

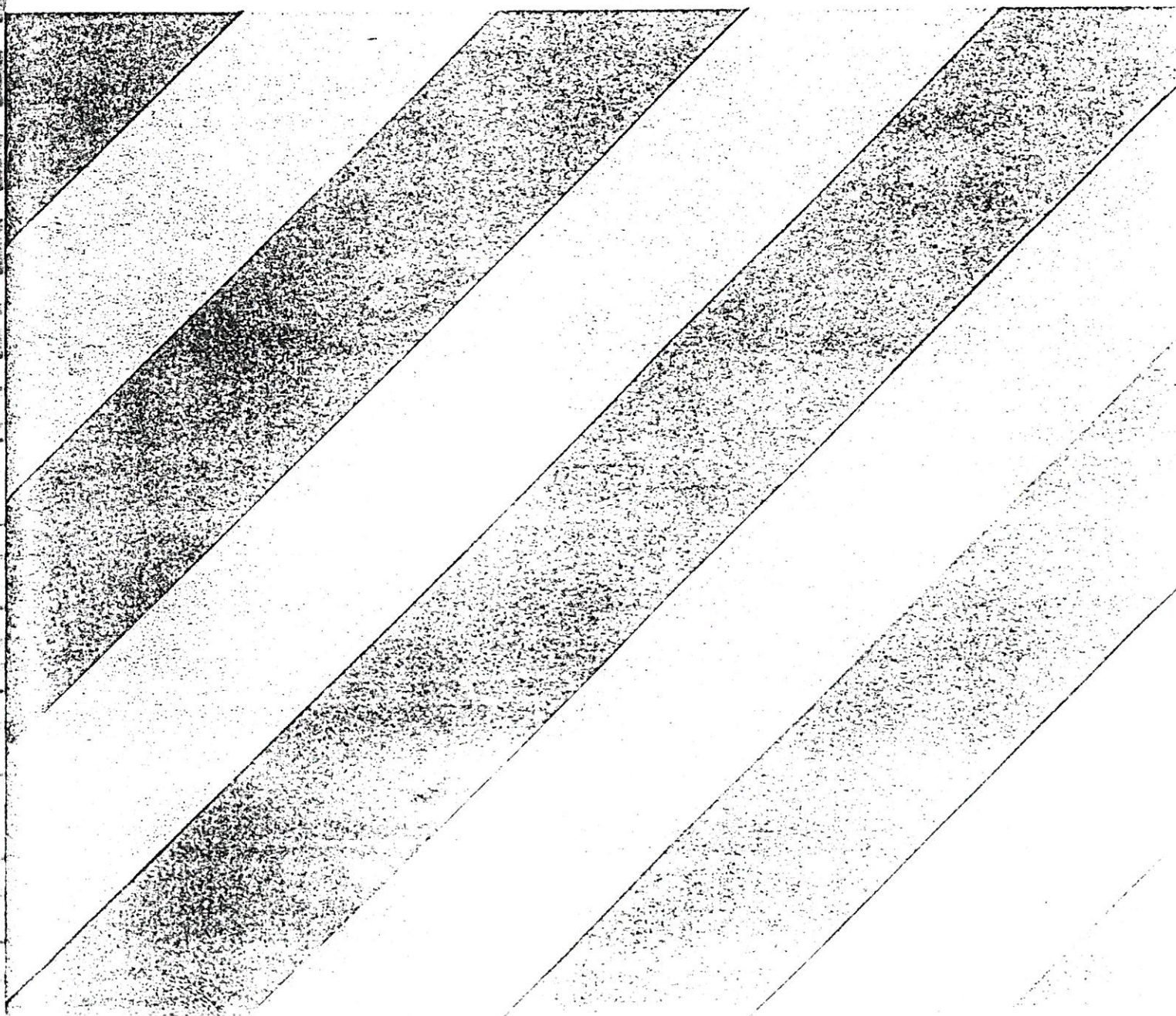


20-10140C

Replacement parts list 1972

500 cm³ models

Publication Ref.
00-5732



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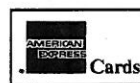
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Replacement parts list

500cm³ models

B50T Victor 500 Trail

B50SS Gold Star 500 Street Scrambler

B50SS Gold Star 500 Street Scrambler
(Home and General Export)

B50MX Victor 500 Moto-Cross

Commencing	JG.00101	B50T
Engine and	JG.00101	B50SS
Frame numbers	JG.00101	B50MX

This parts list also covers 1971 models and supersedes publication 00-5721

Issued by
B.S.A. Motor Cycles Limited
Spares Department,
Montgomery Street,
Birmingham B11 1DZ.
Telephone: 021 - 772 0559/0537
Telegrams: "Selmoto" Birmingham

B.S.A. Motor Cycles Limited
Registered Office and Works:
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Telegrams and Cables:
"Selmoto" Birmingham

1972 Publication
Ref. 00-5732

Printed in England
by B.S.A. Press

Please Note!

Replacement parts or accessories must be of B.S.A. origin or as approved by B.S.A. Motor Cycles Ltd.

In this respect your attention is drawn to the Terms and Conditions of B.S.A. Guarantee.

Lock No.	Key No.	Lock No.	Key No.	Lock No.	Key No.
EJR 1	19-5151	EJR 18	19-5168	EJR 35	19-5185
EJR 2	19-5152	EJR 19	19-5169	EJR 36	19-5186
EJR 3	19-5153	EJR 20	19-5170	EJR 37	19-5187
EJR 4	19-5154	EJR 21	19-5171	EJR 38	19-5188
EJR 5	19-5155	EJR 22	19-5172	EJR 39	19-5189
EJR 6	19-5156	EJR 23	19-5173	EJR 40	19-5190
EJR 7	19-5157	EJR 24	19-5174	EJR 41	19-5191
EJR 8	19-5158	EJR 25	19-5175	EJR 42	19-5192
EJR 9	19-5159	EJR 26	19-5176	EJR 43	19-5193
EJR 10	19-5160	EJR 27	19-5177	EJR 44	19-5194
EJR 11	19-5161	EJR 28	19-5178	EJR 45	19-5195
EJR 12	19-5162	EJR 29	19-5179	EJR 46	19-5196
EJR 13	19-5163	EJR 30	19-5180	EJR 47	19-5197
EJR 14	19-5164	EJR 31	19-5181	EJR 48	19-5198
EJR 15	19-5165	EJR 32	19-5182	EJR 49	19-5199
EJR 16	19-5166	EJR 33	19-5183	EJR 50	19-5200
EJR 17	19-5167	EJR 34	19-5184		

MODEL ABBREVIATIONS

T = TRAIL
SS = STREET SCRAMBLER
H = STREET SCRAMBLER — HOME AND GENERAL EXPORT
MX = MOTO-CROSS

SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the appropriate suffix to part number.

EXAMPLE:—

EXAMPLE:—
Fuel tank (B50MX) Polished aluminium. White centre stripe. Flamboyant side stripes 83-2721/314

FUEL TANK

[illegible]

MUDGUARDS

[illegible]

SIDECOVERS

[illegible]

FRONT BRAKE PLATE

[illegible]

OTHER PARTS

[illegible]

PRICES

No price code is given in this list. For prices please refer to the latest edition of the Master Price List.

Details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14-7006 Socket screw ($\frac{1}{4}$ " UN.C. $\times$ 1") = $\frac{1}{4}$ " diameter unified coarse thread, 1" long under head.

Vital components, which are manufactured from a special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

ABBREVIATIONS — SCREW THREADS

B.A. = British Association
B.S.C. = British Standard Cycle
B.S.F. = British Standard Fine
W.F. = Whitworth Form
UN.F. = Unified Fine
UN.C. = Unified Coarse
UN.S. = Unified Special

BRAKES (LOCKHEED)

AUTOMOTIVE PRODUCTS CO. LIMITED, P.O. BOX 14, SOUTHAM ROAD. BANBURY,
OXFORDSHIRE.

CARBURETTORS

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

CHAINS

RENOLDS CHAINS LIMITED, WYTHENSHAW, MANCHESTER.

ELECTRICAL EQUIPMENT

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

REAR SUSPENSION UNITS

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH, STAFFORDSHIRE.

SPARKING PLUGS

CHAMPION SPARKING PLUG CO. LIMITED, FELTHAM, MIDDLESEX.

SPEEDOMETERS

SMITH'S INDUSTRIES LIMITED, MOTOR ACCESSORY DIVISION, 50 OXGATE LANE,
LONDON N.W.2.

TYRES

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.

ASSEMBLIES COMPLETE

Spares No.	Description
00-7009	LOCTITE PLASTIC GASKET (10 bottle trade pack).
00-7007	B.S.A. LOCTITE (10 tube trade pack)
00-3174	GASKET SET — DECARBONISING.
00-3316	GASKET SET — FULL OVERHAUL.
71-1863	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Trail).
71-2237	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Moto-Cross).
71-2234	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Street Scrambler).
71-1870	CRANKCASE COMPLETE WITH FIXED FITTINGS.
71-3001	OIL PUMP COMPLETE.
71-1675	FLYWHEEL AND CONNECTING ROD ASSEMBLY.
71-2586	CONNECTING ROD AND BIG-END ASSEMBLY.
57-4302	CLUTCH ASSEMBLY COMPLETE.
83-3996	FRAME COMPLETE (Trail and Street Scrambler).
83-2984	FRAME COMPLETE (Moto-Cross).
97-4335	FRONT FORK COMPLETE (Trail and Street Scrambler).
97-4336	FRONT FORK COMPLETE (Moto-Cross).
37-3791	FRONT WHEEL LESS BRAKE (Trail and Moto-Cross) 6" brake.
37-3735	FRONT WHEEL LESS BRAKE (Street Scrambler) 8" brake.
37-3792	FRONT WHEEL WITH BRAKE (Trail and Moto-Cross) 6" brake.
37-3793	FRONT HUB WITH SPINDLE AND BEARINGS (Trail and Moto-Cross) 6" brake.
37-3848	FRONT HUB WITH SPINDLE AND BEARINGS (Street Scrambler) 8" brake.
37-3958	REAR WHEEL LESS BRAKE (Trail).
37-3959	REAR WHEEL LESS BRAKE (Moto-Cross).
37-3957	REAR WHEEL LESS BRAKE (Street Scrambler).
37-3780	REAR WHEEL WITH BRAKE (Trail).
37-3960	REAR WHEEL WITH BRAKE (Moto-Cross).
37-3991	REAR WHEEL WITH BRAKE (Street Scrambler).
37-3908	REAR HUB WITH SPINDLE AND BEARING (Moto-Cross).
37-3907	REAR HUB WITH SPINDLE AND BEARINGS (Trail and Street Scrambler).
00-5220	TACHOMETER KIT.
19-2429	CARBURETTER COMPLETE (Moto-Cross).
19-2430	CARBURETTER COMPLETE (Trail and Street Scrambler).

PISTON CHART

PISTON COMPLETE

Model	Compression Ratio	Standard	$\pm \frac{1}{2}$ mm.	1 mm.
T SS H MX	10 : 1	71-2745	71-2749	71-2751

PISTON RINGS (STANDARD)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MX	71-2152	71-2155	71-2167

PISTON RINGS ($\pm \frac{1}{2}$ mm.)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MX	71-2153	71-2156	71-2168

PISTON RINGS (± 1 mm.)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MX	71-2154	71-2157	71-2169

CARBURETTER

Model	Spares No.	Makers No.	Main Jet	Throttle Slide	Needle Jet	Needle Position
T SS H	19-2430	R930/62	200	3½	·106	1
MX	19-2429	R932/18	250	3	·106	2

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Plate 1

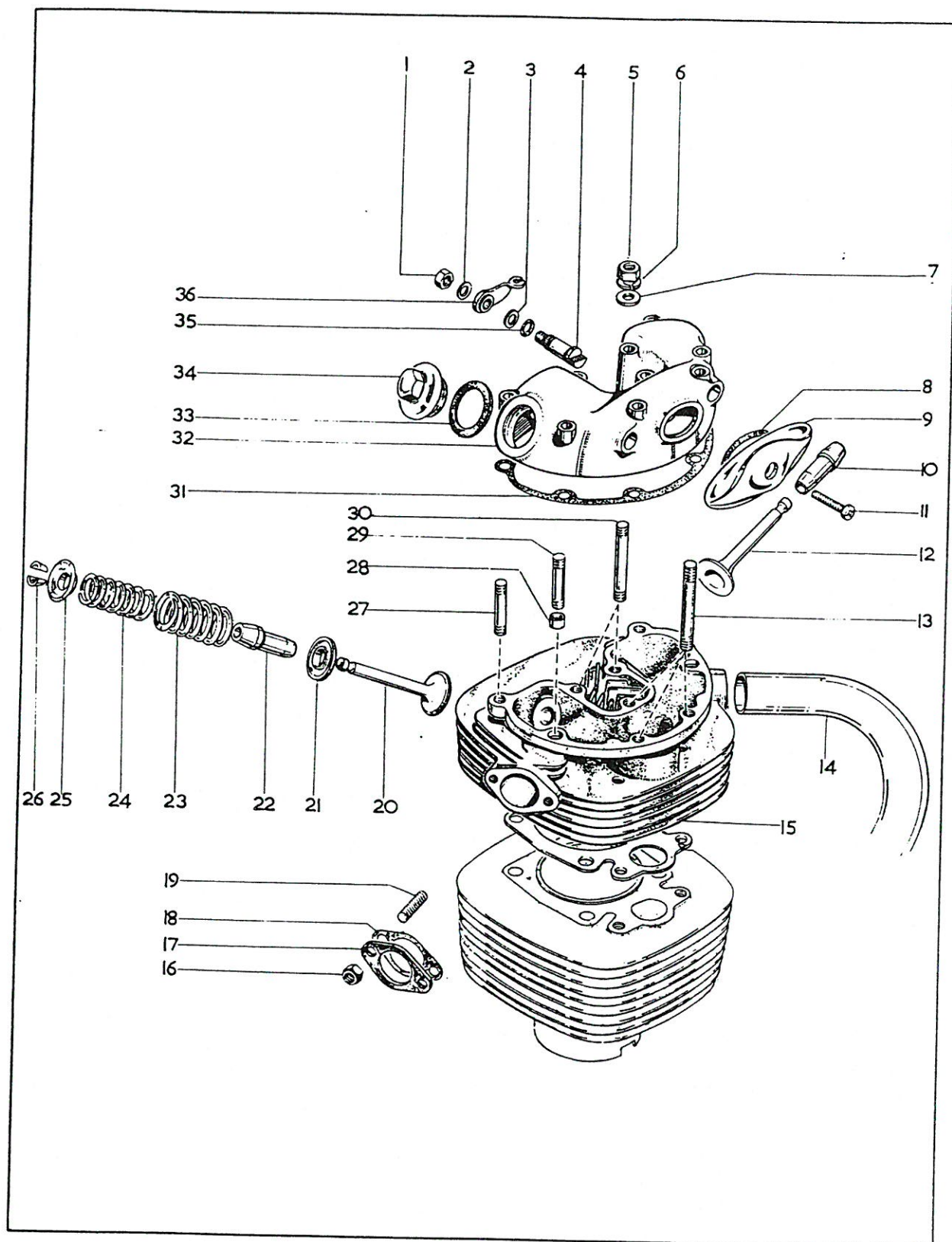
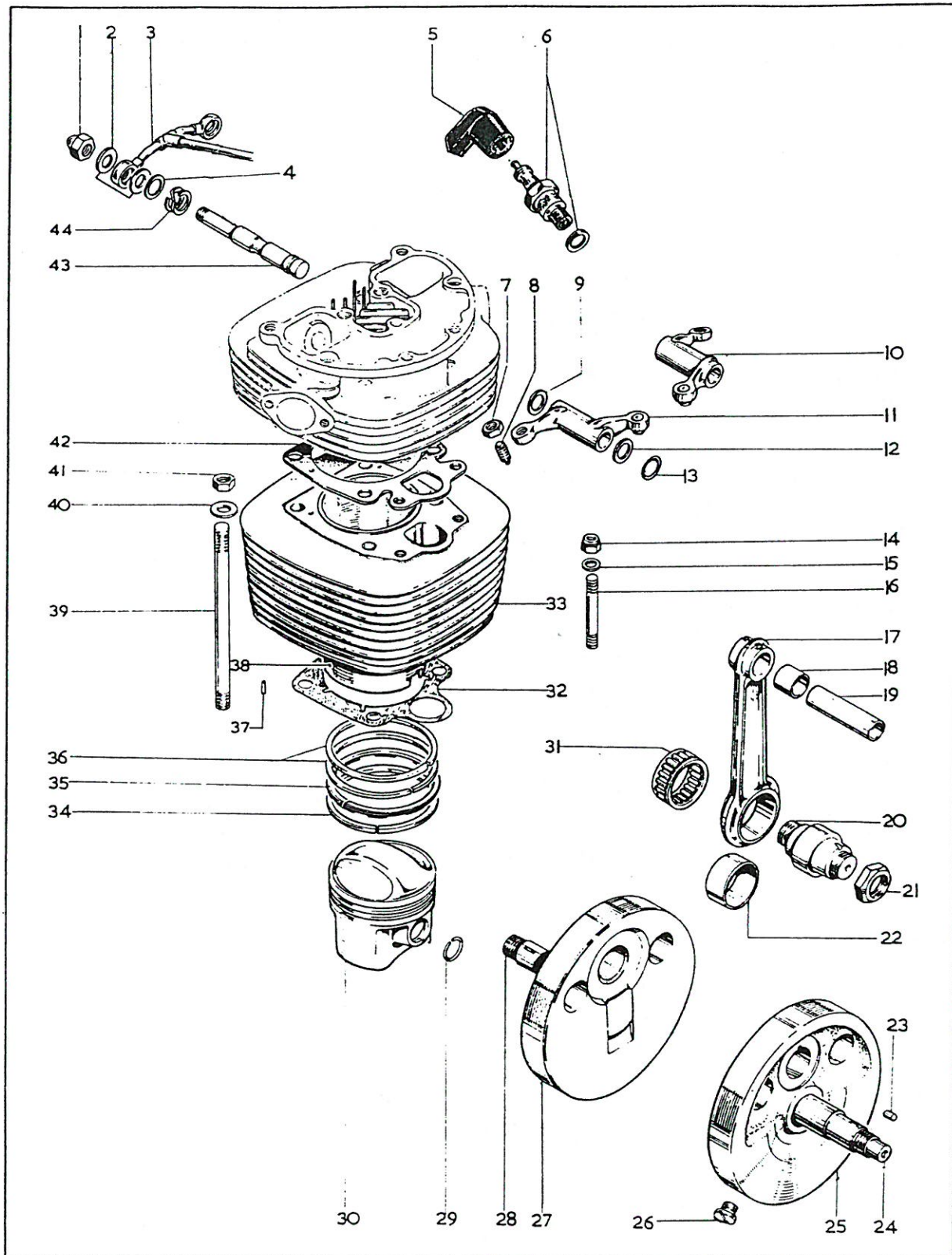


Plate 1

CYLINDER HEAD — EXHAUST PIPE

Model	Key No.	Spares No.	Description	Per Set
T SS H	1	02-0443	Nut — valve lifter ($\frac{1}{4}$ " B.S.C.)	1
T SS H	2	02-0525	Washer — valve lifter, inner ($\cdot 255$ " $\times$ $\cdot 500$ " $\times$ $\cdot 048$ ")	1
T SS H	3	15-5155	Washer — valve lifter, outer ($\cdot 328$ " $\times$ $\cdot 505$ " $\times$ $\cdot 048$ ")	1
T SS H	4	40-0417	Spindle — exhaust valve lifter	1
T SS H MX	5	14-0302	Nut — rocker box ($\frac{5}{16}$ " UN.F.)	7
T SS H MX	5	14-0402	Nut — rocker box, beneath head steady bracket	2
T SS H MX	6	60-2428	Spring washer — rocker box nut	9
T SS H MX	7	60-2330	Washer — rocker box nut ($\cdot 333$ " $\times$ $\cdot 625$ " $\times$ $\cdot 040$ ")	9
T SS H MX	8	71-1429	Gasket — rocker inspection cover	1
T SS H MX	9	40-0208	Cover — push rod inspection	1
T SS H MX	10	71-1627	Valve guide — exhaust	1
T SS H MX	11	40-0309	Screw — push rod inspection cover (2B.A. $\times$ $1\frac{3}{8}$ ")	1
T SS H MX	12	71-1736	Exhaust valve	1
T SS H MX	13	21-2135	Stud — cylinder head ($\frac{5}{16}$ " UN.C./UN.F. $\times$ $3\frac{1}{16}$ ")	3
T SS	14	71-2177	Exhaust pipe complete	1
H	14	71-3148	Exhaust pipe complete (low level)	1
MX	14	71-2899	Exhaust pipe complete	1
T SS H MX	15	71-1732	Cylinder head with fixed fittings	1
T SS H MX	16	14-1302	Nut — carburetter fixing ($\frac{5}{16}$ " UN.F.)	2
MX	17	71-2592	"Tufnol" washer — carburetter joint	1
T SS H	17	70-7821	"Tufnol" washer — carburetter joint	1
T SS H	18	71-1421	Gasket — carburetter joint	1
MX	18	71-2593	Gasket — carburetter joint	1
T SS H	19	14-1619	Carburetter stud ($\frac{5}{16}$ " UN.C./UN.F. $\times$ $1\frac{1}{4}$ ")	2
T SS H MX	20	71-1735	Inlet valve	1
T SS H MX	21	68-0931	Cup — valve spring, bottom	2
T SS H MX	22	71-1626	Valve guide — inlet	1
T SS H MX	23	65-2494	Valve spring — outer	2
T SS H MX	24	65-2495	Valve spring — inner	2
T SS H MX	25	71-1165	Collar — valve spring, top	2
T SS H MX	26	71-1166	Collet — valve spring	4
T SS H MX	27	21-2133	Stud — cylinder head ($\frac{5}{16}$ " UN.F./UN.C. $\times$ $2\frac{9}{16}$ ")	2
T SS H MX	28	71-1989	Dowel — cylinder head	2
T SS H MX	29	21-2134	Stud — cylinder head ($\frac{5}{16}$ " UN.C./UN.F. $\times$ $2\frac{13}{16}$ ")	2
T SS H MX	30	21-2092	Stud — rocker box ($\frac{5}{16}$ " UN.C./UN.F. $\times$ $3\frac{1}{4}$ ")	2
T SS H MX	31	71-1623	Gasket — rocker box	1
T SS H MX	32	71-1638	Rocker box	1
T SS H MX	33	40-0969	Washer — valve inspection cap	2
T SS H MX	34	40-0968	Cap — valve inspection	2
T SS H	35	68-0289	"O" ring — valve lifter spindle	1
T SS H	36	71-2938	Lever — exhaust valve lifter	1

Plate 2



CYLINDER — CRANKSHAFT

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	40-0162	Nut — rocker spindle (domed $\frac{3}{8}$ " B.S.C.)	2
T SS H MX	2	40-0159	Copper washer — oil feed union	2
T SS H MX	3	41-0807	Rocker oil feed pipe	1
T SS H MX	4	40-0159	Copper washer — oil feed union	2
T SS H MX	5	19-7641	Spark plug cover — Champion WC200	1
T SS H	6	19-7616	Spark plug — Champion N4	1
MX	6	19-7606	Spark plug — Champion N3	1
T SS H MX	7	24-0563	Nut — rocker adjusting screw ($\frac{5}{16}$ " B.S.C.)	2
T SS H MX	8	68-0155	Screw — rocker adjusting ($\frac{5}{16}$ " B.S.C.)	2
T SS H MX	9	40-0157	Thrust washer — rocker spindle	2
T SS H MX	10	40-0296	Rocker complete — exhaust	1
T SS H MX	11	40-0292	Rocker complete — inlet	1
T SS H MX	12	40-0158	Thrust washer — rocker spindle	2
T SS H MX	13	40-0148	"O" ring — rocker spindle	2
T SS H MX	14	14-0302	Nut — cylinder barrel stud ($\frac{5}{16}$ " UN.F.)	2
T SS H MX	15	76-0012	Washer — cylinder barrel stud (.328" x .563" x .093")	2
T SS H MX	16	21-2034	Stud — cylinder barrel ($\frac{5}{16}$ " UN.C./UN.F. x $3\frac{1}{8}$ ")	2
T SS H MX	17	71-1635	Connecting rod complete	1
T SS H MX	18	66-0492	Bush — connecting rod small-end	1
T SS H MX	19	71-2747	Gudgeon pin	1
T SS H MX	20	71-1616	Crankpin	1
T SS H MX	21	41-0588	Nut — crankpin	2
T SS H MX	22	71-1199	Bush — connecting rod big-end	1
T SS H MX	23	41-0551	Peg — crankpin location	1
T SS H MX	24	71-1681	Engine shaft — right	1
T SS H MX	25	71-1677	Flywheel complete — right	1
T SS H MX	26	71-1678	Flywheel plug	1
T SS H MX	27	71-1676	Flywheel complete — left	1
T SS H MX	28	71-1632	Engine shaft — left	2
T SS H MX	29	71-2970	Circlip — gudgeon pin locating	2
T SS H MX	30	71-2745*	Piston complete (standard)	1
T SS H MX	31	70-7850	Needle roller — big-end bearing	1
T SS H MX	32	71-1624	Gasket — cylinder liner	1
T SS H MX	33	71-1219	Cylinder barrel complete	1
T SS H MX	34	71-2167*	Piston ring — scraper, lower segment (standard)	1
T SS H MX	35	71-2155*	Piston ring — scraper, upper segment (standard)	1
T SS H MX	36	71-2152*	Piston ring — taper (standard)	2
T SS H M	37	71-2549	Peg — cylinder liner	1
T SS H M	38	71-1218	Liner — cylinder barrel	1
T SS H MX	39	21-2033	Stud — cylinder head and barrel fixing	4
T SS H MX	40	41-0639	Washer — cylinder barrel (.440" x .781" x .128")	4
T SS H MX	41	14-0304	Nut — cylinder barrel ($\frac{7}{16}$ " UN.F.)	4
T SS H MX	42	71-1625	Gasket — cylinder head	1
T SS H MX	43	40-0294	Rocker spindle — inlet and exhaust	2
T SS H MX	44	40-0156	Spring washer — rocker spindle	2
T SS H MX		71-1675	Flywheel and connecting rod assembly	1
T SS H MX		71-2586	Connecting rod and crankpin assembly	1

*See page 6 for piston details

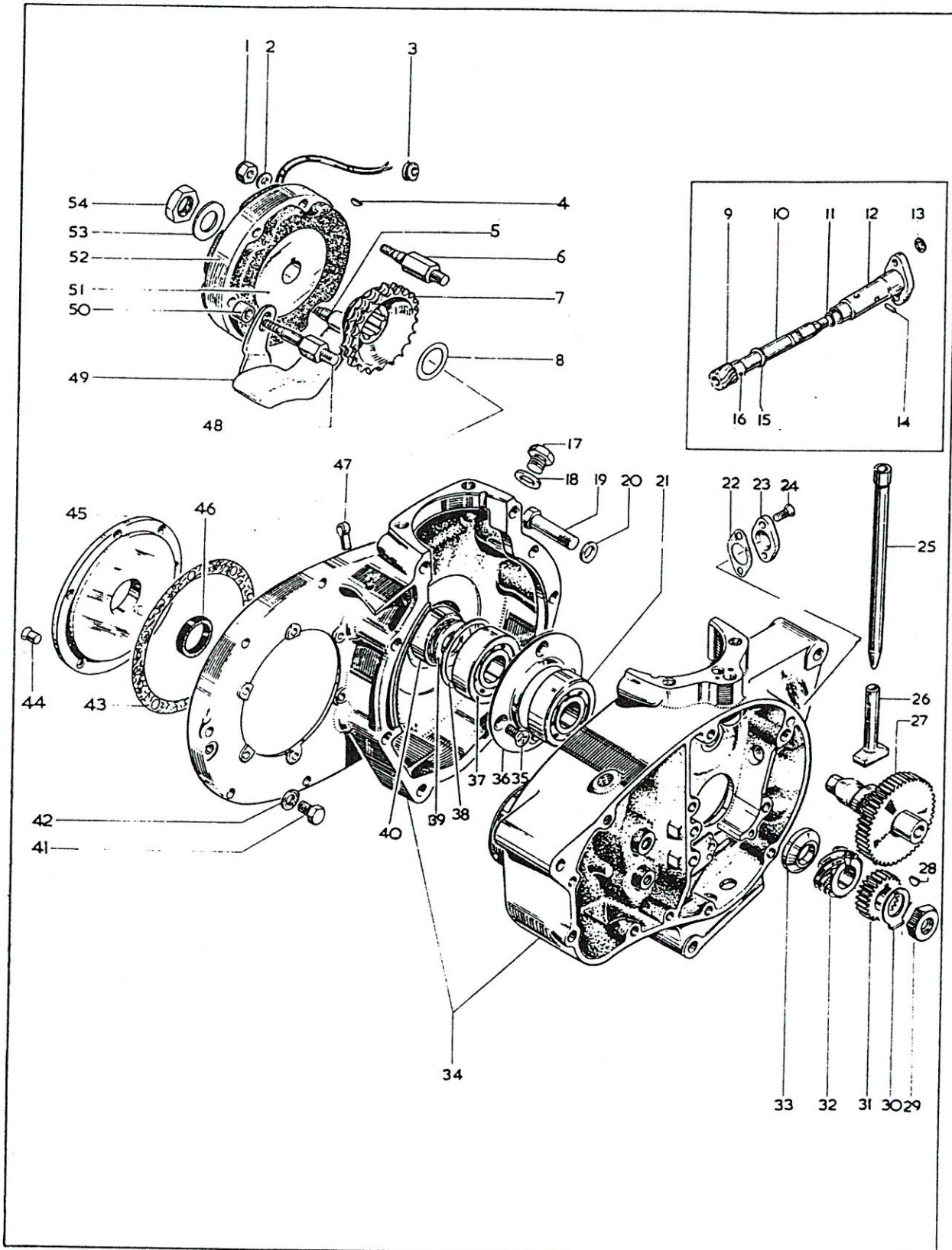


Plate 3

CRANKCASE

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	14-1901	Nut — stator fixing ($\frac{1}{4}$ " UN.F.)	3
T SS H MX	2	02-0525	Washer — stator fixing ($\cdot 255$ " $\times$ $\cdot 500$ " $\times$ $\cdot 048$ ")	3
T SS H MX	3	40-0705	Grommet — alternator lead	1
T SS H MX	4	41-0673	Key — alternator rotor	1
T SS H MX	5	21-1896	Stud — stator fixing, bottom	1
T SS H MX	6	21-1895	Stud — stator fixing, front	1
T SS H MX	7	71-1634	Engine sprocket — 28 teeth	1
T SS H MX	8	71-1630	Shim ($\cdot 015$ ") — engine sprocket	as reqd.
T SS H MX	8	71-1629	Shim ($\cdot 030$ ") — engine sprocket	as reqd.
T SS H MX		71-3231 *	Tachometer drive assembly complete	1
T SS H MX	9	70-9382	Gear — tachometer drive shaft	1
T SS H MX	10	71-3233	Tachometer drive shaft	1
T SS H MX	11	70-9430	"O" ring — drive shaft	1
T SS H MX	12	71-3232	Housing — tachometer drive shaft	1
T SS H MX	13	24-0036	Sealing washer — drive shaft	1
T SS H MX	14	70-9431	Pin — drive shaft locating	1
T SS H MX	15	70-9383	Thrust washer — drive shaft	1
T SS H MX	16	70-9429	Pin — drive gear retaining	1
T SS H MX	17	21-1872	Plug — timing aperture	1
T SS H MX	18	70-8896	Washer — timing aperture plug	1
T SS H MX	19	14-6219	Bolt — crankcase ($\frac{5}{16}$ " UN.C. $\times$ $1\frac{1}{2}$ ")	3
T SS H MX	20	02-0923	Washer — crankcase bolt ($\cdot 317$ " $\times$ $\cdot 625$ " $\times$ $\cdot 064$ ")	3
T SS H MX	21	24-0724	Bearing — roller, right (Hoffmann R325L)	1
T SS H MX	22	71-1422	Gasket — tachometer drive	1
T SS H MX	23	70-9384	Plate — tachometer drive cover	1
T SS H MX	24	40-0242†	Screw — tachometer drive (2B.A. $\times$ $27/64$ " countersunk)	2
T SS H MX	25	71-1620	Push rod — inlet and exhaust	2
T SS H MX	26	71-2513	Tappet — inlet and exhaust	2
T SS H	27	71-1680	Camshaft complete	1
MX	27	71-2567	Camshaft complete	1
T SS H MX	28	41-0560	Key — crankshaft pinion	1
T SS H MX	29	21-2039	Nut — crankshaft, right ($\frac{5}{8}$ " UN.F.)	1
T SS H MX	30	40-0455	Lockwasher — crankshaft nut	1
T SS H MX	31	41-0569	Pinion — crankshaft	1
T SS H MX	32	41-0567	Oil pump drive — crankshaft	1
T SS H MX	33	41-0565	Distance piece — oil pump drive	1

*See page 5 for tachometer kit complete.

†Special material: 25—EN8R.

BOLT, TACH DRIVE FIXING

② 60-3921

WASHER FOR ABOVE

② 60-2426

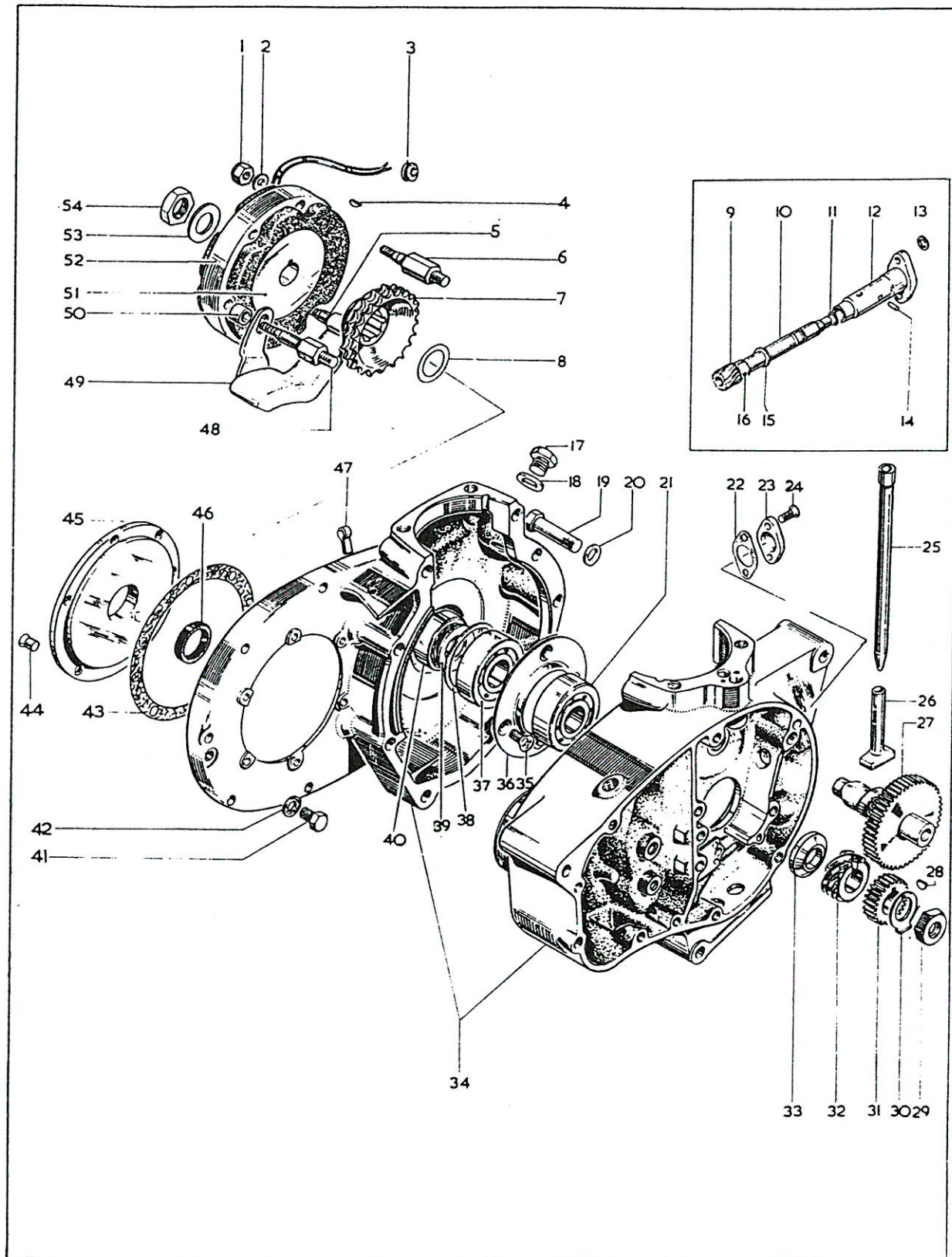


Plate 3—continued

CRANKCASE

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	34	71-1870	Crankcase complete with fixed fittings	1
T SS H MX	35	14-6502	Screw — bearing retaining ring ($\frac{1}{4}$ " UN.C. $\times$ $\frac{1}{2}$ ")	4
T SS H MX	36	71-2649	Retaining ring — left, crankcase bearing	1
T SS H MX	37	24-0724	Bearing — roller, left, inner (Hoffmann R325L)	1
T SS H MX	38	71-2650	Distance piece — left, crankcase bearings, outer races	1
T SS H MX	39	71-1631	Distance piece — left, crankcase bearings, inner races	1
T SS H MX	40	65-5883	Bearing — ball, left, outer (Hoffmann LS9)	1
T SS H MX	41	14-6102	Bolt — chain oiler blanking ($\frac{1}{4}$ " UN.C. $\times$ $\frac{5}{8}$ ")	1
T SS H MX	42	66-7518	Fibre washer — chain oiler blanking	1
T SS H MX	43	71-1419	Gasket — primary chaincase backplate	1
T SS H MX	44	40-0246	Screw — primary chaincase backplate (2B.A. $\times$ $\frac{5}{16}$ ")	6
T SS H MX	45	70-3789	Backplate — primary chaincase	1
T SS H MX	46	40-0243	Oil seal — primary chaincase backplate	1
MX	47	40-9190	Clip — alternator lead	1
T SS H MX	48	21-1894	Stud — stator fixing, rear	1
T SS H MX	49	41-0143	Primary chain tensioner	1
T SS H	50	41-0146	Distance piece — chain tensioner	1
MX	50	71-2923	Distance piece — chain tensioner	1
T SS H MX	51	19-8019	Alternator rotor (Lucas 54213901)	1
T SS H	52	19-1262	Alternator stator (Lucas 47205)	1
MX	52	19-1259	Alternator stator (Lucas 47226)	1
T SS H MX	53	71-1731	Lockwasher — rotor fixing	1
T SS H MX	54	21-2066	Nut — rotor fixing ($\frac{5}{8}$ " UN.F.)	1

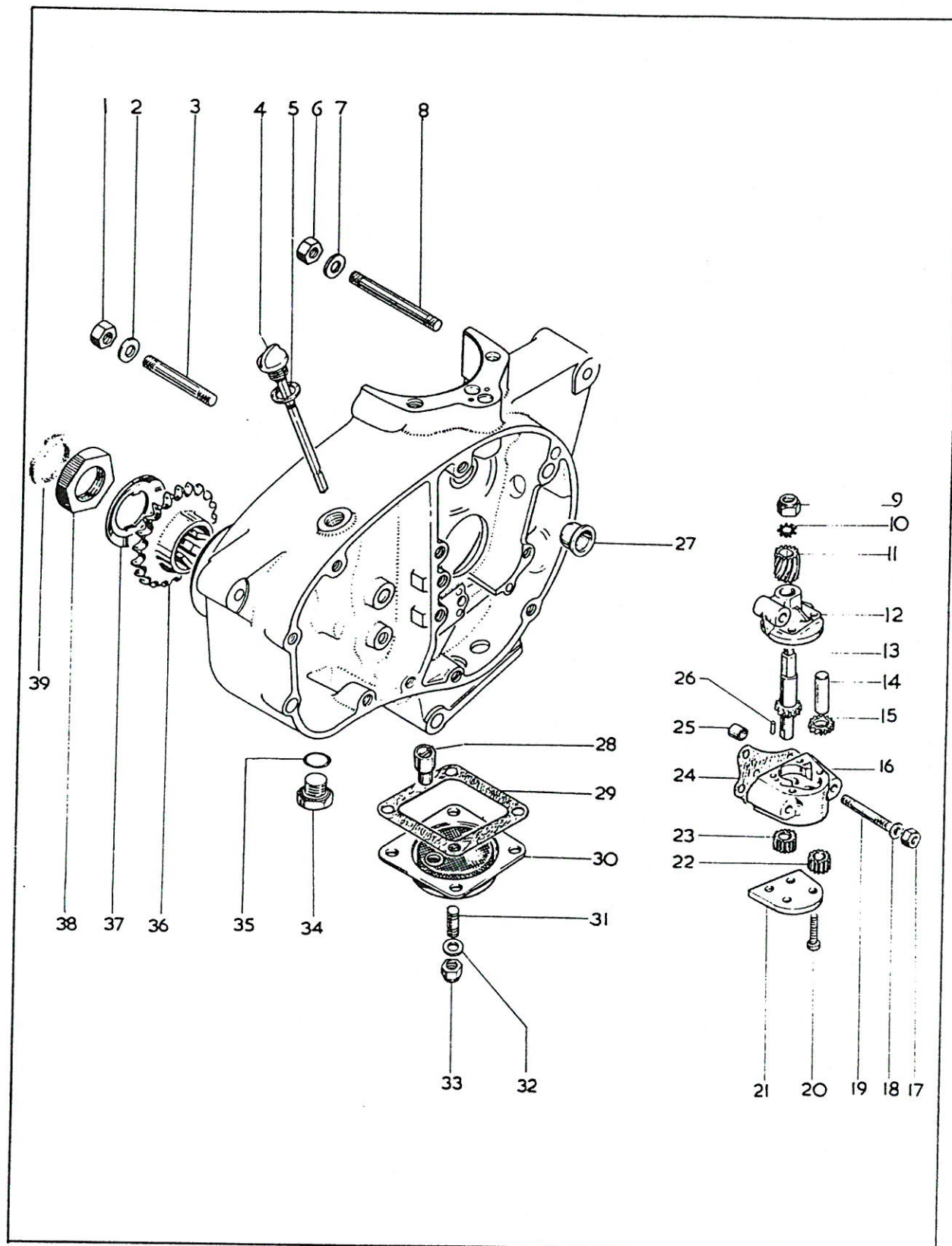
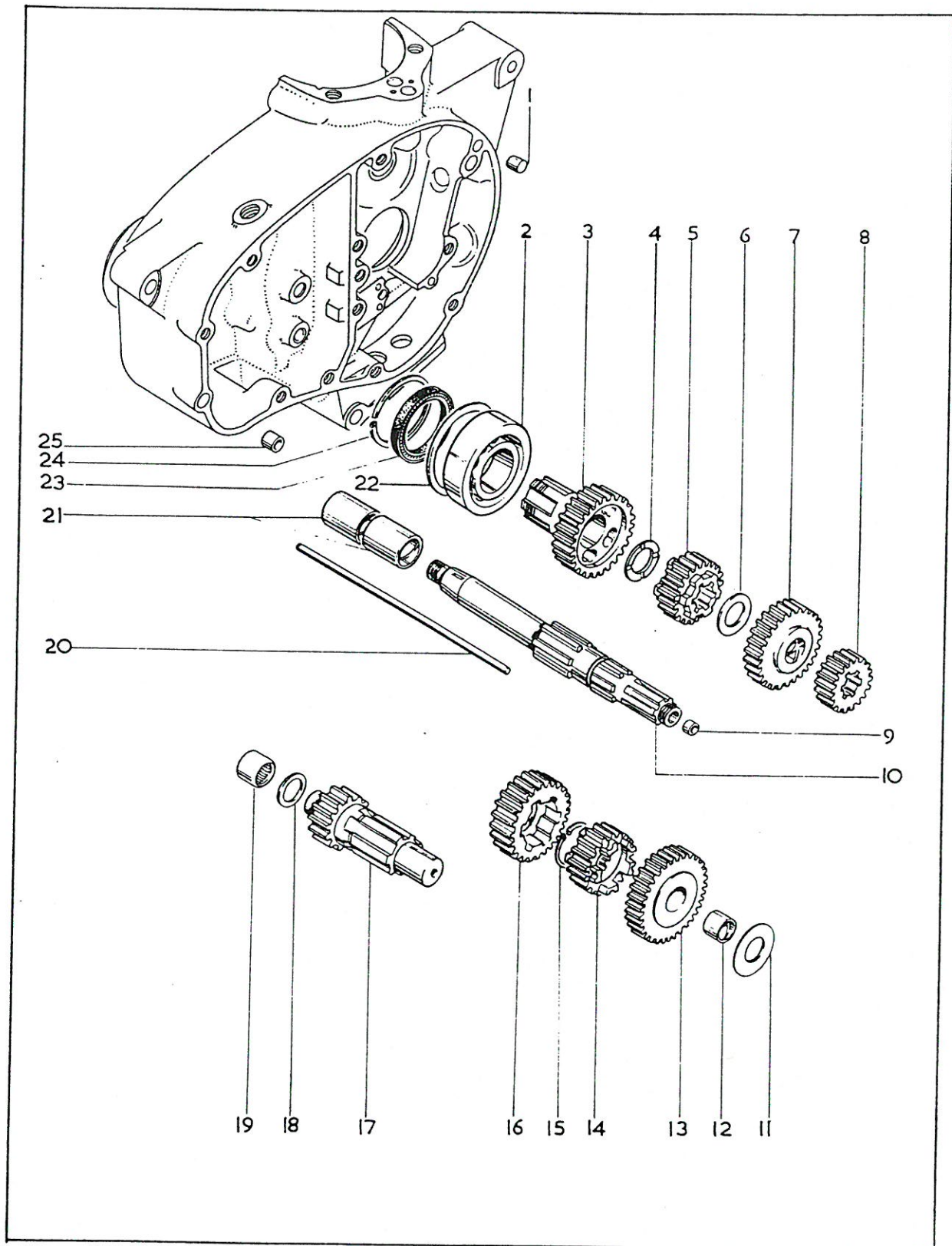


Plate 4

OIL PUMP — SUMP — GEARBOX SPROCKET

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	14-0302	Nut — crankcase stud ($\frac{5}{16}$ " UN.F.)	2
T SS H MX	2	02-0923	Washer — crankcase stud ($\cdot 317" \times \cdot 625" \times \cdot 064"$)	2
T SS H MX	3	21-1890	Stud — crankcase, rear ($\frac{5}{16}$ " UN.F./UN.C. $\times 2\frac{11}{16}"$)	2
T SS H MX	4	40-1033	Gearbox dipstick	1
T SS H MX	5	57-0948	Washer — gearbox dipstick	1
T SS H MX	6	14-0302	Nut — crankcase stud ($\frac{5}{16}$ " UN.F.)	2
T SS H MX	7	02-0923	Washer — crankcase stud ($\cdot 317" \times \cdot 625" \times \cdot 064"$)	2
T SS H MX	8	21-2042	Stud — crankcase, top	2
T SS H MX	9	14-1301	Nut — oil pump drive gear fixing	1
T SS H MX	10	29-0541	Washer — oil pump drive gear fixing	1
T SS H MX	11	41-0603	Driving gear — oil pump	1
T SS H MX	12	71-2119	Spindle housing — oil pump	1
T SS H MX	13	71-2123	Driving spindle — oil pump	1
T SS H MX	14	71-1147	Spindle — oil pump driven gears	1
T SS H MX	15	71-2121	Gear — oil pump feed, driven	1
T SS H MX	16	71-3001	Oil pump complete	1
T SS H MX	17	14-1901	Nut — oil pump fixing ($\frac{1}{4}$ " UN.F.)	3
T SS H MX	18	68-0938	Washer — oil pump fixing ($\cdot 266" \times \cdot 625" \times \cdot 056"$)	3
T SS H MX	19	21-0597	Stud — oil pump fixing ($\frac{1}{4}$ " UN.F./UN.C. $\times 2\frac{1}{8}"$)	2
T SS H MX	19	14-1606	Stud — oil pump fixing ($\frac{1}{4}$ " UN.F./UN.C. $\times 1\frac{3}{4}"$)	1
T SS H MX	20	41-0609	Screw — oil pump cover plate ($\frac{3}{16}$ " B.S.C. $\times 1\frac{5}{16}"$)	4
T SS H MX	21	67-1391	Cover plate — oil pump	1
T SS H MX	22	71-2124	Scavenge gear — oil pump, driven	1
T SS H MX	23	71-2122	Scavenge gear — oil pump, driving	1
T SS H MX	24	71-2115	Gasket — oil pump	1
T SS H MX	25	41-0706	Dowel — oil pump locating	2
T SS H MX	26	71-1148	Dowel — oil pump body locating	2
T SS H MX	27	70-8315	Bush — camshaft, at crankcase	1
T SS H MX	28	71-2771	Scavenge valve complete	1
T SS H MX	29	71-1424	Gasket — scavenge cover	1
T SS H MX	30	71-2933	Sump filter	1
T SS H MX	31	14-1401	Stud — scavenge cover fixing ($\frac{1}{4}$ " UN.F./UN.C. $\times 1"$)	4
T SS H MX	32	02-0525	Washer — scavenge cover fixing ($\cdot 255" \times \cdot 500" \times \cdot 048"$)	4
T SS H MX	33	14-1901	Nut — scavenge cover fixing ($\frac{1}{4}$ " UN.F.)	4
T SS H MX	34	21-2111	Drain plug — gearbox	1
T SS H MX	35	60-3530	"O" ring — drain plug	1
T	36	41-3094	Gearbox sprocket — 15 teeth	1
SS H	36	41-3092	Gearbox sprocket — 17 teeth	1
MX	36	57-4306	Gearbox sprocket — 14 teeth	1
T SS H MX	37	40-3121	Lockwasher — gearbox sprocket	1
T SS H MX	38	40-3051	Nut — gearbox sprocket ($1\frac{3}{16}" \times 20$ t.p.i., W.F.)	1
T SS H MX	39	90-6074	Felt washer — gearbox sprocket	1

Plate 5



GEAR CLUSTER

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	40-0394	Dowel — inner cover locating, front	2
T SS H MX	2	29-3857	Bearing — Hoffmann 130	1
T SS H MX	2	29-3857	Bearing — gearbox mainshaft, left (Hoffmann 130)	1
T SS H MX	3	57-3872	Gear — mainshaft top (22 teeth)	1
T SS H MX	4	40-3020	Thrust washer (.093—.094")	as reqd.
T SS H MX	4	40-3126	Thrust washer (.098—.099")	as reqd.
T SS H MX	4	40-3127	Thrust washer (.103—.104")	as reqd.
T SS H MX	5	57-3876	Gear — mainshaft second (21 teeth)	1
T SS H MX	6	40-3019	Thrust washer (.075—.076")	as reqd.
T SS H MX	6	40-3119	Thrust washer (.070—.071")	as reqd.
T SS H MX	6	40-3120	Thrust washer (.080—.081")	as reqd.
T SS H MX	7	41-3063	Gear — mainshaft third (24 teeth)	1
T SS H	8	41-3089	Gear — mainshaft first (16 teeth)	1
MX	8	41-3065	Gear — mainshaft first (18 teeth)	1
T SS H MX	9	40-3007	Bush — mainshaft, clutch pushrod	1
T SS H MX	10	57-4344	Mainshaft complete	1
T SS H MX	11	40-3258	Shim — layshaft first gear	1
T SS H MX	12	40-3262	Bush — layshaft first gear	1
T SS H	13	57-3874	Gear — layshaft first (27 teeth)	1
MX	13	41-3073	Gear — layshaft first (25 teeth)	1
T SS H MX	14	57-3877	Gear — layshaft third (19 teeth)	1
T SS H MX	15	41-3078	Circlip — layshaft second gear	1
T SS H MX	16	41-3070	Gear — layshaft second (22 teeth)	1
T SS H MX	17	41-3068	Layshaft with top gear (14 teeth)	1
T SS H MX	18	41-3074	Thrust washer (.083—.085")	as reqd.
T SS H MX	18	41-3072	Thrust washer (.078—.080")	as reqd.
T SS H MX	19	40-3292	Bearing — needle roller, layshaft (Torrington B108)	1
T SS H MX	20	40-3265	Clutch push rod	1
T SS H MX	21	41-3045	Bush — mainshaft top gear	2
T SS H MX	22	71-1271	Shield — left gearbox bearing	1
T SS H MX	23	41-3054	Oil seal — gearbox	1
T SS H MX	24	70-6026	Circlip — gearbox oil seal	1
T SS H MX	25	71-2547	Dowel — inner cover locating, rear	1

Plate 6

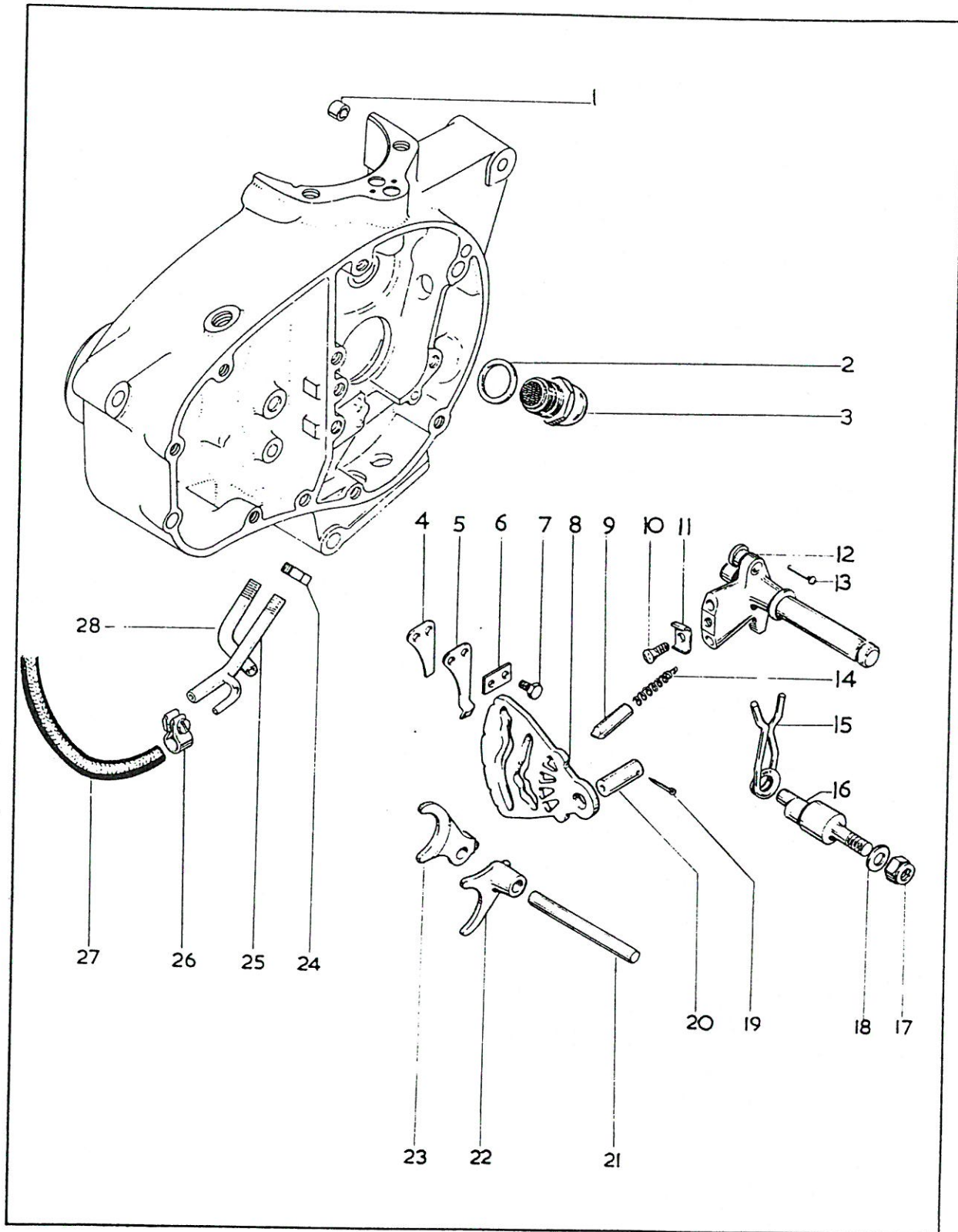


Plate 6

GEARCHANGE MECHANISM

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	67-1236	Dowel — crankcase locating	1
T SS H MX	2	70-1670	Fibre washer — pressure release valve	1
T SS H MX	3	71-2370	Pressure release valve complete	1
T SS H MX	4	40-3043	Spring plate	1
T SS H MX	5	40-3042	Spring — camplate locating	1
T SS H MX	6	40-3045	Lockplate — camplate spring	1
T SS H MX	7	40-3044	Screw — camplate spring (2B.A. $\times \frac{3}{8}$ ")	2
T SS H MX	8	57-3850	Camplate — gearchange	1
T SS H MX	9	40-3193	Plunger — gearchange quadrant	2
T SS H MX	10	40-3323	Screw — plunger retaining plate (5B.A. $\times \frac{5}{16}$ ")	1
T SS H MX	11	40-3194	Retaining plate — quadrant plungers	1
T SS H MX	12	40-3321	Gearchange quadrant complete	1
T SS H MX	13	40-3059	Rivet — plunger spring	2
T SS H MX	14	40-3155	Plunger spring	2
T SS H MX	15	40-3061	Gearchange return spring	1
T SS H MX	16	57-4454	Anchor bolt — return spring	1
T SS H MX	17	14-1302	Locknut — footchange return spring anchor ($\frac{5}{16}$ " UN.F.)	1
T SS H MX	18	60-2330	Washer — return spring anchor	1
T SS H MX	19	60-2724	Split pin — camplate spindle locating ($\frac{3}{32}$ " $\times$ 1")	1
T SS H MX	20	40-3291	Spindle — camplate	1
T SS H MX	21	40-3032	Spindle — selector forks	1
T SS H MX	22	40-3033	Selector fork — layshaft	1
T SS H MX	23	57-3854	Selector fork — mainshaft	1
T SS H MX	24	21-2117	Nut — oil feed and return pipes	2
T SS H MX	25	71-2656	Oil return pipe	1
T SS H MX	26	62-0263	Clamp — rocker feed pipe	1
T SS H MX	27	40-1037	Rocker oil feed pipe	1
T SS H MX	28	71-2658	Oil feed pipe	1

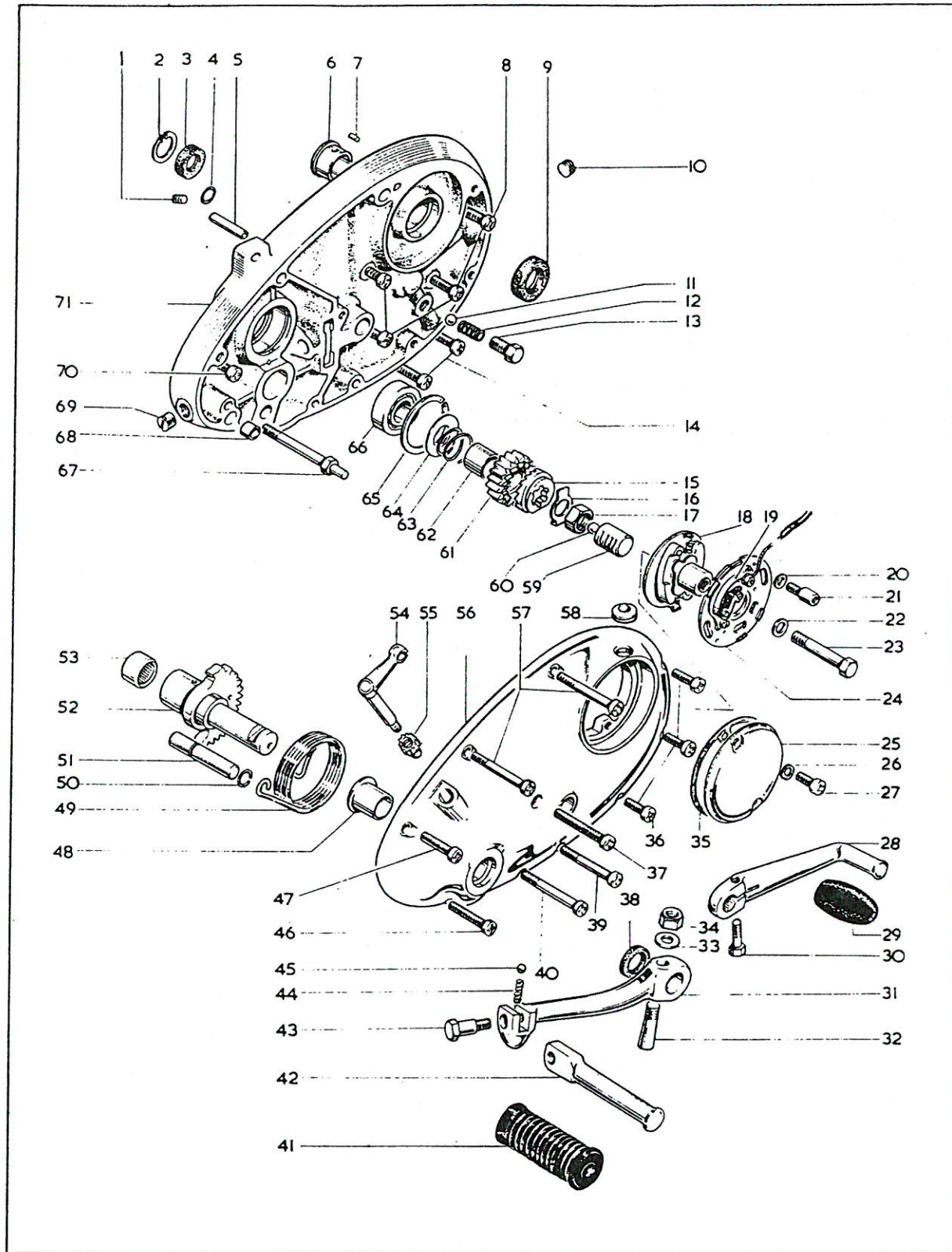
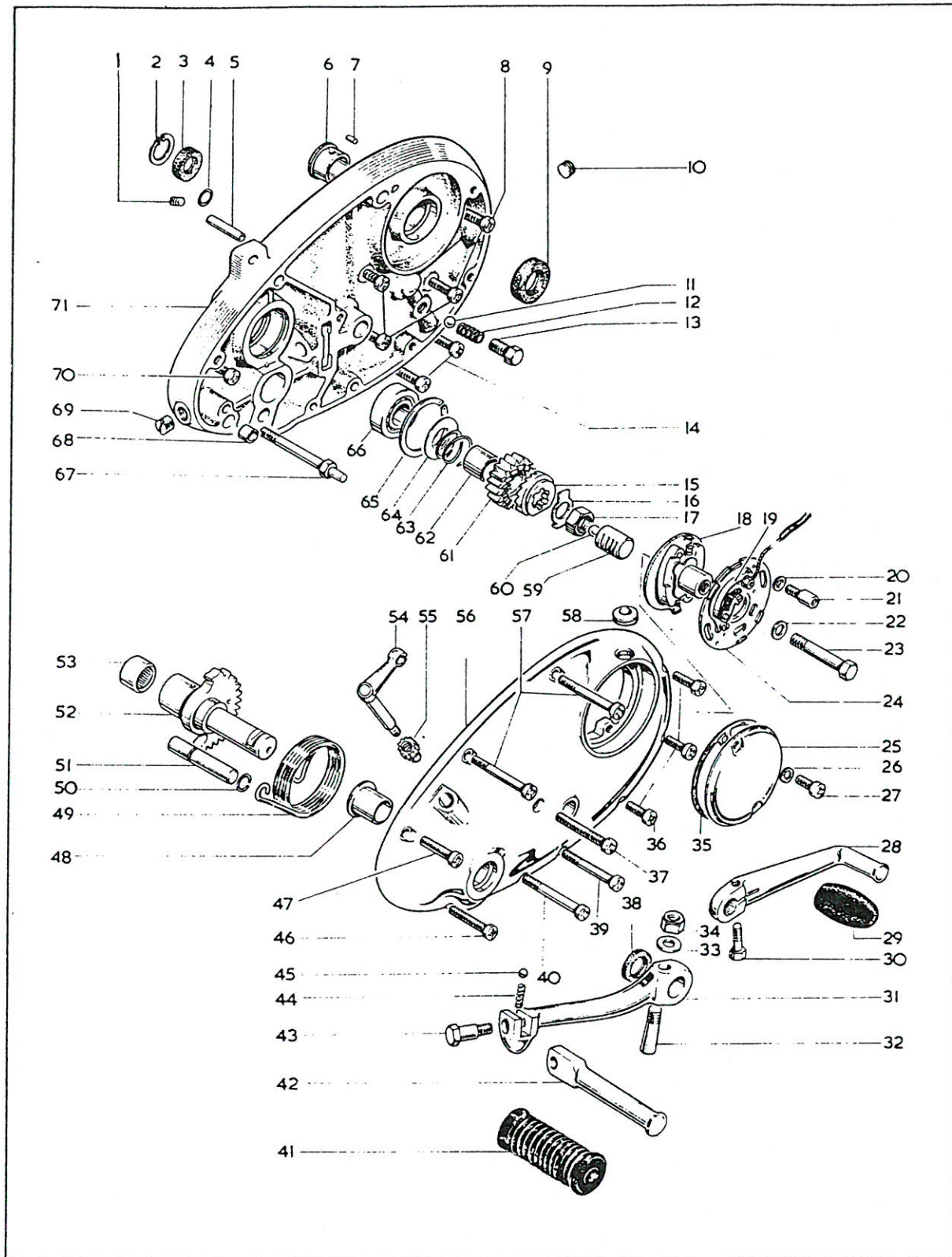


Plate 7

KICKSTART — GEARCHANGE

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	1	53-3049	Plug — mainshaft oil feed	1
T SS H MX	2	40-0862	Circlip — crankshaft oil seal	1
T SS H MX	3	40-0977	Oil seal — crankshaft	1
T SS H MX	4	68-0289	“O” ring — inner cover	1
T SS H MX	5	75-0257	Breather pipe — inner cover	1
T SS H MX	6	40-0222	Bush — camshaft, at inner cover	1
T SS H MX	7	40-0028	Peg — camshaft bush locating	1
T SS H MX	8	14-6610	Screw — inner cover to crankcase ($\frac{1}{4}$ " UN.C. $\times$ $1\frac{1}{2}$ ")	4
T SS H MX	9	40-0679	Oil seal — camshaft	1
T SS H MX	10	70-9526	Sealing plug	1
T SS H MX	11	60-2364	Ball — non-return valve ($\frac{1}{4}$ ")	1
T SS H MX	12	40-0385	Spring — non-return valve	1
T SS H MX	13	21-2044	Plug — non-return valve	1
T SS H MX	14	14-6606	Screw — inner cover, bottom ($\frac{1}{4}$ " UN.C. $\times$ $\frac{3}{4}$ ")	2
T SS H MX	15	57-4339	Kickstart ratchet	1
T SS H MX	16	57-4343	Lockwasher — kickstart ratchet nut	1
T SS H MX	17	76-0271	Nut — kickstart ratchet	1
T SS H	18	19-1922	Auto-advance unit — 15° range (Lucas 54419653)	1
MX	18	19-1906	Auto-advance unit — 5° range (Lucas 54419652)	1
T SS H MX	19	19-1849	Contact set (Lucas 54419827)	1
T SS H MX	20	40-0682	Washer — contact breaker plate fixing ($.182"$ $\times$ $.375"$ $\times$ $.064"$)	2
T SS H MX	21	40-0683	Pillar bolt — contact breaker plate fixing	2
T SS H MX	22	68-0331	Washer — auto-advance unit fixing	1
T SS H MX	23	14-0208	Bolt — auto-advance unit fixing ($\frac{1}{4}$ " UN.F. $\times$ $2\frac{1}{4}$ ")	1
T SS H MX	24	19-1852	Contact breaker plate complete (Lucas 54419645)	1
T SS H MX	25	70-8737	Cover — contact breaker complete	1
T SS H MX	26	54-0042	Fibre washer — contact breaker cover	2
T SS H MX	27	70-7354	Screw — contact breaker cover fixing (2 B.A. $\times$ $1\frac{1}{2}$ ")	2
T SS H MX	28	40-3073	Gearchange pedal	1
T SS H MX	29	89-3208	Rubber — gearchange pedal	1
T SS H MX	30	21-5403	Bolt — gearchange pedal ($\frac{1}{4}$ " B.S.C. $\times$ $\frac{3}{4}$ ")	1
T SS H MX	31	57-2764	Kickstart lever complete	1
T SS H MX	31	57-2652	Crank only — kickstart lever	1
T SS H MX	32	57-4357	Cotter — kickstart lever	1
T SS H MX	33	60-2320	Washer — kickstart lever cotter ($.270"$ $\times$ $.562"$ $\times$ $.056"$)	1
T SS H MX	34	14-1301	Nut — kickstart lever cotter ($\frac{1}{4}$ " UN.F.)	1
T SS H MX	35	71-1423	Gasket — contact breaker cover	1



KICKSTART — GEARCHANGE

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	36	40-0236	Screw — outer cover (2B.A. $\times \frac{5}{8}$ ")	3
T SS H MX	37	14-6611	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times 1\frac{3}{4}$ ")	1
T SS H MX	38	57-2641	Oil seal — kickstart spindle	1
T SS H MX	39	14-6612	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times 2$ ")	1
T SS H MX	40	14-6614	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times 2\frac{1}{2}$ ")	1
T SS H MX	41	57-2759	Rubber — kickstart lever pedal	1
T SS H MX	42	57-2646	Folding pedal — kickstart lever	1
T SS H MX	43	40-3084	Bolt — kickstart folding pedal	1
T SS H MX	44	40-3085	Spring — kickstart folding pedal	1
T SS H MX	45	60-2364	Ball — kickstart folding pedal ($\frac{1}{4}$ ")	1
T SS H MX	46	14-6610	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times 1\frac{1}{2}$ ")	1
T SS H MX	47	14-6606	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times \frac{3}{4}$ ")	1
T SS H MX	48	57-2642	Bush — kickstart spindle	1
T SS H MX	49	57-4338	Spring — kickstart lever return	1
T SS H MX	50	40-3277	Circlip — kickstart quadrant stop locating	1
T SS H MX	51	57-4342	Stop — kickstart quadrant	1
T SS H MX	52	57-4341	Kickstart spindle and quadrant assembly	1
T SS H MX	53	40-3292	Bearing -- layshaft, kickstart spindle (Torrington B108)	1
T SS H MX	54	57-2750	Clutch lever	1
T SS H MX	55	40-3283	Pinion — clutch operating lever	1
T SS H MX	56	71-2946	Outer timing cover complete	2
T SS H MX	57	14-6612	Screw — outer cover ($\frac{1}{4}$ " UN.C. $\times 2$ ")	1
T SS H MX	58	60-3755	Grommet — contact breaker lead	1
T SS H MX	59	40-3282	Rack — clutch operating	1
T SS H MX	60	60-2363	Ball — clutch push rod ($\frac{3}{32}$ ")	1
T SS H MX	61	57-4336	Kickstart ratchet pinion	1
T SS H MX	62	40-3272	Bush — kickstart ratchet pinion	1
T SS H MX	63	40-3273	Spring — kickstart ratchet	1
T SS H MX	64	57-4452	Washer — kickstart ratchet spring	1
T SS H MX	65	76-0528	Circlip — gearbox mainshaft bearing	1
T SS H MX	66	90-0011	Bearing — gearbox mainshaft, at inner cover (Hoffmann LS7)	1
T SS H MX	67	57-3764	Anchor — kickstart return spring	2
T SS H MX	68	66-3074	Dowel — outer to inner cover	1
T SS H MX	69	21-1899	Screw — inner cover	1
T SS H MX	70	14-6608	Screw — inner cover ($\frac{1}{4}$ " UN.C. $\times 1$ ")	1
T SS H MX	71	71-2652	Inner cover complete	1

Plate 8

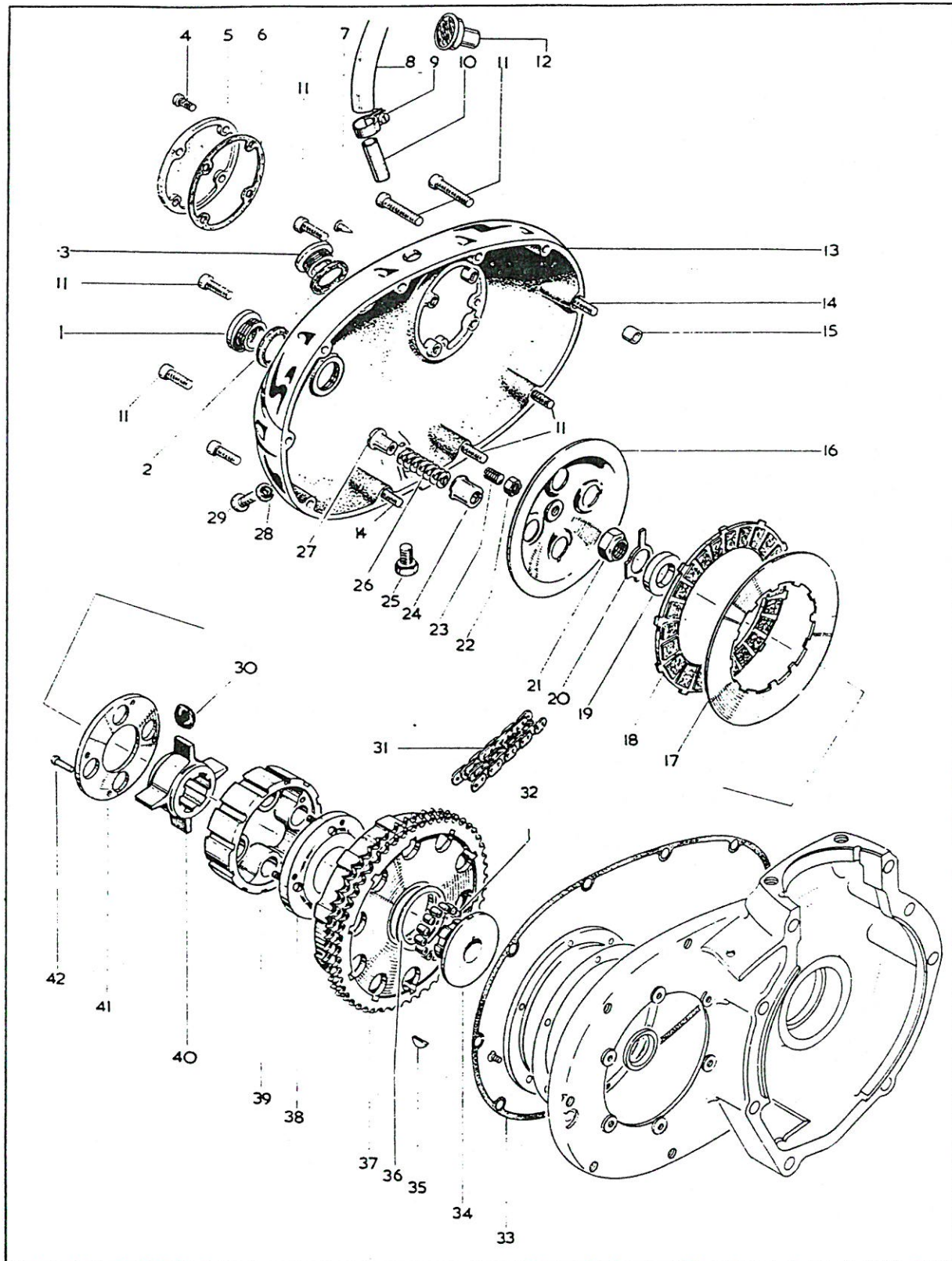


Plate 8

CLUTCH — PRIMARY COVER

Model	Key No.	Spares No.	Description	Per Set
T SS H MX		57-4302	Clutch assembly complete	1
T SS H MX	1	57-2166	Inspection plug — primary cover	
T SS H MX	2	70-8782	Washer — inspection plugs	2
T SS H MX	3	70-9800	Inspection plug — primary cover, vented	1
T SS H MX	4	76-4116	Screw — inspection cover (2B.A. $\times \frac{1}{2}$ ")	4
T SS H MX	5	68-0839	Cover — timing inspection	1
T SS H MX	6	71-1420	Gasket — inspection cover	1
T SS H MX	7	71-1619	Ignition timing pointer	1
T SS H MX	8	83-4122	Breather pipe	1
T SS H MX	9	60-2252	Clip — breather pipe	1
T SS H MX	10	71-2927	Stub — breather outlet	1
T SS H MX	11	14-6610	Screw — primary cover ($\frac{1}{4}$ " UN.C. $\times 1\frac{1}{2}$ ")	8
T SS H MX	12	60-3745	Filter — breather pipe	1
T SS H MX	13	71-2932	Primary cover complete	1
T SS H MX	14	21-2153	Screw — primary cover, at dowel holes ($\frac{1}{4}$ " UN.C. $\times 1-39/64$ ")	2
T SS H MX	15	66-3074	Dowel — primary cover locating	2
T SS H MX	16	57-4019	Pressure plate	1
T SS H MX	17	40-3220	Driven plate	5
T SS H MX	18	40-3233	Driving plate	5
T SS H MX	19	40-3234	Distance piece — clutch retaining nut	1
T SS H MX	20	40-3221	Lockwasher — clutch retaining nut	1
T SS H MX	21	40-3227	Nut — clutch centre retaining ($\frac{1}{2}$ " B.S.C.)	1
T SS H MX	22	14-0401	Nut — clutch push rod adjusting screw ($\frac{1}{4}$ " UN.F.)	1
T SS H MX	23	57-4189	Screw — clutch push rod adjuster	1
T SS H MX	24	57-4121	Cup — pressure plate spring	4
T SS H MX	25	21-1943	Drain plug — primary case	1
T SS H MX	26	41-3091	Spring — pressure plate	4
T SS H MX	27	41-3215	Nut — pressure plate spring adjuster	4
T SS H MX	28	71-1065	Washer — oil level screw	1
T SS H MX	29	14-7804	Screw — oil level	1
T SS H MX	30	41-3212	Rubber — shock absorber	8
T SS H MX	31	19-8683	Primary chain — endless (72 pitches)	1
T SS H MX	32	40-3206	Roller ($\frac{3}{16}$ " $\times \frac{3}{16}$ ")	25
T SS H MX	33	71-1418	Gasket — primary cover	1
T SS H MX	34	57-4200	Clutch hub	1
T SS H MX	35	40-3150	Key — clutch hub	1
T SS H MX	36	57-3931	Thrust washer	1
T SS H MX	37	57-4303	Clutch chainwheel	1
T SS H MX	38	57-4508	Retaining plate — inner	1
T SS H MX	39	57-4511	Clutch centre	1
T SS H MX	40	41-3209	Clutch spider	1
T SS H MX	41	57-4510	Retaining plate — outer	1
T SS H MX	42	57-4507	Rivet — inner and outer retaining plates	4

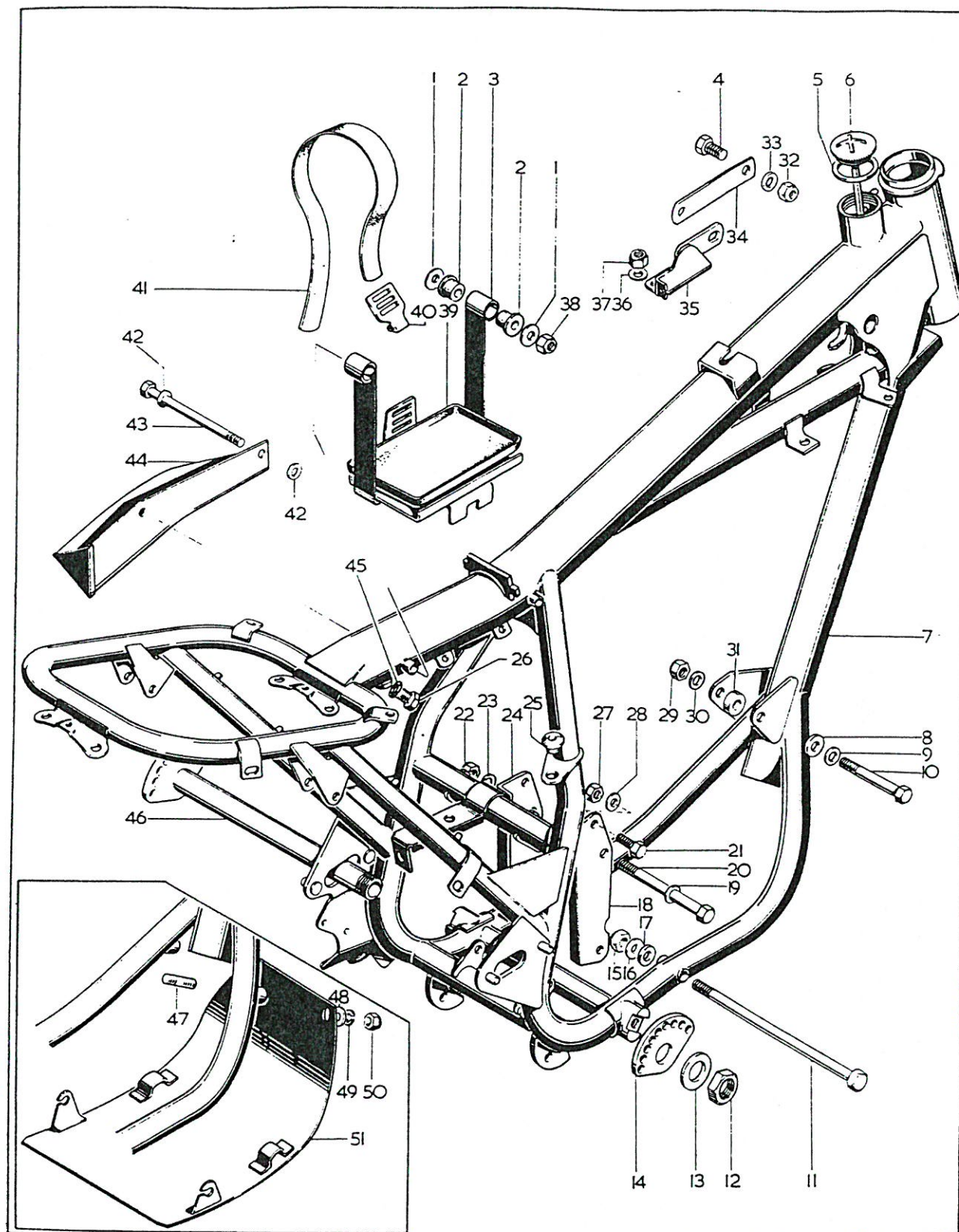


Plate 9

FRAME — BATTERY CARRIER — TOOL TRAY — ENGINE SHIELD

Model	Key No.	Spares No.	Description	Per Set
T SS H	1	76-0101	Washer — battery carrier mounting ($\cdot 266" \times \cdot 750" \times \cdot 080"$) ..	4
T SS H	2	83-2204	Bush — battery carrier mounting	4
T SS H	3	83-2018	Battery carrier	1
T SS H MX	4	14-0126	Bolt — engine steady stay fixing ($\frac{3}{8}"$ UN.F. $\times \frac{3}{4}"$) ..	2
T SS H MX	5	70-3751	Washer — oil filler cap	1
T SS H MX	6	83-3046	Oil filler cap and dipstick	1
MX	7	83-2984	Frame complete	1
T SS H	7	83-3996	Frame complete	1
T SS H MX	8	68-4925	Distance piece — exhaust pipe mounting	1
T SS H MX	9	60-2332	Washer — engine mounting, front ($\cdot 458" \times \cdot 875" \times \cdot 048"$) ..	1
T SS H MX	10	14-0252	Bolt — engine mounting, front ($\frac{7}{16}"$ UN.F. $\times 3"$) ..	1
T SS H MX	11	21-2160	Bolt — engine mounting, bottom ($\frac{3}{8}"$ UN.F. $\times 8\frac{3}{8}"$) ..	1
T SS H MX	12	21-0755	Nut — swinging arm pivot ($\frac{1}{8}"$ UN.C.)	1
T SS H MX	13	37-2085	Washer — swinging arm pivot	1
T SS H MX	14	83-3556	Adjuster — swinging arm pivot, right	1
T SS H MX	15	21-2160	Bolt — engine mounting, bottom ($\frac{3}{8}" \times 8"$)	2
T SS H MX	16	70-8770	Washer — engine mounting, bottom	2
T SS H MX	17	83-2005	Distance piece — engine mounting, bottom	1
T SS MX	18	83-2015	Engine mounting plate — rear, right	1
H	18	83-3937	Engine plate and silencer bracket	1
T SS H MX	19	70-8770	Washer — engine mounting, rear	2
T SS H MX	20	21-0671	Bolt — engine mounting, rear ($\frac{3}{8}"$ UN.F. $\times 3\frac{3}{8}"$) ..	1
T SS H MX	21	14-0114	Bolt — engine plate mounting, rear ($\frac{5}{16}"$ UN.F. $\times \frac{3}{4}"$) ..	4
T SS H MX	22	14-1303	Locknut — engine mounting, rear ($\frac{3}{8}"$ UN.F.)	1
T SS H MX	23	70-8770	Washer — engine mounting, rear	2
T SS H MX	24	83-2014	Engine mounting plate — rear, left	1
T SS H	25	83-2006	Grommet — battery carrier mounting	1
T SS H MX	26	21-2015	Oil drain plug	1
T SS H MX	27	14-1302	Nut — engine mounting plate bolt, rear ($\frac{5}{16}"$ UN.F.) ..	4
T SS H MX	28	75-0176	Washer — engine mounting plate bolt, rear ($\cdot 328" \times \cdot 531" \times \cdot 048"$) ..	8
T SS H MX	29	14-1304	Nut — engine mounting, front ($\frac{7}{16}"$ UN.F.)	1
T SS H MX	30	60-2332	Washer — engine mounting, front ($\cdot 458" \times \cdot 875" \times \cdot 048"$) ..	1
T SS H MX	31	83-3998	Distance piece — engine mounting, front	1
T SS H MX	32	14-1303	Nut — engine steady ($\frac{3}{8}"$ UN.F.)	2
T SS H MX	33	60-2331	Washer — engine steady ($\frac{3}{8}" \times \frac{3}{4}" \times \frac{5}{64}"$)	2
T SS H MX	34	83-3840	Engine steady stay	1
T SS H MX	35	83-3838	Engine steady bracket	1

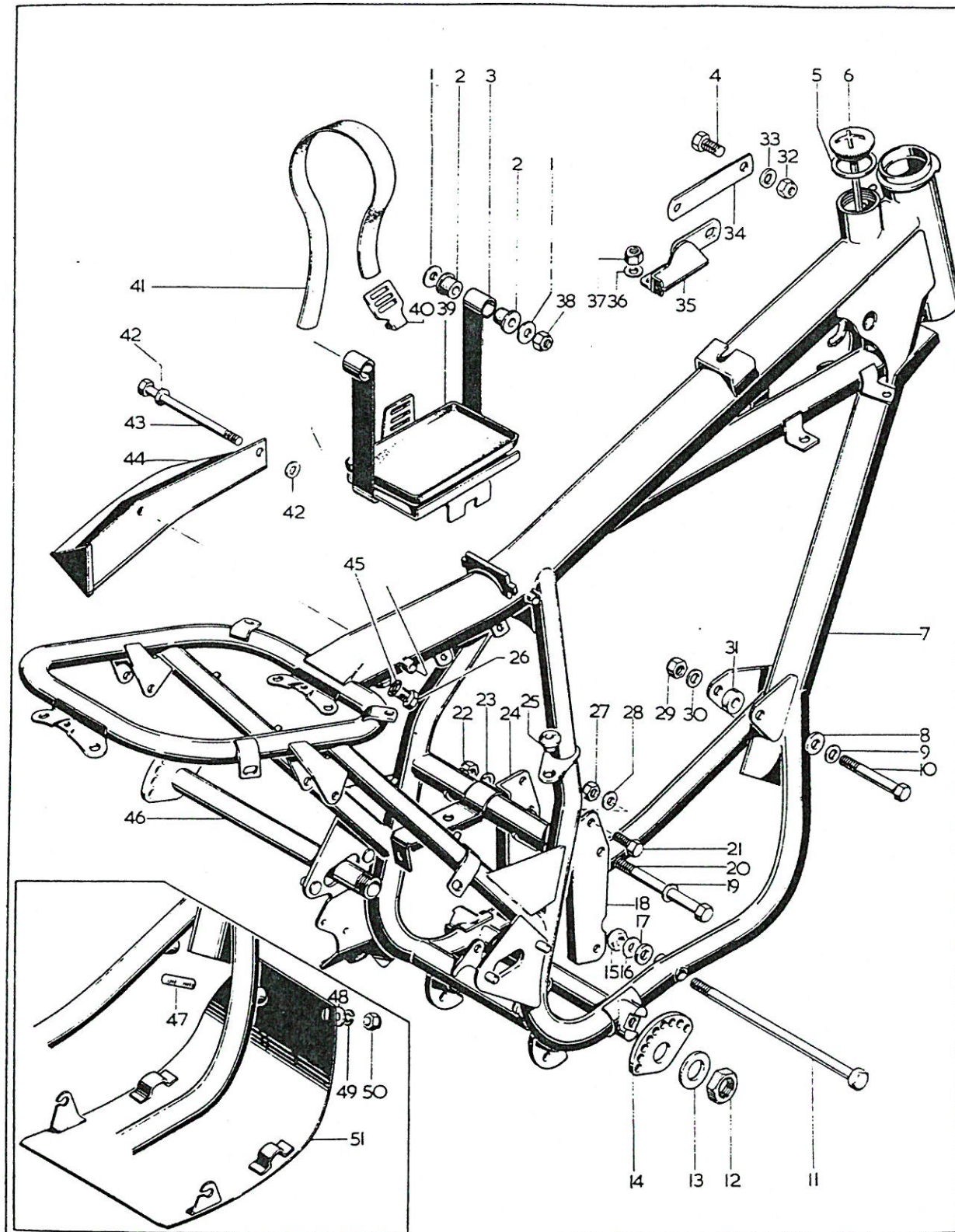


Plate 9—continued

FRAME — BATTERY CARRIER — TOOL TRAY — ENGINE SHIELD

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	36	60-2330	Washer — engine steady fixing ($\cdot 333'' \times \cdot 625'' \times \cdot 040''$)	2
T SS H MX	37	14-1302	Nut — engine steady fixing ($\frac{5}{16}''$ UN.F.)	2
T SS H	38	14-1301	Nut — battery carrier mounting ($\frac{1}{4}''$ UN.F.)	2
T SS H	39	68-4597	Battery tray	1
T SS H	40	82-9004	Hook — battery strap	1
T SS H	41	68-4577	Battery strap	1
T SS H	42	60-2347	Washer — tool tray mounting ($\cdot 270'' \times \cdot 625'' \times \cdot 040''$)	4
T SS H	43	21-2060	Bolt — tool tray and battery carrier mounting ($\frac{1}{4}''$ UN.F. $\times 4\frac{1}{4}''$)	2
T SS H	44	83-2671	Tool tray	1
T SS H MX	45	54-8006	Washer — drain plug	1
T SS H MX	46	83-3554	Spindle assembly — swinging arm	1
T SS H	47	21-2137	Stud — engine shield fixing ($\frac{1}{4}''$ UN.F. $\times 57/64''$)	2
T SS H	48	60-2329	Washer — engine shield fixing ($\cdot 270'' \times \cdot 562'' \times \cdot 036''$)	2
T SS H	49	60-2427	Spring washer — engine shield fixing ($\cdot 281'' \times \cdot 465'' \times \cdot 092''$)	2
T SS H	50	14-1301	Nut — engine shield fixing ($\frac{1}{4}''$ UN.F.)	2
T SS H	51	83-2228	Engine shield	1

For colour finish codes refer to page 3

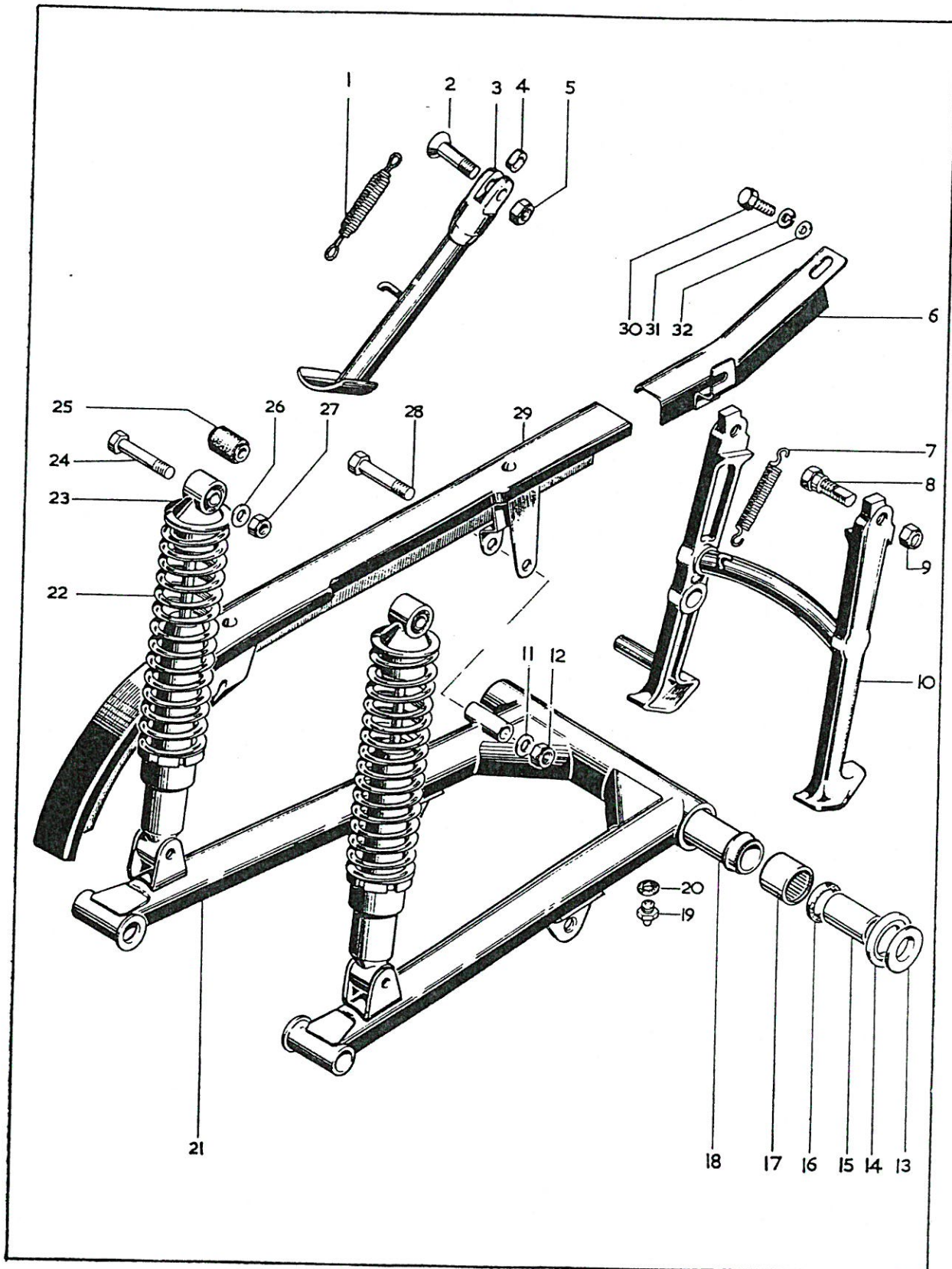


Plate 10

SWINGING ARM — REAR SUSPENSION — CHAIN GUARD

Model	Key No.	Spares No.	Description	Per Set
T SS H	1	68-4708	Spring — prop stand	1
T SS H	2	21-2105	Screw — prop stand	1
T SS H	3	83-4278	Prop stand	1
T SS H	4	83-3165	Distance piece — prop stand mounting	1
T SS H	5	14-1303	Locknut — prop stand screw ($\frac{3}{8}$ " UN.F.)	1
T SS H	6	83-2674	Chainguard extension	1
H	7	83-3793	Spring — centre stand	1
H	8	21-2077	Bolt — centre stand fixing	2
H	9	14-1304	Locknut — centre stand fixing ($\frac{7}{16}$ " UN.F.)	2
H	10	83-3170	Centre stand	1
T SS H	11	60-2339	Washer — chainguard to swinging arm ($\cdot 333$ " $\times$ $\cdot 750$ " $\times$ $\cdot 072$ ")	1
T SS H	12	14-1302	Nut — chainguard to swinging arm ($\frac{5}{16}$ " UN.F.)	1
T SS H MX	13	83-2233	Thrust washer — swinging arm	2
T SS H MX	14	83-3014	Seal — thrust washer	2
T SS H MX	15	83-2012	Sleeve — inner	2
T SS H MX	16	83-2244	Oil seal — swinging arm	2
T SS H MX	17	83-2245	Needle roller bearing — swinging arm (Torrington B1616)	2
T SS H MX	18	83-1969	Distance tube — swinging arm bearing	1
T SS H MX	19	60-1841	Grease nipple — swinging arm	2
T SS H MX	20	24-1088	Fibre washer — grease nipple	2
T SS H MX	21	83-2212	Swinging arm complete	1
T SS H	22	19-7458	Suspension unit spring (Girling 64543708)	2
MX	22	19-7460	Suspension unit spring (Girling 64543626)	2
T SS H	23	19-7474	Suspension unit complete (Girling 64052453)	2
MX	23	19-7456	Suspension unit complete (Girling 64052487)	2
T SS H MX	24	14-0234	Bolt — suspension unit fixing, top and bottom ($\frac{3}{8}$ " UN.F. $\times$ $1\frac{3}{4}$ ")	4
T SS H MX	25	19-5305	Bush — suspension unit (Girling 64533645)	4
T SS H MX	26	60-2322	Washer — suspension unit fixing, top and bottom ($\cdot 395$ " $\times$ $\cdot 750$ " $\times$ $\cdot 072$ ")	4
T SS H MX	27	14-1303	Nut — suspension unit fixing, top and bottom ($\frac{3}{8}$ " UN.F.)	4
T SS H	28	14-0221	Bolt — chainguard to swinging arm ($\frac{5}{16}$ " UN.F. $\times$ 2 ")	1
T SS H	29	83-2224	Chainguard	1
T SS H	30	14-6101	Screw — chainguard extension fixing ($\frac{1}{4}$ " UN.C. $\times$ $1\frac{1}{2}$ ")	1
T SS H	31	60-2417	Spring washer — chainguard extension fixing	1
T SS H	32	60-2329	Washer — chainguard extension fixing ($\cdot 270$ " $\times$ $\cdot 562$ " $\times$ $\cdot 036$ ")	1

For colour finish code refer to page 3

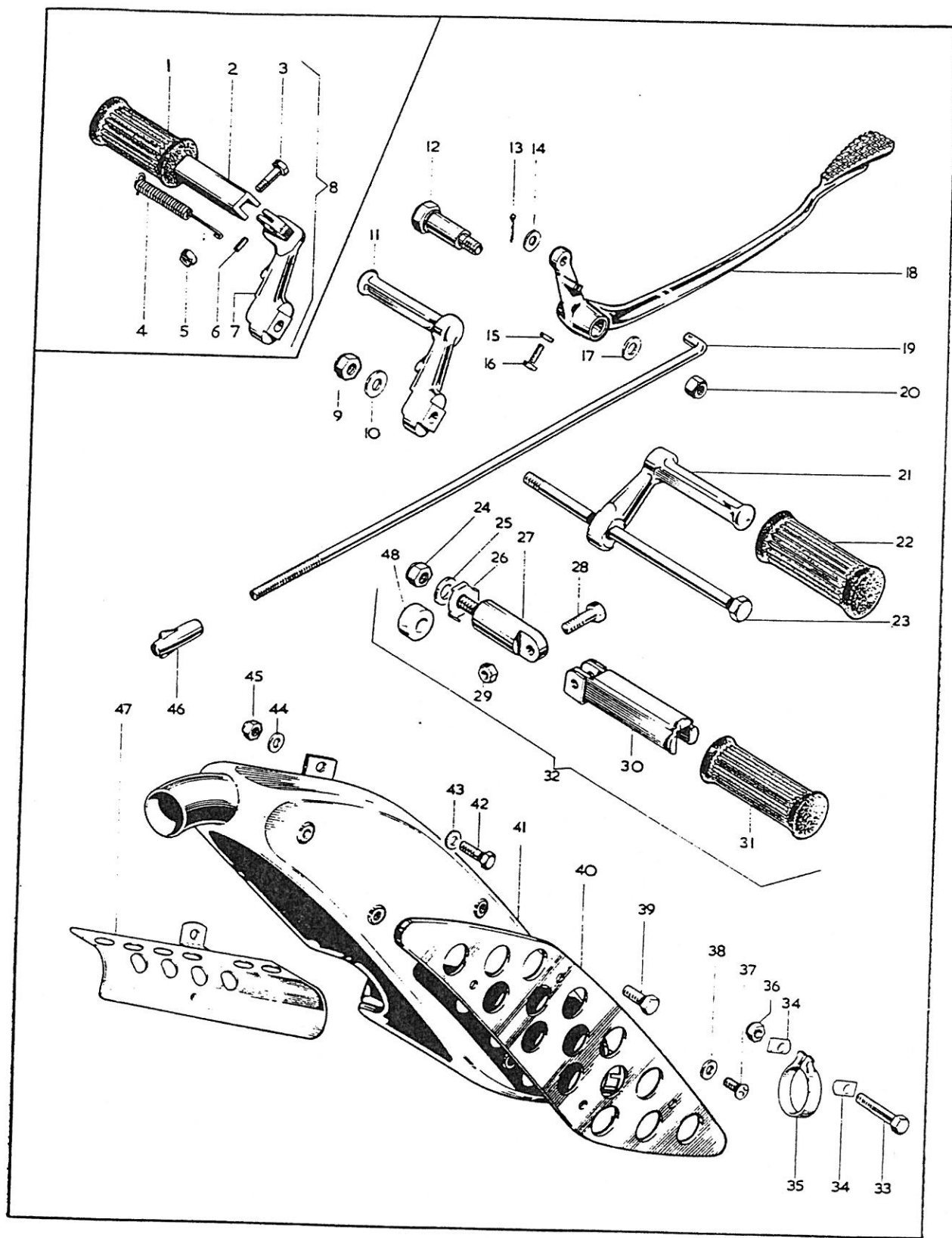


Plate 11

REAR BRAKE CONTROL — FOOTREST — SILENCER

Model	Key No.	Spares No.	Description	Per Set
T	MX	1	42-4925 Rubber — folding footrest	2
T	MX	2	83-3092 Folding footrest	2
T	MX	3	Bolt — folding footrest pivot ($\frac{5}{16}$ " UN.F. $\times$ $1\frac{1}{8}$ ")	2
T	MX	4	83-3095 Spring — folding footrest return	2
T	MX	5	Nut — folding footrest pivot ($\frac{5}{16}$ " UN.F.)	2
T	MX	6	Peg -- return spring anchor	2
T	MX	7	83-2218 Bracket — folding footrest, left	1
T	MX	7	83-2220 Bracket — folding footrest, right	1
T	MX	8	83-2781 Folding footrest complete -- left	1
T	MX	8	83-3013 Folding footrest complete — right	1
T SS H MX	9	14-1303 Nut — footrest bolt ($\frac{3}{8}$ " UN.F.)	1	
T SS H MX	10	02-2138 Washer — footrest bolt ($\cdot 380$ " $\times$ $\cdot 750$ " $\times$ $\cdot 064$ ")	1	
SS H	11	83-3015 Footrest — left	1	
T SS H MX	12	21-2045 Pivot — rear brake pedal	1	
T SS H MX	13	60-2683 Split pin — brake rod ($\frac{1}{16}$ " $\times$ $\frac{3}{8}$ ")	1	
T SS H MX	14	83-4277 Washer — brake rod ($\cdot 256$ " $\times$ $\cdot 500$ " $\times$ $\cdot 040$ ")	1	
T SS H MX	15	14-1301 Locknut — brake pedal adjuster ($\frac{1}{4}$ " UN.F.)	1	
T SS H MX	16	14-0103 Screw — brake pedal adjuster ($\frac{1}{4}$ " UN.F. $\times$ $\frac{3}{4}$ ")	1	
T SS H MX	17	02-2138 Washer — brake pedal pivot ($\cdot 380$ " $\times$ $\cdot 750$ " $\times$ $\cdot 064$ ")	1	
T SS H MX	18	83-2040 Brake pedal	1	
T SS H MX	19	83-2616 Brake rod	1	
T SS H MX	20	14-1303 Locknut — brake pedal pivot ($\frac{3}{8}$ " UN.F.)	1	
SS H	21	83-3017 Footrest — right	1	
SS H	22	40-4850 Footrest rubber	2	
T SS H MX	23	21-2094 Footrest bolt	1	
T SS H	24	14-1303 Nut — rear footrest anchor bolt ($\frac{3}{8}$ " UN.F.)	2	
T SS H	25	40-0157 Washer — rear footrest anchor bolt ($\cdot 391$ " $\times$ $\cdot 781$ " $\times$ $\cdot 031$ ")	2	
T SS H	26	83-3638 Lockwasher — rear footrest, right	1	
T SS H	27	83-4133 Anchor bolt — rear footrest	2	
T SS H	28	Bolt — rear footrest pivot ($\frac{5}{16}$ " UN.F. $\times$ $1\frac{1}{8}$ ")	2	
T SS H	29	14-1302 Locknut — rear footrest pivot ($\frac{5}{16}$ " UN.F.)	2	
T SS H	30	68-4835 Rear footrest	2	
T SS H	31	29-7583 Rubber — rear footrest	2	
T SS H	32	83-3032 Rear footrest complete — left and right	2	
T SS H MX	33	14-0218 Bolt — silencer clamp	1	
T SS MX	34	71-2894 "D" washer — clamp bolt	2	
H	34	75-2519 "D" washer — clamp bolt	2	

Plate 11—continued

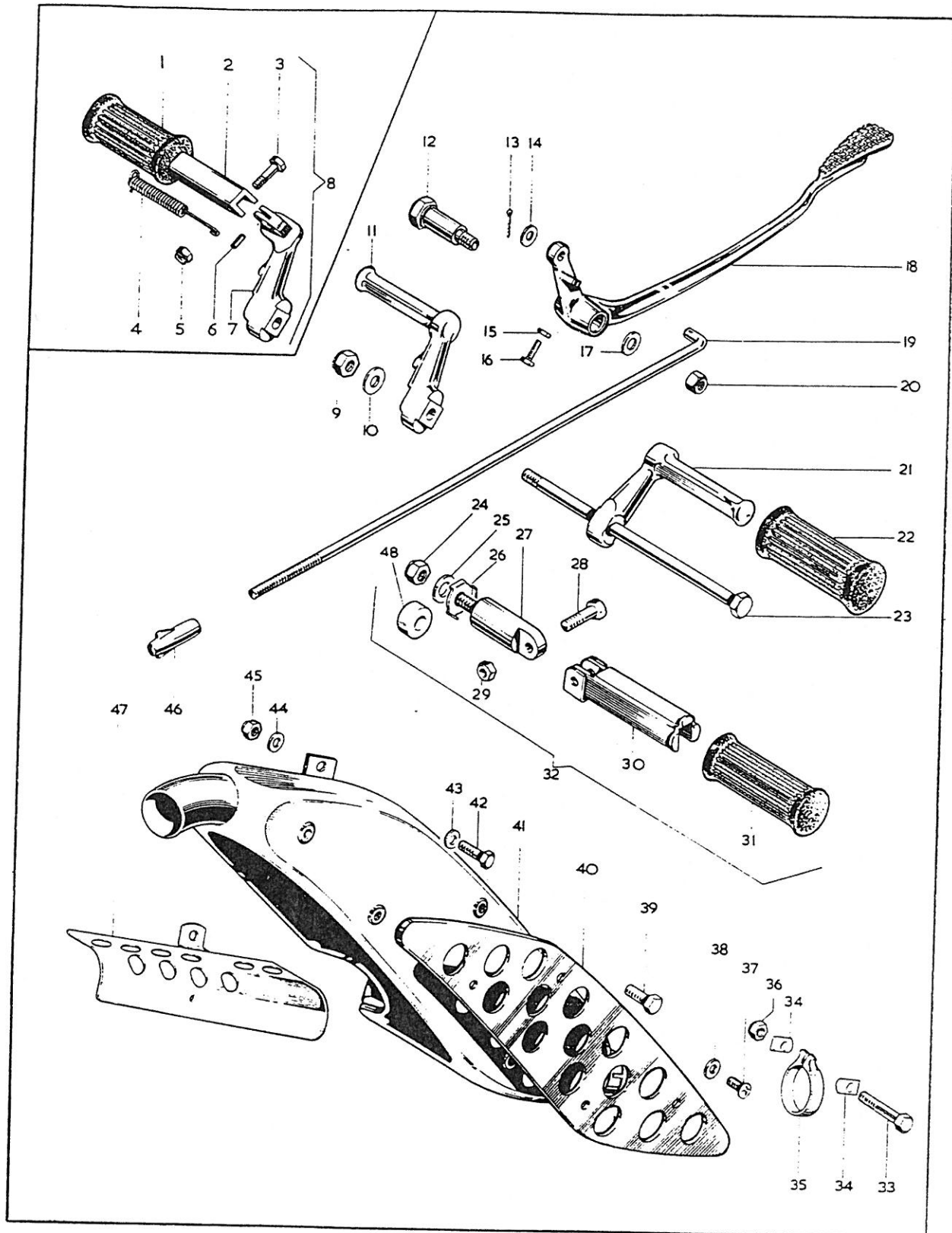


Plate 11—continued

REAR BRAKE CONTROL — FOOTREST — SILENCER

Model	Key No.	Spares No.	Description	Per Set
T SS MX	35	71-2895	Clamp — silencer to exhaust pipe	1
H	35	71-2725	Clamp — silencer to exhaust pipe	1
T SS MX	36	21-1908	Nut — silencer clamp bolt	1
H	36	14-1302	Nut — silencer clamp bolt	1
T SS MX		54-8003*	Washer — silencer clamp bolt	1
T SS	37	14-2203	Screw — heat shield fixing ($\frac{1}{4}$ " UN.F. $\times \frac{3}{8}$ ")	5
T SS	38	68-0331	Washer — heat shield fixing ($\cdot 265$ " $\times \cdot 500$ " $\times \cdot 064$ ")	5
T SS H	39	14-0113	Bolt — silencer fixing, lower ($\frac{5}{16}$ " UN.F. $\times \frac{5}{8}$ ")	1
T SS	40	71-2114	Heat shield	1
H	41	71-1710	Silencer	1
T SS	41	71-2401	Silencer	1
MX		71-2901*	Megaphone	1
MX		14-0115*	Bolt — megaphone bracket to frame ($\frac{5}{16}$ " UN.F. $\times \frac{7}{8}$ ")	1
MX		02-0370*	Distance piece — megaphone bracket to frame	1
MX		14-1302*	Nut — megaphone fixing ($\frac{5}{16}$ " UN.F.)	1
T SS	42	14-0116	Bolt — silencer fixing, top ($\frac{5}{16}$ " UN.F. $\times 1$ ")	1
T SS	43	15-5155	Washer — silencer fixing ($\cdot 328$ " $\times \cdot 505$ " $\times \cdot 048$ ")	4
T SS	44	83-4322	Distance piece — silencer top fixing	1
T SS	45	14-1302	Nut — silencer fixing ($\frac{5}{16}$ " UN.F.)	2
H		14-0101*	Bolt — silencer to bracket	2
H		14-1381*	Locknut — silencer bracket bolt	2
T SS H MX	46	82-7387	Adjuster nut — brake rod	1
T SS H	47	71-2402	Heat shield — tail pipe	1
T SS H	48	40-4080	Distance piece — rear footrest, right	1

*Not illustrated

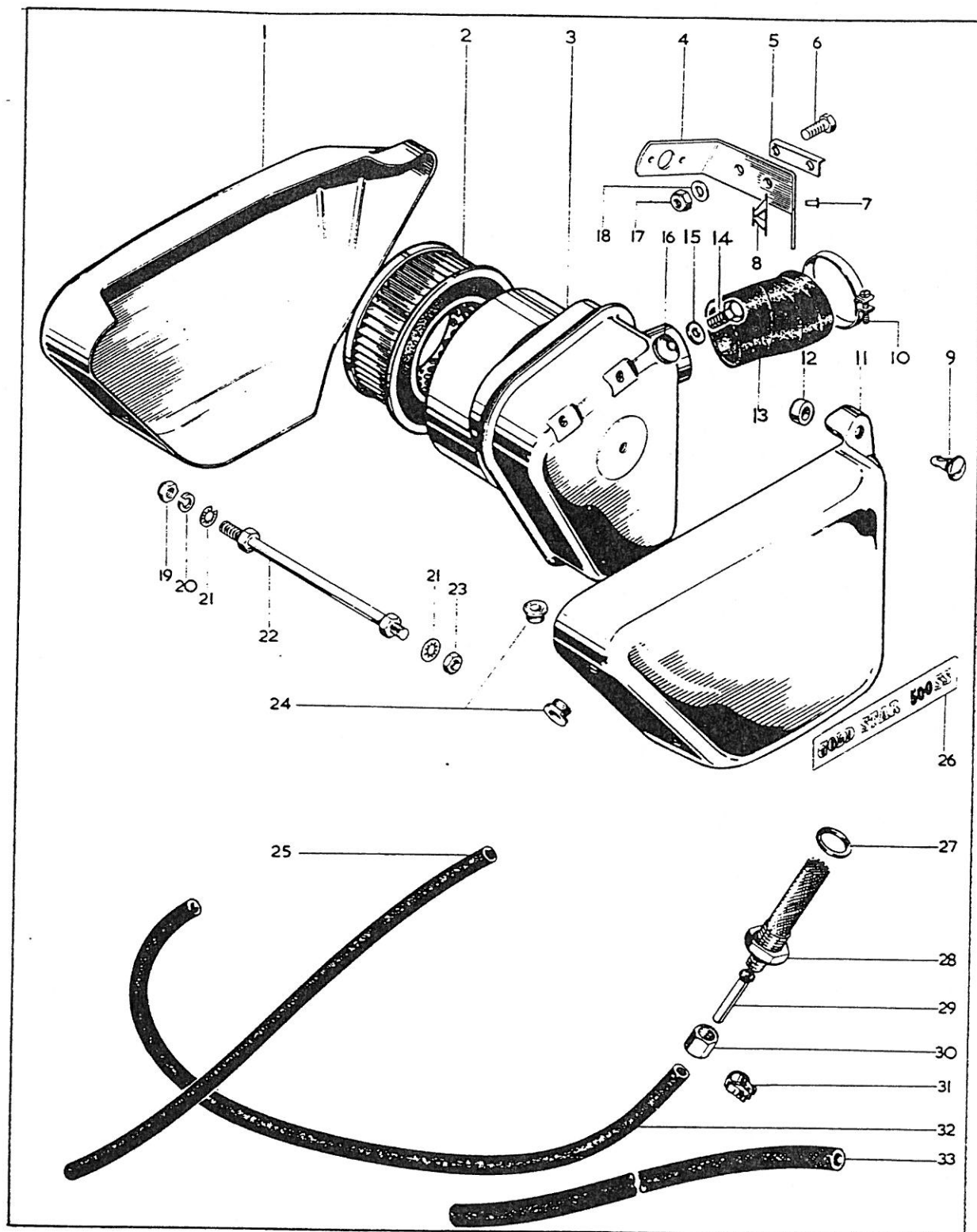


Plate 12

AIR FILTER — SIDECOVERS — OIL PIPES

Model	Key No.	Spares No.	Description	Per Set
T SS H	1	83-2937	Sidecover — left	1
T SS H MX	2	60-2601	Element — air cleaner	1
T SS H	3	83-3541	Air filter box	1
MX	3	83-3299	Air filter box	1
MX		83-3305*	Air filter fixing plate	1
MX		40-2705*	Washer — air filter element fixing (.266" × .469" × .064")	1
MX		14-0101*	Bolt — air filter element fixing ($\frac{1}{4}$ " UN.F. × $\frac{1}{2}$ ")	1
MX		14-0102*	Bolt — air filter box top fixing ($\frac{1}{4}$ " UN.F. × $\frac{3}{8}$ ")	2
MX		60-2427*	Spring washer — top fixing bolt (.281" × .465" × .064")	2
MX		14-0102*	Bolt — bottom fixing ($\frac{1}{4}$ " UN.F. × $\frac{3}{8}$ ")	1
MX		14-1301*	Nut — bottom fixing bolt ($\frac{1}{4}$ " UN.F.)	1
MX		76-0101*	Washer — bottom fixing bolt (.266" × .750" × .080")	1
MX		60-3483*	Connecting hose — air filter to carburetter	1
MX	4	83-3035	Bracket — sidecover fixing	1
T SS H	4	83-3721	Bracket — sidecover fixing	1
T SS H	5	83-3632	Tab washer — front fixing bracket	1
T SS H	6	14-0102	Bolt — front fixing bracket ($\frac{1}{4}$ " UN.F. × $\frac{3}{8}$ ")	2
T SS H	7	83-2785	Rivet — "Oddie" clip fixing	4
T SS H	8	68-9115	"Oddie" clip — sidecover fixing	2
T SS H	9	60-3159	"Oddie" fastener	2
T SS H	10	60-3536	Clamp — carburetter hose	1
T SS H	11	83-2938	Sidecover — right	1
T SS H	12	60-3160	Rubber washer — "Oddie" fastener	2
T SS H	13	83-2507	Connecting hose — air filter to carburetter	1
T SS H	14	14-0103	Bolt — air filter box mounting ($\frac{1}{4}$ " UN.F. × $\frac{3}{4}$ ")	2
T SS H	15	40-2705	Washer — air filter box mounting (.266" × .469" × .064")	4
T SS H	16	60-3161	Grommet — air filter box mounting, top	2
T SS H	17	14-1301	Nut — front fixing bracket ($\frac{1}{4}$ " UN.F.)	2
T SS H	18	27-8560	Washer — front fixing bracket (.255" × .625" × .048")	2
T SS H	19	14-1901*	Nut — air filter element fixing ($\frac{1}{4}$ " UN.F.)	1
T SS H	20	60-2427*	Spring washer — air filter element fixing (.281" × .465" × .092")	1
T SS H	21	29-0541*	Serrated washer — stud and element fixing	2
T SS H	22	83-3605	Stud assembly — air filter element fixing	1
T SS H	23	14-0401*	Nut — air filter stud fixing ($\frac{1}{4}$ " UN.F.)	1
T SS H	24	83-2006	Grommet — air filter box mounting, lower	1
T SS H	24	83-2006	Grommet — sidecover mounting	4
T SS H	25	83-3077	Breather pipe — oil reservoir	1
T	26	60-3732	Transfer — sidecover	2
SS H	26	60-3734	Transfer — sidecover	2
T SS H MX	27	40-8331	Fibre washer — frame oil filter	1
T SS H MX	28	82-9430	Oil filter — frame	1
T SS H MX	29	40-8322	Oil feed pipe	1
T SS H MX	30	40-8323	Nut — oil pipe union	1
T SS H MX	31	68-8343	Clamp — oil pipe	4
T SS H MX	32	83-3078	Oil feed pipe — frame to engine	1
T SS H MX	33	83-3076	Oil return pipe — engine to frame	1
MX		83-3473*	Number plate — left	1
MX		83-3474*	Number plate — right	1
MX		83-3475*†	Number plate — left	1
MX		83-3476*†	Number plate — right	1

*Not illustrated

†Home and General Export

Plate 13

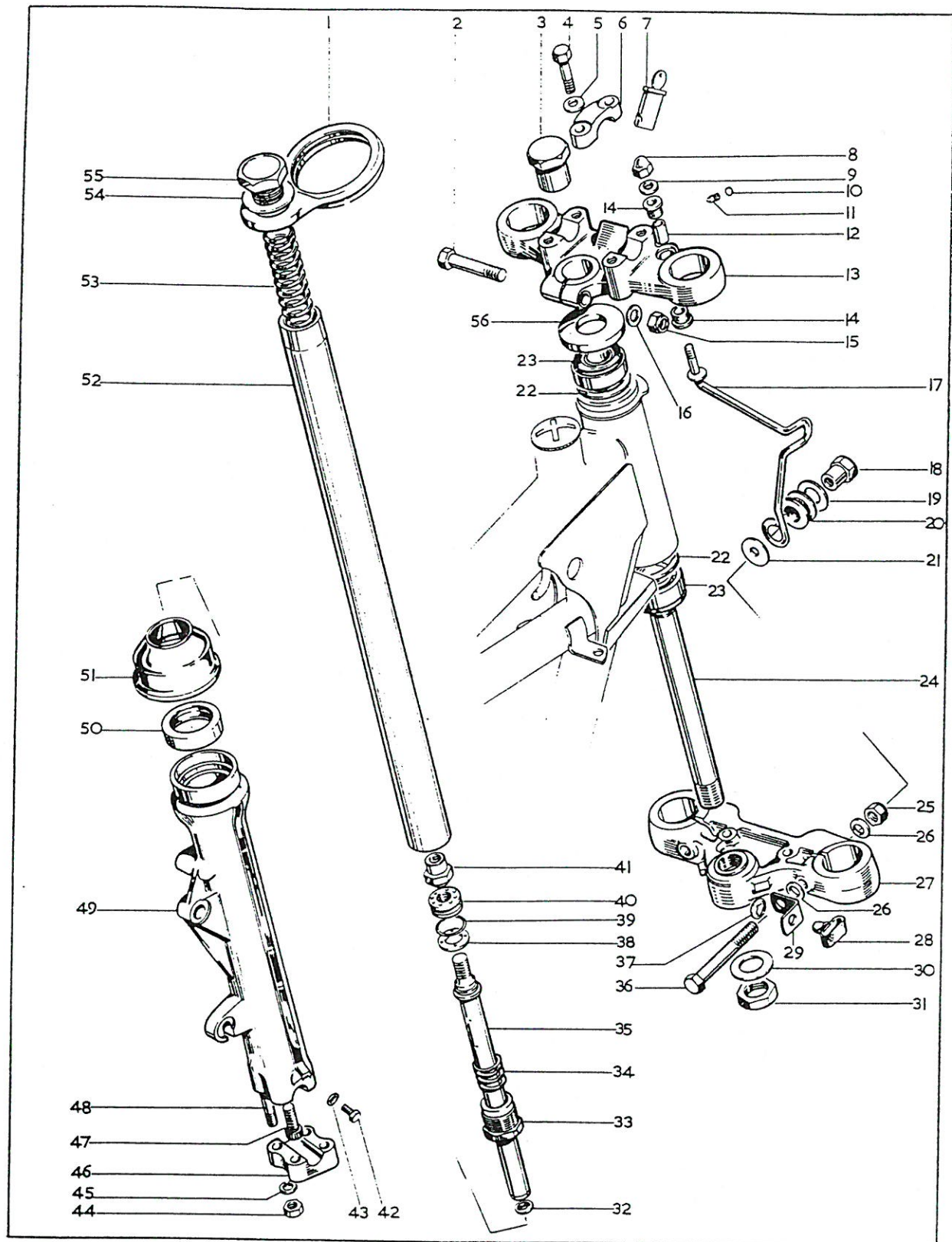


Plate 13

FRONT FORKS

Model	Key No.	Spares No.	Description	Per Set
T SS H		97-4335	Front fork complete	1
MX		97-4336	Front fork complete	1
T SS H	1	97-4026	Bracket — speedometer mounting	1
T SS H MX	2	14-0236	Pinch bolt — top yoke ($\frac{3}{8}$ " UN.F. $\times$ 2 $\frac{1}{4}$ ")	1
T SS H MX	3	97-4317	Nut — steering stem adjuster	1
T SS H MX	4	14-6219	Bolt — handlebar clamp ($\frac{5}{16}$ " UN.C. $\times$ 1 $\frac{1}{2}$ ")	4
T SS H MX	5	42-0157	Washer — handlebar clamp ($\cdot$ 330" $\times$ $\cdot$ 580" $\times$ $\cdot$ 047")	4
T SS H MX	6	97-0722	Handlebar clamp	2
T SS H	7	68-5050*	Steering lock and key	1
T SS H	8	21-1809	Nut — headlamp mounting, top (domed $\frac{1}{4}$ " UN.F.)	2
T SS H	9	60-2338	Washer — headlamp mounting, top ($\cdot$ 278" $\times$ $\cdot$ 625" $\times$ $\cdot$ 056")	2
T SS H	10	97-2266	Sealing washer — steering lock grub-screw	1
T SS H	11	21-0578	Grub screw — steering lock locating	1
T SS H	12	83-2211	Distance piece — headlamp mounting bushes	2
T SS H	13	97-4115	Top yoke complete with lock and key	1
MX	13	97-3985	Top yoke	1
T SS H	14	83-2209	Rubber bush — headlamp mounting	4
T SS H MX	15	14-1303	Nut — top yoke pinch bolt ($\frac{3}{8}$ " UN.F.)	1
T SS H MX	16	02-2138	Washer — top yoke pinch bolt ($\cdot$ 280" $\times$ $\cdot$ 750" $\times$ $\cdot$ 064")	1
T SS H	17	97-4048	Bracket — headlamp mounting, left	1
T SS H	17	97-4050	Bracket — headlamp mounting, right	1
T SS H	18	21-2062	Sleeve nut — headlamp mounting bracket	2
T SS H	19	60-2333	Washer — sleeve nut ($\cdot$ 520" $\times$ 1.00" $\times$ $\cdot$ 056")	2
T SS H	20	60-2630	Grommet — sleeve nut, headlamp mounting bracket	2
T SS H	21	82-9046	Washer — sleeve nut ($\cdot$ 375" $\times$ 1.00" $\times$ $\cdot$ 064")	2
T SS H MX	22	83-2007	Abutment ring — steering head bearing	2
T SS H MX	23	97-4031	Taper roller bearing — steering head (Timken LM11949L)	2
T SS H MX	24	97-4319	Steering stem	1
T SS H MX	25	14-1203	Nut — bottom yoke pinch bolt ($\frac{3}{8}$ " UN.F.)	2
T SS H MX	26	02-2138	Washer — bottom yoke pinch bolt ($\cdot$ 280" $\times$ $\cdot$ 750" $\times$ $\cdot$ 064")	4
T SS H MX	27	97-3987	Bottom yoke	1
T SS H MX	28	97-2270	Retainer — brake cable	1 or 2
T SS H MX	29	97-3682	Bracket — brake cable retainer	1 or 2
SS H	30	60-2336	Washer — steering stem ($\cdot$ 781" $\times$ 1.50" $\times$ $\cdot$ 072")	1
T SS H MX	31	14-7308	Locknut — steering stem ($\frac{3}{4}$ " UN.C.)	1

*See page 2 for details of replacement keys

Plate 13—continued

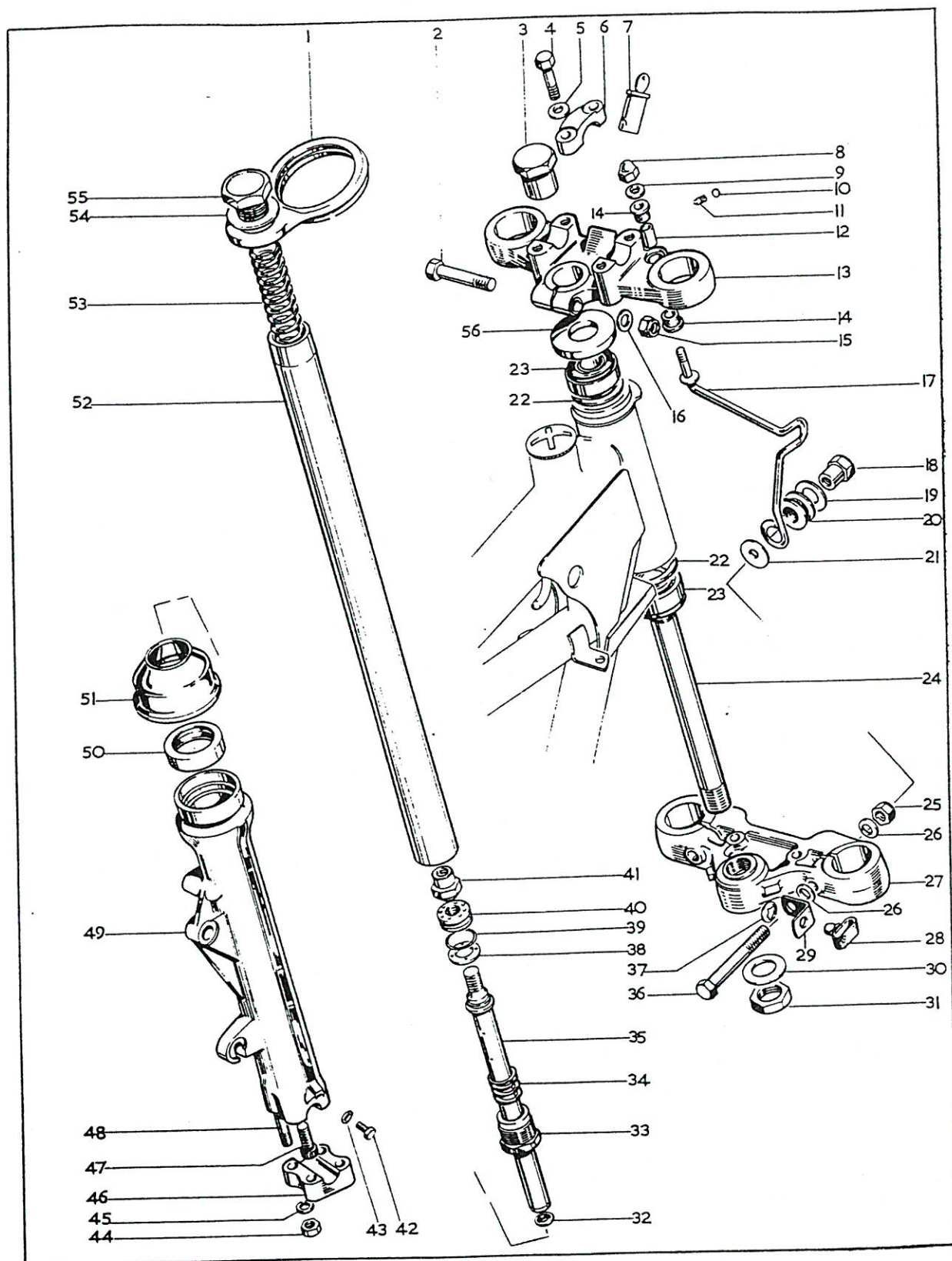


Plate 13—continued

FRONT FORKS

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	32	97-4004	Washer — damper tube (Dowty)	2
T SS H MX	33	97-4076	Stanchion end plug complete	2
T SS H MX	34	97-4009	Recoil spring	2
T SS H MX	35	97-3996	Damper tube complete	2
T SS H	36	14-0240	Bolt — bottom yoke pinch bolt ($\frac{3}{8}$ " UN.F. $\times$ $3\frac{1}{4}$ ")	2
MX	36	14-0239	Bolt — bottom yoke pinch bolt ($\frac{3}{8}$ " UN.F. $\times$ 3")	2
T SS H	37	82-8245	Star lockwasher — brake cable retainer	1 or 2
T SS H MX	38	97-4010	Washer — damper	2
T SS H MX	39	97-4003	"O" ring — damper valve	2
T SS H MX	40	97-4020	Valve — damper	2
T SS H MX	41	97-4012	Nut — damper valve	2
T SS H MX	42	97-3894	Drain screw — outer member	2
T SS H MX	43	97-3893	Fibre washer — drain screw	2
T SS H MX	44	14-0302	Nut — fork end cap ($\frac{5}{16}$ " UN.F.)	8
T SS H MX	45	60-2428	Spring washer — fork end cap ($\cdot 344$ " $\times$ $\cdot 600$ " $\times$ $\cdot 064$ ")	8
T SS H MX	46	97-3947	Fork end cap	2
T SS H MX	47	14-1019	Allen screw — damper tube ($\frac{5}{16}$ " UN.F. $\times$ $\frac{7}{8}$ ")	2
T SS H MX	48	21-2102	Stud — fork end cap ($\frac{5}{16}$ " UN.F./UN.C. $\times$ $1\frac{7}{8}$ ")	8
T SS H MX	49	97-4032	Outer member complete — right	1
T SS H MX	49	97-4033	Outer member complete — left	1
T SS H MX	50	97-4001	Oil seal — outer member	2
T SS H MX	51	97-4002	Scraper sleeve — outer member	2
T SS H MX	52	97-4007	Fork stanchion	2
T SS H MX	53	97-4011	Main spring	2
T SS H MX	54	97-4166	Washer — top cap nut	2
T SS H MX	55	97-4258	Nut — top cap	2
T SS H MX	56	97-4028	Dust cover — steering head	1

Plate 14

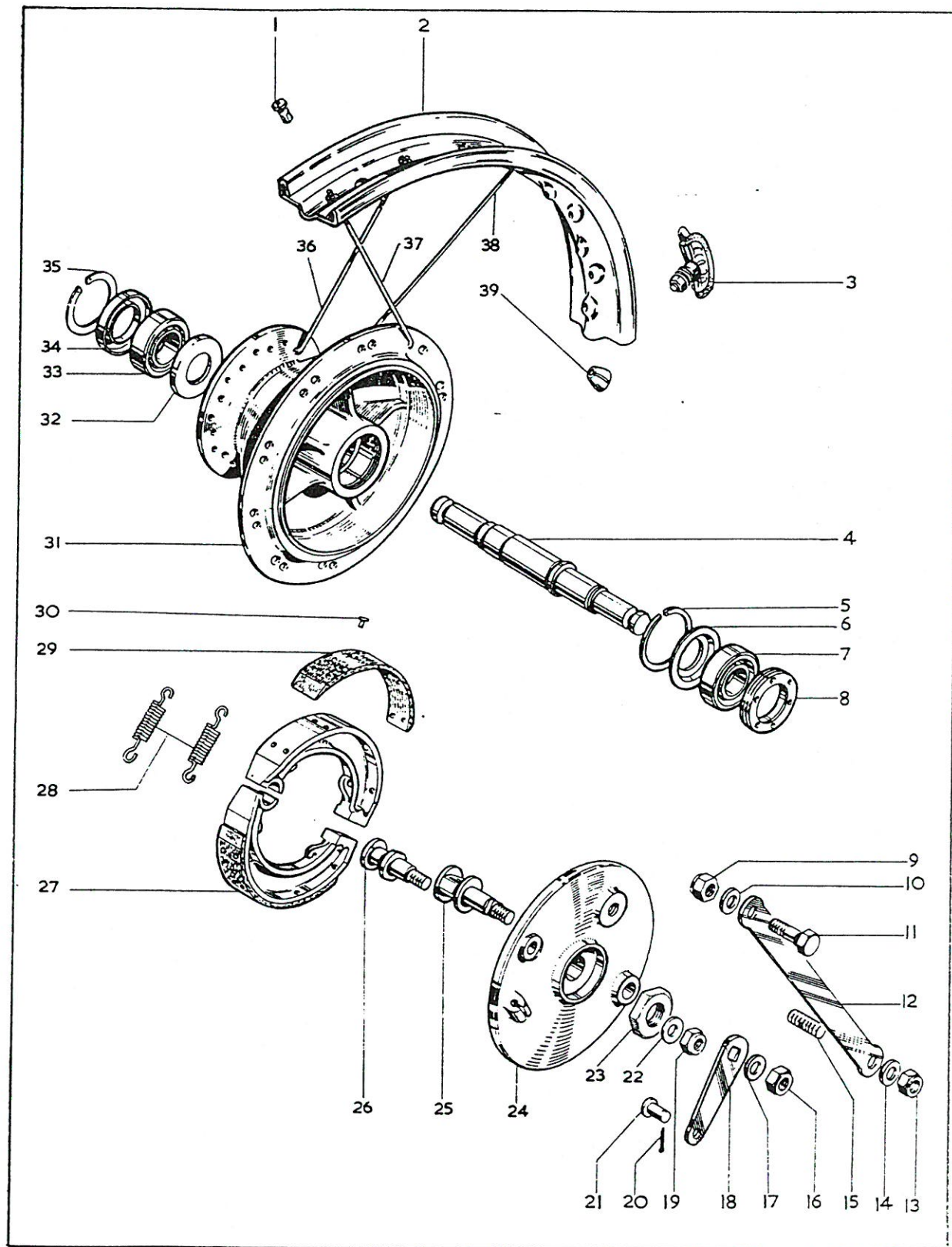


Plate 14

FRONT WHEEL (6" Brake)

Model	Key No.	Spares No.	Description	Per Set
T	MX	37-3791	Front wheel, less brake	1
T	MX	37-3792	Front wheel, with brake	1
T	MX	1 27-6810	Spoke nipple	40
T	MX	2 37-3795	Wheel rim (WM1 x 20)	1
T	MX	3 37-3584	Security bolt	1
T	MX	4 37-3796	Wheel spindle	1
T	MX	5 60-2632	Circlip — grease retainer, right	1
T	MX	6 37-3797	Grease retainer — right	1
T	MX	7 37-0653	Bearing (Hoffmann 120)	1
T	MX	8 37-3759	Lock ring — bearing, right	1
T	MX	9 14-1304	Locknut — anchor strap, at fork leg ($\frac{7}{16}$ " UN.F.)	1
T	MX	10 60-2332	Washer — anchor strap, at fork leg ($\frac{7}{16}$ " x .875" x .048")	1
T	MX	11 14-0134	Bolt — anchor strap, at fork leg ($\frac{7}{16}$ " UN.F. x $1\frac{1}{4}$ ")	1
T	MX	12 83-2660	Anchor strap	1
T	MX	13 14-1304	Locknut — anchor strap, at brake plate ($\frac{7}{16}$ " UN.F.)	1
T	MX	14 60-2332	Washer — nut, anchor strap, at brake plate (.458" x .875" x .048")	1
T	MX	15 21-2063	Stud — anchor strap, at brake plate	1
T	MX	16 14-1303	Locknut — brake lever ($\frac{3}{8}$ " UN.F.)	1
T	MX	17 60-2331	Washer — nut, brake lever (.395" x .750" x .048")	1
T	MX	18 37-3694	Brake lever	1
T	MX	19 14-1303	Locknut — fulcrum pin ($\frac{3}{8}$ " UN.F.)	1
T	MX	20 60-2683	Split pin — brake cable pivot	1
T	MX	21 42-5836	Pivot pin — front brake cable	1
T	MX	22 60-2331	Washer — nut, fulcrum pin (.395" x .750" x .048")	1
T	MX	23 37-2058	Locknut — brake anchor plate	1
T	MX	24 37-3704	Brake anchor plate	1
T	MX	25 37-3799	Brake cam	1
T	MX	26 37-3798	Fulcrum pin	1
T	MX	27 37-3804	Brake shoe complete	2
T	MX	28 65-5904	Spring — brake shoe return	2
T	MX	29 19-7707	Lining — brake shoe	2
T	MX	30 29-5853	Rivet — brake shoe lining	16
T	MX	31 37-3793	Hub complete with spindle and bearings	1
T	MX	32 37-1481	Grease retainer — left, inner	1
T	MX	33 37-0653	Bearing (Hoffmann 120)	1
T	MX	34 37-1237	Grease retainer — left, outer	1
T	MX	35 57-0280	Circlip — grease retainer, left	1
T	MX	36 37-3697	Spoke — left	20
T	MX	37 37-3696	Spoke — outer, right	10
T	MX	38 37-3695	Spoke — inner, right	10
T	MX	39 37-3969	Balance weight — short	as reqd.
T	MX	39 37-3970	Balance weight — long	as reqd.

Plate 15

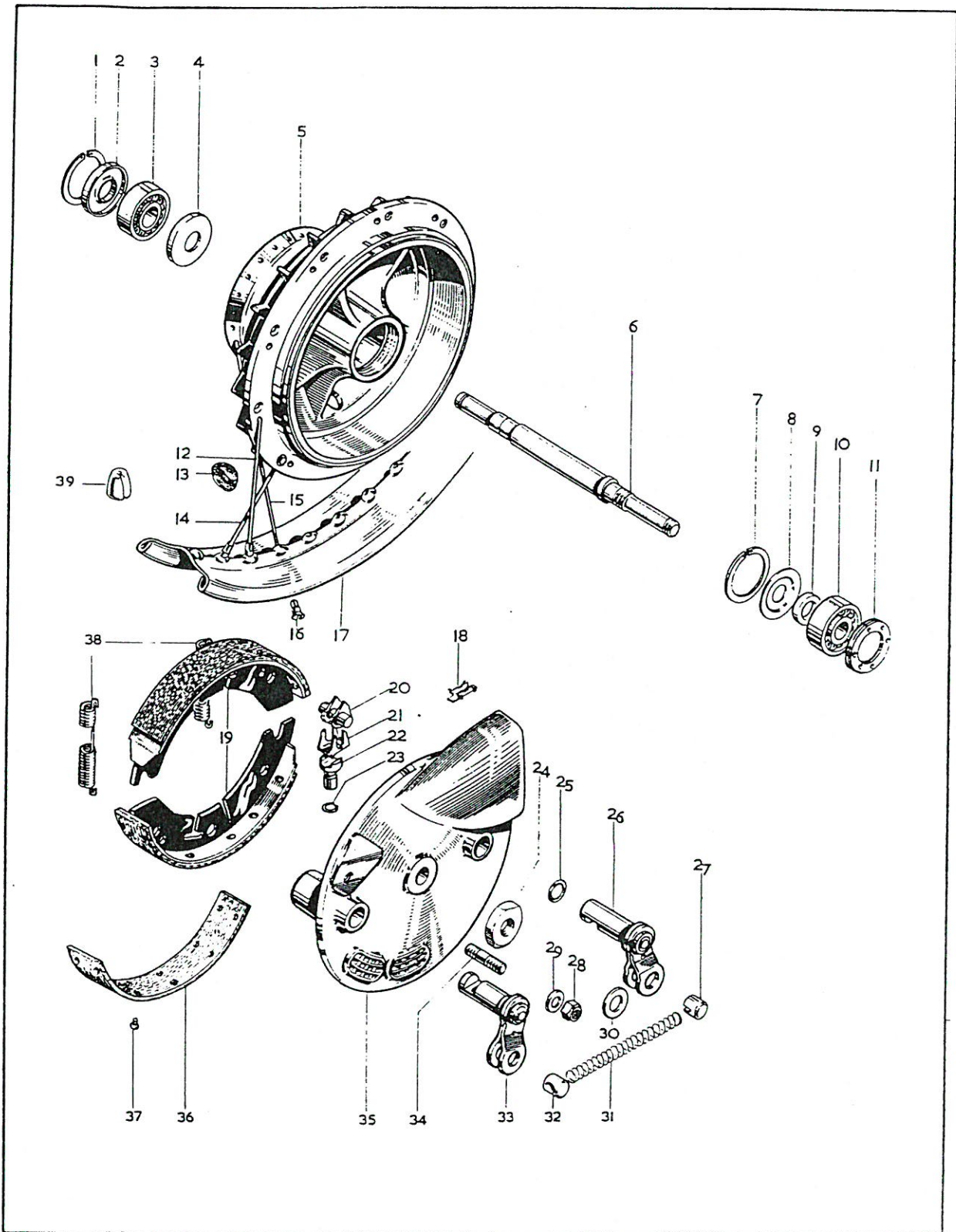


Plate 15

FRONT WHEEL (8" Brake)

Model	Key No.	Spares No.	Description	Per Set
SS H		37-3735	Front wheel, less brake	1
SS H	1	57-0280	Circlip — grease retainer, left	1
SS H	2	37-1237	Grease retainer — left, outer	1
SS H	3	37-0653	Bearing (Hoffmann 120)	1
SS H	4	37-1481	Grease retainer — left, inner	1
SS H	5	37-3848	Hub complete with spindle and bearings	1
SS H	6	37-3796	Wheel spindle	1
SS H	7	60-2632	Circlip — grease retainer, right	1
SS H	8	37-3797	Grease retainer — right	1
SS H	9	37-3932	Distance piece — wheel spindle, right bearing, inner	1
SS H	10	37-0653	Bearing (Hoffmann 120)	1
SS H	11	37-3759	Lockring — bearing	1
SS H	12	37-3817	Spoke — right, outer	10
SS H	13	60-3669	Grommet — brake drum	1
SS H	14	37-3816	Spoke — right, inner	10
SS H	15	37-3726	Spoke — left	20
SS H	16	27-6810	Spoke nipple	40
SS H	17	37-3785	Wheel rim (WM2 > 18)	1
SS H	18	19-7743	Abutment — Micram adjuster (Lockheed 25241)	2
SS H	19	19-7744	Brake shoe complete (Lockheed 4523-166)	2
SS H	20	19-7742	Micram adjuster (Lockheed 3135-514)	2
SS H	21	19-7741	Cage — brake adjuster (Lockheed 25253)	2
SS H	22	37-3762	Tappet — brake cam	2
SS H	23	37-3761	"O" ring — brake tappet	2
SS H	24	37-2058	Locknut — wheel spindle	1
SS H	25	60-2639	"O" ring — brake cam	2
SS H	26	37-3987	Brake lever — front	1
SS H	27	37-3996	Bush — cable to levers, front	1
SS H	28	14-1303	Nut — anchor plate to fork ($\frac{3}{8}$ " UN.F.)	1
SS H	29	60-2340	Washer — anchor plate to fork ($\cdot 395"$ $\times$ $\cdot 875"$ $\times$ $\cdot 048"$)	1
SS H	30	67-0645	Washer — cable to lever bush ($\cdot 578"$ $\times$ $\cdot 875"$ $\times$ $\cdot 064"$)	2
SS H	31	37-4014	Return spring — brake levers	1
SS H	32	37-3986	Brake lever — rear	1
SS H	33	14-1635	Stud — anchor plate to fork leg ($\frac{3}{8}$ " UN.C./UN.F. $\times$ $1\frac{3}{4}"$)	1
SS H	34	37-3655	Brake anchor plate	1
SS H	35	19-7466	Lining — brake shoe	2
SS H	36	19-7467	Rivet — brake shoe	10
SS H	37	37-3997	Bush — cable to lever, rear	1
SS H	38	19-7745	Spring — brake shoe return	2
SS H	39	37-3969	Balance weight — short	as reqd.
SS H	39	37-3970	Balance weight — long	as reqd.

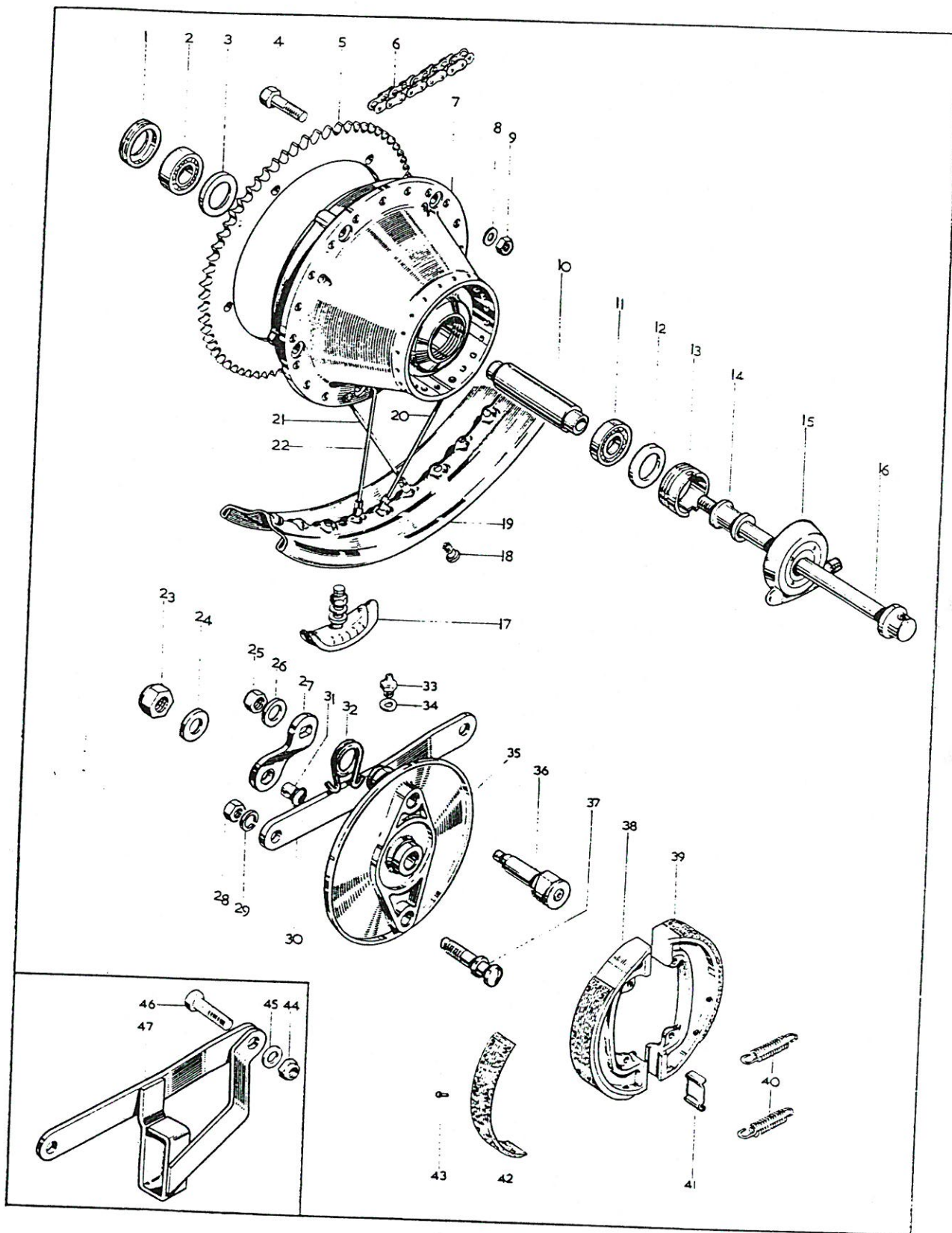


Plate 16

REAR WHEEL — CHAIN GUIDE

Model	Key No.	Spares No.	Description	Per Set
T		37-3958	Rear wheel, less brake	1
SS H		37-3957	Rear wheel, less brake	1
MX		37-3959	Rear wheel, less brake	1
T		37-3780	Rear wheel, with brake	1
SS H		37-3991	Rear wheel, with brake	1
MX		37-3960	Rear wheel, with brake	1
T SS H MX	1	37-3752	Lockring — left bearing	1
T SS H	2	37-0653	Bearing — left (Hoffmann 120)	1
MX	2	37-1340	Bearing — left (Hoffmann 120RS)	1
T SS H MX	3	37-3749	Support ring — left	1
T SS H MX	4	14-0207	Bolt — sprocket fixing ($\frac{1}{4}$ " UN.F. $\times$ 2")	5
SS H	5	37-3992	Sprocket — 47 teeth	1
T MX	5	37-3741	Sprocket — 52 teeth	1
T	6	19-8701	Chain — rear ($\frac{3}{8}$ " $\times$ $\frac{1}{4}$ " $\times$ 107 pitches)	1
SS H	6	19-8711	Chain — rear ($\frac{3}{8}$ " $\times$ $\frac{1}{4}$ " $\times$ 105 pitches)	1
MX	6	19-8698	Chain — rear ($\frac{3}{8}$ " $\times$ $\frac{1}{4}$ " $\times$ 106 pitches)	1
T SS H	7	37-3907	Hub complete with spindle and bearings	1
MX	7	37-3908	Hub complete with spindle and bearings	1
T SS H MX	8	60-2320	Washer — sprocket fixing ($\cdot 270$ " $\times$ $\cdot 562$ " $\times$ $\cdot 056$ ")	5
T SS H MX	9	14-1301	Nut — sprocket fixing ($\frac{1}{4}$ " UN.F.)	5
T SS H MX	10	37-3753	Spacer — bearing	1
T SS H	11	37-0653	Bearing — right (Hoffmann 120)	1
MX	11	37-1340	Bearing — right (Hoffmann 120RS)	1
T SS H	12	37-1654	Grease retainer — right	1
MX	12	37-3909	Grease retainer assembly — right	1
T SS H MX	13	37-3751	Ring — speedometer drive	1
T SS H	14	37-3750	Distance piece — speedometer drive	1
T	15	19-9224	Speedometer drive gearbox 21/10 (BG5330/104)	1
SS H	15	19-9223	Speedometer drive gearbox 2/1 (BG5330/24)	1
T SS H MX	16	37-3977	Spindle — rear wheel	1
T MX	17	37-3468	Security bolt	2
T SS H MX	18	27-6810	Spoke nipple	40
T MX	19	37-3784	Rim (WM3 $\times$ 18)	1
SS H	19	37-3785	Rim (WM2 $\times$ 18)	1
T SS H MX	20	37-3726	Spoke — right	20
T SS H MX	21	37-3725	Spoke — left, outer	10

Plate 16—continued

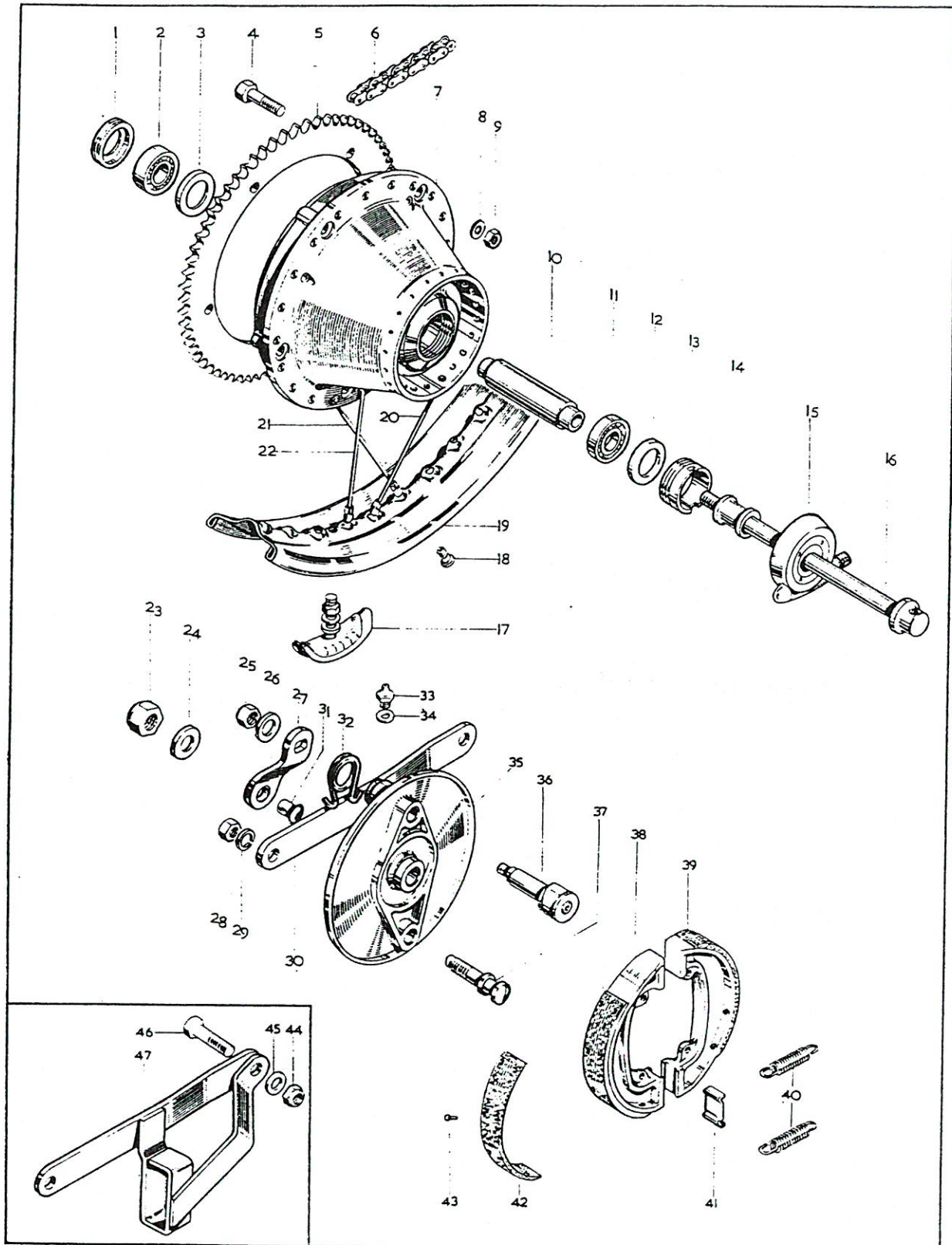


Plate 16—continued

REAR WHEEL — CHAIN GUIDE

Model	Key No.	Spares No.	Description	Per Set
T SS H MX	22	37-3724	Spoke — left, inner	10
T SS H MX	23	14-1307	Nut — wheel spindle ($\frac{3}{8}$ " UN.F.)	1
T SS H MX	24	83-2266	Washer — wheel spindle	1
T SS H MX	25	14-1303	Nut — brake lever ($\frac{3}{8}$ " UN.F.)	1
T SS H MX	26	60-2331	Washer — brake lever ($\cdot 395"$ $\times$ $\cdot 750"$ $\times$ $\cdot 048"$)	1
T MX	27	37-3877	Brake lever	1
SS H	27	37-4034	Brake lever	1
T SS H MX	28	14-0305	Nut — torque arm to brake pivot ($\frac{1}{2}$ " UN.F.)	1
T SS H MX	29	60-2431	Spring washer — torque arm to brake pivot ($\cdot 531"$ $\times$ $\cdot 851"$ $\times$ $\cdot 092"$)	1
H	30	83-3523	Torque arm	1
T SS H MX	31	37-1467	Pivot pin — brake rod	1
T MX	32	37-3880	Spring — brake lever return	1
SS H	32	37-4049	Spring — brake lever return	1
T SS H MX	33	60-1841	Grease nipple — brake anchor plate	1
T SS H MX	34	24-1088	Fibre washer — grease nipple	1
T SS H MX	35	37-3857	Brake anchor plate	1
T SS H MX	36	37-3872	Brake cam	1
T SS H MX	37	37-3870	Brake pivot	1
T SS H MX	38	37-3925	Brake shoe complete — leading	1
T SS H MX	39	37-3926	Brake shoe complete — trailing	1
T SS H MX	40	37-2328	Spring — brake shoe	2
T SS H MX	41	37-4071	Brake pivot pad	2
T SS H MX	42	19-7740	Brake shoe lining	2
T SS H MX	43	42-5840	Rivet — brake shoe	16
MX	44	14-1303	Nut — torque arm fixing ($\frac{3}{8}$ " UN.F.)	1
MX	45	40-0157	Washer — torque arm fixing ($\cdot 391"$ $\times$ $\cdot 781"$ $\times$ $\cdot 031"$)	1
MX	46	14-0126	Bolt — torque arm fixing ($\frac{3}{8}$ " UN.F. $\times$ $\frac{3}{4}"$)	1
T SS MX	47	83-4218	Torque arm and chain guide assembly	1

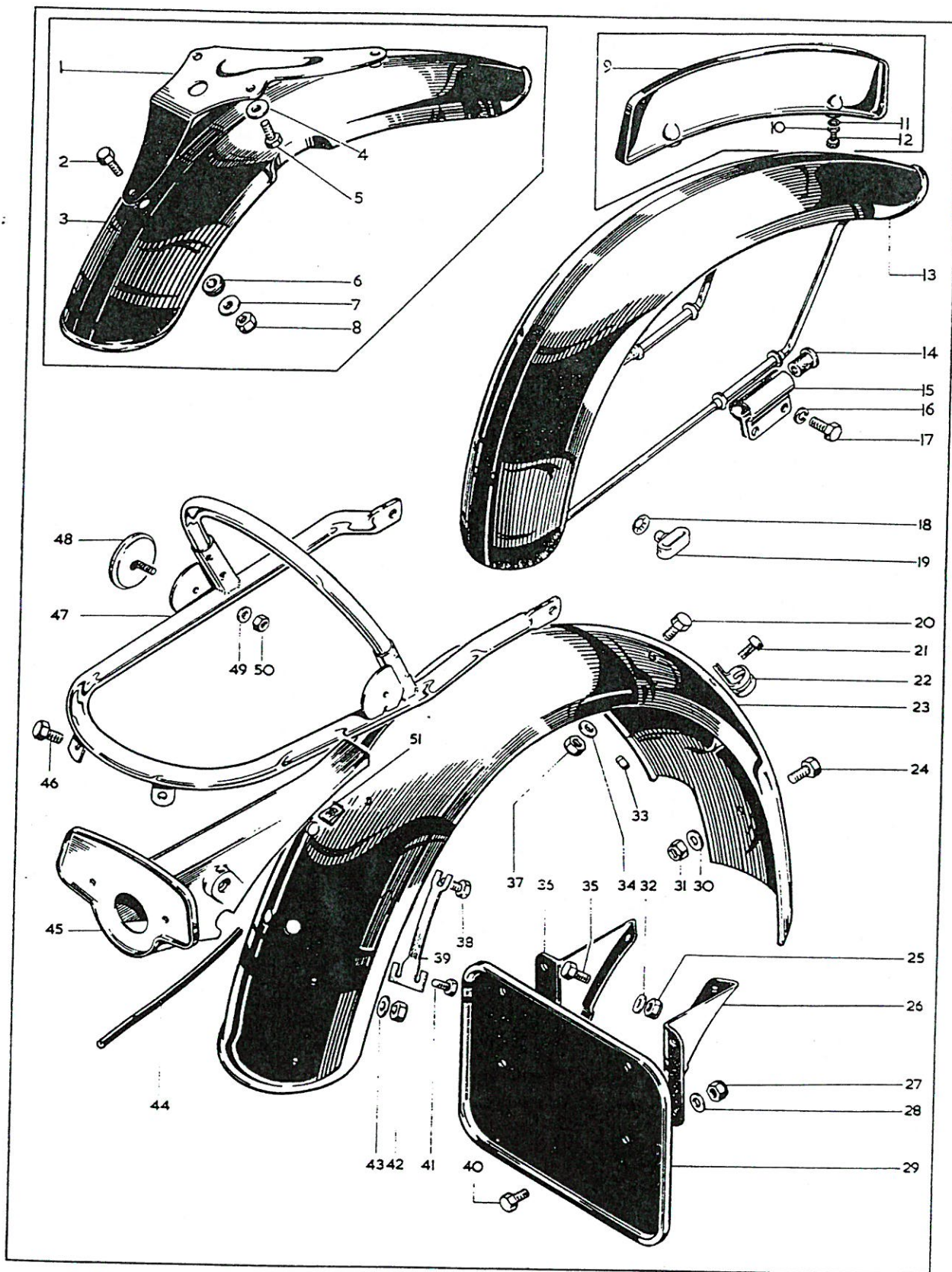


Plate 17

MUDGUARDS — HANDRAIL

Model	Key No.	Spares No.	Description	Per Set
T MX	1	97-4075	Bracket — front mudguard	1
T MX	2	14-0114	Bolt — front mudguard fixing ($\frac{5}{16}$ " UN.F. $\times \frac{3}{4}$ ")	2
T	3	97-4333	Front mudguard	1
	MX 3	97-4072	Front mudguard	1
T MX	4	60-2348	Washer — front mudguard bracket mounting ($\cdot 333$ " $\times \cdot 750$ " $\times \cdot 048$ ")	2
T MX	5	14-6114	Bolt — front mudguard bracket mounting ($\frac{5}{16}$ " UN.C. $\times \frac{3}{4}$ ")	2
T MX	6	60-3242	Grommet — front mudguard fixing	2
T MX	7	60-2348	Washer — front mudguard fixing ($\cdot 333$ " $\times \cdot 750$ " $\times \cdot 048$ ")	2
T MX	8	14-1302	Locknut — front mudguard fixing ($\frac{5}{16}$ " UN.F.)	2
	H 9	83-2834	Front number plate	1
	H 10	90-6219	Washer — front number plate fixing	2
	H 11	68-0597	"O" ring — front number plate fixing	2
	H 12	40-3044	Screw — front number plate fixing	2
	H 13	97-4127	Front mudguard	1
SS	13	97-4052	Front mudguard	1
SS H	14	97-4021	Rubber bush — front mudguard mounting	4
SS H	15	97-4022	Bracket — front mudguard mounting	4
SS H	16	60-2427	Washer — front mudguard mounting	4
SS H	17	14-0103	Bolt — front mudguard mounting ($\frac{1}{4}$ " UN.F. $\times \frac{3}{4}$ ")	4
SS H	18	82-8245	Star lockwasher	1
SS H	19	97-2270	Retainer — front brake cable	1
T SS H	20	14-0101	Bolt — rear mudguard to frame ($\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ")	4
T SS H MX	21	97-3894	Screw — breather pipe clip (2 B.A. $\times 21/64$ ")	1
T SS H MX	22	83-4123	"P" clip — breather pipe	1
T	23	83-4318	Rear mudguard	1
	SS H 23	83-4092	Rear mudguard	1
	MX 23	83-2934	Rear mudguard	1
T SS H MX	24	14-0101	Bolt — rear mudguard fixing ($\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ")	1
T SS H	25	14-1301	Nut — bracket to rear mudguard, lower ($\frac{1}{4}$ " UN.F.)	2
	H 26	83-2728	Bracket — rear number plate mounting, right	1
	H 27	14-1301	Nut — rear number plate mounting ($\frac{1}{4}$ " UN.F.)	4
	H 28	60-2329	Washer — rear number plate mounting ($\cdot 270$ " $\times \cdot 562$ " $\times \cdot 036$ ")	4
	H 29	83-2726	Rear number plate	1
T SS H MX	30	27-8560	Washer — rear mudguard fixing ($\cdot 255$ " $\times \cdot 625$ " $\times \cdot 048$ ")	1
T SS H MX	31	14-1301	Nut — rear mudguard fixing ($\frac{1}{4}$ " UN.F.)	1
T SS H	32	60-2329	Washer — rear number plate bracket fixing, lower ($\cdot 270$ " $\times \cdot 562$ " $\times \cdot 036$ ")	2

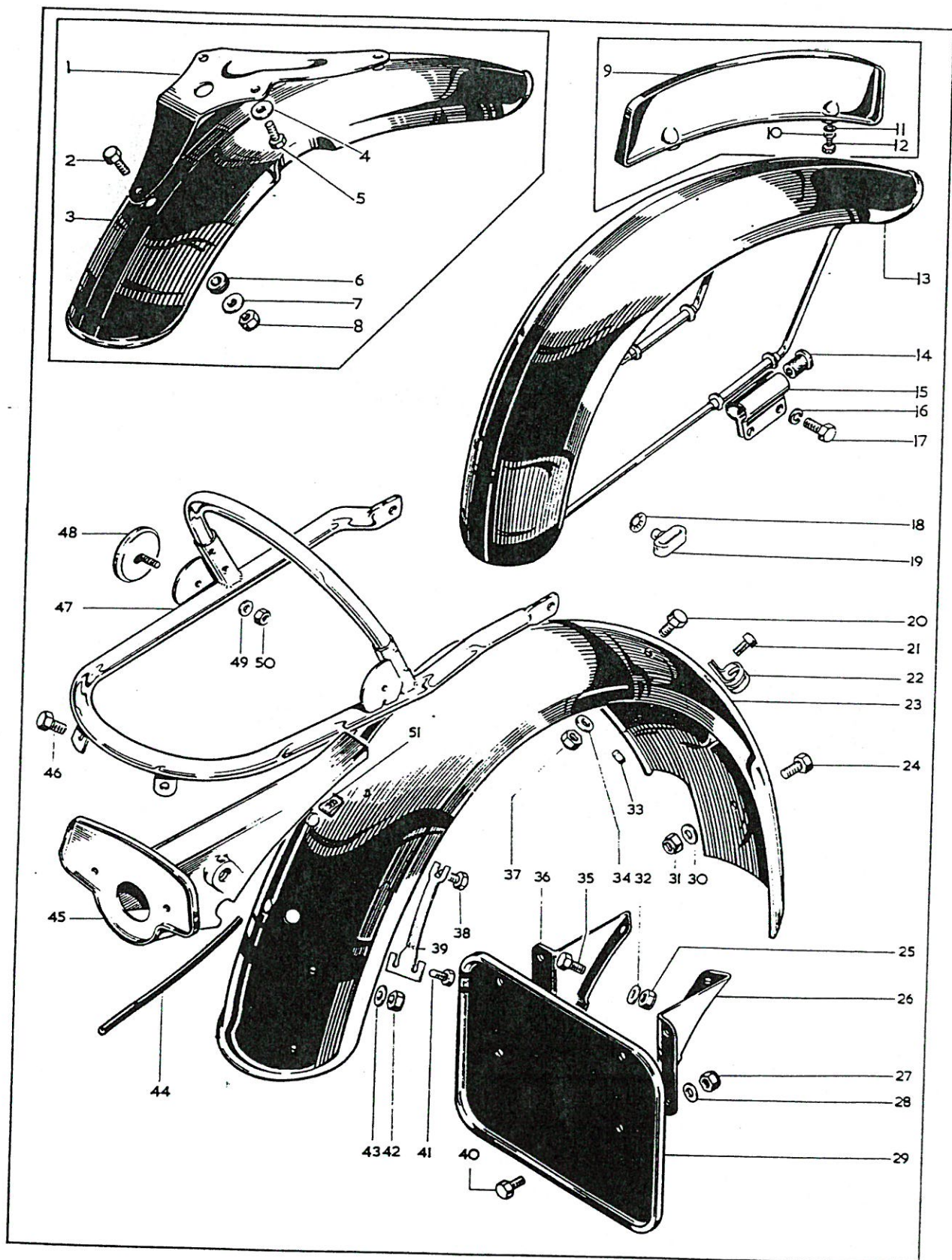


Plate 17—continued

MUDGUARDS — HANDRAIL

Model	Key No.	Spares No.	Description	Per Set
MX		60-3370*	Grommet — rear mudguard	5
MX		14-0103*	Bolt — mudguard fixing ($\frac{1}{4}$ " UN.F. $\times \frac{3}{4}$ ")	5
MX		60-2347*	Washer — mudguard fixing ($\cdot 270$ " $\times \cdot 625$ " $\times \cdot 040$ ")	5
MX		14-1301*	Nut — mudguard fixing ($\frac{1}{4}$ " UN.F.)	5
T SS H MX	33	82-4717	Nut — breather pipe clip (2 B.A.)	1
T SS H	34	27-8560	Washer — rear mudguard mounting ($\cdot 255$ " $\times \cdot 625$ " $\times \cdot 048$ ")	4
T SS H	35	14-0101	Bolt — rear number plate fixing, lower ($\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ")	2
T SS H	36	83-2727	Bracket — rear number plate mounting, left	1
T SS H	37	14-1301	Nut — mudguard mounting ($\frac{1}{4}$ " UN.F.)	4
T SS H	38	14-6101	Bolt — rear lamp mounting, front fixing ($\frac{1}{4}$ " UN.C. $\times \frac{1}{2}$ ")	1
T SS H	39	83-3254	Triple "C" washer — rear lamp mounting	1
H	40	14-0101	Bolt — rear number plate fixing ($\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ")	4
T SS H	41	14-0101	Bolt — rear lamp mounting, rear fixing ($\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ")	2
T SS H	42	14-1301	Nut — support rail and number plate bracket fixing ($\frac{1}{4}$ " UN.F.)	2
T SS H	43	27-8560	Washer — support rail and rear number plate bracket fixing ($\cdot 255$ " $\times \cdot 625$ " $\times \cdot 048$ ")	2
T SS H	44	83-3212	Rubber beading — rear lamp mounting	2
T SS H	45	83-2693	Rear lamp mounting	1
T SS H	46	14-0102	Bolt — support rail and rear number plate bracket fixing ($\frac{1}{4}$ " UN.F. $\times \frac{3}{8}$ ")	2
T SS H	47	83-3174	Support rail — rear mudguard	1
T SS H	48	19-1339	Reflector — rear, side (Lucas 57079)	2
T SS H	49	60-2391	Washer — reflector fixing ($\cdot 202$ " $\times \cdot 391$ " $\times \cdot 032$ ")	2
T SS H	50	54-9017	Nut — reflector fixing (2 B.A.)	2
T SS H	51	60-3313	Spire nut — rear lamp mounting	1

*Not illustrated

For colour finish codes refer to page 5

Plate 18

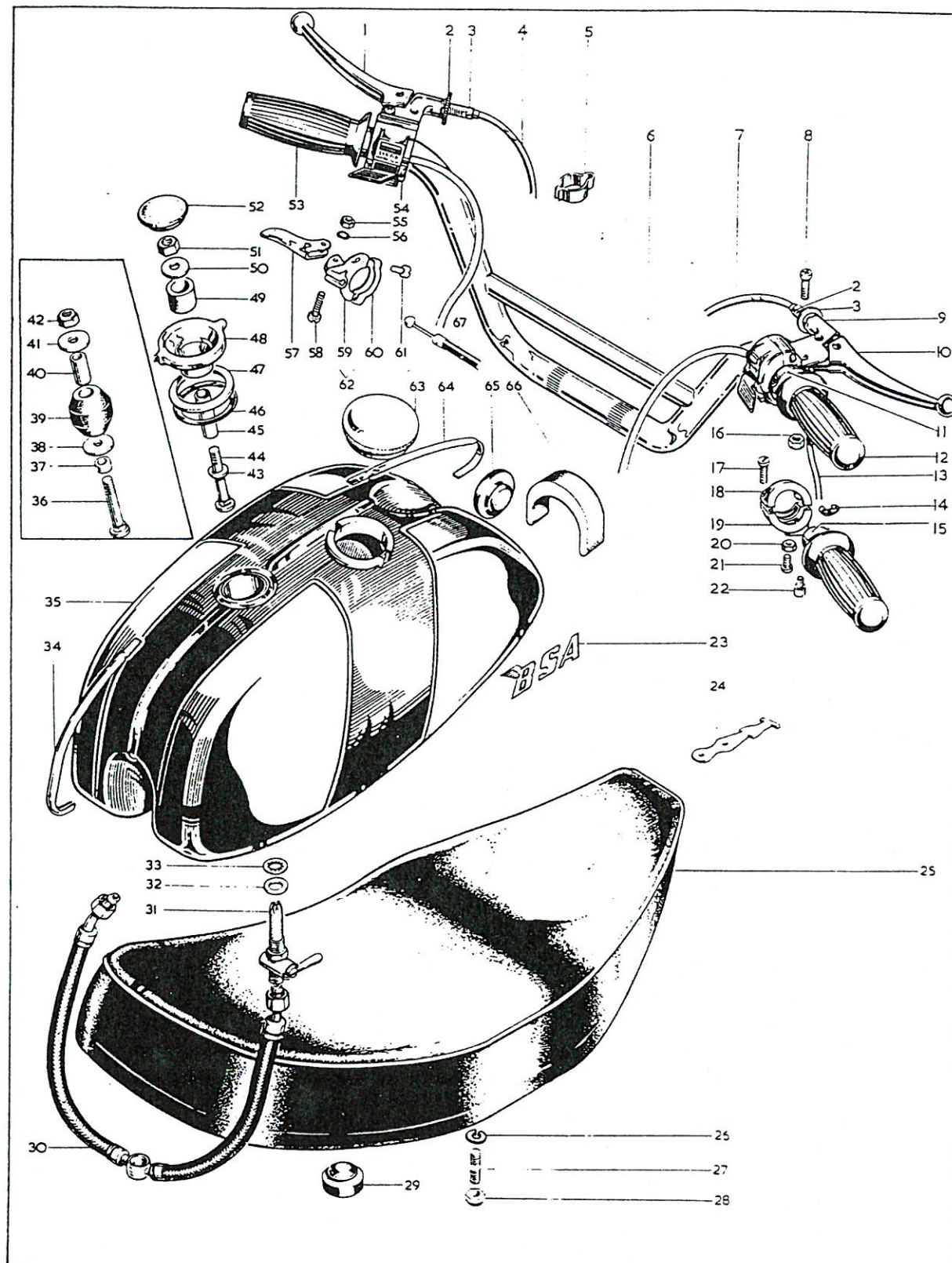


Plate 18

FUEL TANK — TWINSEAT — CONTROLS

Model	Key No.	Spares Number		Description	Per Set
		B.S.A. No.	Makers No.		
T SS H	1	60-3657		Lever — clutch control	1
MX	1	60-2242	19-952M	Lever — clutch control complete	1
T SS H	2	60-3586		Adjuster nut — control cables	2
T SS H	3	60-3585		Adjuster sleeve — control cables	2
T SS H MX	4	60-2083		Clutch cable	1
T SS H	5	97-4112		Clutch clip — handlebar	4
T MX	6	97-4062		Handlebar	1
SS H	6	97-4173		Handlebar	1
SS H	7	60-3817		Cable — front brake	1
T MX	7	60-3535		Cable — front brake	1
T SS H	8	21-2048		Pivot screw — control levers	2
T SS H	9	19-1332*	35956	Switch assembly — direction indicator	1
T SS H	10	60-3583		Lever — front brake	1
MX	10	60-2243	19-1098M	Front brake control lever complete	1
T SS H	11	19-7223	16/364	Throttle control	1
MX	11	19-7240		Throttle control	1
T SS H	12	19-7222		Rubber grip — right handlebar	1
MX	12	19-9526		Rubber grip — right handlebar	1
T SS H	13	40-8657		Cable — throttle control	1
MX	13	60-3499 — 60-3878		Cable — throttle control	1
T SS H	14		16/008	Friction spring	1
T SS H	15		16/091	Rotor — throttle control	1
T SS H	16	14-1301		Nut — pivot screw	2
T SS H	17		11/013	Clamp screw	2
T SS H	18		16/328	Body — top half	1
T SS H	19		16/329	Body — bottom half	1
T SS H	20		16/010	Nut — friction screw	1
T SS H	21		16/009	Screw — friction spring	1
T SS H	22		16/011	Cable stop — throttle control	1
T SS MX	23	60-3158		Transfer — fuel tank	2
MX	23	60-3736		Transfer — fuel tank	2
H	23	60-2568		Tank badge	2
H		21-2064		Screw — tank badge to tank	4
T SS H	24	90-9024		Cable clip — rubber, short	6

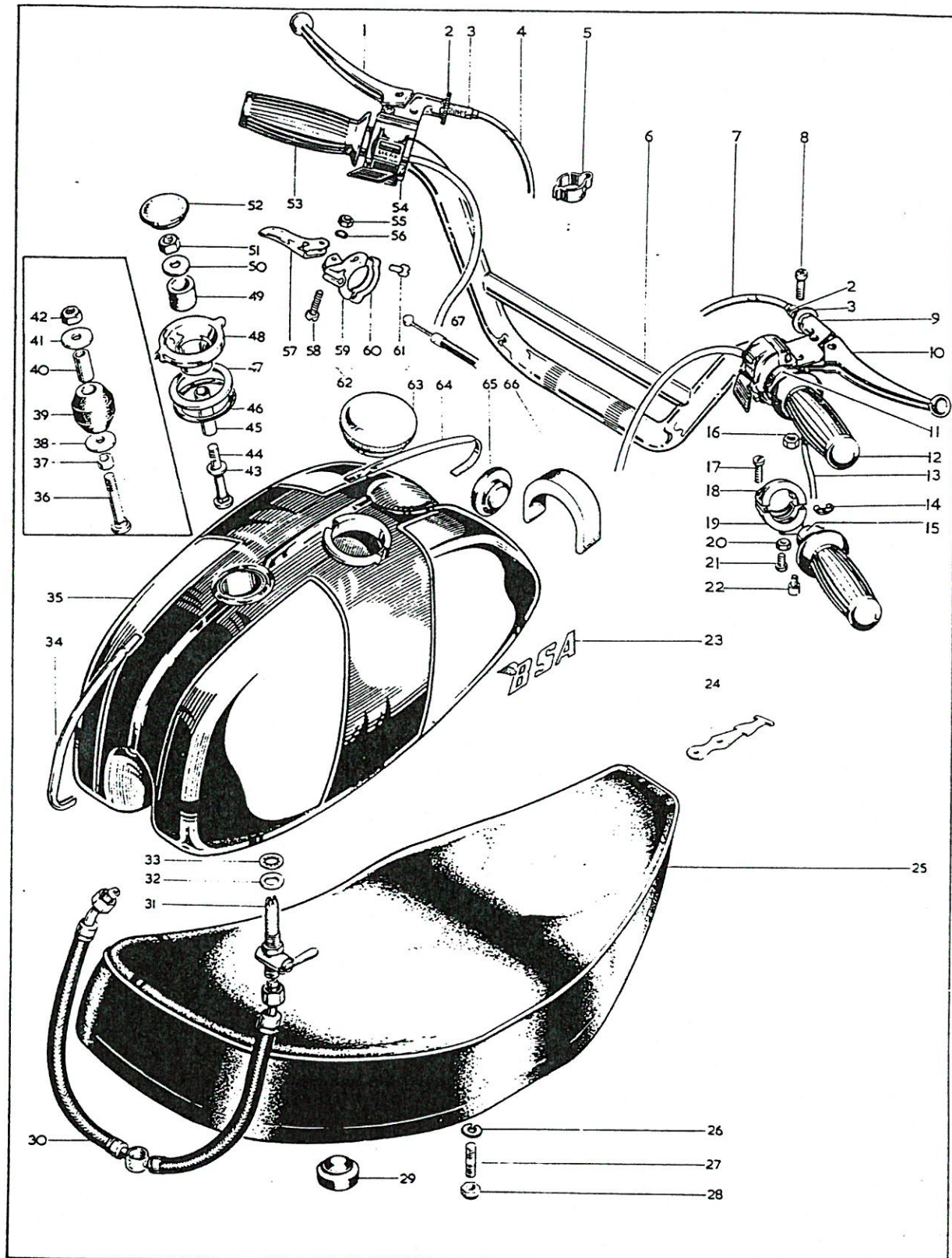


Plate 18—continued

FUEL TANK — TWINSEAT — CONTROLS

Model	Key No.	Spares No.	Description	Per Set
T SS H	24	97-4297	Cable clip — frame	6
T SS H	24	66-9049	Cable clip — rubber, long	12
MX		14-1302	Nut — front bracket to seat ($\frac{5}{16}$ " UN.F.)	2
T SS	25	83-2621	Twinseat complete	1
T SS		19-6060	Twinseat cover	1
H	25	83-3866	Twinseat complete	1
H		19-6061	Twinseat cover	1
MX	25	83-2746	Seat complete	1
MX		19-6062	Seat cover	1
T SS H	26	60-2428	Spring washer — seat bolt ($\cdot 344$ " $\times$ $\cdot 600$ " $\times$ $\cdot 064$ ")	2
T SS H	27	21-2109	Stud — seat fixing	2
	28	14-0302	Nut — seat fixing	2
MX		83-2742*	Front bracket — seat fixing ($\frac{5}{16}$ " UN.F.)	1
MX		21-2166*	Stud — rear bracket to seat	2
MX		14-0113*	Bolt — front fixing ($\frac{5}{16}$ " UN.F. $\times$ $\frac{3}{4}$ ")	2
MX		83-2745*	Distance piece — rear fixing	2
MX		60-2428*	Spring washer ($\cdot 344$ " $\times$ $\cdot 600$ " $\times$ $\cdot 064$ ")	4
T SS H	29	76-9110	Buffer — twinseat mounting	2
T SS H	30	83-3040	Fuel pipe	1
MX	30	83-3208	Fuel pipe	1
T SS H	31	83-2800	Fuel tap	1
MX	31	83-2800	Fuel tap	2
T SS H	31	83-2801	Fuel tap — reserve	1
T SS H MX	32	83-0002	Washer — fuel tap	2
T SS H MX	33	70-7351	Sealing washer — fuel tap	2
H	34	83-3180	Trim strip — fuel tank, rear	1
T	35	83-3946	Fuel tank — aluminium (2 gallon)	1
MX	35	83-2721	Fuel tank — aluminium (1 gallon)	1
SS	35	83-3945	Fuel tank — steel (2 gallon)	1
H	35	83-4320	Fuel tank — steel (3 gallon)	1
T SS MX	36	83-2776	Bolt — fuel tank, centre fixing	1
T SS MX	37	82-7071	Distance collar — fuel tank, centre bolt	1
T	MX	38	03-0101 Washer — fuel tank, centre bolt ($\cdot 328$ " $\times$ $1\cdot 125$ " $\times$ $\cdot 092$ ")	1
T SS MX	39	40-8085	Mounting rubber — fuel tank, centre bolt	2
T SS MX	40	76-4120	Distance tube — fuel tank, centre bolt	1
T	MX	41	03-0101 Washer — fuel tank, centre bolt ($\cdot 328$ " $\times$ $1\cdot 125$ " $\times$ $\cdot 092$ ")	1

Plate 18—continued

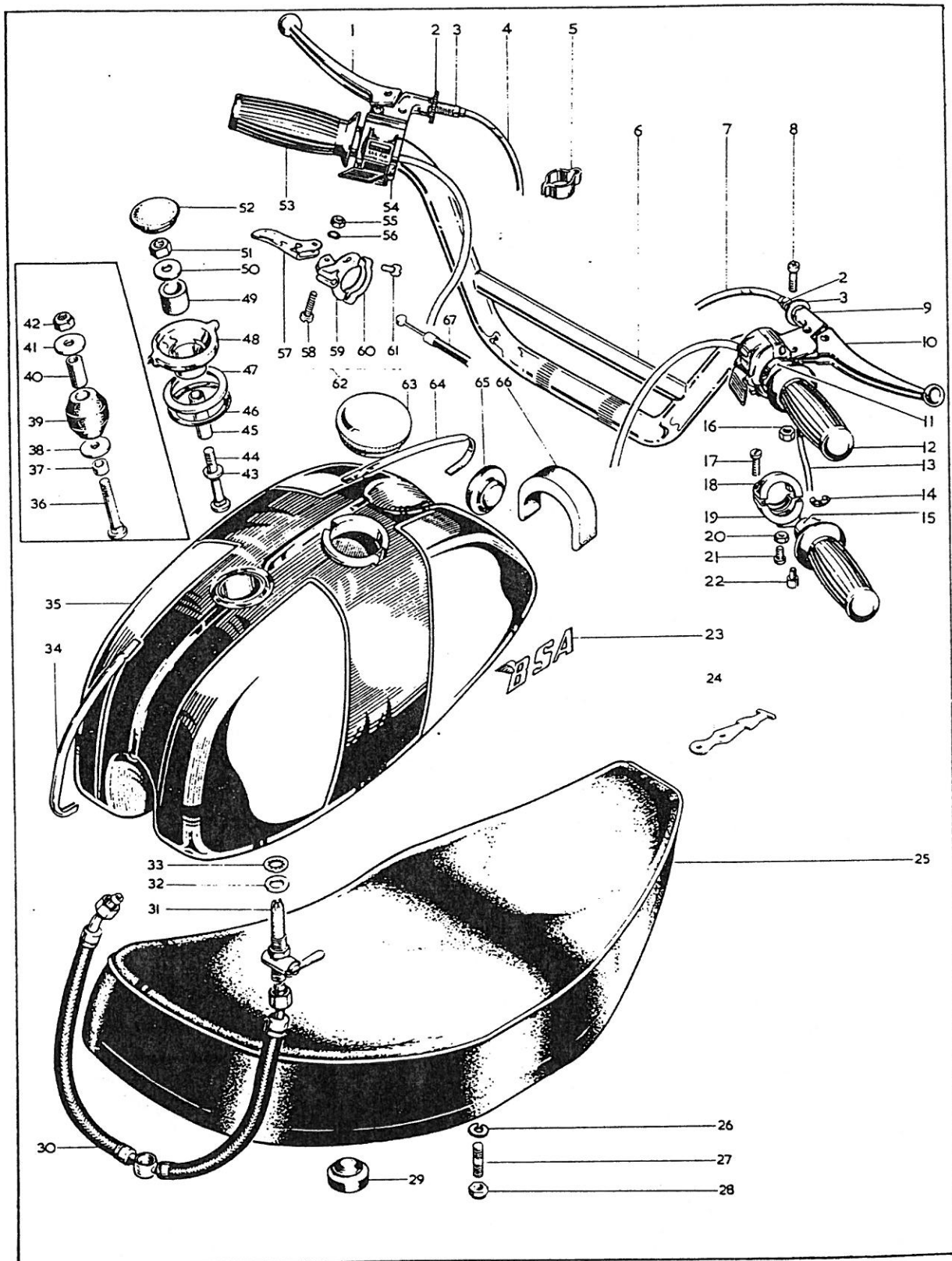


Plate 18—continued

FUEL TANK — TWINSEAT — CONTROLS

Model	Key No.	Spares Number		Description	Per Set
		B.S.A. No.	Makers No.		
T SS MX	42	14-0302		Nut — fuel tank, centre bolt ($\frac{5}{16}$ " UN.F.)	1
H	43	68-8016		Washer — fuel tank, centre bolt	1
H	44	83-3042		Bolt — fuel tank, centre fixing	1
H	45	41-8011		Distance tube — fuel tank, centre bolt	1
H	46	68-8013		Rubber ring — fuel tank mounting	1
H	47	68-8019		Mounting ring — fuel tank	1
H	48	82-9782		Trim strip holder	1
H	49	42-8017		Mounting rubber — fuel tank, centre bolt	1
SS	50	03-0101		Washer — fuel tank, centre bolt	1
H	51	21-1999		Nut — fuel tank, centre bolt	1
H	52	83-3068		Grommet — fuel tank, centre	1
T SS MX	52	83-3069		Grommet — fuel tank, centre	1
T SS H	53	19-7221		Rubber grip — left handlebar	1
MX	53	19-7241		Rubber grip — left handlebar	1
T SS H	54	19-1333	39595	Switch assembly — dip switch	1
T SS H MX	55	19-2763	18/060	Nut — exhaust lifter fulcrum screw	1
T SS H MX	56	19-3087		Washer — exhaust lifter fulcrum pin	1
T SS H MX	57	19-3085	18/871	Lever — exhaust lifter	1
T SS H MX	58	19-3084	11/014	Fulcrum screw — exhaust lifter lever	1
T SS H MX	59	19-3086	18/869	Bracket — exhaust lifter	1
T SS H MX	60	19-3083	12/064	Clamp — exhaust lifter	1
T SS H MX	61	19-3082	376/079	Screw — exhaust lifter clamp	1
T SS H MX	62	42-8611	18/864	Exhaust lifter control complete	1
SS H	63	83-3875		Filler cap — fuel tank	1
T MX	63	83-1547		Filler cap — fuel tank	1
H	64	83-3179		Trim strip — front	1
T SS H MX	65	82-9222		Rubber — fuel tank steady	2
T SS H MX	66	83-2980		Rubber — fuel tank mounting, front	1
T SS H MX	66	83-3563		Rubber — fuel tank mounting, rear	1
T SS H MX	67	60-3752		Cable — exhaust lifter control	1

*See page 65 for handlebar switch details

Plate 19

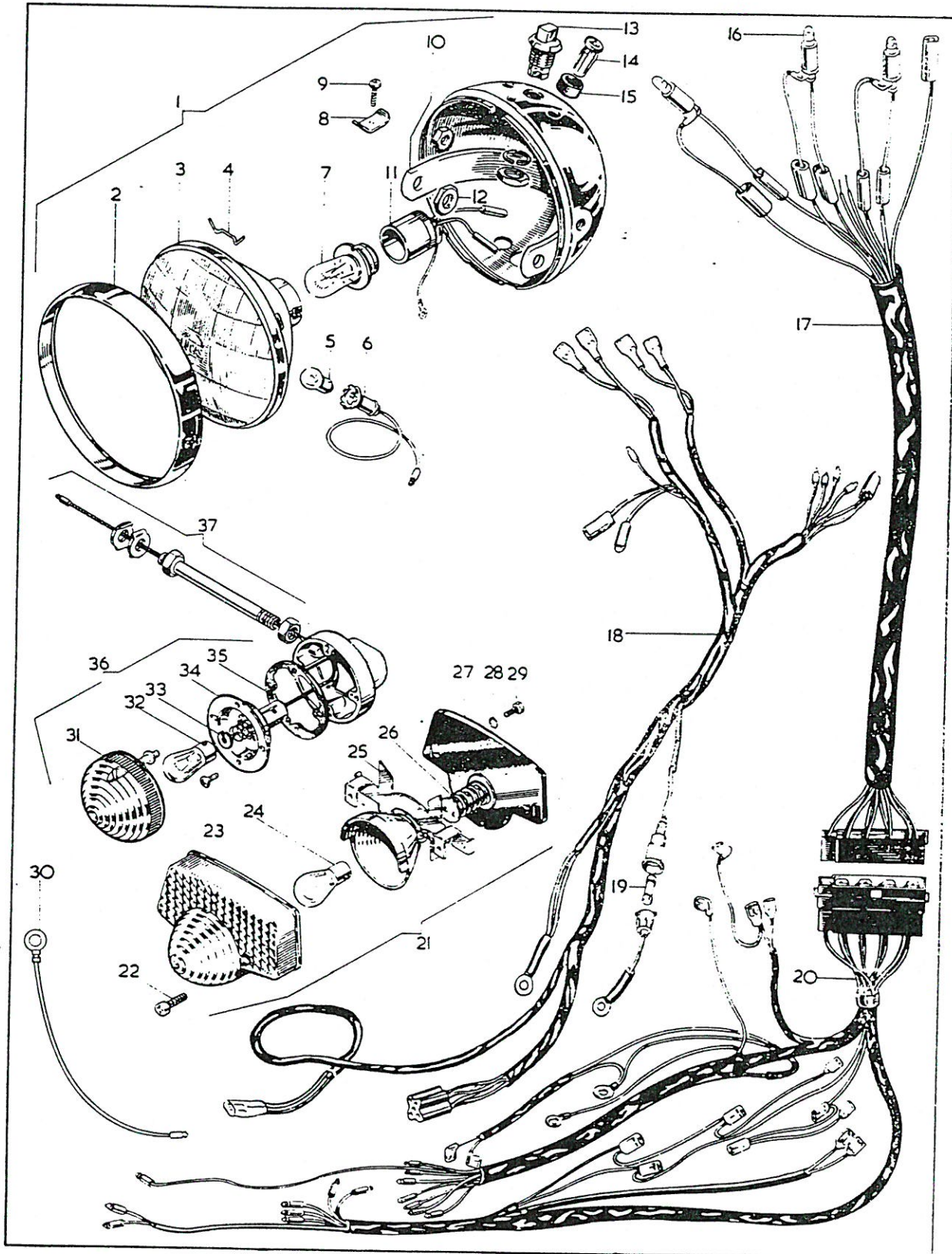
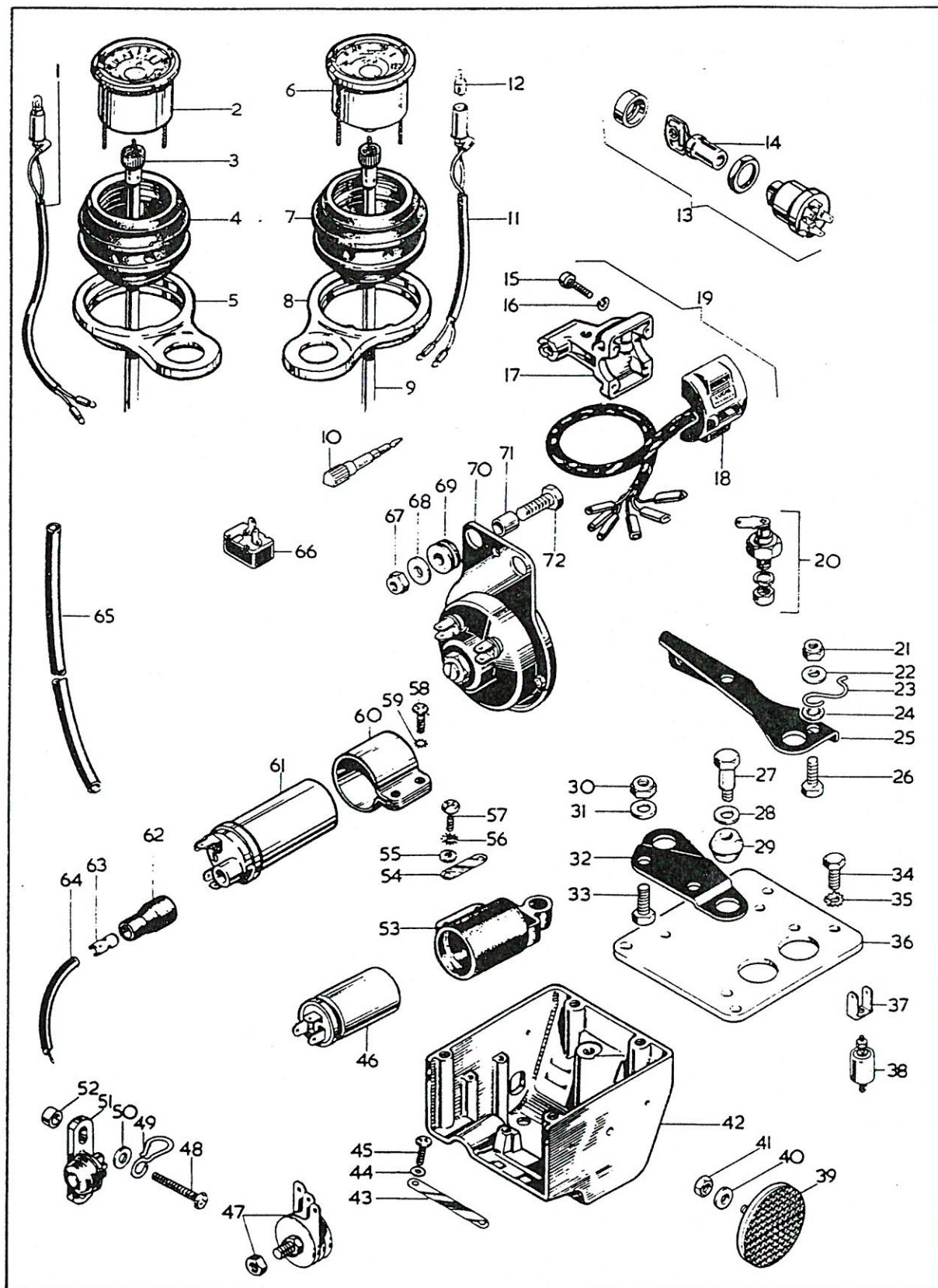


Plate 19

ELECTRICAL EQUIPMENT (PART 1)

Model	Key No.	Spares Number		Description	Per Set
		BSA No.	Makers No.		
T SS H	1	19-1054	60262	Headlamp complete	1
T SS H	1	19-1275	60334	Headlamp complete — France	1
T SS H	2		553343	Headlamp rim	1
T SS H	3	19-1088	54525272	Light unit	1
T SS H	3	19-1276	54523659	Light unit — France	1
T SS H	4		504665	Clip — light unit fixing	6
T SS H	5		989	Bulb — pilot	1
T SS H	6		54573590	Bulb holder — pilot	1
T SS H	7		370	Bulb — main	1
T SS H	7		371	Bulb — main, for France	1
T SS H	8		534296	Plate — headlamp rim fixing	1
T SS H	9		144921	Screw — headlamp rim fixing	1
T SS H	10	97-4247		Bracket — headlamp interior support	1
T SS H	11		554602	Bulb holder — main	1
T SS H	12	14-0404		Nut — headlamp interior support fixing ($\frac{7}{16}$ " UN.F.)	2
T SS H	13	19-1095	31276	Switch — headlight	1
T SS H	14		54363453	Direction indicator warning light — amber	1
T SS H	14		54363455	Main beam warning light — green	1
T SS H	15		54525212	Rubber cup — warning lights	2
T SS H	16		281	Bulb — warning lights	3
T SS H	17	19-1096	54960713	Harness — headlamp to electrical box	1
T SS H	18	19-1270	54960721	Main harness	1
MX	18	19-1340	54959649	Ignition harness	1
T SS H	19	19-1249	188218	Fuse — main harness, 35 amp.	1
T SS H	20	19-1271	54960720	Harness — electrical box	1
T SS H	21	19-1245	53973	Rear lamp complete	1
T SS H	22		144921	Screw — rear lamp lens fixing	2
T SS H	23		54577109	Lens — rear lamp	1
T SS H	24		380	Bulb — rear lamp	1
T SS H	25		54525286	Base plate — rear lamp	1
T SS H	26		573828	Interior bulb holder — rear lamp	1
T SS H	27		54571677	Gasket — rear lamp lens backing	1
T SS H	28		188330	Washer — rear lamp fixing screw	2
T SS H	29		110714	Screw — rear lamp fixing	2
T SS H	30			Earth lead (included in main harness)	1
T SS H	31	19-1068	54581638	Lens assembly — direction indicator	4
T SS H	32		382	Bulb — direction indicator	4
T SS H	33		573832	Interior assembly — direction indicator	4
T SS H	34		554548	Bulb holder — direction indicator	4
T SS H	35		54580300	Gasket — direction indicator	4
T SS H	36	19-1067	56147	Direction indicator lamp complete	4
T SS H	37	97-4248		Stanchion — direction indicators, front	2
T SS H	37	83-3525		Stanchion — direction indicators, rear	2

Note:—Where no B.S.A. part number is quoted, that part is available only from the manufacturer.



ELECTRICAL EQUIPMENT (PART 2)

Model	Key No.	Spares Number		Description	Per Set
		BSA No.	Makers No.		
T SS H	1	19-9101	54959626	Light lead — tachometer	1
T SS H	2	19-8953	RSM3003/13	Tachometer	1
T SS H	3	19-9110		Cable — tachometer drive	1
T SS H	4	60-2600		Rubber cup — tachometer	1
T SS H	5	97-4026		Mounting bracket — tachometer	1
T SS H	6	19-8952	SSM5007/03	Speedometer — k.p.h.	1
SS H	6	19-8955	SSM5007/02	Speedometer — m.p.h.	1
T	6	19-8958		Speedometer — m.p.h., with reversible trip	1
T SS H	7	60-2600		Rubber cup — speedometer	1
T SS H	8	97-4026		Mounting bracket — speedometer	1
T SS H	9	19-9098		Cable — speedometer drive	1
T SS H	10	19-9080		Trip shaft — speedometer	1
T SS H	11	19-9101	54959626	Light lead — speedometer	1
T SS H	12		643	Bulb — speedometer and tachometer	1
T SS H	13	19-1269	39784	Switch — ignition and lights	1
T SS H	14	82-6981	1-6280	Lock and key — ignition and lights switch	1
T SS H	15		54115246	Screw — handlebar switch clamping	8
T SS H	16		185022	Washer — handlebar switch clamping	8
T SS H	17	19-1363	54340883	Lever half — switch assembly, left	1
T SS H	17	19-1364	54340882	Lever half — switch assembly, right	1
T SS H	18	19-1337	54033667	Switch half — switch assembly, direction indicator	1
T SS H	18	19-1334	54033666	Switch half — switch assembly, dip	1
T SS H	19	19-1332	39596	Switch assembly — direction indicator	1
T SS H	19	19-1333	39595	Switch assembly — dip	1
T SS H	20	19-1735	49345	Zener diode (ZD715)	1
T SS H	21	14-1301		Nut — bracket to frame, front ($\frac{1}{4}$ " UN.F.)	2
T SS H	22	60-2329		Washer — bracket to frame, front ($\cdot 270$ " $\times$ $\cdot 562$ " $\times$ $\cdot 036$ ")	2
T SS H	23	83-3543		Clip — speedometer and clutch cables	2
T SS H	24	29-0541		Shakeproof washer — earth lead fixing	1
T SS H	25	83-3814		Bracket — electrical box mounting, front	1
T SS H	26	14-0102		Bolt — bracket to frame, front ($\frac{1}{4}$ " UN.F. $\times$ $\frac{5}{8}$ ")	2
T SS H	27	21-2128		Shouldered bolt — electrical box mounting	3
T SS H	28	02-0923		Washer — electrical box mounting ($\cdot 317$ " $\times$ $\cdot 625$ " $\times$ $\cdot 064$ ")	3
T SS H	29	60-3627		Grommet — electrical box mounting	3
T SS H	30	14-1301		Nut — bracket to frame, rear ($\frac{1}{4}$ " UN.F.)	2
T SS H	31	60-2329		Washer — bracket to frame, rear ($\cdot 270$ " $\times$ $\cdot 562$ " $\times$ $\cdot 036$ ")	2

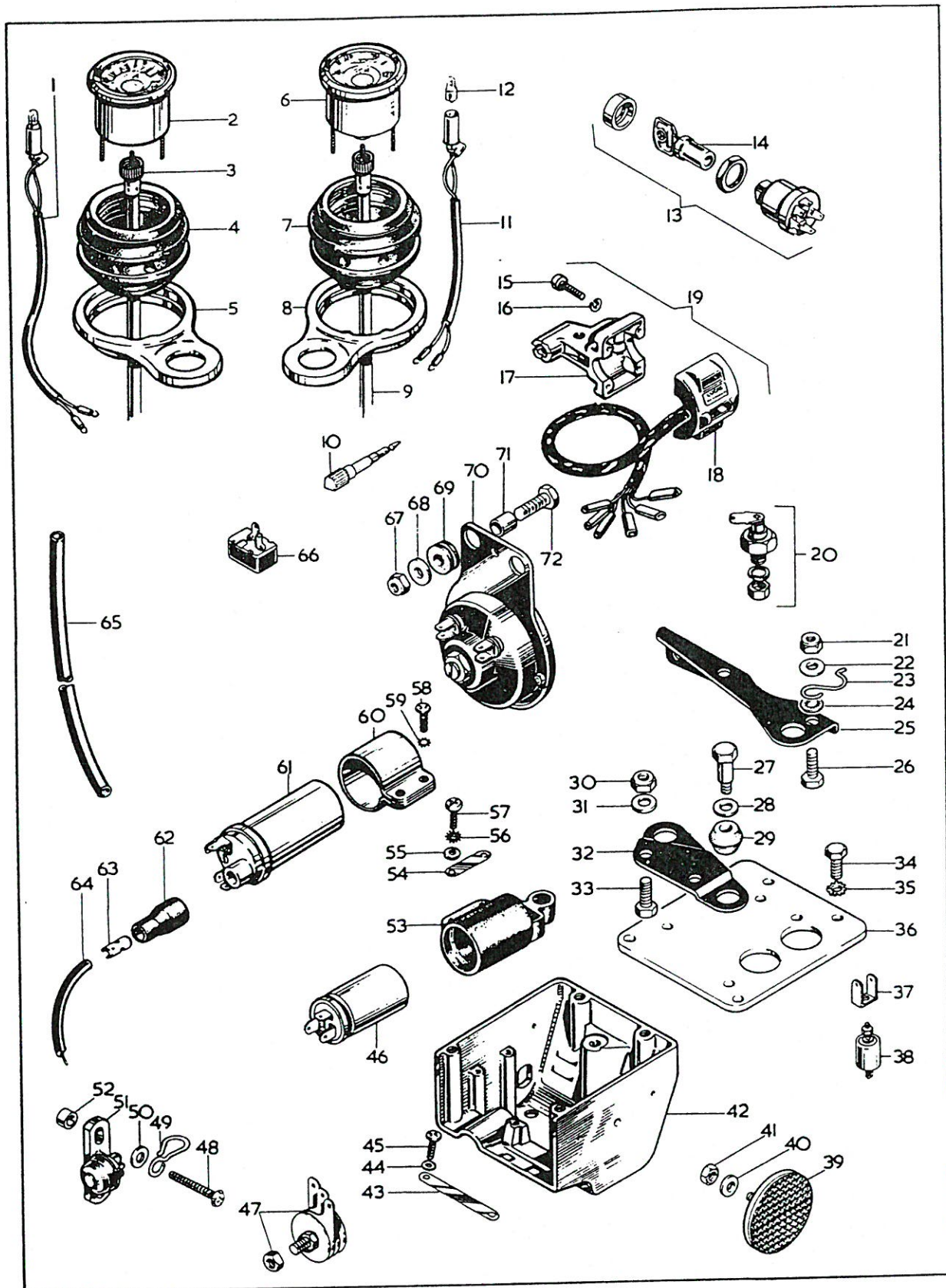


Plate 20—continued

ELECTRICAL EQUIPMENT (PART 2)

Model	Key No.	Spares Number		Description	Per Set
		BSA No.	Makers No.		
T SS H	32	83-3813		Bracket — electrical box mounting, rear	1
T SS H	33	14-0101		Bolt — rear bracket to frame ($\frac{1}{4}$ " UN.F. $\times$ $\frac{1}{2}$ ") ..	2
T SS H	34	14-6101		Bolt — cover to electrical box ($\frac{1}{4}$ " UN.C. $\times$ $\frac{1}{2}$ ") ..	4
T SS H	35	29-0541		Shakeproof washer — electrical box cover fixing	4
T SS H	36	83-3811		Cover — electrical box	1
MX	37		54190108	Double "Lucar" connector blade	1
MX	38	19-1747	54441582	Condenser	1
T SS H	38	19-1847	54420128	Condenser	1
T SS H	39	19-1345	57183	Reflector — electrical box (RER14)	2
T SS H	40	60-2391		Washer — reflector fixing ($\cdot 202$ " $\times$ $\cdot 391$ " $\times$ $\cdot 032$ ")	2
T SS H	41	82-4717		Nut — reflector fixing ($2\frac{1}{4}$ " B.A.)	2
T SS H	42	83-4103		Electrical box	1
T SS H	43	83-2670		Clamp strip — headlamp harness terminal ..	1
T SS H	44	76-0293		Washer — clamp strip ($\cdot 203$ " $\times$ $\cdot 375$ " $\times$ $\cdot 036$ ") ..	2
T SS H	45	21-1930		Screw — clamp strip	2
T SS H	46	19-1858	54170009	Capacitor (2MC)	1
T SS H	47	19-1715	49072	Rectifier (2DS506)	1
T SS H	48	75-0208		Screw — stop switch fixing	2
T SS H	49	47-9030		Clip — stop switch cable	1
T SS H	50	90-6219		Washer — stop switch fixing	2
T SS H	51	19-0916	34815	Stop switch — rear	1
T SS H	52	82-7044		Distance piece — stop switch	2
T SS H	53	19-1077	54422860	Moulding — capacitor condenser and flasher unit	1
T SS H	54	83-2669		Plate — capacitor moulding support	1
T SS H	55	76-0293		Washer — capacitor moulding ($\cdot 203$ " $\times$ $\cdot 375$ " $\times$ $\cdot 036$ ")	2
T SS H	56	29-3319		Shakeproof washer — capacitor moulding ..	2
T SS H	57	21-2067		Screw — capacitor moulding	2
T SS H	58	21-2067		Screw — coil clamping	2
T SS H	59	29-3319		Shakeproof washer — coil clamping	2
T SS H	60		54419974	Coil clamp	1
T SS H	61	19-1881	45223	Coil — ignition (17M12)	1

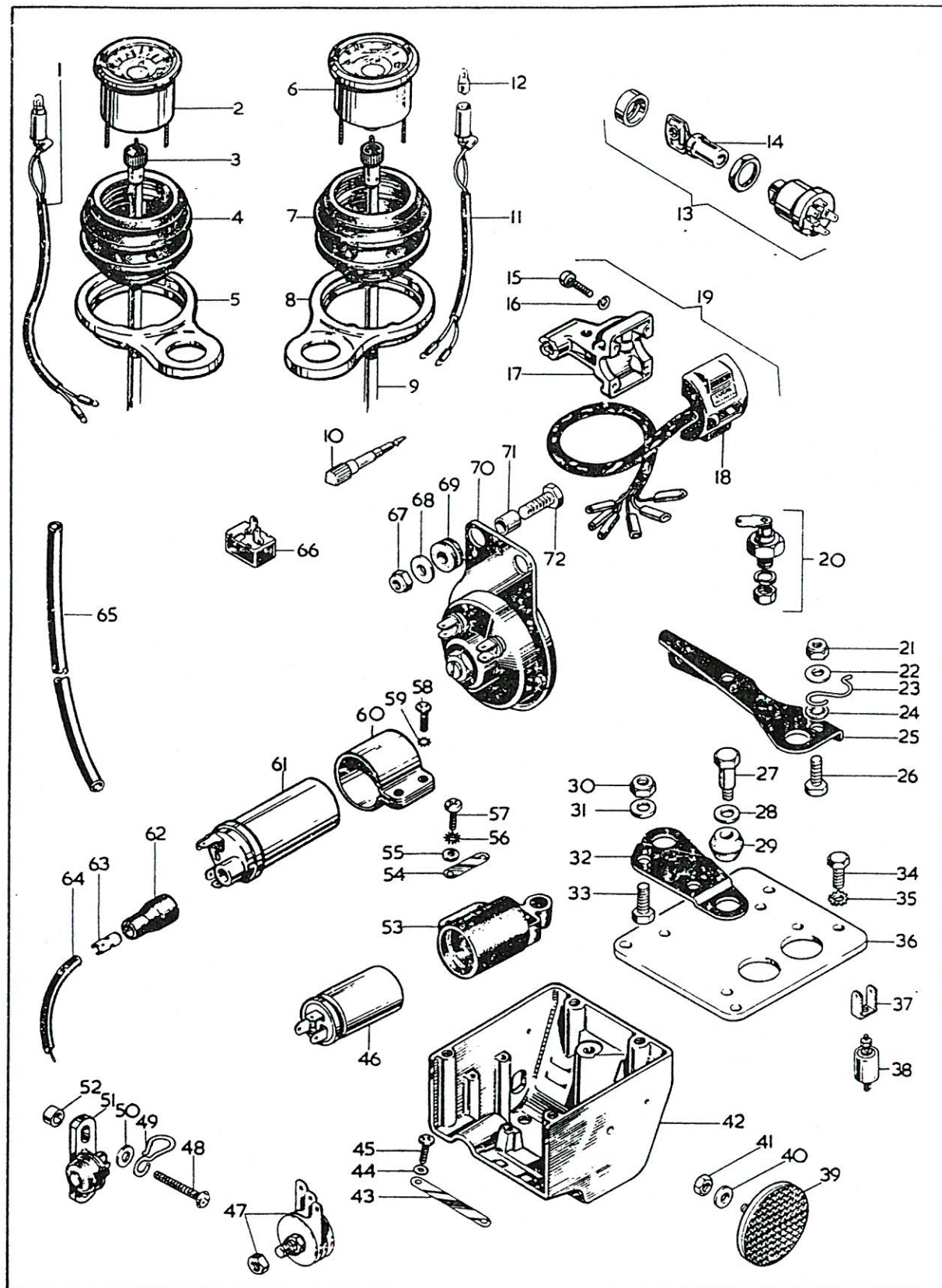


Plate 20—continued

ELECTRICAL EQUIPMENT (PART 2)

Model	Key No.	Spares Number		Description	Per Set
		BSA No.	Makers No.		
MX	61*	19-0456		Coil — energy transfer ignition	1
MX	61*	83-3306		Bracket — coil mounting	1
MX	61*	14-0214		Bolt — coil and bracket ($\frac{1}{4}$ " UN.F. $\times$ 4")	1
MX	61*	14-0104		Bolt — coil to bracket ($\frac{1}{4}$ " UN.F. $\frac{1}{2}$ "	1
MX	61*	14-0213		Bolt — bracket to frame ($\frac{1}{4}$ " UN.F. $\times$ 3 $\frac{1}{2}$ "	1
MX	61*	14-0102		Bolt — condenser fixing ($\frac{1}{4}$ " UN.F. $\times$ $\frac{5}{8}$ "	1
MX	61*	60-2427		Washer — condenser fixing (.281" $\times$.465" $\times$.064")	1
MX	61*	14-1301		Nut — coil bracket, frame, condenser fixing ($\frac{1}{4}$ " UN.F.)	4
T SS H	62		54949011	Rubber cap — high-tension lead	1
T SS H	63		421863	Clip — high-tension lead contact	1
T SS	64		54956424	High-tension lead	1
H	64		54956466	High-tension lead (suppressed)	1
T SS H	65	68-9163		Battery vent pipe	1
T SS H	66	19-1055	35048	Flasher unit (8FL)	1
T SS H	67	14-1301		Nut — horn fixing ($\frac{1}{4}$ " UN.F.)	2
T SS H	68	60-2347		Washer — horn fixing (.270" $\times$.625" $\times$.040")	4
T SS H	69	60-3161		Grommet — horn fixing	2
T SS H	70	19-2086	70228	Horn — 6H, high note	2
T SS H	71	83-3604		Distance piece — horn fixing	1
T SS H	72	14-0103		Bolt — horn fixing ($\frac{1}{4}$ " UN.F. $\times$ $\frac{3}{4}$ "	2
T SS H	*	19-1776	54027029	Battery (PUZ5A)	1

*Not illustrated.

Note:—Where no B.S.A. part number is quoted, that part is available only from the manufacturer.

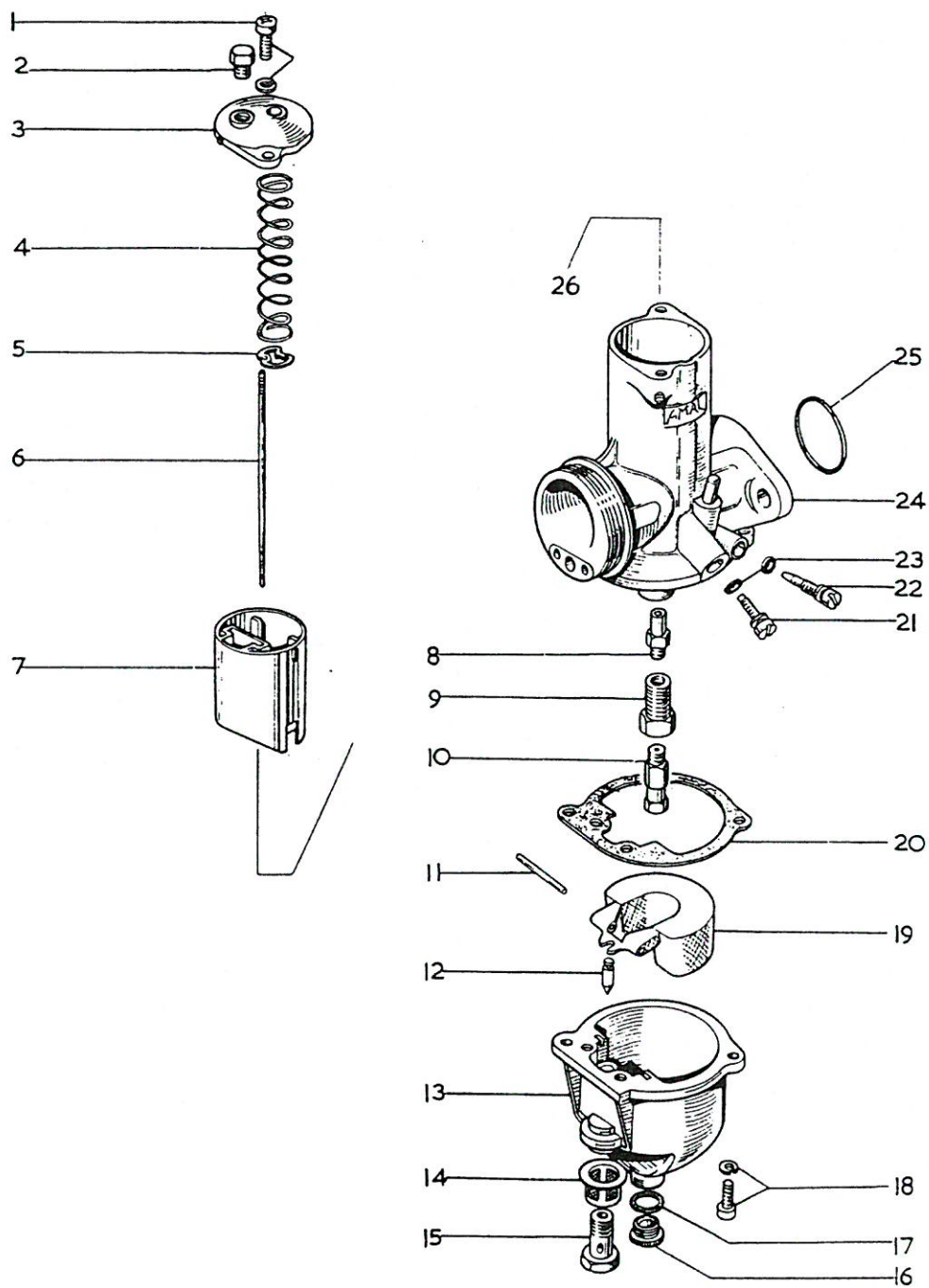


Plate 21

CARBURETTER

Model	Key No.	Spares Number		Description	Per Set
		B.S.A. No.	Makers No.		
T SS H MX	1	19-3093	622/086	Screw and washer — top cap	2
T SS H MX	2		4/137A	Screw plug — top cap	1
T SS H MX	3		928/097	Cap — mixing chamber	1
T SS H MX	4		622/131	Spring — throttle	1
T SS H MX	5	19-3095	622/067	Clip — throttle needle	1
T SS H MX	6	19-3137	622/124	Needle — throttle	1
T SS H MX	7	19-3127	928/060	Throttle slide (No. 3½ cutaway)	1
T SS H MX	8		622/122	Needle jet (·106)	1
T SS H MX	9		622/128	Jet holder	1
T SS H	10		376/100	Main jet (200 c.c.)	1
MX	10		376/100	Main jet (250 c.c.)	1
T SS H MX	11	19-3116	622/071	Float spindle	1
T SS H MX	12	19-3105	622/068	Float needle	1
T SS H MX	13	19-3143	622/055	Float chamber	1
T SS H MX	14	19-3048	376/093	Fuel filter	1
T SS H MX	15	19-3103	622/078	Banjo bolt	1
T SS H MX	16	19-3144	622/147	Drain plug	1
T SS H MX	17		622/151	Washer — drain plug	1
T SS H MX	18	19-3093	622/086	Screw and washer — float chamber to body	2
T SS H MX	19	19-3102	622/069	Float	1
T SS H MX	20	19-3106	622/073	Gasket — float chamber	1
T SS H MX	21		622/077	Screw — throttle stop	1
T SS H MX	22		622/076	Adjusting screw — pilot air	1
T SS H MX	23	19-3098	622/082	“O” ring — pilot air and throttle stop screws	2
T SS H MX	23	19-3090	622/101	“O” ring — carburetter flange	1
T SS H	24		R930	Carburetter body	1
MX	24		R932	Carburetter body	1
T SS H		19-2430	R930/2	Carburetter complete	1
MX		19-2429	R932/18	Carburetter complete	1
T SS H MX		19-2834	13/163	Washer — carburetter banjo	1
T SS H MX		71-1860		Adaptor — carburetter to air intake	1
T SS H MX	25	19-3090	622/101	“O” ring — carburetter to head	1

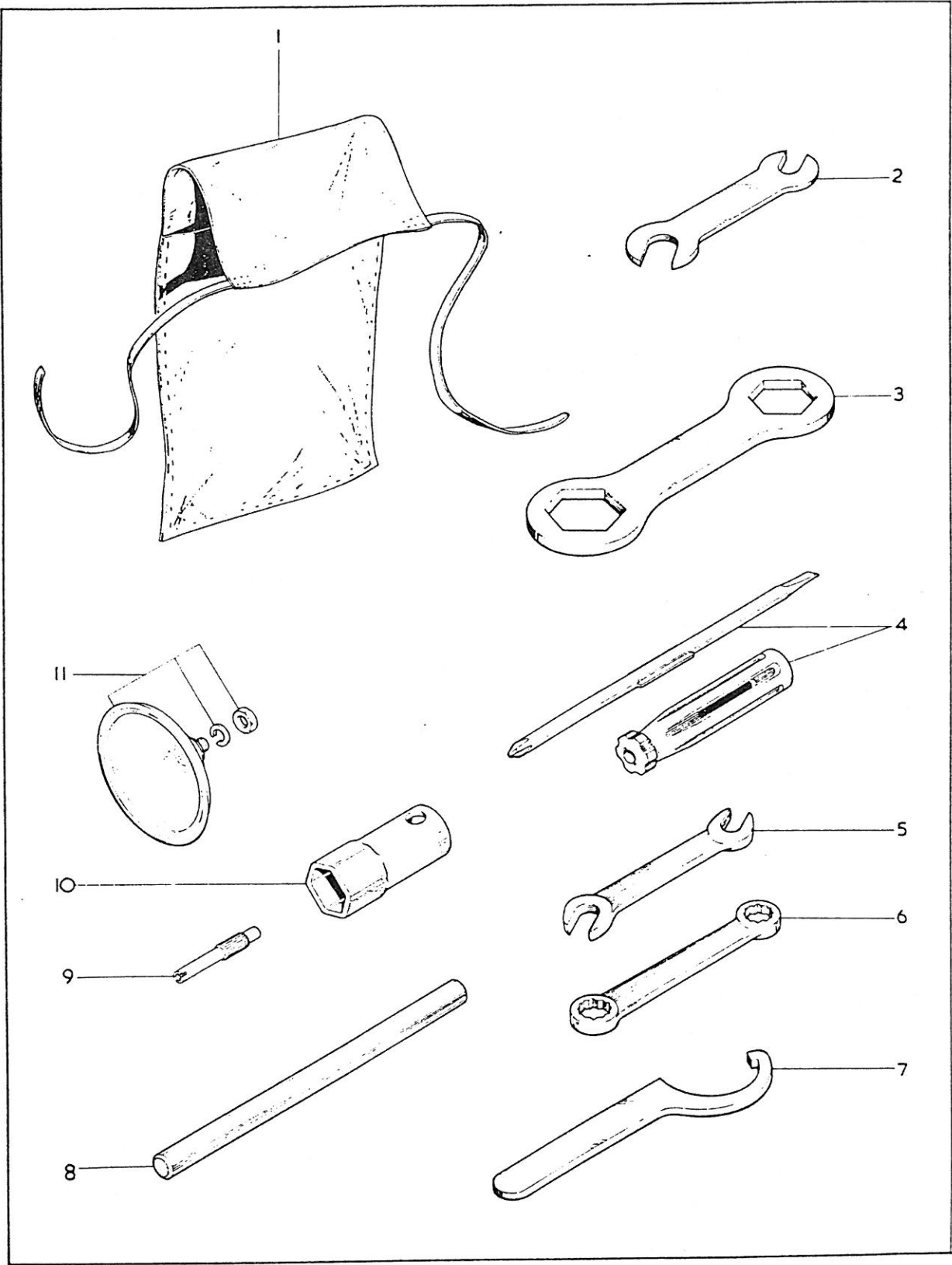


Plate 22

TOOLS — ACCESSORIES

Model	Key No.	Spares No.	Description	Per Set
T SS H	1	65-9132	Spanner	1
T SS H	2	60-0767	Screwdriver set	1
H	3	68-9464	Plug spanner	1
T SS H	4	60-2184	Suspension unit "C" spanner	1
T SS H MX	5	60-3711	Tommy bar	1
T SS H	6	60-1911	Tommy bar	1
T SS H	7	68-9467	Tyre valve key	1
H	8	19-5390	Licence holder complete	1
T SS H	9	75-9089	Tool roll	1
T SS H		60-2114	Tool roll complete with tools	1
T SS H		60-2084	Open-ended spanner	1
T SS H		60-1907	Ring spanner — small	1
T SS H		60-3647	Ring spanner — large	1

A COMPLETE RANGE OF B.S.A. SERVICE TOOLS IS CONTAINED IN THE SERVICE TOOL CATALOGUE. PUBLICATION No. 00-5726, AVAILABLE UPON REQUEST

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Spares number	Page number	Key number	Per set
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00-3174	.. 5	.. —	.. —
00-3316	.. 5	.. —	.. —
00-3316	.. 5	.. —	.. —
00-5220	.. 5	.. —	.. —
00-7007	.. 5	.. —	.. —
00-7009	.. 5	.. —	.. —
02-0370	.. 37	.. —	.. 1
02-0443	.. 9	.. 1	.. 1
02-0525	.. 9	.. 2	.. 1
02-0525	.. 13	.. 2	.. 3
02-0525	.. 17	.. 32	.. 4
02-0923	.. 13	.. 20	.. 3
02-0923	.. 17	.. 2	.. 2
02-0923	.. 17	.. 7	.. 2
02-0923	.. 65	.. 28	.. 3
02-2138	.. 35	.. 10	.. 1
02-2138	.. 35	.. 17	.. 1
02-2138	.. 41	.. 16	.. 1
02-2138	.. 41	.. 26	.. 4
03-0101	.. 59	.. 38	.. 1
03-0101	.. 59	.. 41	.. 1
03-0101	.. 61	.. 50	.. 1
14-0101	.. 37	.. —	.. 2
14-0101	.. 39	.. —	.. 1
14-0101	.. 53	.. 20	.. 4
14-0101	.. 53	.. 24	.. 1
14-0101	.. 55	.. 35	.. 2
14-0101	.. 55	.. 40	.. 4
14-0101	.. 55	.. 41	.. 2
14-0101	.. 67	.. 33	.. 2
14-0102	.. 39	.. —	.. 2
14-0102	.. 39	.. —	.. 1
14-0102	.. 39	.. 6	.. 2
14-0102	.. 55	.. 46	.. 2
14-0102	.. 65	.. 26	.. 2
14-0102	.. 69	.. 61	.. 1
14-0103	.. 35	.. 16	.. 1
14-0103	.. 39	.. 14	.. 2
14-0103	.. 53	.. 17	.. 4
14-0103	.. 55	.. —	.. 5
14-0103	.. 69	.. 72	.. 2
14-0104	.. 69	.. 61	.. 1
14-0113	.. 37	.. 39	.. 1
14-0113	.. 59	.. —	.. 2
14-0114	.. 29	.. 21	.. 4
14-0114	.. 53	.. 2	.. 2
14-0115	.. 37	.. —	.. 1
14-0116	.. 37	.. 42	.. 1
14-0126	.. 29	.. 4	.. 2
14-0126	.. 51	.. 46	.. 1
14-0134	.. 45	.. 11	.. 1
14-0207	.. 49	.. 4	.. 5
14-0208	.. 23	.. 23	.. 1
14-0213	.. 69	.. 61	.. 1
14-0214	.. 69	.. 61	.. 1
14-0216	.. 35	.. 3	.. 2
14-0216	.. 35	.. 28	.. 2
14-0218	.. 35	.. 33	.. 1
14-0221	.. 33	.. 28	.. 1
14-0234	.. 33	.. 24	.. 4
14-0236	.. 41	.. 2	.. 1
14-0239	.. 43	.. 36	.. 2
14-0240	.. 43	.. 36	.. 2
14-0252	.. 29	.. 10	.. 1

Spares number	Page number	Key number	Per set
14-0302	.. 9	.. 5	.. 2
14-0302	.. 11	.. 14	.. 2
14-0302	.. 17	.. 1	.. 2
14-0302	.. 17	.. 6	.. 2
14-0302	.. 43	.. 44	.. 8
14-0302	.. 59	.. 28	.. 2
14-0302	.. 61	.. 42	.. 1
14-0304	.. 11	.. 41	.. 4
14-0305	.. 51	.. 28	.. 1
14-0401	.. 27	.. 22	.. 1
14-0401	.. 39	.. 23	.. 1
14-0402	.. 9	.. 5	.. 2
14-0404	.. 63	.. 12	.. 2
14-1019	.. 43	.. 47	.. 2
14-1203	.. 41	.. 25	.. 2
14-1301	.. 17	.. 9	.. 1
14-1301	.. 23	.. 34	.. 1
14-1301	.. 31	.. 38	.. 2
14-1301	.. 31	.. 50	.. 2
14-1301	.. 35	.. 15	.. 1
14-1301	.. 37	.. —	.. 2
14-1301	.. 39	.. —	.. 1
14-1301	.. 39	.. 17	.. 2
14-1301	.. 49	.. 9	.. 5
14-1301	.. 53	.. 25	.. 2
14-1301	.. 53	.. 27	.. 4
14-1301	.. 53	.. 31	.. 1
14-1301	.. 55	.. —	.. 5
14-1301	.. 55	.. 37	.. 4
14-1301	.. 55	.. 42	.. 2
14-1301	.. 57	.. 16	.. 2
14-1301	.. 65	.. 21	.. 2
14-1301	.. 65	.. 30	.. 2
14-1301	.. 69	.. 61	.. 4
14-1301	.. 69	.. 67	.. 2
14-1302	.. 9	.. 16	.. 2
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14-1302	.. 35	.. 29	.. 2
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14-1302	.. 37	.. 45	.. 2
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14-1304	.. 29	.. 29	.. 1
14-1304	.. 33	.. 9	.. 2
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14-1304	.. 45	.. 13	.. 1
14-1307	.. 51	.. 23	.. 1
14-1401	.. 17	.. 31	.. 4
14-1606	.. 17	.. 19	.. 1

Spares number	Page number	Key number	Per set
14-1619	.. 9	.. 19	.. 2
14-1635	.. 47	.. 33	.. 1
14-1901	.. 13	.. 1	.. 3
14-1901	.. 17	.. 17	.. 3
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14-1901	.. 39	.. 19	.. 1
14-2203	.. 37	.. 37	.. 5
14-6101	.. 33	.. 30	.. 1
14-6101	.. 55	.. 38	.. 1
14-6101	.. 67	.. 34	.. 4
14-6102	.. 15	.. 41	.. 1
14-6114	.. 53	.. 5	.. 2
14-6219	.. 13	.. 19	.. 3
14-6219	.. 41	.. 4	.. 4
14-6502	.. 15	.. 35	.. 4
14-6606	.. 23	.. 14	.. 2
14-6606	.. 25	.. 47	.. 1
14-6608	.. 25	.. 70	.. 1
14-6610	.. 23	.. 8	.. 4
14-6610	.. 25	.. 46	.. 1
14-6610	.. 27	.. 11	.. 8
14-6611	.. 25	.. 37	.. 1
14-6612	.. 25	.. 39	.. 1
14-6612	.. 25	.. 57	.. 2
14-6614	.. 25	.. 40	.. 1
14-7308	.. 41	.. 31	.. 1
14-7804	.. 27	.. 29	.. 1
15-5155	.. 9	.. 3	.. 1
15-5155	.. 37	.. 43	.. 4
19-0456	.. 69	.. 61	.. 1
19-0916	.. 67	.. 51	.. 1
19-1054	.. 63	.. 1	.. 1
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19-1068	.. 63	.. 31	.. 4
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19-1095	.. 63	.. 13	.. 1
19-1096	.. 63	.. 17	.. 1
19-1245	.. 63	.. 21	.. 1
19-1249	.. 63	.. 19	.. 1
19-1259	.. 15	.. 52	.. 1
19-1262	.. 15	.. 52	.. 1
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19-1276	.. 63	.. 3	.. 1
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19-1364	.. 65	.. 17	.. 1
19-1715	.. 67	.. 47	.. 1
19-1735	.. 65	.. 20	.. 1
19-1747	.. 67	.. 38	.. 1
19-1776	.. 69	.. —	.. 1
19-1847	.. 67	.. 38	.. 1
19-1849	.. 23	.. 19	.. 1

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Spares number	Page number	Key number	Per set	Spares number	Page number	Key number	Per set	Spares number	Page number	Key number	Per set
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19-1858	67	46	1	19-8958	65	6	1	24-1088	51	34	1
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