

PATE CYCLE SHOP
BSA AND ARIEL
CENTERVILLE, IND.
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BSA SPARES

20
10148C



GOLD STAR (500c.c.)

FROM ENGINE No. DBD 34GS-3001. FRAME No. CB32-7001

Catalogue No. 00-5076

Five Shillings

COPY OF B.S.A. MOTOR CYCLE SPARE PARTS GUARANTEE

We give the following guarantee with B.S.A. Motor Cycle Spare Parts, instead of the guarantee implied by statute or otherwise, as to the quality or fitness of such parts for the purpose for which they are intended, any such implied guarantee being in all cases excluded, nor can any claim for consequential damages be entertained.

WE GUARANTEE, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for 3 months only from the date of purchase, and the damages for which we make ourselves responsible under this guarantee are limited to the replacement of any part which may have proved defective.

WE UNDERTAKE, subject to the conditions mentioned below, to make good at any time within 3 months any defects in these respects. As motor cycles are easily liable to derangement by neglect or misuse, this guarantee does not apply to defects caused by wear and tear, misuse, or neglect. The term "misuse" shall include among others the following acts: The attaching of a sidecar to the motor cycle in such a manner as to cause damage or calculated to render the latter unsafe when ridden; the use of a motor cycle or a motor cycle and sidecar combined when carrying more persons or a greater weight than they were designed to bear.

REPAIRS AND RENOVATIONS GUARANTEE

Any B.S.A. motor cycle sent to us to be replated, re-enamelled, or repaired will be treated upon the same conditions as if it were a new motor cycle, i.e., we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of material and workmanship, such guarantee to extend and be in force for 3 months only from the time such work shall have been executed, and this guarantee is in lieu and in exclusion of any Common Law or statute warranty, and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

B.S.A. SERVICE

When you purchase a B.S.A. machine you become the owner of a product which is backed by the most comprehensive motor cycle service in the world. The following notes are intended to give a guide to the facilities available to the B.S.A. owner. Detailed information on any aspect of B.S.A. service may be obtained by discussion with your B.S.A. dealer or on application to the factory Service Department.

REPLACEMENT PARTS

The moderate price at which B.S.A. replacement parts are available, is being maintained by making full use of trade distribution channels, with the consequent advantages of large consignments delivered from the works with lower handling, packing and transport costs. For this reason, we do not normally supply spares direct to individual owners, and all requests for replacement parts should be made to your local dealer or spare parts stockist. All B.S.A. dealers carry stocks of B.S.A. replacement parts, but the officially appointed spare parts stockists, whose names and addresses are quoted in the following pages, maintain an extensive and comprehensive range. B.S.A. owners are strongly advised to fit genuine B.S.A. replacement parts only. Risks are incurred in not always insisting on the genuine component, and these risks are eliminated if parts are purchased only from our recognised dealers.

B.S.A. EXCHANGE REPLACEMENT SERVICE

The B.S.A. Exchange Replacement Service is of great value to all B.S.A. owners. It is particularly useful to those who rely on their machines for daily transport, and who cannot afford to have them off the road for more than a few hours at a time. Under this scheme the owner can exchange any worn or otherwise unserviceable unit, such as engine, gearbox, forks or wheels for a fully-guaranteed factory-assembled replacement unit. These units are ready for immediate use, and are supplied at the fixed prices quoted at the back of this catalogue on the understanding that the old units which they replace are not damaged to a degree where they are not capable of being reconditioned.

All genuine B.S.A. Exchange Replacement units carry the full 3 months warranty. Most B.S.A. Dealers and officially appointed spare parts stockists are able to supply genuine exchange units from stock. If this cannot be done, they can obtain the unit for you quickly from the works, and make arrangements for it to be fitted to your machine, afterwards returning the old unit to us. In this way the machine need only be off the road long enough for the conversion to be made. Full details of this scheme can be obtained from your B.S.A. Dealer, and an explanatory leaflet and price list will be sent upon request to B.S.A. Service Department.

CORRESPONDENCE

We maintain a skilled staff to help you with any query, technical or otherwise which you may have concerning your B.S.A. machine. We are always anxious to help, and all correspondence should be addressed to us at:—

**B.S.A. Motor Cycles Limited,
Service Department,
Waverley Works,
Birmingham 10.**

CONDITIONS OF GUARANTEE

If a defective part should be found in our motor cycles it must be sent to our Service Department, carriage paid, and be accompanied by an intimation from the sender that he desires it repaired free of charge under our guarantee, and he must also furnish us at the same time with the number of the frame and engine, which will be found stamped on the seat or head tube lug and crankcase respectively, the name of the Dealer from whom he purchased, and the date of the purchase.

Failing compliance with the above no notice will be taken of anything which may arrive but such articles will lie here at the risk of the sender, and this guarantee or any implied guarantee shall not be enforceable.

We do not guarantee the specialities of other firms, such as tyres, electrical equipment, saddles, etc., or of any component part supplied to the order of the purchaser differing from our standard specifications, whether supplied with our motor cycles or otherwise.

THE TERM "AGENT"

We do not appoint agents for the sale of our Motor Cycles or other goods. We assign to Motor Cycle Dealers (styled "Regional" Dealers), who carry on business on their own account, areas in which they have the exclusive or other right to sell goods purchased from us. A Regional Dealer purchasing from us, or a Sub-Dealer purchasing from him, may, on our behalf (as our agent for the purpose only) give the guarantee printed above. Any such dealer is not authorised to advertise, incur any debts, or transact any business whatsoever on our account, nor is he authorised, so as to bind us to give any warranty or make any representations on our behalf or to sell subject to or with any conditions other than those contained in such guarantee.

REPAIRS

(1). All motor cycles, engines, sidecars or components for repair should be consigned to the factory Service Department at the following address:—

**B.S.A. Motor Cycles Limited,
Service Department,
Waverley Works,
Birmingham 10.**

Full instructions must accompany all items sent to us for repair. If we are simply asked to overhaul a machine, all component parts will be completely dismantled and inspected, all worn parts will be renewed and the machine re-assembled and tested to original inspection standards.

(2). When sending complete motor cycles, accessories such as wind-screens, panniers, Club badges, tools and indicators, should be removed as they are liable to be damaged or lost in transit.

(3). It frequently happens that parts are forwarded to us which do not bear the senders name and address. Care in this respect will prevent delay and annoyance.

(4). All goods consigned to us must be sent carriage paid.

(5). Immediately we receive a part for repair, an acknowledgment and confirmation of your instructions is posted to you. If you have occasion to enquire by letter or telephone about the progress of the repairs, please follow the instructions printed on your form of acknowledgment.

SERVICE LITERATURE

An Instruction Book is supplied free of charge with each machine and contains all the information required for routine maintenance, and top overhaul. For the normal owner this book will cover all the work that he is likely to undertake. Further copies of Instruction Books to cover all post-war and most pre-war models are available from the Service Department.

For the guidance of Dealers and other skilled mechanics, the Service Department also issues Service Manuals to cover each model. These manuals contain detailed instructions for complete dismantling and overhaul, and describe the special tools and jigs which are necessary for this purpose. The B.S.A. owner who has considerable mechanical experience, and feels that he is competent to carry out this more skilled type of work may obtain a copy of the Service Manual for his machine from the Service Department.

Additional Instruction Books are priced 3/- plus 3d. postage, and Service Manuals are 7/- plus 6d. postage, for each model. Full details of the machine should always be quoted.

HOURS OF BUSINESS

Our Service Department is open from 8.30 a.m. to 5.30 p.m. Monday to Friday, excepting holiday periods, and we are pleased to see B.S.A. owners, and if necessary, to inspect and advise on the condition of their machines.

We cannot guarantee, however, to be able to service any machine if a call is made without an appointment, and even when calling by appointment, an owner should be prepared to leave his machine with us, in case the work cannot be completed on the same day.

A commissionaire is always on duty to receive machines brought to the Service Department by appointment, at any time of the day or night, on any day of the week, and similar arrangements are made for collection. Any machine delivered to us after hours should, however, be accompanied by full instructions in writing, together with the owner's name and address.

British Only

MOTORCYCLES AND PARTS INC.

32451 PARK LANE

GARDEN CITY, MI 48135 USA

PHONE ORDER HOURS:

MONDAY THRU FRIDAY 10-6 EST

Fax or email 24 hours a day!

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CATALOGUE OF



ISSUED BY

B.S.A. Motor Cycles Ltd.

Service Department

Waverley Works

Birmingham 10

Telephone: BIRMINGHAM, VICTORIA 3711

Telegrams: "SELSERV, BIRMINGHAM"

All Communications relating to Spare Parts or Repairs to B.S.A. Motor Cycles should be addressed to the above.

B.S.A. MOTOR CYCLES LTD.

Registered Offices and Works: ARMOURY ROAD, BIRMINGHAM 11

Telephones: BIRMINGHAM, VICTORIA 2381

Telegrams and Cables: "SELMOTO BIRMINGHAM"

Contractors to Her Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

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Stockists

Overseas
Distributors

Engine

Gearbox

Clutch and
Front
Chaincase

Frame
and
Fittings

Rear
Suspension

Front Fork
and
Fittings

Front Hub
and Wheel
Fittings
(7" Brake)

Front Hub
and Wheel
Fittings
(8" Brake)

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
and
Rail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

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Stockists
Overseas Distributors
Engine
Gearbox
Clutch and Front Chaincase
Frame and Fittings
Rear Suspension
Front Fork and Fittings
Front Hub and Wheel Fittings (7" Brake)
Front Hub and Wheel Fittings (8" Brake)
Front Hub and Wheel Fittings (190mm. Brakes)
Rear Hub and Wheel Fittings
Mudguards Chainguard Oil Tank Silencer Rear Brake Control
Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
Handlebars and Trail and Oil Tank
Tools and Sundries
Electrical Equipment

SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES FOR GOLD STAR MODELS.

- | | |
|--------------------|-----------------------------|
| /1 Cadmium | /7 Black Enamel |
| /2 Dull Chrome | /19 Matt Silver and Chrome, |
| /3 Bright Chrome | Lined Red |
| /6 Rustproof Black | /21 Polished Aluminium |

When ordering components with varying finishes—i.e., Petrol Tanks, Wheel Rims, Chain-guards etc.,—Please state finish required by adding the appropriate suffix number to the part number.

EXAMPLE Gold Star Petrol Tank
Matt Silver and Chrome, Lined Red 42-8107/19

SPARKING PLUGS

Champion Sparking Plugs Limited, Feltham, Middlesex.

ELECTRICAL EQUIPMENT

J. Lucas Limited, Great King Street, Birmingham.

SPEEDOMETERS

Smith's Motor Accessories, Cricklewood Works, London.

CARBURETTORS

Messrs. Amalgamated Carburettors Ltd., Perry Barr, Birmingham.

EVERY OWNER
OF A
B.S.A. MOTOR CYCLE
IS STRONGLY ADVISED
TO BUY ONLY



WHEN REPLACEMENTS
BECOME NECESSARY

LIST OF B.S.A. STOCKISTS

Save time and postage by contacting your nearest B.S.A. Stockist for B.S.A. Spare Parts, Spare Part Catalogues, Instruction Books, Transfer, etc. All B.S.A. Dealers carry stocks of B.S.A. Spare Parts but the following appointed Stockists maintain a comprehensive range.

Town.	Name of Stockist.	Address.	Telephone No.	Telegraphic Address.	
Aberdeen	J. Dawson	24-26, Thistle Street	25556		
"	George Cheyne (Cycles) Ltd.	147-149, Holburn Street	50341/2	Motobike, Aberdeen	Engine
Aberystwyth	Gwalia Motor Co.	North Parade	525		
Accrington	Bill Snape Ltd.	379, 392 and 396, Blackburn Road	4724		Gearbox
Aldershot	Phillips Bros. (Aldershot) Ltd.	Birchett Road	1111/2	Phillips, Cycles, Aldershot.	
Alloa	J. G. Robertson (Cycles) Ltd.	55-57, High Street	193		Clutch and Front Chaincase
Andover	Corbett & Ellis (Andover) Ltd.	Weyhill Road	2991		
Ashington	Mains of Ashington	Laburnum Terrace	3204		
Aylesbury	Eborn's Garage	44, Walton Street, Aylesbury	3150	Eborn's, Aylesbury	Frame and Fittings
Banbury	Trinder Bros.	2a, Broad Street	2545		
"	Taylor Don Ltd.	Southam Road, Oxon.			
Barnsley	T. Garner & Son	Sheffield Road	2866		
Barnstaple	Bob Ray Ltd.	43, High Street	4266		Rear Suspension
Basingstoke	Fred Slade	May Place, London Road, Hants			
Bath	R. U. Holloway & Son	32-34, St. John's Road,	Bathwick 5084		
Bedford	The Imperial Cycle Co.	58, St. Loyes	2374		Front Fork and Fittings
Belfast	W. J. Chambers & Co.	106 and 108, Donegall Pass	27253/4	Fastmote, Belfast	
Biggleswade	Bryants	25, 27, 72 and 74, Shortmead Street	3108		
Birkenhead	Bob Simister Ltd.	540-544, New Chester Road, Rock	Rock Ferry 1452		Front Hub and Wheel Fittings (7" Brake)
Birmingham	County Cycle & Motor Co. Ltd.	265-266, Broad Street	Midland 2671		
"	C. E. Cope & Sons Ltd.	104, Bath Row (Repairs) (closed Saturday 1 p.m.), 481-487, Hagley Road, Edgbaston 17	Midland 2817		
"	Shovelbottom's Ltd.	376, Ladypool Road, Sparkbrook 12	Bearwood 2246/7		Front Hub and Wheel Fittings (8" Brake)
"	Aston Auto Motors	177, Aston Road, 6	South 2212-3247	Aston Cross 3201/2	
Blackburn	S. & G. Motor Cycles (Blackburn) Ltd.	15-17, Great Bolton Street	6678		Front Hub and Wheel Fittings (190mm. Brakes)
Blackpool	J. Hall & Son (Blackpool) Ltd.	102/6, Devonshire Road (opp. School)	22130		
Blandford	Badger Garages Ltd.	Salisbury Road	615		
Bolton	Charlie Robinson (Motor Cycles) Ltd.	119 and 121, Higher Bridge Street	3931		Rear Hub and Wheel Fittings
Boscombe	Craze Bros. Ltd.	473 and 475, Christchurch Road	Boscombe 33231/2		
Bradford	Sidneys Motor Cycles	107, Manningham Lane	29889		
"	J. K. Hirst Ltd.	41, Wakefield Road	22543		Mudguards Chainguard Oil Tank Silencer Rear Brake Control
Bridgwater	Anderson & Wall Ltd.	18, St. Mary Street	2416	Anderson & Wall, Bridgwater.	
Brighton	Redhill Motors (Brighton) Ltd.	104, North Road	25281		
Bristol	S. J. Fair Motors Ltd.	201/3, Cheltenham Road	4-6238/4-1015		Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
Bromsgrove	Harold Tozer (Bromsgrove) Ltd.	110, Birmingham Road	3228		
Bury-St-Edmunds	Barclay Motors Ltd.	Kings Road Corner	2345/9		
Cambridge	King & Harper Ltd.	Milton Road Corner	3201	Motors, Cambridge.	Indlebars Landrail and Oil Tank
Canterbury	Hallets of Canterbury	St. Dunstan's Street	2275/6		
Cardiff	Car Distributors (Cardiff) Ltd.	134-140, City Road	30022		

<i>Town.</i>	<i>Name of Stockist.</i>	<i>Address.</i>	<i>Telephone No.</i>	<i>Telegraphic Address.</i>
Cardiff	Robert Bevan & Son	29/35, Castle Street	27477/8	
Carlisle	W. T. Tiffen & Son	Irishgate, Carlisle	25024	Tiffin, Irishgate, Carlisle.
Carmarthen	Eddie Stephens (Motors)	22/23, Water Street	Carmarthen 6233	
Castleford	Barrett's Motor Cycles (Castleford) Ltd.	27/35, Aire Street	2983	
Chapel-en-le-Frith	E. W. Bowers	129, Town End	144	
Chatham	Grays of Chatham Ltd.	11-19, High Street	4005	
Chelmsford	Hadlers Garage Ltd.	New Street	4844/5	Hadler, Chelmsford.
Cheltenham	Leslie Paynter	Bath Street	2887	
Chester	Davies Bros. (Chester) Ltd.	34, Bridge Street	25510	
Chesterfield	Walter Wragg Ltd.	95, Lordsmill Street, Derbyshire		
Chichester	W. Goodridge & Co. Ltd.	East Street	2033	
Clydebank	John A. Weddell	72/114, Dumbarton Road	Clydebank 1429	
Colchester	C.B.R. Motors Ltd.	1-2, East Hill	6131/2	
Colne	C. H. Scholfield (Motors) Ltd.	Market Place	859	
Coventry	Coventry Motor Mart Ltd.	86, London Road	2146/7	Coventry Motor Mart.
Crawley	Lewis Thirkell Ltd	60-62, The Boulevard	Crawley 25507	
Crewe	Cooke's Garages (Crewe Ltd)	10-20, Nantwich Road	2011	Cooke's Motors, Crewe
Croydon	Godfreys Ltd.	228/234, London Road	Croydon 3641/2	Gofrabike, Croydon.
Dagenham	Reginald Smith (Motor Cycles) Ltd.	Imperial House, New Road	Rainham 3284/2786	
Dalton-in-Furness	H. Holme	24/26, Ulverston Road	25	
Darlington	The Duplex Motor and Cycle Co. Ltd.	10-16, Grange Road	Darlington 2071	Duplex, Darlington.
„	White Bros. (Darlington) Ltd.	201/5/9, Northgate	67757	
Dartford	Schwiezo Bros. Ltd.	177, Lowfield Street	Dartford 4279	
Derby	Ingle's Provincial Garages Ltd.	Walbrook Road	45289	
Doncaster	W. Cusworth (Doncaster) Ltd.	7, Hall Gate	4594	
Douglas (I.O.M.)	Gilbert Harding Ltd.	18, Duke Street and 5, Market Street	Douglas 170	
Dudley	Chas. E. Cope & Sons Ltd.,	98 and 193, High Street	Dudley 53464	
Dundee	George McLean Ltd.	Ward Road, Riverside Drive	5087	Vehicles, Dundee.
Dunstable	B. G. England (Dunstable) Ltd.	Halfmoon Hill, London Road	843/4	
Eastbourne	Jempsons Ltd.	118-120, Seaside	756	Jempsons, Eastbour
Edinburgh	J. R. Alexander & Co. Ltd.	10/14, Lothian Road	4455	Motorcycles, Edinburgh.
Elgin	Farquharsons	55/57, High Street	7188	Elgin 7188
Enfield	D. J. Shepherd & Co. (Enfield) Ltd.	434/6, Hertford Road, Enfield Highway	Howard 1631	
Exeter	P. Pike & Co. Ltd.	Alphington Street	58241	Piko, Exeter.
Frome	J. Difazio Motor Cycles	25, Catherine Street	2913	
Gateshead, 8	O. Carmichael & Son Ltd.	75, High Street West	71815	
Glasgow, C3	Bell Bros. (H.P.) Ltd.	233, St. Georges Road	Douglas 6414	Douglas 6414 Glasgow.
„ C4	J. R. Alexander & Co. Ltd.	240-286, Great Western Road	Douglas 7516	Alex Moto, Glasgow.
Gloucester	Harpers of Gloucester	23a, Worcester Street	23187	Gloucester 23187.
Grimsby	H. J. Gresswell and Son Ltd.	13/15 and 19, Osborne Street	2202	
Guernsey	Millard & Co. Ltd.	Victoria Road	777	Millard Motors, Guernsey.
Guildford	E. Pascall (Guildford) Ltd.	11/12, Woodbridge Road	Guildford 2274/5/6	

Town.	Name of Stockist.	Address.	Telegraphic No.	Telephone Address.	Overseas Distributors
Harrogate	H. Aclam (Prop. H. Baynes)	11, Bower Road	5125		
Harrow	Pinks of Harrow	Station Road	0044/5 Spares 3328	Pink, Harrow.	
Hatfield	W. Waters & Sons Ltd.	32, Great North Road	3255		
Hereford	A. Kear & Co.	52b, Commercial Street	2239	Kear, Hereford.	
Holbeach	G. Woodman Ltd.	34, Fleet Street	3221		Engine
Hornchurch	T. W. Kirby Ltd.	10, Roneo Corner	8785		
Hounslow	Stanley's Motors	46/8, Lampton Road	Hounslow 1949	Stanley's Hounslow	Gearbox
Huddersfield	Earnshaw	Manchester Road	1232		
Hull	Browns (Witham) Ltd.	47/49, Witham	33990		Clutch and Front Chaincase
"	Jordans of Hull	Storey Street	16131	Gumpton, Hull.	
Ilford	J. J. Double (Motor Cycles) Ltd.	1, 2, 3 and 4, Mildmay Parade, Cranbrook Road	Valentine 0191, 0192, 7723		
Ilkston	Ray Gamble	Pelham Street off Bath Street,	873		Frame and Fittings
Ipswich	Revetts Ltd.	Clarkson Street	53726/7		
Jersey	Colebrooks (J. D. Poingdestre)	22½, New St. Johns Road, St. Helier	Central 20531	Colebrooks, Jersey.	
Keighley	Dick Ratcliffe	Coldshaw Garage, Haworth	Haworth 3133		
Kendal	Tom O'Loughlin Ltd.	66, Stricklandgate	315		Rear Suspension
Kings Lynn	Peter Guest Ltd.	Wooton Road	4129		
Kirkcaldy	County Motors (Kirkcaldy) Ltd.	Junction Road	Dysart 5631		
Lancaster	Pye Motors Ltd.	Parliament Street	3553		Front Fork and Fittings
Launceston	J. Wooldridge & Son	Western Road	21	Wooldridge, Launceston.	
Leeds, 1	Watson-Cairns & Co. Ltd.	157/8, Lower Briggate	33024/5	Watson-Cairns, Briggate, Leeds.	
Leicester	E. W. Campion & Son Ltd.	Welford Place	58054		Front Hub and Wheel Fittings (7" Brake)
Lincoln	West's (Lincoln) Ltd.	116, High Street	21262		
Liverpool, 3	Cundles (Liverpool) Ltd.	41 Byrom Street	Central 4148	Cundles, Central 4148.	
Llawhaden	James Bowen & Sons (Llawhaden) Ltd.	Llawhaden, near Narberth, Pem.	Llawhaden 6		Front Hub and Wheel Fittings (8" Brake)
London, W.1	Godfreys Ltd.	208-210, Great Portland Street	Euston 4632/4	Gofrabike, London.	
" N.W.1	J. Grose Ltd.	379-381, Euston Road	Euston 5231		
" S.E.18	Cleare & Co. Ltd.	1, Woolwich High Street	Woolwich 0174		Front Hub and Wheel Fittings (190mm. Brakes)
" W.5	Kays of Ealing Ltd.	8-10, Bond Street	Ealing 2387	Sparesokay, Ealux, London.	
" S.E.13	F. Parks & Son Ltd.	404, High Street Lewisham	Lee 9474		
" E.8	Eleanor Motors	265/7/9, Mare Street, Hackney	Amherst 5134-3923		Rear Hub and Wheel Fittings
" E.7	Godfrey's Ltd.	418, Romford Road, Forest Gate	Grangewood 1234-5	Gofrabike, Forgeate.	
" E.6	Godfrey's Ltd.	220, Barking Road, East Ham	Grangewood 8088	Gofrabike, Forgeate.	
" N.5	Glanfield Lawrence (Highbury) Ltd.	28-32, Highbury Corner	North 2791		Mudguards Chainguard Oil Tank Silencer Rear Brake Control
" N.12	George Grose Ltd.	834, High Road, Finchley	Hillside 2149		
" N.12	Glanfield Lawrence Ltd.	407, High Road, Finchley	Finchley 0091	Glanfin, Norphone, London.	
" N.15	Godfrey's Ltd.	94, 96 and 104, High Road, Tottenham	Sta 9960	Gofrabike, London.	Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
" S.E.11	Writers Ltd.	161/5, Kennington Lane	Reliance 1362		
" S.W.11	Owen Bros.	19, Battersea Rise, Clapham Junction	Battersea 7816		
" S.W.6	Claude Rye Ltd.	897/921, Fulham Road, Fulham	Renown 6174	Ryebikes, Walgreen, London.	andlebars landrail and
" S.W.9	Pride & Clarke Ltd.	158, Stockwell Road	Brixton 6251	Priclarke, London.	Oil Tank

<i>Town.</i>	<i>Name of Stockist.</i>	<i>Address.</i>	<i>Telephone No.</i>	<i>Telegraphic Address</i>
London, E.18	E. S. Longstaff Ltd.	88, High Road, Woodford	Buckhurst 6369-6757	Elitemota, Toot, London.
„ S.W.17	Elite Motors (Tooting) Ltd.	951-961, Garratt Lane, Tooting Broadway	Balham 1200	
„ W.12	Turners Stores	81-83, Goldhawk Road, Shepherds Bush	Shepherds Bush 2436	
„ W.3	Whitby's of Acton Ltd.	273, The Vale, Acton	Shepherds Bush 5355/6	
„ S.E.15	West End Motors Ltd.	171, High Street, Peckham	Newcross 2589	
„ N.W.10	Slocombes Ltd.	251-253, Neasden Lane,	Gladstone 3355	Fernbike, Manchester
Lowestoft	R. Wright	67 69, London Road South	645	
Macclesfield	A. Watling	49, Buxton Road	3592	
Maidstone	Redhill Motors (Maidstone) Ltd	The Broadway	3096	
Manchester, 3	Tom Davies (Motors) Ltd.	233, Deansgate	Blackfriars 0681	
„	Fred Fearnley Ltd.	692-4, Ashton Old Road	East 1445/6	Henstock 329, Mansfield. Payacob, Middlesbrough.
„ 22	Alex Parker	31/33, Palatine Road, Northenden	Wythenshaw 2062	
Mansfield	Henstocks	128, Chesterfield Road	329	
Middlesbrough	J. T. Dickinson (Middlesbrough) Ltd.	160-162, Lindthorpe Road	3861	
Neath	Fred Rist	16 and 17, Windsor Road	Neath 780	
Newcastle-on-Tyne	Dene (Newcastle) Motor Co. Ltd.	Haymarket	2-9165/6	Ened, Newcastle-on-Tyne
Newton Abbot	J. E. Green & Co.	87, Queen Street	653	
Newport (Mon.)	R. J. Ware & Sons	69, Commercial Street	66206	
Northampton	Glanfield Lawrence (Northampton) Ltd	40-44, Wellingborough Road	1272	
Norwich	Chapmans (Norwich) Ltd.	38-42, Duke Street	24727	
Nottingham	E. W. Campion & Son Ltd.	Arkwright Street and Queen's Road	83444	Piko, Plymouth.
Oldbury	Bromford Garage	Bromford Road Worcs.	BRO 2225	
Oldham	Alan Taylor	192, Manchester Street	Main 4456	
Oswestry	Roy Evans (Motor Cycles)	Willow Street	1144	
Oxford	Temples	69, St. Thomas Street	47496/7	
„	Faulkner & Son	12, Cardigan Street	57279	Loxhams, Preston.
„	John Avery	228/230 and 240, Banbury Road	57362/3	
Parkstone	Bob Foster	472/4, Ashley Road	3500/1	
Perth	M. Shaw & Sons	143, High Street	483	
Peterborough	Burrows Bros.	55-57, Westgate	2154	
Plymouth	P. Pike & Co. Ltd.	Millbay Road	Plymouth 63018	Piko, Plymouth.
Pontardulais (Glam.)	T. Griffiths	Forest Garage	Pontardulais 323	
Portsmouth	Jenkins & Purser Ltd.	277/281, Copnor Road	2339	
„	Glanfield Lawrence	147/157, Fratton Road	74331	
„	Percy Kiln Ltd.	65-67, Elm Grove	23734	
Preston	Loxham's Garages Ltd.	Central Garage, Charnley St., Fishergate Sales Dept. 4242 Service Dept. 4243	4242 Bury 4	Loxhams, Preston.
Pulborough	Gray & Rowsell (Bury Ltd.)	Bury Gate	Bury 4	
Radcliffe	Will Lord (Motor Cycles) Ltd.	115, Blackburn Street	2002	
Reading	Phillips & Bloomfield Motors Ltd.	10/24, South Street	2635	
„	Stocker & Shepherd Ltd.	129/133, Oxford Road	53938-52212	
Redhill	The Redhill Motor and Cycle Works Ltd.	50-54, Brighton Road	327	

<i>Town.</i>	<i>Name of Stockist.</i>	<i>Address.</i>	<i>Telephone No.</i>	<i>Telegraphic Address.</i>	<i>Overseas Distributors</i>
Ripon (Yorks)	T. Ellis	2, High Skellgate	Ripon 1079		
Rotherham	Ernest Cross	55/59, Drummond Street	Rotherham 3987		
Salisbury	Pankhurst (Weymouth) Ltd. ..	78/79, Exeter Street	Salisbury 5222/3		
Scarborough	E. Andrew of Scarborough Ltd. ..	149, Victoria Road	Scarborough 1857		Engine
Sevenoaks	Angus Motor Cycles	Station Parade	3338		
Sheffield, 1	Walter Wragg Ltd.	Stanley Works, Wellington Street ..	26098	26098 Sheffield.	
Shrewsbury	J. R. Meredith	Coleham Head	6529		Gearbox
Sittingbourne	Scoones' Garage	9, West Street	66	Scoones, Sittingbourne	
Slough	Sid Moram	Wexham Road Corner, High Street ..	Slough 23767		Clutch and Front Chaincase
Southampton	Alec Bennett Ltd.	152, Portswood Road	54081-2-3		
Southport	H. F. Brockbank	62, King Street	5054		
St Albans	Clarkes Ltd.	164, London Road,	53153		
St. Helens	Geoff. Duke Ltd.	Greenfield Road Garage	3918		Frame and Fittings
St. Ives	Hallens (Hunts.) Ltd.	8/10, The Broadway	St. Ives 3071	Hallens, St. Ives.	
Stockport	Theobald & Coppack	6, Chestergate	2843	Theobald Coppack, Stockport.	
Stockton-on-Tees ..	T. Cowie Ltd.	Norton Road,	65361		Rear Suspension
Stoke-on-Trent ..	J. & N. Bassett	Howards Place, Shelton	2890		
Stourbridge	Pearson's Cycle Depot	31, Market Street	5677		
Sunderland	Dunn's Garage (Sunderland) Ltd. ..	Wheatshaf Corner, North Bridge Street	57666/7		Front Fork and Fittings
Swansea	Glanfield Lawrence (Swansea) Ltd.	13/14, Fisher Street	50311		
Taunton	W. P. Edwards (Motors) Ltd. ..	Station Road	2943	Edwards, Motor Cycles, Taunton.	
Thames Ditton ..	Comerfords Ltd.	Portsmouth Road	Emberbrook 5531		
Torquay	P. H. Sharam Ltd.	244/6, Union Street	4184 and 7255		Front Hub and Wheel Fittings (7" Brake)
Troon (Ayrshire) ..	Cooper Bros.	117/129, Templehill	925		
Truro	W. H. Collins & Son	Kenwyn Mews	Truro 2168		
Tunbridge Wells ..	G. E. Tunbridge	21, London Road	416	Motors, Tunbridge Wells.	Front Hub and Wheel Fittings (8" Brake)
Twickenham	Blays of Twickenham Ltd.	192-9, Heath Road	Popesgrove 2103 & 1435		
Uxbridge	Miles Motors	60, High Street	Uxbridge 6000		
Wakefield	Parkinsons (Wakefield) Ltd. ..	38, Ings Road	2087		Front Hub and Wheel Fittings (190mm. Brakes)
Walsall	The Motor Cycle Mart (Walsall) Ltd.	12, Ablewell Street	3363		
Warrington	Jack Frodsham Ltd.	60, Winwick Street	34713		
Watford	Lloyd Cooper & Co. Ltd.	61, Queen's Road	2125	Lloyd Cooper, Watford.	Rear Hub and Wheel Fittings
Wellington (Salop) ..	Bill Doran & Matt Wright	Park Street Garage	Wellington 138		
Westcliff-on-Sea ..	J. Costin & Sons	233-241, London Road	Southend 42215		
Weston-super-Mare ..	Wyvern's of Weston Ltd.	3, Locking Road	524	Wyvern's, Weston-Super-Mare	Mudguards Chainguard Oil Tank Silencer Rear Brake Control
Weybridge	W. L. Lewis & Sons	51, Church Street	2210		
Weymouth	Tilleys (Dorset) Ltd.	9, Frederick Place, St. Thomas Street, ..	72		
Whitehaven	Mark Taylor	21, King's Street	252		Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
Wolverhampton ..	C. E. Cope & Sons Ltd.	169, Stafford Street	24605/6		
Worcester	W. J. Bladder & Son	52, Sidbury	2438	Bladder, Sidbury, Worcester.	
Worksop	Ezra Sugden	109, Gateford Road	3053		
Yeovil	The Yeovil Motor Mart	Hendford	267	Motor Mart, Yeovil.	andlebars Handrail and Oil Tank
York	C. S. Russell (York) Ltd.	Lawrence Street	23793	Russell, Lawrence Street, York.	

B.S.A. OVERSEAS DISTRIBUTORS

ADEN	...	Arabian Trading Co., Maalla Garage, Aden.
ALASKA	...	Hap Alzina, 3074, Broadway, Oakland 11, California, U.S.A.
ALGERIA	...	Movea, 79, Ave. de la Grande Armee, Paris XVI, France, operating through: Societe Algerienne de Distribution d' Equipements Britanniques, 1, rue d' Assus Alger, Algiers.
ARGENTINA	...	Ditlevsen & Cia. Ltda., Av. Ingeniero Huergo 1335, Buenos Aires.

AUSTRALIA

South Australia	...	J. N. Taylor & Co., 121/5, Grenfell St., Adelaide.
Victoria	...	Finlay Bros. (Pty) Ltd., 316/20, Elizabeth St., Melbourne C1.
West Australia	...	Mortlock Bros., 914, Hay Street, Perth.
N.S.W. and Queensland	...	Bennett & Wood Ltd., Corner Bathurst and Pitt Sts., Sydney and 128, Wickham St., Valley, Brisbane.
Tasmania	...	Sim King (Pty) Ltd. (Box A. 240G G.P.O.), 63, Brisbane Street, Launceston.
AUSTRIA	...	Maximillian Koeniger Stubenring, 20, Vienna, 1.
AZORES	...	Hayes & Travell Ltd., P.O. Box 56, Ponta Delgada, St. Michael's.
BAHAMAS	...	Nassau Bicycle Co., P.O. Box 191, Nassau.
BAHREIN	...	United Commercial Agencies, P.O. Box 166, Bahrein Islands, Persian Gulf.

BELGIAN CONGO.

Albertville	...	La Sima S.C.R.L., P.O. Box 671, Elizabethville.
Bukavu	...	Touriel Motors, P.O. Box 796, Bukavu.
Coquilhatville	...	Ets. Fr. Mechant et Fils, P.O. Box 786, Leopoldville.
Elizabethville	...	La Sima, Boite Postale 671, Elizabethville.
Leopoldville	...	Ets. Fr. Mechant et Fils, P.O. Box 786, Leopoldville.
Usumbura	...	Capelluto Touriel & Co., P.O. Box 501, Usumbura, Ruanda Urundi.
Stanleyville	...	Nassers Trading Co. Ltd., P.O. Box 71.

BELGIUM	...	Ets Moorkens S.A., 571, Grande Chaussée, Berchem, Antwerp.
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BERMUDA	...	Holmes, Williams & Purvey, Ltd., P.O. Box 444, Pembroke.
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BOLIVIA	...	Balfour Williamson Merchant Shippers Limited, 7, Gracechurch St., London, E.C.3, operating through: Gibbs Williamson (Bolivia) Ltda., Casilla 957, La Paz.
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BORNEO.

Br. N. Borneo	...	Harrisons & Crosfield (Borneo) Ltd., Import Dept., Jesselton.
Sarawak	...	The Borneo Co. Ltd. (P.O. Box 141), Thomson Road, Kuching.

BOUGAINVILLE	...	Bennett & Wood Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.
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BRAZIL	...	Mesbla S.A., Rua de Passeio 48/54, Rio de Janeiro.
and branches at	...	Sao Paulo (Est. de Sao Paulo)—Rua 24 de Maio, 141.

BRAZIL	...	Porto Alegre (R.G. do Sul)—Rua Voluntarios de Patria 524. Belo Horizonte (Minas Gerais)—Rua Curitiba, 444-464 Recife (Pernambuco)—Rua da Palma 251. Pelotas (R.G. do Sul)—Praça Cel. P. Osorio, 152-154. Niteroi (Est. do Rio)—Rua Visconde Rio Branco 521-523. Marilia (Sao Paulo)—Rua 9 de Julho 1001. Victoria (Espirato Santo)—Av. Victoria 719-727. Salvador (Bahia)—Av. Frederico Pontes, 102-104.
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BRITISH E. AFRICA.

Kenya	...	Hughes Ltd. P.O. Box 30060 Nairobi.
Tanganyika	...	International Motor Mart Ltd., P.O. Box 409, Dar-es-Salaam.
Uganda	...	The Uganda Co. (Africa) Ltd., P.O. Box 1, Kampala.
Zanzibar	...	Musa Jusabani, P.O. Box 366, Zanzibar.

BRITISH GUIANA	...	Bookers Stores Ltd., 49/53, Water St., Georgetown.
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BRITISH HONDURAS

BRITISH SOMALILAND	...	Santiago Castillo, Box 69 Belize. Arabian Trading Co., Berbera.
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BRITISH W. AFRICA.

Gambia	...	Cie. F.A.O., Bathurst.
Ghana	...	Cie. F.A.O., P.O. Box 70, Accra.
Nigeria	...	Cie. F.A.O., P.O. Box 160, Lagos.
Sierra Leone	...	Cie. F.A.O., Freetown.
		(and other branches throughout territory)

BRITISH W. INDIES

Antigua	...	Stephen R. Mendes Ltd., Colonial House, 18, Thames St., St. John's.
Leeward Is.	...	Redman & Taylors Garage Ltd., P.O. Box 269, Church Street, Bridgetown.
Barbados	...	A. C. Shillingford & Co., P.O. Box 123, The Garage, Roseau.
Dominica	...	Glean's Garage, St. Patricks.
Leeward Is.	...	B.S.A. Agency Ltd., P.O. Box 3, Denham Town Kingston.
Grenada	...	J. W. Thurston & Co. Ltd., Fort St., Basseterre.
Windward Is.	...	Peter & Co., Castries.
Jamaica	...	M. S. Osborne, Trescellian House.
St. Kitts	...	J. W. Thurston & Co. Ltd., Fort St., Basseterre.
Leeward Is.	...	Corea & Co. Ltd., Kingstown, St. Vincent.
St. Lucia	...	Corea & Co. Ltd., Kingstown, St. Vincent.
Windward Is.	...	Sports & Games Ltd. (P.O. Box 271), 28, Henry Street, Port of Spain.
Montserrat	...	Levetus Limited, 194, Bishopsgate, London, E.C.2, operating through: Fairweather Richards & Co. Ltd., 67/69, Lewis St., Rangoon.
Nevis	...	
Leeward Is.	...	
St. Vincent	...	
Windward Is.	...	
Trinidad	...	

BURMA	...	Levetus Limited, 194, Bishopsgate, London, E.C.2, operating through: Fairweather Richards & Co. Ltd., 67/69, Lewis St., Rangoon.
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CANADA.

British Columbia and Alberta	...	Fred Deeley Ltd., 606, E. Broadway Ave., Vancouver.
Newfoundland	...	Edwin Murray Ltd., 256, Water Street, St. John's.
Nova Scotia	...	Mr. L. C. Comeau, Comeauville, Nova Scotia.

			Overseas Distributors
CANADA.			
Ontario	Percy A. McBride & Co. Ltd., 15, Devonshire Row, Bishopsgate, London E.C. 2.		
Quebec	Arlington Cycle & Sports Ltd., 1194, University St., Montreal.		
Saskatchewan	Nicholson Bros., 245, Second Ave. North, Saskatoon.		
and Manitoba			
CANARY ISLANDS	J. Gonzalez Suarez, (Nicolas Este- vanez) 4, Puerto de la Luz, Las Palmas.		
CEYLON	Cargills (Ceylon) Ltd., Fort, Colombo P.O. Box 23.		Engine
CHINA	M. D. Ewart & Co. Ltd., 15 Devon- shire Row, Bishopsgate, London, E.C. 2.		Gearbox
COOK ISLANDS ...	United Island Traders Ltd. (W. H.- Watson), Raratonga.		Clutch and Front Chaincase
COLOMBIA	Balfour Williamson Merchant Ship- pers Limited, 7, Gracechurch St., London, E.C.3, operating through: Tracey & Co. S.A., Apartado 1196, Bogota.		Frame and Fittings
COSTA RICA	Almacén Lagranja, S.A. Apartado Postale 'R'.		
CUBA	Distribudora de Motocicletas Britan- icas, S.A. Padre Varela, Havana, Cuba, P.O. Box 962.		
CYPRUS	S. & G. Collocassides Ltd., 1-3, Heracilus Ave., Box 91, Nicosia, Cyprus.		Rear Suspension
CYRENAICA	Metcalfe Eng. Co. Ltd., P.O. Box 216, Benghazi.		
DENMARK	B.S.A. Motors & Cycles (H. V. Hansen), G1, Kongevej 127-131, Copenhagen, V.		Front Fork and Fittings
DOMINICAN REPUBLIC	General Sales Co., Apartado 746, Ciudad Trujillo, R.D.		
DUTCH GUIANA ...	The New Motor Supply & Importing Co. (P.O. Box 422), Watermolen St., Paramaribo.		Front Hub and Wheel Fittings (7" Brake)
ECUADOR	Balfour Williamson Merchant Ship- pers Limited, 7, Gracechurch St., London, E.C.3, operating through: Sociedad Anonima Comercial, Anglo- Ecuatoriana, Apartado 410, Guaya- quil.		Front Hub and Wheel Fittings (8" Brake)
EGYPT	T. W. M. Forsyth, 7, Sharia Maspero, Cairo.		
ERITREA	Arabian Trading Co. Ltd., Viale Blattenchieta Lorenzo Tazaz, 29- 33, Asmara.		Front Hub and Wheel Fittings (190mm. Brakes)
ETHIOPIA	Arabian Trading Co. (P.O. Box 23), 155, Cunningham Street, Addis Ababa.		
FALKLAND ISLANDS	The Falkland Island Co. Ltd., Port Stanley. McAtasney & Sedgwick, Falkland Store, Stanley.		Rear Hub and Wheel Fittings
FAROE ISLANDS	Charles Smith, Trondargota, 35, Tnorshann, Faroe Islands.		Mudguards Chainguard Oil Tank Silencer Rear Brake Control
FIJI	Morris Hedstrom Ltd., Suva.		
FINLAND	S. & N. Osakeyhtio, N. Esplanade 19, Elsinfors.		Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
FRANCE	Movea S.A., 79, Ave., de la Grande Armée, Paris XVIe.		andlebars Handrail and Oil Tank
FR. ANTILLES			
Guadeloupe	Maison F. D'Alexis 44, Rue Frebault, Pointe-à-Pitre.		
FRENCH INDIA ...	Levetus Ltd., 194, Bishopsgate, London, E.C.2.		
FRENCH SOMALILAND			
Arabian Trading Co., Djibouti.			
FRENCH W. AFRICA			
Dahomey	Cie. F.A.O., Service Autos, Cotonou.		
French Cameroons	Cie. F.A.O., Duala.		
Ivory Coast	Cie. F.A.O., Abidjan.		
Mauritania	The United Africa Co., Unilever House, Blackfriars, E.C.4, oper- ating through: Compagnie Du Niger Français, Boite Postale No. 230, Saint-Louis, Senegal.		
French Guinea ...	The United Africa Co., operating through: Cie. du Niger Français, Conakry.		
French Sudan ...	The United Africa Co., operating through: Cie. du Niger Français, Bamako.		
Senegal	The United Africa Co., operating through: Nouvelle Société Com- merciale Africaine, 31, Boulevard Pinet-Laprade, Dakar.		
GERMANY (West)	Messrs. Alan W. A. Bruce, P.O. Box 123, Cologne, 17.		
GIBRALTAR	English Garage Ltd., Queensway, Gibraltar.		
GILBERT and ELLICE ISLANDS			
Morris Hedstrom Ltd., Apia, Samoa.			
GREECE	D. F. Papoutsas, 56, Chalcocondillis St., Athens.		
GUADELOUPE ...	Maison F. D'Alexis, 44, Rue Fre- bault, Pointe-à-Pitre.		
HADRAMUT	Arabian Trading Co., Esplanade, Aden.		
HAITI	Mr. J. Tayerne c/o Motor Services, Rue Dantes, Destouches No. 22. (P.O. Box 1225), Port-au-Prince.		
HAWAII ISLANDS	Hap Alzina, 3074 Broadway Oak- land, 11, California, U.S.A.		
HONDURAS	M. Liebers, Apartado 51, Tegucig- alpa, D.C.		
HONG KONG	Levetus Limited, 194, Bishopsgate, London, E.C.2, operating through: British Bicycle Co., 16, Hennessy Road.		
ICELAND	Falkinn Ltd., P.O. Box 997, Reykjavik.		
INDIA	Levetus Limited, 194, Bishopsgate, London E.C.2, and branches in Delhi, Bombay and Calcutta, operating through:		
Bombay	Noble Cycle & Motor Co., 225, Hornby Rd., Fort, Bombay.		
Calcutta	Bentlnck Cycle Co., 1/2, Chowrin- ghee Rd., Calcutta.		
Jullundur	Janki Dass & Sons, Main Street, Jullundur.		
Madras	Union Co. (Motors) Ltd., Mount Rd., Madras.		
Jaipur	Tandon Bros., 16, Daryaganj, Delhi 7.		
New Delhi	Peary Lal & Sons Ltd., Queen's Way, New Delhi.		
Delhi	Peary Lal & Sons (E. Punjab) Ltd., Peary Lal Bldg., Kashmere Gate, Delhi 6.		
Allahabad... ..	Colonelganj Cycle & Motor Agency, 12 P.D. Tandon Rd., Allahabad.		
Kanpur	Calcutta Motor & Cycle Co., 26/51, Birhani Rd., Kanpur.		
Cuttack	Pearl Cycle Stores, Naya Serak, Cuttack.		
Lucknow	Motor Cycle House, 11, Station Rd., Lucknow.		
Dehra Dun	Nawal Kishore and Son, 9, Esplanade Road, Delhi, 6.		

INDIA			
Nagpur ...	...	Bombay Cycle Stores Co. Ltd., Mahal, Nagpur City.	
Ranchi ...	...	Kedia Cycle Stores, Main Rd., Ranchi.	
Jamnagar ...	...	Imperial Trading Co., Ranjit Rd., Jamnagar.	
Meerut ...	...	Mittal Bros., Bombay Bazaar, Meerut.	
Hyderabad ...	...	Sohrab Bros., Troop Bazar, Hyderabad—DN.	
INDONESIA			P. T. Platon Ltd., Postrommel Dak 766, Djakarta-Kota.
IRAQ			Mr. J. A. Noury, 2/111, Rashid Street, Baghdad, Iraq.
IRISH REPUBLIC			Huet Bros., Ltd. 7 & 8, Bachelor's Walk, Dublin, C.9.
ISRAEL			S. Gousman & Son Ltd., 16, Haki-shon St., Tel-Aviv.
ITALIAN SOMALILAND			Arabian Trading Co., Esplanade, Aden.
ITALY (North)			S.R.L. Ghe-Ba Vial Gian Galleazzo, 29, Milan.
JAPAN			Balcom Trading Co. Inc., Fukoku Building No. 1, 2-Chome Uchisaiwai-Cho, Chiyoda-Ku, Tokyo.
KOREA			Balcom Trading Co. Inc., Fukoku Building No. 1, 2-Chome Uchisaiwai-Cho, Chiyoda-Ku, Tokyo.
KUWAIT			Abdul Rahman Albisher & Zaid Alkazemi, Kuwait, Persian Gulf.
LEBANON			Associated Commercial Enterprise P.O. Box 3270, Air Moureisseh, Beirut.
LIECHENSTEIN			Fibag, Postfach Zurich 39, Zurich, Switzerland.
LIBERIA			Cie. F.A.O., Monrovia.
LIBYA			
Tripolitania ...			F.lli Pagani Soc. Coll, 33, Giadda Omar Muktar.
Cyrenaica ...			Metcalfe Eng. Co. Ltd., P.O. Box 216, Benghazi.
LUXEMBOURG			Ets. Moorkens S.A., 571, Grande Chaussée, Berchem, Antwerp, Belgium.
MADAGASCAR			Movea, S.A., 79 Ave. de la Grande Armée, Paris XVIe, France.
MADEIRA			A. Gomez Loja, P.O. Box 52, Funchal.
MALAYA			Cycle & Carriage Co. (1926) Ltd., (P.O. Box 142), Orchard Road, Singapore.
MALTA			G. Anastasi, 27 and 35 opp. St. John's Church, Valletta.
MAURITIUS			Lising & Co., 32, Royal St., Port Louis.
MEXICO			Watson Phillips & Cia. Succs. S.A., Apartado Postal No. 67, Mexico 6 D.F.
			Alejandro Dominguez Font Calle 60, Num. 536, Merida, Yucatan.
NETHERLANDS			Hart Nibbrig & Greeve N.V., Parkstraat 91A, The Hague.
NETHERLANDS			Caribbean Sales (P.O. Box 43), Noorstraat No. 543, Oranjestad, Aruba.
ANTILLES (D.W.I.)			Caribbean Sales, Joh. van Walbeek, Plein No. 4A.
NEW BRITAIN			Bennett & Wood Pty. Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W. Australia.
NEW CALEDONIA			Agence Automobile, Boite Postale No. 1, Nouméa Nouvelle Calédonie.
NEW GUINEA			Bennett & Wood Ltd., Corner Bathurst and Pitt Streets, Sydney, N.S.W., Australia.
NEW HEBRIDES			Bennett & Wood Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W., Australia.
NEW IRELAND			Bennett & Wood Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W., Australia.
NEW ZEALAND			Skeates & White Ltd., 48, Fort St., Auckland, C1.
NICARAGUA			J. A. Estrada & Cia. Ltda., (Apartado No. 11) Avenida Roosevelt, Managua.
NORTHERN MOROCCO			Abraham J. Levy, (P.O. Box 132), Casa Riera 26/28, Tangier.
NORWAY			Erling Sande, Hausmannagt 27 Oslo.
NYASALAND			Mandala Motors Ltd., P.O. Box 467, Mandala, Blantyre.
OKINAWA			Balcom Trading Co. Inc., Fukoku Building No. 1, 2-Chome Uchisaiwai-Cho, Chiyoda-Ku, Tokyo.
PAKISTAN			Levetus Ltd., 194, Bishopsgate, London, E.C.2, and their branches at Karachi and Dacca, operating through:
			(WEST) Shahnawaz Ltd. (P.O. Box 655), Victoria Rd., Karachi.
			(EAST) Crescent Cycle & Motor Co., 161, Nawabpur Rd., Dacca.
PANAMA			Panamusica S.A., P.O. Box 3227, Panama.
PAPUA			Bennett & Wood Ltd., Corner Pitt and Bathurst Streets, Sydney, N.S.W., Australia.
PARAGUAY			S.A. Fidencio Perez, Cie 14 de Mayo Pte Franco, Asuncion.
PERSIA			H. Mohammed Tavakolipoor, Ave., Boozarjomehri, Tehran.
PERU			Balfour Williamson Merchant Shippers Limited, 7, Gracechurch St., London, E.C.3, operating through: Milne & Co. S.A., Apartado 684, Lima.
PHILIPPINES			Campos Rueda & Sons, 421/7, Juan Luna, Manila.
PORTUGAL (North)			Silva Neto & Ca. Lda., Anadia.
			(South) Stand Vidal, Rua Josquim Bonifacio No. 130, Lisbon, Portugal.
PORTUGUESE EAST AFRICA			
			F. L. Simoes & Co., P.O. Box 13, Beira.
			A. A. Azevedo, P.O. Box 482, Lourenco Marques.
			Gordhandas Valabdas & Filhos, P.O. Box 45, Mozambique.
			Auto Sobressalentes Ltd., P.O. 206, Quelimane.
PORTUGUESE WEST AFRICA			
			Casa Americana Ltda., Caixa Postal 1208, Luanda.
PORTUGUESE GUINEA			Nunes & Irmao, C.P. 83, Bissau.
PORTUGUESE INDIA			M.S.B. Caculo, Nova Goa.
PUERTO RICO			M. Castro Fernandez & Co. Ltd., (P.O. Box 1579), San Juan 7, Puerto Rico.
QATAR			Kasem and Abdulla Sons of Darwish Fakhroo, Qatar, Persian Gulf.
REUNION ISLES			Movea S.A., 79, Avenue de la Grande-Armée, Paris XVIe, France.
RHODESIA (NORTHERN)			
			Lusaka Auto Electrical Services P.O. Box 628, Lusaka.
			Messrs Livingstone Motors Ltd., P.O. Box 56, Livingstone

RHODESIA (SOUTHERN)

Van Rooyen Motor Cycle Works Ltd.,
124, Gray St., Bulawayo.
Alick Stuart Ltd., P.O. Box 306,
Bulawayo.
Ray's Engineering Co., 69, 5th Street,
P.O. Box 19, Gwelo.
Gammon Bros., P.O. Box 151,
Umtali.
Johnstons Motor Cycle Supplies
(Pvt) Ltd., 28, Pioneer St.,
Salisbury.

SALVADOR... ... La Agencia Nacional Ltda., Avenida

SAMOA ... Morris Hedstrom Ltd., Apia.

SARAWAK ... Borneo Co. Ltd., Borneo House,
62/63 Mark Lane, London, E.C.3.

SAUDI ARABIA ... Ebrahim Abdullah Juffali & Bros.,
P.O. Box 297, Jeddah.

SEYCHELLES ... Chenard & Co., P.O. Box 5, Mahe.
Mahe Trading Ltd., Victoria, Mahe.

SOLOMON ISLANDS

Bennett & Wood Ltd., Corner
Pitt and Bathurst Streets, Sydney,
N.S.W., Australia.

SOUTHERN MOROCCO

African and Eastern (Near East)
Ltd., P.O. Box 519, Casablanca.

SPAIN ... Comercial Yacobi, Nunez de Balbao,
74, Madrid.

SPANISH GUINEA J. Gonzalez Suarez, (Nicolas Este-
vez 4), Puerto de la Luz, Las
Palmas, Canary Islands.

SUDAN ... Geo. Djerdjian & Sons, P.O. Box
269, Khartoum.

SWEDEN ... A-B. E. Fleron, Malmo.

SWITZERLAND ... Fibag, Postfach Zurich 39, Zurich.
Van Leisen S.A., 34, Rue de la
Synagogue, Geneva.

SYRIA ... M. Chafik el Khiami & Co., Rue el
Nasr 169, Damascus, Syria.

TAHITI ... H. Jean Hamon, Papeete.

TANGIER ... Marrache & Levy, 4, Rue Jeanne
D'Arc, Tangier.

THAILAND... ... Loxley (Bangkok) Ltd., P.O. Box
214, Loxley Building, 304, Suapan
Road, Bangkok.

TONGA ... E. H. Jones, P.O. Box 34, Nukualofa
Tonga Islands.

TRIPOLITANIA ... F.lli Pagani Soc. Coll., 33, Giaddat
Omar Muktar, Tripoli, Libya.

TUNISIA ... Etabs. Jean Borg, 35, Rue de
Marseille, Tunis.

TURKEY ... Turkish Automobile Trade Co.,
Beyoglu Istiklal Caddesi 239,
(P.O. Box 32), Beyoglu, Istanbul.

UNION OF SOUTH AFRICA.

Cape Province ... Robb Motors Ltd., 102, Strand St.,
Cape Town, P.O. Box 1100.

Barnes Garage Ltd., P.O. Box 438,
East London.

The Union Cycle Works, P.O. Box
442, Kimberley.

Sahds, P.O. Box 149, Queenstown.

Scotts Garage, 4, Rhodes Street,
Port Elizabeth.

Messrs. Du Plessis Cycle Store (Pty)
Lutz Street, Uptington, District
Gordonia.

Natal ... W. Killerby (Natal) (Pty) Ltd.,
281, Umbilo Road, Durban, Natal.
Jowett Bros., P.O. Box 201, Pieter-
maritzburg.

Orange Free State Welkom Motor Supplies (Pty) Ltd.,
Mooi St., Civic Centre, Welkom.

Transvaal ... Jacks Motors (Pty) Ltd., P.O. Box
8479, Johannesburg.

Shimwell Bros. (Pty) Ltd., P.O. Box
2035, Johannesburg, also at P.O.
Box 95, Pretoria.

UNITED STATES OF AMERICA.

East Coast ... B.S.A. Incorporated, 639, Passaic
Ave., Nutley 10, New Jersey.

West Coast ... Hap Alzina, 3074 Broadway, Oak-
land 11, California.

URUGUAY ... Linn & Cia. S.A., Casilla Correo
1027, Montevideo.

VENEZUELA ... Agencias B.S.A. de Venezuela C.A.
"Groupe Oriel," Calle el Progreso
Urb, las Acacias, Caracas.

"Casa del Motociclista," (Rafael E.
Montero), Calle 89-E No. 3-A-52,
Maracaibo, (Zulia and Falcon).

VIRGIN ISLANDS B.S.A. Incorporated, 637, Passaic
Avenue, Nutley 10, New Jersey.

YEMEN ... Arabian Trading Co., Esplanade,
Aden.

Engine

Gearbox

Clutch and
Front
Chaincase

Frame
and
Fittings

Rear
Suspension

Front Fork
and
Fittings

Front Hub
and Wheel
Fittings
(7" Brake)

Front Hub
and Wheel
Fittings
(8" Brake)

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

Plate 1

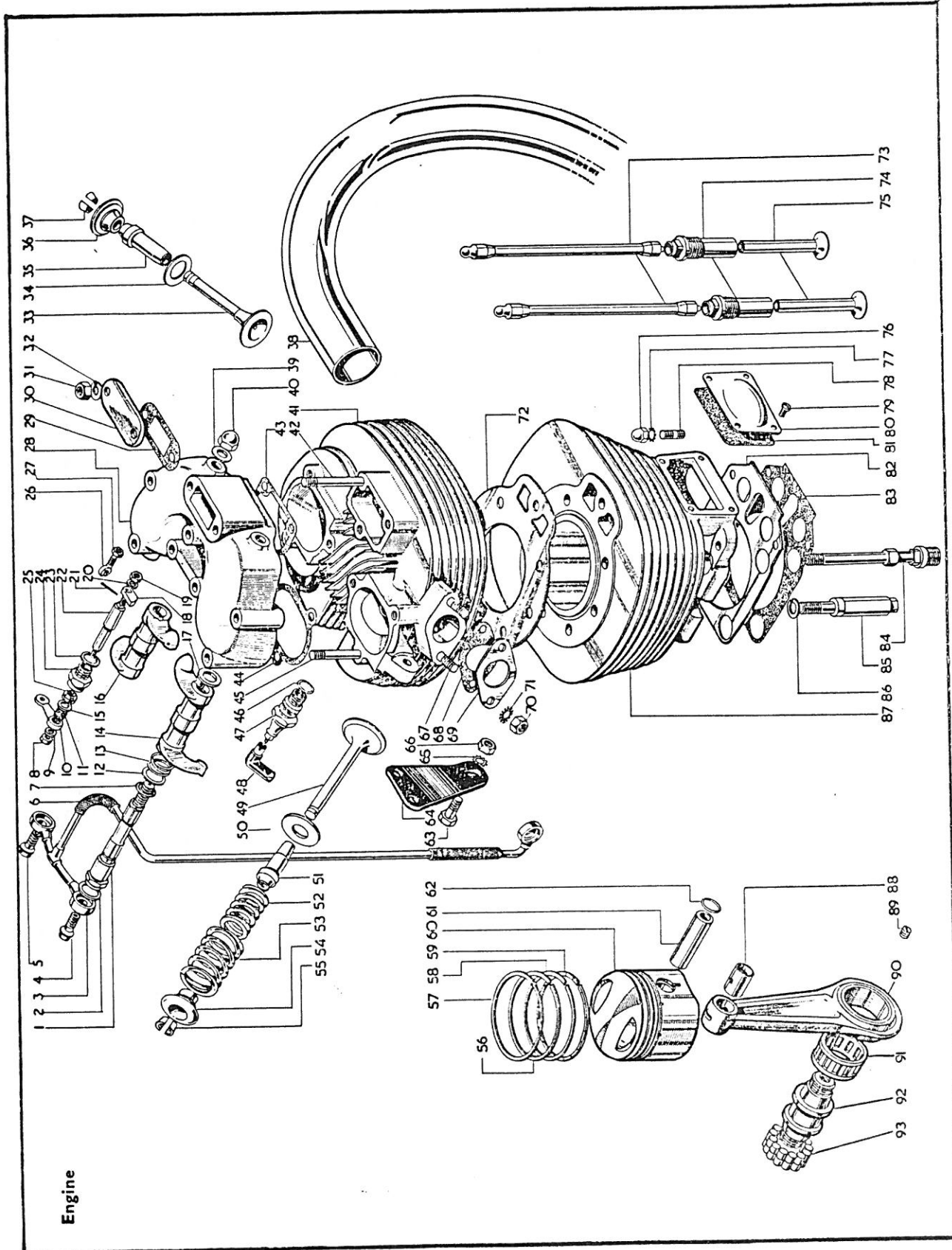
ENGINE

Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
1	500 c.c.	65-1854	Valve rocker fulcrum pin	2
2	500 c.c.	31-8430	Rocker oil feed pipe banjo washer (fibre)	2
3	500 c.c.	42-46	Rocker oil feed pipe complete	1
4	500 c.c.	65-317	Rocker oil feed pipe banjo screw (inlet)	1
5	500 c.c.	65-318	Rocker oil feed pipe banjo screw (exhaust)	1
6	500 c.c.	66-8338	Rocker oil feed pipe connection (rubber)	2
7	500 c.c.	65-1855	Valve rocker fulcrum pin cord ring	2
8	500 c.c.	2-443	Exhaust lifter spindle nut	1
9	500 c.c.	2-525	Exhaust lifter spindle washer	1
10	500 c.c.	66-1436	Exhaust lifter lever	1
11	500 c.c.	65-403	Exhaust lifter spindle spring	1
12	500 c.c.	65-1118	Valve rocker fulcrum pin washer	2
13	500 c.c.	65-1117	Valve rocker fulcrum pin spring	2
14	500 c.c.	65-1852	Valve rocker (inlet)	1
15	500 c.c.	65-402	Exhaust lifter spindle washer	1
16	500 c.c.	65-1853	Valve rocker (exhaust)	1
17	500 c.c.	65-1857	Valve rocker fulcrum thrust washer	2
18	500 c.c.	65-1137	Exhaust lifter	1
19	500 c.c.	2-443	Exhaust lifter spindle nut	1
20	500 c.c.	2-525	Exhaust lifter washer	1
21	500 c.c.	35-701	Exhaust lifter split pin	1
22	500 c.c.	65-1165	Exhaust lifter spindle	1
23	500 c.c.	2-2894	Exhaust lifter bush washer (fibre)	1
24	500 c.c.	65-387	Exhaust lifter bush	1
25	500 c.c.	65-401	Exhaust lifter spindle washer (felt)	1
26	500 c.c.	65-1163	Exhaust lifter cable holder	1
27	500 c.c.	2-443	Exhaust lifter cable holder nut	1
28	500 c.c.	65-1839	Rocker box	1
29	500 c.c.	65-1590	Rocker box inspection cover joint washer	1
30	500 c.c.	65-1589	Rocker box inspection cover	1
31	500 c.c.	2-49	Rocker box stud nut	9
32	500 c.c.	24-8784	Rocker box stud washer (spring)	9
33	500 c.c.	65-2512	Valve (exhaust)	1
34	500 c.c.	65-2493	Valve spring insulating washer	1
35	500 c.c.	65-646	Valve guide (exhaust)	1
36	500 c.c.	65-2490	Valve spring collar (exhaust)	1
37	500 c.c.	65-2459	Valve spring split cotter (exhaust) (halves)	2
38	500 c.c. (Scrambles)	42-2835	Exhaust pipe	1
38	500 c.c. (Clubmans)	42-2850	Exhaust pipe	1
39	500 c.c.	15-39	Valve rocker fulcrum pin washer	2
40	500 c.c.	65-1856	Valve rocker fulcrum pin nut	2
41	500 c.c. (Clubmans)	65-640	Cylinder head with fixed fittings	1
41	500 c.c. (Scrambles)	65-664	Cylinder head with fixed fittings	1
42	500 c.c.	65-1591	Cylinder head and rocker box stud (long)	3
43	500 c.c.	65-1587	Rocker box joint washer (tower)	1
44	500 c.c.	65-1588	Rocker box joint washer	2
45	500 c.c.	65-1592	Cylinder head and rocker box stud (short)	6
46	500 c.c.	66-102	Spark plug washer	1
47	500 c.c.	65-1341	Spark plug	1
48	500 c.c.	65-1776	Spark plug suppressor	1
49	500 c.c.	65-647	Valve (inlet)	1
50	500 c.c.	65-2498	Valve spring seat	2
51	500 c.c.	65-645	Valve guide (inlet)	1
52	500 c.c.	65-2495	Valve spring (inner)	2
53	500 c.c.	65-2494	Valve spring (outer)	2
54	500 c.c.	65-2490	Valve spring collar (inlet)	1
55	500 c.c.	65-1848	Valve spring split cotter (inlet) (halves)	2
56	500 c.c.	65-1456	Compression ring (bottom)	1
57	500 c.c.	65-2266	Compression ring (top)	1
58	500 c.c.	65-2269	Scraper ring (top)	1
59	500 c.c.	65-2272	Scraper ring (bottom)	1
60	500 c.c. (Clubmans)	65-907	Piston complete (c.r. 8.75 to 1)	1
60	500 c.c. (Clubmans)	65-2544	Piston complete (c.r. 8 to 1)	1
60	500 c.c. (Clubmans)	65-2553	Piston complete (c.r. 8.5 to 1)	1
60	500 c.c. (Scrambles)	65-907	Piston complete (c.r. 8.75 to 1)	1
61	500 c.c.	66-953	Gudgeon pin	1
62	500 c.c.	66-954	Gudgeon pin retaining ring	2
63	500 c.c. (Scrambles)	64-6054	Engine steady plate fixing bolt (bottom)	1
63	500 c.c. (Scrambles)	15-1355	Engine steady plate fixing bolt (top)	2
64	500 c.c. (Scrambles)	42-50	Engine steady plate	1
65	500 c.c. (Scrambles)	36-382	Engine steady plate bolt washer (shakeproof) (top)	2

ENGINE

Gold Star 500c.c. Clubmans and Scrambles



Engine

Gearbox

Clutch and
Front
Chaincase

Frame
and
Fittings

Rear
Suspension

Front Fork
and
Fittings

Front Hub
and Wheel
Fittings
(7" Brake)

Front Hub
and Wheel
Fittings
(8" Brake)

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

Plate 1—continued.

ENGINE

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
65	500 c.c. (Scrambles)	36-382	Engine steady plate bolt washer (shakeproof) (bottom)	1
—	500 c.c. (Scrambles)	29-9388	Engine steady plate distance piece (top)	2
—	500 c.c. (Scrambles)	2-923	Engine steady plate fixing bolt washer (top) (plain)	2
66	500 c.c. (Scrambles)	24-6040	Engine steady plate fixing bolt nut (bottom)	1
66	500 c.c. (Scrambles)	24-5160	Engine steady plate fixing bolt nut (top)	2
67	500 c.c. (Scrambles)	29-565	Carburettor stud	2
67	500 c.c. (Clubmans)	67-347	Carburettor stud	2
68	500 c.c. (Scrambles)	65-1417	Carburettor flange washer (paper)	1
68	500 c.c. (Clubmans)	65-2542	Carburettor flange washer (paper)	1
69	500 c.c. (Scrambles)	65-1418	Carburettor flange washer (Tufnol)	1
69	500 c.c. (Clubmans)	65-2543	Carburettor flange washer (Tufnol)	1
70	500 c.c.	2-49	Carburettor stud nut	2
71	500 c.c.	36-382	Carburettor stud nut washer	2
72	500 c.c.	65-1818	Cylinder head gasket	1
73	500 c.c.	65-1858	Push rod complete	2
74	500 c.c.	65-1875	Tappet guide (inlet and exhaust)	2
75	500 c.c.	65-2487	Tappet (inlet and exhaust)	2
76	500 c.c.	65-930	Cylinder barrel stud nut	2
77	500 c.c.	29-541	Cylinder barrel stud washer (shakeproof)	2
78	500 c.c.	24-4227	Cylinder barrel stud	2
79	500 c.c.	29-2158	Push rod tappet recess cover screw	4
80	500 c.c.	66-1936	Push rod tappet recess cover	1
81	500 c.c.	66-1937	Push rod tappet recess cover joint washer	1
82	500 c.c.	65-1582	Cylinder base washer	1
83	500 c.c.	65-1650	Cylinder base shim (.010")	as reqd.
83	500 c.c.	65-1651	Cylinder base shim (.020")	as reqd.
83	500 c.c.	65-1652	Cylinder base shim (.030")	as reqd.
83	500 c.c.	65-1653	Cylinder base shim (.064")	as reqd.
84	500 c.c.	65-1840	Cylinder holding down bolt	4
85	500 c.c.	65-1822	Cylinder head bolt (short)	4
86	500 c.c.	2-2903	Cylinder head bolt washer (spring)	4
87	500 c.c.	65-1825	Cylinder barrel with liner	1
88	500 c.c.	66-492	Connecting rod bush (small end)	1
89	500 c.c.	65-479	Crankpin oil hole grub screw	1
90	500 c.c.	65-1836	Connecting rod with bushes	1
91	500 c.c.	65-683	Roller cage	1
92	500 c.c.	65-682	Crankpin	1
93	500 c.c.	24-375	Crankpin roller	24

Plate 2

ENGINE

Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Models.	Part No.	Description.	Number per set.
1	500 c.c.	*66-1677	Crankcase with fixed fittings (drive side)	1
2	500 c.c.	15-1355	Crankcase connecting bolt	3
3	500 c.c.	65-1395	Bearing retaining plate	1
4	500 c.c.	65-1388	Roller bearing (drive side)	1
5	500 c.c.	65-1396	Engine shaft distance collar (outer)	1
6	500 c.c.	65-2240	Main bearing spring ring	1
7	500 c.c.	65-2045	Ball bearing (drive side)	1
8	500 c.c.	66-661	Engine shaft shim (drive side)	1
9	500 c.c.	65-1874	Engine shaft distance collar	1
10	500 c.c.	65-1438	Bearing retaining plate lockwasher	4
11	500 c.c.	31-426	Bearing retaining plate bolt	4
12	500 c.c.	65-1870	Engine shaft (drive side)	1
13	500 c.c.	65-650	Flywheel with shaft assembled (drive side)	1
14	500 c.c.	66-630	Connecting rod thrust washer rivet	6
15	500 c.c.	66-629	Connecting rod thrust washer	2
16	500 c.c.	65-652	Flywheel with shaft assembled (gear side)	1
17	500 c.c.	65-1327	Crankpin nut	2
18	500 c.c.	2-77	Crankpin locking screw	2
19	500 c.c.	24-722	Roller bearing (gear side)	1
20	500 c.c.	65-692	Engine shaft driving pinion	1
21	500 c.c.	65-693	Engine shaft driving pinion key	1

*Supplied only as 66-1681 crankcase drive side and gear side assembled.

Plate 2—continued.

ENGINE

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set	
22	500 c.c.	65-2157	Timing cover screw	9	
23	500 c.c.	65-2503	Timing cover	1	
24	500 c.c.	66-1920	Timing cover washer	2	
25	500 c.c.	66-1923	Oil feed washer (rubber)	2	
26	500 c.c.	66-2007	Cam pinion spindle bolt	2	
28	500 c.c.	66-2008	Timing gear plate complete	1	Gearbox
29	500 c.c.	65-2513	Engine shaft (gear side) with extension	1	
30	500 c.c.	27-1239	Engine shaft rivet	14	
31	500 c.c.	2-49	Crankcase connecting bolt nut	5	Clutch and
32	500 c.c.	65-2425	Cam pinion spindle (inlet)	1	Front
33	500 c.c.	65-2426	Cam pinion spindle (exhaust)	1	Chaincase
34	500 c.c. (Clubmans)	65-2446	Exhaust cam pinion complete	1	
—	500 c.c. (Scrambles)	65-2446	Inlet and exhaust cam pinion complete	2	
35	500 c.c.	65-441	Cam pinion bush	4	
36	500 c.c.	1-5069	Timing gear plate bolt	1	Frame
37	500 c.c.	36-382	Timing gear plate bolt washer (shakeproof)	3	and
38	500 c.c.	36-382	Timing gear plate bolt washer (shakeproof)	3	Fittings
39	500 c.c.	21-2902	Timing gear plate bolt (Whit.)	3	
40	500 c.c.	65-695	Engine shaft timing pinion lockwasher (shakeproof)	1	
41	500 c.c.	29-905	Engine shaft timing pinion nut	1	
—	500 c.c.	65-2505	Engine shaft oil seal	1	
43	500 c.c.	65-1884	Breather pipe	1	Rear
44	500 c.c.	15-203	Breather pipe banjo washer	1	Suspension
45	500 c.c.	1-4675	Oil valve spring ball	1	
46	500 c.c.	66-1684	Oil valve spring	1	
47	500 c.c.	66-1683	Oil valve spring retaining screw washer (fibre)	1	
48	500 c.c.	65-2188	Oil valve spring retaining screw	1	
49	500 c.c.	65-1887	Breather pipe banjo bolt	1	Front Fork
50	500 c.c.	65-1882	Engine breather valve	1	and
51	500 c.c.	65-1883	Engine breather valve spring	1	Fittings
52	500 c.c. (Clubmans)	65-2442	Inlet cam pinion complete	1	
53	500 c.c.	65-1174	Magdyno drive idler pinion complete	1	
54	500 c.c.	24-195	Magdyno driving pinion nut	1	
55	500 c.c.	2-2903	Magdyno driving pinion nut washer (spring)	1	
56	500 c.c.	65-1879	Magdyno driving pinion	1	Front Hub
57	500 c.c.	65-2316	Magdyno driving pinion oil seal	1	and Wheel
58	500 c.c.	65-2580	Oil pump driving spindle retaining pin	1	Fittings
59	500 c.c.	65-2618	Oil pump and crankcase joint washer	1	(7" Brake)
60	500 c.c.	29-541	Crankcase scavenge cover stud nut washer (shakeproof)	4	
61	500 c.c.	2-51	Crankcase scavenge cover stud nut	4	Front Hub
62	500 c.c.	65-2611	Crankcase scavenge cover	1	and Wheel
63	500 c.c.	65-2612	Crankcase scavenge cover washer (oilproof)	2	Fittings
64	500 c.c.	65-2623	Oil pump filter	1	(8" Brake)
65	500 c.c.	65-2604	Oil pump fixing bolt	2	
66	500 c.c.	24-978	Oil pump fixing bolt washer (spring)	2	
67	500 c.c.	65-2589	Oil pump complete	1	Front Hub
68	500 c.c.	65-2336	Magdyno drive idler pinion bush	1	and Wheel
69	500 c.c.	65-2335	Magdyno drive idler pinion spindle	1	Fittings
70	500 c.c.	36-3528	Magdyno drive idler pinion thrust washer	1	(190mm. Brakes)
71	500 c.c.	66-2620	Oil pump driving spindle	1	
72	500 c.c.	65-2591	Oil pump feed gear (driven)	1	
73	500 c.c.	31-222	Crankcase scavenge cover stud	4	
74	500 c.c.	65-2606	Oil pump tap plate washer	1	Rear Hub
75	500 c.c.	65-2598	Oil pump tap plate	1	and Wheel
76	500 c.c.	65-2592	Oil pump feed gear (driver)	1	Fittings
77	500 c.c.	65-2596	Oil pump body	1	
78	500 c.c.	65-2590	Oil pump scavenge gear	2	
79	500 c.c.	65-2625	Oil pump bottom plate	1	Mudguards
80	500 c.c.	65-2593	Oil pump valve body ball	1	Chainguard
81	500 c.c.	65-2622	Oil pump valve body circlip	1	Oil Tank
82	500 c.c.	15-848	Oil pump bolt	2	Silencer
83	500 c.c.	66-1707	Cush drive bearing alignment washer (.032")	as reqd.	Rear Brake
83	500 c.c.	66-1708	Cush drive bearing alignment washer (.064")	as reqd.	Control
84	500 c.c.	65-2528	Cush drive distance piece	1	
85	500 c.c.	65-2539	Cush drive bearing	1	Petrol Tank
86	500 c.c. (Clubmans)	65-2541	Engine sprocket (23T)	1	Handlebar
86	500 c.c. (Scrambles)	65-2537	Engine sprocket (17T)	1	Tool Box
87	500 c.c.	66-1683	Oil pipe crankcase pipe adaptor washer (fibre)	1	Dual Seat
88	500 c.c.	65-2252	Oil pipe crankcase pipe adaptor	2	Mudguards
					Rear Brake
					Control
					Handlebars
					Handrail
					and
					Oil Tank
					Tools and
					Sundries
					Electrical
					Equipment

Plate 2

ENGINE

Gold Star 500c.c. Clubmans and Scrambles

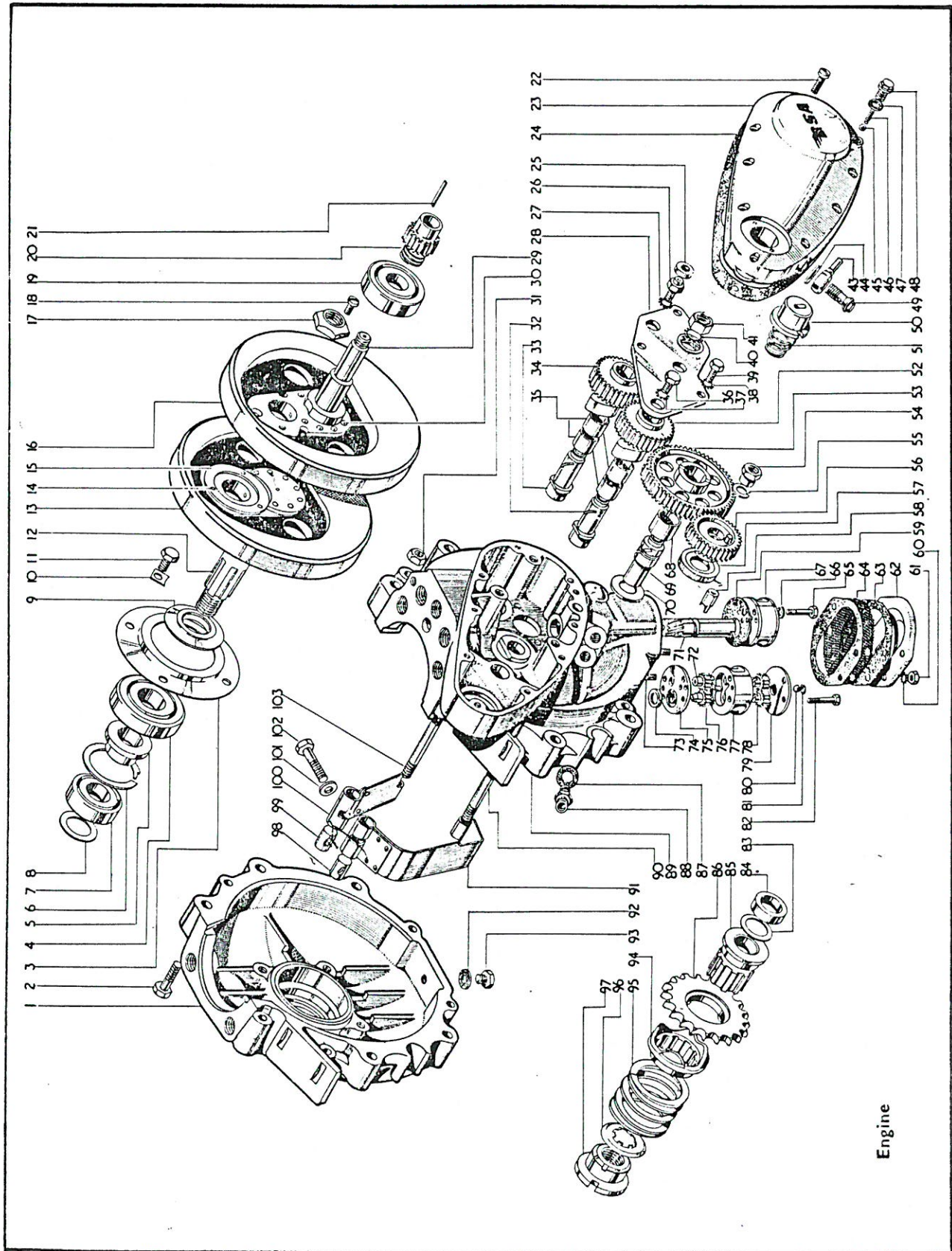


Plate 2—continued.

ENGINE Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set	
89	500 c.c.	*6 -1676	Crankcase with fixed fittings (gear side)	1	
90	500 c.c.	24-949	Crankcase stud (rear)	1	
91	500 c.c. (Clubmans)	65-1888	Magdyno strap (front)	1	
92	500 c.c.	2-4553	Crankcase drain plug washer	1	
93	500 c.c.	28-243	Crankcase drain plug	1	
94	500 c.c.	67-1135	Cush drive sleeve	1	
95	500 c.c.	67-1136	Cush drive spring	1	
96	500 c.c.	65-2521	Cush drive bearing locking washer	1	
97	500 c.c.	65-2520	Cush drive bearing nut	4	
—	500 c.c. (Scrambles)	66-2313	Magneto dowel (Lucas)	1	
98	500 c.c.	65-2353	Magneto and magdyno strap eye plug (tapped)	1	
99	500 c.c.	65-2352	Magneto and magdyno strap eye plug (plain)	1	
100	500 c.c.	65-1423	Magdyno strap (back)	1	
100	500 c.c. (Scrambles)	65-1423	Magneto strap (long)	1	
100	500 c.c. (Scrambles)	65-1425	Magneto strap (short)	1	
101	500 c.c.	2-923	Magneto and magdyno strap clip bolt washer (plain)	1	
102	500 c.c.	29-4661	Magneto and magdyno strap clip bolt	1	
103	500 c.c.	31-212	Crankcase stud (top) (rear)	1	
—	500 c.c.	67-714	Timing cover sealing plate	1	
—	500 c.c.	67-715	Timing cover sealing plate washer	2	
—	500 c.c.	67-716	Timing cover sealing plate bolt	1	
—	500 c.c.	65-9163	Timing cover sealing plate bolt wire	1	

*Supplied only as 66-1681 crankcase drive side and gear side assembled.

Plate 3

GEARBOX Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set	
1	500 c.c.	67-3026	Ball bearing spring ring	1	
2	500 c.c.	67-3067	Gearbox sprocket oil seal	1	
3	500 c.c.	24-4065	Constant mesh gear ball bearing	1	
—	500 c.c. (Clubmans)	42-3135	Constant mesh gear bearing (needle roller)	1	
4	500 c.c.	67-3073	Constant mesh gear bush	1	
5	500 c.c. (Clubmans)	42-3133	Constant mesh gear complete (25T)	1	
5	500 c.c. (Scrambles)	42-3088	Constant mesh gear complete (25T)	1	
6	500 c.c. (Scrambles)	67-3080	Constant mesh gear bush (drilled)	1	
7	500 c.c. (Clubmans)	67-3361	Mainshaft sliding gear (22T)	1	
7	500 c.c. (Scrambles)	67-3302	Mainshaft sliding gear (19T)	1	
7	500 c.c. (Scrambles)	67-3305	Mainshaft sliding gear (22T)	1	
8	500 c.c. (Clubmans)	42-3136	Mainshaft sliding gear (24T)	1	
9	500 c.c. (Clubmans)	42-3129	Gearbox mainshaft with gear	1	
9	500 c.c. (Clubmans)	42-3131	Mainshaft only	1	
9	500 c.c. (Scrambles)	67-3314	Gearbox mainshaft with gear	1	
9	500 c.c. (Scrambles)	67-3315	Mainshaft only	1	
10	500 c.c.	2-433	Mainshaft gear key	1	
11	500 c.c.	29-3860	Clutch push rod	1	
12	500 c.c.	67-3101	Mainshaft gear locating ring	1	
13	500 c.c. (Scrambles)	67-3191	Mainshaft gear (16T)	1	
13	500 c.c. (Clubmans)	42-3137	Mainshaft gear (19T)	1	
14	500 c.c.	24-4217	Mainshaft bearing	1	
15	500 c.c.	67-3028	Mainshaft bearing spring ring	1	
16	500 c.c.	67-3161	Kickstarter ratchet pinion sleeve washer	1	
17	500 c.c.	67-3169	Kickstarter ratchet pinion bush	1	
18	500 c.c.	67-3162	Kickstarter ratchet spring	1	
19	500 c.c.	67-3376	Kickstarter ratchet pinion	1	
20	500 c.c.	67-3167	Kickstarter ratchet	1	
21	500 c.c.	67-3164	Kickstarter ratchet and mainshaft lockwasher	1	
22	500 c.c.	67-3163	Kickstarter ratchet and mainshaft nut	1	
23	500 c.c. (Scrambles)	65-3380	Gearchange operating lever	1	
23	500 c.c. (Clubmans)	42-3017	Gearchange operating lever	1	
24	500 c.c.	29-3250	Foot operating lever rubber	1	
25	500 c.c.	2-525	Selector lever operating washer	1	

Plate 3—continued.

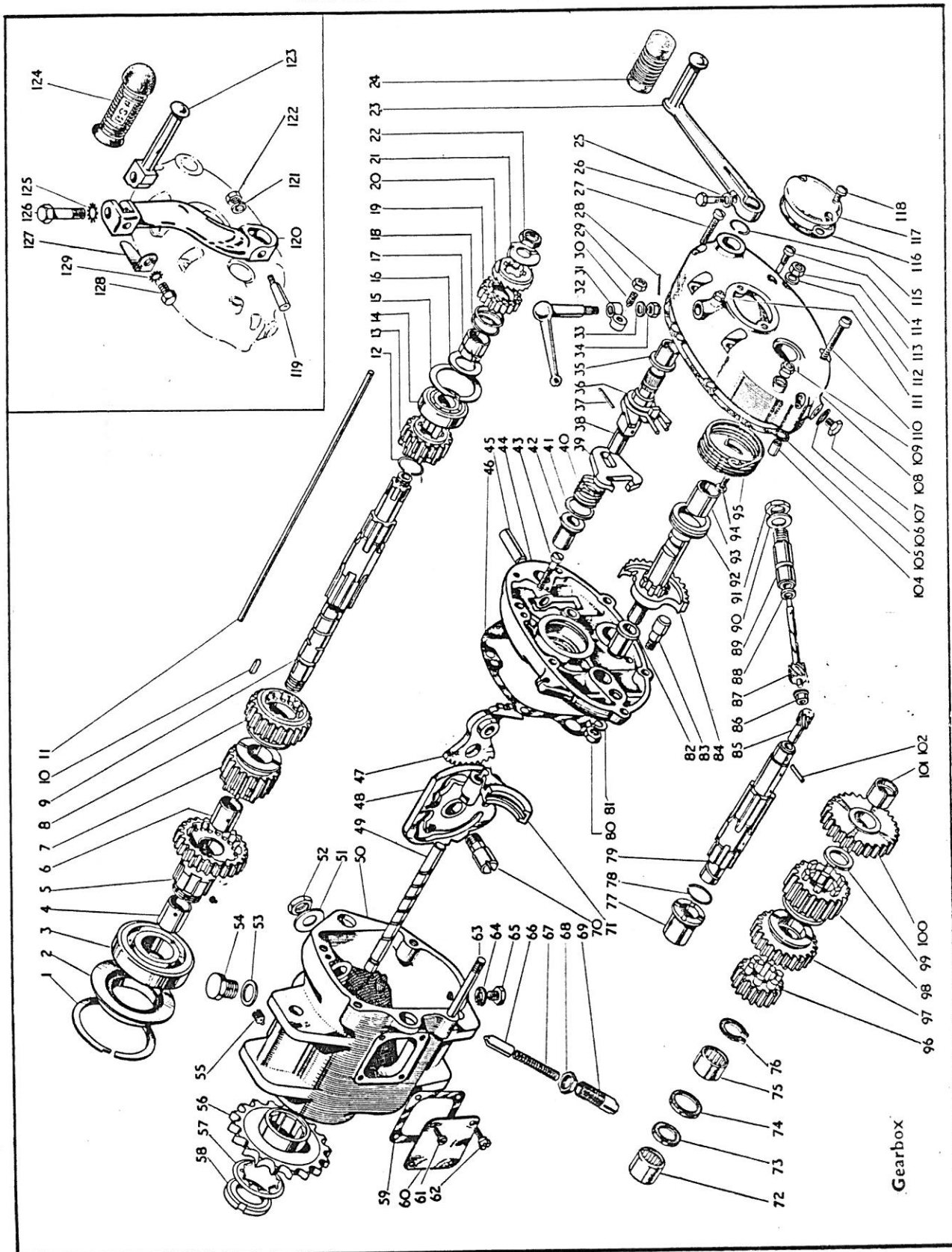
GEARBOX

Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Models.	Part No.	Description.	Number per set.
26	500 c.c.	65-3361	Selector lever operating screw	1
27	500 c.c.	65-3061	Outer cover fixing screw (long)	2
28	500 c.c.	35-702	Clutch push rod lever nut split pin	1
29	500 c.c.	2-452	Clutch push rod adjustment screw nut	1
30	500 c.c.	65-3403	Clutch push rod adjustment screw complete	1
31	500 c.c.	65-3360	Clutch push rod lever	1
32	500 c.c.	67-3180	Clutch operating lever complete	1
33	500 c.c.	2-525	Clutch push rod lever washer	1
34	500 c.c.	15-1485	Clutch push rod lever nut	1
35	500 c.c.	67-3353	Gearchange lever spindle bush	1
36	500 c.c.	67-3378	Footchange stop plate return spring	1
37	500 c.c.	35-709	Gear selector plate spring washer split pin	1
38	500 c.c. (Scrambles)	67-3335	Selector lever spindle complete	1
38	500 c.c.	42-3013	Selector lever spindle complete	1
—	500 c.c.	67-3215	Selector lever spindle circlip	1
39	500 c.c.	67-3341	Gear selector plate	1
40	500 c.c.	67-3342	Gear selector plate spring	1
41	500 c.c.	24-868	Gear selector plate spring washer	1
42	500 c.c.	67-3170	Footchange lever spindle bush	1
43	500 c.c.	65-2157	Inner cover retaining screw	1
44	500 c.c.	42-3083	Gearbox inner cover with fixed fittings	1
45	500 c.c.	67-3350	Gearchange quadrant pivot pin	1
46	500 c.c.	67-3346	Gearbox inner cover joint washer	1
47	500 c.c.	67-3347	Gearchange quadrant complete	1
48	500 c.c. (Scrambles)	67-3332	Gear control cam plate complete	1
48	500 c.c. (Clubmans)	42-3011	Gear control cam plate complete	1
49	500 c.c.	67-3116	Gear shifter fork shaft	1
50	500 c.c.	42-3072	Gearbox complete with fixed fittings	1
51	500 c.c.	67-3328	Gear cam plate pivot pin washer	1
52	500 c.c.	24-7000	Gear cam plate pivot pin nut	1
53	500 c.c.	24-8504	Gearbox casing plug washer	1
54	500 c.c.	42-3049	Gearbox casing plug	1
55	500 c.c.	67-3117	Gear shifter fork shaft grub screw	1
56	500 c.c. (Clubmans)	67-3065	Gearbox sprocket (19T)	1
56	500 c.c. (Scrambles)	67-3055	Gearbox sprocket (16T)	1
57	500 c.c.	24-4263	Gearbox sprocket locking washer	1
58	500 c.c.	67-3053	Gearbox sprocket nut	1
59	500 c.c.	29-3449	Gearbox inspection cover washer	1
60	500 c.c.	29-3448	Gearbox inspection cover	1
61	500 c.c.	2-498	Gearbox inspection cover screw	1
62	500 c.c.	27-4258	Gearbox inspection cover screw	3
63	500 c.c.	67-3023	Outer cover stud	4
64	500 c.c.	2-4553	Gearbox drain plug washer	1
65	500 c.c.	28-243	Gearbox drain plug	1
66	500 c.c.	67-3119	Gear control cam plate plunger	1
67	500 c.c.	67-3121	Gear control cam plate plunger spring	1
68	500 c.c.	67-3122	Gear control cam plate plunger housing nut	1
69	500 c.c.	67-3120	Gear control cam plate plunger housing	1
70	500 c.c.	67-3327	Gear cam plate pivot pin	1
71	500 c.c.	67-3204	Gear shifter fork	2
72	500 c.c.	42-3074	Layshaft needle roller bearing	1
73	500 c.c.	42-3078	Layshaft thrust washer (clutch end)	1
74	500 c.c.	42-3079	Layshaft thrust washer (cover end)	1
75	500 c.c.	42-3075	Layshaft needle roller bearing (cover end)	1
76	500 c.c.	42-3095	Layshaft circlip	1
78	500 c.c.	67-3101	Layshaft gear locating ring	1
79	500 c.c. (Clubmans)	42-3085	Layshaft with gear	1
79	500 c.c. (Scrambles)	42-3090	Layshaft with gear	1
79	500 c.c.	42-3094	Layshaft only	1
80	500 c.c.	2-49	Kickstarter quadrant stop nut	1
81	500 c.c.	24-8784	Kickstarter quadrant stop washer	1
82	500 c.c.	67-3151	Kickstarter spindle bush	1
83	500 c.c.	67-3152	Kickstarter quadrant stop	1
84	500 c.c. (Scrambles)	42-3160	Kickstarter crank spindle assembly	1
84	500 c.c.	42-3163	Kickstarter crank spindle complete	1
85	500 c.c. (Scrambles)	67-3088	Speedometer driving gear (6T)	1
85	500 c.c. (Clubmans)	42-3033	Speedometer driving gear (6T)	1
86	500 c.c.	65-3377	Speedometer gear bush	1
87	500 c.c. (Clubmans)	42-3032	Speedometer driven gear (10T)	1
87	500 c.c. (Scrambles)	67-3175	Speedometer driven gear (11T)	1
88	500 c.c.	65-3375	Speedometer driven gear thrust washer	1
89	500 c.c.	65-3396	Speedometer driven gear bush	1
—	500 c.c.	65-3395	Speedometer driven gear sealing washer	1

GEARBOX

Gold Star 500c.c. Clubmans and Scrambles



Clutch and
Front
Chaincase

Frame
and
Fittings

Rear
Suspension

Front Fork
and
Fittings

Front Hub
and Wheel
Fittings
(7\"

Front Hub
and Wheel
Fittings
(8\"

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

Plate 3—continued.

GEARBOX

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
90	500 c.c.	65-3375	Speedometer driven gear thrust washer	1
93	500 c.c.	67-3153	Kickstarter lever spindle bush	1
94	500 c.c.	2-3718	Kickstarter spring screw	1
95	500 c.c.	67-3174	Kickstarter spring	1
96	500 c.c. (Clubmans)	42-3086	Layshaft gear (18T)	1
97	500 c.c. (Scrambles)	42-3024	Layshaft sliding gear (24T)	1
97	500 c.c. (Clubmans)	42-3026	Layshaft sliding gear (21T)	1
97	500 c.c. (Scrambles)	67-3212	Layshaft sliding gear (21T)	1
98	500 c.c. (Clubmans)	67-3198	Layshaft sliding gear (19T)	1
99	500 c.c.	67-3203	Layshaft thrust washer	1
100	500 c.c. (Scrambles)	42-3082	Layshaft gear complete (27T)	1
100	500 c.c. (Clubmans)	42-3138	Layshaft gear complete (24T)	1
100	500 c.c. (Clubmans)	42-3086	Layshaft gear complete (18T)	1
101	500 c.c.	67-3093	Layshaft gear bush	1
102	500 c.c.	67-3128	Layshaft speedo driving gear peg	1
104	500 c.c.	66-3074	Dowel	2
105	500 c.c.	67-3354	Gearbox outer cover joint washer	1
106	500 c.c.	2-4553	Oil level plug washer	1
107	500 c.c.	28-243	Oil level plug	1
108	500 c.c.	67-3351	Gearbox outer cover with fixed fittings	1
109	500 c.c.	27-4401	Kickstarter spring locknut	1
110	500 c.c.	67-1705	Outer cover fixing screw (short)	1
111	500 c.c.	28-2080	Grease nipple	1
112	500 c.c.	2-923	Outer cover fixing washer	4
113	500 c.c.	67-3034	Outer cover fixing nut	4
114	500 c.c.	67-3176	Speedo driven gear retaining pin	1
—	500 c.c.	67-1709	Speedometer driven gear retaining pin washer (fibre)	1
115	500 c.c.	15-4240	Gearchange operating spindle circlip	1
116	500 c.c.	64-3106	Inspection cover joint washer	1
117	500 c.c.	67-3024	Inspection cover	1
118	500 c.c.	24-7178	Inspection cover fixing screw	2
119	500 c.c.	2-2579	Kickstarter crank cotter	1
120	500 c.c.	42-3037	Kickstarter crank complete	1
120	500 c.c.	42-3038	Kickstarter crank only	1
121	500 c.c.	15-5155	Kickstarter crank washer	1
122	500 c.c.	2-2578	Kickstarter crank nut	1
123	500 c.c.	65-3427	Kickstarter crank pedal	1
124	500 c.c.	42-3159	Kickstarter crank rubber	1
125	500 c.c.	66-4707	Kickstarter pedal washer (shakeproof)	1
126	500 c.c.	29-5156	Kickstarter pedal bolt	1
127	500 c.c.	65-3428	Kickstarter crank pedal spring	1
128	500 c.c.	2-220	Kickstarter crank spring bolt	1
129	500 c.c.	29-541	Kickstarter crank spring bolt washer (shakeproof)	1

Plate 4

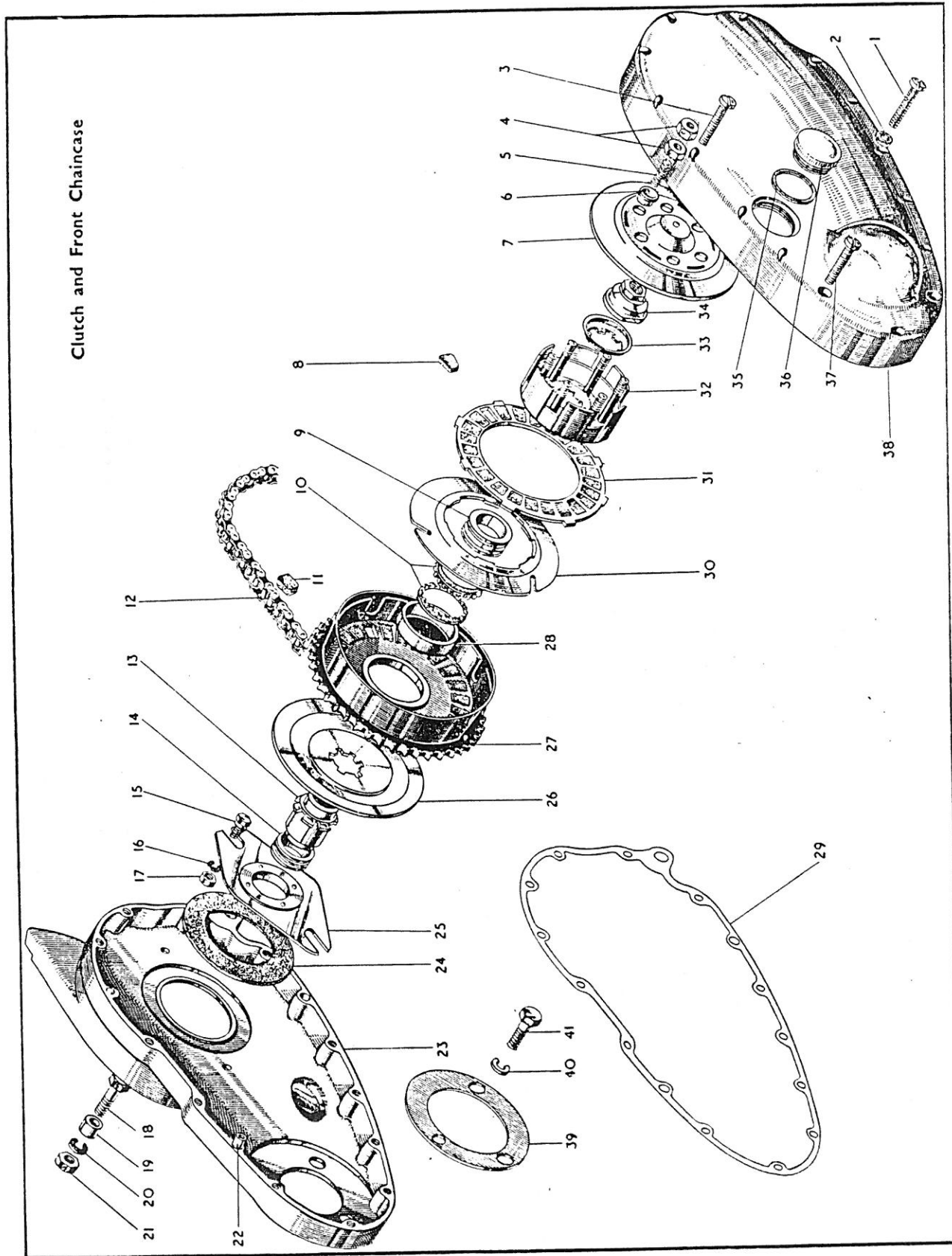
CLUTCH and FRONT CHAINCASE

Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
—	500 c.c.	42-3125	Clutch complete	1
1	500 c.c.	67-1706	Primary chaincase front fixing screw	5
3	500 c.c.	65-3063	Primary chaincase front fixing screw	7
4	500 c.c.	42-3249	Clutch spring retaining stud nut	6
5	500 c.c.	66-3800	Clutch spring	6
6	500 c.c.	66-3781	Clutch spring cup	6
7	500 c.c.	42-3056	Clutch actuating cap complete	1
8	500 c.c.	42-3120	Clutch plate ferodo insert	120
9	500 c.c.	65-3911	Clutch ballrace inner ring	1
10	500 c.c.	65-3910	Clutch ballrace retaining ring with balls	2
11	500 c.c.	42-3061	Clutch chainwheel ferodo insert	24

CLUTCH and FRONT CHAINCASE

Gold Star 500c.c. Clubmans and Scrambles



Clutch and Front Chaincase

Frame and Fittings

Rear Suspension

Front Fork and Fittings

Front Hub and Wheel Fittings (7" Brake)

Front Hub and Wheel Fittings (8" Brake)

Front Hub and Wheel Fittings (190mm. Brakes)

Rear Hub and Wheel Fittings

Mudguards Chainguard Oil Tank Silencer Rear Brake Control

Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control

Handlebars Handrail and Oil Tank

Tools and Sundries Electrical Equipment

Plate 4—continued

CLUTCH and FRONT CHAINCASE

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
12 ...	500 c.c. (Scrambles)	24-8716	Primary chain	1
12 ...	500 c.c. (Clubmans)	24-8932	Primary chain	1
13 ...	500 c.c.	65-3873	Clutch sleeve	1
14 ...	500 c.c.	65-3833	Clutch sleeve collar	1
15 ...	500 c.c.	66-7523	Primary chaincase sliding plate bolt	2
16 ...	500 c.c.	2-1462	Primary chaincase sliding plate bolt washer (spring)	2
17 ...	500 c.c.	2-443	Primary chaincase sliding plate bolt nut	2
18 ...	500 c.c.	65-109	Primary chaincase back fixing bolt	1
19 ...	500 c.c.	15-7563	Primary chaincase back fixing bolt distance collar	1
20 ...	500 c.c.	35-33	Primary chaincase back fixing bolt washer (spring)	1
21 ...	500 c.c.	2-49	Primary chaincase back fixing bolt nut	1
22 ...	500 c.c.	66-3074	Primary chaincase dowel	2
23 ...	500 c.c.	42-7502	Primary chaincase (back)	1
24 ...	500 c.c.	42-7504	Primary chaincase washer (back) (felt)	1
25 ...	500 c.c.	66-7520	Primary chaincase sliding plate complete	1
26 ...	500 c.c.	65-3872	Clutch plate	1
27 ...	500 c.c.	42-3224	Clutch chainwheel complete (43T)	1
28 ...	500 c.c.	65-3912	Clutch ballrace ring	1
29 ...	500 c.c.	42-7507	Primary chaincase joint washer (paper)	1
30 ...	500 c.c.	29-3832	Clutch driven plate (plain)	5
31 ...	500 c.c.	42-3119	Clutch driving plate with inserts	5
32 ...	500 c.c.	42-3220	Clutch driving plate centre with studs	1
33 ...	500 c.c.	65-3822	Mainshaft nut locking washer	1
34 ...	500 c.c.	66-3787	Mainshaft nut	1
35 ...	500 c.c.	67-42	Primary chaincase inspection cap washer (fibre)	1
36 ...	500 c.c.	65-3364	Primary chaincase inspection cap	1
37 ...	500 c.c.	42-7508	Primary chaincase front fixing screw	3
38 ...	500 c.c.	42-7506	Primary chaincase (front)	1
39 ...	500 c.c.	66-7575	Primary chaincase and crankcase joint washer	1
40 ...	500 c.c.	24-8784	Primary chaincase back securing bolt washer (spring)	3
41 ...	500 c.c.	67-4028	Primary chaincase back securing bolt	3

Plate 5

FRAME and FITTINGS

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
— ...	500 c.c.	42-4132	Rear engine and gearbox plate bolt (top)	1
1 ...	500 c.c.	42-4816	Rear engine plate stud (when footrests in rear position)	1
2 ...	500 c.c.	65-695	Rear engine plate stud washer (shakeproof) (when footrests in rear position)	2
3 ...	500 c.c.	15-5753	Rear engine plate stud nut (when footrests in rear position)	2
4 ...	500 c.c.	65-4182	Rear engine and gearbox plate stud (top and bottom rear)	1
6 ...	500 c.c.	2-522	Rear engine and gearbox plate stud washer (spring) (top and bottom rear)	5
7 ...	500 c.c.	2-46	Rear engine and gearbox plate stud nut (top and bottom rear)	5
8 ...	500 c.c.	2-1945	Gearbox pivot stud washer (plain)	2
9 ...	500 c.c.	2-1967	Gearbox pivot stud washer (spring)	2
10 ...	500 c.c.	2-1925	Gearbox pivot stud nut	2
11 ...	500 c.c.	42-4077	Gearbox pivot stud	1
12 ...	500 c.c.	27-5683	Rear engine and gearbox plate stud (bottom front)	1
16 ...	500 c.c.	2-46	Crankcase and rear engine plate fixing stud nut (bottom)	2
17 ...	500 c.c.	2-522	Crankcase and rear engine plate fixing stud washer (spring) (bottom)	2
19 ...	500 c.c.	27-5683	Crankcase rear engine plate fixing stud (bottom)	1
20 ...	500 c.c. (Scrambles)	27-5683	Crankcase fixing stud (front) (when crankcase shield is fitted)	1
21 ...	500 c.c.	42-4125	Front engine plate cover	1
22 ...	500 c.c.	29-3319	Front engine plate cover screw washer (shakeproof)	6
23 ...	500 c.c.	2-1309	Front engine plate cover screw	6
24 ...	500 c.c.	66-4149	Ball head cup	2
25 ...	500 c.c.	42-4208	Frame complete with central stand	1
26 ...	500 c.c.	28-2080	Ball head grease nipple	1
27 ...	500 c.c.	66-4707	Saddle front fixing bolt washer (shakeproof)	1
28 ...	500 c.c.	2-46	Saddle front fixing bolt nut	1
29 ...	500 c.c.	42-4070	Front engine plate and frame distance tube	1

FRAME and FITTINGS Gold Star 500c.c. Clubmans and Scrambles

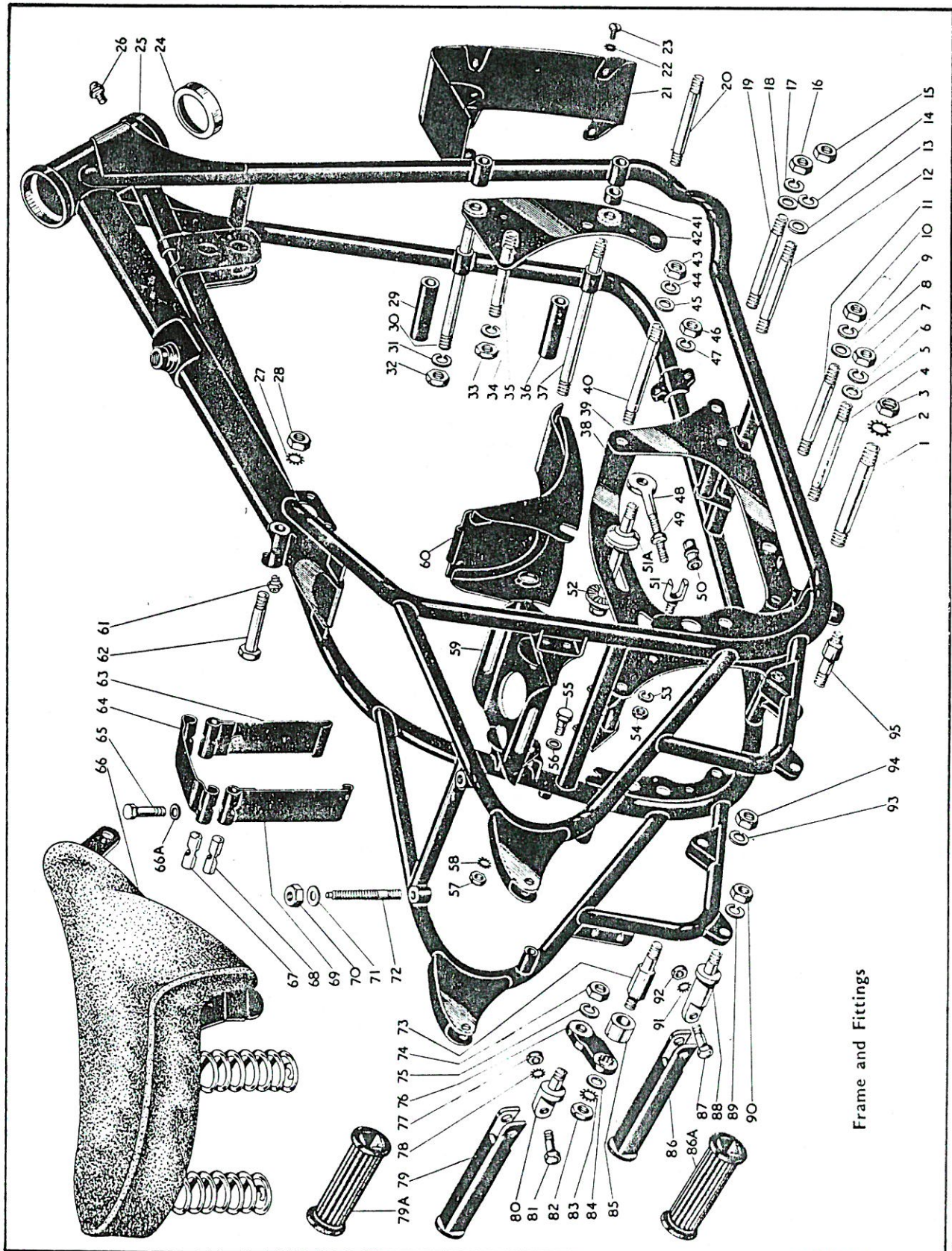
Plate Ref. Number.	Model.	Part No.	Description.	Number per set.	
30	500 c.c.	27-5690	Front engine plate frame stud (top)	1	
31	500 c.c.	2-522	Front engine plate frame stud washer (spring)	4	
32	500 c.c.	2-46	Front engine plate frame stud nut	4	
33	500 c.c.	2-46	Crankcase front fixing stud nut	6	
34	500 c.c.	2-522	Crankcase front fixing stud washer (spring)	6	
35	500 c.c.	27-5684	Crankcase and front engine plate front fixing stud	3	
36	500 c.c.	42-4070	Front engine plate and frame distance tube	1	
37	500 c.c.	42-4099	Front engine plate stud (bottom) and horn fixing stud	1	
37	500 c.c. (Scrambles)	27-6275	Front engine plate stud (bottom) (when horn is not fitted)	1	
38	500 c.c.	42-4072	Rear engine and gearbox plate (top)	2	
39	500 c.c.	42-4073	Rear engine and gearbox plate (bottom)	2	
40	500 c.c.	65-4182	Crankcase and rear engine plate top fixing stud	1	
41	500 c.c.	42-4071	Front engine plate distance collar	2	
42	500 c.c.	42-4068	Front engine plate (offside)	1	
42	500 c.c.	42-4066	Front engine plate (nearside)	1	
43	500 c.c.	2-46	Crankcase and rear engine plate top fixing stud nut	2	
44	500 c.c.	2-522	Crankcase and rear engine plate top fixing stud washer (spring)	2	Frame and Fittings
46	500 c.c.	2-1925	Gearbox locking stud nut	1	
47	500 c.c.	66-4708	Gearbox locking stud washer (shakeproof)	1	
48	500 c.c.	42-4076	Gearbox adjusting screw	1	
49	500 c.c.	2-1616	Gearbox adjusting screw locknut	1	
50	500 c.c.	15-5664	Gearbox adjusting screw nut	1	
51	500 c.c.	27-5705	Gearbox adjusting screw stop	1	Rear Suspension
51A	500 c.c.	42-4075	Gearbox locking stud washer (serrated)	1	
52	500 c.c.	42-4074	Gearbox locking stud complete	1	
53	500 c.c.	2-1462	Gearbox adjusting screw stop washer (spring)	1	
54	500 c.c.	2-2395	Gearbox adjusting screw stop nut	1	
55	500 c.c. (Clubmans)	24-6770	Battery base plate bolt	4	
56	500 c.c. (Clubmans)	2-923	Battery base plate bolt washer (plain)	2	Front Fork and Fittings
57	500 c.c. (Clubmans)	15-6524	Battery base plate bolt nut	2	
58	500 c.c. (Clubmans)	36-382	Battery base plate washer (shakeproof)	4	
59	500 c.c. (Clubmans)	42-4515	Battery base plate	1	
60	500 c.c. (Clubmans)	42-4284	Rear engine plate cover complete	1	
61	500 c.c.	28-2080	Saddle front fixing bolt grease nipple	1	
62	500 c.c.	67-4030	Saddle front fixing bolt	1	Front Hub and Wheel Fittings (7" Brake)
63	500 c.c. (Clubmans)	42-4514	Battery carrier complete	1	
64	500 c.c. (Clubmans)	42-4516	Battery strap (side) complete	1	
65	500 c.c. (Clubmans)	42-4502	Battery strap (top)	2	
66	500 c.c. (Clubmans)	24-7343	Battery strap bolt	1	
66A	500 c.c. (Clubmans)	42-9032	Saddle	1	
67	500 c.c. (Clubmans)	2-6537	Battery strap bolt washer	2	Front Hub and Wheel Fittings (8" Brake)
68	500 c.c. (Clubmans)	42-4505	Battery strap swivel pin (plain)	2	
69	500 c.c. (Clubmans)	42-4506	Battery strap swivel pin (tapped)	1	
70	500 c.c. (Clubmans)	42-4503	Battery strap (side)	4	
71	500 c.c.	2-49	Saddle rear fixing stud nut	4	
72	500 c.c.	2-923	Saddle rear fixing stud washer (plain)	2	
73	500 c.c. (Clubmans)	67-4040	Saddle rear fixing stud	1	Front Hub and Wheel Fittings (190mm. Brakes)
74	500 c.c. (Clubmans)	42-4813	Footrest hanger stud (nearside) (when footrests in rear position)	2	
75	500 c.c. (Clubmans)	2-46	Footrest anchor bolt nut (when footrests in rear position)	2	
76	500 c.c. (Clubmans)	2-522	Footrest anchor bolt washer (spring) (when footrests in rear position)	2	
77	500 c.c. (Clubmans)	42-4812	Footrest hanger bracket (when footrests in rear position)	2	Rear Hub and Wheel Fittings
78	500 c.c. (Clubmans)	24-6040	Folding footrest swivel bolt nut (when footrests in rear position)	2	
79	500 c.c. (Clubmans)	36-382	Folding footrest swivel bolt washer (shakeproof) (when footrests in rear position)	2	
79A	500 c.c. (Clubmans)	29-7581	Folding footrest (when footrests in rear position)	2	Mudguards Chainguard Oil Tank Silencer Rear Brake Control
80	500 c.c. (Clubmans)	29-7583	Footrest rubber (when footrests in rear position)	2	
81	500 c.c. (Clubmans)	65-4917	Footrest anchor bolt (when footrests in rear position)	2	
82	500 c.c. (Clubmans)	29-7564	Folding footrest swivel bolt (when footrests in rear position)	2	
83	500 c.c. (Clubmans)	2-46	Footrest hanger stud nut (when footrests in rear position)	2	
84	500 c.c. (Clubmans)	66-4707	Footrest hanger stud washer (shakeproof) (when footrests in rear position)	2	Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
85	500 c.c. (Clubmans)	2-861	Footrest hanger stud washer (plain) (when footrests in rear position)	2	
86	500 c.c. (Clubmans)	42-4815	Footrest hanger stud distance tube (nearside) (when footrests in rear position)	1	
86A	500 c.c. (Clubmans)	42-4835	Pillion footrest complete assembly (nearside)	1	
86A	500 c.c. (Clubmans)	42-4836	Pillion footrest complete assembly (offside)	1	

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

FRAME and FITTINGS

Gold Star 500c.c. Clubmans and Scrambles



Frame and Fittings

Plate 5—continued

FRAME and FITTINGS Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
—	500 c.c. (Clubmans)	29-7583	Pillion footrest rubber	2
87	500 c.c. (Clubmans)	29-7564	Pillion footrest swivel bolt	2
88	500 c.c. (Clubmans)	29-7560	Pillion footrest anchor bolt (nearside)	1
89	500 c.c. (Clubmans)	2-522	Pillion footrest anchor bolt washer (spring)	2
90	500 c.c. (Clubmans)	2-46	Pillion footrest anchor bolt nut	2
91	500 c.c. (Clubmans)	36-382	Pillion footrest swivel bolt washer (shakeproof)	2
92	500 c.c. (Clubmans)	24-6040	Pillion footrest swivel bolt nut	2
93	500 c.c. (Clubmans)	2-522	Footrest hanger stud washer (spring) (when footrests in rear position)	2
94	500 c.c. (Clubmans)	2-46	Footrest hanger stud nut (when footrests in rear position)	2
95	500 c.c. (Clubmans)	42-4814	Footrest hanger stud (offside) (when footrests in rear position)	1
—	500 c.c. (Clubmans)	42-4845	Footrest assembly (rear position)	2
—	500 c.c. (Clubmans)	42-4852	Pillion footrest anchor bolt (offside)	1

Plate 6

REAR SUSPENSION Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.	Rear Suspension
1	500 c.c.	42-4719	Central stand complete	1	Front Fork and Fittings
2	500 c.c.	28-2080	Central stand grease nipple	1	
3	500 c.c.	42-4730	Central stand spring	1	
4	500 c.c.	42-4713	Central stand distance tube	1	
5	500 c.c.	42-4714	Central stand pivot stud	1	
6	500 c.c.	2-1945	Central stand pivot stud washer (plain)	1	Front Hub and Wheel Fittings (7" Brake)
7	500 c.c.	2-1967	Central stand pivot stud washer (spring)	1	
8	500 c.c.	24-5860	Central stand pivot stud nut	2	
9	500 c.c. (Clubmans)	42-4806	Footrest distance tube complete (offside) (when footrests in forward position)	1	
10	500 c.c. (Clubmans)	42-4804	Footrest bracket (offside) (when footrests in forward position)	1	
11	500 c.c. (Clubmans)	42-4808	Footrest stud complete (when footrests in forward position)	1	Front Hub and Wheel Fittings (8" Brake)
12	500 c.c.	42-4117	Swinging arm fork spindle locknut washer	1	
13	500 c.c.	42-4116	Swinging arm fork spindle locknut	1	
14	500 c.c. (Clubmans)	29-7551	Footrest rubber (when footrests in forward position)	2	
15	500 c.c. (Clubmans)	65-4811	Footrest distance tube complete (nearside) (when footrests in forward position)	1	
16	500 c.c. (Clubmans)	42-4805	Footrest bracket (nearside) (when footrests in forward position)	1	Front Hub and Wheel Fittings (190mm. Brakes)
17	500 c.c. (Clubmans)	24-5914	Footrest stud washer (plain) (when footrests in forward position)	2	
18	500 c.c. (Clubmans)	65-695	Footrest stud washer (shakeproof) (when footrests in forward position)	1	
19	500 c.c. (Clubmans)	15-5753	Footrest stud securing nut (when footrests in forward position)	1	
20	500 c.c.	1-1796	Rear mudguard bracket and damper top fixing bolt nut	2	
21	500 c.c.	2-522	Rear mudguard bracket and damper top fixing bolt washer (spring)	2	Rear Hub and Wheel Fittings
22	500 c.c. (Scrambles)	42-2001	Crankcase shield	1	
23	500 c.c. (Clubmans)	42-4291	Rear suspension outer shroud	2	
23	500 c.c. (Scrambles)	42-4148	Rear suspension outer shroud	2	
24	500 c.c. (Clubmans)	42-4294	Rear suspension damper spring	2	
24	500 c.c. (Scrambles)	42-4299	Rear suspension damper spring	2	Mudguards Chainguard Oil Tank Silencer Rear Brake Control
25	500 c.c.	65-4185	Rear mudguard bracket and damper top fixing bolt	2	
26	500 c.c.	2-1733	Rear mudguard bracket and damper top fixing bolt washer (plain)	2	
27	500 c.c.	42-6763	Rear mudguard bracket and damper spacing collar	2	
28	500 c.c. (Scrambles)	42-4461	Rear suspension damper complete	2	
29	500 c.c.	42-4115	Swinging arm housing "silent bloc"	2	Petrol Tank Handlebar Tool Box Dual Seat Mudguards Rear Brake Control
30	500 c.c.	42-4112	Swinging arm fork spindle complete	2	
31	500 c.c.	36-382	Swinging arm fork spindle securing bolt washer (shakeproof)	1	
32	500 c.c.	66-2010	Swinging arm fork spindle securing bolt	1	
33	500 c.c.	42-4289	Rear suspension split spring retainer (retaining outer shroud) (two halves)	2	

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

REAR SUSPENSION

Gold Star 500c.c. Clubmans and Scrambles

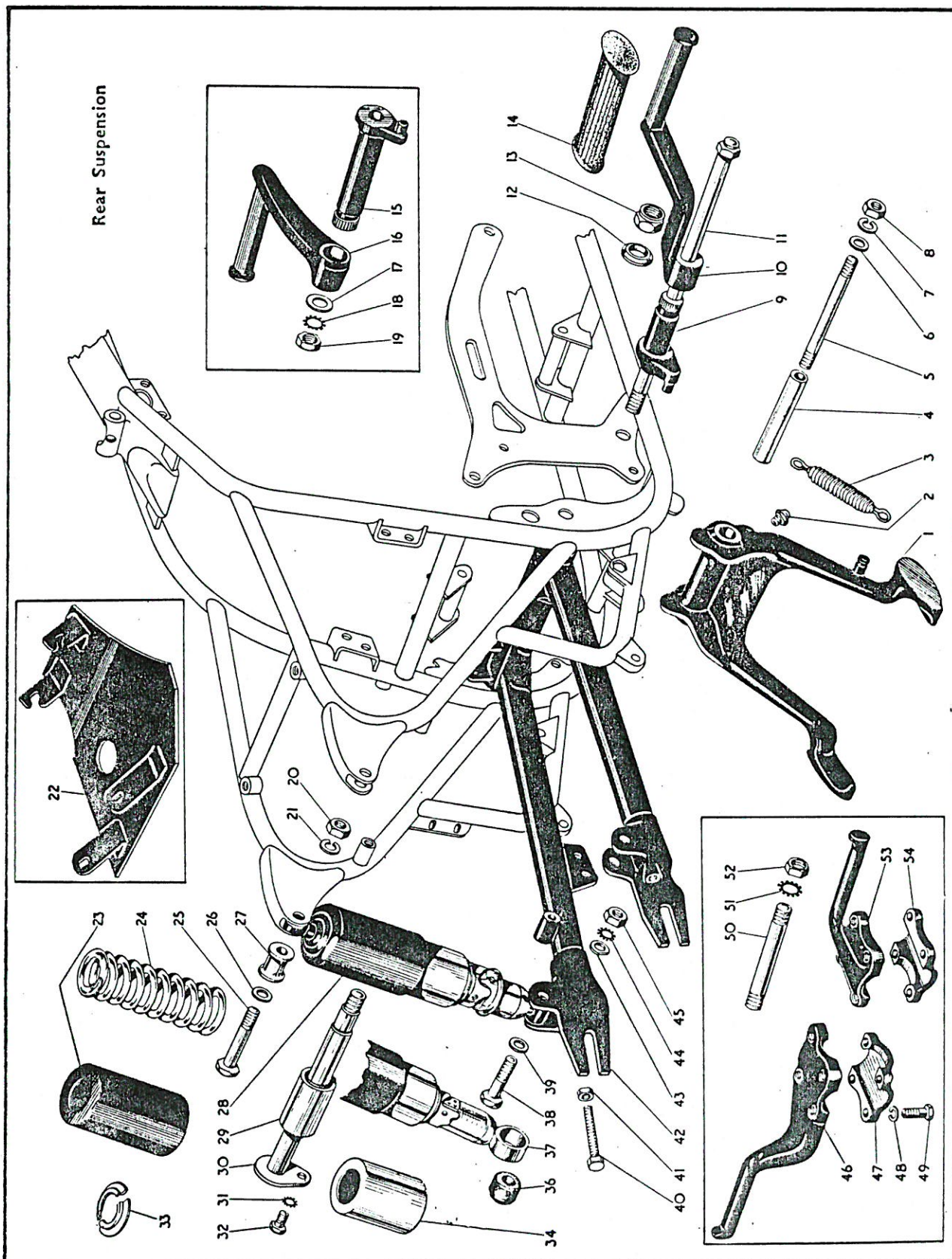


Plate 6—continued

REAR SUSPENSION
Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
34	500 c.c. (Clubmans)	42-4292	Rear suspension inner shroud	2
34	500 c.c. (Scrambles)	42-4149	Rear suspension inner shroud	2
36	500 c.c.	19-5305	Rear suspension metalastic bush	4
37	500 c.c. (Clubmans)	42-4460	Rear suspension damper complete	2
38	500 c.c.	3-1399	Rear suspension damper bottom fixing bolt	2
39	500 c.c.	2-1733	Rear suspension damper bottom fixing bolt washer (plain)	2
40	500 c.c.	42-6040	Adjusting screw for rear wheel	2
41	500 c.c.	24-563	Adjusting screw locknut for rear wheel	2
42	500 c.c.	42-4317	Swinging arm complete	1
43	500 c.c.	67-4129	Rear suspension damper bottom fixing bolt washer	2
44	500 c.c.	66-4707	Rear suspension damper bottom fixing bolt washer (shake-proof)	2
45	500 c.c.	2-46	Rear suspension damper bottom fixing bolt nut	2
46	500 c.c. (Scrambles)	42-4830	Footrest (nearside) (when footrests in forward position)	1
47	500 c.c. (Scrambles)	42-4832	Footrest locking cap (nearside) (when footrests in forward position)	1
48	500 c.c. (Scrambles)	24-8784	Footrest cap bolt washer (spring) (when footrests in forward position)	8
49	500 c.c. (Scrambles)	2-2413	Footrest cap bolt (when footrests in forward position)	8
50	500 c.c. (Scrambles)	42-4816	Rear engine plate stud (when footrests in forward position)	1
51	500 c.c. (Scrambles)	65-695	Rear engine plate stud washer (shakeproof) (when footrests in forward position)	2
52	500 c.c. (Scrambles)	15-5753	Rear engine plate stud nut (when footrests in forward position)	2
53	500 c.c. (Scrambles)	42-4831	Footrest (offside) (when footrests in forward position)	2
54	500 c.c. (Scrambles)	42-4833	Footrest locking cap (offside) (when footrests in forward position)	1

Front Fork
and
Fittings

Plate 7

FRONT FORK and FITTINGS
Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
—	500 c.c. (Clubmans)	42-5022	Front fork complete assembly	1
—	500 c.c. (Scrambles)	42-5003	Front fork complete assembly	1
1	500 c.c. (Scrambles)	65-6617	Competition number plate bracket	1
2	500 c.c.	42-5011	Front fork top yoke	1
3	500 c.c.	65-5332	Fork tube nut washer	2
4	500 c.c.	65-5331	Fork tube nut	2
5	500 c.c.	29-5315	Fork top yoke clip bolt nut	1
6	500 c.c.	67-5024	Steering stem adjusting sleeve cap	1
7	500 c.c.	67-5023	Steering stem adjusting sleeve	1
8	500 c.c.	65-5334	Handlebar and yoke clip bolt	2
9	500 c.c.	65-5426	Steering damper knob securing plate	1
10	500 c.c.	2-370	Handlebar clip and damper knob securing bolt distance piece	1
11	500 c.c.	2-370	Handlebar clip and damper knob securing bolt distance piece	1
12	500 c.c.	2-6026	Handlebar clip and damper knob securing bolt	2
13	500 c.c. (Scrambles)	67-5009	Fork outer sleeve (offside)	1
14	500 c.c. (Scrambles)	67-5009	Fork outer sleeve (nearside)	1
15	500 c.c. (Clubmans)	24-8784	Top headlamp bracket bolt washer	2
16	500 c.c. (Clubmans)	42-9204	Lower headlamp bracket with clips	1
17	500 c.c. (Clubmans)	42-9203	Top headlamp bracket	1
18	500 c.c. (Clubmans)	2-46	Top headlamp bracket bolt nut	2
19	500 c.c. (Clubmans)	2-923	Top headlamp bracket bolt washer	2
20	500 c.c. (Clubmans)	42-9116	Top headlamp bracket clip	2
21	500 c.c. (Clubmans)	2-1934	Top headlamp bracket bolt	2
22	500 c.c. (Clubmans)	42-5024	Front fork spring cover	2
23	500 c.c. (Clubmans)	42-5027	Front fork shaft	2
24	500 c.c.	2-1309	Fork drain plug	2
25	500 c.c.	2-292	Fork drain plug washer	2
26	500 c.c. (Scrambles)	89-5061	Front fork shaft	2
27	500 c.c. (Clubmans)	65-5420	Fork sliding tube (offside)	1
27	500 c.c. (Scrambles)	65-5410	Fork sliding tube (offside)	1
28	500 c.c. (Clubmans)	67-5057	Fork sliding tube (nearside)	1

Front Hub
and Wheel
Fittings
(7" Brake)

Front Hub
and Wheel
Fittings
(8" Brake)

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

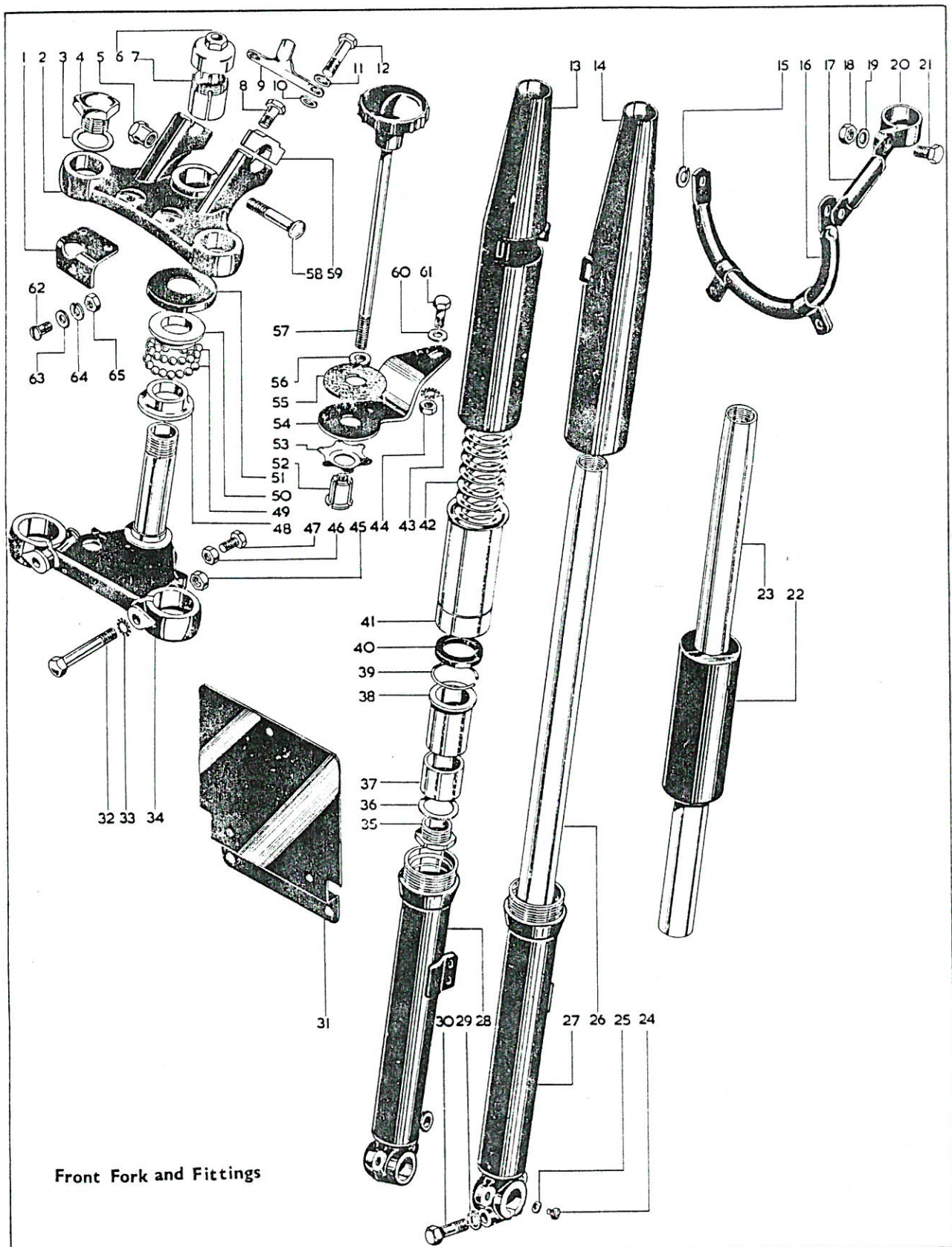
Handlebars
Handrail
and
Oil Tank

Tools and
Sundries

Electrical
Equipment

FRONT FORK and FITTINGS

Gold Star 500c.c. Clubmans and Scrambles



Front Fork and Fittings

Plate 7—continued.

FRONT FORK and FITTINGS

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
28 ...	500 c.c. (Scrambles)	65-5408	Fork sliding tube (nearside)	1
29 ...	500 c.c.	2-2903	Fork end bolt washer (spring)	2
30 ...	500 c.c.	65-5295	Fork end bolt	2
31 ...	500 c.c. (Scrambles)	65-6616	Competition number plate (front)	1
32 ...	500 c.c.	29-5289	Bottom yoke bolt	2
33 ...	500 c.c.	36-382	Bottom yoke bolt washer (shakeproof)	2
34 ...	500 c.c. (Clubmans)	42-5015	Fork bottom yoke	1
34 ...	500 c.c. (Scrambles)	42-5012	Fork bottom yoke	1
35 ...	500 c.c.	29-5283	Front fork shaft plug	2
36 ...	500 c.c.	29-5338	Front fork shaft plug washer	2
37 ...	500 c.c.	29-5347	Front fork bottom bearing	2
38 ...	500 c.c.	65-5424	Front fork top bearing	2
39 ...	500 c.c.	29-5320	Front fork top bearing circlip	2
40 ...	500 c.c.	29-5313	Front fork die seat	2
41 ...	500 c.c.	29-5310	Fork oil seal holder	2
42 ...	500 c.c.	89-5036	Front fork spring	2
43 ...	500 c.c.	36-382	Steering damper plate bolt washer	1
44 ...	500 c.c.	2-49	Steering damper plate bolt nut	1
45 ...	500 c.c. (Clubmans)	24-5160	Bottom yoke bolt nut	2
46 ...	500 c.c.	2-2395	Steering lock stop bolt nut	2
47 ...	500 c.c. (Clubmans)	2-204	Steering lock stop bolt	2
48 ...	500 c.c.	65-5127	Steering head ballrace cone (bottom)	1
49 ...	500 c.c.	1-4675	Steering head balls	40
50 ...	500 c.c.	65-5126	Steering head ballrace cone (top)	1
51 ...	500 c.c.	66-5204	Steering head dust cap	1
52 ...	500 c.c.	65-5328	Steering damper centre	1
53 ...	500 c.c.	25-5247	Steering damper star washer	1
54 ...	500 c.c.	42-5014	Steering damper anchor plate	1
55 ...	500 c.c.	65-5380	Steering damper friction washer	1
56 ...	500 c.c.	24-6035	Steering damper knob spring washer	1
57 ...	500 c.c.	67-5021	Steering damper adjusting rod	1
58 ...	500 c.c.	27-5135	Fork top yoke clip bolt	1
59 ...	500 c.c.	65-5333	Handlebar clip	2
60 ...	500 c.c.	2-923	Steering damper anchor plate bolt washer	1
61 ...	500 c.c.	28-2338	Steering damper anchor plate bolt	1
62 ...	500 c.c. (Scrambles)	15-7161	Competition number plate bracket screw	1
63 ...	500 c.c. (Scrambles)	27-8560	Competition number plate bracket washer (plain)	2
64 ...	500 c.c. (Scrambles)	2-1462	Competition number plate bracket washer (spring)	1
65 ...	500 c.c. (Scrambles)	2-2395	Competition number plate bracket nut	1

Front Hub
and Wheel
Fittings
(7" Brake)

Front Hub
and Wheel
Fittings
(8" Brake)

Plate 8

FRONT HUB and WHEEL FITTINGS (7" Brake)

Gold Star 500 c.c. Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
— ...	500 c.c. (Scrambles)	42-5522	Front wheel complete (less brake and tyre) (WM1-21)	1
1 ...	500 c.c. (Scrambles)	42-5524	Front wheel spoke (long)	20
2 ...	500 c.c. (Scrambles)	27-6808	Front wheel spoke nipple	20
3 ...	500 c.c. (Scrambles)	65-5929	Front hub spindle	1
4 ...	500 c.c. (Scrambles)	65-5892	Front hub spindle distance piece	1
5 ...	500 c.c. (Scrambles)	65-5893	Front brake cover plate nut	1
6 ...	500 c.c. (Scrambles)	65-5890	Front hub distance collar	1
7 ...	500 c.c. (Scrambles)	65-5888	Front hub felt washer retaining cup	1
8 ...	500 c.c. (Scrambles)	65-5886	Front hub washer (felt)	1
9 ...	500 c.c. (Scrambles)	65-5887	Front hub felt washer retaining ring	1
10 ...	500 c.c. (Scrambles)	65-5883	Front hub ball journal	1
11 ...	500 c.c. (Scrambles)	65-5889	Front hub spindle sleeve	1
12 ...	500 c.c. (Scrambles)	42-5525	Front hub shell complete (with spindle and bearings)	1
13 ...	500 c.c. (Scrambles)	28-2080	Front hub grease nipple	1
14 ...	500 c.c. (Scrambles)	65-5884	Front hub bearing thrust washer	1
15 ...	500 c.c. (Scrambles)	65-5883	Front hub ball journal	1
16 ...	500 c.c. (Scrambles)	65-5885	Front hub bearing retaining ring	1
17 ...	500 c.c. (Scrambles)	65-5891	Front hub distance piece	1
18 ...	500 c.c. (Scrambles)	31-6015	Front wheel spoke (short)	20

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

FRONT HUB and WHEEL FITTINGS (7" Brake)

Gold Star 500c.c. Scrambles

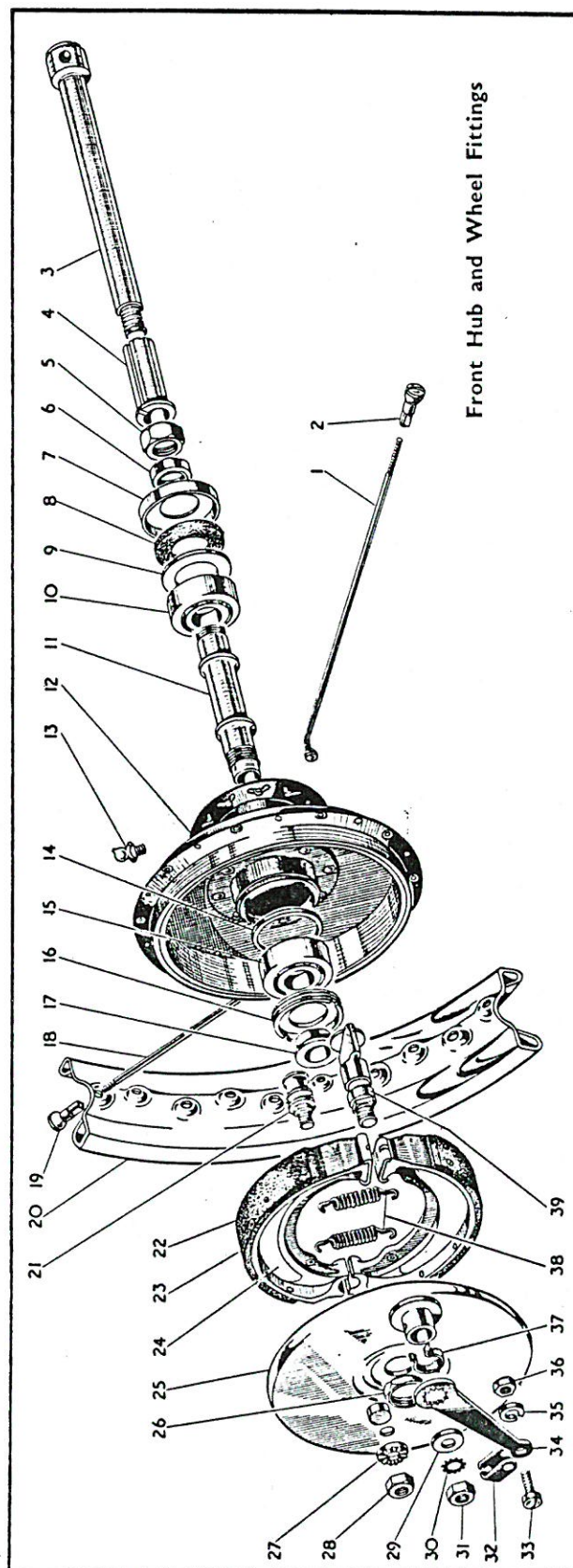


Plate 3

FRONT HUB and WHEEL FITTINGS (7" Brake)

Gold Star 500c.c. Scrambles.

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
19	500 c.c. (Scrambles)	27-6808	Front wheel spoke nipple	20
20	500 c.c. (Scrambles)	42-5523	Front wheel rim (WM1-21)	1
21	500 c.c. (Scrambles)	65-5899	Front brake shoe fulcrum pin	1
22	500 c.c. (Scrambles)	35-6436	Front brake shoe lining rivet	14
23	500 c.c. (Scrambles)	65-5903	Front brake shoe lining	2
24	500 c.c. (Scrambles)	65-5901	Front brake shoe with lining	2
25	500 c.c. (Scrambles)	65-5895	Front brake cover plate complete	1
26	500 c.c. (Scrambles)	65-5893	Front brake cover plate nut	1
27	500 c.c. (Scrambles)	24-8045	Front brake fulcrum pin serrated washer	1
28	500 c.c. (Scrambles)	24-5860	Front brake fulcrum pin nut	1
29	500 c.c. (Scrambles)	15-431	Front brake shoe cam washer (plain)	1
30	500 c.c. (Scrambles)	66-4708	Front brake shoe cam washer (shakeproof)	1
31	500 c.c. (Scrambles)	2-440	Front brake shoe cam nut	1
32	500 c.c. (Scrambles)	29-5871	Front brake lever toggle	1
33	500 c.c. (Scrambles)	2-510	Front brake lever toggle screw	1
34	500 c.c. (Scrambles)	65-5907	Front brake shoe cam lever	1
35	500 c.c. (Scrambles)	2-1462	Front brake lever toggle washer (spring)	1
36	500 c.c. (Scrambles)	2-443	Front brake lever toggle nut	1
37	500 c.c. (Scrambles)	65-5674	Front brake shoe cam bearing oil hole clip	1
38	500 c.c. (Scrambles)	65-5904	Front brake shoe spring	2
39	500 c.c. (Scrambles)	65-5905	Front brake shoe cam complete	1

Plate 9

FRONT HUB and WHEEL FITTINGS (8" Brake)

Gold Star 500c.c. Clubmans

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
—	500 c.c. (Clubmans)	42-5543	Front wheel complete (steel rim) (less brake and tyre) (WM1-19)	1
—	500 c.c. (Clubmans)	42-5544	Front wheel complete (alloy rim) (less brake and tyre) (WM1-19)	as reqd.
1	500 c.c. (Clubmans)	67-5544	Front wheel spoke (short) (19" wheel)	20
2	500 c.c. (Clubmans)	27-6810	Front wheel spoke nipple	40
3	500 c.c. (Clubmans)	67-5566	Front hub spindle	1
4	500 c.c. (Clubmans)	67-5561	Front hub bearing locking ring (nearside)	1
5	500 c.c. (Clubmans)	35-701	Front hub bearing locking ring retaining pin	1
6	500 c.c. (Clubmans)	67-5563	Front hub bearing oil retaining washer (nearside)	1
7	500 c.c. (Clubmans)	65-5883	Front hub ball journal	1
8	500 c.c. (Clubmans)	28-2080	Front hub grease nipple	1
9	500 c.c. (Clubmans)	42-5538	Front hub shell complete (with spindle sleeve and bearings)	1
10	500 c.c. (Clubmans)	42-5509	Front wheel rim (WM1-19) (steel)	1
10	500 c.c. (Clubmans)	42-5510	Front wheel rim (WM1-19) (alloy)	as reqd.
11	500 c.c. (Clubmans)	67-5545	Front wheel spoke (long) (19" wheel)	20
12	500 c.c. (Clubmans)	67-5565	Front hub spindle sleeve	1
13	500 c.c. (Clubmans)	65-5883	Front hub ball journal	1
14	500 c.c. (Clubmans)	67-5564	Front hub bearing oil retaining washer (offside)	1
15	500 c.c. (Clubmans)	35-701	Front hub bearing locking ring retaining pin	1
16	500 c.c. (Clubmans)	67-5562	Front hub bearing locking ring (offside)	1
17	500 c.c. (Clubmans)	67-5575	Front brake shoe lining rivet	14
18	500 c.c. (Clubmans)	67-5602	Front brake shoe lining	2
19	500 c.c. (Clubmans)	65-5904	Front brake shoe spring	2
20	500 c.c. (Clubmans)	67-5576	Front brake fulcrum and adjusting pin	1
21	500 c.c. (Clubmans)	67-5555	Front brake cover plate with fixed fittings	1
22	500 c.c. (Clubmans)	42-5520	Front brake anchor strap	1
23	500 c.c. (Clubmans)	32-194	Front brake anchor strap bolt	2
24	500 c.c. (Clubmans)	15-716	Front brake cam plate and anchor strap washer (spring)	1
25	500 c.c. (Clubmans)	15-541	Front brake cover plate and anchor strap nut	1
26	500 c.c. (Clubmans)	25-6014	Front brake fulcrum and adjusting pin washer (plain)	1
27	500 c.c. (Clubmans)	35-37	Front brake fulcrum and adjusting pin washer (spring)	1
28	500 c.c. (Clubmans)	2-2527	Front brake fulcrum and adjusting pin nut	1
29	500 c.c. (Clubmans)	29-5871	Front brake lever toggle	1
30	500 c.c. (Clubmans)	2-443	Front brake lever toggle nut	1
31	500 c.c. (Clubmans)	2-1462	Front brake lever toggle washer	1
32	500 c.c. (Clubmans)	2-510	Front brake lever toggle screw	1

Front Hub
and Wheel
Fittings
(8" Brake)Front Hub
and Wheel
Fittings
(190mm.
Brakes)Rear Hub
and Wheel
FittingsMudguards
Chainguard
Oil Tank
Silencer
Rear Brake
ControlPetrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil TankTools and
Sundries

Electrical
Equipment

FRONT HUB and WHEEL FITTINGS (8" Brake) Gold Star 500c.c. Clubmans

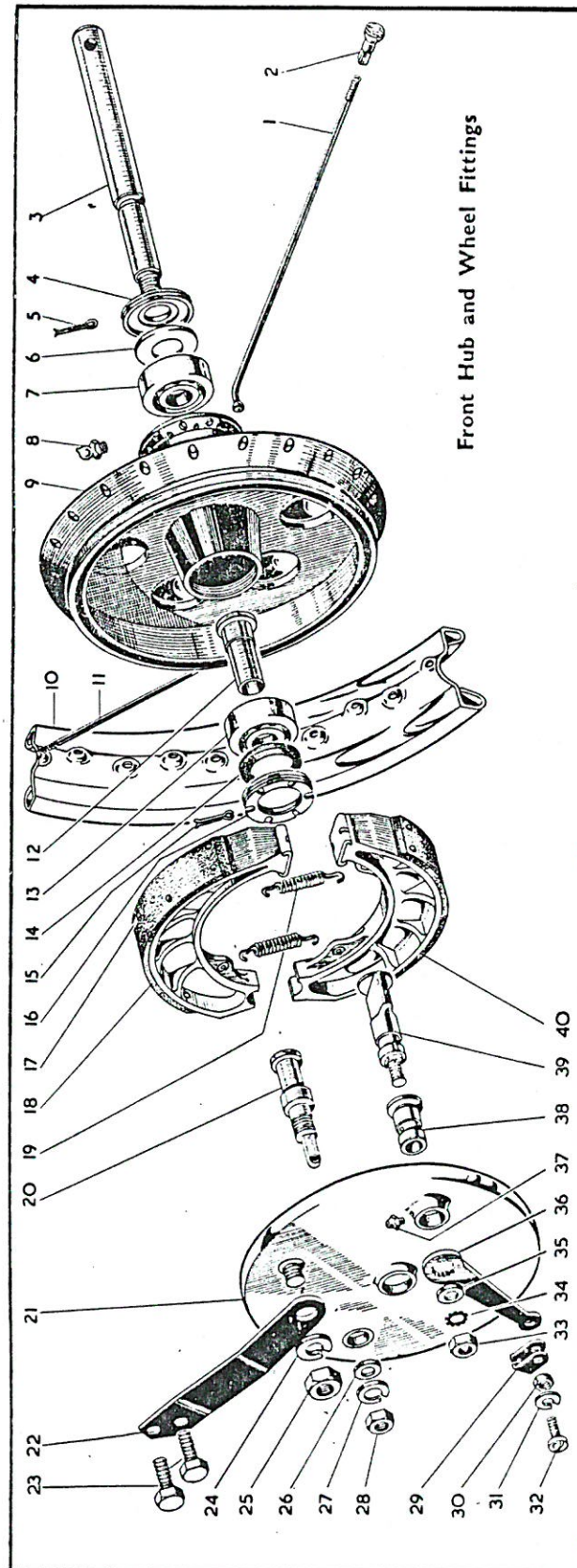


Plate 9—contd.

FRONT HUB and WHEEL FITTINGS (8" Brake)

Gold Star 500 c.c. Clubmans

Plate Ref. Number	Model	Part No.	Description	Number per set
33	500 c.c. (Clubmans)	2-440	Front brake shoe cam nut	1
34	500 c.c. (Clubmans)	66-4708	Front brake shoe cam washer (shakeproof)	1
35	500 c.c. (Clubmans)	15-431	Front brake shoe cam washer (plain)	1
36	500 c.c. (Clubmans)	65-5907	Front brake operating lever	1
37	500 c.c. (Clubmans)	28-2080	Front brake fulcrum pin grease nipple	1
38	500 c.c. (Clubmans)	67-5567	Front brake cam bearing	1
39	500 c.c. (Clubmans)	67-5572	Front brake shoe cam complete	1
40	500 c.c. (Clubmans)	67-5601	Front brake shoe with lining	2

Plate 10

FRONT HUB and WHEEL FITTINGS (190 mm. Brake)

Gold Star 500 c.c. Clubmans

Plate Ref. Number	Model	Part No.	Description	Number per set
—	500 c.c. (Clubmans)	42-5548	Front wheel complete (less brake and tyre) (WM1-19 steel rim)	1
—	500 c.c. (Clubmans)	42-5549	Front wheel complete (less brake and tyre) (WM1-19 light alloy rim)	1
—	500 c.c. (Clubmans)	42-5586	Front wheel complete (less brake and tyre) (WM2-19 steel rim)	1
—	500 c.c. (Clubmans)	42-5587	Front wheel complete (less brake and tyre) (WM2-19 alloy rim)	1
1	500 c.c. (Clubmans)	67-5566	Front hub spindle	1
2	500 c.c. (Clubmans)	42-5550	Front wheel rim (WM1-19 steel)	1
2	500 c.c. (Clubmans)	42-5551	Front wheel rim (WM1-19 light alloy)	1
2	500 c.c. (Clubmans)	42-5588	Front wheel rim (WM2-19 steel)	1
2	500 c.c. (Clubmans)	42-5589	Front wheel rim (WM2-19 alloy)	1
3	500 c.c. (Clubmans)	67-5561	Front hub bearing lock ring (nearside)	1
4	500 c.c. (Clubmans)	67-5563	Front hub bearing oil retaining washer (nearside)	1
5	500 c.c. (Clubmans)	65-5883	Front hub bearing	1
6	500 c.c. (Clubmans)	35-701	Front hub bearing lock ring retaining pin	1
7	500 c.c. (Clubmans)	42-5569	Front hub complete with bearings, lock rings, spindle sleeve and oil retaining washers	1
8	500 c.c. (Clubmans)	67-5565	Front hub spindle sleeve	1
9	500 c.c. (Clubmans)	42-5564	Front brake shoe complete	2
10	500 c.c. (Clubmans)	42-5566	Front brake shoe lining	2
11	500 c.c. (Clubmans)	67-5564	Front hub bearing oil retaining washer (offside)	1
12	500 c.c. (Clubmans)	42-5567	Front brake cam	1
12A	500 c.c. (Clubmans)	32-194	Front brake anchor strap bolt	2
13	500 c.c. (Clubmans)	67-5578	Front brake anchor strap	1
14	500 c.c. (Clubmans)	67-5577	Front brake anchor strap stud	1
15	500 c.c. (Clubmans)	24-5860	Front brake anchor strap stud locknut	1
16	500 c.c. (Clubmans)	15-716	Front brake anchor strap washer (spring)	1
17	500 c.c. (Clubmans)	15-541	Front brake anchor strap nut	1
18	500 c.c. (Clubmans)	28-2080	Front brake cam grease nipple	1
19	500 c.c. (Clubmans)	65-5907	Front brake operating lever	1
20	500 c.c. (Clubmans)	15-431	Front brake cam washer (plain)	1
21	500 c.c. (Clubmans)	2-440	Front brake cam nut	1
22	500 c.c. (Clubmans)	66-4708	Front brake cam washer (shakeproof)	1
23	500 c.c. (Clubmans)	2-2527	Front brake fulcrum and adjuster strap nut	1
24	500 c.c. (Clubmans)	35-37	Front brake fulcrum and adjuster stop washer (spring)	1
25	500 c.c. (Clubmans)	25-6014	Front brake and adjuster stop washer (plain)	1
26	500 c.c. (Clubmans)	42-5560	Front brake anchor plate	1
27	500 c.c. (Clubmans)	67-5562	Front hub bearing lock ring (offside)	1
28	500 c.c. (Clubmans)	42-5562	Front brake fulcrum and adjuster stop	2
29	500 c.c. (Clubmans)	35-6440	Front brake shoe spring	20
30	500 c.c. (Clubmans)	67-5575	Brake shoe lining rivet	5
31	500 c.c. (Clubmans)	42-5558	Front hub and brake drum dowel	5
32	500 c.c. (Clubmans)	42-5557	Front hub and brake drum screw	40
33	500 c.c. (Clubmans)	27-6810	Front wheel spoke nipple	40
34	500 c.c. (Clubmans)	42-5552	Front wheel spoke	40

Front Hub
and Wheel
Fittings
(190mm.
Brakes)

Rear Hub
and Wheel
Fittings

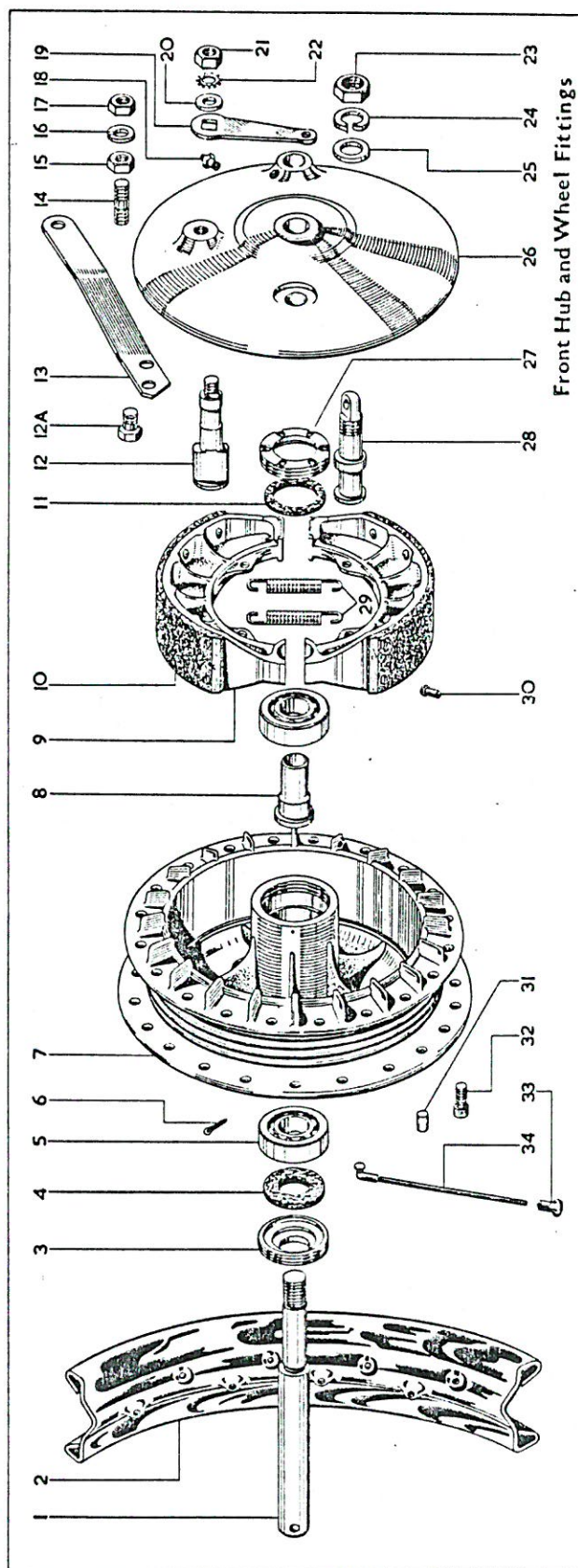
Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

Plate 10 FRONT HUB and WHEEL FITTINGS (190mm. Brake)
Gold Star 500c.c. Clubmans



REAR HUB and WHEEL FITTINGS

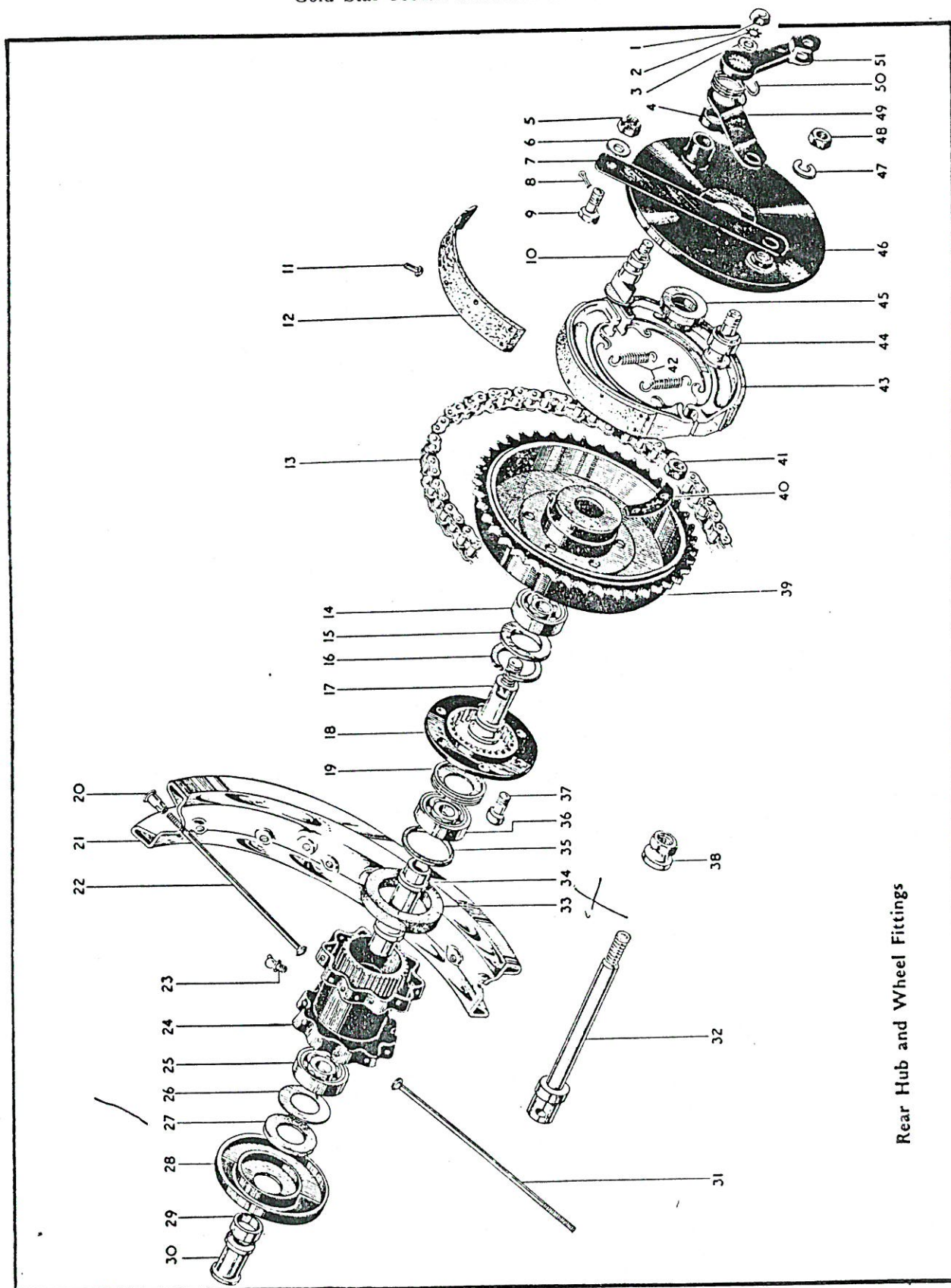
Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
—	500 c.c. (Clubmans)	42-6004	Rear wheel complete (less brake and tyre) (WM2-19) (steel)	1
—	500 c.c. (Clubmans)	67-6177	Rear wheel complete (less brake and tyre) (WM2-19) (alloy) <i>as reqd.</i>	
—	500 c.c. (Clubmans)	42-6007	Rear wheel complete (less brake and tyre) (WM2-18) (steel) <i>as reqd.</i>	
—	500 c.c. (Clubmans)	42-6009	Rear wheel complete (less brake and tyre) (WM2-18) (alloy) <i>as reqd.</i>	
—	500 c.c. (Scrambles)	42-6001	Rear wheel complete (less brake and tyre) (WM3-19) (steel)	1
1	500 c.c.	2-440	Rear brake operating lever nut	1
2	500 c.c.	66-4708	Rear brake operating lever washer (shakeproof)	1
3	500 c.c.	15-431	Rear brake operating lever washer (plain)	1
4	500 c.c.	65-5674	Cam bearing oil hole clip	1
5	500 c.c.	21-431	Anchor strap bolt nut	1
6	500 c.c.	2-833	Anchor strap bolt washer (plain)	1
7	500 c.c.	42-6036	Rear brake anchor strap	1
8	500 c.c.	35-698	Anchor strap bolt split pin	1
9	500 c.c.	42-6037	Rear brake anchor strap bolt	1
10	500 c.c.	42-6034	Rear brake cam	1
11	500 c.c.	35-6436	Brake shoe lining rivet	14
12	500 c.c.	65-5941	Brake shoe lining	2
13	500 c.c. (Clubmans)	42-9034	Transmission chain (rear)	1
13	500 c.c. (Scrambles)	42-9033	Transmission chain (rear)	1
14	500 c.c.	65-5883	Rear hub ball bearing	1
15	500 c.c.	67-6033	Hub ball journal shim	1
16	500 c.c.	67-6034	Retaining spring ring	1
17	500 c.c.	67-6030	Rear brake drum bearing sleeve	1
18	500 c.c.	42-6019	Driving flange	1
19	500 c.c.	65-5885	Hub ballrace retaining ring	1
20	500 c.c.	27-6810	Rear wheel spoke nipple	40
21	500 c.c. (Clubmans)	42-6306	Rear wheel rim (WM2-19)	1
21	500 c.c. (Clubmans)	65-6308	Rear wheel rim (WM2-19) (alloy) <i>as reqd.</i>	
21	500 c.c. (Clubmans)	42-6008	Rear wheel rim (WM2-18) (steel) <i>as reqd.</i>	
21	500 c.c. (Clubmans)	42-6010	Rear wheel rim (WM2-18) (alloy) <i>as reqd.</i>	
21	500 c.c. (Scrambles)	42-6002	Rear wheel rim (WM3-19) (steel)	1
22	500 c.c.	67-6017	Rear wheel spoke (nearside)	20
—	500 c.c. (Clubmans)	42-6011	Rear wheel spoke (nearside) (for WM2-18 steel rim)	20
23	500 c.c.	28-2080	Rear hub grease nipple	1
24	500 c.c.	67-6136	Rear hub shell complete with bearings	1
25	500 c.c.	65-5883	Rear hub ball bearing	1
26	500 c.c.	65-5887	Felt washer retaining ring	1
27	500 c.c.	65-5886	Rear hub washer (felt)	1
28	500 c.c.	67-6133	End cover	1
29	500 c.c.	65-5890	Hub spindle distance collar	1
30	500 c.c.	67-6028	Hub spindle distance sleeve	1
31	500 c.c.	67-6016	Rear wheel spoke (offside)	20
31	500 c.c. (Clubmans)	42-6012	Rear wheel spoke (offside) (for WM2-18 steel rim)	20
—	500 c.c. (Clubmans)	42-5515	Rear wheel nipple washer (for WM2-18 and WM2-19 alloy rim)	40
32	500 c.c.	67-6161	Rear hub spindle	1
33	500 c.c.	67-6051	Hub shell washer (rubber)	1
34	500 c.c.	67-6027	Hub spindle sleeve	1
35	500 c.c.	65-5884	Hub bearing thrust washer	1
36	500 c.c.	65-5883	Rear hub ball bearing	1
37	500 c.c.	67-6038	Brake drum securing bolt	6
38	500 c.c.	67-6031	Rear hub spindle nut	1
39	500 c.c.	42-6018	Rear brake drum and chainwheel (46T)	1
40	500 c.c.	67-6039	Brake drum bolt locking strip	3
41	500 c.c.	2-452	Rear wheel securing bolt	6
42	500 c.c.	65-5904	Rear brake spring	2
43	500 c.c.	65-5940	Rear brake shoe complete	2
44	500 c.c.	42-6033	Rear brake fulcrum pin	1
45	500 c.c.	67-6032	Rear hub collar	1
46	500 c.c.	42-6030	Rear brake cover plate complete with fixed fittings	1
47	500 c.c.	65-5111	Rear brake fulcrum pin washer (spring)	1
48	500 c.c.	24-7000	Rear brake fulcrum pin nut	1
49	500 c.c.	67-6046	Rear brake outrigger strap	1
50	500 c.c.	42-6046	Brake pedal return spring	1
51	500 c.c.	42-6045	Rear brake operating lever	1
—	500 c.c.	30-729	Rear brake fulcrum pin washer (plain)	1

Rear Hub
and Wheel
FittingsMudguards
Chainguard
Oil Tank
Silencer
Rear Brake
ControlPetrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
ControlHandlebars
Handrail
and
Oil TankTools and
Sundries
Electrical
Equipment

REAR HUB and WHEEL FITTINGS

Gold Star 500c.c. Clubmans and Scrambles



Rear Hub and Wheel Fittings

Plate 12 Mudguards, Chainguard, Oil Tank, Silencer, Rear Brake Control Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
1	500 c.c.	42-7705	Rear chainguard	1
2	500 c.c.	2-353	Chainguard fixing bolt (short)	2
3	500 c.c.	2-923	Chainguard fixing bolt washer (plain)	2
4	500 c.c.	42-7703	Chainguard distance tube (short)	1
5	500 c.c.	2-49	Chainguard fixing bolt nut	1
6	500 c.c.	24-8784	Chainguard fixing bolt washer (spring)	1
7	500 c.c.	2-49	Chainguard long fixing bolt nut	1
8	500 c.c.	24-8784	Chainguard fixing bolt washer (spring)	1
9	500 c.c.	3-353	Chainguard fixing bolt (short)	2
10	500 c.c.	24-8784	Chainguard short fixing bolt washer (spring)	2
11	500 c.c.	2-46	Brake pedal fulcrum pin nut	1
12	500 c.c.	36-382	Brake pedal fulcrum pin tab washer	1
13	500 c.c.	42-7012	Brake pedal fulcrum pin	1
14	500 c.c. (Clubmans)	42-7005	Brake pedal with adjuster screw complete (rear position footrests)	1
15	500 c.c.	2-443	Brake rod toggle end screw nut	1
16	500 c.c.	2-510	Brake rod toggle end screw	1
17	500 c.c.	42-7011	Brake pedal adjuster screw	1
18	500 c.c.	2-2395	Brake pedal adjuster screw nut	1
19	500 c.c.	29-541	Brake pedal adjuster screw washer	1
20	500 c.c.	2-1096	Brake pedal adjuster screw washer (plain)	1
21	500 c.c. (Scrambles)	15-7354	Front and rear stay bolt	3
22	500 c.c. (Scrambles)	2-923	Front and rear stay bolt washer	4
23	500 c.c. (Clubmans)	2-1934	Mudguard front stay bolt (offside)	1
24	500 c.c. (Clubmans)	2-370	Mudguard front stay distance piece (offside)	1
25	500 c.c. (Clubmans)	2-923	Front stay washer (plain)	4
26	500 c.c. (Clubmans)	36-382	Front stay washer (shakeproof)	4
27	500 c.c. (Clubmans)	2-1616	Front stay locknut	4
28	500 c.c. (Clubmans)	42-6510	Mudguard bottom stay	1
29	500 c.c. (Scrambles)	65-6612	Mudguard bottom stay	1
30	500 c.c. (Scrambles)	24-8784	Stay bolt washer (spring)	4
31	500 c.c. (Scrambles)	2-1616	Front and rear stay locknut	4
32	500 c.c. (Scrambles)	2-1462	Mudguard fixing screw washer (spring)	6
33	500 c.c. (Clubmans)	29-541	Mudguard fixing screw washer (shakeproof)	6
34	500 c.c.	2-2395	Mudguard fixing screw nut	6
35	500 c.c.	2-49	Centre stay bolt nut	4
36	500 c.c.	36-382	Centre stay bolt washer (shakeproof)	4
37	500 c.c. (Clubmans)	42-6511	Mudguard centre stay	1
38	500 c.c. (Scrambles)	42-6505	Mudguard centre stay	1
39	500 c.c. (Clubmans)	64-6054	Centre stay bolt	2
40	500 c.c. (Scrambles)	3-1156	Centre stay bolt	4
41	500 c.c. (Clubmans)	42-6510	Mudguard top stay	1
42	500 c.c. (Scrambles)	65-6612	Mudguard top stay	1
43	500 c.c.	2-2395	Front number plate fixing stud nut	2
44	500 c.c.	2-1462	Front number plate fixing stud washer	2
45	500 c.c.	27-8560	Front number plate fixing stud washer	2
46	500 c.c. (Scrambles)	65-6576	Front number plate	as reqd.
47	500 c.c. (Clubmans)	65-6576	Front number plate	1
48	500 c.c.	67-6546	Mudguard bridge and stay insulator	6
49	500 c.c. (Clubmans)	42-6509	Front mudguard with fixed fittings	1
50	500 c.c. (Scrambles)	42-6503	Front mudguard with fixed fittings	1
51	500 c.c.	27-8560	Mudguard fixing screw washer (plain)	6
52	500 c.c.	2-204	Mudguard fixing screw	6
53	500 c.c. (Clubmans)	3-1156	Centre stay bolt (nearside)	2
54	500 c.c.	42-8426	Oil tank filter	1
55	500 c.c.	42-8343	Oil tank filter washer	1
56	500 c.c.	42-8367	Oil tank	1
57	500 c.c.	67-42	Oil tank filler cap washer	1
58	500 c.c.	65-8500	Oil tank filler cap	1
59	500 c.c.	42-8341	Oil tank top and front mounting pad	3
60	500 c.c.	29-5289	Oil tank top fixing bolt	1
61	500 c.c.	2-537	Oil tank top fixing bolt washer (plain)	1
62	500 c.c.	42-8339	Oil tank top fixing bolt distance tube	1
63	500 c.c.	42-8331	Oil tank top fixing bolt spacing tube	1
64	500 c.c.	15-203	Rocker feed pipe banjo washer (bottom) (fibre)	1
65	500 c.c.	42-8340	Rocker feed pipe banjo locknut	1
66	500 c.c.	42-8385	Oil tank fixing bolt	1
67	500 c.c.	42-8341	Oil tank top fixing bolt mounting pad (rubber)	2
68	500 c.c.	2-537	Oil tank top fixing bolt washer (plain)	1
69	500 c.c.	2-49	Oil tank top fixing bolt nut	1
70	500 c.c.	42-8329	Oil tank front fixing bolt saddle washer	1
71	500 c.c.	42-8331	Oil tank front fixing bolt spacing tube	1

Mudguards
Chainguard
Oil Tank
Silencer
Rear Brake
Control

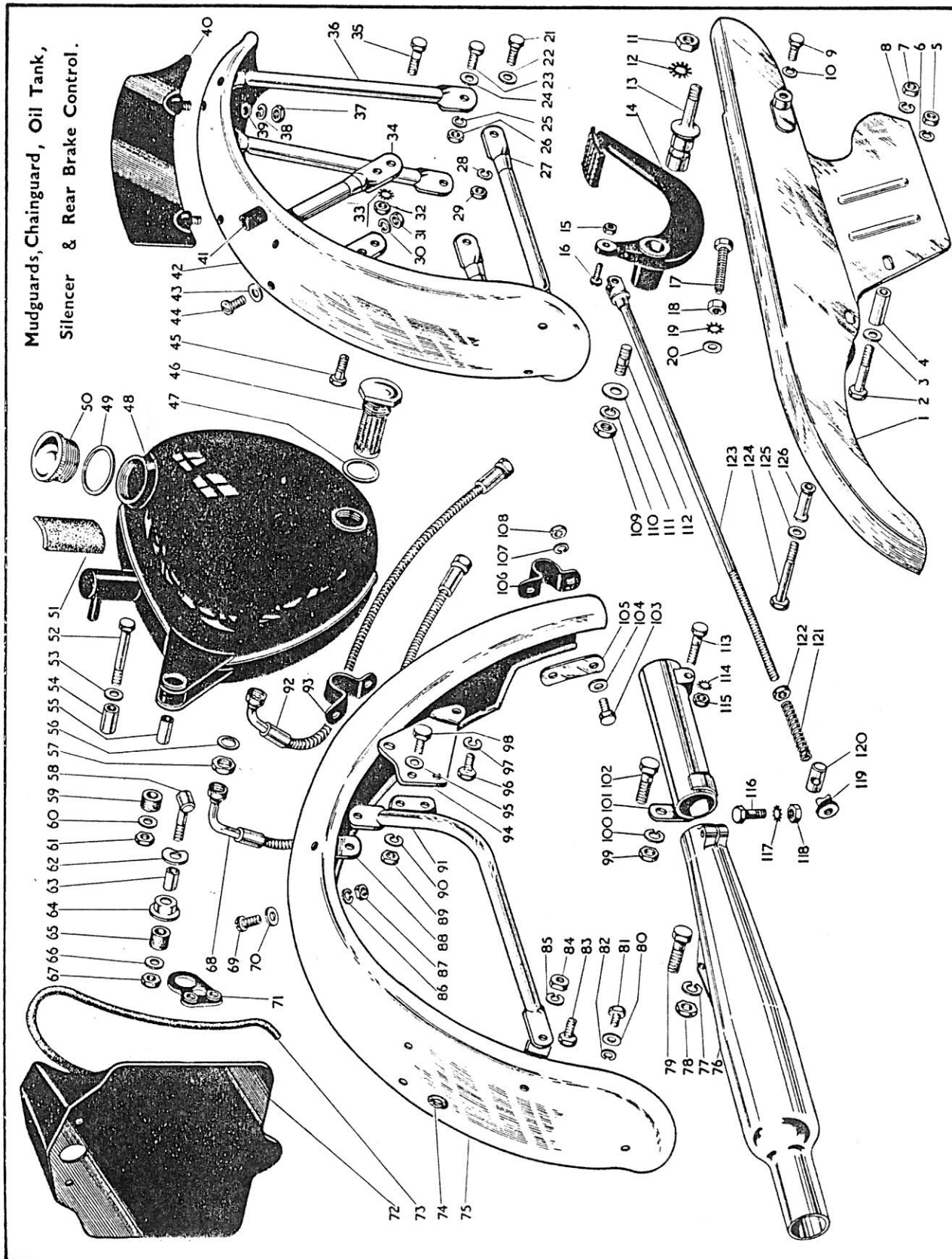
Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipmen

Plate 12—contd. **Mudguards, Chainguard, Oil Tank, Silencer, Rear Brake Control**
Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
64	500 c.c.	42-8330	Oil tank front fixing bolt bracket cup	1
65	500 c.c.	42-8341	Oil tank front fixing bolt mounting pad (rubber)	1
66	500 c.c.	2-537	Oil tank front fixing bolt washer (plain)	1
67	500 c.c.	2-49	Oil tank front fixing bolt nut	1
68	500 c.c.	42-8422	Oil return pipe	5
69	500 c.c. (Scrambles)	15-7161	Mudguard securing screw	9
70	500 c.c. (Scrambles)	27-8560	Mudguard securing nut washer	1
71	500 c.c.	42-8351	Oil tank fixing bracket	1
72	500 c.c. (Clubmans)	67-6887	Rear number plate	1
73	500 c.c. (Clubmans)	67-6851	Rear number plate rubber extrusion	2
74	500 c.c. (Clubmans)	67-6839	Rear mudguard wiring grommet	1
75	500 c.c. (Scrambles)	42-6845	Rear mudguard with fixed fittings	1
76	500 c.c. (Clubmans)	42-2896	Silencer	1
77	500 c.c. (Clubmans)	2-522	Silencer fixing bracket washer (spring) (when pillion footrest is not fitted)	1
78	500 c.c. (Clubmans)	2-449	Silencer fixing bracket bolt nut (when pillion footrests are not fitted)	1
79	500 c.c. (Clubmans)	2-803	Silencer fixing bracket bolt (when pillion footrests are not fitted)	1
80	500 c.c. (Clubmans)	27-8560	Rear number plate fixing bolt washer	4
81	500 c.c. (Clubmans)	2-220	Rear number plate fixing bolt	4
82	500 c.c. (Clubmans)	2-1462	Rear number plate fixing bolt washer (spring)	4
83	500 c.c.	24-6770	Mudguard stay bolt	8
84	500 c.c. (Scrambles)	2-49	Mudguard stay bolt nut	10
85	500 c.c. (Scrambles)	24-8784	Mudguard stay bolt washer	9
86	500 c.c. (Scrambles)	2-1462	Mudguard securing nut washer	9
87	500 c.c. (Scrambles)	2-2395	Mudguard securing nut	1
88	500 c.c. (Scrambles)	42-6832	Mudguard bridge	4
89	500 c.c.	2-49	Mudguard bracket and stay bolt nut	4
90	500 c.c.	36-382	Mudguard stay bracket bolt washer	1
91	500 c.c. (Scrambles)	42-6846	Rear mudguard stay (offside)	1
91	500 c.c. (Scrambles)	42-6848	Rear mudguard stay (nearside)	1
92	500 c.c.	42-8422	Oil feed pipe	1
93	500 c.c. (Scrambles)	42-6785	Rear mudguard fixing clip	1
94	500 c.c.	42-6761	Rear mudguard stay bracket (offside)	1
94	500 c.c.	42-6762	Rear mudguard stay bracket (nearside)	4
95	500 c.c.	2-923	Mudguard bracket bolt washer	2
96	500 c.c.	67-8313	Mudguard bracket to frame bolt	2
97	500 c.c.	24-8784	Mudguard bracket to frame bolt washer	4
98	500 c.c.	28-2338	Mudguard bracket and stay bolt	1
99	500 c.c. (Clubmans)	2-449	Exhaust pipe extension bracket bolt nut	1
100	500 c.c. (Clubmans)	2-522	Exhaust pipe extension bracket bolt washer	1
101	500 c.c. (Clubmans)	42-2935	Exhaust pipe extension	1
102	500 c.c. (Clubmans)	2-803	Exhaust pipe extension bracket bolt	4
103	500 c.c. (Scrambles)	2-204	Mudguard stiffening plate and fixing clip bolt	4
104	500 c.c. (Scrambles)	27-8560	Mudguard stiffening plate and fixing bolt washer	2
105	500 c.c. (Scrambles)	42-6782	Mudguard clip stiffening plate	1
106	500 c.c. (Scrambles)	42-6759	Rear mudguard fixing clip	4
107	500 c.c. (Scrambles)	2-1462	Rear mudguard fixing clip washer	4
108	500 c.c. (Scrambles)	2-2395	Rear mudguard fixing clip nut	1
109	500 c.c.	2-46	Rear brake pedal fulcrum pin nut	1
110	500 c.c.	2-522	Rear brake pedal washer (spring)	1
111	500 c.c.	30-196	Rear brake pedal stud washer	1
112	500 c.c.	67-4032	Rear brake pedal stud	1
113	500 c.c. (Clubmans)	24-7343	Exhaust pipe and extension bolt	1
114	500 c.c. (Clubmans)	29-541	Exhaust pipe and extension bolt washer	1
115	500 c.c. (Clubmans)	2-2395	Exhaust pipe and extension bolt nut	1
116	500 c.c. (Clubmans)	24-7343	Silencer and extension pipe bolt	1
117	500 c.c. (Clubmans)	29-541	Silencer and extension pipe bolt washer	1
118	500 c.c. (Clubmans)	2-2395	Silencer and extension pipe bolt nut	1
119	500 c.c.	29-7368	Rear brake adjuster nut	1
120	500 c.c.	65-6274	Rear brake lever swivel pin	1
121	500 c.c.	15-1312	Rear brake rod spring	1
122	500 c.c.	2-2395	Rear brake rod spring nut	1
123	500 c.c.	42-7007	Rear brake rod	1
124	500 c.c.	33-4089	Chainguard fixing bolt (long)	1
125	500 c.c.	2-923	Chainguard fixing bolt washer	1
126	500 c.c.	42-7703	Chainguard distance tube (short)	1



Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake
Control

Handlebars
Handrail
and
Oil Tank

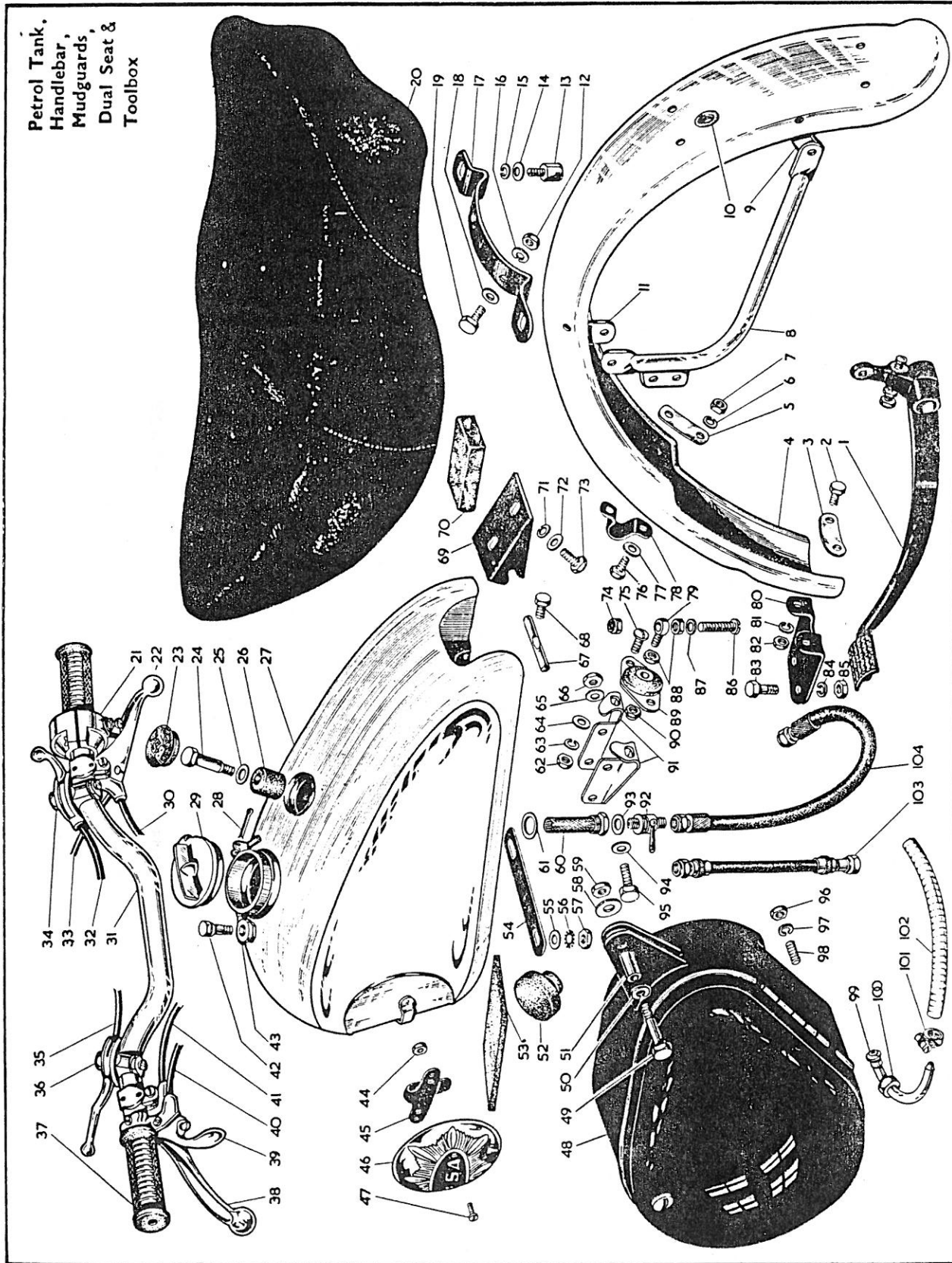
Tools and
Sundries
Electrical
Equipment

Petrol Tank, Handlebar, Tool Box, Dual Seat, Mudguards, Rear Brake Control Plate 13

Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number.	Models.	Part No.	Description.	Number per set.
1	500 c.c. (Scrambles)	42-7024	Rear brake pedal complete	1
2	500 c.c. (Clubmans)	24-7148	Rear mudguard bottom bracket fixing bolt	2
3	500 c.c. (Clubmans)	42-6783	Rear mudguard bottom bracket stiffening plate	1
4	500 c.c. (Clubmans)	42-6831	Rear mudguard complete with fixed fittings	1
5	500 c.c. (Clubmans)	42-6782	Rear mudguard fixing clip stiffening plate	1
6	500 c.c. (Clubmans)	2-1462	Rear mudguard fixing clip bolt washer (spring)	2
7	500 c.c. (Clubmans)	2-2395	Rear mudguard fixing clip bolt nut	2
8	500 c.c. (Clubmans)	42-6834	Rear mudguard stay complete (nearside)	1
8	500 c.c. (Clubmans)	42-6836	Rear mudguard stay complete (offside)	1
9	500 c.c. (Clubmans)	42-6832	Rear mudguard bridge (bottom)	1
10	500 c.c. (Clubmans)	42-6839	Rear mudguard tail lamp wiring grommet	2
11	500 c.c. (Clubmans)	42-6832	Rear mudguard bridge (top)	1
12	500 c.c.	24-563	Dual seat rear support bridge bolt nut	2
13	500 c.c.	42-9061	Dual seat rear fixing bolt	2
14	500 c.c.	2-923	Dual seat rear fixing bolt washer (plain)	2
15	500 c.c.	35-33	Dual seat rear fixing bolt washer (spring)	2
16	500 c.c.	24-8784	Dual seat rear support bridge bolt washer (spring)	2
17	500 c.c.	42-9062	Dual seat rear support bracket	1
18	500 c.c.	2-923	Dual seat rear support bridge bolt washer (plain)	2
19	500 c.c.	28-2338	Dual seat rear support bridge bolt	2
20	500 c.c.	42-9069	Dual seat complete with brackets	1
—	500 c.c.	42-9068	Dual seat loose fittings only (set)	1
—	500 c.c.	42-9095	Racing seat (Feridax)	as reqd.
—	500 c.c.	42-9178	Front fixing clip	as reqd.
—	500 c.c.	21-5668	Front fixing clip bolt	as reqd.
—	500 c.c.	66-8348	Front fixing clip distance piece	as reqd.
21	500 c.c. (Scrambles)	65-8501	Throttle control twist grip complete (less cable and cover)	1
22	500 c.c. (Scrambles)	42-8664	Front brake control complete (less cable and cover)	1
23	500 c.c.	42-8010	Petro. tank rubber grommet	1
24	500 c.c.	42-8011	Petrol tank fixing bolt	1
25	500 c.c.	2-1945	Petrol tank fixing bolt washer	1
26	500 c.c.	42-8012	Petrol tank mounting rubber (top)	1
27	500 c.c. (Clubmans)	42-8107	Petrol tank (4 gallons)	as reqd.
27	500 c.c. (Clubmans)	42-8090	Petrol tank (5 gallons)	as reqd.
27	500 c.c. (Scrambles)	42-8056	Petrol tank (2 gallons)	1
27	500 c.c. (Scrambles)	42-8055	Petrol tank with filler cap (alloy) (2 gallons)	as reqd.
28	500 c.c.	35-707	Petrol filler cap split pin	1
29	500 c.c.	66-8351	Petrol filler cap	1
30	500 c.c. (Scrambles)	65-8675	Front brake cable and cover	1
31	500 c.c. (Scrambles)	65-4960	Handlebar	1
32	500 c.c. (Scrambles)	42-8638	Air control cable and cover	1
33	500 c.c. (Scrambles)	42-8628	Throttle cable and cover	1
34	500 c.c. (Scrambles)	66-8896	Air control complete (less cable and cover)	1
35	500 c.c. (Scrambles)	65-8714	Ignition control cable and cover	1
36	500 c.c. (Scrambles)	66-8810	Ignition control (less cable and cover)	1
37	500 c.c. (Scrambles)	65-8502	Dummy grip (left-hand bar)	1
38	500 c.c. (Scrambles)	42-8684	Clutch control complete (less cable and cover)	1
39	500 c.c. (Scrambles)	42-8611	Exhaust control complete (less cable and cover)	1
40	500 c.c. (Scrambles)	42-8620	Exhaust control cable and cover	1
41	500 c.c. (Scrambles)	65-8680	Clutch control cable and cover	1
42	500 c.c.	27-8346	Petrol tank breather pipe union screw	1
43	500 c.c.	65-8362	Petrol tank breather pipe complete	1
44	500 c.c.	42-8034	Petrol tank badge clip screw nut	4
45	500 c.c.	42-8020	Petrol tank badge clip	2
46	500 c.c.	65-8193	Petrol tank badge	2
47	500 c.c.	65-8317	Petrol tank badge clip screw	4
48	500 c.c. (Clubmans)	42-9038	Toolbox complete with lid	4
49	500 c.c. (Clubmans)	29-4329	Toolbox top fixing bolt	1
50	500 c.c. (Clubmans)	24-8784	Toolbox top fixing bolt washer	1
51	500 c.c. (Clubmans)	42-8339	Toolbox top fixing bolt distance tube	2
52	500 c.c.	42-8052	Petrol tank mounting rubber (anti-roll)	2
53	500 c.c.	42-8051	Petrol tank mounting rubber (top tube)	1
54	500 c.c.	67-8085	Petrol tank stiffening plate	2
54	500 c.c. (Clubmans)	42-8091	Petrol tank stiffening plate (5 gallon tank)	1
—	500 c.c. (Clubmans)	64-74	Petrol tank stiffening plate stud (5 gallon tank)	2
55	500 c.c.	2-923	Petrol tank stiffening plate washer	2
56	500 c.c.	36-382	Petrol tank stiffening plate washer	2
57	500 c.c.	2-49	Petrol tank stiffening plate stud nut	2
58	500 c.c. (Clubmans)	27-5676	Toolbox top fixing bolt washer	1
59	500 c.c. (Clubmans)	2-49	Toolbox top fixing bolt nut	1

Plate 13 Petrol Tank, Handlebar, Toolbox, Dual Seat, Mudguards, Rear Brake Control
Gold Star 500c.c. Clubmans and Scrambles



Petrol Tank
Handlebar
Tool Box
Dual Seat
Mudguards
Rear Brake Control

Handlebars
Handrail
and
Oil Tank

Tools and
Sundries
Electrical
Equipment

Petrol Tank, Handlebar, Tool Box, Dual Seat, Mudguards, Rear Brake Control
Plate 13—continued **Gold Star 500 c.c. Clubmans and Scrambles**

Plate Ref. Number	Model	Part No.	Description	Number per set
60	500 c.c.	27-8443	Petrol tank filter	1
61	500 c.c. (Scrambles)	24-8504	Petrol tank filter washer (fibre)	1
61	500 c.c. (Clubmans)	24-8504	Petrol tank filter washer (fibre)	2
62	500 c.c. (Clubmans)	25-7151	Float chamber flexible mounting bolt nut	2
63	500 c.c. (Clubmans)	24-7068	Float chamber flexible mounting bolt washer	2
64	500 c.c. (Clubmans)	1-4621	Float chamber flexible mounting bolt washer	2
65	500 c.c. (Clubmans)	2-370	Float chamber mounting bracket washer	2
66	500 c.c. (Clubmans)	2-49	Float chamber mounting bracket nut	2
67	500 c.c.	42-9060	Dual seat front support pin	1
68	500 c.c.	15-645	Dual seat front support pin securing bolt	1
69	500 c.c.	42-9058	Dual seat front support bracket	2
70	500 c.c.	42-9057	Dual seat front support rubber	2
71	500 c.c.	35-33	Dual seat front fixing bolt washer	2
72	500 c.c.	2-923	Dual seat front support bolt washer	2
73	500 c.c.	28-2338	Dual seat front fixing bolt	2
74	500 c.c. (Clubmans)	29-8814	Float chamber flexible mounting bolt nut	1
75	500 c.c. (Clubmans)	1-4606	Float chamber flexible mounting bolt	2
76	500 c.c. (Clubmans)	2-204	Rear mudguard fixing clip bolt	2
77	500 c.c. (Clubmans)	2-525	Rear mudguard fixing clip washer	2
78	500 c.c. (Clubmans)	42-6759	Rear mudguard fixing clip	1
79	500 c.c. (Clubmans)	42-8068	Float chamber support bracket adaptor	1
80	500 c.c. (Clubmans)	42-6833	Rear mudguard bottom bracket	2
81	500 c.c. (Clubmans)	24-8784	Mudguard bottom bracket washer	2
82	500 c.c. (Clubmans)	2-49	Mudguard bottom bracket bolt nut	2
83	500 c.c. (Clubmans)	15-7354	Mudguard bottom bracket frame fixing bolt	2
84	500 c.c. (Clubmans)	24-8784	Mudguard bottom bracket frame fixing washer	2
85	500 c.c. (Clubmans)	2-49	Mudguard bottom bracket frame fixing nut	1
86	500 c.c. (Clubmans)	42-8069	Float chamber flexible mounting bolt	3
87	500 c.c. (Clubmans)	66-7518	Float chamber mounting bolt washer (fibre)	1
88	500 c.c. (Clubmans)	21-5202	Float chamber mounting bolt nut	1
89	500 c.c. (Clubmans)	42-8033	Float chamber flexible mounting	1
90	500 c.c. (Clubmans)	29-8814	Float chamber flexible mounting bolt nut	1
91	500 c.c. (Clubmans)	42-8066	Float chamber mounting bracket (left-hand)	1
91	500 c.c. (Clubmans)	42-8067	Float chamber mounting bracket (right-hand)	1
92	500 c.c. (Scrambles)	65-8171	Petrol tap	2
92	500 c.c. (Clubmans)	65-8171	Petrol tap (twin feed)	2
93	500 c.c.	2-930	Petrol tap washer (fibre)	2
94	500 c.c. (Clubmans)	2-370	Float chamber mounting bracket fixing bolt washer	1
95	500 c.c. (Clubmans)	32-194	Float chamber mounting bracket fixing bolt	2
96	500 c.c. (Clubmans)	2-49	Toolbox fixing stud nut	2
97	500 c.c. (Clubmans)	24-8784	Toolbox fixing stud washer	2
98	500 c.c. (Clubmans)	65-5368	Toolbox fixing stud	2
99	500 c.c. (Clubmans)	42-8025	Copper petrol pipe complete	1
100	500 c.c. (Clubmans)	66-8332	Copper petrol pipe nut	2
101	500 c.c. (Clubmans)	42-8024	Petrol pipe hose clip	1
102	500 c.c. (Clubmans)	42-8023	Flexible petrol pipe (plastic) (float chamber to carburetter)	1
103	500 c.c. (Scrambles)	42-8076	Flexible petrol pipe	2
104	500 c.c. (Clubmans)	42-8022	Flexible petrol pipe (tank to float chamber)	1
104	500 c.c. (Clubmans)	42-8094	Flexible petrol pipe (5 gallon tank)	1

Plate 14 **HANDLEBARS, HANDRAIL & OIL TANK (Central Fitting)**
Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
1	500 c.c. (Clubmans)	42-8685	Clutch control lever (two piece handlebar)	1
2	500 c.c. (Clubmans)	42-8680	Clutch control cable and cover (two piece handlebar)	1
3	500 c.c. (Clubmans)	65-8714	Ignition control cable and cover (two piece handlebar)	1
4	500 c.c. (Clubmans)	42-4970	Handlebar (nearside)	1
5	500 c.c. (Clubmans)	65-8502	Dummy grip	1
6	500 c.c. (Clubmans)	42-8611	Exhaust control (less cable and cover) (two piece handlebar)	1
7	500 c.c. (Clubmans)	42-8620	Exhaust control cable and cover (two piece handlebar)	1
8	500 c.c. (Clubmans)	42-8615	Ignition control (less cable and cover) (two piece handlebar)	1
9	500 c.c. (Clubmans)	42-8635	Air control cable and cover (two piece handlebar)	1
10	500 c.c. (Clubmans)	42-4972	Handlebar (offside)	1

Plate 14 HANDLEBARS, HANDRAIL and OIL TANK (Central Fitting) Gold Star 500c.c. Clubmans and Scrambles

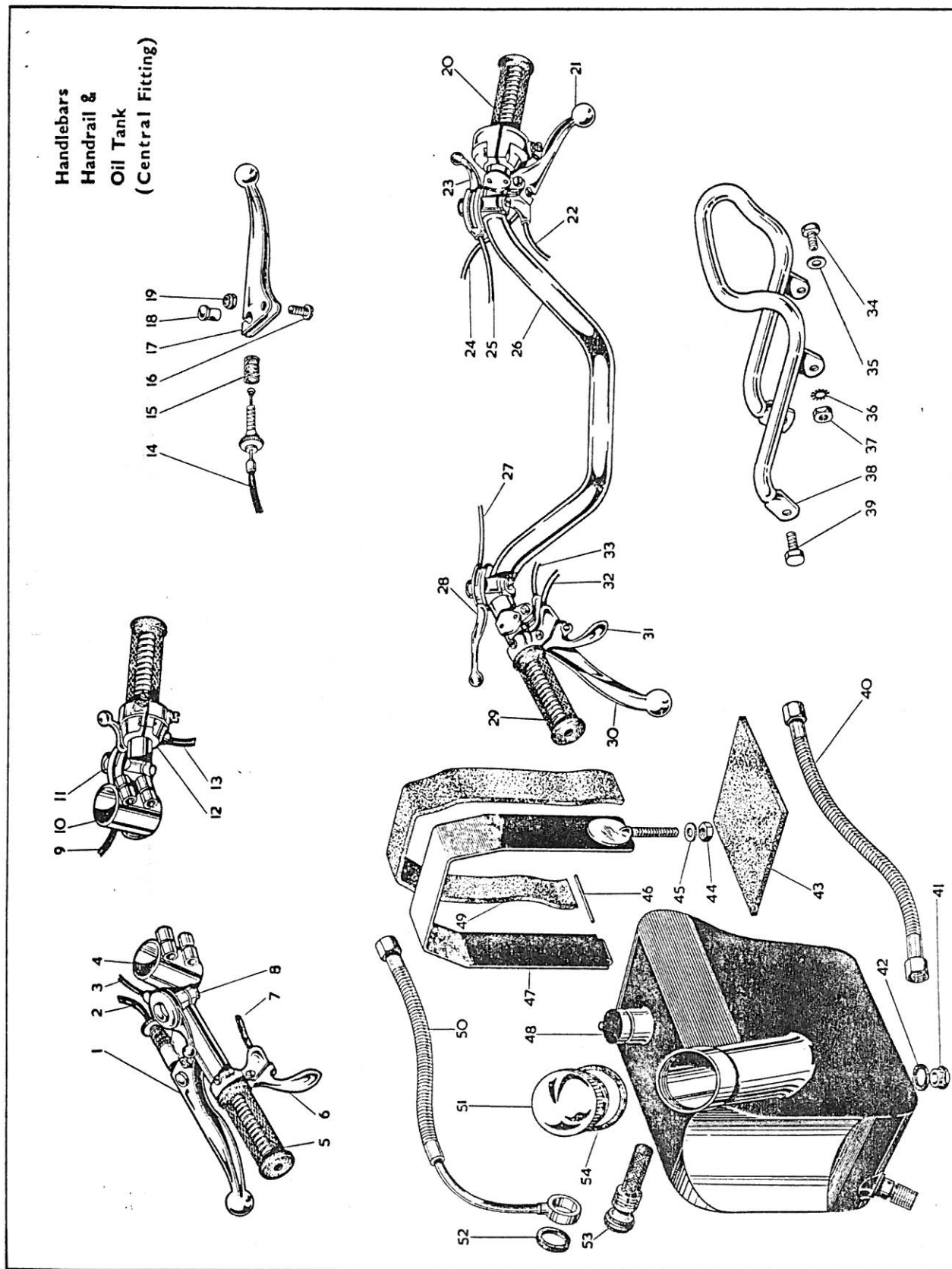


Plate 14—continued **HANDLEBARS, HANDRAIL & OIL TANK (Central Fitting)**
Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
11	500 c.c. (Clubmans)	66-8896	Air control lever (less cable and cover) (two piece handlebar)	1
12	500 c.c. (Clubmans)	42-8622	Throttle twist grip (less cable and cover) (two piece handlebar)	1
13	500 c.c. (Clubmans)	42-8625	Throttle cable and cover (two piece handlebar)	1
14	500 c.c. (Clubmans)	42-8660	Front brake cable and cover (two piece handlebar)	1
15	500 c.c. (Clubmans)	90-29	Front brake and clutch cable adjusting spring (two piece handlebar)	1
16	500 c.c. (Clubmans)	29-8813	Front brake and clutch control lever screw (two piece handlebar)	1
17	500 c.c. (Clubmans)	42-8665	Front brake control lever (two piece handlebar)	1
18	500 c.c. (Clubmans)	42-8678	Front brake and clutch cable nipple adaptor (two piece handlebar)	1
19	500 c.c. (Clubmans)	29-8814	Front brake and clutch lever screw nut (two piece handlebar)	1
20	500 c.c. (Clubmans)	65-8501	Throttle twist grip (less cable and cover) (Western type handlebar)	1
21	500 c.c. (Clubmans)	42-8664	Front brake lever complete (Western type handlebar)	1
22	500 c.c. (Clubmans)	42-8650	Front brake cable and cover (Western type handlebar)	1
—	500 c.c. (Clubmans)	29-8811	Front brake control body (Western type handlebar)	1
—	500 c.c. (Clubmans)	42-8665	Front brake lever only (Western type handlebar)	1
—	500 c.c. (Clubmans)	29-8813	Front brake control screw (Western type handlebar)	1
—	500 c.c. (Clubmans)	29-8814	Front brake control nut (Western type handlebar)	1
—	500 c.c. (Clubmans)	2-1500	Front brake control body screw (Western type handlebar)	1
23	500 c.c. (Clubmans)	66-8896	Air control (less cable and cover) (Western type handlebar)	1
24	500 c.c. (Clubmans)	42-8720	Throttle cable and cover (Western type handlebar)	1
25	500 c.c. (Clubmans)	42-8717	Air control cable and cover (Western type handlebar)	1
26	500 c.c. (Clubmans)	42-4968	Handlebar (Western type handlebar)	1
27	500 c.c. (Clubmans)	65-8717	Ignition control cable and cover (Western type handlebar)	1
28	500 c.c. (Clubmans)	66-8810	Ignition control lever (Western type handlebar)	1
29	500 c.c. (Clubmans)	65-8502	Dummy grip (Western type handlebar)	1
30	500 c.c. (Clubmans)	42-8684	Clutch control lever complete (less cable and cover) (Western type handlebar)	1
—	500 c.c. (Clubmans)	42-8685	Clutch control lever only (Western type handlebar)	1
—	500 c.c. (Clubmans)	42-8714	Clutch control body	1
—	500 c.c. (Clubmans)	29-8813	Clutch control lever screw (Western type handlebar)	1
—	500 c.c. (Clubmans)	29-8814	Clutch control lever nut (Western type handlebar)	1
—	500 c.c. (Clubmans)	2-1500	Clutch control lever body screw (Western type handlebar)	1
31	500 c.c. (Clubmans)	42-8610	Exhaust control complete (less cable and cover) (Western type handlebar)	1
32	500 c.c. (Clubmans)	42-8619	Exhaust lifter cable and cover (Western type handlebar)	1
33	500 c.c. (Clubmans)	65-8684	Clutch cable and cover (Western type handlebar)	1
34	500 c.c. (Clubmans)	24-6770	Handrail mudguard bolt	2
35	500 c.c. (Clubmans)	2-923	Handrail mudguard bolt washer	2
36	500 c.c. (Clubmans)	36-382	Handrail mudguard bolt washer	2
37	500 c.c. (Clubmans)	2-49	Handrail mudguard bolt nut	2
38	500 c.c. (Clubmans)	42-9173	Dual seat handrail	1
39	500 c.c. (Clubmans)	28-2338	Handrail mudguard stay bolt	2
40	500 c.c. (Scrambles)	42-8408	Oil return pipe	1
41	500 c.c. (Scrambles)	2-61	Oil tank drain plug	1
42	500 c.c. (Scrambles)	2-100	Oil tank drain plug washer	1
43	500 c.c. (Scrambles)	42-8409	Oil tank base sponge rubber	1
44	500 c.c. (Scrambles)	2-2395	Oil tank strap pin nut	1
45	500 c.c. (Scrambles)	27-8560	Oil tank strap pin nut washer (plain)	1
46	500 c.c. (Scrambles)	29-4664	Oil tank strap hinge pin	1
47	500 c.c. (Scrambles)	42-8431	Oil tank strap complete	1
48	500 c.c. (Scrambles)	42-8391	Oil tank with fixed fittings	1
49	500 c.c. (Scrambles)	42-8433	Oil tank strap sponge rubber	1
50	500 c.c. (Scrambles)	42-8436	Oil tank feed pipe complete	1
51	500 c.c. (Scrambles)	65-8500	Oil tank filler cap	2
52	500 c.c. (Scrambles)	29-7971	Oil feed pipe banjo washer	1
53	500 c.c. (Scrambles)	29-7962	Oil tank filter complete	1
54	500 c.c. (Scrambles)	67-42	Oil tank filler cap washer	1

Plate 15

TOOLS and SUNDRIES Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
—	500 c.c. (Clubmans)	65-9279	Toolbag complete with tools	1
—	500 c.c. (Scrambles)	65-9280	Toolbag complete with tools	1
1	500 c.c.	42-9080	Damper adjusting spanner	1
2	500 c.c.	65-9247	Cylinder bolt spanner	1
3	500 c.c.	65-9246	Carburettor and tappet adjusting spanner	1
4	500 c.c.	29-9251	Magdyno spanner	1
5	500 c.c. (Scrambles)	65-9266	Box spanner	1
6	500 c.c.	29-9252	Tyre lever	1
7	500 c.c.	1-3051	Double ended spanner	1
8	500 c.c.	29-9257	Box spanner	1
9	500 c.c.	66-9036	Box spanner	1
10	500 c.c.	42-9026	Inflator	1
11	500 c.c.	65-9130	Tappet feelers (set)	1
12	500 c.c.	29-9253	Tommy bar	1
13	500 c.c.	29-9254	Combination spanner	1
14	500 c.c.	29-9256	Swinging arm pivot spindle nut spanner	1
15	500 c.c.	65-9133	Tapper spanner	1
16	500 c.c.	65-9243	Combined spanner	1
17	500 c.c.	42-9031	Petrol tank fixing bolt spanner	1
18	500 c.c.	65-9248	Sparking plug spanner	1
19	500 c.c.	65-9282	Toolbag only	1
20	500 c.c.	65-9115	Box spanner (small)	1
21	500 c.c.	65-9132	Tappet spanner	1
22	500 c.c.	24-8957	Petrol tank bolt spanner tommy bar	1
22	500 c.c.	66-9049	Cable clip (rubber)	15

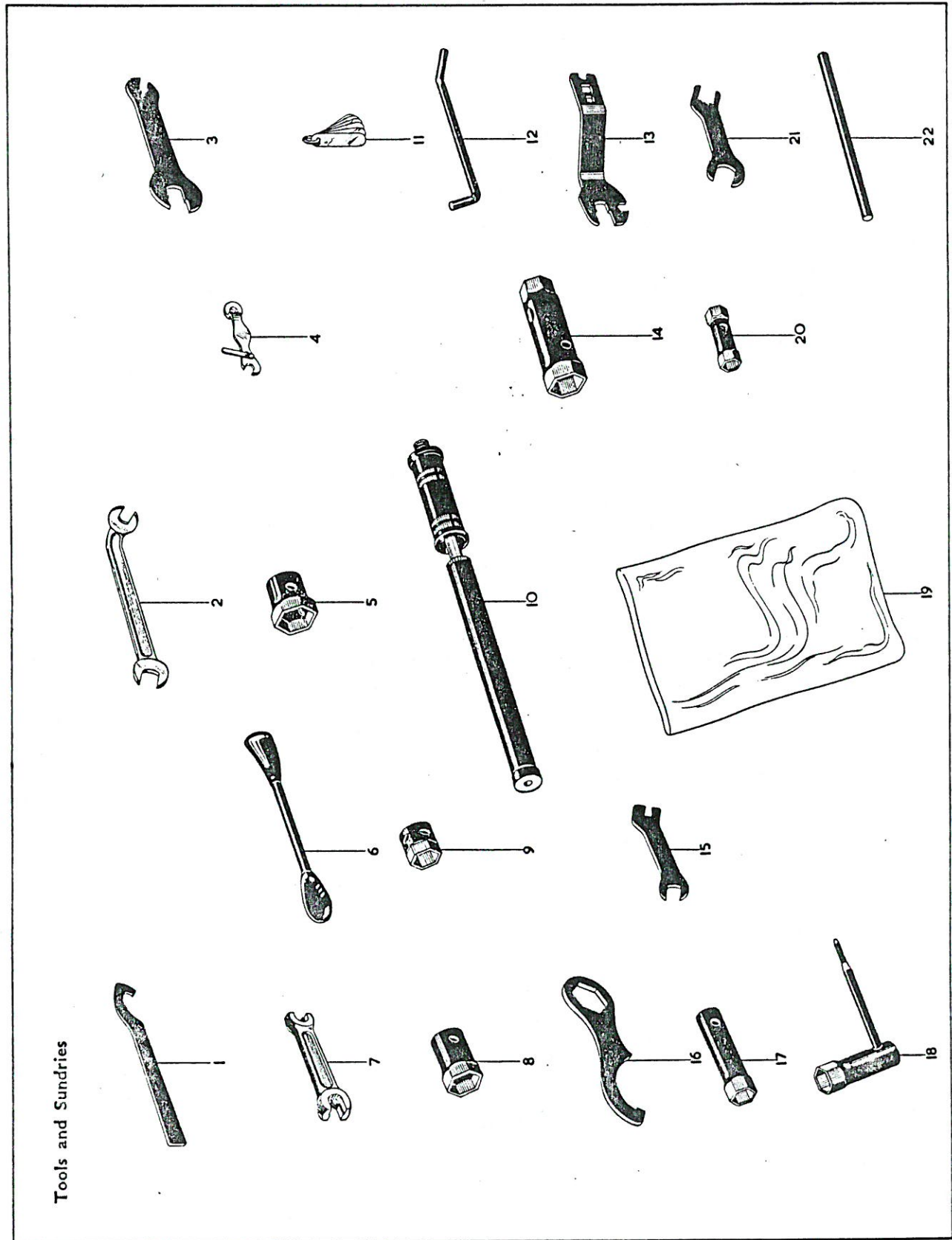
Plate 16

ELECTRICAL EQUIPMENT Gold Star 500 c.c. Clubmans and Scrambles

Plate Ref. Number	Model	Part No.	Description	Number per set
1	500 c.c. (Scrambles)	19-1219	Magneto	1
2	500 c.c. (Clubmans)	19-704	Dipper switch	1
3	500 c.c. (Clubmans)	42-9027	Stop lamp switch operating link	1
4	500 c.c. (Clubmans)	65-9235	Stop lamp switch operating spring	1
5	500 c.c. (Clubmans)	19-1114	Stop lamp switch	1
6	500 c.c. (Clubmans)	19-1472	Horn push	1
6	500 c.c. (Clubmans)	19-2012	Horn push (Western Handlebar)	1
7	500 c.c. (Clubmans)	42-9012	Voltage control toolbox buffer ring (rubber)	1
8	500 c.c. (Clubmans)	19-1665	Voltage control	1
9	500 c.c. (Clubmans)	42-9009	Voltage control cable grommet	1
10	500 c.c. (Clubmans)	2-1354	Voltage control securing bolt	2
11	500 c.c. (Clubmans)	25-7180	Voltage control securing bolt and toolbox washer	2
12	500 c.c. (Clubmans)	2-2395	Voltage control securing nut	2
13	500 c.c. (Clubmans)	2-1309	Stop lamp switch screw	2
14	500 c.c. (Clubmans)	29-3319	Stop lamp switch screw washer (shakeproof)	2
15	500 c.c. (Clubmans)	2-47	Stop lamp switch screw nut	2
16	500 c.c. (Clubmans)	19-548	Headlamp (right-hand dip) (home)	1
16	500 c.c. (Clubmans)	19-550	Headlamp (Continental)	1
16	500 c.c. (Clubmans)	19-551	Headlamp (French)	1
16	500 c.c. (Clubmans)	19-549	Headlamp (vertical dip)	1
17	500 c.c. (Clubmans)	65-9167	Rev counter fixing bracket complete	1
18	500 c.c. (Clubmans)	19-2138	Speedometer (m.p.h.)	1
18	500 c.c. (Clubmans)	19-2139	Speedometer (k.p.h.)	1
19	500 c.c. (Clubmans)	65-9166	Rev counter head	1
20	500 c.c. (Clubmans)	65-9172	Rev counter cable	1
21	500 c.c. (Clubmans)	19-1011	Stop tail lamp	1
22	500 c.c. (Clubmans)	65-9160	Speedo cable (when rev counter and speedo is fitted)	1
22	500 c.c. (Clubmans)	67-9057	Speedometer cable	1
—	500 c.c. (Clubmans)	19-1552	Battery	1

TOOLS and SUNDRIES

Gold Star 500c.c. Clubmans and Scrambles



ELECTRICAL EQUIPMENT Gold Star 500c.c. Clubmans and Scrambles

Plate Ref. Number.	Model.	Part No.	Description.	Number per set.
23	... 500 c.c. (Clubmans)	... 29-9221	... Licence holder	1
24	... 500 c.c. (Clubmans)	... 65-9164	... Rev counter gearbox	1
25	... 500 c.c. (Clubmans)	... 67-716	... Rev counter gearbox fixing bolt	2
26	... 500 c.c. (Clubmans)	... 19-1214	... Magdyno	1
27	... 500 c.c. (Clubmans)	... 65-9171	... Speedo and rev counter mounting plate	1
28	... 500 c.c. (Clubmans)	... 29-541	... Speedo and rev counter fixing bolt washer (shakeproof)	4
29	... 500 c.c. (Clubmans)	... 2-2395	... Speedo and rev counter fixing bolt nut	4
30	... 500 c.c. (Clubmans)	... 2-443	... Speedo and rev counter fixing bolt locknut	4
31	... 500 c.c. (Clubmans)	... 2-1462	... Speedo and rev counter bracket washer	2
32	... 500 c.c. (Clubmans)	... 2-204	... Speedo and rev counter bracket screw	2
33	... 500 c.c. (Clubmans)	... 65-9111	... Speedometer bracket	1
33	... 500 c.c. (Clubmans)	... 65-9111	... Speedo and rev counter mounting bracket	2
34	... 500 c.c. (Clubmans)	... 15-7383	... Speedo mounting rubber	4
34	... 500 c.c. (Clubmans)	... 15-7383	... Rev counter support bracket rubber	4
34	... 500 c.c. (Clubmans)	... 15-7383	... Speedo and rev counter fixing bolt rubber	8
35	... 500 c.c. (Clubmans)	... 27-8560	... Speedometer mounting washer	2
35	... 500 c.c. (Clubmans)	... 27-8560	... Rev counter support bracket washer	2
35	... 500 c.c. (Clubmans)	... 27-8560	... Speedo and rev counter fixing bolt washer	4
36	... 500 c.c. (Clubmans)	... 65-9179	... Speedometer bracket bolt	2
36	... 500 c.c. (Clubmans)	... 65-9179	... Speedometer and rev counter fixing bolt	4
36	... 500 c.c. (Clubmans)	... 65-9179	... Rev counter bracket fixing bolt	2
37	... 500 c.c. (Clubmans)	... 42-9046	... Horn	1

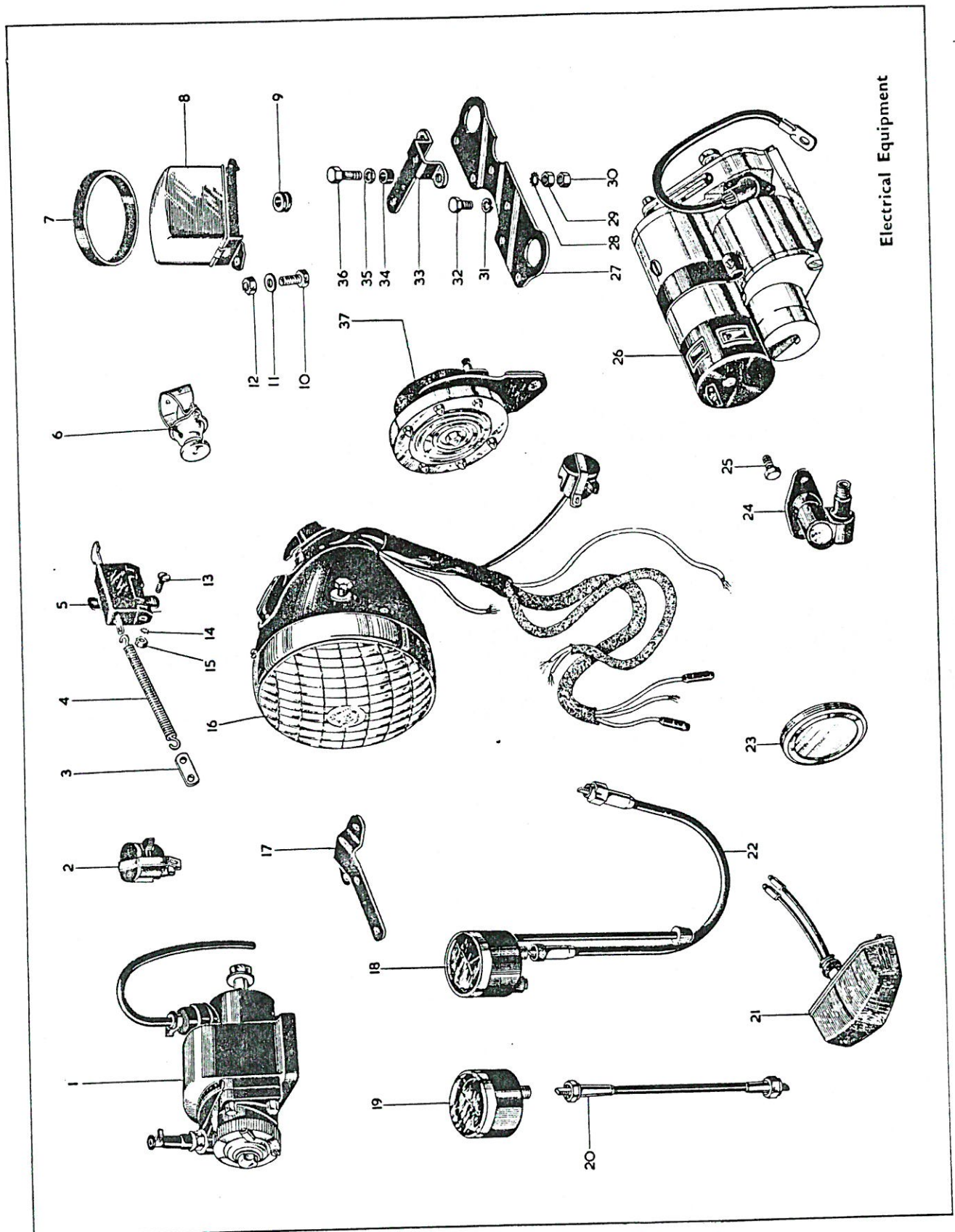
CARBURETTER SETTINGS

Model	Type	Choke Size (inches)	Main Jet	Throttle Valve No.	Needle Jet	Needle Position
Clubman's 500 c.c.	T3 G.P.	1 $\frac{1}{2}$	350	4	.109	3
Scrambles 500 c.c.	T10 G.P.	1 $\frac{3}{32}$	240	5	.109	3

PISTON CHART

Model	Comp. Ratio	PISTONS COMPLETE			COMPRESSION RING (2)			SCRAPER RING		
		Standard	$\frac{1}{2}$ mm. O.S.	1 mm. O.S.	Standard	$\frac{1}{2}$ mm. O.S.	1 mm. O.S.	Standard	$\frac{1}{2}$ mm. O.S.	1 mm. O.S.
500 c.c. G.S. Clubman's	8.0	65-2544	65-2546	65-2548	65-2266 65-1456	65-2267 65-1457	65-2268 65-1458	65-2269 65-2272	65-2270 65-2273	65-2271 65-2274
	8.5	65-2553	65-2555	65-2557	65-2266 65-1456	65-2267 65-1457	65-2268 65-1458	65-2269 65-2272	65-2270 65-2273	65-2271 65-2273
	8.75	65-907	65-909	65-911	65-2266	65-2267	65-2268	65-2269 65-2272	65-2270 65-2273	65-2271 65-2274
500 c.c. G.S. Scrambles	8.75	65-907	65-909	65-911	65-2266	65-2267	65-2268	65-2269 65-2272	65-2270 65-2273	65-2271 65-2274

ELECTRICAL EQUIPMENT Gold Star 500c.c. Clubmans and Scrambles



Electrical Equipment

STANDARD BOLTS. All Bolts are C.E.I. unless otherwise stated.

Part No.	Length under Head.	Thickness of Head.	Length of Thread.	Across Flats.	Diameter.
2-14	1 1/32"	3/16"	13/16"	.440" Hex.	1/4"
2-204	1/2"	3/16"	1/2"	.440 Hex.	1/4"
2-220	3/8"	3/16"	3/8"	.440" Hex.	1/4"
2-1354	.641"	.187"	.641"	.440" Hex.	1/4"
2-1402	.7/8"	1/8"	3/8"	.440" Hex.	1/4"
2-2273	7/16"	5/32"	3/8"	.440" Hex.	1/4"
24-225	.750"	.187"	3/8"	.440" Hex.	1/4"
1-5069	.625"	.187"	.625"	.525" Hex.	5/16"
2-129	.750"	.250"	.625"	.440" Hex.	5/16"
2-1934	.750"	.156"	.625"	.440" Hex.	5/16"
2-6026	1.187"	.156"	.625"	.440" Hex.	5/16"
15-480	1.109"	.250"	.781"	.525" Hex.	5/16"
15-1355	1500"	.218"	.625"	.525" Hex.	5/16"
15-7354	.625"	.156"	.625"	.440" Hex.	5/16"
27-6311	.750"	.125"	.625"	.440" Hex.	5/16"
28-2338	.718"	.218"	.687"	.525" Hex.	5/16"
24-649	.877"	.187"	.877"	.594" Hex.	3/8"
65-4185	2.687"	.250"	.750"	.504" Hex.	3/8"

All Bolts are C.E.I. (Screwdriver slotted) unless otherwise stated.

Part No.	Length under Head.	Thickness of Head.	Length of Thread.	Across Head.	Diameter.
1-4806	.500"	.125"	.500"	.312"	3/16"
3-360	.406"	.078"	.406"	.312"	3/16"
2-498	.312"	.062"	.312"	.312"	3/16" Whit.
2-1309	.343"	.062"	.343"	.312"	3/16"
2-2582	.343"	.125"	.343"	.250"	3/16" Whit
24-7065	.250"	.062"	.250"	.312"	3/16"
2-77	.312"	.062"	.312"	.375"	1/4"
2-79	.500"	.109"	.500"	.375"	1/4"
2-510	.656"	.093"	.375"	.375"	1/4"
2-1500	.687"	.109"	.375"	.375"	1/4"
2-2210	.718"	.062"	.562"	.562"	1/4"
2-3718	.656"	.109"	.656"	.375"	1/4"
15-7161	.500"	.125"	.312"	.500"	1/4"
2-2980	1.25"	.93"	.625"	.562"	5/16"

STANDARD NUTS. All Nuts are C.E.I. unless otherwise stated.

Part No.	Across Flats.	Thickness.	Size.	Part No.	Across Flats.	Thickness.	Size.
1-4616	.340" Hex.	.162"	3/16"	2-1813	.594" Hex.	.218"	3/8"
5-47	.312" Hex.	.140"	3/16"	3-720	.594 Hex.	.187"	3/8"
5-1588	.255" Hex.	.110"	3/16"	24-5161	.594" Hex.	.343"	3/8"
1-8147	.340" Hex.	.125"	3/16"	24-5764	.782" Hex.	.312"	3/8"
2-7151	.340" Hex.	.187"	3/16"	2-440	.594" Hex.	.312"	7/16"
2-6032	.340" Hex.	3/16"	1/4"	2-933	.525" Hex.	.375"	7/16"
2-51	.440" Hex.	.250"	1/4"	2-1925	.782" Hex.	.375"	7/16"
2-53	.440" Hex.	.109"	1/4" Whit.	15-152	.592" Hex.	.406"	7/16"
2-443	.440" Hex.	.109"	1/4"	15-541	.782" Hex.	.281"	7/16"
2-1027	.340" Hex.	1/8"	1/4"	24-5860	.594" Hex.	.187"	7/16"
12-2395	.440" Hex.	.187"	1/4"	25-4325	.919" Hex.	.540"	7/16"
12-49	.525" Hex.	.218"	5/16"	2-52	.919" Hex.	.406"	1 1/2"
25-833	.440" Hex.	.343"	5/16"	2-124	.782" Hex.	.203"	1/2"
25-1616	.440" Hex.	.125"	5/16"	24-7000	.782" Hex.	.250"	1/2"
4-5196	.525" Hex.	.281"	5/16"	27-6716	.782" Hex.	.187"	1/2"
4-6524	.525" Hex.	.175"	5/16"	2-835	.919" Hex.	.375"	9/16"
1-563	.440" Hex.	.187"	5/16"	15-1455	.782" Hex.	.218"	9/16"
2-6040	.525" Hex.	.156"	5/16"	24-4255	.919" Hex.	.187"	9/16"
1-1706	.594" Hex.	.250"	3/8"	28-53	.782" Hex.	.344"	9/16"
2-46	.594" Hex.	.312"	3/8"				

STANDARD WASHERS (Plain).

Part No.	Outside Dia.	Inside Dia.	Thickness.	Part No.	Outside Dia.	Inside Dia.	Thickness
1-1804	.680"	.385"	.072"	2-2580	.500"	.275"	.064"
2-130	.687"	.380"	.080"	3-3525	.562"	.218"	.048"
2-370	.625"	.317"	.156"	15-39	.843"	.505"	.064"
2-525	.500"	.255"	.048"	15-431	.750"	.442"	.064"
2-861	.750"	.380"	.081"	15-5155	.525"	.328"	.048"
2-923	.625"	.317"	.062"	24-594	.937"	.505"	.092"
2-1096	.375"	.192"	.044"	24-7911	.875"	.380"	.156"
2-1291	.750"	.522"	.080"	25-7180	1.00"	.281"	.048"
2-1374	.656"	.255"	.080"	26-9461	.562"	.203"	.048"
2-1945	.875"	.442"	.064"	27-5676	1.00"	.380"	.092"
2-2138	.750"	.380"	.064"	27-8560	.625"	.255"	.048"

STANDARD WASHERS (Spring).

Part No.	Outer Dia.	Inside Dia.	Thickness.	Part No.	Outer Dia.	Inside Dia.	Thickness.
2-522	.750"	.390"	.056"	15-716	.937"	.453"	.064"
2-995	.656"	.380"	.040" double	24-978	.437"	.255"	.040"
2-1462	.593"	.255"	.040"	24-6035	.593"	.317"	.040" double
2-1967	.875"	.440"	.064"	27-6043	.750"	.437"	.046" double
2-2903	.562"	.406"	.062"	28-8784	.625"	.315"	.040"
3-110	.441"	.281"	.080"	35-33	.500"	.343"	.080"
3-111	.614"	.406"	.104"				

STANDARD WASHERS (Shakeproof).

Part No.	Outer Diameter.	Inside Diameter.	Part No.	Outer Diameter.	Inside Diameter.
29-541	1/2"	1/4"	36-399	11/16"	3/8"
29-3319	3/8"	3/16"	65-595	7/8"	1/2"
36-341	9/16"	5/16"	66-4707	11/16"	3/8"
36-382	9/16"	5/16"	66-4708	3/4"	7/16"

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