



20-1035 / C

MASTER PARTS LIST

1966 - 1967 - 1968

for models

650SS : Atlas : N15CS : P11 : P11A

G15CS : G15CSR : G15 Mark II

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CRANKSHAFT

23286	Crankshaft assembly, less connecting rods	1	650SS		
24276	Crankshaft assembly, less connecting rods	1	ALL except 650SS		
23262	Crankcheek—timing side	1	ALL		
23261	Crankcheek—driving side	1	ALL		
23315	Flywheel only	1	650SS		
24248	Flywheel only	1	ALL except 650SS		
T.2105	Flywheel/crankcheek dowel	1	ALL		
T.2033	Crankcheek bolts	4	ALL		
T.2086	Crankcheek studs	2	ALL		
T.2032	Dowel retaining plates	2	ALL		
T.2031	Crankcheek—stud nuts	6	ALL		
23280	Crankcheek—bolt nuts	2	ALL		
E.4591	Crankshaft plug	1	ALL		

CONNECTING ROD

25369	Connecting rods, with cap	2	ALL		
23254	Connecting-rod cap bolts	4	ALL		
23253	Cap-bolts nuts	4	ALL		
25384	Con-rod bearing shell (top half)—standard	2	ALL		Pair
23255	Con-rod bearing shell (bottom half)—standard	2	ALL		Pair
25409	Con-rod bearing shell (top half)—010 in.	2	ALL		Pair
25410	Con-rod bearing shell (top half)—020 in.	2	ALL		Pair
25411	Con-rod bearing shell (top half)—030 in.	2	ALL		Pair
25413	Con-rod bearing shell (top half)—040 in.	2	ALL		Pair
25165	Con-rod bearing shell (bottom half)—010 in.	2	ALL		Pair
25166	Con-rod bearing shell (bottom half)—020 in.	2	ALL		Pair
25167	Con-rod bearing shell (bottom half)—030 in.	2	ALL		Pair
25168	Con-rod bearing shell (bottom half)—040 in.	2	ALL		Pair

CRANKCASE

25376	Crankcase complete with timing cover	1	650SS		
25377	Crankcase complete with timing cover	1	Atlas		
25378	Crankcase complete with timing cover	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR		
25379	Crankcase complete with timing cover	1	G15CSR, P11		
25373	Crankcase halves assembled, less timing cover	1	650SS		
25374	Crankcase halves assembled, less timing cover	1	Atlas		
25375	Crankcase halves assembled, less timing cover	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A		
25187	Timing-gear cover	1	ALL		
25305	Timing-gear cover	1	G15CSR, P11		
21011	Crankcase (drive side)	1	650SS		
24280	Crankcase (drive side)	1	Atlas		
25043	Crankcase (drive side)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A		
25371	Crankcase (timing side)	1	650SS		
25372	Crankcase (timing side)	1	ALL except 650SS		
T.2236	Timing-cover gasket	1	ALL		
T.2018	Cylinder-barrel studs	6	650SS		
24251	Cylinder-barrel studs	6	ALL except 650SS		
T.2209	Cylinder-barrel studs (stepped)	2	ALL		
18943	Cylinder-barrel studs (front)	1	ALL		
24689	Timing-cover screws	6	ALL		
E.6980	Timing-cover screws	6	ALL		
20621A	Timing-cover screw washers	12	ALL		
24689	Sump screws	2	ALL		
T.2036	Camshaft bush (timing side)	1	ALL		
T.2037	Camshaft bush (drive side)	1	ALL		
048023	Oil-seal (timing-side shaft)	1	ALL		
048079	Oil-seal circlip	1	ALL		
16945	Sump-filter body	1	ALL		
16949	Filter-body washer	1	ALL		
16948	Filter-body circlip	1	ALL		
16946	Sump-filter gauze	1	ALL		
16947	Filter-gauze washer	1	ALL		
E.4591	Timing-cover oilway plug	1	ALL		
16902	Oilway set pin	1	ALL		
T.1084	Set-pin washer	1	ALL		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
CRANKCASE BREATHER					
19629	Rubber breather pipe— $2\frac{1}{2}$ in.	1	ALL except 650SS		
24300	Breather-pipe elbow	1	ALL except 650SS		
13786	Elbow washer	1	ALL except 650SS		
24303	Elbow nut	1	ALL except 650SS		
24313	Crankcase-breather pipe-assembled	1	650SS		
22240	Breather-flange gasket	1	650SS		
T.2213	Breather-flange screw	1	650SS		
19629	Rubber breather pipe— $2\frac{1}{2}$ in.	1	650SS		
PRESSURE RELEASE					
T.2059A	Pressure-release body assembly	1	ALL		
T.2054	Release-body piston	1	ALL		
T.2061	Release-body piston spring	1	ALL		
15404	Packing shim	AR	ALL		
T.2060	Release-body nut	1	ALL		
T.2058	Release-union washer	1	ALL		
T.2057	Release-union nut washer	1	ALL		
CYLINDER BARREL AND HEAD					
25327	Cylinder barrel	1	650SS		
25323	Cylinder barrel	1	ALL except 650SS		
25358	Cylinder head, with valve guides	1	650SS		
25359	Cylinder head, with valve guides	1	ALL except 650SS		
25324	Cylinder-head gasket	1	650SS		
25318	Cylinder-head gasket	1	ALL except 650SS		
T.2016	Cylinder-barrel stud nut— $\frac{3}{4}$ in.	7	650SS		
T.2016	Cylinder-barrel stud nut— $\frac{3}{4}$ in.	1	ALL except 650SS		
24250	Cylinder-barrel stud nuts	6	ALL except 650SS		
T.2210	Cylinder-barrel stud nuts— $\frac{3}{4}$ in.	2	ALL		
000011	Cylinder-barrel stepped-stud washers	2	ALL		
24252	Cylinder-barrel stud washers	6	ALL except 650SS		
T.2093	Cylinder-base gasket	1	650SS		
24249	Cylinder-base gasket	1	ALL except 650SS		
T.2161	Head-to-barrel studs— $\frac{1}{2}$ in.	2	ALL		
18756	Head-to-barrel studs	3	650SS		
24389	Head-to-barrel studs	3	ALL except 650SS		
T.2034	Head-stud nuts	2	650SS		
24260	Head-stud nuts	2	ALL except 650SS		
T.2017	Head-stud nuts— $\frac{1}{2}$ in.	2	ALL		
10637	Head-stud nut	1	650SS		
000011	Cylinder-head stud washers	2	ALL		
24250	Head-stud nut (rear)	1	ALL except 650SS		
T.2096	Cylinder-head bolt—long	4	650SS		
24253	Cylinder-head bolts—long	4	ALL except 650SS		
25313	Cylinder-head bolt—short	1	ALL		
16213	Cylinder-head bolt washers	5	650SS		
16213	Cylinder-head bolt washer	1	ALL except 650SS		
E.5456	Cylinder-head bolt washers	4	ALL except 650SS		
VALVES, GUIDES AND SPRINGS					
25499	Inlet valve (after engine No. 125871)	2	650SS		
17221	Inlet valves	2	650SS		
24330	Inlet valves	2	ALL except 650SS		
T.2204	Exhaust valves	2	ALL		
T.2011	Valve guides	4	ALL		
23392	Heat-resisting washers	4	ALL		
T.2073	Valve-spring cups	4	ALL		
22839	Valve-spring (inner)	4	ALL		
22838	Valve-spring (outer)	4	ALL		
T.186	Valve-spring collars	4	ALL		
T.197	Valve cotters	Pairs 4	ALL		Pairs
25501	Inlet valve (after engine No. 125871)	2	ALL		
25500	Exhaust valve (after engine No. 125871)	2	ALL		
PISTONS AND RINGS (STANDARD)					
25387	Piston complete (left hand)	1	650SS		
25389	Piston complete (left hand)	1	ALL except 650SS		
25388	Piston complete (right hand)	1	650SS		
25390	Piston complete (right hand)	1	ALL except 650SS		
23272	Piston rings (top)—chrome	2	650SS		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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PISTONS AND RINGS (STANDARD)—continued

24284	Piston rings (top)—chrome ...	2	ALL except 650SS		
23273	Piston rings—plain ...	2	650SS		
24285	Piston rings—plain ...	2	ALL except 650SS		
25381	Piston rings—oil control ...	2	650SS		
25382	Piston rings—oil control ...	2	ALL except 650SS		
23275	Gudgeon pins ...	2	650SS		
24383	Gudgeon pins ...	2	ALL except 650SS		
23276	Gudgeon-pin circlips ...	4	ALL		

PISTONS AND RINGS (OVERSIZE)

25414	Piston complete (left hand)— ± 0.10 in.	1	650SS		
25415	Piston complete (left hand)— ± 0.10 in.	1	ALL except 650SS		
25417	Piston complete (left hand)— ± 0.20 in.	1	650SS		
25418	Piston complete (left hand)— ± 0.20 in.	1	ALL except 650SS		
25420	Piston complete (left hand)— ± 0.30 in.	1	650SS		
25421	Piston complete (left hand)— ± 0.30 in.	1	ALL except 650SS		
25423	Piston complete (left hand)— ± 0.40 in.	1	650SS		
25424	Piston complete (left hand)— ± 0.40 in.	1	ALL except 650SS		
25426	Piston complete (right hand)— ± 0.10 in.	1	650SS		
25427	Piston complete (right hand)— ± 0.10 in.	1	ALL except 650SS		
25429	Piston complete (right hand)— ± 0.20 in.	1	650SS		
25430	Piston complete (right hand)— ± 0.20 in.	1	ALL except 650SS		
25432	Piston complete (right hand)— ± 0.30 in.	1	650SS		
25433	Piston complete (right hand)— ± 0.30 in.	1	ALL except 650SS		
25435	Piston complete (right hand)— ± 0.40 in.	1	650SS		
25436	Piston complete (right hand)— ± 0.40 in.	1	ALL except 650SS		
25153	Piston ring (top)—chrome ± 0.10 in.	2	650SS		
25246	Piston ring (top)—chrome ± 0.10 in.	2	ALL except 650SS		
25154	Piston ring (top)—chrome ± 0.20 in.	2	650SS		
25247	Piston ring (top)—chrome ± 0.20 in.	2	ALL except 650SS		
25155	Piston ring (top)—chrome ± 0.30 in.	2	650SS		
25248	Piston ring (top)—chrome ± 0.30 in.	2	ALL except 650SS		
25156	Piston ring (top)—chrome ± 0.40 in.	2	650SS		
25249	Piston ring (top)—chrome ± 0.40 in.	2	ALL except 650SS		
25157	Piston ring—plain ± 0.10 in.	2	650SS		
25250	Piston ring—plain ± 0.10 in.	2	ALL except 650SS		
25158	Piston ring—plain ± 0.20 in.	2	650SS		
25251	Piston ring—plain ± 0.20 in.	2	ALL except 650SS		
25159	Piston ring—plain ± 0.30 in.	2	650SS		
25252	Piston ring—plain ± 0.30 in.	2	ALL except 650SS		
25160	Piston ring—plain ± 0.40 in.	2	650SS		
25253	Piston ring—plain ± 0.40 in.	2	ALL except 650SS		
25438	Piston ring—oil-control ± 0.10 in.	2	650SS		
25439	Piston ring—oil-control ± 0.10 in.	2	ALL except 650SS		
25441	Piston ring—oil-control ± 0.20 in.	2	650SS		
25442	Piston ring—oil-control ± 0.20 in.	2	ALL except 650SS		
25444	Piston ring—oil-control ± 0.30 in.	2	650SS		
25445	Piston ring—oil-control ± 0.30 in.	2	ALL except 650SS		
25447	Piston ring—oil-control ± 0.40 in.	2	650SS		
25448	Piston ring—oil-control ± 0.40 in.	2	ALL except 650SS		

MAIN BEARINGS

17822	Ball bearing (timing side) ...	1	ALL		
T.2008	Sealing washer (timing-side bearing) ...	1	ALL		
17824	Roller bearing (drive side) ...	1	ALL		
T.2187	Oil seal (drive-side bearing) ...	1	ALL		

TIMING GEAR

T.2035	Half-time pinion ...	1	ALL		
000572	Pinion key ...	1	ALL		
T.2007	Pinion backing plate ...	1	ALL		
22729	Camshaft ...	1	ALL		
T.2078	Camshaft-breather plate (stationary) ...	1	ALL		
24301	Breather plate (rotary) ...	1	ALL		
T.2108	Breather spring ...	1	ALL		
20829	Camshaft sprocket ...	1	ALL		
000572	Camshaft-sprocket key ...	1	ALL		
17211	Sprocket and rev. counter drive nut ...	1	ALL		
17806	Camshaft chain (38 link—endless) ...	1	ALL		
T.2217	Chain-tensioner slipper ...	1	ALL		
T.2218	Chain-tensioner plate (thick) ...	1	ALL		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
TIMING GEAR—continued					
T.2218A	Chain-tensioner plate (chin)	1	ALL		
T.247	Chain-tensioner studs	2	ALL		
E.3231	Chain-tensioner stud nuts	2	ALL		
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	2	ALL		
50008	Intermediate gear with sprockets	1	ALL		
T.2026	Intermediate-gear bush	1	ALL		
T.2080	Intermediate-gear washer	1	ALL		
T.2021	Intermediate-gear spindle	1	ALL		
17823	Intermediate-spindle circlip	1	ALL		
22771	Tappets (left hand)	2	ALL		
TAPPETS AND PUSH RODS					
22772	Tappets (right hand)	2	ALL		
T.2142	Tappet locating plates	2	ALL		
T.2143	Locating-plate screws	2	ALL		
S650-82IN	Inlet push rod complete—long	2	ALL		
S650-82EX	Exhaust push rod complete—short	2	ALL		
25515	Inlet push rod complete (after engine No. 125871)	2	ALL		
25516	Exhaust push rod complete (after engine No. 125871)	2	ALL		
23352	Inlet push-rod less ends—long	2	ALL		
23354	Exhaust push-rod less ends—short	2	ALL		
T.2064	Push-rod ends (top)	4	ALL		
T.2182	Push-rod ends (bottom)	4	ALL		
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL		
25497	Exhaust push-rod less ends (short—after engine No. 125871)	2	ALL		
ROCKERS, COVERS, etc.					
25332	Rocker-inlet (right hand)	1	ALL		
25330	Rocker-inlet (left hand)	1	ALL		
25336	Rocker-exhaust (right hand)	1	ALL		
25334	Rocker-exhaust (left hand)	1	ALL		
T.2063	Rocker ball ends	4	ALL		
T.2074	Rocker adjusters	4	ALL		
T.232	Rocker-adjuster nuts	4	ALL		
25350	Rocker shafts	4	ALL		
18102	Rocker-shaft thrust washers	4	ALL		
18103	Rocker-shaft spring washers	4	ALL		
T.2083	Rocker-shaft joint washers	4	ALL		
T.2238	Rocker-shaft locking plates	4	ALL		
T.2239	Rocker-shaft retaining plates	4	ALL		
T.2240	Rocker-shaft plate joint washers	4	ALL		
T.2256	Retaining-plate set pins	8	ALL		
T.2162	Rear-cap domed nut	1	ALL		
T.2082	Domed-nut washer	1	ALL		
18094	Rear-rocker cap	1	ALL		
T.2084	Rear-cap sealing washer	1	ALL		
18033	Rear-cap stud	1	ALL		
000579	Rear-cap dowel	1	ALL		
T.2085	Front-cap nuts	4	ALL		
18093	Front-rocker caps	2	ALL		
T.2088	Front-cap sealing washers	2	ALL		
T.2252	Front-cap studs	4	ALL		
25328	Rocker-box oil-feed pipe	1	ALL		
018155	Rocker-box oil-feed pipe clip	1	ALL		
18101	Rocker feed-pipe banjo bolts	3	ALL		
T.1084	Banjo-bolt fibre washers	6	ALL		
OIL PUMP					
25396	Oil pump complete	1	ALL		
15511A	Oil-pump spindle nut	1	ALL		
24733	Worm gear wheel (on pump)	1	ALL		
17697	Gear-wheel key	1	ALL		
15515	Pump feed bush	1	ALL		
T.272	Feed-bush sealing washer	1	ALL		
24732	Driving worm on mainshaft and pinion nut	1	ALL		
E.4440	Pump-to-crankcase studs	2	ALL		
E.3231	Pump-stud nuts	2	ALL		
E.4590	Oil-stop grub screw	1	ALL		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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STATOR HOUSING

20885	Stator housing	1	ALL except G15, G15CS, G15CSR		
25116	Housing screws	3	ALL except G15, G15CS, G15CSR		

HEAD STEADY STAY

23868	Head steady place	1	650SS, Atlas		
18032	Place stud (in head)	1	650SS, Atlas		
000010	Stud washer	1	650SS, Atlas		
E.3224	Stud nut	1	650SS, Atlas		
E.3798	Steady place-to-frame bolts	2	650SS, Atlas		
11796	Bolt washers	2	650SS, Atlas		
18202	Bolt washers	2	650SS, Atlas		
E.3223	Bolt nuts	2	650SS, Atlas		
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, N15CS, G15CSR		
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A		
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A		
033091	Engine-steady-stay	1	P11, P11A		
026873	Stay-to-frame bolt	1	P11, P11A		
000011	Stay-to-frame bolt washer	1	P11, P11A		

CRANKCASE BOLTS

13870	Crankcase bolt—short	1	ALL		
E.5456	Crankcase-bolt washer	1	ALL		
E.3223	Crankcase-bolt nut	1	ALL		
T.2013	Crankcase stud (top rear)	1	ALL		
000010	Crankcase-stud washer	1	ALL		
E.3224A	Crankcase-stud nut	1	ALL		
19077	Crankcase-stud (top front)	1	ALL		
T.2221	Crankcase-stud washer	1	ALL		
E.3229	Crankcase-stud nut	1	ALL		
E.3214	Crankcase stud	1	650SS, Atlas		
E.3231	Stud nuts	2	650SS, Atlas		

ENGINE PLATES AND BOLTS

15621	Engine plates (front)	2	650SS, Atlas		
20999	Engine-plate cover	1	650SS, Atlas		
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas		
014119	Stud washers	2	650SS, Atlas		
E.3224A	Stud nuts	2	650SS, Atlas		
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas		
014119	Stud washers	2	650SS, Atlas		
E.3224	Stud nuts	2	650SS, Atlas		
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas		
014119	Stud washers	2	650SS, Atlas		
E.3224A	Stud nuts	2	650SS, Atlas		
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas		
014119	Stud washers	2	650SS, Atlas		
E.3224	Stud nuts	2	650SS, Atlas		
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966		
E.3223	Bolt nut	1	650SS, Atlas 1966		
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas		
014117	Bolt washers	4	650SS, Atlas		
000004	Bolt nuts	2	650SS, Atlas		
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas		
014119	Bolt washers	12	650SS, Atlas		
E.3224	Bolt nuts	6	650SS, Atlas		
20700	Engine plate (rear left hand)	1	650SS, Atlas		
50229	Engine plate (rear right hand)	1	650SS, Atlas		
19100	Engine plate rear cover	1	650SS, Atlas		
030216	Front engine plate assembled (left hand)	1	ALL G15 Models		
030219	Front engine plate assembled (right hand)	1	ALL G15 Models		
000303	Crankcase/engine plate studs	2	ALL G15 Models		
014119	Stud washers	4	ALL G15 Models		
000003	Stud nuts	4	ALL G15 Models		
010823	Front engine-plate-to-frame stud	1	ALL G15 Models		
000003	Stud nuts	2	ALL G15 Models		
014119	Stud washers	2	ALL G15 Models		
000277	Front engine-plate-to-engine stud	1	ALL G15 Models		
000004	Stud nuts	2	ALL G15 Models		

ENGINE PLATES AND BOLTS—continued

030221	Front engine-plate spacers ...	2	ALL G15 Models		
032240	Rear engine plate (left hand) ...	1	ALL G15 Models		
033046	Rear engine plate (right hand) ...	1	ALL G15 Models		
000304	Rear engine-plate studs (top) ...	2	ALL G15 Models		
014119	Plain washers for 000304 stud ...	4	ALL G15 Models		
014117	Spring washers for 000304 stud ...	2	ALL G15 Models		
000003	Nuts for 000304 stud ...	4	ALL G15 Models		
000288	Rear engine-plate stud (bottom) ...	1	ALL G15 Models		
000011	Plain washers for 000288 stud ...	2	ALL G15 Models		
000004	Nuts for 000288 stud ...	2	ALL G15 Models		
030238	Engine-plate cover ...	1	ALL G15 Models		
033089	Engine plates (front) ...	2	P11, P11A		
033183	Front engine-to-frame stud ...	1	P11, P11A		
000010	Front engine-plate-to-frame-stud washers	2	P11, P11A		
000003	Front engine-plate-to-frame-stud nuts	2	P11, P11A		
000303	Front engine-plate-to-engine stud ...	1	P11, P11A		
014119	Front engine-plate-to-engine stud washer	2	P11, P11A		
000003	Front engine-plate-to-engine-stud nuts	2	P11, P11A		
033194	Front engine-plate-lug-scraper ...	1	P11, P11A		
033195	Front-engine-plate-lug-spacer (timing side)	1	P11, P11A		
033114	Engine plate (rear left side) ...	1	P11, P11A		
033115	Engine plate (rear right side) ...	1	P11, P11A		
000304	Rear engine-plate stud (top) ...	1	P11, P11A		
014119	Rear engine-plate top-stud washers	2	P11, P11A		
000003	Rear engine-plate top-stud nuts	2	P11, P11A		
033137	Rear engine-plate top-stud spacer ...	1	P11, P11A		
000304	Rear engine-plate stud (centre) ...	1	P11, P11A		
014119	Rear engine-plate centre-stud washers	2	P11, P11A		
000003	Rear engine-plate centre-stud nuts	2	P11, P11A		
033137	Rear engine-plate centre-stud spacer	1	P11, P11A		
014736	Rear engine-plate stud (bottom) ...	1	P11, P11A		
014117	Rear engine-plate bottom-stud washers	2	P11, P11A		
000004	Rear engine-plate bottom-stud nuts	2	P11, P11A		
025054	Rear engine-plate bottom-stud spacer	1	P11, P11A		
000304	Rear engine-plate centre stud	1	G15		
000277	Crankcase/engine stud ...	1	650SS, Atlas, 67		
014117	Crankcase/engine stud washer	1	650SS, Atlas 68		
000004	Crankcase/engine stud nut ...	1	650SS, Atlas 67-68		

ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative) ...	R	ALL		
T.2180B	Sprocket—18 teeth (alternative) ...	R	ALL		
T.2180C	Sprocket—19 teeth (alternative) ...	R	ALL		
T.2180D	Sprocket—20 teeth (alternative) ...	R	ALL		
T.2180E	Sprocket—21 teeth (standard fitting)	1	650SS, Atlas, G15CS, N15CS, P11, P11A		
T.2180F	Sprocket—22 teeth (standard fitting)	1	G15, Mark II, G15CSR		
T.2180G	Sprocket—23 teeth (alternative) ...	R	ALL		
E.3682	Engine-sprocket key ...	R	ALL		

MAGNETO

42453B	Magneto (Lucas K2F) ...	1			
47508D	Sprocket with auto advance ...	1			
458865	Pick-up with brush and spring (right hand)	1			
458866	Pick-up with brush and spring (left hand) ...	1			
451260	Brush and spring for pick-up ...	2			
410500	H.T. cable nuts ...	2			
459269	Contact-breaker cover ...	1			
492854	Contact breaker ...	1			
455191	Brush and spring (earthing) with holder	1			
54440888	Contact set ...	1			
498157	Auto-advance spring set ...	1			
T.2191	Magneto joint washer ...	1			
T.2245	Magneto fixing studs ...	2			
11796	Magneto fixing-stud washers	2			
E.3231	Fixing-stud nuts ...	2			
25105	Magneto fixing bolt ...	1			
01076	Fibre washer for bolt ...	1			
015306	Shakeproof washer for bolt ...	1			
E.3229	Bolt nut ...	1			
14490	H.T. lead clip ...	1			
18257	Magneto chain ...	1			

The majority of 1967 models are fitted with Lucas coil-capacity ignition systems. See parts list on page 00

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
CARBURETTOR					
23874	Inlet port sleeves ...	2	650SS, 66-67 ...		
23358	Carburettor spacers—thin ...	2	ALL ...		
23872	Carburettor spacers—thick ...	2	650SS, Atlas 1966 ...		
030561	Carburettor spacers ...	2	ALL ...		
23873	Balance unions ...	2	ALL ...		
11775	Balance-union washers ...	2	ALL ...		
23580	Balance pipe hose 5½ in. ...	1	ALL ...		
23395	Carburettor fixing screw ...	1	650SS, Atlas 1966 ...		
030343	Carburettor fixing screw ...	1	ALL ...		
11796	Carburettor screw washer ...	1	ALL ...		
23563	Carburettor fixing studs ...	3	650SS, Atlas 1966 ...		
21999	Carburettor fixing studs ...	3	ALL ...		
E.3231	Carburettor fixing stud nuts ...	3	ALL ...		
11796	Carburettor stud washers ...	3	ALL ...		
000952	Float-chamber-to-carburettor pipe—2 in. ...	1	ALL except P11, P11A, Atlas 67-68		
041014	Carburettor flange 'O' rings ...	2	ALL except P11, P11A, Atlas 67-68		
25199	Carburettor complete less cables (left hand) ...	1	650SS ...		
23405	Carburettor complete less cables (left hand) (389/236) ...	1	Atlas 1966 ...		
25407	Carburettor complete less cables (left hand) (389/241) ...	1	G15 Mark II 1966 ...		
32279	Carburettor complete less cables (left hand) (389/237) ...	1	G15CS, N15CS, 1966 ...		
032277	Carburettor complete less cables (left hand) (389/242) ...	1	G15CSR 1966 ...		
033077	Carburettor complete less cables (left hand) (L930/8) ...	1	P11, P11A, 1968, G15CS ...		
25200	Carburettor complete less cables (right hand) ...	1	650SS, 1966 ...		
23406	Carburettor complete less cables (right hand) (689/236) ...	1	Atlas 1966 ...		
25408	Carburettor complete less cables (right hand) (689/241) ...	1	G15 Mark II, 1966 ...		
032280	Carburettor complete less cables (right hand) (689/237) ...	1	G15CS, N15CS, 1966 ...		
032278	Carburettor complete less cables (right hand) (689/242) ...	1	G15CSR, 1966 ...		
033078	Carburettor complete less cables (right hand) (R/930/7) ...	1	P11, P11A, G15CS, 1968 ...		
033071	Carburettor complete (left hand) Amal L930/ ...	1	650SS (without Air Filter) ...		
033073	Carburettor complete (left hand) Amal L930/ ...	1	650SS (with Air Filter) ...		
033077	Carburettor complete (left hand) Amal L930/8 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...		
033075	Carburettor complete (left hand) Amal L930/6 ...	1	G15CSR, Home Atlas (without Air Filter) ...		
033072	Carburettor complete (right hand) Amal L930/ ...	1	650SS (without Air Filter) ...		
033074	Carburettor complete (right hand) Amal L930/ ...	1	650SS (with Air Filter) ...		
033078	Carburettor complete (right hand) Amal L930/7 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...		
033076	Carburettor complete (right hand) Amal L930/5 ...	1	G15CSR, Home Atlas (without Air Filter) ...		
930/002	Carburettor body only (left hand) ...	1	ALL ...		
930/001	Carburettor body only (right hand) ...	1	ALL ...		
376-003	Body only (left hand) ...	1	650SS ...		
389-002	Body only (left hand) ...	1	ALL except P11, P11A, 650SS ...		
L930-002	Body only (left hand) ...	1	P11, P11A, Atlas 1967-68 ...		
376-164	Body only (right hand) ...	1	650SS ...		
689-028	Body only (right hand) ...	1	ALL except P11, P11A, 650SS ...		
R930-001	Body only (right hand) ...	1	P11, P11A, 67-68, Atlas ...		
376-077	Float-chamber covers ...	2	ALL except P11, P11A, 67-68 Atlas ...		
376-078	Side-cover washers ...	2	ALL except P11, P11A, 67-68 Atlas ...		
376-079	Side-cover screws ...	6	ALL except P11, P11A, 67-68 Atlas ...		
376-083	Float only ...	1	ALL except P11, P11A, 67-68 Atlas ...		
376-094	Float-spindle bush ...	1	ALL except P11, P11A, 67-68 Atlas ...		
376-089	Float needle ...	1	ALL except P11, P11A, 67-68 Atlas ...		
376-088	Float-needle seating ...	1	ALL except P11, P11A, 67-68 Atlas ...		
376-065	Mixing-chamber cap rings ...	2	650SS ...		
389-065	Mixing-chamber cap rings ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...		
4-235	Springs for ring ...	2	650SS ...		
29-201	Springs for ring ...	2	ALL except P11, P11A, 67-68 Atlas ...		
4-241	Screws for spring ...	2	ALL except P11, P11A, 67-68 Atlas ...		
376-064	Mixing-chamber caps ...	2	650SS ...		
389-064	Mixing-chamber caps ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...		
4-035	Control-cable adjusters ...	4	ALL ...		
376-062	Air valves ...	2	650SS ...		
389-062	Air valves ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...		
6-047	Air-valve guides ...	2	650SS ...		
29-057	Air-valve guides ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...		
376-060	Throttle valves size 3½ in. ...	2	650SS ...		

CARBURETTOR — continued

389-060	Throttle valves—size 3 (left hand)	1	1966 Atlas, G15 Mark II	...
389-060	Throttle valves—size 3 (left hand)	1	G15CS, N15CS	...
389-060	Throttle valves—size 3 (left hand)	1	G15CSR	...
689-060	Throttle valves—size 3 (right hand)	1	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
4-046	Air valve-springs	2	ALL except PII, PIIA, 67-68 Atlas	...
376-132	Throttle-valve springs	2	650SS	...
389-092	Throttle-valve springs	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
376-068	Throttle-stop screws	2	ALL except PII, PIIA, 67-68 Atlas	...
376-069	Throttle-stop screw springs	2	ALL except PII, PIIA, 67-68 Atlas	...
332-017	Pilot air-adjusting screws	2	ALL except PII, PIIA, 67-68 Atlas	...
4-148	Adjusting-screw springs	2	ALL except PII, PIIA, 67-68 Atlas	...
376-063	Taper needle jets	2	650SS	...
389-063	Taper needle jets	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
4-230	Jet-needle clips	2	ALL except PII, PIIA, 67-68 Atlas	...
376-072	Needle jets—size 1065	2	ALL except PII, PIIA, 67-68 Atlas	...
376-100	Main jets—size 270	2	650SS	...
376-100	Main jets—size 350	2	Atlas 1966	...
376-100	Main jets—size 420	2	G15 Mark II	...
376-100	Main jets—size 380	2	G15CS, N15CS	...
376-100	Main jets—size 360	2	G15CSR	...
376-073	Main-jet holders	2	ALL except PII, PIIA, 67-68 Atlas	...
376-074	Jet-holder washers	2	ALL except PII, PIIA, 67-68 Atlas	...
376-075	Main-jet covers	2	ALL except PII, PIIA, 67-68 Atlas	...
376-076	Pilot jets size 25	2	650SS	...
376-076	Pilot jets size 20	2	ALL except PII, PIIA, 67-68 Atlas, 650SS	...
376-095	Pilot-jet cover nuts	2	ALL except PII, PIIA, 67-68 Atlas	...
116-162	Jet cover-nut washers	2	ALL except PII, PIIA, 67-68 Atlas	...
376-057	Choke or jet block— $1\frac{1}{8}$ in.	2	650SS	...
389-056	Choke or jet block— $1\frac{1}{8}$ in.	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
389-056	Choke or jet block (left hand)	1	1966 Atlas	...
689-056	Choke or jet block (right hand)	1	1966 Atlas	...
376-067	Jet block washers	2	ALL except PII, PIIA, 67-68 Atlas	...
376-070	Jet-block locating pegs	2	ALL except PII, PIIA, 67-68 Atlas	...
376-097	Petrol-feed banjo (left hand)	1	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
244-1730	Petrol-feed banjo (left hand)	1	650SS	...
376-141	Petrol-feed banjo (right hand)	1	ALL except PII, PIIA, 67-68 Atlas	...
376-091	Banjo bolt (left hand)	1	ALL except PII, PIIA, 67-68 Atlas	...
376-140	Banjo bolt (right hand)	1	ALL except PII, PIIA, 67-68 Atlas	...
376-092	Banjo-bolt washers	2	ALL except PII, PIIA, 67-68 Atlas	...
14-175	Banjo-bolt seating washers	2	ALL except PII, PIIA, 67-68 Atlas	...
376-093	Filter gauze	2	ALL except PII, PIIA, 67-68 Atlas	...
343-011	Tickler body	1	ALL except PII, PIIA, 67-68 Atlas	...
376-086	Tickler plunger	1	ALL except PII, PIIA, 67-68 Atlas	...
376-067	Tickler spring	1	ALL except PII, PIIA, 67-68 Atlas	...
376-066	Intake venturi (plastic)	2	650SS	...
389-066	Intake venturi (plastic)	2	ALL except PII, PIIA, 650SS, 67-68 Atlas	...
622/050	Float-chamber bodies	2	PII, PIIA, 67-68 Atlas	...
928/060	Throttle valves—size 3 in.	2	PII, PIIA, 67-68 Atlas	...
928/062	Air valves	2	PII, PIIA, 67-68 Atlas	...
928/064	Mixing-chamber tops	2	PII, PIIA, 67-68 Atlas	...
622/061	Throttle-valve springs	2	PII, PIIA, 67-68 Atlas	...
622/065	Air-valve springs	2	PII, PIIA, 67-68 Atlas	...
622/067	Throttle-needle clips	2	PII, PIIA, 67-68 Atlas	...
928/063	Throttle needles	2	PII, PIIA, 67-68 Atlas	...
622/068	Float needles	2	PII, PIIA, 67-68 Atlas	...
622/069	Floats	2	PII, PIIA, 67-68 Atlas	...
622/071	Float spindles	2	PII, PIIA, 67-68 Atlas	...
622/073	Float-chamber washers	2	PII, PIIA, 67-68 Atlas	...
622/076	Pilot air-adjuster screws	2	PII, PIIA, 67-68 Atlas	...
622/077	Throttle stops	2	PII, PIIA, 67-68 Atlas	...
622/078	Banjo bolts	2	PII, PIIA, 67-68 Atlas	...
622/079	Needle jets—size 107	2	PII, PIIA, 67-68 Atlas	...
622/080	Jet holders	2	PII, PIIA, 67-68 Atlas	...
376/100	Main jets—with air filter size 250	2	PII, PIIA, 67-68 Atlas	...
124/026	Pilot jets—size 25 c.c.	2	PII, PIIA, 67-68 Atlas	...
622/101	Flange "O" rings	2	PII, PIIA, 67-68 Atlas	...
14/032	Tickler springs	2	PII, PIIA, 67-68 Atlas	...

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
CARBURETTOR — continued					
622.085	Float-chamber and mixing-chamber top screws ...	4	P11, P11A, 67-68 Atlas		
033281	Carburettor flange "O" rings ...	2	P11, P11A, 67-68 Atlas		
374.097	Banjo unions ...	2	P11, P11A, 67-68 Atlas		
622.082	"O" rings ...	4	P11, P11A, 67-68 Atlas		
928.066	Air funnels ...	2	P11, P11A, 67-68 Atlas		
5.077	Cable adjuster lock nuts ...	4	P11, P11A, 67-68 Atlas		
EXHAUST PIPE					
23432	Exhaust-pipe-bare (left) large bore ...	1	650SS, Atlas		
030263	Exhaust-pipe-bare (left) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR		
031583	Exhaust-pipe-bare (left) ...	1	G15CSR 1966-67		
033116	Exhaust-pipe-bare (left) ...	1	P11		
23433	Exhaust-pipe-bare (right) large bore ...	1	650SS, Atlas		
030266	Exhaust-pipe-bare (right) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR		
031585	Exhaust-pipe-bare (right) ...	1	G15CSR 1966-67		
033118	Exhaust-pipe-bare (right) ...	1	P11		
24020	Exhaust-pipe (left hand) small bore...	1	650SS, Atlas		
24021	Exhaust-pipe (right hand) small bore	1	650SS, Atlas		
034023	Exhaust-pipe (left hand) ...	1	P11A		
034026	Exhaust-pipe (right hand) ...	1	P11A		
034044	Exhaust-pipe clip ...	2	P11A		
032246	Exhaust-pipe stays (right and left) ...	2	G15 Mark II, G15CSR		
18092	Exhaust-pipe lock rings ...	2	ALL		
T.2166	Exhaust-pipe lock-ring washers ...	2	ALL		
000367	Exhaust-pipe bolts ...	2	G15CS, N15CS		
000192	Exhaust-pipe bolt washers ...	2	G15CS, N15CS		
000004	Exhaust-pipe bolt nuts ...	2	G15CS, N15CS		
033277	Tail pipes assembled ...	2	P11		
SILENCERS					
23768	Silencer (left hand) ...	1	650SS, Atlas, G15CS, N15CS		
23767	Silencer (right hand) ...	1	650SS, Atlas, G15CS, N15CS		
029727	Silencer (left hand) ...	1	G15 Mark II, G15CSR		
029728	Silencer (right hand) ...	1	G15 Mark II, G15CSR		
033151	Silencers only ...	2	P11		
034027	Silencer (left hand) ...	1	P11A		
034028	Silencer (right hand) ...	1	P11A		
034041	Silencer stays ...	2	P11A		
000363	Bolt for silencer stay ...	2	P11A		
022083	Nut for silencer stay bolt ...	4	P11A		
E.3154	Silencer clamping bolts ...	2	650SS, Atlas, G15CS, N15CS		
000349	Silencer clamping bolts ...	2	G15 Mark II, G15CSR		
16255	Silencer clips ...	2	650SS, Atlas, G15CS, N15CS		
025059	Silencer clips ...	2	P11		
E.3231	Silencer clamping-bolt nuts ...	2	650SS, Atlas, G15CS, N15CS		
024558	Silencer clamping-bolt washers ...	4	G15 Mark II, G15CSR		
000012	Silencer clamping-bolt washers ...	2	G15 Mark II, G15CSR		
25190	Silencer stays (right and left) ...	2	650SS, Atlas, G15CS, N15CS		
E.3135	Silencer-stay bolts ...	4	650SS, Atlas, G15CS, N15CS		
025239	Silencer-stay bolts ...	2	G15 Mark II, G15CSR, P11		
18202	Silencer-stay bolt washers ...	4	650SS, Atlas, G15CS, N15CS		
000011	Plain washers for clip bolt ...	2	P11		
000004	Clip-bolt nuts ...	2	P11		
000192	Silencer-stay-bolt spring washers ...	2	G15 Mark II, G15CSR, P11		
000004	Silencer stay-bolt nuts ...	2	G15 Mark II, G15CSR		
025239	Silencer/frame-bracket bolt ...	1	G15CSR 1966		
000192	Spring washer for bolt ...	1	G15CSR 1966		
000004	Bolt nut ...	1	G15CSR 1966		
22475	Silencer bolts ...	2	650SS, Atlas 1967		
18202	Silencer-bolt washers ...	2	650SS, Atlas		
000363	Silencer-stay bolts ...	4	P11		
000011	Silencer stay-bolt spacers ...	8	P11		
031589	Silencer stay-bolt spacers ...	2	P11		
CHAINS					
17835	Front-chain-76 link, $\frac{1}{2}$ in. \times .305 in. ...	1	650SS, Atlas		
022870	Front-chain-68 link, $\frac{1}{2}$ in. \times .305 in. ...	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A		
022874	Rear chain—97 link, $\frac{3}{8}$ in. \times $\frac{3}{8}$ in. ...	1	ALL except G15 CSR		
017376	Rear chain—98 link, $\frac{3}{8}$ in. \times $\frac{3}{8}$ in. ...	1	G15CSR		

CHAINS—continued

033156	Rear chain—100 link, $\frac{1}{2}$ in. \times 380 in.	1	PII, PIIA		
18257	Contact-breaker chain—42 link (endless)	1	ALL		
17806	Camshaft chain	1	ALL		

GEARBOX FIXING PARTS

033152	Fixing bolt (top)	1	PII, PIIA		
14367	Fixing bolt (top)	1	650SS, Atlas		
030234	Fixing bolt (top)	1	G15 Mark II, G15CS, N15CS, G15CSR		
15170	Fixing-bolt nut (top)	1	650SS, Atlas		
000002	Fixing-bolt nut (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
000177	Fixing bolt washers (top)	2	G15 Mark II, G15CS, N15CS, G15CSR		
000009	Fixing-bolt washers (top)	2	PII, PIIA		
030250	Fixing-bolt spacer (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
16410	Pivot stud (bottom)	1	650SS, Atlas		
024276	Pivot stud (bottom)	1	G15 Mark II, G15CS, N15CS, G15CSR		
033153	Pivot stud (bottom)	1	PII, PIIA		
000008	Pivot-stud washers	2	650SS, Atlas		
000009	Pivot-stud washers	2	PII, PIIA		
041265	Pivot-stud nuts	2	650SS, Atlas		
000002	Pivot-stud nuts	2	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
030250	Pivot-stud spacer	1	PII, PIIA		
16997	Gearbox adjuster assembled	1	650SS, Atlas		
023259	Gearbox adjuster bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
E.3231	Adjuster nuts	2	650SS, Atlas		
000004	Adjuster nut	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
022504	Adjuster crosshead	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
000402	Crosshead bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
000010	Crosshead-bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		

GEARBOX SHELL

040097	Shell with two bushes and studs	1	Atlas, 650SS		
040413	Shell with two bushes and studs	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA		
028534	Kickstart case (inner)	1	ALL		
028535	Kickstart case (outer)	1	ALL		
040030	Inner-case gasket	1	ALL		
040055	Outer-cover gasket	1	ALL		
040138	Drain plug	1	ALL		
000200	Drain plug washer	1	ALL		
040137	Oil-level plug	1	ALL		
000203	Oil-level plug washer	1	ALL		
040058	Inspection cover	1	ALL		
040057	Inspection-cover gasket	1	ALL		
000450	Inspection-cover screws	2	ALL		
000577	Kickstart-case dowels	2	ALL		
040064	Kickstart-case studs	2	ALL		
000271	Kickstart-case studs	5	ALL		
000004	Kickstart-case stud nuts	7	ALL		
000577	Kickstart-cover dowels	2	ALL		
000482	Kickstart-cover screws	5	ALL		

GEARS AND SHAFTS

040001	Gearbox mainshaft	1	ALL		
040025	Gearbox layshaft	1	ALL		
040422	Main gear with bushes	1	ALL		
040026	Mainshaft first gear	1	ALL		
040418	Mainshaft second gear	1	ALL		
040012	Mainshaft third gear	1	ALL		
040115	Layshaft first gear	1	ALL		
040019	Layshaft second gear	1	ALL		

Part No.	Description	Qty.	Models fitted to	Bin No.	E. S. d.
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GEARS AND SHAFTS—continued

040420	Layshaft third gear	1	ALL		
040284	Layshaft top gear pinion	1	ALL		
040062	Main driving-gear bushes	2	ALL		
040054	Mainshaft second gear	1	ALL		
040047	Layshaft third gear	1	ALL		
040046	Layshaft first gear bush	1	ALL		

GEARBOX BEARINGS AND SEALS

040098	Main-gear ball bearing	1	ALL		
040099	Mainshaft ball bearing in kickstart case	1	ALL		
040100	Layshaft ball bearing in shell	1	ALL		
040056	Camplate/quadrant bushes in shell	2	ALL		
040132	Main-gear bearing oil seal	1	ALL		
040129	Quadrant and camplate 'O'-ring seal	1	ALL		
040473	Kickstart-spindle bush in kickstart case	1	ALL		
040051	Footchange-spindle bush in kickstart case	1	ALL		
040472	Kickstart-spindle bush in cover	1	ALL		
040063	Footchange-spindle bush in cover	1	ALL		
040079	Ratchet-spindle 'O' ring	1	ALL		
040006	Footchange spindle and pawl carrier 'O' rings	2	ALL		
040005	Kickstart 'O' ring	1	ALL		
040036	Camplate-plunger bush	1	ALL		

GEARBOX SPROCKET

040480	Gearbox sprocket (final drive)—19 teeth $\frac{1}{2}$ in. \times $\frac{3}{8}$ in.	1	650SS, Atlas, G1SCSR, P11, P11A		
040451	Gearbox sprocket (final drive)—17 teeth $\frac{1}{2}$ in. \times $\frac{3}{8}$ in.	1	G15 Mark II, G1SCS, N1SCS		
040131	Gearbox-sprocket spacer	1	ALL		
040070	Gearbox-sprocket nut	1	ALL		
040076	Gearbox-sprocket lock washer	1	ALL		
000450	Gearbox-sprocket lock-washer screw	1	ALL		

GEAR CHANGE

040018	Cam-plate only	1	ALL		
040578	Cam-plate only	1	G1SCSR 1966-67		
040015	Spindle only	1	ALL		
040109	Quadrant assembly	1	ALL		
000174	Washer for cam-plate and quadrant spindle	2	ALL		
040136	Screws for cam-plate and quadrant spindle	2	ALL		
040022	Selector forks	2	ALL		
040035	Selector-fork shaft	1	ALL		
040111	Ratchet-gear assembly	1	ALL		
040078	Knuckle-pin roller	1	ALL		
040038	Gear-change pawl spring	1	ALL		
040110	Pawl-carrier assembly	1	ALL		
040002	Pawl carrier only	1	ALL		
040067	Pawl-carrier pin	1	ALL		
040024	Footchange pawl	1	ALL		
040049	Circlip for pawl	1	ALL		
040066	Ratchet spindle	1	ALL		
040479	Gear-change return spring	1	ALL		
040135	Return-spring washer	1	ALL		
040052	Gear-change stop plate	1	ALL		
041400	Stop-plate screws	2	ALL		
041117	Stop-plate screw spring washers	2	ALL		
041311	Footchange pedal	1	ALL		
040632	Footchange pedal	1	G1SCSR 1966-67		
040086	Footchange-pedal rubber	1	ALL		
040105	Footchange-pedal bolt	1	ALL		
045062	Footchange pedal bolt washer	1	ALL		
000005	Footchange-pedal bolt nut	1	ALL		
040051	Gear indicator	1	ALL		
040137	Gear-indicator screw	1	ALL		
000012	Indicator-screw washer	1	ALL		
040034	Cam-plate plunger	1	ALL		
040442	Cam-plate plunger spring	1	ALL		

CLUTCH

040478	Clutch complete	1	ALL		
040366	Clutch centre	1	ALL		
040584	Clutch back plate	1	ALL		

CLUTCH—continued

040351	Race plate	1	ALL		
040367	Roller cage	1	ALL		
000075	Clutch rollers	15	ALL		
040359	Clutch sprocket	1	ALL		
043443	Shock-absorber centre	1	ALL		
043445	Shock-absorber centre cover plate	1	ALL		
025552	Cover-plate screws	3	ALL		
040386	Centre rubbers—large	3	ALL		
040387	Centre rubbers—small	3	ALL		
043191	Plain-steel clutch plates	5	ALL		
043192	Double-sided friction plates	5	PII, PIIA		
043193	Clutch friction plate—single sided	1	ALL		
043362	Pressure plate—bare	1	ALL		
043441	Clutch spring studs	3	ALL		
043442	Clutch friction plates—double sided	5	ALL except PII PIIA		
040358	Clutch springs	3	ALL		
040388	Clutch-spring cups	3	ALL		
040389	Clutch-spring-adjustment nuts	3	ALL		
040356	Clutch stud-to-centre nuts	3	ALL		
040360	Adjuster pressure plate	1	ALL		
040376	Adjuster lock nut	1	ALL		
040373	Clutch retaining nut	1	ALL		
040374	Clutch nut lock washer	1	ALL		

CLUTCH OPERATING PARTS

040607	Clutch rod	1	ALL		
040029	Operating lever	1	ALL		
040059	Operating-lever body	1	ALL		
040003	Operating body locking ring	1	ALL		
040031	Operating ball	1	ALL		
040060	Operating roller	1	ALL		
040065	Roller sleeve	1	ALL		
000457	Roller screw	1	ALL		
011846	Roller screw nut	1	ALL		

KICKSTART

040477	Kickstart axle with bush	1	ALL		
040032	Kickstart axle bush	1	ALL		
040017	Axle pawl	1	ALL		
040033	Pawl pin	1	ALL		
040044	Pawl spring	1	ALL		
040069	Pawl plunger	1	ALL		
040042	Axle stop	1	ALL		
040071	Axle cam	1	ALL		
040041	Axle-cam rivet	1	ALL		
040474	Axle-stop rivet	1	ALL		
040023	Mainshaft nut—kickstart end	1	ALL		
040636	Kickstart-crankcase assembly	1	PII, PIIA		
040637	Kickstart crank (folding)	1	PII, PIIA		
040101	Kickstart crank with integral pin	1	650		
040434	Kickstart-crank assembly—folding type	1	ALL except 650SS, PIIA		
040429	Kickstart-crank only—folding type	1	ALL except 650SS		
033218	Kickstart pedal rubber	1	ALL except G15CS, N15CS, PII, PIIA		
040431	Folding crank-pin pedal pin	1	ALL except 650SS		
040432	Pedal-pin domed nut	1	ALL except 650SS		
040433	Pedal-pin spring washer	1	ALL		
000010	Pedal-pin plain washer	1	ALL		
040102	Crank-to-axle clamping bolt	1	ALL		
040475	Kickstart-crank return spring	1	ALL		

FRAME

034014	Frame	1	PIIA		
033125	Frame	1	PII 1967		
000304	Rear engine-lug studs (top)	2	PII, PIIA		
014119	Rear engine-lug top-stud washers	4	PII, PIIA		
000003	Rear engine-lug top stud nuts	4	PII, PIIA		
033157	Rear engine-lug stud spacers	2	PII, PIIA		
033154	Engine-to-frame stud (bottom)	1	PII, PIIA		
031589	Front engine-stud spacer	1	PII, PIIA		
000011	Engine-to-frame bottom-stud washer	2	PII, PIIA		

Part No.	Description	Qty.	Models fitted to	Bin No.	E. S. d.
FRAME—continued					
000004	Engine-to-frame bottom-stud nuts	2	P11, P11A		
012620	Handlebar-lug race	1	P11, P11A		
000806	Frame headlug top and bottom races	2	P11, P11A		
000805	Fork-crown race	1	P11, P11A		
000072	Steering-head balls	sec 56	P11, P11A		522
25301	Frame only	1	650SS, Atlas, 1966-67		
18940	Transfer—registered design	1	650SS, Atlas		
25302	Gusset-plate cover	1	650SS, Atlas		
12342	Gusset-plate bolt (upper)	1	650SS, Atlas		
000012	Gusset-plate bolt washers	2	650SS, Atlas		
25502	Frame	1	650SS, Atlas 1968		
000806	Rear engine lug stud	1	P11, P11A		
000513	Rear engine lug stud nut	1	P11, P11A		
E.3229	Gusset-plate bolt nut	1	650SS, Atlas		
21099	Distance tube (top rear)	1	650SS, Atlas		
21134	Distance-tube stud	1	650SS, Atlas		
000010	Distance-tube stud washers	4	650SS, Atlas		
E.3224	Distance-tube stud nuts	2	650SS, Atlas		
030097	Frame ball races (top and bottom)	2	ALL except P11, P11A		
030098	Crown ball races (top and bottom)	1	ALL except P11, P11A		
000021	Steering-head balls	36	ALL except P11, P11A		522
17429	Ball-race washers	2	ALL except P11, P11A		
15628	Bearing dust cover	1	ALL except P11, P11A		
030211	Front frame only	1	ALL except 650SS, Atlas, P11, P11A		
000306	Rear engine-lug stud (top)	1	G15 Mark II		
22610	Rear engine-lug stud (top)	1	G15CS, N15CS, G15CSR		
000306	Rear engine-lug stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A		
014119	Rear engine-lug-stud washers	3	ALL except 650SS, Atlas		
000003	Rear engine-lug stud nuts	4	G15 Mark II		
000003	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR		
E.3224	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR		
026161	Rail junction-lug stud	1	ALL except 650SS, Atlas, P11, P11A		
000010	Rail junction-stud washers	2	ALL except 650SS, Atlas, P11, P11A		
000003	Rail junction-stud nuts	2	ALL except 650SS, Atlas, P11, P11A		
023250	Seat-lug stud	1	G15 Mark II		
026262	Seat-lug stud	1	G15CS, N15CS, G15CSR		
016873	Seat-lug stud washers	2	G15 Mark II		
000176	Seat-lug stud washers	2	G15CS, N15CS, G15CSR		
000292	Seat-lug stud nuts	2	ALL except 650SS, Atlas, P11, P11A		
030315	Rear frame loop	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR		
031603	Rear frame loop	1	G15CSR 1966-67		
032266	Frame-loop stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A		
029833	Frame-loop stud spacer	1	ALL except 650SS, Atlas, P11, P11A		
000009	Frame-loop stud washer	1	G15 Mark II, G15CS, N15CS		
000009	Frame-loop stud washers	2	G15CSR		
000002	Frame-loop stud nut	1	G15 Mark II, G15CS, N15CSR		
000002	Frame-loop stud nuts	2	G15CSR		

SWINGING ARM

22586	Swinging arm only	1	650SS, Atlas		
20083	Silent bloc bearing	1	650SS, Atlas		
18578	Bearing spacer tube	1	650SS, Atlas		
15894	Swinging-arm rod	1	650SS, Atlas		
000008	Swinging-arm rod washers	2	650SS, Atlas		
15356	Swinging-arm rod nuts	2	650SS, Atlas		
19264	Rear-wheel adjusters	2	650SS, Atlas		
E.3229	Rear-wheel adjuster nuts	2	650SS, Atlas		
030001	Swinging arm only	1	ALL except 650SS, Atlas, P11, P11A		
010096	Bearing end cap (left hand)	1	ALL except 650SS, Atlas, P11, P11A		
010095	Bearing end cap (right hand)	1	ALL except 650SS, Atlas, P11, P11A		
000485	Oil-screw plug	1	ALL except 650SS, Atlas, P11, P11A		
000203	Fibre washer for oil-plug screw	1	ALL except 650SS, Atlas, P11, P11A		
010098	Paper gasket for bearing-end cap	2	ALL except 650SS, Atlas, P11, P11A		
010094	Bearing spoke	1	ALL except 650SS, Atlas, P11, P11A		
012472	Bearing-spoke nipple	1	ALL except 650SS, Atlas, P11, P11A		
010093	Felt washers for bearing end cap	2	ALL except 650SS, Atlas, P11, P11A		
010116	Bearing tube	1	ALL except 650SS, Atlas, P11, P11A		
022879	Bearing-tube cotter pin	1	ALL except 650SS, Atlas, P11, P11A		
014117	Shakeproof-washer for cotter pin	1	ALL except 650SS, Atlas, P11, P11A		
000004	Cotter-pin nut	1	ALL except 650SS, Atlas, P11, P11A		
014746	Sleeve assemblies-bushed	2	ALL except 650SS, Atlas, P11, P11A		
19264	Rear-wheel adjusters	2	650SS, Atlas		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
SWINGING ARM—continued					
030510	Rear-wheel adjusters	2	G15 Mark II		
030500	Rear-wheel adjusters	2	G15CS, N15CS, G15CSR		
029245	Rear-wheel adjuster nuts	2	ALL except P11		
033053	Swinging arm	1	P11		
032184	Swinging-arm bearings	4	P11, P11A		
032183	Swinging-arm spindle	1	P11, P11A		
000176	Spindle washers	2	P11, P11A		
000292	Spindle nuts	2	P11, P11A		
032196	Bearing-spindle tube	1	P11, P11A		
032097	Rear-chain adjusters	2	P11, P11A		
014734	Rear-chain adjuster nuts	2	P11, P11A		
034031	Swinging arm	1	P11A		

REAR SUSPENSION UNITS

24036	Rear-suspension units	2	650SS, Atlas		
043312	Rear-suspension-unit spring—solo	2	650SS, Atlas		
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas		
22674	Rear-suspension-unit top bolts	2	650SS, Atlas		
000010	Top-bolt washers	4	650SS, Atlas		
E.3224	Top-bolt nuts	2	650SS, Atlas		
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas		
11796	Bottom-bolt washers	4	650SS, Atlas		
E.3223	Bottom-bolt nuts	2	650SS, Atlas		
029612	Rear-suspension units	2	G15 Mark II		
030248	Rear-suspension units	2	G15CS, N15CS, P11, P11A		
031578	Rear-suspension units	2	G15CSR		
029786	Rear-suspension-unit spring—solo	2	G15 Mark II		
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II		
018648	Rear-suspension-unit top bolts	2	G15 Mark II		
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS		
029627	Rear-suspension-unit top bolts	2	G15CSR		
025248	Rear-suspension-unit top bolts	2	P11, P11A		
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, P11, P11A		
23298	Top-bolt washers	4	G15CSR		
016712	Top-bolt sleeve nuts	2	G15 Mark II		
000003	Top-bolt nuts	2	G15CS, N15CS, G15CSR, P11, P11A		
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas		
000010	Bottom-bolt washers	4	G15 Mark II		
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR		
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, P11, P11A		
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas		

CENTRE STAND

17175	Stand assembled	1	650SS		
23882	Stand assembled	1	Atlas		
16763	Centre-stand bolts	2	650SS, Atlas		
16764	Centre-stand bolt nuts	2	650SS, Atlas		
24074	Return spring for stand	1	650SS, Atlas		
24078	Stand spring clip	1	650SS, Atlas		
17591	Stand rubber stop	1	650SS, Atlas		
E.5278	Stand rubber stop pin	1	650SS, Atlas		
24151	Spring-anchor stud	1	650SS, Atlas		
000011	Anchor-stud washer	1	650SS, Atlas		
E.5456	Anchor-stud washer	1	650SS, Atlas		
E.3223	Anchor-stud nut	1	650SS, Atlas		
029490	Stand assembled	1	G15 Mark II		
032253	Stand assembled	1	G15CS, N15CS		
031606	Stand assembled	1	G15CSR		
014629	Centre-stand rod	1	ALL except 650SS, Atlas, P11, P11A		
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, P11, P11A		
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, P11, P11A		
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, P11, P11A		
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, P11, P11A		
014627	Stand return spring	1	ALL except 650SS, Atlas, P11, P11A		
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, P11, P11A		
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, P11, P11A		
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, P11, P11A		

PROP STAND

18750	Prop-stand leg	1	650SS		
034048	Prop-stand leg	1	Atlas, P11, 1966-67		
25175	Prop-stand leg lug	1	650SS, Atlas, P11, P11A		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
PROP STAND—continued					
034070	Prop-stand leg	1	1968 Atlas, P11A		
033278	Fulcrum pin	1	1968 Atlas, P11A		
033279	Fulcrum pin circlip	1	1968 Atlas, P11A		
033158	Bolt	1	P11A		
25176	Prop-stand leg back lug	1	650SS, Atlas, P11, P11A		
25179	Lug and spring stud	1	650SS, Atlas, P11, P11A		
11824	Stud nut	1	650SS, Atlas, P11, P11A		
033158	Prop stand clip-lug bolt	1	P11, P11A		
16374	Lug stud	1	650SS, Atlas		
E.3224	Lug-stud nut	1	650SS, Atlas		
16174	Fulcrum pin	1	1966-67 650SS, Atlas, P11		
16176	Prop-stand return spring	1	650SS, Atlas, P11, P11A		
014719	Prop-stand leg	1	ALL except 650SS, Atlas, P11, P11A		
014713	Prop-stand leg pivot bolt	1	ALL except 650SS, Atlas, P11, P11A		
014139	Pivot-bolt nut	1	ALL except 650SS, Atlas, P11, P11A		
000014	Pivot-bolt split pin	1	ALL except 650SS, Atlas, P11, P11A		
021261	Prop-stand leg return spring	1	ALL except 650SS, Atlas, P11, P11A		

FOOTRESTS

18149A	Footrest hanger assembled (left hand)	1	650SS, Atlas		
18772	Footrest hanger assembled (right hand)	1	650SS, Atlas		
14366	Footrest rod	1	650SS, Atlas		
15641	Footrest-rod spacer	1	650SS, Atlas		
E.5377	Footrest-rod washer	1	650SS, Atlas		
E.3220	Footrest-rod nut-domed	1	650SS, Atlas		
E.3238	Footrest-rod nut-plain	1	650SS, Atlas		
18268	Serrated end on engine plate (right hand)	1	650SS, Atlas		
20936	Footrest tube assembled	1	650SS, Atlas		
042055	Footrest-tube felt washer	1	650SS, Atlas		
018601	Footrest arm (left and right hand)	2	G15 Mark II, 1968 G15CSR		
018604	Footrest rod	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR		
000009	Footrest-rod washers	2	G15 Mark II, G15CS, N15CS, G15CSR		
000002	Footrest-rod nuts	2	G15 Mark II, G15CS, N15CS, G15CSR		
030236	Outer spacer (left hand)	1	G15 Mark II, G15CSR		
010911	Outer spacer (right hand)	1	G15 Mark II, G15CSR		
030237	Engine-plates spacer	1	G15 Mark II, G15CSR, 1968 G15CS		
030474	Footrest hanger assembled (left hand)	1	G15CS, N15CS		
030475	Footrest hanger assembled (right hand)	1	G15CS, N15CS		
029859	Footrest folding arms	2	G15CS, N15CS, P11A		
011599	Footrest-arm bolts	2	G15CS, N15CS, P11A		
000073	Footrest-arm bolt nuts	2	G15CS, N15CS, P11A		
030235	Footrest outer spacers	2	G15CS, N15CS		
031579	Footrest yokes (left and right hand)	2	G15CSR 1966-67		
18254	Footrest folding arms	2	G15CSR 1966-67		
16248	Footrest arm bolts	2	G15CSR 1966-67		
16250	Footrest-arm bolt washers	2	G15CSR 1966-67		
18202	Footrest-arm bolt washers	2	G15CSR 1966-67		
16247	Footrest-arm bolt nuts	2	G15CSR 1966-67		
017015	Footrest rod	1	G15CSR 1966-67		
030010	Footrest-yoke washers	2	G15CSR 1966-67		
000003	Footrest-yoke nuts	2	G15CSR 1966-67		
19983	Footrest rubbers	2	ALL except G15CS, N15CS, P11, P11A		
033092	Footrest assembled (left hand)	1	P11, P11A		
033096	Footrest assembled (right-hand)	1	P11, P11A		
033098	Footrest-support spacer (left hand)	1	P11, P11A		
000010	Footrest-support washer	1	P11, P11A		
000003	Footrest-support nut	1	P11, P11A		
032206	Footrest-mounting studs	2	P11, P11A		
016213	Footrest-mounting-stud washers	4	P11, P11A		
032305	Footrest-mounting-stud nuts	4	P11, P11A		
031913	Footrest-support bolt (right hand)	1	P11, P11A		
000010	Footrest support-bolt washer	1	P11, P11A		
029859	Footrest arms (folding)	2	P11, P11A, G15CS		
011599	Footrest-arm bolts	2	P11, P11A		
000073	Footrest-arm bolt nuts	2	P11, P11A		
033097	Footrest-support stud (right hand)	1	P11, P11A		
000010	Footrest-support stud washer	1	P11, P11A		
031200	Footrest-support stud nut	1	P11, P11A		
033211	Footrest stud spacer	1	P11, P11A		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
FRONT FORKS					
031642	Forks complete	1	650SS, Atlas		
030555	Forks complete	1	G15 Mark II		
032321	Forks complete	1	G15CS, N15CS		
031644	Forks complete	1	G15CSR		
030031	Fork slider (left hand)	1	ALL except P11, P11A		
030030	Fork slider (right hand)	1	ALL except P11, P11A		
000485	Slider drain plugs	2	ALL		
000203	Drain-plug fibre washers	2	ALL		
16664	Slider pinch stud	1	ALL except P11, P11A		
E.3231	Slider pinch-stud nut	1	ALL except P11, P11A		
20253	Damper tubes	2	650SS, Atlas		
030037	Damper tubes	2	ALL except 650SS, Atlas, P11, P11A		
15801	Damper rods	2	ALL except P11, P11A		
E.3224A	Damper-rod lock nuts	2	ALL except P11, P11A		
14275	Damper-tube anchor bolts	2	ALL except P11, P11A		
T.1009	Damper-tube anchor bolt washers	2	ALL except P11, P11A		
T.814	Damper-tube anchor bolt washers	2	ALL except P11, P11A		
14119	Damper-valve stop pins	2	ALL except P11, P11A		
14118B	Damper valves	2	ALL except P11, P11A		
030584	Damper-valve seat	2	ALL except P11, P11A		
E.3231	Damper-valve sea?nuts	2	ALL except P11, P11A		
14605	Damper-tube caps	2	ALL except P11, P11A		
18482	Main inner tubes	2	650SS, Atlas		
030036	Main inner tubes	2	ALL except 650SS, Atlas, P11, P11A		
16998	Fork-inner-tube top bolts	2	ALL except P11, P11A		
T.320	Inner-tube top-bolt washers	2	ALL except P11, P11A		
T.1048	Main-tube bushes	2	ALL except P11, P11A		
14298	Main-tube bush circlips	2	ALL except P11, P11A		
T.1055	Fork-end bushes	2	ALL except P11, P11A		
17713	Oil seals	2	ALL except P11, P11A		
T.1049	Oil-seal washers	2	ALL except P11, P11A		
030454	Slider extensions	2	650SS, Atlas		
030453	Slider extensions	2	ALL except 650SS, Atlas, P11, P11A		
18813	Main springs	2	ALL except P11, P11A		
25003	Fork spring locating bushes	2	ALL except P11, P11A		
19307	Bottom cover tubes	2	650SS, Atlas		
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, P11, P11A		
T.831	Bottom cover tubes washers	2	ALL except P11, P11A		
T.702	Cover-tube washer screws	6	ALL except P11, P11A		
030041	Bottom cover tube	2	G15 Mark II		
026725	Crown and head stem	1	P11, P11A		
010715	Head stem circlip	1	P11, P11A		
016947	H/Bar clip allen screw	3	P11, P11A		
012620	H/bar lug ball race	1	P11, P11A		
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, P11, P11A		
030499	Crown-and-column assembly	1	G15CS, N15CS		
16164	Fork-crown pinch studs	2	ALL except P11, P11A		
16187	Pinch-stud nuts	2	ALL except P11, P11A		
15628	Top-bearing cover	1	ALL except P11, P11A		
15630	Steering-column bottom nut	1	ALL except P11, P11A		
031544	Top cover tube (left hand)	1	ALL except P11, P11A		
031545	Top cover tube (right hand)	1	ALL except P11, P11A		
T.597	Top cover-tube rubber spigots	2	ALL except P11, P11A		
030027	Head clip	1	ALL except P11, P11A		
15627	Column-tube washer	1	ALL except P11, P11A		
19490	Column-tube top nut	1	ALL except P11, P11A		
19021A	Handlebar clip	1	ALL except P11, P11A		
19437	Handlebar-clip screws	4	ALL except P11, P11A		
030098	Fork-stem race	1	ALL except P11, P11A		
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, P11, P11A		
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, P11, P11A		
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, P11, P11A		
033193	Fork assembly	1	P11, P11A		
026322	Crown-and-stem assembly	1	P11		
026529	Fork stops (pinch bolt)	2	P11, P11A		
000003	Fork-stop nuts	2	P11, P11A		
000193	Fork-stop washers	1	P11, P11A		
033262	Handlebar lug	1	P11, P11A		
000051	Grease nipple (handlebar lug)	1	P11, P11A		
021741	Fork-crown stem adjusting nut	1	P11, P11A		
021811	Fork-crown stem lock nut	1	P11, P11A		
022823	Fork inner tubes	2	P11, P11A		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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FRONT FORKS—continued

016148	Inner-tube rubber sleeves ...	6	P11, P11A		
021495	Fork inner-tube bottom bushes ...	2	P11, P11A		
021651	Bottom-bush circlip ...	4	P11, P11A		
027047	Inner-tube top bolts ...	2	P11, P11A		
014355	Inner-tube top-bolt sealing rings ...	2	P11, P11A		
022216	Inner-tube top-bolt grommets ...	2	P11, P11A		
022794	Slider with cap, studs and nuts ...	2	P11, P11A		
022799	Fork-slider caps ...	2	P11, P11A		
010713	Fork slider-cap studs ...	4	P11, P11A		
000011	Fork slider cap-stud washers ...	4	P11, P11A		
000004	Fork slider cap-stud nuts ...	4	P11, P11A		
028051	Fork-slider extensions ...	2	P11, P11A		
022700	Fork inner tube plastic bushes ...	2	P11, P11A		
022599	Fork inner-tube oil seal ...	2	P11, P11A		
022369	Main springs—for road use ...	2	P11, P11A		
015782	Main-springs—cross-country use only ...	2	P11, P11A		
021785	Leather washers (top) ...	2	P11, P11A		
021785	Leather washers (bottom) ...	2	P11, P11A		
031546	Cover tube (top left) ...	1	P11, P11A		
031547	Cover tube (top right) ...	1	P11, P11A		
021742	Top cover-tube spigot rings ...	2	P11, P11A		
021912	Top cover-tube housings ...	2	P11, P11A		
028046	Cover tubes (bottom)—silver ...	2	P11, P11A		
021910	Bottom cover-tube rubber seats ...	2	P11, P11A		
000485	Slider drain screws ...	2	P11, P11A		
000203	Drain-screw washers ...	2	P11, P11A		
022890	Fork damper-tubes for road use ...	2	P11, P11A		
022079	Buffer-springs—for road use ...	2	P11, P11A		
022021	Buffer-spring collars—for road use ...	2	P11, P11A		
028048	Fork-damper tubes—cross country use only ...	2	P11, P11A		
010597	Damper-tube-to-slider bolts ...	2	P11, P11A		
010706	Damper-tube-bolt fibre washers ...	2	P11, P11A		
017357	Fork-damper rods ...	2	P11, P11A		
000004	Damper-rod nuts (top end) ...	2	P11, P11A		
016072	Damper plunger sleeves ...	2	P11, P11A		
016339	Damper-rod sleeve clips ...	2	P11, P11A		
016304	Damper valves ...	2	P11, P11A		
010721	Damper-valve stop pins ...	2	P11, P11A		
010719	Damper-valve seats ...	2	P11, P11A		
000005	Damper valve-seat nuts ...	2	P11, P11A		
020463	Fork-extension gaiters ...	2	P11, P11A		
042775	Fork-gaiter clips—top ...	2	P11, P11A		
033217	Fork-gaiter clips—bottom ...	2	P11, P11A		
022213	Damper rod adaptor ...	2	P11, P11A		

HANDLEBAR

030408	Handlebar, bare ...	1	650SS, Atlas (Home) ...		
22460	Handlebar, bare ...	1	Atlas (U.S.A.) ...		
031664	Handlebar, bare ...	1	G15 Mark II ...		
031651	Handlebar, bare ...	1	G15CS, N15CS, P11, P11A ...		
031604	Handlebar, bare ...	1	G15CSR ...		
021978	Handlebar, half clip ...	1	P11, P11A ...		
016947	Handlebar half-clip screws ...	3	P11, P11A ...		

FRONT MUDGUARD

24985D	Front mudguard assembled ...	1	650SS, Atlas ...		
030060	Front mudguard assembled ...	1	G15 Mark II ...		
031667	Front mudguard assembled ...	1	G15CS, N15CS ...		
031591	Front mudguard assembled ...	1	G15CSR ...		
24984	Mudguard bridge ...	1	650SS, Atlas ...		
030062	Mudguard bridge-stays ...	2	G15 Mark II ...		
030479	Mudguard bridge-stay screws ...	8	G15 Mark II ...		
000012	Mudguard bridge-stay screw washers ...	8	G15 Mark II ...		
22886	Mudguard bridge-stay screw nuts ...	8	G15 Mark II ...		
12342	Mudguard bridge/mudguard bolts ...	2	650SS, Atlas ...		
000012	Mudguard bridge/mudguard bolt washer ...	2	650SS, Atlas ...		
11796	Mudguard bridge/mudguard bolt washer ...	4	650SS, Atlas ...		
E.3229	Mudguard bridge/mudguard bolt nuts ...	2	650SS, Atlas ...		
T.1085	Mudguard bridge/slider studs ...	4	ALL except P11, P11A ...		
000012	Mudguard bridge/slider stud washers ...	4	ALL except P11, P11A ...		
E.3229	Mudguard bridge/slider stud nuts ...	4	ALL except P11, P11A ...		
031653	Mudguard stay (front position) ...	1	G15CS, N15CS ...		

FRONT MUDGUARD—continued

031595	Mudguard stay (front position)	1	G15CSR
031655	Mudguard stay (rear position)	1	G15CS, N15CS
031595	Mudguard stay (rear position)	1	G15CSR
030065	Mudguard stay (rear position)	1	G15 Mark II
19291	Mudguard stay (front position)	2	650SS, Atlas
E.3798	Mudguard stay-to-slider bolts	4	ALL except P11, P11A
11796	Mudguard stay-to-slider bolt washers	4	ALL except P11, P11A
14481	Mudguard stay-to-mudguard bolts	4	650SS, Atlas
000012	Mudguard stay-to-mudguard bolt washer	8	650SS, Atlas
13192	Mudguard stay-to-mudguard bolt washer	4	650SS, Atlas
E.3229	Mudguard stay-to-mudguard bolt nuts	4	650SS, Atlas
000070	Mudguard stay-to-mudguard bolts	2	G15 Mark II
000012	Mudguard stay-to-mudguard bolt washer	2	G15 Mark II
000191	Mudguard stay-to-mudguard bolt spring washers	2	G15 Mark II
000005	Mudguard stay-to-mudguard bolt nuts	2	G15 Mark II
012565	Mudguard stay-to-mudguard bolts	8	G15CS, N15CS, G15CSR, P11, P11A
000039	Mudguard stay/mudguard bolt washer—small	8	G15CS, N15CS, G15CSR, P11, P11A
024236	Mudguard stay/mudguard bolt washer—large	8	G15CS, N15CS, G15CSR, P11, P11A
000190	Mudguard stay-to-mudguard bolt spring washers	8	G15CS, N15CS, G15CSR, P11, P11A
000080	Mudguard stay-to-mudguard bolt nuts	8	G15CS, N15CS, G15CSR, P11, P11A
027025	Front mudguard assembled	1	P11, P11A
010624	Mudguard bridge-to-slider studs	2	P11, P11A
014117	Mudguard-bridge-stud washers	2	P11, P11A
000004	Mudguard-bridge-stud nuts	2	P11, P11A
010795	Mudguard bridge-to-slider bolts	2	P11, P11A
000192	Mudguard-bridge bolt washers	2	P11, P11A
013928	Mudguard stay (front position)	1	P11, P11A
013929	Mudguard stay (rear position)	1	P11, P11A
010795	Stay-to-slider bolts	4	P11, P11A
000011	Stay-to-slider bolt plain washers	2	P11, P11A
000192	Stay-to-slider bolt spring washers	4	P11, P11A

REAR MUDGUARD

250608	Rear mudguard	1	650SS, Atlas
029522	Rear mudguard	1	G15 Mark II
031633	Rear mudguard	1	G15CS, N15CS
031588	Rear mudguard	1	G15CSR
12342	Mudguard bottom-bracket bolts	2	650SS, Atlas
000012	Mudguard bottom-bracket bolt washers	4	650SS, Atlas
E.3229	Mudguard bottom-bracket bolt nuts	2	650SS, Atlas
22634A	Lifting handle (left hand)	1	650SS, Atlas
22633A	Lifting handle (right hand)	1	650SS, Atlas
14481	Lifting-handle bolts	4	650SS, Atlas
000012	Lifting-handle bolt washers	8	650SS, Atlas
E.3229	Lifting-handle bolt nuts	4	650SS, Atlas
22673	Mudguard-support studs	2	650SS, Atlas
22635	Mudguard support-stud spacers	4	650SS, Atlas
22636	Mudguard support-stud washers	2	650SS, Atlas
000010	Mudguard support-stud washers	4	650SS, Atlas
E.3224	Mudguard support-stud nuts	4	650SS, Atlas
029533	Mudguard bottom-fixing brackets	2	G15 Mark II
000275	Bottom-bracket stud	1	G15 Mark II
000011	Bottom-bracket stud washers	2	G15 Mark II
000004	Bottom-bracket stud nuts	2	G15 Mark II
000070	Bottom-bracket bolts	2	G15 Mark II
000012	Bottom-bracket bolt washers	2	G15 Mark II
000172	Bottom-bracket bolt washers	2	G15 Mark II
000005	Bottom-bracket bolt nuts	2	G15 Mark II
029440	Lifting handle (left hand)	1	G15 Mark II
029441	Lifting handle (right hand)	1	G15 Mark II
029446	Lifting-handle spacers	2	G15 Mark II
025117	Lifting-handle bolts	2	G15 Mark II
022549	Lifting-handle bolt washers	2	G15 Mark II
000191	Lifting-handle bolt-spring washers	2	G15 Mark II
000005	Lifting-handle bolt nuts	2	G15 Mark II
024236	Mudguard-fixing washers	2	G15CS, N15CS, G15CSR
031597	Mudguard bottom-fixing bracket	1	G15CS, N15CS, G15CSR
014577	Bottom-bracket bolt	1	G15CS, N15CS, G15CSR
000012	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR
000172	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR
000005	Bottom-bracket bolt nut	1	G15CS, N15CS, G15CSR
031590	Mudguard-support spacer	1	G15CS, N15CS, G15CSR
000004	Mudguard-support nut	1	G15CS, N15CS, G15CSR

Part No.	Description	Qty.	Models fitted to	Bin No.	E. S. d.
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REAR MUDGUARD—continued

000370	Mudguard-support bolt	1	G15CS, N15CS, G15CSR		
029814	Mudguard clamp	1	G15CS, N15CS, G15CSR		
029849	Mudguard-clamp packing	2	G15CS, N15CS, G15CSR		
000343	Mudguard-clamp bolts	2	G15CS, N15CS, G15CSR		
000012	Mudguard clamp-bolt washers	4	G15CS, N15CS, G15CSR		
000005	Mudguard clamp-bolt nuts	2	G15CS, N15CS, G15CSR		
032256	Mudguard-support tube	1	G15CS, N15CS, 1968 G15CSR		
031586	Mudguard-support tube	1	G15CSR 1937		
012565	Support-bridge bracket bolts	2	G15CS, N15CS, G15CSR		
000039	Support-bridge bracket bolt washers—small	2	G15CS, N15CS, G15CSR		
000190	Support-bridge bracket-bolt spring washers	2	G15CS, N15CS, G15CSR		
000080	Support-bridge bracket-bolt nuts	2	G15CS, N15CS, G15CSR		
033138	Rear mudguard only polished	1	PII, PIIA		
034075	Accessory cover	1	PIIA		
034019	Mudguard stay	1	PIIA		
034039	Mudguard polished	1	PIIA		
034072	Grommet	2	PII, PIIA		
000012	Washer	1	PII, PIIA		
014357	Screw	1	PII		
14481	Mudguard fixing bolts	4	PII, PIIA		
000012	Mudguard fixing bolt washers	8	PII, PIIA		
018160	Mudguard fixing-bolt nuts	4	PII, PIIA		
011094	Mudguard fixing-bolt grommets	4	PII, PIIA		
033127	Rear-mudguard stay	1	PII		
032213	Mudguard-stay sleeves	2	PII, PIIA		
000342	Mudguard-stay bolts	2	PII, PIIA		
000012	Mudguard stay-bolt washers	2	PII, PIIA		
033150	Accessory cover complete	1	PII		
033257	Accessory cover/coil fixing bolt	1	PII, PIIA		
000191	Washers	2	PII, PIIA		

FRONT NUMBER PLATE

011835	Front number plate	1	G15CSR, 650SS, Atlas		
031605	Front number plate	1	G15CSR		
18755	Number-plate beading	1	650SS, Atlas		
011836	Number-plate stanchions	2	650SS, Atlas, G15CSR		
000012	Number-plate stud washers	2	650SS, G15CSR, Atlas		
000005	Number-plate stud nuts	2	650SS, G15CSR, Atlas		
000861	Number-plate-to-stud fixing screws	2	650SS, G15CSR, Atlas		

REAR NUMBER PLATE

029431	Rear number plate	1	650SS, G15CSR, Atlas		
029427	Rear number plate	1	ALL except 650SS, G15CSR, PII, PIIA		
000342	Number-plate bolt	1	ALL except PII, PIIA		
000172	Number-plate bolt washer	1	ALL except PII, PIIA		
13192	Number-plate bolt spacer	1	G15CSR		
014577	Number-plate bracket bolts	2	ALL except PII, PIIA		
000172	Number-plate bracket-bolt washers	2	ALL except PII, PIIA		
209760	Rear number plate only—bare	1	PII		
034007	Rear number plate fairing	1	PIIA		
034009	Rear number plate bracket	1	PIIA		
000070	Rear number plate bracket bolt	2	PIIA		
034011	Side reflector rear	2	PIIA		
034012	Side reflector spire fastener	4	PIIA		
034013	Side reflector front	2	PIIA		
034010	Side reflector front bracket	2	PIIA		
000070	Number-plate bolts	2	PII		
000012	Number-plate bolt washers	4	PII		
000005	Number-plate bolt nuts	2	PII		
011094	Number-plate bolt grommet	1	PII		
033264	Number-plate bracket	1	PII		
000012	Number-plate bracket-bolt washers	2	PII		
018160	Number-plate bracket nut	1	PII		

HAND BRAKE AND AIR LEVER

026320	Front-brake and air-lever assembly	1	ALL except G15 Mark II		
026238	Front-brake and air-lever assembly	1	G15 Mark II		
022715	Front-brake lever only	1	G15 Mark II		
18-535	Front-brake lever only	1	G15 Mark II		
18-312	Front-brake lever body	1	ALL except G15, Mark II		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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HAND BRAKE AIR LEVER—continued

18-816	Front-brake lever body	...	1	G15 Mark II	...
18-087	Lever pivot screw	...	1	ALL	...
18-053	Pivot-screw nut	...	1	ALL	...
12-556	Air lever only	...	1	ALL	...
12-594	Air-lever body	...	1	ALL	...
12-607	Air-lever central body	...	1	ALL	...
12-606	Air-lever cap	...	1	ALL	...
12-033	Air-lever spring washer	...	1	ALL	...
11-013	Body clamping screw	...	1	ALL	...
11-014	Body clamping screw	...	1	ALL	...
023707	Brake-lever trunnion	...	1	ALL	...

CLUTCH LEVER

026258	Clutch lever assembly	...	1	ALL except G15 Mark II	...
026232	Clutch lever assembly	...	1	G15 Mark II	...
022714	Lever only	...	1	ALL except G15 Mark II	...
18-528	Lever only	...	1	G15 Mark II	...
18-814	Body only	...	1	ALL	...
18-087	Lever pivot screw	...	1	ALL	...
18-053	Pivot-screw nut	...	1	ALL	...
12-595	Lever-body clamp	...	1	ALL	...
11-014	Body-clamp screws	...	2	ALL	...
023707	Clutch-lever trunnion	...	1	ALL	...

TWIST GRIP

106658	Twist grip assembled	...	1	ALL	...
16-060	Body (top half)	...	1	ALL	...
16-061	Body (bottom half)	...	1	ALL	...
16-091	Rotor only	...	1	ALL	...
11-013	Clamping screw—long	...	1	ALL	...
11-014	Clamping screw—short	...	1	ALL	...
16-008	Friction spring	...	1	ALL	...
16-009	Friction-spring screw	...	1	ALL	...
16-010	Screw lock nut	...	1	ALL	...
16-070	Plastic rotor, grip	...	1	ALL	...
023740	Dummy grip	...	1	ALL	...
026476	Slotted abutment	...	1	ALL	...

BRAKE CABLE

031615	Front-brake cable assembled	...	1	G15CSR	...
032287	Front brake cable assembled	...	1	PII, PIIA	...
24987	Front brake cable assembled	...	1	650SS, 1968 Atlas	...
25220	Front brake cable assembled	...	1	G15 Mark II, G15CS	...
025583	Cable adjuster	...	1	ALL	...
025584	Cable adjuster lock nut	...	1	ALL	...
042856	Cable adjuster	...	1	PII	...
011373	Cable adjuster lock nut	...	1	PII	...
042764	Plastic brake-cable sleeve—12½ in.	...	1	PII	...

CLUTCH CABLE

25035	Clutch cable assembled	...	1	650SS, Atlas	...
25036	Clutch cable assembled	...	1	G15 Mark II, G15CS, N15CS	...
026250	Clutch cable assembled	...	1	G15CSR	...
023753	Clutch cable assembled	...	1	PII, PIIA	...
042856	Cable adjuster	...	1	PII, PIIA	...
011373	Cable-adjuster lock nut	...	1	PII, PIIA	...

AIR CABLE

25033	Air cables assembled—carburettor end	...	2	650SS	...
031613	Air cables assembled—carburettor end	...	2	ALL except 650SS, PII	...
031614	Air cable assembled—handlebar end	...	1	650SS, G15CSR	...
031612	Air cable assembled—handlebar end	...	1	Atlas, G15 Mark II, G15CS, N15CS, PII	...
033216	Air cable assembled—handlebar end	...	1	PIIA	...
033143	Air cable assembled—carburettor end	...	2	1968 650SS	...
033144	Air cable assembled—carburettor end	...	2	ALL 1968 except 650SS, PIIA	...
033144	Air cable complete—carburettor end	...	1	PII, PIIA	...
018956	Midway adjuster	...	1	PII, PIIA	...
019824	Junction box for control cables	...	1	ALL	...

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THROTTLE CABLE

029238	Throttle cables assembled—carburettor end	...	2	ALL except P11, P11A	...
031614	Throttle cable assembled—handlebar end	...	1	650SS, G15CSR	...
031612	Throttle cable assembled—handlebar end	...	1	ALL except 650SS, G15CSR	...
031612	Throttle cable assembled—handlebar end	...	1	P11, P11A	...
033145	Throttle cables assembled—carburettor end	...	2	P11, all 1968	...
018956	Midway adjuster	...	1	P11, P11A	...

OIL PIPES

029845	Oil feed-pipe assembly—tank end	...	1	ALL except 650SS, Atlas, P11, P11A	...
032047	Junction block and oil pipes	...	1	650SS, Atlas	...
032046	Junction block and oil pipes	...	1	ALL except 650SS, Atlas, P11, P11A	...
032044	Junction-block gasket	...	1	ALL	...
030448	Junction-block bolt	...	1	ALL	...
000950	Oil feed and return pipe hose—12 in.	...	2	650SS, Atlas	...
023376	Oil feed and return pipe hose ferrules	...	4	ALL except 650SS, Atlas	...
000950	Oil feed hoses—11½ in.	...	2	ALL except 650SS, Atlas, P11, P11A	...
000950	Oil return pipe—11 in.	...	1	ALL except 650SS, Atlas, P11, P11A	...
000950	Feed-pipe hose—12½ in.	...	1	P11, P11A	...
000950	Return-pipe hose—11½ in.	...	1	P11, P11A	...
000951	Plastic sleeve for oil-pipe hose—5 in.	...	1	ALL except 650SS, Atlas	...
25349	Oil return-pipe adaptor	...	1	650SS, Atlas	...
13786	Oil return-pipe adaptor washers	...	2	650SS, Atlas	...
18101	Oil pipe banjo bolts	...	3	ALL	...
T.1084	Oil pipe banjo bolt washers	...	6	ALL	...
033165	Junction block and oil pipes assembled	...	1	P11, P11A	...
000951	Plastic sleeve for oil-pipes—5 in.	...	1	P11, P11A	...
033213	Oil pipe clips	...	2	P11, P11A	...

TWIN SEAT

23926	Twin seat only	...	1	650SS, Atlas	...
029449	Twin seat only	...	1	G15 Mark II	...
032271	Twin seat only	...	1	G15CS, N15CS, G15CSR 1968	...
031528	Twin seat only	...	1	G15CSR 1967	...
026536	Twin seat fixing nuts	...	2	G15CS, N15CS, G15CSR, P11A	...
000176	Twin seat fixing-nut washer	...	1	G15CS, N15CS, G15CSR, P11A	...
21851	Twin seat rubber bushes	...	2	650SS, Atlas	...
21852	Twin seat rubber buttons	...	2	650SS, Atlas	...
23265	Twin seat 'DZUS' fastener	...	1	650SS, Atlas	...
23264	'DZUS'-fastener grommet	...	1	650SS, Atlas	...
23153	Rubber 'DZUS'-fastener washers	...	3	650SS, Atlas	...
023251	Twin seat fixing screws	...	2	G15 Mark II	...
000192	Twin seat fixing-screw washers	...	2	G15 Mark II	...
000004	Twin seat fixing-screw nuts	...	2	G15 Mark II	...
032134	Seat-only—single	...	1	P11	...
21851	Rubber bushes for seat	...	2	P11	...
034021	Twin seat only	...	1	P11A	...
000012	Twin seat fixing washers	...	2	P11A	...
000005	Twin seat fixing nuts	...	2	P11A	...

PETROL TANK

033061	Petrol tank, bare—Candy Apple Red	...	1	P11	...
22630A	Petrol tank, bare—Silver	...	1	650SS	...
22630A	Petrol tank, bare—Candy Apple Red	...	1	Atlas	...
22630A	Petrol tank, bare—Flamboyant Green	...	1	Atlas	...
031508	Petrol tank, bare—Red and Chrome	...	1	G15 Mark II	...
033004	Petrol tank, bare—Candy Apple Red	...	1	G15CS, N15CS, P11A, 1968 G15CSR	...
031508	Petrol tank, bare—Candy Apple Red and Chrome	...	1	G15CSR 1967	...
24298	"Atlas" transfer	...	1	Atlas	...
25101	"Crossed Flags" transfer	...	1	Atlas	...
009195	"Reserve" transfer	...	1	G15CS, N15CS, P11, P11A	...
034058	Green ball transfer Norton	...	1	650SS, Atlas, N15	...
034059	Green ball transfer Matchless	...	1	G15, P11, P11A	...
031553	Tank-motif screws	...	4	P11, P11A	...
033001	Tank filler cap	...	1	P11, P11A, 1968 G15CSR	...
17735	Tank-cap split pin	...	1	P11, P11A	...
23305	Petrol tap-main and reserve	...	1	650SS, Atlas	...
E.5264	Tap washer	...	1	650SS, Atlas	...
033155	Main tap with tube in filter	...	1	G15CS, N15CS, P11, P11A	...
031746	Reserve tap without tube in filter	...	1	G15CS, N15CS, P11, P11A	...
000183	Tap washers	...	2	ALL except 650SS, Atlas	...
19402	Petrol feed-pipe-rubber (left hand)—3½ in.	...	1	650SS, Atlas, G15 Mark II, G15CSR	...

PETROL TANK — continued

19402	Petrol feed-pipe-rubber (right hand)—6½ in.	...	1	650SS, Atlas, G15 Mark II, G15CSR	...
19402	Petrol feed-pipes-rubber (left hand)—4 in.	...	2	G15CS, N15CS, P11, P11A	...
19402	Rubber pipe for "T" piece—2½ in.	...	1	650SS, Atlas, G15 Mark II, G15CSR	...
19402	Petrol feed-pipes-rubber (right hand)—2 in.	...	2	G15CS, N15CS, P11, P11A	...
19402	Rubber pipe for "T" piece—8 in.	...	1	G15CS, N15CS, P11, P11A	...
22017	Petrol-pipe nipples	...	2	P11, P11A	...
000513	Petrol-pipe union nuts	...	2	P11, P11A	...
22714	Styling strip (left hand)	...	1	650SS, Atlas	...
22713	Styling strip (right hand)	...	1	650SS, Atlas	...
22755	Styling-strip screws	...	6	650SS, Atlas	...
048499	Tank motifs	...	2	G15 Mark II, G15CS, G15CSR	...
048500	Motif rubbers	...	2	G15 Mark II, G15CS, G15CSR	...
031553	Motif screws	...	4	G15 Mark II, G15CS, G15CSR, P11, P11A	...
25217	Tank motifs	...	2	N15CS	...
25197	Motif rubbers	...	2	N15CS	...
000873	Motif screws	...	4	N15CS	...
22722	Rubber grip (left hand)	...	1	650SS, Atlas	...
22721	Rubber grip (right hand)	...	1	650SS, Atlas	...
042889	Rubber grip (left hand)	...	1	G15 Mark II, G15CSR	...
021844	Petrol pipe "T" piece	...	2	G15CS, P11A	...
013325	Petrol-tank filler cap	...	1	650SS, Atlas, G15 Mark II, G15CS, 1968...	...
042890	Rubber grip (right hand)	...	1	G15 Mark II, G15CSR	...
013325	Petrol-tank filler cap	...	1	ALL 1967 except P11	...
024201	"Reserve" petrol cap	...	1	G15CS, N15CS, 1966 only	...
048529	Main and "reserve" petrol tap	...	1	G15 Mark II, G15CSR	...
000183	Petrol-tap washer	...	1	G15CS, N15CS	...
021387	Petrol-tap adaptors	...	2	G15CS, N15CS	...
000183	Petrol-tap adaptor washers	...	2	G15CS, N15CS	...
22265	Petrol feed pipe	...	1	650SS, Atlas 1966	...
000908	Petrol feed hose—10 in.	...	1	G15 Mark II, G15CSR, 1966	...
000908	Petrol feed hose (left hand)—1½ in.	...	1	G15CS, N15CS, 1966	...
000908	Petrol feed hose (right hand)—1½ in.	...	1	G15CS, N15CS 1966...	...
021844	Petrol-pipe "T" piece	...	1	G15CS, N15CS, P11, 1966-67	...
000575	Drain plug	...	1	G15 Mark II, G15CSR	...
000183	Drain-plug washer	...	1	G15 Mark II, G15CSR	...
16237	Frame-mounting rubber	...	1	650SS, Atlas	...
027138	Tank-support rubber (rear)	...	1	ALL except 650SS, Atlas	...
026359	Tank-support rubber (rear)—thin	...	1	ALL except 650SS, Atlas	...
22764	Rear-fixing rubber ring	...	1	650SS, Atlas	...
027137	Rear-fixing rubber ring	...	1	ALL except 650SS, Atlas	...
22081	Tank bolt	...	1	650SS, Atlas	...
24979	Tank bolt	...	1	650SS, Atlas	...
22082	Tank-bolt rubbers	...	2	650SS, Atlas	...
E.6743	Tank-bolt rubbers	...	2	650SS, Atlas	...
014999	Tank rubber washers	...	2	650SS, Atlas	...
E.6742	Tank-bolt cups	...	2	650SS, Atlas	...
027161	Tank bolts	...	2	ALL except 650SS, Atlas	...
021174	Tank-bolt rubbers	...	2	ALL except 650SS, Atlas	...
014996	Tank-bolt buffer rubbers	...	2	ALL except 650SS, Atlas	...
021453	Tank-bolt washers	...	2	ALL except 650SS, Atlas	...
000177	Tank-bolt washers (inner)	...	2	ALL except 650SS, Atlas	...
016845	Tank-bolt nuts	...	2	ALL except 650SS, Atlas	...
032229	Tank support-rubber (thin)	...	1	G15 Mark II, G15CS, G15CSR, P11A	...

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

OIL TANK

034123	Oil tank	...	1	P11A	...
033148	Oil tank only, bare—black	...	1	P11	...
24304	Oil tank only, bare—black	...	1	650SS, Atlas	...
032054	Oil tank only, bare—state colour	...	1	G15 Mark II, G15CSR, G15CS	...
032054	Oil tank only, bare—Candy Apple Red	...	1	N15CS	...
21467	"Top level" transfer	...	1	650SS, Atlas	...
029593	Tank cover—state colour	...	1	G15 Mark II	...
029593	Tank cover—Candy Apple Red	...	1	G15CS, N15CS, G15CSR	...
023277	"Top level" transfer	...	1	G15 Mark II, G15CSR, P11	...
030352	"Top level" transfer	...	1	G15CS, N15CS	...
023279	"Low level" transfer	...	1	G15 Mark II, G15CSR	...
030353	"Low level" transfer	...	1	G15CS, N15CS	...
022632	Tank-cover screws	...	2	ALL except 650SS, Atlas, P11, P11A	...
000012	Cover-screw washers	...	2	ALL except 650SS, Atlas, P11, P11A	...
000203	Cover-screw fibre washers	...	2	ALL except 650SS, Atlas, P11, P11A	...
030461	"Oil recommendation" transfer	...	1	ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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OIL TANK—continued

22475	Tank-fixing bolt (top)	1	650SS, Atlas
22715	Top fixing-bolt grommet	1	650SS, Atlas
22716	Top fixing-bolt sleeve	1	650SS, Atlas
E.5456	Top fixing-bolt washers	2	650SS, Atlas
E.3223	Top fixing-bolt nut	1	650SS, Atlas
13053	Tank studs	2	650SS, Atlas
E.5456	Tank-stud washers	2	650SS, Atlas
E.3223	Tank stud nuts	2	650SS, Atlas
000364	Tank fixing bolt (top)	1	G15 Mark II
031537	Top fixing-bolt sleeve	1	G15 Mark II
000011	Top fixing-bolt washer	1	G15 Mark II
000367	Tank fixing bolt	1	G15 Mark II
000011	Fixing bolt washers	2	G15 Mark II
000004	Fixing bolt nut	1	G15 Mark II
029832	Tank fixing bolt (top)	1	G15CS, N15CS, G15CSR
000011	Top fixing-bolt washer	1	G15CS, N15CS, G15CSR
000371	Tank fixing bolt	1	G15CS, N15CS, G15CSR
000011	Fixing-bolt washers	2	G15CS, N15CS, G15CSR
000004	Fixing-bolt nut	1	G15CS, N15CS, G15CSR
031590	Tank bolt sleeve	1	G15CS, N15CS, G15CSR
025352	Filler cap	1	ALL except P11, P11A
13765	Drain plug	1	ALL except P11, P11A
000200	Drain-plug washer	1	ALL except P11, P11A
25348	Oil feed-pipe filter	1	650SS, Atlas, P11, P11A
048515	Oil feed-pipe filter	1	ALL except 650SS, Atlas, P11, P11A
E.6640	Filter washer	1	650SS, Atlas, P11, P11A
016170	Filter washer	1	ALL except 650SS, Atlas, P11, P11A
19629	Tank breather hose—13½ in.	1	650SS, Atlas
000895	Vent-pipe hose—18 in.	1	ALL except 650SS, Atlas, P11, P11A
19629	Tank breather hose—24 in.	1	P11, P11A
021282	Tank filler cap	1	P11, P11A
021329	Tank filler-cap washer	1	P11, P11A
033264	Tank fixing bolts	2	P11
042272	Tank fixing-bolt washers	4	P11
014995	Tank fixing-bolt rubbers—thick	4	P11
014996	Tank fixing-bolt rubbers—thin	4	P11
033263	Oil tank studs	2	P11
022083	Oil-tank nuts	2	P11
014998	Fixing-bolt sleeves	4	P11
034104	Oil tank clamping bracket (top lower)	1	P11A
034105	Oil tank clamping bracket (top upper)	1	P11A
034114	Oil tank mounting rubber	1	P11A
034111	Oil tank bolt plate	1	P11A
022083	Oil tank bolt	2	P11A
042272	Oil tank bolt washer	2	P11A
034106	Oil tank clamping bracket (bottom)	1	P11A
034127	Oil tank clamping bracket assembly	1	P11A
034129	Oil tank clamping bracket nut	2	P11A
042272	Oil tank clamping bracket washer	2	P11A
034115	Oil tank mounting rubber	1	P11A

COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

PILLION FOOTRESTS

029333	Footrest bars	2	650SS, Atlas, G15 Mark II
034037	Pillion footrest	2	P11A
16249	Pillion footrest rubbers	2	P11A
23018	Pillion footrest studs	2	P11A
E.3224A	Pillion footrest nuts	2	P11A
000343	Footrest-bar bolts	2	650SS, Atlas, G15 Mark II, P11A
000005	Footrest-bar bolt nuts	2	650SS, Atlas, G15 Mark II, P11A
030321	Footrest lugs	2	650SS, Atlas, G15 Mark II, P11A
000010	Footrest-lug washers	2	650SS, Atlas, G15 Mark II, P11A
23870	Footrest-lug nuts	2	650SS, Atlas, G15 Mark II
22574	Footrest and silencer fixing studs	2	650SS, Atlas, G15 Mark II
042569	Footrest rubbers	2	650SS, Atlas, G15 Mark II

FRONT CHAINCASE

033130	Inner chaincase assembled	1	P11, P11A
25178	Inner chaincase assembled	1	650SS, Atlas
032238	Inner chaincase assembled	1	ALL except 650SS, Atlas, P11, P11A
20939	Chaincase-spigot washer	1	650SS, Atlas
20942	Inner-chaincase fixing screws	3	650SS, Atlas, P11, P11A

FRONT CHAINCASE—continued

031541	Inner-chaincase fixing screws	3	ALL except 650SS, Atlas, PII, PIIA		
030243	Spacer behind chaincase	1	ALL except 650SS, Atlas		
20937	Chaincase-support stud	1	650SS, Atlas		
032241	Chaincase-support-stud	1	ALL except 650SS, Atlas, PII, PIIA		
000011	Chaincase support-stud washers	2	ALL except PII, PIIA		
E.3223	Chaincase support-stud nut	1	650SS, Atlas		
000214	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA		
16247	Chaincase support-stud nut	1	650SS, Atlas		
019882	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA		
25223	Outer chaincase only—black	1	650SS		
25225	Outer chaincase only—chrome	1	Atlas		
025021	Outer chaincase only—polished	1	ALL except 650SS, Atlas, PII, PIIA		
14837	Inspection cover	1	650SS, Atlas		
042040	Inspection covers	2	ALL except 650SS, Atlas		
24320	Inspection-cover gasket	1	650SS, Atlas		
042025	Inspection-cover gaskets	2	ALL except 650SS, Atlas		
25341	Clutch adjustment rubber plug	1	650SS, Atlas		
13185	Chaincase halves joint washer	1	650SS, Atlas		
025037	Chaincase halves joint washer	1	ALL except 650SS, Atlas		
000484	Chaincase halves joint screws	14	ALL except 650SS, Atlas		
13765	Drain plug	1	ALL		
000200	Drain-plug washer	1	ALL		
E.6055	Chaincase attachment nut	1	650SS, Atlas		
E.6056	Chaincase attachment-nut washer	1	650SS, Atlas		
24322	Sealing chaincase washer	1	650SS, Atlas		
17731	"Oil bath" transfer	1	650SS, Atlas		
033270	Spacer for inside chaincase halves	1	PII, PIIA		
000010	Washer behind chaincase	1	PII, PIIA		
033120	Chaincase centre stud	1	PII, PIIA		
000010	Centre-stud washer	1	PII, PIIA		
031800	Centre-stud nut	1	PII, PIIA		
033135	Outer chaincase only	1	PII, PIIA		

REAR CHAINGUARD

21832	Chainguard assembled (top)—black	1	650SS		
21832A	Chainguard assembled (top)—chrome	1	Atlas		
029469	Chainguard assembled (top)—black	1	G15 Mark II, G15CS, N15CS		
029469	Chainguard assembled (top)—chrome	1	G15CSR		
034033	Chainguard—black	1	PIIA		
000070	Chainguard front bolt	1	PIIA		
000012	Chainguard front bolt washer	2	PIIA		
000005	Chainguard rear bolt nut	1	PIIA		
220228	Chainguard fixing bolt (front)	1	650SS, Atlas		
000371	Chainguard fixing bolt (front)	1	ALL except 650SS, Atlas, PII, PIIA		
22022A	Chainguard fixing bolt (rear)	1	650SS, Atlas		
000374	Chainguard fixing bolt (rear)	1	ALL except 650SS, Atlas, PII, PIIA		
T.2221	Chainguard-bolt washers	2	650SS, Atlas		
000011	Chainguard-bolt washers	2	ALL except 650SS, Atlas, PII, PIIA		
19435	Chainguard front-bolt washer	1	650SS, Atlas		
23574	Chainguard rear-bolt nut	1	650SS, Atlas		

REAR CHAINCASE (OPTIONAL) 1966-1967

19734K	Chaincase (upper half)	1	650SS, Atlas		
19735K	Chaincase (lower half)	1	650SS, Atlas		
22022B	Chaincase fixing bolt (front)	1	650SS, Atlas		
22022A	Chaincase fixing bolt (rear)	1	650SS, Atlas		
T.2221	Chaincase fixing-bolt washers	2	650SS, Atlas		
19435	Chaincase fixing-bolt washers	2	650SS, Atlas		
23574	Chaincase fixing-bolt nut	1	650SS, Atlas		
030009	Rear chaincase (upper half)	1	G15 Mark II		
030012	Rear chaincase (lower half)	1	G15 Mark II		
024449	Chaincase fixing bolt (front)	1	G15 Mark II		
014522	Chaincase fixing bolt (rear)	1	G15 Mark II		
000012	Chaincase fixing-bolt washers	2	G15 Mark II		
042378	Inspection rubber plug	1	ALL except PII, PIIA		

TOOL BOX AND TOOL TRAY

25462	Tool tray assembled	1	650SS, Atlas		
12342	Tool-tray bolts	3	650SS, Atlas		
000012	Tool-tray bolt plain washers	5	650SS, Atlas		
021579	Tool-tray washer	1	650SS, Atlas		
E.3229	Tool-tray bolt nuts	3	650SS, Atlas		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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TOOL BOX AND TOOL TRAY—continued

031520	Tool box less lid—state colour ...	1	G15 Mark II ...		
031520	Tool box less lid—Candy Apple Red ...	1	G15CS, N15CS, G15CSR ...		
049300	Tool-box-lid—state colour ...	1	G15 Mark II ...		
049300	Tool-box-lid—Candy Apple Red ...	1	G15CS, N15CS, G15CSR ...		
014511	Tool-box lid screw ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000012	Tool-box lid-screw washer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
011373	Tool-box lid-screw nuts ...	2	ALL except 650SS, Atlas, P11, P11A ...		
000070	Tool-box bolt ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000012	Tool-box bolt washer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000005	Tool-box bolt nut ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000342	Tool box-to-channel bolt ...	1	ALL except 650SS, Atlas, P11, P11A ...		
031521	Tool box/channel bolt spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000012	Tool box/channel bolt washers ...	2	ALL except 650SS, Atlas, P11, P11A ...		
000005	Tool box/channel bolt nut ...	1	ALL except 650SS, Atlas, P11, P11A ...		

BATTERY AND BOX CARRIER

033006	Battery-box body assembled ...	1	650SS, Atlas ...		
19189	Battery-box lid ...	1	650SS, Atlas ...		
19086	Battery-box platform ...	1	650SS, Atlas ...		
19093	Battery "U" bolt ...	1	650SS, Atlas ...		
19101	Retaining strap ...	1	650SS, Atlas ...		
000190	"U"-bolt washers ...	2	650SS, Atlas ...		
E.3221	"U"-bolt nuts ...	2	650SS, Atlas ...		
19195	Battery-box lid knobs ...	2	650SS, Atlas ...		
11796	Knob washers ...	2	650SS, Atlas ...		
17735	Knob splic pins ...	2	650SS, Atlas ...		
15689	Battery-box grommet ...	1	650SS, Atlas ...		
14481	Top fixing bolt ...	1	650SS, Atlas ...		
000012	Top fixing-bolt washers ...	2	650SS, Atlas ...		
E.3229	Top fixing-bolt nut ...	1	650SS, Atlas ...		
19092	Bottom fixing bolts ...	2	650SS, Atlas ...		
E.5456	Bottom fixing-bolt washers ...	2	650SS, Atlas ...		
19201	Battery-box and oil-tank platform ...	1	650SS, Atlas ...		
19212	Platform mat ...	1	650SS, Atlas ...		
14481	Platform fixing bolts ...	4	650SS, Atlas ...		
000012	Platform fixing-bolt washers ...	8	650SS, Atlas ...		
E.3229	Platform fixing-bolt nuts ...	4	650SS, Atlas ...		
030094	Battery carrier assembled ...	1	ALL except 650SS, Atlas, P11, P11A ...		
014577	Carrier/tool-box bolt ...	1	ALL except 650SS, Atlas, P11, P11A ...		
045062	Carrier/tool-box bolt washers ...	2	ALL except 650SS, Atlas, P11, P11A ...		
000005	Carrier/tool-box bolt nut ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000368	Top fixing bolt (rear) ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000011	Top fixing-bolt washer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
000004	Top fixing-bolt nut ...	1	ALL except 650SS, Atlas, P11, P11A ...		
024218	Front fixing bolts ...	2	ALL except 650SS, Atlas, P11, P11A ...		
000012	Front fixing-bolt washers ...	4	ALL except 650SS, Atlas, P11, P11A ...		
000005	Front fixing bolt nuts ...	2	ALL except 650SS, Atlas, P11, P11A ...		
048454	Battery-carrier rubber ...	1	ALL except 650SS, Atlas, P11, P11A ...		
030056	Battery-carrier strap ...	1	ALL except 650SS, Atlas, P11, P11A ...		
028044	Battery-strap pin ...	1	ALL except 650SS, Atlas, P11, P11A ...		
033184	Battery pad ...	1	P11, P11A ...		
034075	Battery box lid ...	1	P11, P11A ...		
034072	Grommets ...	2	P11, P11A ...		
014387	Thumb screw ...	1	P11, P11A ...		
033256	Nut ...	1	P11, P11A ...		
000191	Washer ...	1	P11, P11A ...		

FRONT WHEEL

25004	Wheel complete, less tyre and tube ...	1	ALL except G15 Mark II, P11, P11A ...		
25292	Wheel complete, less tyre and tube ...	1	G15 Mark II ...		
512-2-428	Wheel, bare, less fittings ...	1	ALL except G15 Mark II, P11, P11A ...		
24293	Wheel, bare, less fittings ...	1	G15 Mark II ...		
18350	Rim only—WM2-19 ...	1	ALL except G15, Mark II, P11, P11A ...		
23319	Rim only—WM3-18 ...	1	G15 Mark II ...		
20063	Spokes—long head ...	20	ALL except G15 Mark II, P11, P11A ...		
23331	Spokes—long head ...	20	G15 Mark II ...		
20061	Spokes—short head ...	20	ALL except G15 Mark II, P11, P11A ...		
23332	Spokes—short head ...	20	G15 Mark II ...		
021693	Spoke nipples ...	40	ALL except P11, P11A ...		
19664	Front-hub shell only ...	1	ALL except P11, P11A ...		
040100	Bearing (right side) ...	1	ALL except P11, P11A ...		
17721	Bearing (left side) ...	1	ALL except P11, P11A ...		
16783	Bearing spacer ...	1	ALL except P11, P11A ...		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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FRONT WHEEL—continued

E.6888	Bearing locking ring ...	1	ALL except PII, PIIA		
E.6885	Bearing felt washers ...	2	ALL except PII, PIIA		
E.6889	Retaining ring ...	1	ALL except PII, PIIA		
19719	Oil-retaining washer ...	1	ALL except PII, PIIA		
18551	Dust cover ...	1	ALL except PII, PIIA		
19646	Bearing spacer assembled ...	1	ALL except PII, PIIA		
030055	Front-wheel spindle ...	1	ALL except PII, PIIA		
E.4768	Wheel spindle nut ...	1	ALL except PII, PIIA		
50257	Front-wheel cover plate ...	1	ALL except PII, PIIA		
E.5944A	Brake plate packing washer ...	1	ALL except PII, PIIA		
50249	Brake-shoe cam ...	1	ALL except PII, PIIA		
18502	Brake shoes with lining ...	2	ALL except PII, PIIA		
16782	Brake shoe lining only ...	pair	ALL except PII, PIIA		pair
E.5061	Brake-shoe lining rivets ...	set 16	ALL except PII, PIIA		set
E.5832	Brake-shoe return springs ...	2	ALL except PII, PIIA		
14454	Pivot-retaining plate ...	1	ALL except PII, PIIA		
14506	Retaining-plate tab washer ...	1	ALL except PII, PIIA		
12342	Retaining-plate bolts ...	2	ALL except PII, PIIA		
20052	Expanding lever ...	1	ALL except PII, PIIA		
E.3255	Lever clevis pin ...	1	ALL except PII, PIIA		
17735	Clevis pin split pin ...	1	ALL except PII, PIIA		
E.5455	Expander-lever washer ...	1	ALL except PII, PIIA		
E.3224	Expander-lever nut ...	1	ALL except PII, PIIA		
033297	Wheel complete with brake ...	1	PII, PIIA		
033298	Wheel only ...	1	PII, PIIA		
024248	Rim-only—WM2-19 ...	1	PII, PIIA		
021152	Spokes ...	40	PII, PIIA		
021154	Spoke nipples ...	40	PII, PIIA		
032019	Hub shell with liner ...	1	PII, PIIA		
029261	Hub spindle ...	1	PII, PIIA		
029264	Spindle bearings ...	2	PII, PIIA		
029271	Hub disc ...	1	PII, PIIA		
029265	Tube between bearings ...	1	PII, PIIA		
029269	Bearing retainer ...	1	PII, PIIA		
029270	Felt seal ...	1	PII, PIIA		
029237	Oil seal ...	1	PII, PIIA		
029268	Oil-seal collar ...	1	PII, PIIA		
029238	Bearing-retaining lock ring ...	1	PII, PIIA		
029263	Oil seal ...	1	PII, PIIA		
029262	Oil-seal collar ...	1	PII, PIIA		
000001	Hub-spindle nut ...	1	PII, PIIA		
000008	Hub-spindle washer (outer) ...	1	PII, PIIA		
25465	Brake shoe with lining ...	2	ALL except PII, PIIA		
029246	Hub-spindle nut (inner) ...	1	PII, PIIA		
029221	Cover-plate spacer (outer) ...	1	PII, PIIA		
029258	Cover plate assembled ...	1	PII, PIIA		
000051	Grease nipple ...	1	PII, PIIA		
029260	Brake shoe pivot pin ...	1	PII, PIIA		
000011	Pivot-pin washer ...	1	PII, PIIA		
000004	Pivot-pin nut ...	1	PII, PIIA		
029247	Brake shoes with linings ...	pair	PII, PIIA		pair
029248	Brake-shoes linings ...	pair	PII, PIIA		pair
000113	Brake-shoe lining rivets ...	set 16	PII, PIIA		set
029226	Brake-shoe springs ...	2	PII, PIIA		
013291	Adjusting thrust pins ...	2	PII, PIIA		
029489	Brake-shoe expander ...	1	PII, PIIA		
029272	Expander lever ...	1	PII, PIIA		
000009	Expander-lever washer ...	1	PII, PIIA		
024546	Expander-lever nut ...	1	PII, PIIA		
000736	Clevis pin for lever ...	1	PII, PIIA		
000014	Split pin for clevis pin ...	1	PII, PIIA		
029222	Expander washer ...	1	PII, PIIA		

BRAKE ANCHOR

021474	Cover-plate anchor arm ...	1	PII, PIIA		
014807	Anchor-arm bolt ...	1	PII, PIIA		
014119	Anchor-arm bolt washer ...	1	PII, PIIA		
019629	Brake-cable yoke end ...	1	PII, PIIA		

REAR WHEEL

25351	Wheel complete with sprocket and brake parts ...	1	650SS		
25352	Wheel complete with sprocket and brake parts ...	1	Atlas		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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REAR WHEEL — continued

032322	Wheel complete with sprocket and brake parts ...	1	G15 Mark II ...		
032323	Wheel complete with sprocket and brake parts ...	1	G15CS, N15CS ...		
032324	Wheel complete with sprocket and brake parts ...	1	G15CSR ...		
M12-2-649	Wheel bare less fittings ...	1	650SS, G15CSR ...		
25296	Wheel bare less fittings ...	1	Atlas, G15 Mark II ...		
25298	Wheel bare less fittings ...	1	G15CS, N15CS ...		
19350	Rim only—WM2-19 ...	1	650SS, G15CSR ...		
23319	Rim only—WM3-18 ...	1	Atlas, G15 Mark II ...		
030432	Rim only—WM3-18 ...	1	G15CS, N15CS ...		
20053	Spokes—long head ...	20	650SS, G15CSR ...		
23331	Spokes—long head ...	20	Atlas, G15 Mark II ...		
030433	Spokes—long head ...	20	G15CS, N15CS ...		
20051	Spokes—short head ...	20	650SS, G15CSR ...		
23332	Spokes—short head ...	20	Atlas, G15 Mark II ...		
030434	Spokes—short head ...	20	G15CS, N15CS ...		
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR ...		
021694	Spoke nipples ...	40	G15CS, N15CS ...		
19589	Rear hub shell only ...	1	ALL except P11, P11A ...		
030052	Sprocket and brake drum ...	1	ALL except P11, P11A ...		
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except P11, P11A ...		
040100	Bearing (right side) ...	1	ALL except P11, P11A ...		
17721	Bearing (left side) ...	1	ALL except P11, P11A ...		
18234	Bearing spacer ...	1	ALL except P11, P11A ...		
18232	Bearing locking ring ...	1	ALL except P11, P11A ...		
E.6889	Bearing washer ...	1	ALL except P11, P11A ...		
E.6855	Felt washers ...	2	ALL except P11, P11A ...		
19714	Retaining ring ...	1	ALL except P11, P11A ...		
18231	Inner sleeve ...	1	ALL except P11, P11A ...		
E.4760	Brake drum retaining stud ...	1	ALL except P11, P11A ...		
19348	Hub diaphragm ...	1	ALL except P11, P11A ...		
25100	Hammer-drive screws ...	6	ALL except P11, P11A ...		
18731	Diaphragm grommets ...	3	ALL except P11, P11A ...		
19265	Rear-wheel spindle ...	1	650SS, Atlas ...		
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, P11, P11A ...		
19266	Wheel-spindle washers ...	2	650SS, Atlas ...		
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
19267	Wheel-spindle nut ...	1	ALL except P11, P11A ...		
18235	Wheel-spindle spacer ...	1	650SS, Atlas ...		
030018	Wheel-spindle spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
25453	Brake cover plate ...	1	ALL except P11, P11A ...		
19847	Torque pivot pin ...	1	ALL except P11, P11A ...		
19848	Torque pivot-pin nut ...	1	ALL except P11, P11A ...		
50011	Brake-expander cam ...	1	ALL except P11, P11A ...		
19584	Brake shoes with linings ...	2	ALL except P11, P11A ...		
16547	Brake-shoe lining ...	pair	ALL except P11, P11A ...		pair
E.5061	Brake-shoe lining rivets ...	set 14	ALL except P11, P11A ...		set
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A ...		
23436	Brake-expander lever ...	1	ALL except P11, P11A ...		
E.5455	Expander-lever washer ...	1	ALL except P11, P11A ...		
E.3224	Expander-lever nut ...	1	ALL except P11, P11A ...		
14454	Pivot-pin retaining plate ...	1	ALL except P11, P11A ...		
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A ...		
12342	Retaining-plate bolts ...	2	ALL except P11, P11A ...		
19268	Brake-plate spacer—inner ...	1	650SS, Atlas ...		
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, P11, P11A ...		
E.5276	Brake-plate washer ...	AR	ALL except P11, P11A ...		
033197	Rear wheel complete with bearings ...	1	P11, P11A ...		
033198	Rear wheel only ...	1	P11, P11A ...		
033051	Rear rim only—WM3-18 ...	1	P11, P11A ...		
030366	Spokes ...	40	P11, P11A ...		
021694	Spoke nipples ...	40	P11, P11A ...		
033052	Hub shell only ...	1	P11, P11A ...		
014868	Hub bearings ...	2	P11, P11A ...		
021586	Hub-bearing spacer ...	1	P11, P11A ...		
012436	Oil-seal packing washer ...	1	P11, P11A ...		
018095	Oil-seal retaining ring—large ...	1	P11, P11A ...		
021585	Oil-seal retaining ring—small ...	1	P11, P11A ...		
014387	Oil-seal ...	1	P11, P11A ...		
018094	Oil-seal cups ...	2	P11, P11A ...		
010740	Oil-seal circlips ...	1	P11, P11A ...		
021608	Oil-seal spacers ...	2	P11, P11A ...		
021583	Bearing adjuster ...	1	P11, P11A ...		
021584	Bearing adjuster lock ring ...	1	P11, P11A ...		
033124	Rear-hub spindle ...	1	P11, P11A ...		

REAR WHEEL—continued

033083	Hub-spindle spacer	1	P11, P11A
014869	Hub-spindle nut	1	P11, P11A
033090	Hub-spindle-nut spacer	1	P11, P11A
021582	Hub disc	1	P11, P11A
021550	Grommet	1	P11, P11A
028070	Speedometer/gearbox spacer	1	P11, P11A
021454	Speedometer/gearbox washer	1	P11, P11A
028073	Speedometer/gearbox locating bush	1	P11, P11A
029242	Speedometer/gearbox nut	1	P11, P11A
025225	Sprocket and brake drum	1	P11, P11A
025247	Brake drum/sprocket bolts	5	P11, P11A
25466	Brake shoe with linings	2	ALL except P11, P11A 1968
016213	Brake drum/sprocket bolt washers	5	P11, P11A
023281	Brake drum/sprocket bolt nuts	5	P11, P11A
033081	Rear brake cover plate assembly	1	P11, P11A
000051	Grease nipple	1	P11, P11A
012891	Brake-shoe cam	1	P11, P11A
013620	Rear-brake shoes with linings	pair	P11, P11A
010440	Rear brake-shoe linings	pair	P11, P11A
000113	Rear brake-shoe lining rivets	set	P11, P11A
012892	Brake-shoe return springs	2	P11, P11A
013291	Brake-shoe adjusting thrust pins	2	P11, P11A
033171	Brake-shoe expander lever	1	P11, P11A
000174	Expander-lever washer	1	P11, P11A
000004	Expander-lever nut	1	P11, P11A
033031	Cover-plate spacer (inner)	1	P11, P11A
028071	Cover-plate spacer (outer)	1	P11, P11A
033059	Torque strap	1	P11, P11A
019625	Torque-strap bolts	2	P11, P11A
000010	Torque-strap bolt washers	2	P11, P11A
016845	Torque-strap bolt nuts	2	P11, P11A

BRAKE OPERATING PARTS

19995	Rear-brake pedal	1	650SS, Atlas
19929	Pedal return spring	1	650SS, Atlas
19978	Grease and retaining-pin nipple	1	650SS, Atlas
19996	Brake-pedal spindle	1	650SS, Atlas
000008	Pedal-spindle washer	1	650SS, Atlas
041265	Pedal-spindle nut	1	650SS, Atlas
19997	Pedal-spindle spacer	1	650SS, Atlas
19976	Pedal stop	1	650SS, Atlas
15819A	Brake rod	1	650SS, Atlas
033023	Brake-rod yoke end	1	650SS, Atlas
E.3255	Yoke-end clevis pin	1	650SS, Atlas
17735	Clevis-pin split pin	1	650SS, Atlas
029559	Rear-brake pedal	1	G15 Mark II, G15CS, N15CS, G15CSR, 1968
021700	Pedal return spring	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
000051	Grease nipple	1	ALL except 650SS, Atlas, P11, G15CSR 1968, P11A
021699	Brake-pedal spindle	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
022609	Pedal bolt	1	G15 Mark II, G15CS, N15CS
022314	Pedal stop	1	G15 Mark II, G15CS, N15CS
022297	Brake rod	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
023299	Brake-rod yoke end	1	G15 Mark II, G15CS, N15CS
000736	Yoke-end clevis pin	1	G15 Mark II, G15CS, N15CS
000014	Clevis-pin split pin	1	G15 Mark II, G15CS, N15CS
18929	Cam-lever roller	1	ALL except P11, P11A
022743	Brake-rod adjusting nut	1	ALL except P11, P11A
031573	Rear-brake pedal	1	G15CSR 1966-67
029696	Pedal return spring	1	G15CSR 1966-67
029693	Pedal spring	1	G15CSR 1966-67
029902	Brake rod	1	G15CSR 1966-67
029895	Brake pedal sleeve or pivot	1	G15CSR 1966-67
000009	Pedal-spindle washer	1	G15CSR 1966-67
000002	Pedal-spindle nut	1	G15CSR 1966-67
033162	Rear-brake pedal	1	P11, P11A
023269	Brake-pedal bolt	1	P11, P11A
032162	Brake-pedal pivot or sleeve	1	P11, P11A
000010	Brake-pedal bolt washers	2	P11, P11A

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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BRAKE OPERATING PARTS—continued

023281	Brake-pedal-bolt nut ...	1	P11, P11A		
022297	Brake rod ...	1	P11, P11A		
000005	Brake rod adjusting nuts ...	2	P11, P11A		
017227	Brake-rod adjusting clip ...	1	P11, P11A		
023299	Brake-rod yoke ...	1	P11, P11A		
000736	Brake-rod clevis pin ...	1	P11, P11A		
000014	Split pin ...	1	P11, P11A		

SPEEDOMETER

030258	Speedometer head—m.p.h. only ...	1	ALL		
030259	Speedometer head—k.p.h. only ...	1	ALL		
22858	Speedometer-drive gearbox ...	1	ALL except P11, P11A		
13270	Speedometer-gearbox spacer ...	1	ALL except P11, P11A		
028073	Locating bush ...	1	P11, P11A		
029242	Nut ...	1	P11, P11A		
028070	Speedometer-gearbox spacer ...	1	P11, P11A		
021454	Spacer washer ...	1	P11, P11A		
25087	Speedometer-drive cable complete ...	1	650SS, Atlas		
030344	Speedometer-drive cable complete ...	1	ALL except 650SS, Atlas		
000012	Speedometer-head spacing washers ...	2	G15CS, N15CS, G15CSR		
030435	Speedometer light lead ...	1	ALL except 650SS		
024448	Speedometer/gearbox drive (BG-5330-267) ...	1	P11, P11A		
000190	Gearbox drive screw spring washers ...	2	P11, P11A		
L643	Bulb 12 volt 2.2 watt ...	1	ALL P.Tax 4d.		

HEADLAMP

59666A	Headlamp complete less harness ...	1	ALL except G15CSR		
59579A	Headlamp complete less harness ...	1	G15CSR		
033166	Headlamp with harness (Lucas 54052779) ...	1	P11, P11A		
033012	Headlamp with harness ...	1	ALL except P11, P11A		
554248	Headlamp rim ...	1	ALL		
516798	Reflector and glass light unit ...	1	ALL		
144921	Rim fixing screw ...	1	ALL		
534296	Rim fixing plate ...	1	ALL		
554710	Pilot-bulb holder ...	1	ALL		
031540	Headlamp-bolt washers ...	2	ALL		
031555	Headlamp spacers ...	2	ALL		
112201	Headlamp bolts ...	2	ALL		
38189	Warning-light assembly ...	1	ALL 1968		
54952937	Cable harness ...	1	P11, P11A		
54939967	Cable harness ...	1	ALL except 650SS, Atlas, P11, P11A		
54939968	Cable harness ...	1	650SS, Atlas		
RV336	Bulb 12 volt 50/40 watt ...	1	ALL P.Tax 1s. 0d.		
989	Bulb 12 volt 6 watt ...	1	ALL P.Tax 4d.		
36296	Ammeter ...	1	ALL		

REAR LAMP

030071	Lamp complete (Lucas 564) ...	1	650SS, Atlas, G15CSR		
24840	Lamp complete (Lucas 679) ...	1	ALL except 650SS, G15CSR, Atlas		
54576001	Lens—red (model 564) ...	1	650SS, G15CSR		
54572932	Lens—red (model 679) ...	1	ALL except 650SS, G15CSR		
575219	Lens nuts (model 564) ...	2	650SS, G15CSR		
572289	Lens screws (model 679) ...	2	ALL except 650SS, G15CSR		
575208	Lens-seating gasket (model 564) ...	1	650SS, G15CSR		
54571677	Lens-seating gasket (model 679) ...	1	ALL except 650SS, G15CSR		
575207	Bulbholder grommet (model 564) ...	1	650SS, G15CSR		
54574348	Bulbholder with reflector (model 679) ...	1	ALL except 650SS, G15CSR		
575209	Bulbholder (model 564) ...	1	650SS, G15CSR		
573825	Cable entry grommet (model 564) ...	1	650SS, G15CSR		
380	Bulb 12 volt, 21/6 watt ...	1	ALL		
19429	Grommet ...	1	650SS, Atlas		
011094	Grommet ...	1	G15 Mark II, G15CS, N15CS		

HORN

030045	Electric horn ...	1	ALL		
23389	Horn fixing screws ...	2	650SS, Atlas		
E3221	Fixing-screw nuts ...	2	650SS, Atlas		
23410	Fixing-screw washers ...	2	650SS, Atlas		
000342	Fixing bolts ...	2	ALL except 650SS, Atlas		
000012	Fixing-bolt washers ...	2	ALL except 650SS, Atlas		
000005	Fixing-bolt nuts ...	2	ALL except 650SS, Atlas		
030044	Horn-bracket ...	1	ALL except 650SS, Atlas		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
STOP LIGHT					
031621	Stop-light switch	1	ALL		
033042	Light-switch bracket	1	650SS, Atlas		
22807	Light-switch bracket bolt	1	650SS, Atlas		
000010	Switch bracket-bolt washers	2	650SS, Atlas		
E.3224A	Light-switch bracket-bolt nut	1	650SS, Atlas		
000450	Light-switch screws	2	GIS Mark II, GISCS, NISCS		
000451	Light-switch screws	2	650SS, Atlas, GISCSR, PII, PIIA		
000039	Light-switch screw washers	4	ALL		
000080	Light-switch screw nuts	2	650SS, Atlas, GISCSR, PII, PIIA		
014340	Light-switch bracket spacer	1	GISCSR 1967		
033173	Brake-switch cable	1	PII, PIIA		
20245	Brake-switch cable	1	ALL except PII, PIIA		
021595	Stop-light/brake-pedal bolt	1	ALL except 650SS, Atlas, PII, PIIA		
029245	Stop-light/brake-pedal bolt nut	1	ALL except 650SS, Atlas, PII, PIIA		
033019	Stop-light/brake pedal bolt	1	GISCS, GISCSR, GIS Mark II, 1968 PIIA		
380	Bulb 12 volt, 21/6 watt	1	ALL P.Tax 8d.		

ALTERNATOR

029632	Alternator (rotor and stator)	1	ALL		
47204A	Stator only	1	ALL		
54213901	Rotor only	1	ALL		
041065	Alternator grommet	1	ALL except 650SS, Atlas		
24595	Alternator grommet	1	650SS, Atlas		
21433	Stator studs	3	650SS, Atlas		
021579	Stator-stud washers	3	650SS, Atlas 1967		
18403	Stator-stud nuts	3	650SS, Atlas		
23738	Rotor spacer	1	650SS, Atlas		
20948	Rotor key	1	ALL		
19147	Rotor washer	1	650SS, Atlas		
20692	Rotor nut	1	650SS, Atlas		
011826	Stator studs	3	ALL except 650SS, Atlas		
000012	Stator-stud washers	3	ALL except 650SS, Atlas 1966-67, ALL 1968		
011843	Stator-stud nuts	3	ALL except 650SS, Atlas, PII		
030251	Rotor spacer	1	ALL except 650SS, Atlas		
24948	Rotor washer	1	ALL except 650SS, Atlas		
24947	Rotor nut	1	ALL except 650SS, Atlas		
031834	Contact-breaker plate complete	1	PII, 1967		
033045	Contact-breaker complete	1	ALL except PII, PIIA		
034049	Contact-breaker housing and bearing c/w bush	1	ALL		
034051	Contact-breaker shaft	1	ALL		
033069	Contact-breaker housing bush	1	ALL		
19429	Contact-breaker cover grommet	1	ALL		
033016	Ignition switch	1	ALL		
033044	Ignition switch (lock with 2 keys)	1	GISCS, NISCS, PII, PIIA		
033058	Ignition switch bracket	1	ALL except PII, PIIA		
000174	Ignition switch bracket washer	1	650SS, Atlas		
033066	Contact-breaker housing c/w bush	1	ALL		
54415803	Contact set	1	ALL except PIIA		
425377	Condensers	2	ALL except PIIA		
54418910	Auto-advance unit	1	ALL except PIIA		
54415642	Auto-advance unit springs	2	ALL		
033015	Coils complete with clips	2	ALL		
030479	Coil fixing bolts	3	650SS, Atlas		
000070	Coil fixing bolts	3	ALL except 650SS, Atlas		
000012	Coil fixing bolt washers	3	ALL except PII, PIIA		
000005	Coil fixing bolt nuts	3	ALL except 650SS, Atlas		
E.3229	Coil fixing bolt nuts	3	650SS, Atlas		
033100	Coil rubbers	2	ALL		
033008	Coil bracket	1	ALL except 650SS, Atlas, PII, PIIA		
033009	Coil strap	1	ALL except 650SS, Atlas, PII, PIIA		
020319	Contact-breaker cam bolt	1	ALL 1967-68		
T.2221	Contact-breaker cam-bolt washer	1	ALL		
015306	Contact-breaker cam-bolt washer (fan disc)	1	ALL 1967-68		
029983	Contact-breaker fixing screws	2	ALL 1967-68		
029984	Contact-breaker fixing screw washers	2	ALL 1967-68		
033067	Contact-breaker shaft	1	ALL 1967-68		
030080	Contact-breaker shaft pin	1	ALL 1967-68		
033007	Contact-breaker shaft sprocket	1	ALL 1967-68		
033068	Contact-breaker shaft bearing	1	ALL 1967-68		
033066	Contact-breaker housing c/w bush	1	ALL PIIA		
030082	Contact-breaker cover	1	ALL PIIA		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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ALTERNATOR — continued

033056	Contact-breaker cover gasket ...	1	ALL P11A		
19429	Contact-breaker cover grommet ...	1	ALL P11A		
030054	Contact-breaker cover spring clip ...	1	ALL		
031921	H.T. leads (54934904) ...	2	P11, P11A		
25105	Contact-breaker housing bolt ...	1	P11		
010706	Contact-breaker housing-bolt washer ...	1	P11		
015306	Contact-breaker housing-bolt washer (fan disc) ...	1	P11		
E.3229	Contact-breaker housing-bolt nut ...	1	P11		
T.2245	Contact-breaker housing studs ...	2	P11		
11796	Contact-breaker housing-stud washers ...	2	P11		
E.3231	Contact-breaker housing-stud nuts ...	2	P11		
T.2191	Contact-breaker housing-flange gasket ...	1	P11		
031075	Capacitor (Lucas 54170009) ...	1	P11		
031080	Capacitor spring ...	1	P11, P11A		
030479	Capacitor bolt ...	1	ALL except P11, P11A		
E.3229	Capacitor bolt nut ...	1	ALL except P11, P11A		
T.2221	Contact-breaker cam bolt washer ...	1	ALL 1968		
033045	Contact-breaker plate complete ...	1	ALL 1968 except P11, P11A		
033257	Capacitor-spring bolt ...	1	P11		
000012	Capacitor-spring bolt washers ...	2	P11, P11A		
000005	Capacitor-spring bolt nut ...	1	P11, P11A		
034086	Contact-breaker complete ...	1	P11A		
54419097	Contact-breaker plate ...	1	P11A		
54419827	Contact-breaker set ...	1	P11A		
54419340	Auto-advance unit ...	1	P11A		
54420129	Condenser ...	2	P11A		
54418528	Cover ...	1	P11A		
033107	Rectifier bracket ...	1	P11A		
06-0573	Condenser pack ...	1	P11A		
54190387	Fuse holder ...	1	P11, P11A		

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

BATTERY AND FITTINGS

030047	Batteries with lids (charged but dry) ...	2	ALL except P11		
030351	Link for batteries ...	1	ALL except P11		
040137	Battery to earth bolt ...	1	ALL except P11		
000012	Earth bolt washer ...	1	ALL except P11		
033049	Battery (Lucas PUZ5A) ...	1	P11, P11A		
033184	Battery strap ...	1	P11, P11A		
028044	Battery-strap pins ...	2	P11, P11A		
026359	Battery cushioning pad—large ...	1	P11		
033185	Battery cushioning pad—small ...	2	P11, P11A		
19101	Battery strap ...	1	650SS, Atlas 1968		
030056	Battery strap ...	1	G15 1968		
040454	Battery pad ...	1	G15 1968		

RECTIFIER AND ZENER DIODE

029604	Rectifier with nut ...	1	ALL		
015306	Rectifier washer ...	1	ALL		
033057	Rectifier nut ...	1	ALL		
030051	Zener diode ...	1	ALL		
032018	Heat-sink plates ...	2	ALL		
030043	Heat-sink plate spacer ...	1	ALL		
000362	Zener diode bolt ...	1	650SS, Atlas		
000367	Zener diode bolt ...	1	ALL except 650SS, Atlas		
014515	Zener diode spacer ...	1	ALL except 650SS, Atlas		
014779	Zener diode bolt washer ...	1	650SS, Atlas		
015306	Zener diode nut washer ...	1	ALL		
000011	Zener diode bolt washer ...	1	ALL except 650SS, Atlas		
000004	Zener diode bolt nut ...	1	650SS, Atlas		
033057	Zener diode fixing nut ...	1	ALL		
026656	Zener diode bracket ...	1	650SS, Atlas		
014119	Zener diode bracket washer ...	1	650SS, Atlas		
033015	Coils only ...	2	P11, P11A		
000070	Coil fixing bolts ...	3	P11, P11A		
000012	Coil fixing-bolt washers ...	8	P11, P11A		
000005	Coil fixing-bolt nuts ...	4	P11, P11A		
033100	Coil rubbers ...	2	P11, P11A		
030479	Coil fixing bolt ...	3	650SS, Atlas		
E.3229	Coil fixing bolt nuts ...	3	650SS, Atlas		
033008	Coil bracket ...	1	G15, G15CS, G15CSR		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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SWITCHES AND ELECTRICAL SUNDRIES

022548	Horn and dipping switch	1	ALL		
380459	Rubber packing for switch	1	ALL		
021299	Switch screws	2	ALL		
76204D	Magneto cut-out switch	1	ALL except PII, PIIA		
369218	Horn cable	R	ALL except PII, PIIA		
369218	Cut-out switch cable	R	ALL except PII, PIIA		
033024	H.T. cable for spark plug, with cover (left hand)	R	ALL except PII, PIIA		
033025	H.T. cable for spark plug, with cover (right hand)	R	ALL except PII, PIIA		
000541	H.T. cable terminal	R	ALL except PII, PIIA		
032057	Spark plug (Champion N4)	R	ALL		
033016	Ignition switch	1	PII, PIIA, ALL 1968		
033044	Ignition-switch lock with 2 keys	1	PII, PIIA, ALL 1968		
033174	Ignition-switch bracket	1	PII		
030170	Lighting switch (Lucas 54033190)	1	PII, ALL 1968		
033167	Cut-out button lead (Lucas 54952938)	1	PII		
031921	H.T. Cables for spark plug, with cover	2	PII		
033170	Cut-out button contact	1	PII		
034080	Button cover	1	PII, PIIA		
034079	Button cover clips	2	PII, PIIA		
34289	Lighting switch	1	ALL except PII, PIIA		

TOOL KIT

017253	Tool bag	1	ALL except PII, 1967 ALL 1968		
021625	Screwdriver	1	ALL except PII 1967, ALL 1968		
017052	Spanner— $\frac{1}{2}$ in. x $\frac{3}{4}$ in.	2	ALL		
017248	Sidescutting pliers	1	ALL except PII 1967, ALL 1968		
LTU-07	Tyre levers	2	650SS, Atlas		
017007	Tyre levers	2	ALL except 650SS, Atlas		
017252	Sparking-plug spanner	1	ALL		
SBU2-76	Box spanner— $\frac{1}{2}$ in. x $\frac{1}{2}$ in.	1	ALL		
030459	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL		
SBU2-20	Rocker-adjusting spanner	1	ALL except PII, PIIA		
017053	Spanner— $\frac{1}{2}$ in. x $\frac{3}{4}$ in.	1	ALL		
SBU1-183	Box spanner-wheel nut	1	ALL		
023264	Spanner—shock absorber unit	1	ALL		
024365	Contact-breaker screwdriver/gauge	1	ALL		
SBU1-74	Spanner—cylinder head	1	ALL except PII, PIIA		
SBU1-02	Spanner—cylinder head	1	ALL except PII, PIIA		
017257	Spanner— $\frac{1}{2}$ in. x $\frac{3}{4}$ in.	1	ALL except 650SS, Atlas		
017254	Spanner—clutch adjustment...	1	ALL except 650SS, Atlas		
TBU-01	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL except PII, PIIA		
019869	Allen key	1	ALL		
25299	Tool kit complete less inflator	1	650SS, Atlas		
25308	Tool kit complete less inflator	1	ALL except 650SS, Atlas		
034154	Tool kit complete less inflator	1	PII, PIIA		

GASKET SETS

25360	Gasket set complete	R	650SS		
25361	Gasket set complete	R	Atlas		
25362	Gasket set complete	R	ALL except 650SS, Atlas, PII		
033200	Gasket set complete	1	PII, PIIA		
T.2236	Timing-cover gasket	1	PII, PIIA		
048023	Oil seal (timing side)	1	PII, PIIA		
T.2187	Oil seal (driving side)	1	PII, PIIA		
16949	Filter-body washer	1	PII, PIIA		
20621A	Timing-cover screw washers	12	PII, PIIA		
T.272	Oil-pump sealing washer	1	PII, PIIA		
033056	Contact-breaker cover gasket	1	PII, PIIA		
T.2191	Contact-breaker housing-flange gasket	1	PII, PIIA		
021329	Oil-tank filler-cap gasket	1	PII, PIIA		
025037	Outer-portion front-chaincase gasket	1	PII, PIIA		
042025	Chaincase inspection-cap gaskets	2	PII, PIIA		
T.1084	Rocker-feed-pipe banjo washers	6	PII, PIIA		
25363	Decarbonising set	R	650SS		
25364	Decarbonising set	R	ALL except 650SS		
033199	Decarbonising set	1	PII, PIIA		
25318	Cylinder-head gasket	1	PII, PIIA		
24249	Cylinder-base gasket	1	PII, PIIA		
T.2084	Rocker-cover gasket	1	PII, PIIA		
T.2088	Rocker-cover gaskets	2	PII, PIIA		
T.2083	Rocker-shaft joint washers	4	PII, PIIA		
T.2240	Rocker-shaft plate joint washers	4	PII, PIIA		
T.2166	Exhaust pipe nut washers	2	PII, PIIA		

Part No.	Description	Qty.	Models fitted to	Ein No.	£ s. d.
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FRONT CRASHBAR

033295	Crashbar set complete	1	ALL except P11, P11A		
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REAR CRASHBAR

033295	Crashbar set complete	1	ALL except P11, P11A		
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STEERING DAMPER

022060	Steering-damper set	1	P11, P11A		
030331	Steering-damper set	1	ALL except P11, P11A		
017260	Adjusting knob	1	ALL		
010808	Steering-damper sleeve	1	P11, P11A		
000073	Damper-sleeve lock nut	1	P11, P11A		
015137	Anchor sleeve	1	P11, P11A		
030323	Assembly sleeve	1	ALL except P11, P11A		
000195	Damper-knob spring washer	1	ALL P11A		
000162	Damper-knob ratchet washer	1	ALL P11A		
019559	Anchor plate	1	ALL except P11, P11A		
017008	Anchor plate	1	P11, P11A		
014577	Anchor-plate bolt	1	ALL P11A		
000012	Anchor-plate bolt washers	3	ALL P11A		
000191	Anchor-plate bolt spring washers	2	ALL P11A		
000812	Friction discs	2	ALL P11A		
030326	Draw stud	1	ALL except P11, P11A		
010807	Draw stud	1	P11, P11A		
030327	Draw-stud spacer	1	ALL		
000342	Friction plate bolt	1	ALL except P11, P11A		
019780	Spacer for bolt	1	ALL except P11, P11A		
030333	Fork stem top nut	1	ALL except P11, P11A		

SIDECAR FORK CONVERSION

030340	Crown assembly with stem	1	650SS, Atlas, G15 Mark II		
030402	Handlebar lug	1	650SS, Atlas, G15 Mark II		
15906A	Front fork main springs	2	650SS, Atlas, G15 Mark II		
24036	Rear suspension units complete	2	650SS, Atlas		
029612	Rear suspension units complete	2	G15 Mark II		
029787	Rear suspension springs only	2	650SS, Atlas, G15 Mark II		
T.2180C	Engine-sprocket—19 teeth	1	650SS, Atlas		
T.2180D	Engine-sprocket—20 teeth	1	G15 Mark II		
030331	Steering damper set of parts	1	650SS, Atlas, G15 Mark II		
18265	Front chain—75 link $\frac{1}{2}$ in. x .305 in.	1	650SS, Atlas		
017299	Front chain—67 link $\frac{1}{2}$ in. x .305 in.	1	G15 Mark II		

CRANKCASE SHIELD

033086	Crankcase shield	1	P11, P11A		
026491	Shield clips	2	P11, P11A		
042265	Shield bolts	2	P11, P11A		
000011	Shield-bolt washers	2	P11, P11A		
000004	Shield-bolt nuts	2	P11, P11A		

REVOLUTION COUNTER

030391	Revolution-counter head only	1	ALL		
030392	Revolution-counter cable	1	ALL		
030358	Revolution-counter head bracket—black	1	ALL except G15CSR, P11, P11A		
030358	Revolution-counter head bracket—chrome	1	G15CSR		
033063	Revolution-counter head bracket—black	1	P11, P11A		
031552	Claylastic strips	2	ALL except G15CSR		
24563	Revolution-counter gearbox...	1	ALL		
030435	Revolution-counter light lead	1	ALL		
23453	Blanking cover-revolution counter gearbox aperture	1	ALL except P11, P11A		
23649	Blanking-cover sealing disc	1	ALL except P11, P11A		
012873	Blanking cover screws	2	ALL		
23446	Washers	2	ALL		

AIR FILTER

030337	Air filter (Amal Monobloc carburettor)	1	650SS		
23559	Air-filter grommets	2	650SS, Atlas, G15CS, N15CS, G15 Mark II		
23552	Mounting plate	1	650SS, G15CS, N15CS, G15 Mark II		
22034	Mounting-plate bolts	2	650SS		

Part No.	Description	Qty.	Models fitted to	Bin No.	£ s. d.
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AIR FILTER—continued

021579	Mounting-plate bolt washers	2	650SS
23555	Mounting-plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15
						Mark II
25403	Air filter (Amal Monobloc carburettor)	1	Atlas, G15CS, N15CS, G15 Mark II
						1966...
25404	Mounting plate	1	Atlas, G15CS, N15CS, G15 Mark II
						1966...
24571	Mounting-plate sleeve	1	Atlas, G15CS, N15CS, G15 Mark II
						1966...
033188	Air-filter element	1	P11, P11A
033258	Perforated plate	1	P11, P11A
033187	Filter element body half (inner)	1	P11, P11A
033186	Filter element body half (outer)	1	P11, P11A
033189	Filter element body stud	1	P11, P11A
000012	Filter-stud washers	2	P11, P11A
000005	Filter-stud nuts	2	P11, P11A
033027	Filter-mounting sleeves	2	P11, P11A

AIR FILTER (FOR 930 CARBURETTOR)

033030	Air filter	1	650SS, Atlas, G15CS, N15CS, G15
						Mark II
033026	Air filter mounting plate	1	650SS, Atlas, G15CS, N15CS, G15
						Mark II
033027	Air filter mounting plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15
						Mark II

CABLE CLIPS

011907	Rubber cable clips—short	3	P11, P11A
026980	Rubber cable clips—medium	6	P11, P11A
026981	Rubber cable clips—long	2	P11, P11A

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