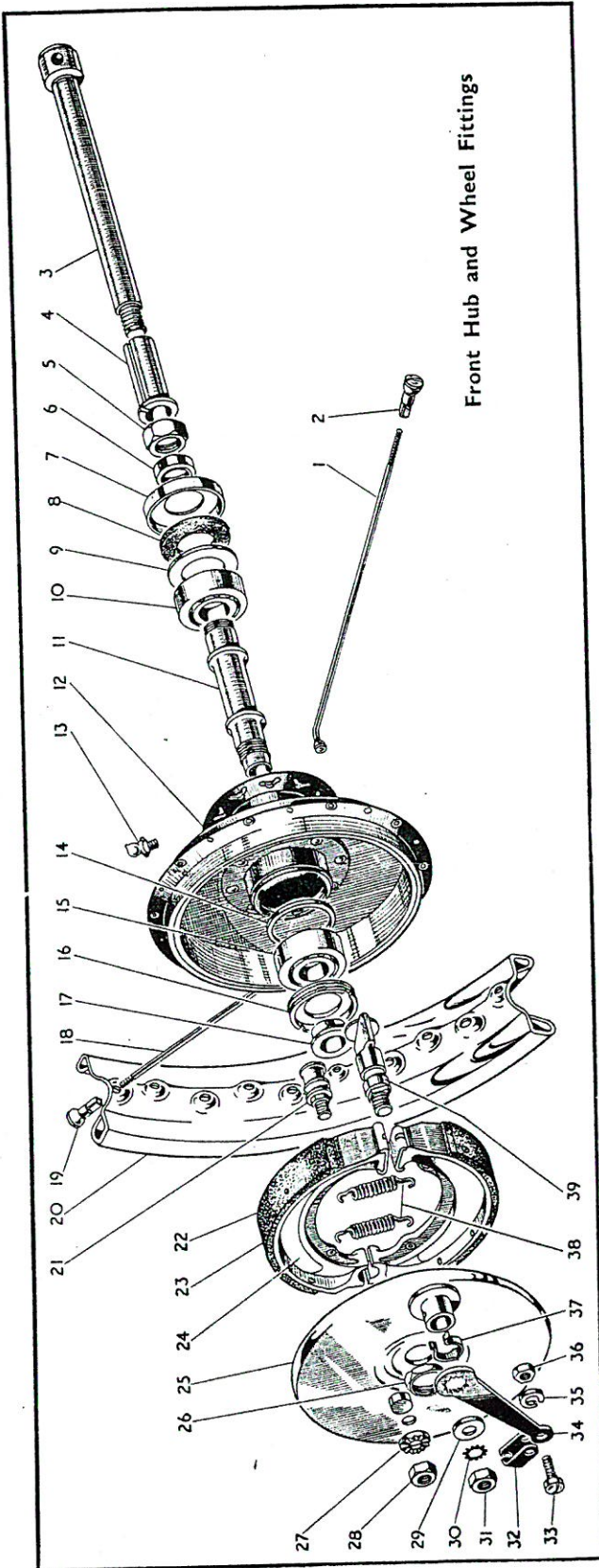
## FRONT HUB and WHEEL FITTINGS

# Plate 11

Gold Star Trials and Scrambles (8in. brake)

Pla

Plate  
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# Plate 11—contd. FRONT HUB and WHEEL FITTINGS (8" Brake)

Gold Star 350c.c. 500c.c. Road Trim, Clubmans and Road Racing

| Plate Ref.<br>Number. | Model.                                                         | Part No. | Description.                                                | Number<br>per set. |
|-----------------------|----------------------------------------------------------------|----------|-------------------------------------------------------------|--------------------|
| 5                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 35-701   | Front hub bearing locking ring retaining pin                | 1                  |
| 6                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5563  | Front hub bearing oil retaining washer (nearside)           | 1                  |
| 7                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5883  | Front hub ball journal                                      | 1                  |
| 8                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 15-5290  | Front hub grease nipple                                     | 1                  |
| 9                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5547  | Front hub shell complete (with spindle sleeve and bearings) | 1                  |
| 10                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-5509  | Front wheel rim (WM1-19)                                    | 1                  |
| 10                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-5510  | Front wheel rim (WM1-19)                                    | as reqd.           |
| 10                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5927  | Front wheel rim (WM1-21)                                    | 1                  |
| 10                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5936  | Front wheel rim (WM1-21)                                    | as reqd.           |
| 11                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5545  | Front wheel spoke (long) (19" wheel)                        | 20                 |
| 11                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5926  | Front wheel spoke (long) (21" wheel)                        | 20                 |
| 12                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5565  | Front hub spindle sleeve                                    | 1                  |
| 13                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5883  | Front hub ball journal                                      | 1                  |
| 14                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5564  | Front hub bearing oil retaining washer (offside)            | 1                  |
| 15                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 35-701   | Front hub bearing locking ring retaining pin                | 1                  |
| 16                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5562  | Front hub bearing locking ring (offside)                    | 1                  |
| 17                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5575  | Front brake shoe lining rivet                               | 14                 |
| 18                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5571  | Front brake shoe lining                                     | 2                  |
| 18                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing           | 67-5602  | Front brake shoe lining                                     | 2                  |
| 19                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5904  | Front brake shoe spring                                     | 2                  |
| 20                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5576  | Front brake fulcrum and adjusting pin                       | 1                  |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5555  | Front brake cover plate with fixed fittings                 | 1                  |
| 22                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-49     | Front brake anchor strap nut                                | 2                  |
| 23                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 36-382   | Front brake anchor strap washer (shakeproof)                | 2                  |
| 24                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-5520  | Front brake anchor strap                                    | 1                  |
| 25                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 32-194   | Front brake anchor strap bolt                               | 2                  |
| 26                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 15-716   | Front brake cam plate and anchor strap washer (spring)      | 1                  |
| 27                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 15-541   | Front brake cover plate and anchor strap nut                | 1                  |
| 28                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 25-6014  | Front brake fulcrum and adjusting pin washer (plain)        | 1                  |
| 29                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 35-37    | Front brake fulcrum and adjusting pin washer (spring)       | 1                  |
| 30                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-2527   | Front brake fulcrum and adjusting pin nut                   | 1                  |
| 31                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 29-5871  | Front brake lever toggle                                    | 1                  |
| 32                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-443    | Front brake lever toggle nut                                | 1                  |
| 33                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-1462   | Front brake lever toggle washer                             | 1                  |
| 34                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-510    | Front brake lever toggle screw                              | 1                  |
| 35                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 2-440    | Front brake shoe cam nut                                    | 1                  |

Rear Hub  
and Wheel  
Fittings

Mudgus  
Chainguard  
Tank and  
Brake

Petrol T  
Handle  
Mudgus  
Toolbox  
Dual S

Handleba  
Pandrill  
Megapho

Tools an  
Sundrie  
Electrica  
Equipme

Number  
Index

Plate 11—*contd.* **FRONT HUB and WHEEL FITTINGS (8" Brake)**  
Gold Star 350c.c. 500c.c. Road Trim, Clubmans and Road Racing

| Plate Ref.<br>Number. | Model.                                                         | Part No. | Description.                             | Number<br>per set. |
|-----------------------|----------------------------------------------------------------|----------|------------------------------------------|--------------------|
| 36                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 66-4708  | Front brake shoe cam washer (shakeproof) | 1                  |
| 37                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 15-431   | Front brake shoe cam washer (plain)      | 1                  |
| 38                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-5907  | Front brake operating lever              | 1                  |
| 39                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 28-2080  | Front brake fulcrum pin grease nipple    | 1                  |
| 40                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5567  | Front brake cam bearing                  | 1                  |
| 41                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-5572  | Front brake shoe cam complete            | 1                  |
| 42                    | ... 350c.c., 500c.c. Road Trim ...                             | 67-5558  | Front brake shoe with lining             | 2                  |
| 42                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing           | 67-5601  | Front brake shoe with lining             | 2                  |

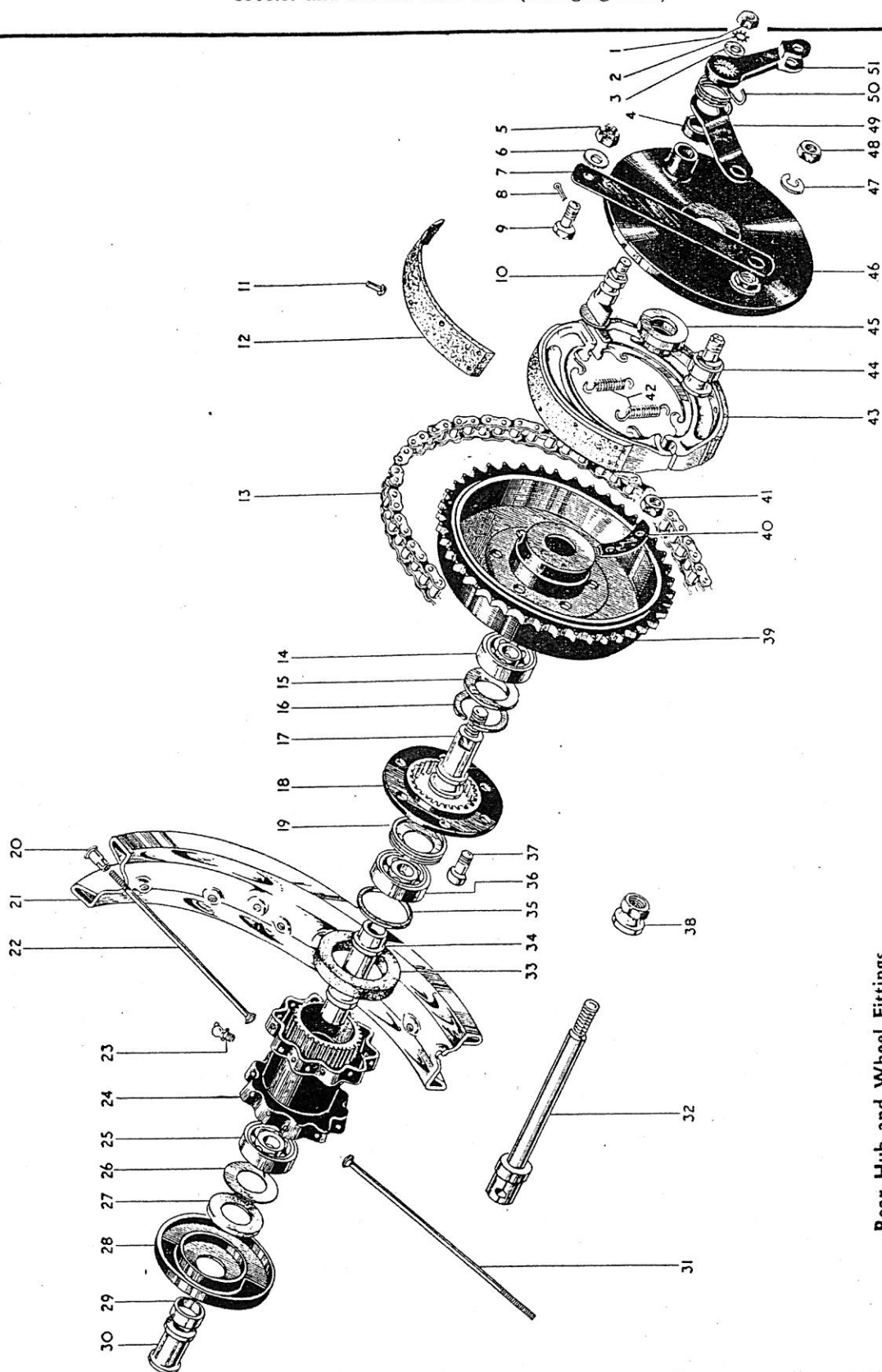
Plate 12 **REAR HUB and WHEEL FITTINGS**  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Model.                                                         | Part No. | Description.                                       | Number<br>per set. |
|-----------------------|----------------------------------------------------------------|----------|----------------------------------------------------|--------------------|
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6004  | Rear wheel complete (less brake and tyre) (WM2-19) | 1                  |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 67-6177  | Rear wheel complete (less brake and tyre) (WM2-19) | as reqd.           |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6007  | Rear wheel complete (less brake and tyre) (WM2-18) | as reqd.           |
| —                     | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6009  | Rear wheel complete (less brake and tyre) (WM2-18) | as reqd.           |
| —                     | ... 350c.c., 500c.c. Trials ...<br>and Scrambles               | 42-6001  | Rear wheel complete (less brake and tyre) (WM3-19) | 1                  |
| 1                     | ... 350c.c., 500c.c.                                           | 2-440    | Rear brake operating lever nut                     | 1                  |
| 2                     | ... 350c.c., 500c.c.                                           | 66-4708  | Rear brake operating lever washer (shakeproof)     | 1                  |
| 3                     | ... 350c.c., 500c.c.                                           | 15-431   | Rear brake operating lever washer (plain)          | 1                  |
| 4                     | ... 350c.c., 500c.c.                                           | 65-5674  | Cam bearing oil hole clip                          | 1                  |
| 5                     | ... 350c.c., 500c.c.                                           | 21-431   | Anchor strap bolt nut                              | 1                  |
| 6                     | ... 350c.c., 500c.c.                                           | 2-130    | Anchor strap bolt washer (plain)                   | 1                  |
| 7                     | ... 350c.c., 500c.c.                                           | 42-6036  | Rear brake anchor strap                            | 1                  |
| 8                     | ... 350c.c., 500c.c.                                           | 35-698   | Anchor strap bolt split pin                        | 1                  |
| 9                     | ... 350c.c., 500c.c.                                           | 42-6037  | Rear brake anchor strap bolt                       | 1                  |
| 10                    | ... 350c.c., 500c.c.                                           | 42-6034  | Rear brake cam                                     | 1                  |
| 11                    | ... 350c.c., 500c.c.                                           | 35-6436  | Brake shoe lining rivet                            | 14                 |
| 12                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles     | 65-5903  | Brake shoe lining                                  | 2                  |
| 12                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing           | 65-5941  | Brake shoe lining                                  | 2                  |
| 13                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 66-9160  | Transmission chain (rear)                          | 1                  |
| 13                    | ... 350c.c., 500c.c. Scrambles                                 | 66-9162  | Transmission chain (rear)                          | 1                  |
| 14                    | ... 350c.c., 500c.c.                                           | 65-5883  | Rear hub ball bearing                              | 1                  |
| 15                    | ... 350c.c., 500c.c.                                           | 67-6033  | Hub ball journal shim                              | 1                  |
| 16                    | ... 350c.c., 500c.c.                                           | 67-6034  | Retaining spring ring                              | 1                  |
| 17                    | ... 350c.c., 500c.c.                                           | 67-6030  | Rear brake drum bearing sleeve                     | 1                  |
| 18                    | ... 350c.c., 500c.c.                                           | 67-6101  | Driving flange                                     | 1                  |
| 19                    | ... 350c.c., 500c.c.                                           | 65-5885  | Hub ballrace retaining ring                        | 1                  |
| 20                    | ... 350c.c., 500c.c.                                           | 27-6810  | Rear wheel spoke nipple                            | 40                 |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6306  | Rear wheel rim (WM2-19)                            | 1                  |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 65-6308  | Rear wheel rim (WM2-19)                            | as reqd.           |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6008  | Rear wheel rim (WM2-18)                            | as reqd.           |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Clubmans and Road Racing | 42-6010  | Rear wheel rim (WM2-18)                            | as reqd.           |
| 21                    | ... 350c.c., 500c.c. Trials ...<br>and Scrambles               | 42-6002  | Rear wheel rim (WM3-19)                            | 1                  |



# REAR HUB and WHEEL FITTINGS

350c.c. and 500c.c. Gold Star (Swinging Arm)



Rear Hub and Wheel Fittings

Rear Hub and Wheel Fittings

Mudguard, Chainguard, Tank and Rear Brake

Petrol Tank, Handlebars, Mudguard, Toolbox and Dual Seat

Handlebars, Front and Rear Fenders, and Megaphone

Tools and Sundries, Electrical Equipment

Numbers and Index

## Plate 12—continued.

## REAR HUB and WHEEL FITTINGS

Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                    | Part No. | Description.                                        | Number<br>per set. |
|-----------------------|----------------------------|----------|-----------------------------------------------------|--------------------|
| 22                    | 350c.c., 500c.c.           | 67-6017  | Rear wheel spoke (nearside)                         | 20                 |
|                       | 350c.c., 500c.c. Road Trim | 42-6011  | Rear wheel spoke (nearside)                         | 20                 |
|                       | Clubmans and Road Racing   |          |                                                     |                    |
| 23                    | 350c.c., 500c.c.           | 15-5290  | Rear hub grease nipple                              | 1                  |
| 24                    | 350c.c., 500c.c.           | 67-6136  | Rear hub shell complete with bearings               | 1                  |
| 25                    | 350c.c., 500c.c.           | 65-5883  | Rear hub ball bearing                               | 1                  |
| 26                    | 350c.c., 500c.c.           | 65-5887  | Felt washer retaining ring                          | 1                  |
| 27                    | 350c.c., 500c.c.           | 65-5886  | Rear hub washer (felt)                              | 1                  |
| 28                    | 350c.c., 500c.c.           | 67-6133  | End cover                                           | 1                  |
| 29                    | 350c.c., 500c.c.           | 65-5890  | Hub spindle distance collar                         | 1                  |
| 30                    | 350c.c., 500c.c.           | 67-6028  | Hub spindle distance sleeve                         | 1                  |
| 31                    | 350c.c., 500c.c.           | 67-6016  | Rear wheel spoke (offside)                          | 20                 |
| 31                    | 350c.c., 500c.c. Road Trim | 42-6012  | Rear wheel spoke (offside)                          | 20                 |
|                       | Clubmans and Road Racing   |          |                                                     |                    |
| 32                    | 350c.c., 500c.c.           | 67-6161  | Rear hub spindle                                    | 1                  |
| 33                    | 350c.c., 500c.c.           | 67-6051  | Hub shell washer (rubber)                           | 1                  |
| 34                    | 350c.c., 500c.c.           | 67-6027  | Hub spindle sleeve                                  | 1                  |
| 35                    | 350c.c., 500c.c.           | 65-5884  | Hub bearing thrust washer                           | 1                  |
| 36                    | 350c.c., 500c.c.           | 65-5883  | Rear hub ball bearing                               | 6                  |
| 37                    | 350c.c., 500c.c.           | 67-6038  | Brake drum securing bolt                            | 1                  |
| 38                    | 350c.c., 500c.c.           | 67-6031  | Rear hub spindle nut                                | 1                  |
| 39                    | 350c.c., 500c.c. Road Trim | 42-6024  | Rear brake drum and chainwheel (42T)                | 1                  |
|                       | Clubmans and Road Racing   |          |                                                     |                    |
|                       | and Trials                 |          |                                                     |                    |
| 39                    | 350c.c., 500c.c. Scrambles | 42-6025  | Rear brake drum and chainwheel (46T)                | 1                  |
| 40                    | 350c.c., 500c.c.           | 67-6039  | Brake drum bolt locking strip                       | 3                  |
| 41                    | 350c.c., 500c.c.           | 3-720    | Rear wheel securing bolt                            | 6                  |
| 42                    | 350c.c., 500c.c.           | 65-5904  | Rear brake spring                                   | 2                  |
| 43                    | 350c.c., 500c.c. Road Trim | 65-5901  | Rear brake shoe complete                            | 2                  |
|                       | Trials and Scrambles       |          |                                                     |                    |
| 43                    | 350c.c., 500c.c. Clubmans  | 65-5940  | Rear brake shoe complete                            | 2                  |
|                       | and Road Racing            |          |                                                     |                    |
| 44                    | 350c.c., 500c.c.           | 42-6033  | Rear brake fulcrum pin                              | 1                  |
| 45                    | 350c.c., 500c.c.           | 67-6032  | Rear hub collar                                     | 1                  |
| 46                    | 350c.c., 500c.c.           | 42-6030  | Rear brake cover plate complete with fixed fittings | 1                  |
| 47                    | 350c.c., 500c.c.           | 65-5111  | Rear brake fulcrum pin washer (spring)              | 1                  |
| 48                    | 350c.c., 500c.c.           | 24-7000  | Rear brake fulcrum pin nut                          | 1                  |
| 49                    | 350c.c., 500c.c.           | 67-6046  | Rear brake outtrigger strap                         | 1                  |
| 50                    | 350c.c., 500c.c.           | 42-6046  | Brake pedal return spring                           | 1                  |
| 51                    | 350c.c., 500c.c.           | 42-6045  | Rear brake operating lever                          | 1                  |

## Plate 13

## Mudguards, Chainguards, Oil Tank, Silencers and Rear Brake Control

Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Model.                    | Part No.  | Description.                                      | Number<br>per set. |
|-----------------------|---------------------------|-----------|---------------------------------------------------|--------------------|
| 1                     | 350c.c., 500c.c.          | 42-7701/3 | Rear chainguard complete                          | 1                  |
| 2                     | 350c.c., 500c.c.          | 65-292    | Rear chainguard fixing bolt                       | 1                  |
| 3                     | 350c.c., 500c.c.          | 2-923     | Rear chainguard fixing bolt washer (plain)        | 1                  |
| 4                     | 350c.c., 500c.c.          | 30-1194   | Rear chainguard fixing bolt distance piece        | 1                  |
| 5                     | 350c.c., 500c.c.          | 2-49      | Rear chainguard fixing bolt nut                   | 1                  |
| 6                     | 350c.c., 500c.c.          | 24-8784   | Rear chainguard fixing bolt washer (spring)       | 1                  |
| 7                     | 350c.c., 500c.c.          | 2-49      | Rear chainguard long fixing bolt nut              | 1                  |
| 8                     | 350c.c., 500c.c.          | 24-8784   | Rear chainguard long fixing bolt washer (spring)  | 1                  |
| 9                     | 350c.c., 500c.c.          | 2-353     | Rear chainguard fixing bolt (short)               | 2                  |
| 10                    | 350c.c., 500c.c.          | 24-8784   | Rear chainguard short fixing bolt washer (spring) | 2                  |
| 11                    | 350c.c., 500c.c.          | 2-46      | Rear brake pedal fulcrum pin nut                  | 1                  |
| 12                    | 350c.c., 500c.c.          | 36-382    | Rear brake pedal fulcrum pin tab washer           | 1                  |
| 13                    | 350c.c., 500c.c.          | 42-7012   | Rear brake pedal fulcrum pin                      | 1                  |
| 14                    | 350c.c., 500c.c. Clubmans | 42-7005   | Rear brake pedal complete                         | 1                  |
|                       | and Road Racing           |           |                                                   |                    |
| 15                    | 350c.c., 500c.c.          | 2-510     | Rear brake rod toggle end screw                   | 1                  |
| 16                    | 350c.c., 500c.c.          | 2-443     | Rear brake rod toggle end screw nut               | 1                  |
| 17                    | 350c.c., 500c.c.          | 2-1934    | Front stand fork end fixing bolt                  | 2                  |



Plate 13—*contd.* Mudguards, Chainguards, Oil Tank, Silencers & Rear Brake Control  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                                   | Part No. | Description.                                                                             | Number<br>per set. |
|-----------------------|-------------------------------------------|----------|------------------------------------------------------------------------------------------|--------------------|
| 18 ...                | 350c.c., 500c.c.                          | 2-923    | Front stand fork end fixing bolt washer (plain) ...                                      | 2                  |
| 19 ...                | 350c.c., 500c.c.                          | 15-7354  | Front mudguard stay fork end fixing bolt (when front stand is fitted) ...                | 2                  |
| 20 ...                | 350c.c., 500c.c.                          | 2-923    | Front mudguard stay fork end fixing bolt washer (plain) (when front stand is fitted) ... | 2                  |
| 22 ...                | 350c.c., 500c.c.                          | 2-1616   | Front mudguard stay fork end fixing bolt nut (when front stand is fitted) ...            | 2                  |
| 23 ...                | 350c.c., 500c.c.                          | 42-6513  | Front stand complete (19" wheel) ...                                                     | 1                  |
| 24 ...                | 350c.c., 500c.c.                          | 67-6558  | Front stand complete (21" wheel) ...                                                     | 1                  |
| 25 ...                | 350c.c., 500c.c.                          | 24-8784  | Front stand fork end fixing bolt washer (spring) ...                                     | 2                  |
| 26 ...                | 350c.c., 500c.c.                          | 2-14     | Front stand release bolt ...                                                             | 1                  |
| 27 ...                | 350c.c., 500c.c.                          | 2-2580   | Front stand release bolt washer (thin) ...                                               | 1                  |
| 28 ...                | 350c.c., 500c.c.                          | 2-1616   | Front stand fork end fixing bolt nut ...                                                 | 2                  |
| 29 ...                | 350c.c., 500c.c.                          | 2-1462   | Front mudguard centre stay fixing screw washer (spring) ...                              | 2                  |
| 30 ...                | 350c.c., 500c.c.                          | 2-2395   | Front mudguard centre stay fixing screw nut ...                                          | 2                  |
| 31 ...                | 350c.c., 500c.c.                          | 2-49     | Front mudguard centre stay bolt nut ...                                                  | 4                  |
| 32 ...                | 350c.c., 500c.c.                          | 36-382   | Front mudguard centre stay bolt washer (shakeproof) ...                                  | 4                  |
| 33 ...                | 350c.c., 500c.c.                          | 42-6511  | Front mudguard centre stay complete (19" wheel) ...                                      | 1                  |
| 33 ...                | 350c.c., 500c.c.                          | 42-6505  | Front mudguard centre stay complete (21" wheel) ...                                      | 1                  |
| 33 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 2-2395   | Front mudguard stay fixing screw nut ...                                                 | 4                  |
| 34 ...                | 350c.c., 500c.c.                          | 2-2395   | Front mudguard stay fixing screw nut (when front stand is fitted) ...                    | 2                  |
| 34 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 2-1462   | Front mudguard stay fixing screw washer (spring) ...                                     | 4                  |
| 34 ...                | 350c.c., 500c.c.                          | 2-1462   | Front mudguard stay fixing screw washer (spring) (when front stand is fitted) ...        | 2                  |
| 35 ...                | 350c.c., 500c.c.                          | 2-2395   | Front number plate fixing stud nut ...                                                   | 2                  |
| 36 ...                | 350c.c., 500c.c.                          | 2-1462   | Front number plate fixing stud washer (spring) ...                                       | 2                  |
| 37 ...                | 350c.c., 500c.c.                          | 15-480   | Front mudguard centre stay bolt (offside) ...                                            | 2                  |
| 38 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 42-6510  | Front mudguard stay ...                                                                  | 2                  |
| 38 ...                | 350c.c., 500c.c.                          | 42-6510  | Front mudguard stay (19" wheel) (when front stand is fitted) ...                         | 1                  |
| 38 ...                | 350c.c., 500c.c.                          | 65-6612  | Front mudguard stay (21" wheel) (when front stand is fitted) ...                         | 1                  |
| 39 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 27-8560  | Front mudguard stay fixing screw washer (plain) ...                                      | 4                  |
| 39 ...                | 350c.c., 500c.c.                          | 27-8560  | Front mudguard stay fixing screw washer (plain) (when front stand is fitted) ...         | 2                  |
| 40 ...                | 350c.c., 500c.c.                          | 65-6576  | Front number plate complete ...                                                          | 1                  |
| 41 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 15-7161  | Front mudguard stay fixing screw ...                                                     | 4                  |
| 41 ...                | 350c.c., 500c.c.                          | 15-7161  | Front mudguard stay fixing screw (when front stand is fitted) ...                        | 2                  |
| 42 ...                | 350c.c., 500c.c. Clubmans and Road Racing | 42-6509  | Front mudguard with fixed fittings ...                                                   | 1                  |
| 42 ...                | 350c.c., 500c.c.                          | 42-6509  | Front mudguard with fixed fittings (19" wheel) (when front stand is fitted) ...          | 1                  |
| 42 ...                | 350c.c., 500c.c.                          | 42-6503  | Front mudguard with fixed fittings (when 21" wheel is fitted) ...                        | 1                  |
| 43 ...                | 350c.c., 500c.c.                          | 27-8560  | Front mudguard centre stay fixing screw washer (plain) ...                               | 2                  |
| 44 ...                | 350c.c., 500c.c.                          | 15-7161  | Front mudguard centre stay fixing screw ...                                              | 2                  |
| 45 ...                | 350c.c., 500c.c.                          | 3-1156   | Front mudguard centre stay bolt (nearside) ...                                           | 2                  |
| 46 ...                | 350c.c., 500c.c.                          | 42-8334  | Oil tank filter assembly ...                                                             | 1                  |
| 47 ...                | 350c.c., 500c.c.                          | 42-8343  | Oil tank filter plug washer (fibre) ...                                                  | 1                  |
| 48 ...                | 350c.c., 500c.c.                          | 42-8367  | Oil tank with fixed fittings ...                                                         | 1                  |
| 49 ...                | 350c.c., 500c.c.                          | 67-42    | Oil tank filler cap washer (fibre) ...                                                   | 1                  |
| 50 ...                | 350c.c., 500c.c.                          | 65-8500  | Oil tank filler cap ...                                                                  | 1                  |
| 51 ...                | 350c.c., 500c.c.                          | 42-8342  | Oil tank mounting strip (rubber) ...                                                     | 4                  |
| 52 ...                | 350c.c., 500c.c.                          | 29-5289  | Oil tank top fixing bolt ...                                                             | 1                  |
| 53 ...                | 350c.c., 500c.c.                          | 2-537    | Oil tank top fixing bolt washer (plain) ...                                              | 1                  |
| 54 ...                | 350c.c., 500c.c.                          | 42-8339  | Oil tank top fixing bolt distance tube ...                                               | 1                  |
| 55 ...                | 350c.c., 500c.c.                          | 42-8331  | Oil tank top fixing bolt spacing tube ...                                                | 1                  |
| 56 ...                | 350c.c., 500c.c.                          | 15-203   | Rocker feed pipe banjo washer (fibre) ...                                                | 1                  |
| 57 ...                | 350c.c., 500c.c.                          | 42-8340  | Rocker feed pipe banjo locknut ...                                                       | 1                  |
| 58 ...                | 350c.c., 500c.c.                          | 42-8326  | Oil tank front fixing bolt complete ...                                                  | 1                  |
| 59 ...                | 350c.c., 500c.c.                          | 42-8341  | Oil tank top fixing bolt mounting pad (rubber) ...                                       | 2                  |
| 60 ...                | 350c.c., 500c.c.                          | 2-537    | Oil tank top fixing bolt washer (plain) ...                                              | 1                  |
| 61 ...                | 350c.c., 500c.c.                          | 2-49     | Oil tank top fixing bolt nut ...                                                         | 1                  |
| 62 ...                | 350c.c., 500c.c.                          | 42-8329  | Oil tank front fixing bolt saddle washer ...                                             | 1                  |
| 63 ...                | 350c.c., 500c.c.                          | 42-8331  | Oil tank front fixing bolt spacing tube ...                                              | 1                  |
| 64 ...                | 350c.c., 500c.c.                          | 42-8330  | Oil tank front fixing bolt bracket cup ...                                               | 1                  |
| 65 ...                | 350c.c., 500c.c.                          | 42-8341  | Oil tank front fixing bolt mounting pad (rubber) ...                                     | 1                  |
| 66 ...                | 350c.c., 500c.c.                          | 2-537    | Oil tank front fixing bolt washer (plain) ...                                            | 1                  |
| 67 ...                | 350c.c., 500c.c.                          | 2-49     | Oil tank front fixing bolt nut ...                                                       | 1                  |

Mudguard,  
Chainguard, O  
Tank and Rear  
Brake

Petrol Tank,  
Handlebar,  
Mudguards,  
Toolbox and  
Dual Seat

Handlebars,  
Fender and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Number  
Index

# Mudguard, Chainguard, Oil Tank, Silencers and Rear Brake Control

350c.c. and 500c.c. Gold Star

Mudguard, Chainguard, Oil Tank,  
Silencers & Rear Brake Control.

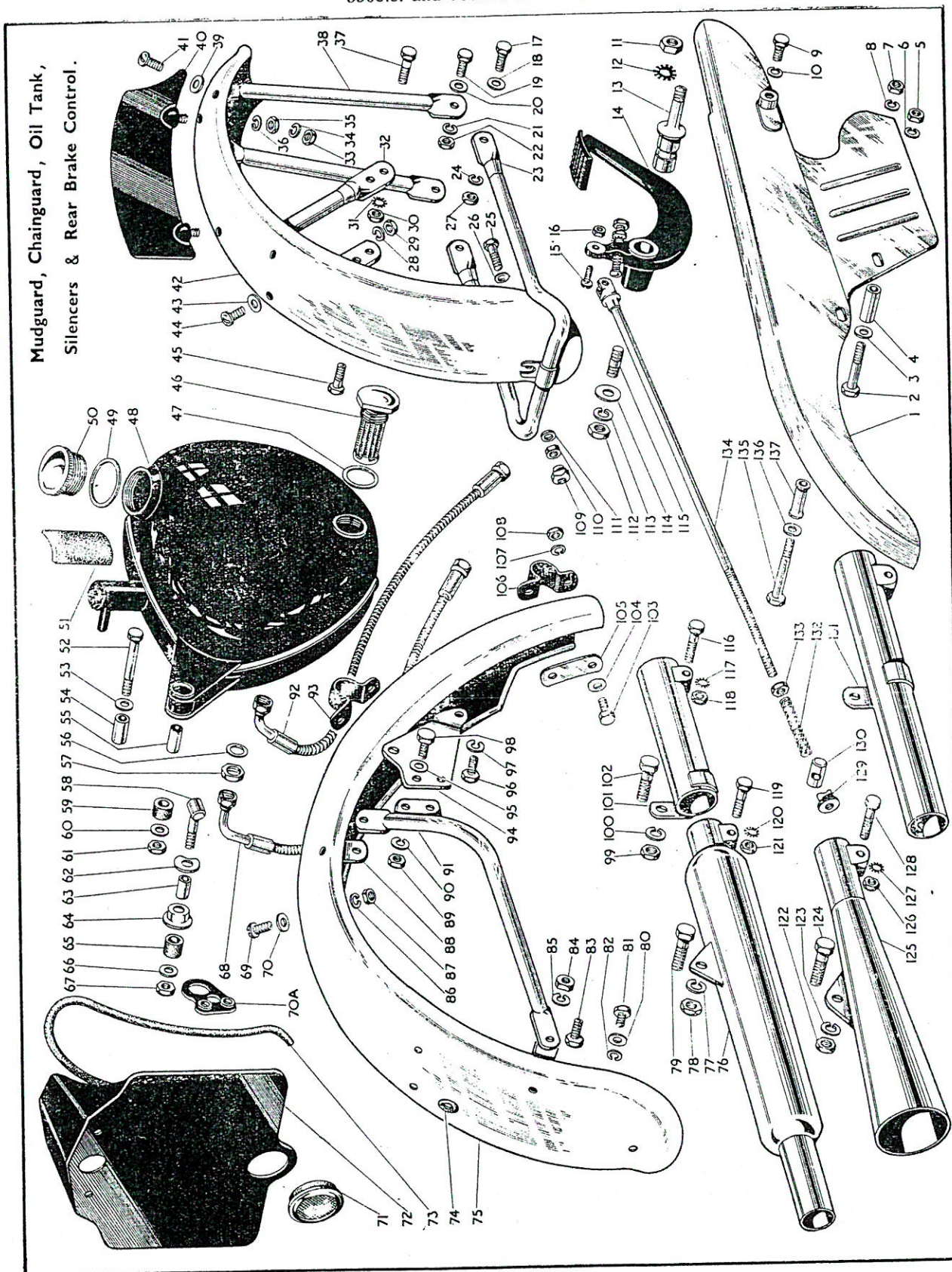




Plate 13—contd. **Mudguards, Chainguards, Oil Tank, Silencers & Rear Brake Control**  
Gold Star 355c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                                               | Part No.    | Description.                                                                     | Number<br>per set. |
|-----------------------|-------------------------------------------------------|-------------|----------------------------------------------------------------------------------|--------------------|
| 68                    | ... 350c.c., 500c.c.                                  | ... 42-8345 | ... Oil tank return pipe (Armoured)                                              | 1                  |
| 69                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 15-7161 | ... Rear mudguard bridge fixing screw (when saddle is fitted)                    | 4                  |
| 70                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 27-8560 | ... Rear mudguard bridge fixing screw washer (plain) (when<br>saddle is fitted)  | 4                  |
| 70A                   | ... 350c.c., 500c.c.                                  | ... 42-8351 | ... Oil tank fixing bracket...                                                   | 1                  |
| 71                    | ... 350c.c., 500c.c.                                  | ... 67-9067 | ... Rear reflector                                                               | 1                  |
| 72                    | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | ... 67-6830 | ... Rear number plate complete                                                   | 1                  |
| 73                    | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | ... 67-6851 | ... Rear number plate rubber extrusion                                           | 1                  |
| 74                    | ... 350c.c., 500c.c.                                  | ... 67-6839 | ... Rear mudguard tail lamp wiring grommet                                       | 1                  |
| 75                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6845 | ... Rear mudguard complete with fixed fittings                                   | 1                  |
| 76                    | ... 350c.c. Road Trim                                 | ... 42-2725 | ... Silencer complete                                                            | 1                  |
| 76                    | ... 350c.c., 500c.c. Clubmans<br>and Road Trim        | ... 42-2730 | ... Silencer complete                                                            | 1                  |
| 76                    | ... 500c.c. Clubmans                                  | ... 42-2830 | ... Silencer complete                                                            | 1                  |
| 76                    | ... 350c.c. Trials                                    | ... 42-2782 | ... Silencer complete                                                            | 1                  |
| 77                    | ... 350c.c., 500c.c.                                  | ... 2-522   | ... Silencer bracket fixing bolt washer (spring)                                 | 1                  |
| 78                    | ... 350c.c., 500c.c.                                  | ... 2-449   | ... Silencer bracket fixing bolt nut                                             | 1                  |
| 79                    | ... 350c.c., 500c.c.                                  | ... 2-803   | ... Silencer bracket fixing bolt                                                 | 1                  |
| 80                    | ... 350c.c., 500c.c. Clubmans<br>and Trials excepted  | ... 27-8560 | ... Rear number plate fixing bolt washer (plain)                                 | 4                  |
| 81                    | ... 350c.c., 500c.c. Clubmans<br>and Trials excepted  | ... 2-220   | ... Rear number plate fixing bolt                                                | 4                  |
| 82                    | ... 350c.c., 500c.c. Clubmans<br>and Trials excepted  | ... 2-1462  | ... Rear number plate fixing bolt washer (spring)                                | 4                  |
| 83                    | ... 350c.c., 500c.c.                                  | ... 24-6770 | ... Rear mudguard stay bolt                                                      | 4                  |
| 84                    | ... 350c.c., 500c.c.                                  | ... 2-49    | ... Rear mudguard stay bolt nut                                                  | 4                  |
| 85                    | ... 350c.c., 500c.c.                                  | ... 24-8784 | ... Rear mudguard stay bolt washer (spring)                                      | 4                  |
| 86                    | ... 350c.c., 500c.c.                                  | ... 2-1462  | ... Rear mudguard bridge fixing screw washer (spring) (when<br>saddle is fitted) | 4                  |
| 87                    | ... 350c.c., 500c.c.                                  | ... 2-2395  | ... Rear mudguard bridge fixing screw nut (when saddle is fitted)                | 4                  |
| 88                    | ... 350c.c., 500c.c.                                  | ... 42-6832 | ... Rear mudguard bridge                                                         | 2                  |
| 89                    | ... 350c.c., 500c.c.                                  | ... 2-2395  | ... Rear mudguard stay bracket bolt nut                                          | 4                  |
| 90                    | ... 350c.c., 500c.c.                                  | ... 2-1462  | ... Rear mudguard stay bracket bolt washer (spring)                              | 4                  |
| 91                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6846 | ... Rear mudguard stay complete (offside)                                        | 1                  |
| 91                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6848 | ... Rear mudguard stay complete (nearside)                                       | 1                  |
| 92                    | ... 350c.c., 500c.c.                                  | ... 42-8344 | ... Oil tank feed pipe (Armoured)                                                | 1                  |
| 93                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6785 | ... Rear mudguard fixing clip (small)                                            | 1                  |
| 94                    | ... 350c.c., 500c.c.                                  | ... 42-6761 | ... Rear mudguard stay bracket (offside)                                         | 1                  |
| 94                    | ... 350c.c., 500c.c.                                  | ... 42-6762 | ... Rear mudguard stay bracket (nearside)                                        | 1                  |
| 95                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 2-923   | ... Rear mudguard stay bracket bolt washer (plain)                               | 4                  |
| 96                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 28-2338 | ... Rear mudguard stay bracket bottom bolt                                       | 2                  |
| 97                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 24-8784 | ... Rear mudguard stay bracket bottom bolt washer (spring)                       | 2                  |
| 98                    | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 28-2338 | ... Rear mudguard stay bracket bolt                                              | 4                  |
| 99                    | ... 350c.c., 500c.c.                                  | ... 2-449   | ... Extension exhaust pipe bracket bolt nut                                      | 1                  |
| 100                   | ... 350c.c., 500c.c.                                  | ... 2-522   | ... Extension exhaust pipe bracket bolt washer (spring)                          | 1                  |
| 101                   | ... 350c.c. Clubmans                                  | ... 42-2720 | ... Extension exhaust pipe complete                                              | 1                  |
| 101                   | ... 350c.c., 500c.c.                                  | ... 42-2710 | ... Extension exhaust pipe complete                                              | 1                  |
| 102                   | ... 350c.c., 500c.c.                                  | ... 2-803   | ... Extension exhaust pipe bracket bolt                                          | 1                  |
| 103                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 2-204   | ... Rear mudguard fixing clip bolt                                               | 4                  |
| 104                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 27-8560 | ... Rear mudguard fixing clip bolt washer (plain)                                | 4                  |
| 105                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6782 | ... Rear mudguard fixing clip stiffening plate                                   | 2                  |
| 106                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 42-6759 | ... Rear mudguard fixing clip (large)                                            | 1                  |
| 107                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 2-1462  | ... Rear mudguard fixing clip bolt washer (spring)                               | 4                  |
| 108                   | ... 350c.c., 500c.c. Trials<br>and Scrambles          | ... 2-2395  | ... Rear mudguard fixing clip bolt nut                                           | 4                  |

Petrol Tank  
Handlebars  
Mudguards  
Toolbox and  
Dual Seat

Handlebars  
Rearrailing  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Numbers  
Index

Plate 13—contd. **Mudguards, Chainguards, Oil Tank, Silencers & Rear Brake Control**  
Gold Star 350c.c. 550c.c.

| Plate Ref.<br>Number. | Models.                             | Part No.    | Description.                                                | Number<br>per set. |
|-----------------------|-------------------------------------|-------------|-------------------------------------------------------------|--------------------|
| 109                   | ... 350c.c., 500c.c.                | ... 15-447  | ... Front stand release bolt nut ...                        | 1                  |
| 110                   | ... 350c.c., 500c.c.                | ... 2-51    | ... Front stand release bolt locknut ...                    | 1                  |
| 111                   | ... 350c.c., 500c.c.                | ... 2-6537  | ... Front stand release bolt washer (thick) ...             | 1                  |
| 112                   | ... 350c.c., 500c.c.                | ... 2-46    | ... Rear brake pedal fulcrum pin nut ...                    | 1                  |
| 113                   | ... 350c.c., 500c.c.                | ... 2-522   | ... Rear brake pedal fulcrum pin washer (spring) ...        | 1                  |
| 114                   | ... 350c.c., 500c.c.                | ... 30-196  | ... Rear brake pedal stud washer ...                        | 1                  |
| 115                   | ... 350c.c., 500c.c.                | ... 67-4032 | ... Rear brake pedal stud ...                               | 1                  |
| 116                   | ... 350c.c., 500c.c.                | ... 24-7343 | ... Extension exhaust pipe lug bolt ...                     | 1                  |
| 117                   | ... 350c.c., 500c.c.                | ... 29-541  | ... Extension exhaust pipe lug bolt washer (shakeproof) ... | 1                  |
| 118                   | ... 350c.c., 500c.c.                | ... 2-2395  | ... Extension exhaust pipe lug bolt nut ...                 | 1                  |
| 119                   | ... 350c.c., 500c.c.                | ... 24-7343 | ... Silencer inlet tube clip bolt ...                       | 1                  |
| 120                   | ... 350c.c., 500c.c.                | ... 29-541  | ... Silencer inlet tube clip bolt washer (shakeproof) ...   | 1                  |
| 121                   | ... 350c.c., 500c.c.                | ... 2-2395  | ... Silencer inlet tube clip bolt nut ...                   | 1                  |
| 122                   | ... 350c.c., 500c.c.                | ... 2-449   | ... Megaphone bracket fixing bolt nut ...                   | 1                  |
| 123                   | Road Racing<br>... 350c.c., 500c.c. | ... 2-522   | ... Megaphone bracket fixing bolt washer (spring) ...       | 1                  |
| 124                   | Road Racing<br>... 350c.c., 500c.c. | ... 2-803   | ... Megaphone bracket fixing bolt ...                       | 1                  |
| 125                   | ... 350c.c. Road Racing             | ... 42-2740 | ... Megaphone complete ...                                  | 1                  |
| 126                   | ... 350c.c., 500c.c.                | ... 2-2395  | ... Megaphone inlet tube clip bolt nut ...                  | 1                  |
| 127                   | Road Racing<br>... 350c.c., 500c.c. | ... 29-541  | ... Megaphone inlet tube clip bolt washer (shakeproof) ...  | 1                  |
| 128                   | Road Racing<br>... 350c.c., 500c.c. | ... 24-7343 | ... Megaphone inlet tube clip bolt ...                      | 1                  |
| 129                   | ... 350c.c., 500c.c.                | ... 29-7368 | ... Rear brake rod adjuster nut ...                         | 1                  |
| 130                   | ... 350c.c., 500c.c.                | ... 65-6274 | ... Rear brake lever swivel pin ...                         | 1                  |
| 131                   | ... 350c.c., 500c.c. Scrambles      | ... 42-2710 | ... Extension exhaust pipe complete ...                     | 1                  |
| 132                   | ... 350c.c., 500c.c.                | ... 15-1312 | ... Rear brake rod spring ...                               | 1                  |
| 133                   | ... 350c.c., 500c.c.                | ... 2-2395  | ... Rear brake rod spring nut ...                           | 1                  |
| 134                   | ... 350c.c., 500c.c.                | ... 42-7007 | ... Rear brake rod complete ...                             | 1                  |
| 135                   | ... 350c.c., 500c.c.                | ... 33-4089 | ... Rear chainguard fixing bolt (long) ...                  | 1                  |
| 136                   | ... 350c.c., 500c.c.                | ... 2-523   | ... Rear chainguard fixing bolt washer (plain) ...          | 1                  |
| 137                   | ... 350c.c., 500c.c.                | ... 42-7703 | ... Rear chainguard fixing bolt distance tube (short) ...   | 1                  |

Plate 14 **Petrol Tank, Handlebar, Mudguards, Tool Box and Dual Seat**  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Model.                                                    | Part No.    | Description.                                           | Number<br>per set. |
|-----------------------|-----------------------------------------------------------|-------------|--------------------------------------------------------|--------------------|
| 1                     | ... 350c.c., 500c.c. Road Trim ...<br>and Trials          | ... 42-7003 | ... Rear brake pedal complete ...                      | 1                  |
| 1                     | ... 350c.c., 500c.c. Scrambles ...                        | ... 42-7024 | ... Rear brake pedal complete ...                      | 1                  |
| 2                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 24-7148 | ... Rear mudguard bottom bracket fixing bolt ...       | 2                  |
| 3                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 42-6783 | ... Rear mudguard bottom bracket stiffening plate ...  | 1                  |
| 4                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 42-6831 | ... Rear mudguard complete with fixed fittings ...     | 1                  |
| 5                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 42-6782 | ... Rear mudguard fixing clip stiffening plate ...     | 1                  |
| 6                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 2-1462  | ... Rear mudguard fixing clip bolt washer (spring) ... | 2                  |
| 7                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 2-2395  | ... Rear mudguard fixing clip bolt nut ...             | 2                  |
| 8                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 42-6834 | ... Rear mudguard stay complete (nearside) ...         | 1                  |
| 8                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted | ... 42-6836 | ... Rear mudguard stay complete (offside) ...          | 1                  |



Plate 14—contd. Petrol Tank, Handlebar, Mudguards, Tool Box & Dual Seat  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                                                    | Part No.   | Description.                                            | Number<br>per set. |
|-----------------------|------------------------------------------------------------|------------|---------------------------------------------------------|--------------------|
| 9                     | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted  | 42-6832    | Rear mudguard bridge (bottom)                           | 1                  |
| 10                    | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted  | 67-6839    | Rear mudguard tail lamp wiring grommet                  | 2                  |
| 11                    | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted  | 42-6832    | Rear mudguard bridge (top)                              | 1                  |
| 12                    | ... 350c.c., 500c.c. ...                                   | 24-563     | Dual seat rear support bridge bolt nut                  | 2                  |
| 13                    | ... 350c.c., 500c.c. ...                                   | 42-9061    | Dual seat rear fixing bolt                              | 2                  |
| 14                    | ... 350c.c., 500c.c. ...                                   | 2-923      | Dual seat rear fixing bolt washer (plain)               | 2                  |
| 15                    | ... 350c.c., 500c.c. ...                                   | 35-33      | Dual seat rear fixing bolt washer (spring)              | 2                  |
| 16                    | ... 350c.c., 500c.c. ...                                   | 24-8784    | Dual seat rear support bridge bolt washer (spring)      | 2                  |
| 17                    | ... 350c.c., 500c.c. ...                                   | 42-9062    | Dual seat rear support bridge                           | 1                  |
| 18                    | ... 350c.c., 500c.c. ...                                   | 2-923      | Dual seat rear support bridge bolt washer (plain)       | 2                  |
| 19                    | ... 350c.c., 500c.c. ...                                   | 15-7354    | Dual seat rear support bridge bolt                      | 1                  |
| 20                    | ... 350c.c., 500c.c. ...                                   | 42-9069    | Dual seat complete with brackets                        | 1                  |
| 21                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8503    | Twist grip rubber grip                                  | 1                  |
| 22                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8504    | Twist grip rotor and rotor sleeve complete              | 1                  |
| 23                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-9570    | Twist grip friction spring screw                        | 1                  |
| 24                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-9571    | Twist grip friction spring screw locknut                | 1                  |
| 25                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-9569    | Twist grip friction spring                              | 1                  |
| 26                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 24-9573    | Twist grip body screw                                   | 2                  |
| 27                    | ... 350c.c., 500c.c. ...                                   | 65-8505    | Twist grip body (top half)                              | 1                  |
| 28                    | ... 350c.c., 500c.c. ...                                   | 65-8506    | Twist grip body (bottom half)                           | 1                  |
| 29                    | ... 350c.c., 500c.c. ...                                   | 24-9572    | Twist grip cable stop                                   | 1                  |
| 30                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8501    | Throttle twist grip complete (less cable and cover)     | 1                  |
| 31                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 29-8810    | Front brake control complete (less cable and cover)     | 1                  |
| 32                    | ... 350c.c., 500c.c. ...                                   | 42-8010    | Petrol tank rubber grommet                              | 1                  |
| 33                    | ... 350c.c., 500c.c. ...                                   | 42-8011    | Petrol tank front fixing bolt                           | 1                  |
| 34                    | ... 350c.c., 500c.c. ...                                   | 2-1945     | Petrol tank front fixing bolt washer (plain)            | 1                  |
| 35                    | ... 350c.c., 500c.c. ...                                   | 42-8012    | Petrol tank mounting rubber (top)                       | 1                  |
| 36                    | ... 350c.c., 500c.c. Scrambles ...<br>and Trials excepted  | 42-8054/19 | Petrol tank (4 gallons)                                 | 1                  |
| 36                    | ... 350c.c., 500c.c. Trials ...<br>and Scrambles           | 42-8056/19 | Petrol tank (2 gallons)                                 | 1                  |
| 37                    | ... 350c.c., 500c.c. ...                                   | 35-707     | Petrol tank filler cap split pin                        | 1                  |
| 38                    | ... 350c.c., 500c.c. ...                                   | 66-8351    | Petrol tank filler cap                                  | 1                  |
| 39                    | ... 350c.c., 500c.c. Road Trim ...                         | 67-8610    | Front brake control cable and cover complete (8" brake) | 1                  |
| 39                    | ... 350c.c., 500c.c. Trials ...<br>and Scrambles           | 65-8675    | Front brake control cable and cover complete (7" brake) | 1                  |
| 40                    | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing       | 42-4966    | Handlebar (less controls)                               | 1                  |
| 40                    | ... 350c.c., 500c.c. Trials ...<br>and Scrambles           | 65-4960    | Handlebar (less controls)                               | 1                  |
| 41                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8836    | Air control cable and cover complete                    | 1                  |
| 42                    | ... 350c.c., 500c.c. Road Trim ...<br>and Scrambles        | 65-8823    | Throttle control cable and cover complete               | 1                  |
| 42                    | ... 350c.c., 500c.c. Trials ...                            | 65-8832    | Throttle control cable and cover complete               | 1                  |
| 43                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-8896    | Air control complete (less cable and cover)             | 1                  |
| 44                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8714    | Ignition control cable and cover complete               | 1                  |
| 45                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 66-8810    | Ignition control complete (less cable and cover)        | 1                  |
| 46                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8502    | Dummy grip (left-hand bar)                              | 1                  |
| 47                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 29-8820    | Clutch control complete (less cable and cover)          | 1                  |
| 48                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 42-8610    | Exhaust control complete (less cable and cover)         | 1                  |
| 49                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 42-8601    | Exhaust control cable and cover complete                | 1                  |
| 50                    | ... 350c.c., 500c.c. Road Trim ...<br>Trials and Scrambles | 65-8680    | Clutch control cable and cover complete                 | 1                  |

Petrol Tank  
Handlebar  
Mudguards  
Toolbox  
Dual Seat

Handlebar  
Petrol Tank  
Megaphone

Tools and  
Sundries  
Electrical  
Equipment

Number  
Index

# Plate 14—contd. Petrol Tank, Handlebar, Mudguards, Tool Box & Dual Seat

Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                                           | Part No.    | Description.                                                                       | Number<br>per set. |
|-----------------------|---------------------------------------------------|-------------|------------------------------------------------------------------------------------|--------------------|
| 51 ...                | 350c.c., 500c.c.                                  | 27-8346 ... | Petrol tank breather pipe union screw ...                                          | 1                  |
| 52 ...                | 350c.c., 500c.c.                                  | 65-8362 ... | Petrol tank breather pipe complete ...                                             | 1                  |
| 53 ...                | 350c.c., 500c.c.                                  | 42-8034 ... | Petrol tank badge clip screw nut ...                                               | 4                  |
| 54 ...                | 350c.c., 500c.c.                                  | 42-8020 ... | Petrol tank badge clip ...                                                         | 2                  |
| 55 ...                | 350c.c., 500c.c.                                  | 65-8193 ... | Petrol tank badge ...                                                              | 2                  |
| 56 ...                | 350c.c., 500c.c.                                  | 65-8317 ... | Petrol tank badge clip screw ...                                                   | 4                  |
| 57 ...                | 350c.c., 500c.c.                                  | 42-9038 ... | Toolbox complete with fixed fittings ...                                           | 1                  |
| 58 ...                | 350c.c., 500c.c.                                  | 65-292 ...  | Toolbox top fixing bolt ...                                                        | 1                  |
| 59 ...                | 350c.c., 500c.c.                                  | 24-8784 ... | Toolbox top fixing bolt washer (spring) ...                                        | 1                  |
| 60 ...                | 350c.c., 500c.c.                                  | 42-8339 ... | Toolbox top fixing bolt distance tube ...                                          | 1                  |
| 61 ...                | 350c.c., 500c.c.                                  | 42-8052 ... | Petrol tank mounting rubber (anti-roll) ...                                        | 2                  |
| 62 ...                | 350c.c., 500c.c.                                  | 42-8051 ... | Petrol tank mounting rubber (top tube) ...                                         | 2                  |
| 63 ...                | 350c.c., 500c.c.                                  | 42-8058 ... | Petrol tank stiffening plate ...                                                   | 1                  |
| 64 ...                | 350c.c., 500c.c.                                  | 2-923 ...   | Petrol tank stiffening plate stud washer (plain) ...                               | 2                  |
| 65 ...                | 350c.c., 500c.c.                                  | 36-382 ...  | Petrol tank stiffening plate stud washer (shakeproof) ...                          | 2                  |
| 66 ...                | 350c.c., 500c.c.                                  | 2-49 ...    | Petrol tank stiffening plate stud nut ...                                          | 2                  |
| 67 ...                | 350c.c., 500c.c.                                  | 27-5676 ... | Toolbox top fixing bolt washer (plain) ...                                         | 1                  |
| 68 ...                | 350c.c., 500c.c.                                  | 2-49 ...    | Toolbox top fixing bolt nut ...                                                    | 1                  |
| 69 ...                | 350c.c., 500c.c.                                  | 27-8443 ... | Petrol tank filter complete (with twin feed) ...                                   | 2                  |
| 70 ...                | 350c.c., 500c.c.                                  | 24-8504 ... | Petrol tank filter washer (fibre) (with twin feed) ...                             | 2                  |
| 71 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 25-7151 ... | Float chamber flexible mounting bolt nut ...                                       | 2                  |
| 72 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 24-7068 ... | Float chamber flexible mounting bolt washer (spring) ...                           | 2                  |
| 73 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 1-4621 ...  | Float chamber flexible mounting bolt washer (plain) ...                            | 2                  |
| 74 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-370 ...   | Float chamber mounting bracket fixing bolt washer ...                              | 1                  |
| 75 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-49 ...    | Float chamber mounting bracket fixing bolt nut ...                                 | 2                  |
| 76 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-9060 ... | Dual seat front support pin ...                                                    | 1                  |
| 77 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-220 ...   | Dual seat front support pin securing bolt ...                                      | 1                  |
| 78 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 65-8184 ... | Petrol tap socket plug (for use when single petrol tap is used) ...                | 1                  |
| 79 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 24-8504 ... | Petrol tap socket plug washer (fibre) (for use when single petrol tap is used) ... | 1                  |
| 80 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-9058 ... | Dual seat front support bracket ...                                                | 1                  |
| 81 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-9057 ... | Dual seat front support rubber ...                                                 | 2                  |
| 82 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 35-33 ...   | Dual seat front fixing bolt washer (spring) ...                                    | 2                  |
| 83 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-923 ...   | Dual seat front fixing bolt washer (plain) ...                                     | 2                  |
| 84 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 28-2338 ... | Dual seat front fixing bolt ...                                                    | 2                  |
| 85 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 29-8814 ... | Float chamber flexible mounting bolt nut ...                                       | 1                  |
| 86 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 1-4606 ...  | Float chamber flexible mounting bolt ...                                           | 2                  |
| 87 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-204 ...   | Rear mudguard fixing clip bolt ...                                                 | 2                  |
| 88 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 27-8560 ... | Rear mudguard fixing clip bolt washer (plain) ...                                  | 2                  |
| 89 ...                | 350c.c. Scrambles<br>and Trials excepted          | 42-6759 ... | Rear mudguard fixing clip ...                                                      | 1                  |
| 90 ...                | 500c.c. Scrambles<br>and Trials excepted          | 42-8068 ... | Float chamber support bracket adaptor ...                                          | 1                  |
| 91 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-6833 ... | Rear mudguard bottom bracket ...                                                   | 1                  |
| 92 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 27-8560 ... | Rear mudguard bottom bracket fixing bolt washer (plain) ...                        | 2                  |
| 93 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-49 ...    | Rear mudguard bottom bracket fixing bolt nut ...                                   | 2                  |
| 94 ...                | 500c.c. Scrambles<br>and Trials excepted          | 21-6191 ... | Float chamber flexible mounting bolt ...                                           | 1                  |
| 95 ...                | 350c.c. Scrambles<br>and Trials excepted          | 21-6189 ... | Float chamber flexible mounting bolt ...                                           | 1                  |
| 96 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 66-7518 ... | Float chamber flexible mounting bolt washer (fibre) ...                            | 1                  |
| 97 ...                | 350c.c., 500c.c. Scrambles<br>and Trials excepted | 21-5102 ... | Float chamber flexible mounting bolt nut locknut ...                               | 3                  |



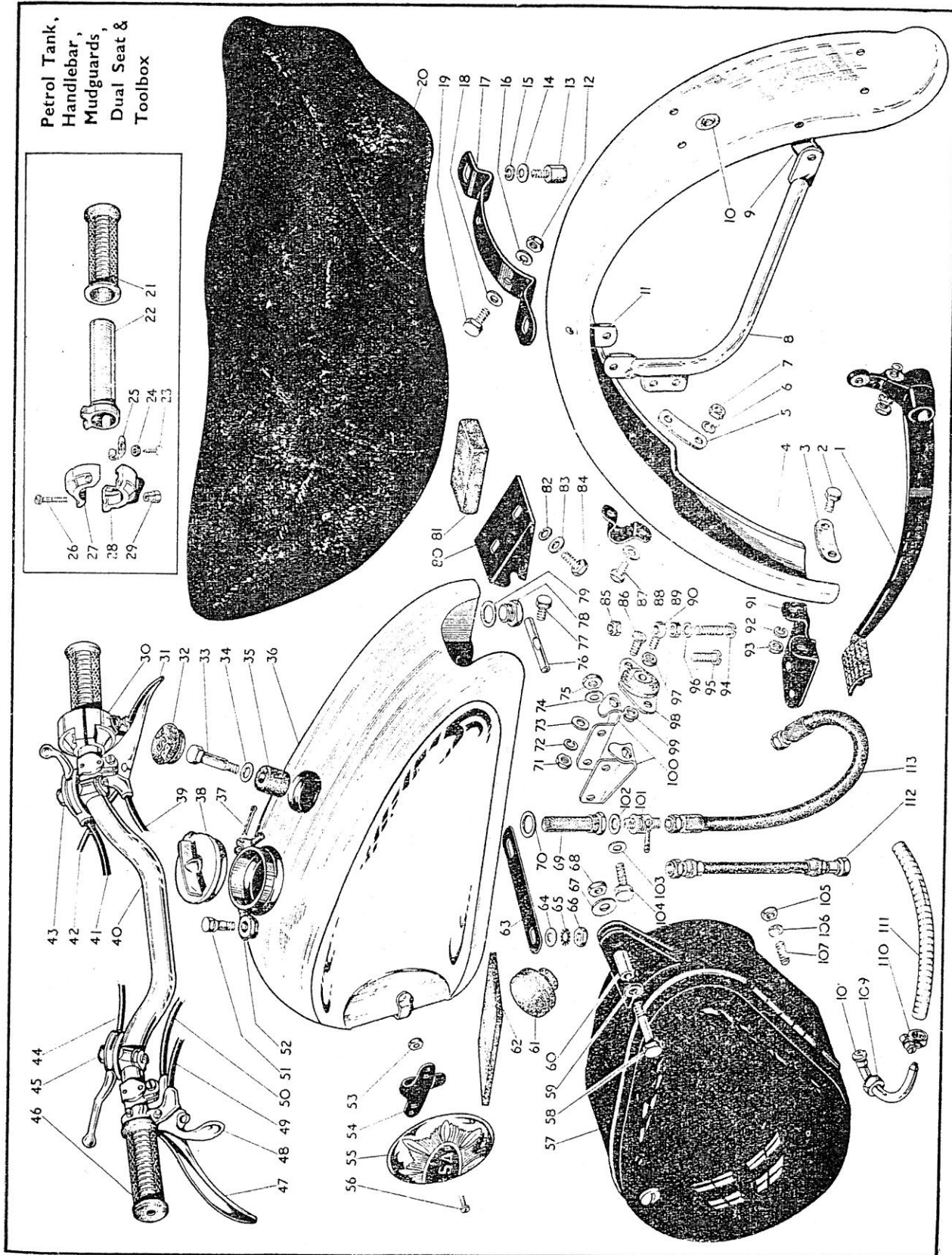


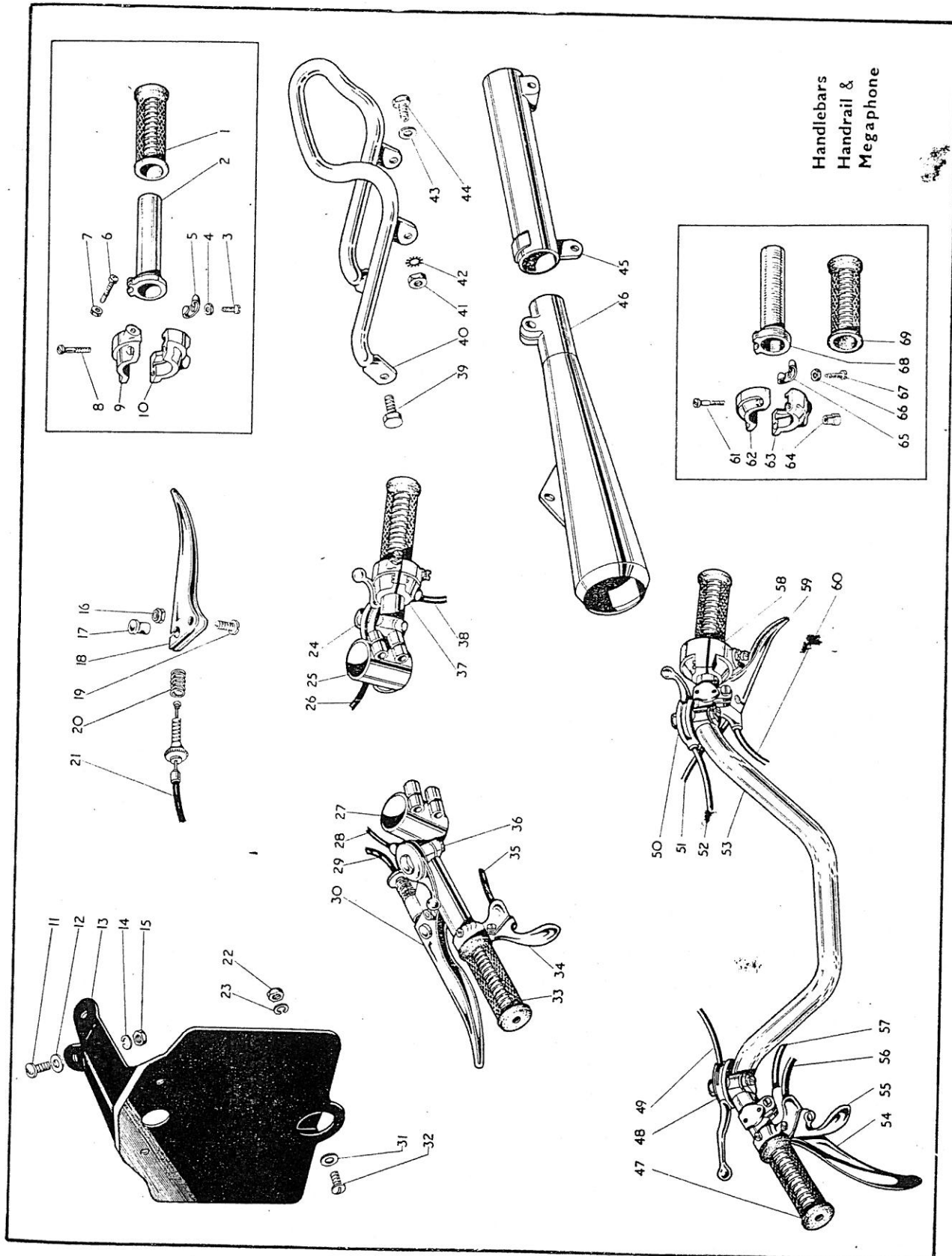
Plate 14—*contd.* Petrol Tank, Handlebar, Mudguards, Tool Box & Dual Seat  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Models.                                               | Part No. | Description.                                                                             | Number<br>per set. |
|-----------------------|-------------------------------------------------------|----------|------------------------------------------------------------------------------------------|--------------------|
| 98                    | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-8033  | Float chamber flexible mounting ... ..                                                   | 1                  |
| 99                    | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 29-8814  | Float chamber flexible mounting bolt nut ... ..                                          | 1                  |
| 100                   | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-8066  | Float chamber mounting bracket (right-hand) ... ..                                       | 1                  |
| 100                   | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 42-8067  | Float chamber mounting bracket (left-hand) ... ..                                        | 1                  |
| 101                   | ... 350c.c., 500c.c.                                  | 65-8171  | Petrol tap (with twin feed) ... ..                                                       | 2                  |
| 102                   | ... 350c.c., 500c.c.                                  | 2-930    | Petrol tap washer (fibre) (with twin feed) ... ..                                        | 2                  |
| 103                   | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 2-370    | Float chamber mounting bracket fixing bolt washer (plain)                                | 1                  |
| 104                   | ... 350c.c., 500c.c. Scrambles<br>and Trials excepted | 28-2338  | Float chamber mounting bracket fixing bolt ... ..                                        | 2                  |
| 105                   | ... 350c.c., 500c.c.                                  | 2-49     | Toolbox fixing stud nut ... ..                                                           | 2                  |
| 106                   | ... 350c.c., 500c.c.                                  | 35-33    | Toolbox fixing stud washer (spring) ... ..                                               | 2                  |
| 107                   | ... 350c.c., 500c.c.                                  | 42-4080  | Toolbox fixing stud ... ..                                                               | 2                  |
| 108                   | ... 350c.c., 500c.c.                                  | 42-8025  | Copper petrol pipe complete ... ..                                                       | 1                  |
| 109                   | ... 350c.c., 500c.c.                                  | 66-8332  | Copper petrol pipe nut ... ..                                                            | 1                  |
| 110                   | ... 350c.c., 500c.c.                                  | 42-8024  | Petrol pipe hose clip ... ..                                                             | 2                  |
| 111                   | ... 350c.c., 500c.c.                                  | 42-8023  | Flexible petrol pipe (plastic) (remote float chamber to<br>carburetter) ... ..           | 1                  |
| 112                   | ... 350c.c., 500c.c.                                  | 65-8173  | Flexible petrol pipe (rubber) (nearside) (for use with twin-<br>feed carburetter) ... .. | 1                  |
| 112                   | ... 350c.c., 500c.c.                                  | 65-8173  | Flexible petrol pipe (rubber) (for use with single feed<br>carburetter) ... ..           | 1                  |
| 113                   | ... 350c.c., 500c.c.                                  | 42-8022  | Flexible petrol pipe (rubber) (offside) (for use with twin-<br>feed carburetter) ... ..  | 1                  |
| 113                   | ... 350c.c., 500c.c.                                  | 42-8022  | Flexible petrol pipe (rubber) (tank to remote float chamber)                             | 2                  |

Plate 15 Handlebar and Controls (Western and 2 piece type) Dual Seat Handrail and Megaphone  
Gold Star 350c.c. 500c.c.

| Plate Ref.<br>Number. | Model.                                           | Part No. | Description.                                               | Number<br>per set. |
|-----------------------|--------------------------------------------------|----------|------------------------------------------------------------|--------------------|
| 1                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 65-8503  | Twist grip rubber grip ... ..                              | 1                  |
| 2                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2787  | Twist grip rotor and rotor sleeve complete ... ..          | 1                  |
| 3                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2788  | Twist grip friction spring screw ... ..                    | 1                  |
| 4                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2791  | Twist grip friction spring screw locknut ... ..            | 1                  |
| 5                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 24-9569  | Twist grip friction spring ... ..                          | 1                  |
| 6                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2789  | Twist grip adjusting stop screw ... ..                     | 1                  |
| 7                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2791  | Twist grip adjusting stop screw locknut ... ..             | 1                  |
| 8                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 24-9573  | Twist grip body screw ... ..                               | 2                  |
| 9                     | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2785  | Twist grip body (top half) ... ..                          | 1                  |
| 10                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 19-2786  | Twist grip body (bottom half) ... ..                       | 1                  |
| 11                    | ... 350c.c., 500c.c. Trials<br>and Scrambles     | 15-7161  | Rear number plate top fixing screw ... ..                  | 2                  |
| 12                    | ... 350c.c., 500c.c. Trials<br>and Scrambles     | 27-8560  | Rear number plate top fixing screw washer (plain) ... ..   | 2                  |
| 13                    | ... 350c.c., 500c.c. Trials<br>and Scrambles     | 90-6797  | Rear number plate complete ... ..                          | 1                  |
| 14                    | ... 350c.c., 500c.c. Trials<br>and Scrambles     | 2-1462   | Rear number plate top fixing screw washer (spring) ... ..  | 2                  |
| 15                    | ... 350c.c., 500c.c. Trials<br>and Scrambles     | 2-2395   | Rear number plate top fixing screw nut ... ..              | 2                  |
| 16                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 29-8814  | Front brake and clutch control lever screw nut ... ..      | 2                  |
| 17                    | ... 350c.c., 500c.c. Clubmans<br>and Road Racing | 42-8678  | Front brake and clutch control cable nipple adaptor ... .. | 2                  |





Handlebars  
Handrail &  
Megaphone

Handlebars,  
Handrail and  
Megaphone

Tools and  
Sundries,  
Electrical  
Equipment

Number  
Index

Plate 15—contd. Handlebar and Controls (Western and 2 piece type) Dual Seat Handrail and Megaphone  
Gold Star 350c.c. 500c.c.

| Plate Ref<br>Number. | Models.                                              | Part No. | Description.                                          | Number<br>per set. |
|----------------------|------------------------------------------------------|----------|-------------------------------------------------------|--------------------|
| 18                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 29-8812  | Front brake control lever                             | 1                  |
| 19                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 29-8813  | Front brake and clutch control lever screw            | 2                  |
| 20                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 90-29    | Front brake and clutch control cable adjusting spring | 2                  |
| 21                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8660  | Front brake control cable and cover complete          | 1                  |
| 22                   | ... 350c.c., 500c.c. Trials ...<br>and Scrambles     | 2-2395   | Rear number plate bottom fixing screw nut             | 1                  |
| 23                   | ... 350c.c., 500c.c. Trials ...<br>and Scrambles     | 2-1462   | Rear number plate bottom fixing screw washer (spring) | 1                  |
| 24                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 66-8896  | Air control complete (less cable and cover)           | 1                  |
| 25                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-4972  | Handlebar complete (offside) (less controls)          | 1                  |
| 26                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 65-8836  | Air control cable and cover complete                  | 1                  |
| 27                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-4970  | Handlebar complete (nearside) (less controls)         | 1                  |
| 28                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 65-8714  | Ignition control cable and cover complete             | 1                  |
| 29                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8680  | Clutch control cable and cover complete               | 1                  |
| 30                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 29-8812  | Clutch control lever                                  | 1                  |
| 31                   | ... 350c.c., 500c.c. Trials ...<br>and Scrambles     | 27-8560  | Rear number plate bottom fixing screw washer (plain)  | 1                  |
| 32                   | ... 350c.c., 500c.c. Trials ...<br>and Scrambles     | 15-7161  | Rear number plate bottom fixing screw                 | 1                  |
| 33                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 65-8502  | Dummy grip (left-hand bar)                            | 1                  |
| 34                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8610  | Exhaust control complete (less cable and cover)       | 1                  |
| 35                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8601  | Exhaust control cable and cover complete              | 1                  |
| 36                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8615  | Ignition control complete (less cable and cover)      | 1                  |
| 37                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 42-8621  | Throttle twist grip complete (less cable and cover)   | 1                  |
| 38                   | ... 350c.c., 500c.c. Clubmans ...<br>and Road Racing | 65-8832  | Throttle cable and cover complete                     | 1                  |
| 39                   | ... 350c.c., 500c.c.                                 | 28-2338  | Handrail stay bolt                                    | 2                  |
| 40                   | ... 350c.c., 500c.c.                                 | 42-9065  | Dual seat handrail complete                           | 1                  |
| 41                   | ... 350c.c., 500c.c.                                 | 2-49     | Handrail mudguard bolt nut                            | 2                  |
| 42                   | ... 350c.c., 500c.c.                                 | 36-382   | Handrail mudguard bolt washer (shakeproof)            | 2                  |
| 43                   | ... 350c.c., 500c.c.                                 | 2-923    | Handrail mudguard bolt washer (plain)                 | 2                  |
| 44                   | ... 350c.c., 500c.c.                                 | 24-6770  | Handrail mudguard bolt                                | 1                  |
| 45                   | ... 500c.c. Clubmans                                 | 42-2808  | Exhaust pipe extension complete                       | 1                  |
| 46                   | ... 500c.c. Road Racing                              | 42-2816  | Megaphone complete                                    | 1                  |
| 47                   | ... 350c.c., 500c.c.                                 | 65-8502  | Dummy grip (left-hand)                                | 1                  |
| 48                   | ... 350c.c., 500c.c.                                 | 66-8810  | Ignition control complete (less cable and cover)      | 1                  |
| 49                   | ... 350c.c., 500c.c.                                 | 65-8717  | Ignition control cable and cover complete             | 1                  |
| 50                   | ... 350c.c., 500c.c.                                 | 66-8896  | Air control complete (less cable and cover)           | 1                  |
| 51                   | ... 350c.c., 500c.c.                                 | 65-8832  | Throttle cable and cover complete                     | 1                  |
| 52                   | ... 350c.c., 500c.c.                                 | 65-8836  | Air control cable and cover complete                  | 1                  |
| 53                   | ... 350c.c., 500c.c.                                 | 65-4963  | Handlebar (Western type) (less controls)              | 1                  |
| 54                   | ... 350c.c., 500c.c.                                 | 29-8820  | Clutch control complete (less cable and cover)        | 1                  |
| 55                   | ... 350c.c., 500c.c.                                 | 42-8610  | Exhaust control complete (less cable and cover)       | 1                  |
| 56                   | ... 350c.c., 500c.c.                                 | 42-8607  | Exhaust control cable and cover complete              | 1                  |
| 57                   | ... 350c.c., 500c.c.                                 | 65-8683  | Clutch control cable and cover complete               | 1                  |
| 58                   | ... 350c.c., 500c.c.                                 | 65-8501  | Throttle twist grip (less cable and cover)            | 1                  |
| 59                   | ... 350c.c., 500c.c.                                 | 29-8810  | Front brake control (less cable and cover)            | 1                  |
| 60                   | ... 350c.c., 500c.c.                                 | 67-8607  | Front brake cable and cover complete (8" brake)       | 1                  |
| 61                   | Clubmans and Road Racing<br>... 350c.c., 500c.c.     | 24-9573  | Twist grip body screw                                 | 2                  |
| 62                   | ... 350c.c., 500c.c.                                 | 65-8505  | Twist grip body (top half)                            | 1                  |
| 63                   | ... 350c.c., 500c.c.                                 | 65-8506  | Twist grip body (bottom half)                         | 1                  |
| 64                   | ... 350c.c., 500c.c.                                 | 24-9572  | Twist grip cable stop                                 | 1                  |
| 65                   | ... 350c.c., 500c.c.                                 | 24-9569  | Twist grip friction spring                            | 1                  |
| 66                   | ... 350c.c., 500c.c.                                 | 24-9571  | Twist grip friction spring screw locknut              | 1                  |
| 67                   | ... 350c.c., 500c.c.                                 | 24-9570  | Twist grip friction spring screw                      | 1                  |
| 68                   | ... 350c.c., 500c.c.                                 | 65-8504  | Twist grip rotor and rotor sleeve complete            | 1                  |
| 69                   | ... 350c.c., 500c.c.                                 | 65-8503  | Twist grip rubber grip                                | 1                  |



## Plate 16

## TOOLS and SUNDRIES

Gold Star 350c.c. 500c.c.

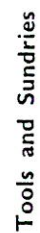
| Plate Ref.<br>Number. | Model.           | Part No. | Description.                                           | Number<br>per set. |
|-----------------------|------------------|----------|--------------------------------------------------------|--------------------|
| 1                     | 350c.c., 500c.c. | 42-9080  | Damper unit adjusting spanner (Scrambles excepted)     | 1                  |
| 2                     | 350c.c., 500c.c. | 1-3051   | Double ended spanner                                   | 1                  |
| 3                     | 350c.c., 500c.c. | 28-4265  | Grease gun                                             | 1                  |
| 4                     | 350c.c., 500c.c. | 15-832   | Box spanner                                            | 1                  |
| 5                     | 350c.c., 500c.c. | 65-9243  | Fork top nut and gland spanner                         | 1                  |
| 6                     | 350c.c., 500c.c. | 90-9070  | Damper unit adjusting spanner (Scrambles only)         | 1                  |
| 7                     | 350c.c., 500c.c. | 42-9031  | Petrol tank fixing bolt spanner                        | 1                  |
| 8                     | 350c.c., 500c.c. | 65-9240  | Valve grinding tool                                    | 1                  |
| 9                     | 350c.c., 500c.c. | 65-9248  | Spark plug spanner (Clubmans and Road Racing)          | 1                  |
| 10                    | 350c.c., 500c.c. | 66-9132  | Spark plug spanner complete (Clubmans and Road Racing) | 1                  |
| 11                    | 350c.c., 500c.c. | 65-9115  | Box spanner (small)                                    | 1                  |
| 12                    | 350c.c., 500c.c. | 42-9026  | Inflator                                               | 1                  |
| 13                    | 350c.c., 500c.c. | 65-9266  | Box spanner                                            | 1                  |
| 14                    | 350c.c., 500c.c. | 65-9247  | Cylinder holding down bolt spanner (Clubmans only)     | 1                  |
| 15                    | 350c.c., 500c.c. | 65-9246  | Carburettor and tappet adjusting spanner               | 1                  |
| 16                    | 350c.c., 500c.c. | 65-9130  | Tappet feelers (set)                                   | 1                  |
| 17                    | 350c.c., 500c.c. | 29-9253  | Tommy bar                                              | 1                  |
| 18                    | 350c.c., 500c.c. | 29-9254  | Combination spanner                                    | 1                  |
| 19                    | 350c.c., 500c.c. | 29-9255  | Front hub cone spanner                                 | 1                  |
| 20                    | 350c.c., 500c.c. | 65-9132  | Tappet adjusting spanner                               | 1                  |
| 21                    | 350c.c., 500c.c. | 24-8957  | Petrol tank fixing bolt tommy bar                      | 1                  |
| 22                    | 350c.c., 500c.c. | 65-9205  | Toolbag only                                           | 1                  |
| 23                    | 350c.c., 500c.c. | 29-9251  | Magdyno spanner                                        | 1                  |
| 24                    | 350c.c., 500c.c. | 29-9252  | Tyre lever                                             | 1                  |
| 25                    | 350c.c., 500c.c. | 65-9133  | Tappet adjusting spanner                               | 1                  |

## Plate 17

## ELECTRICAL EQUIPMENT

Gold Star 350c.c. 500c.c.

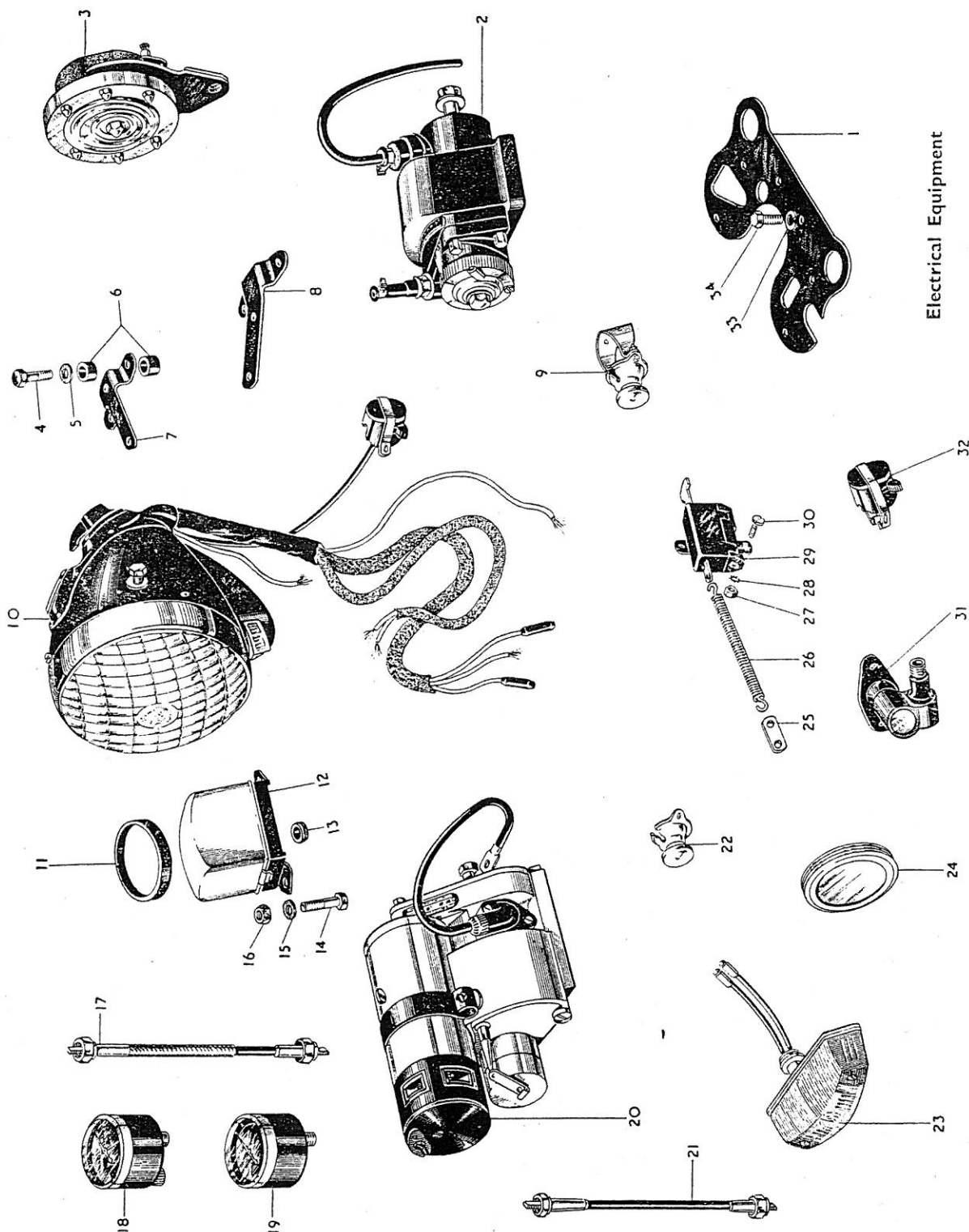
| Plate Ref.<br>Number. | Model.           | Part No. | Description.                                                                                   | Number<br>per set. |
|-----------------------|------------------|----------|------------------------------------------------------------------------------------------------|--------------------|
| 1                     | 350c.c., 500c.c. | 65-9174  | Speedometer and rev. counter mounting bracket (as required when rev. counter speedo is fitted) | 1                  |
| 2                     | 350c.c., 500c.c. | 19-1204  | Magneto                                                                                        | 1                  |
| 3                     | 350c.c., 500c.c. | 42-9046  | Horn                                                                                           | 1                  |
| 4                     | 350c.c., 500c.c. | 65-9179  | Speedometer and rev. counter bracket bolt                                                      | 2                  |
| 5                     | 350c.c., 500c.c. | 27-8560  | Speedometer and rev. counter mounting washer                                                   | 2                  |
| 6                     | 350c.c., 500c.c. | 15-7383  | Speedometer and rev. counter mounting rubber                                                   | 4                  |
| 7                     | 350c.c., 500c.c. | 65-9111  | Speedometer and rev. counter bracket                                                           | 1                  |
| 8                     | 350c.c., 500c.c. | 65-9167  | Rev. counter fixing bracket complete (when rev. counter only is used, less lighting)           | 1                  |
| 9                     | 350c.c., 500c.c. | 19-1472  | Horn push (for use with two piece handlebar)                                                   | 1                  |
| 10                    | 350c.c., 500c.c. | 19-524   | Headlamp with harness and dipper switch                                                        | 1                  |
| 11                    | 350c.c., 500c.c. | 42-9012  | Voltage control toolbox buffer ring (rubber)                                                   | 1                  |
| 12                    | 350c.c., 500c.c. | 19-1515  | Voltage control                                                                                | 1                  |
| 13                    | 350c.c., 500c.c. | 42-9009  | Voltage control cable grommet                                                                  | 1                  |
| 14                    | 350c.c., 500c.c. | 2-1354   | Voltage control securing bolt                                                                  | 2                  |
| 15                    | 350c.c., 500c.c. | 25-7180  | Voltage control securing bolt and toolbox washer                                               | 2                  |
| 16                    | 350c.c., 500c.c. | 2-2395   | Voltage control securing bolt nut                                                              | 2                  |
| 17                    | 350c.c., 500c.c. | 65-9160  | Speedometer cable (when rev. counter and speedo is fitted)                                     | 1                  |
| 17                    | 350c.c., 500c.c. | 67-9057  | Speedometer cable                                                                              | 1                  |
| 18                    | 350c.c., 500c.c. | 19-2106  | Speedometer (120 m.p.h.) (Trials and Scrambles)                                                | 1                  |
| 18                    | 350c.c., 500c.c. | 19-2107  | Speedometer (120 m.p.h.) (Clubmans and Road Racing)                                            | 1                  |
| 19                    | 350c.c., 500c.c. | 65-9166  | Rev. counter head                                                                              | 1                  |
| 20                    | 350c.c., 500c.c. | 19-1201  | Magdyno                                                                                        | 1                  |
| 21                    | 350c.c., 500c.c. | 65-9172  | Rev. counter cable                                                                             | 1                  |
| 22                    | 350c.c., 500c.c. | 19-2012  | Horn push                                                                                      | 1                  |
| 23                    | 350c.c., 500c.c. | 19-1000  | Stop and tail lamp                                                                             | 1                  |
| 24                    | 350c.c., 500c.c. | 29-9221  | Licence holder                                                                                 | 1                  |
| 25                    | 350c.c., 500c.c. | 42-9027  | Stop lamp switch operating link                                                                | 1                  |
| 26                    | 350c.c., 500c.c. | 65-9235  | Stop lamp switch operating spring                                                              | 1                  |
| 27                    | 350c.c., 500c.c. | 2-47     | Stop lamp switch screw nut                                                                     | 2                  |
| 28                    | 350c.c., 500c.c. | 29-3319  | Stop lamp switch screw washer (shakeproof)                                                     | 2                  |
| 29                    | 350c.c., 500c.c. | 19-1114  | Stop lamp switch                                                                               | 1                  |
| 30                    | 350c.c., 500c.c. | 2-1309   | Stop lamp switch screw                                                                         | 2                  |
| 31                    | 350c.c., 500c.c. | 65-9164  | Rev. counter gearbox                                                                           | 1                  |
| 32                    | 350c.c., 500c.c. | 19-704   | Dipper switch (for use with two piece handlebar)                                               | 1                  |
| 33                    | 350c.c., 500c.c. | 2-1462   | Speedometer and rev. counter mounting screw washer (spring)                                    | 2                  |
| 34                    | 350c.c., 500c.c. | 2-204    | Speedometer and rev. counter mounting screw                                                    | 2                  |





# ELECTRICAL EQUIPMENT 350c.c. and 500c.c. Gold Star

Electrical Equipment



# PISTONS 1954

| MODELS                               | Comp. Ratio | PISTONS COMPLETE |           |           | COMPRESSION RING<br>(2 per set) |                          |                          | SCRAPER RING<br>(1 per set) |           |           |
|--------------------------------------|-------------|------------------|-----------|-----------|---------------------------------|--------------------------|--------------------------|-----------------------------|-----------|-----------|
|                                      |             | Standard         | 1mm. O.S. | 1mm. O.S. | Standard                        | 1mm. O.S.                | 1mm. O.S.                | Standard                    | 1mm. O.S. | 1mm. O.S. |
| 350c.c. Trials                       | 6.5         | 65-1680          | 65-1682   | 65-1684   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| 350c.c. Road Trim, Trials, Scrambles | 8.0         | 65-1615          | 65-1617   | 65-1619   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| " " " "                              | 8.5         | 65-1666          | 65-1668   | 65-1670   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| " " " "                              | 9.0         | 65-1673          | 65-1675   | 65-1667   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| 350c.c. Road Trim                    | 12.25       | 65-1686          | 65-1688   | 65-1690   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| 350c.c. Clubmans and Road Racing     | 6.5         | 65-2275          | 65-2277   | 65-2279   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| " " " "                              | 8.0         | 65-2254          | 65-2256   | 65-2258   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| " " " "                              | 8.5         | 65-2281          | 65-2283   | 65-2285   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| " " " "                              | 9.0         | 65-2287          | 65-2289   | 65-2291   | 65-1621                         | 65-1622                  | 65-1623                  | 65-490                      | 65-491    | 65-492    |
| 500c.c. Trials                       | 6.8         | 65-1464          | 65-1465   | 65-1466   | 65-1453                         | 65-1454                  | 65-1455                  | 65-1253                     | 65-1254   | 65-1255   |
| 500c.c. Road Trim, Trials, Scrambles | 7.5         | 65-1467          | 65-1468   | 65-1469   | 65-1453                         | 65-1454                  | 65-1455                  | 65-1253                     | 65-1254   | 65-1255   |
| " " " "                              | 8.0         | 65-1290          | 65-1291   | 65-1292   | 65-1453                         | 65-1454                  | 65-1455                  | 24-1792                     | 24-1793   | 24-1794   |
| " " " "                              | 9.0         | 65-1537          | 65-1538   | 65-1539   | 65-1453                         | 65-1454                  | 65-1455                  | 24-1792                     | 24-1793   | 24-1794   |
| " " " "                              | 11.0        | 65-1278          | 65-1280   | 65-1282   | 65-1453(1)<br>65-1456(1)        | 65-1454(1)<br>65-1457(1) | 65-1455(1)<br>65-1458(1) | 24-1792                     | 24-1793   | 24-1794   |
| 500c.c. Clubmans and Road Racing     | 8.0         | 65-2307          | 65-2309   | 65-2311   | 65-2266                         | 65-2267                  | 65-2268                  | 65-2269                     | 65-2270   | 65-2271   |
| " " " "                              | 8.5         | 65-2260          | 65-2262   | 65-2264   | 65-2266                         | 65-2267                  | 65-2268                  | 65-2269                     | 65-2270   | 65-2271   |
| " " " "                              | 9.0         | 65-2300          | 65-2302   | 65-2304   | 65-2266                         | 65-2267                  | 65-2268                  | 65-2269                     | 65-2270   | 65-2271   |



## CARBURETTERS

Messrs. AMALGAMATED CARBURETTERS LTD., PERRY BARR, BIRMINGHAM.

| Model.                              | Type.         | Choke Size (in.) | Main Jet. | Throttle Valve. | Needle Position. | Needle Jet. |
|-------------------------------------|---------------|------------------|-----------|-----------------|------------------|-------------|
| Touring                             | Standard      | 1                | 150       | 6/4             | 3                | .1065       |
| 350c.c.                             | 10T.T.        | 1-3/32           | 360       | 7               | 3                | .109        |
| Trials<br>350c.c.                   | Standard      | 1                | 150       | 6/4             | 3                | .1065       |
| Scrambles<br>350c.c.                | 10T.T.        | 1-3/32           | 360       | 7               | 3                | .109        |
| Road Racing                         | 10T.T.        | 1-3/32           | 360       | 7               | 3                | .109        |
| 350c.c.                             | Remote Needle | 1-3/32           | 450       | 6               | 4                | .109        |
| Clubmans<br>350c.c.                 | 10T.T.        | 1-3/32           | 360       | 7               | 3                | .109        |
| Touring                             | Standard      | 1-1/8            | 200       | 29/4            | 3                | .1065       |
| 500c.c.                             | 10T.T.        | 1-5/32           | 360       | 7               | 3                | .109        |
| Trials 500c.c.                      | Standard      | 1-1/8            | 200       | 29/4            | 3                | .1065       |
| Scrambles 500c.c.                   | 10T.T.        | 1-5/32           | 360       | 7               | 3                | .109        |
| Road Racing                         | 10T.T.        | 1-5/32           | 360       | 7               | 3                | .109        |
| 500c.c.                             | Remote Needle | 1-3/16           | 520       | 7               | 4                | .109        |
| Clubmans 500c.c.                    | 10T.T.        | 1-5/32           | 360       | 7               | 3                | .109        |
| 350c.c. Clubmans<br>and Road Racing | G.P.          | 1-3/32           | 210       | 6               | 3                | .109        |
| 500c.c. Clubmans<br>and Road Racing | G.P.          | 1-7/32           | 260       | 7               | 2                | .109        |

## GOLD STAR ENGINE FRAME MARKINGS 1954

| Model.  | Engine.               | Frame.             |
|---------|-----------------------|--------------------|
| 350c.c. | BB32G.S.-1001 upwards | C.B.32-101 upwards |
| 500c.c. | BB34G.S.-1001 upwards | CB32-101 upwards   |





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MOTORCYCLES AND PARTS INC.

Web Address: <http://www.britishonly.com>  
E-mail: [info@britishonly.com](mailto:info@britishonly.com)

|       |
|-------|
| Year  |
| Make  |
| Model |

[illegible]

Date \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ Customer # \_\_\_\_\_ Salesperson \_\_\_\_\_

Credit Card Used \_\_\_\_\_ Card# \_\_\_\_\_ Expires \_\_\_\_\_

Name \_\_\_\_\_

Address \_\_\_\_\_

City / State / Zip \_\_\_\_\_

Phone \_\_\_\_\_ / \_\_\_\_\_ Fax \_\_\_\_\_ / \_\_\_\_\_

Email \_\_\_\_\_

Signature \_\_\_\_\_

|                                        |  |
|----------------------------------------|--|
| Subtotal                               |  |
|                                        |  |
| Insurance                              |  |
| Shipping                               |  |
| Total                                  |  |
| Michigan Residents<br>Add 6% Sales Tax |  |
| Amount<br>Enclosed                     |  |

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