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SPARES LIST

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500 cc AND 650 cc TWINS

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SPARES LIST

FOR

MATCHLESS

350 MODEL G3 TOURING SINGLE
350 MODEL G3C TRIALS SINGLE
500 MODEL G80 TOURING SINGLE
500 MODEL G80CS MOTO-CROSS SINGLE
500 MODEL G9 TOURING TWIN, A-C GENERATOR
650 MODEL G12 TOURING TWIN, A-C GENERATOR
650 MODEL G12 DELUXE TOURING TWIN, MAGNETO
650 MODEL G12CS MOTO-CROSS TWIN
650 MODEL G12CSR SPORTS TWIN



Compiled and Issued by the Manufacturers

MATCHLESS MOTOR CYCLES

(Proprietors: ASSOCIATED MOTOR CYCLES LIMITED)

Registered Offices:

PLUMSTEAD ROAD, PLUMSTEAD
LONDON, S.E.18 : ENGLAND

Nearest Station:
WOOLWICH ARSENAL
(Southern Region Railway)

Factories:
BURRAGE GROVE and MAXEY ROAD
PLUMSTEAD, S.E.18

Telegrams and Cables: "MATCHLESS, TELEX-LONDON" No. 22617

Telephone : WOOLWICH 1223 (7 Lines)

Codes : A.B.C. 5th and 6th Edition; Bentley's and Private Codes

All correspondence to :—

MATCHLESS MOTOR CYCLES, PLUMSTEAD ROAD, LONDON, S.E.18

Price: THREE SHILLINGS AND SIXPENCE

**Our terms are:—CASH WITH ORDER,
CASH AGAINST PRO-FORMA INVOICE, OR
APPROVED LEDGER ACCOUNT.**

Customers who wish to avoid delay can open deposit accounts and the usual deposit is £5.

Orders from abroad should be accompanied by a remittance to cover the costs of goods and postal charges.

We do not send goods by "CASH ON DELIVERY" (C.O.D.).

(2) PRICES AND SPECIFICATIONS

All prices, specifications and conditions are subject to alteration without notice. The prices of spares do not include the costs of packing and carriage.

(3) CARRIAGE AND PACKING

All invoices or spare parts will be **SURCHARGED** by 5 PER CENT. to cover the cost of packing and postage, or carriage, and the minimum surcharge is one shilling. (Home orders only.)

A special packing case, or crate, is required for some spares to ensure freedom from damage in transit. In such circumstances a special charge for the value of the case, or crate, will be made in addition to the 5 per cent. surcharge but the special charge will be credited in full if the container is promptly returned to our factory carriage paid and in good condition.

(4) HOW TO ORDER SPARES

STATE:—(a) The Model of the machine.

(b) The complete engine number. (See paragraph 5.)

(c) The frame number. (See paragraph 5.)

(d) The part number of the spares required.

(e) A description of each spare.

(f) The quantity required of each item.

(g) How the spares are to be sent. (Post, Parcels Post, Passenger train or Goods train.)

(h) Your full name and address. These particulars are best written in **BLOCK LETTERS**.

(i) Mention if, or not, you have an account with us.

ALSO:— Unless you have a deposit or ordinary account, enclose a remittance to cover the cost of the spares plus the 5 per cent. surcharge. (See paragraph 3.)

When cash is sent any excess will be refunded without prior application.

NOTE:— When sending orders by telegram or cable do not omit your name and address from the message.

(5) IDENTITY

To ensure the supply of correct spares it is essential we can identify the machine for which they are required. The **ONLY WAY** to do that is for us to know the **COMPLETE ENGINE** and frame numbers.

The engine number is stamped on the left side crankcase, under the cylinder, and may have one or more letters incorporated in it. **THE COMPLETE NUMBER MUST BE QUOTED.**

The frame number is stamped on the right-hand side of the frame lug that is below the saddle.

(6) SERVICE

The **SERVICE AND REPAIR DEPARTMENT** is situated in **BURRAGE GROVE, PLUMSTEAD, LONDON, S.E.18**, and is open on Mondays to Fridays from 8.30 a.m. to 12.55 p.m.—2 p.m. to 5.30 p.m. It is closed on Saturdays, Sundays and National Holidays.

It exists for the purpose of:—

(a) Giving technical assistance verbally or through the Post.

(b) Supplying spare parts over the counter or through the Post.

(c) Repairing and re-conditioning machines, or parts of machines, of our make.

If it is considered necessary to bring a machine, or parts, to the factory for an urgent repair **IT IS ESSENTIAL** you make an appointment beforehand to avoid disappointment. This can be done by letter or telephone.

(7) REPAIRS

The instructions regarding repairs should be clear and definite, otherwise the cost may be greater than that expected. We shall be pleased to give estimates for repairs if parts are sent to us for that purpose. If the estimate is accepted, no charge is made for the preliminary examination, but, should it be decided not to have the work carried out, it may be necessary to make a charge to cover the cost of whatever dismantling and re-assembly may have been done to prepare the estimate.

(8) REPAIRS TO PROPRIETARY FITTINGS

We do not repair carburetters, chains, electrical equipment, saddles, sparking plugs, speedometers and tyres. On page 91 of the **"MAINTENANCE MANUAL AND INSTRUCTION BOOK"** will be found the names and addresses of the manufacturers of the proprietary equipment we fit, all of whom service and repair equipment they make.

(9) PATTERNS

Parts sent to us as patterns, or for repair, should have attached to them a label bearing the sender's full name and address. The instructions regarding such parts should be sent under separate cover.

(10) GUARANTEE

All parts made by us, and sold as spares, are subject to the same Limited Guarantee as that issued with each new motor cycle and that guarantee is printed in full on Page 98 of the **"MAINTENANCE MANUAL AND INSTRUCTION BOOK"**.

(11) INSTRUCTION BOOK

A **"MAINTENANCE MANUAL AND INSTRUCTION BOOK"** has been compiled and published by us.

One copy is supplied free, upon receipt of Registration form with each new motor cycle. Replacement copies four shillings each.

(12) CORRESPONDENCE

Our routine is organised into different departments. Therefore delay cannot be avoided if matters relating to more than one department are contained in one letter.

Consequently when communicating with more than one department it is desirable to do so on SEPARATE SHEETS. Each sheet should bear the sender's name and address. **IN PARTICULAR**, requests for TECHNICAL ADVICE should not be on the same sheets as ORDERS FOR SPARE PARTS.

MATCHLESS MOTOR CYCLES,
PLUMSTEAD, LONDON, S.E.18.

THE PRICES OF SPARES DO NOT
INCLUDE THE COST OF CARRIAGE

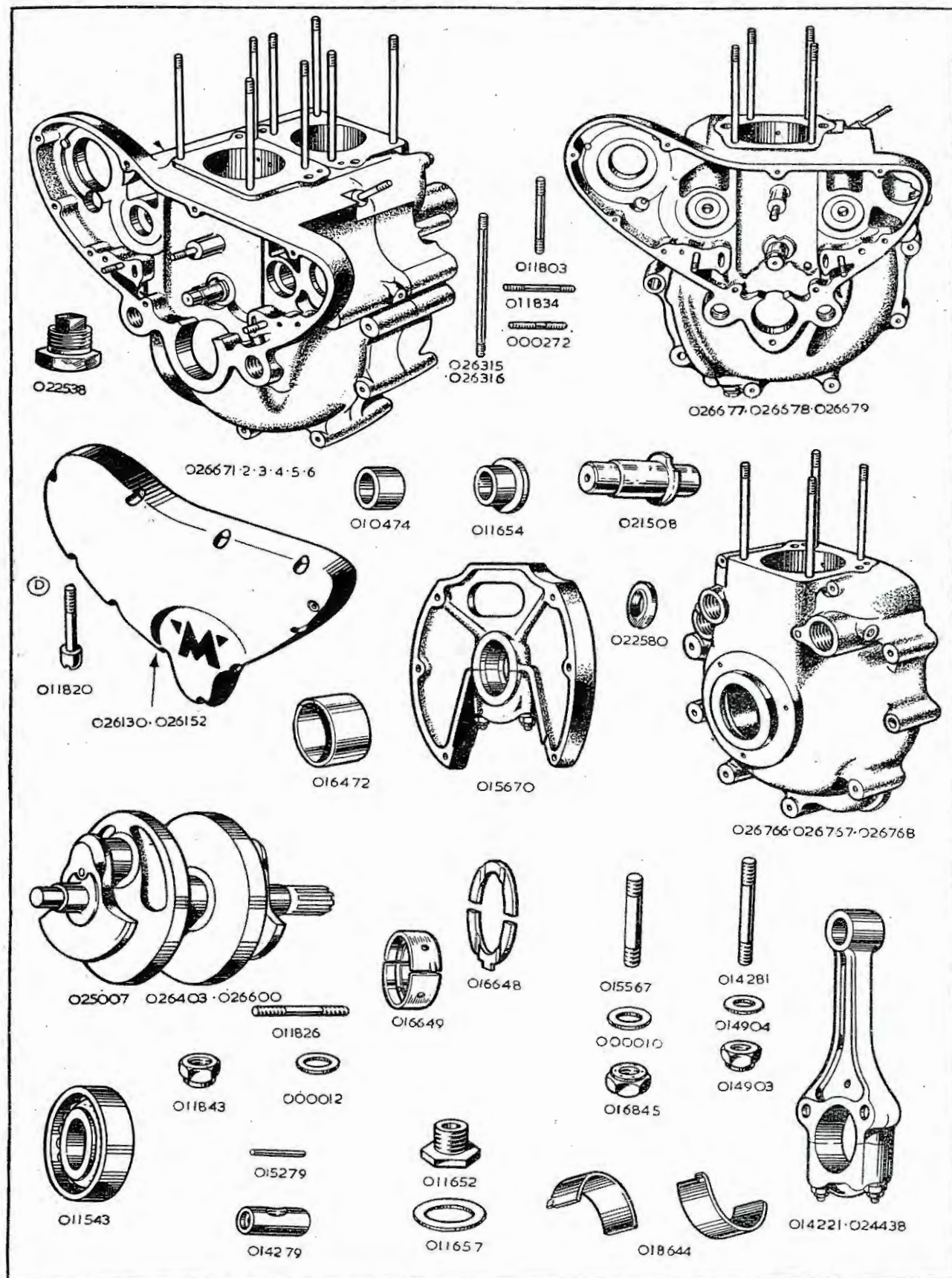
NOTE

The numbers, in brackets, that appear in the "Description" columns relate to the numbered foot notes regarding items so specially indicated.

The quantity per machine of each item are entered in the "Qty." columns. "R" indicates as may be required.

The illustrations are not to scale and are not necessarily accurate in detail.

Some items are not illustrated.



ENGINE SECTION — TWINS

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
CRANKCASE				
026671	... Crankcase, complete (1)	1	G9 ...	...
026673	... Crankcase, complete (1)	1	G12 ...	...
026675	... Crankcase, complete (1)	1	G12DL, G12CS, G12CSR...	...
026766	... Crankcase, driving side only (2)	1	G9 ...	...
026767	... Crankcase, driving side only (2)	1	G12 ...	...
026768	... Crankcase, driving side only (2)	1	G12DL, G12CS, G12CSR...	...
026677	... Crankcase, timing side only (3)	1	G9 ...	...
026678	... Crankcase, timing side only (3)	1	G12 ...	...
026679	... Crankcase, timing side only (3)	1	G12DL, G12CS, G12CSR...	...
015670	... Web, centre, with cap, studs, nuts and washers	1	All ...	...
026130	... Cover, timing gear	1	G9, G12 ...	...
026152	... Cover, timing gear	1	G12DL, G12CS, G12CSR...	...
011820	... Screw, timing gear cover	10	All ...	...
011826	... Stud, fixing centre web	6	All ...	...
000012	... Washer, centre web fixing stud	6	All ...	...
011843	... Nut, centre web fixing stud	6	All ...	...
015667	... Stud, centre web cap	2	All ...	...
000010	... Washer, centre web cap stud	2	All ...	...
016845	... Nut, centre web cap stud	2	All ...	...
026316	... Stud, in crankcase for cylinder head	8	G9 ...	...
026315	... Stud, in crankcase, for cylinder head	8	G12, G12DL, G12CS, G12CSR	...
011834	... Stud, in crankcase, for pump carrying plate	3	All ...	...
000272	... Stud, in crankcase, for distributor or magneto	2	All ...	...
011803	... Stud, in crankcase, for dynamo strap	1	G12DL, G12CS, G12CSR...	...
021508	... Shaft, in crankcase, for intermediate gear	1	All ...	...
011652	... Adaptor, for oil feed and return banjo	2	All ...	...
011657	... Washer, fibre, oil feed and return banjo adaptor	2	All ...	...
010474	... Bush, Plain, for camshafts (in driving side crankcase)	2	All ...	...
011654	... Bush, flanged, for camshafts (in timing side crankcase)	4	All ...	...
016472	... Tunnel, for camshaft chambers (between crankcase halves)	2	All ...	...
011648	... Cap, inlet camshaft housing	1	All ...	...
023106	... Washer, copper, camshaft housing cap	1	All ...	...
000340	... Plug, for dynamo strap stud hole	1	G12CS ...	...
000012	... Washer, dynamo strap stud hole plug	1	G12CS ...	...

1.—Includes:—Driving crankcase. Timing crankcase, centre web with studs (no bearing and washers). Bushes for camshaft. Cylinder studs. Shaft for intermediate gear. Cam follower spindles. Studs for pump plate. Two magneto studs. Dynamo strap stud. Timing gear cover and screws. Three bolts. One stud. Two nuts. Five washers.

2.—Includes:—Two camshaft bushes. Four cylinder studs. Cam follower spindles. Six studs for centre web.

3.—Includes:—Four camshaft bushes. Four cylinder studs. Shaft for intermediate gear. Three studs for pump plate. Two studs for magneto. One stud for dynamo strap. (No timing gear cover and screws.)

WHEN IN DOUBT REGARDING THE NAMES AND PART
NUMBERS OF THE PARTS YOU REQUIRE, PLEASE SEND
THE OLD PARTS TO SERVE AS PATTERNS

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CYLINDERS, PISTONS, HEADS AND VALVES

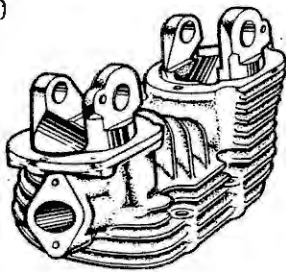
026037	... Barrel, cylinder, only ...	2	G9	...
026038	... Barrel, cylinder, only ...	2	G12, G12DL, G12CS, G12CSR	...
022233	... Washer, paper, for cylinder base ...	2	All	...
026323	... Piston, bare, normal size, 8.0 to 1, C.R. ...	2	G9	...
026324	... Piston, bare, normal size, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026325	... Piston, bare, normal size, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...
026559	... Piston, bare, .020 in. oversize, 8.0 to 1, C.R. ...	2	G9	...
026635	... Piston, bare, .020 in. oversize, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026640	... Piston, bare, .020 in. oversize, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...
026561	... Piston, bare, .040 in. oversize, 8.0 to 1, C.R. ...	2	G9	...
026637	... Piston, bare, .040 in. oversize, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026642	... Piston, bare, .040 in. oversize, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...
026558	... Piston, complete, normal size, 8.0 to 1, C.R. ...	2	G9	...
026634	... Piston, complete, normal size, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026639	... Piston, complete, normal size, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...
026560	... Piston, complete, .020 in. oversize, 8.0 to 1, C.R. ...	2	G9	...
026636	... Piston, complete, .020 in. oversize, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026641	... Piston, complete, .020 in. oversize, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...
026562	... Piston, complete, .040 in. oversize, 8.0 to 1, C.R. ...	2	G9	...
026638	... Piston, complete, .040 in. oversize, 7.5 to 1, C.R. ...	2	G12, G12DL	...
026643	... Piston, complete, .040 in. oversize, 8.5 to 1, C.R. ...	2	G12CS, G12CSR	...

The above complete pistons include:—

Piston, two compression rings (1 chrome plated), one scraper ring, gudgeon pin, two gudgeon pin circlips.

018297	... Ring, compression, chrome plated, normal size ...	2	G9	...
024239	... Ring, compression, chrome plated, normal size ...	2	G12, G12DL, G12CS, G12CSR	...
018298	... Ring, compression, chrome plated, .020 in. oversize ...	2	G9	...
024479	... Ring, compression, chrome plated, .020 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
018299	... Ring, compression, chrome plated, .040 in. oversize ...	2	G9	...
024480	... Ring, compression, chrome plated, .040 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
010631	... Ring, compression, plain, normal size ...	2	G9	...
024240	... Ring, compression, plain, normal size ...	2	G12, G12DL, G12CS, G12CSR	...
015522	... Ring, compression, plain, .020 in. oversize ...	2	G9	...
024481	... Ring, compression, plain, .020 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
016441	... Ring, compression, plain, .040 in. oversize ...	2	G9	...
024482	... Ring, compression, plain, .040 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
018366	... Ring, scraper, normal size ...	2	G9	...
024241	... Ring, scraper, normal size ...	2	G12, G12DL, G12CS, G12CSR	...
022677	... Ring, scraper, .020 in. oversize ...	2	G9	...
024483	... Ring, scraper, .020 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
022679	... Ring, scraper, .040 in. oversize ...	2	G9	...
024484	... Ring, scraper, .040 in. oversize ...	2	G12, G12DL, G12CS, G12CSR	...
011731	... Pin, Gudgeon ...	2	G9	...
022277	... Pin, Gudgeon ...	2	G12, G12DL, G12CS, G12CSR	...
014283	... Circlip, gudgeon pin ...	4	All	...
026695	... Head, cylinder, with valve guides, and Manifold studs, left ...	1	G9	...
026696	... Head, cylinder, with valve guides, and manifold studs, left ...	1	G12, G12DL, G12CS, G12CSR	...
026697	... Head, cylinder, with valve guides, and manifold studs, right ...	1	G9	...
026698	... Head, cylinder, with valve guides, and manifold studs, right ...	1	G12, G12DL, G12CS, G12CSR	...

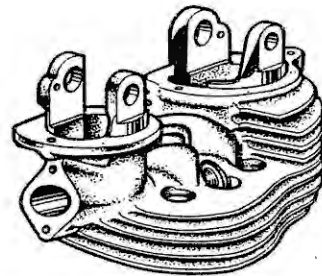
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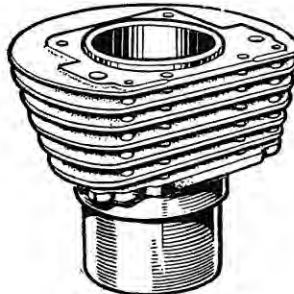
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O26039



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O26037 O26038



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O11111



O26040 O26041



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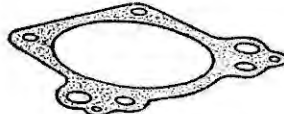
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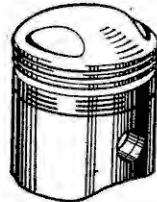
O26047



O14352



O14222



O26323 O26325 O26324



O18493



O18623 O24275



O22018



O11760



O15021



O11846



O11731 O22277



O14283



O18297 O24239
O10631 O24240



O18366 O24241



O16209



O14275



O14226



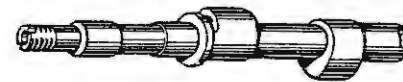
O22017



O18519



O18518



O25084



O14245 O19987

O25085



O11620



O16210



O22016

O26280 O26281



O22012



O18576



O11626

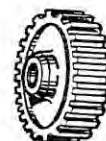
O26051 O26052



O10589



O11778



O21506

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CYLINDERS, PISTONS, HEADS AND VALVES—continued

026039	... Gasket, cylinder head to barrel	2	All	...
026040	... Valve, inlet	2	G9	...
026041	... Valve, inlet	2	G12, G12DL, G12CS, G12CSR	...
026042	... Valve, exhaust	2	G9	...
026043	... Valve, exhaust	2	G12, G12DL, G12CS, G12CSR	...
026044	... Guide, inlet valve	2	All	...
026045	... Guide, exhaust valve	2	All	...
011111	... Circlip, valve guide	4	All	...
018347	... Spring, for valve, inner	4	All	...
018348	... Spring, for valve, outer	4	All	...
026047	... Seat, for valve spring	4	All	...
026477	... Collar, for valve spring	4	All	...
026046	... Collet, for valve stem (each in two pieces)	4	All	...
000004	... Nut, retaining, cylinder and head	8	All	...
000011	... Washer, plain, cylinder retaining nut	8	All	...
026058	... Stud, inlet manifold, long	2	All	...
010625	... Stud, inlet manifold, short	2	All	...
014352	... Bush, in head, for rocker spindle	4	All	...

RE-BORING

Cylinders may be re-bored to .020 in. or to .040 in. oversize and normal compression pistons (with rings) (one chrome plated) supplied to suit.

G9	... Per pair £	(new gudgeon pins and circlips	s. d. extra)
G12 G12 deluxe	... Per pair £	(new gudgeon pins and circlips	s. d. extra)
G12CS, G12CSR	... Per pair £	(new gudgeon pins and circlips	s. d. extra)

Cylinders sent for re-boring should be packed in stout cases which will be used by us for their return.

Carriage is additional. If a complete machine, or engine, is sent to us for cylinder re-boring, there will be an additional charge, according to the time taken, for dismantling and assembly.

CRANKSHAFT, CONNECTING RODS AND BEARINGS

025007	... Crankshaft, plugged, but bare	1	G9	...
026403	... Crankshaft, plugged, but bare	1	G12	...
026600	... Crankshaft, plugged, but bare	1	G12DL, G12CS, G12CSR	...
016649	... Bearing, plain, for centre web	Pair	All	...
016648	... Washer, thrust, centre web bearing	2	All	...
011543	... Bearing, roller, for crankshaft, timing and driving side	2	All	...
024438	... Rod, connecting, with cap, studs and nuts (no bearings)	2	All	...
018644	... Bearing, plain, for connecting rod, each half	4	All	...
014281	... Stud, for connecting rod	4	All	...
014279	... Trunnion, for connecting rod	4	All	...
015279	... Rivet, connecting rod stud	4	All	...
014904	... Washer, plain, connecting rod stud	4	All	...
014903	... Nut, connecting rod stud	4	All	...

The following undersize bearings can be supplied: It is necessary to have the journals ground to suit.

016670	... Bearing, plain, for centre bearing .010 in. undersize (2 halves)	1	All	...
016671	... Bearing, plain, for centre bearing .020 in. undersize (2 halves)	1	All	...
016672	... Bearing, plain, for centre bearing .030 in. undersize (2 halves)	1	All	...
018564	... Bearing, plain, for connecting rod, .010 in. undersize	4	All	...
018565	... Bearing, plain, for connecting rod, .020 in. undersize	4	All	...
018566	... Bearing, plain, for connecting rod, .030 in. undersize	4	All	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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TIMING GEAR

025084	... Camshaft, inlet	1	All	...
025085	... Camshaft, exhaust	1	All	...
011620	... Gear, camshaft, 60 teeth	2	All	...
000573	... Key, locating camshaft gear	2	All	...
011653	... Nut, retaining camshaft gear	2	All	...
016209	... Pinion, on crankshaft, 30 teeth	1	All	...
016210	... Spacer, $\frac{7}{8}$ in., for crankshaft pinion	1	All	...
000573	... Key, locating crankshaft pinion	1	All	...
011776	... Bolt, retaining crankshaft pinion	1	All	...
010589	... Washer, plain, crankshaft pinion bolt	1	All	...
021506	... Gear, intermediate, with bush, 60 teeth	1	All	...
022016	... Bush, for intermediate gear	1	All	...
018576	... Follower, for camshaft	4	All	...
011626	... Spindle, for camshaft followers	2	All	...
022102	... Spacer, $1\frac{1}{32}$ in., between camshaft follower	2	All	...

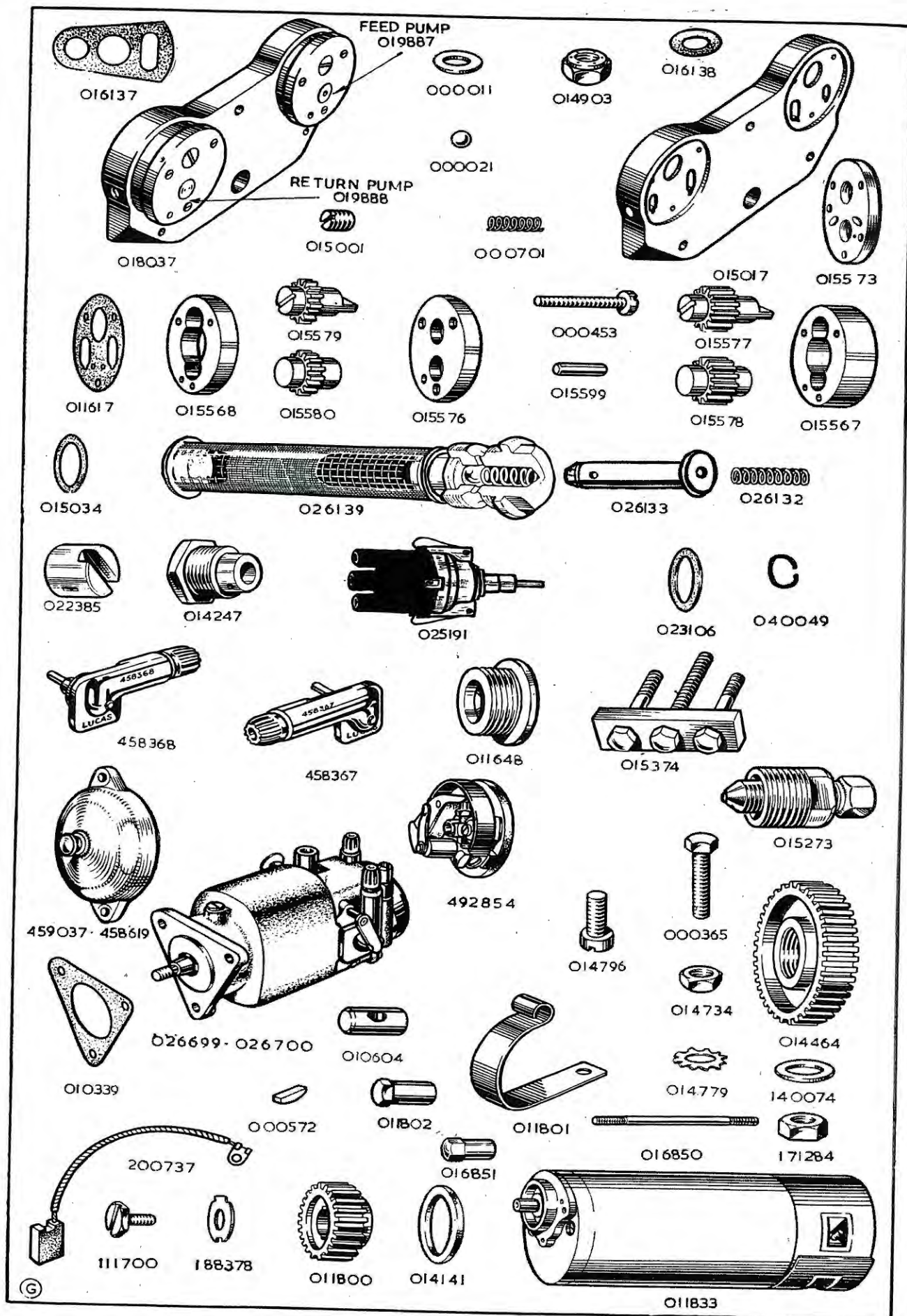
ROCKERS AND PUSH RODS

022017	... Rocker, with bushes (left inlet and right exhaust)	2	All	...
022018	... Rocker, with bushes (right inlet and left exhaust)	2	All	...
014245	... Bush, for rocker (one in each rocker)	4	All	...
019987	... Bush, for rocker (one in each rocker)	4	All	...
014222	... Spindle for rocker	4	All	...
014226	... Washer, double spring for rocker spindle	4	All	...
014275	... Washer, plain, for rocker spindle	12	All	...
011760	... Bolt, clamping rocker spindle	4	All	...
015021	... Washer, plain, rocker spindle clamping bolt	4	All	...
011846	... Nut, rocker spindle clamping bolt	4	All	...
024275	... Cover, for rockers	4	G9, G12, G12DL	...
018623	... Cover, for rockers	4	G12CS, G12CSR	...
018493	... Gasket, for rocker cover	4	All	...
018492	... Screw, retaining rocker cover	8	All	...
026280	... Rod, push, assembled, with ends	4	G9	...
026281	... Rod, push, assembled, with ends	4	G12, G12DL, G12CS, G12CSR	...
026051	... Rod, push bare	4	G9	...
026052	... Rod, push, bare	4	G12, G12DL, G12CS, G12CSR	...
018518	... End, upper, for push rod	4	All	...
018519	... End, lower, for push rod	4	All	...

ENGINE STEADY STAY

026459	... Stay, engine steady	1	All	...
000364	... Bolt, steady stay to frame	1	G9	...
000362	... Bolt, steady stay to frame	1	G12, G12DL, G12CS, G12CSR	...
000011	... Washer, steady stay/frame bolt	1	All	...
025054	... Spacer, steady stay/frame bolt	1	G9	...
011484	... Bolt, steady stay to cylinder head	2	All	...
022083	... Nut, steady stay/cylinder head bolt	2	All	...
000011	... Washer, plain, steady stay/cylinder head bolt	2	All	...
000192	... Washer, spring, steady stay/cylinder head bolt	2	All	...

THE MAINTENANCE MANUAL AND INSTRUCTION BOOK
HAS ONE HUNDRED PAGES AND FIFTY-TWO ILLUSTRATIONS



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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OIL PUMPS

018037	Oil pumps, complete, on carrying plate	1	All	...	...	...	...	...
019887	Oil pump, feed only, assembled	1	All	...	...	...	...	...
019888	Oil pump, return only, assembled	1	All	...	...	...	...	...
015017	Plate, carrying oil pumps, bare (1)	1	All	...	...	...	...	...
014903	Nut, securing pump carrying plate to timing side crankcase	3	All	...	...	...	...	...
000011	Washer, plain, for pump carrying plate fixing nut	3	All	...	...	...	...	...
000021	Ball $\frac{1}{4}$ in., steel for return pump bleed valve	1	All	...	...	...	...	...
000701	Spring, for return pump bleed valve	1	All	...	...	...	...	...
015001	Screw, securing return valve spring	1	All	...	...	...	...	...
016137	Washer, paper, oval, behind pump carrying plate	2	All	...	...	...	...	...
016138	Washer, paper, round, behind pump carrying plate	1	All	...	...	...	...	...
015568	Body, oil feed pump, $\frac{1}{4}$ in. gear, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...
015599	Pin, dowel, for oil feed pump	2	All	...	...	...	...	...
015576	Plate, front, oil feed body	1	All	...	...	...	...	...
015573	Plate, back, oil feed body	1	All	...	...	...	...	...
011617	Washer, paper, between oil feed pump and carrying plate	1	All	...	...	...	...	...
000453	Screw, retaining oil feed pump to carrying plate	3	All	...	...	...	...	...
015579	Gear, driving, for oil feed pump, $\frac{1}{4}$ in. wide, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...
015580	Gear, driven, for oil feed pump, $\frac{1}{4}$ in. wide, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...
015567	Body, oil return pump, $\frac{3}{8}$ in. gear, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...
015599	Pin, dowel, oil return pump	2	All	...	...	...	...	...
015576	Plate, front, oil return body	1	All	...	...	...	...	...
015573	Plate, back, oil return body	1	All	...	...	...	...	...
011617	Washer, paper, between oil return pump and carrying plate	1	All	...	...	...	...	...
000453	Screw, retaining oil return pump to carrying plate	3	All	...	...	...	...	...
015577	Gear, driving, oil return pump $\frac{3}{8}$ in. wide, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...
015578	Gear, driven, oil return pump $\frac{3}{8}$ in. wide, $\frac{7}{16}$ in. shaft	1	All	...	...	...	...	...

NOTE 1 Includes the 000021, 000701 and 015001 bleed valve ball, spring and grub screw.

OIL DISTRIBUTOR

022385	Distributor, oil	1	All	...	...	...	...	...
014247	Cap, housing, for oil distributor	1	All	...	...	...	...	...
023106	Washer, copper, oil distributor housing cap	1	All	...	...	...	...	...
022580	Washer, sealing, on crankcase bolt	1	All	...	...	...	...	...

OIL FELT FILTER AND RELIEF VALVE

026139	Filter, felt, assembled	1	All	...	...	...	...	...
023106	Washer, copper, oil filter housing	1	All	...	...	...	...	...
015034	Gasket, oil filter compartment	1	All	...	...	...	...	...
026133	Piston, oil pressure relief valve	1	All	...	...	...	...	...
026132	Spring, oil pressure relief valve	1	All	...	...	...	...	...
026134	Washer, oil pressure relief valve	1	All	...	...	...	...	...
040049	Circlip, oil pressure relief valve	1	All	...	...	...	...	...

MAGNETO

026699	Magneto, complete	1	G12DL	...	...	...	...	...
026700	Magneto, complete	1	G12CS, G12CSR	...	...	...	...	...
458367	Pick-up, with brush and spring, right	1	G12DL, G12CS, G12CSR	...	...	...	...	...
458368	Pick-up, with brush and spring, left	1	G12DL, G12CS, G12CSR	...	...	...	...	...
492854	Contact breaker, complete	1	G12DL, G12CS, G12CSR	...	...	...	...	...
54440888	Contact set	1	G12DL, G12CS, G12CSR	...	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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MAGNETO—continued

459037	... Cover, for contact breaker ...	1	G12DL	...
458619	... Cover, for contact breaker ...	1	G12CS, G12CSR	...
010339	... Gasket, for magneto, or distributor flange	1	All	...
000365	... Bolt, fixing magneto or distributor...	1	All	...
000004	... Nut, fixing magneto or distributor...	3	All	...
014779	... Washer, spring, for magneto or distributor studs or bolt	3	All	...
014464	... Gear, only, magneto ...	1	G12DL, G12CS, G12CSR...	...
025031	... Gear, only, for distributor ...	1	G9, G12	...
140074	... Washer, plain on magneto shaft ...	1	G12DL, G12CS, G12CSR...	...
171284	... Nut, on magneto shaft, retaining magneto gear ...	1	G12DL, G12CS, G12CSR...	...

DYNAMO

011833	... Dynamo, type E3L-L-1-0 (Lucas 20009B) ...	1	G12DL, G12CS, G12CSR...	...
200826	... Cover, end assembly ...	1	G12DL, G12CS, G12CSR...	...
200737	... Brush, set, for dynamo ...	1	G12DL, G12CS, G12CSR...	...
014141	... Gasket between dynamo and crankcase ...	1	G12DL, G12CS, G12CSR...	...
011801	... Strap, retaining dynamo to crankcase ...	1	G12DL, G12CS, G12CSR...	...
014796	... Screw, lower end of dynamo strap to crankcase ...	1	G12DL, G12CS, G12CSR...	...
000012	... Washer, Dynamo strap lower screw ...	1	G12DL, G12CS, G12CSR...	...
010604	... Crosshead, dynamo retaining screw ...	1	G12DL, G12CS, G12CSR...	...
011802	... Nut, tensioning, dynamo strap (the stud for this nut is listed under crankcase)	1	G12DL, G12CS, G12CSR...	...
000012	... Washer, for dynamo strap tensioning nut...	1	G12DL, G12CS, G12CSR...	...
011800	... Gear, on dynamo shaft ...	1	G12DL, G12CS, G12CSR...	...
000572	... Key, for dynamo gear ...	1	G12DL, G12CS, G12CSR...	...
111700	... Bolt, retaining gear on dynamo shaft ...	1	G12DL, G12CS, G12CSR...	...
188378	... Washer, lock, dynamo gear retaining bolt	1	G12DL, G12CS, G12CSR...	...
016850	... Stud, drawing dynamo to crankcase ...	1	G12DL, G12CS, G12CSR...	...
016851	... Nut, dynamo draw stud ...	1	G12DL, G12CS, G12CSR...	...

*Price on application

ENGINE SPROCKETS (SOLO)

023266	... Sprocket, engine, only, 21 teeth ...	1	G9, G12CS	...
023474	... Sprocket, engine, only, 23 teeth ...	1	G12, G12DL, G12CSR	...
023163	... Spacer (collar), engine sprocket ...	1	All	...
025034	... Spacer, Generator rotor ...	1	G9, G12	...
025267	... Washer, lock, generator rotor ...	1	G9, G12	...
023268	... Washer, tab, engine sprocket ...	1	G12DL, G12CS, G12CSR...	...
025298	... Valve, release, assembled ...	1	G9, G12	...
025526	... Valve, release, assembled ...	1	G12DL, G12CS, G12CSR...	...

The following alternative engine sprockets can be supplied:—

023263	... Sprocket, engine, only, 18 teeth ...	1	All	...
023264	... Sprocket, engine, only, 19 teeth (1) ...	1	All	...
023265	... Sprocket, engine, only, 20 teeth ...	1	All	...
023266	... Sprocket, engine, only, 21 teeth (2) ...	1	All	...
023267	... Sprocket, engine, only, 22 teeth ...	1	All	...

(1) For sidecar on Model G9.

(2) For sidecar on Models G12, G12 deluxe, G12CSR.

GASKETS

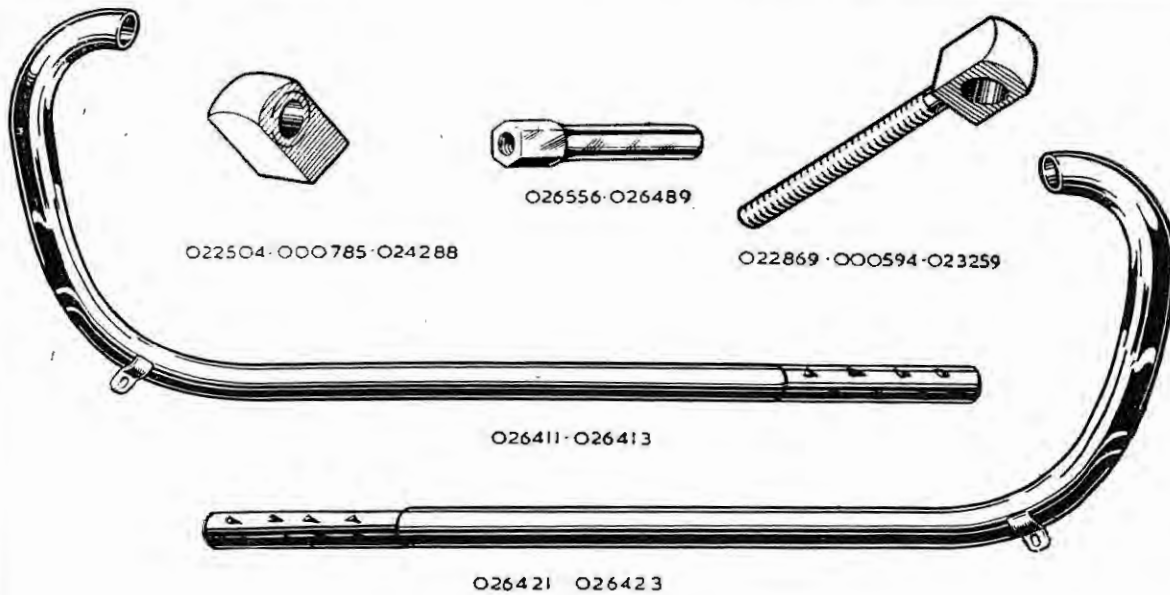
Engine gaskets are supplied as separate spares and in complete sets.

Single gaskets are listed in the groups to which they belong.

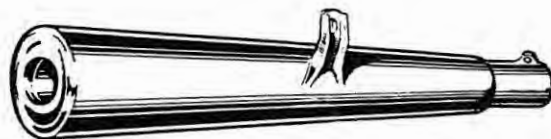
Gaskets in sets are listed on pages 65 and 66.

ENGINE PLATES AND CRANKCASE BOLTS

014292	... Bolt, clamping crankcase throat ...	3	All	...
000011	... Washer, plain, for 014292 bolt ...	2	All	...
000277	... Stud, for crankcase bottom, front ...	1	All	...
000004	... Nut, for crankcase bottom front stud ...	2	All	...
000011	... Washer, plain, for crankcase bottom front stud ...	2	All	...



(V)



026583 · 026585 026584 · 026586



000347



000005



000192



024558



025298



025526



025268



023263 4 · 5 · 6 · 7 · 8
023474



023163



110056-26



110056-30



110056-27



110046-27



110046-26



110046-30

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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ENGINE PLATES AND CRANKCASE BOLTS—continued

026127	... Plate, engine, front ...	1	All ...	...
021086	... Stud, front engine plate to frame ...	1	All ...	...
000003	... Nut, front engine plate to frame stud ...	2	All ...	...
000010	... Washer, front engine plate to frame stud ...	2	All ...	...
026213	... Spacer, front engine plate ...	1	All ...	...
026229	... Spacer, front engine plate lug ...	1	All ...	...
000278	... Stud, front engine plate to crankcase, top and bottom ...	2	All ...	...
000004	... Nut, front engine plate to crankcase stud ...	4	All ...	...
000011	... Washer, plain, front engine plate to crank- case stud ...	4	All ...	...
022291	... Plate, engine, rear, left ...	1	G9, G12, G12DL ...	...
023643	... Plate, engine, rear, left ...	1	G12CS, G12CSR ...	...
022292	... Plate, engine, rear, right ...	1	G9, G12, G12DL ...	...
023644	... Plate, engine, rear, right ...	1	G12CS, G12CSR ...	...
000278	... Stud, rear engine plate, through crankcase, top and bottom ...	2	All ...	...
000004	... Nut, rear engine plate, through crankcase stud ...	4	All ...	...
000011	... Washer, plain, rear engine plate, through crankcase stud ...	4	All ...	...
024276	... Stud, through centre of engine plates and chaincase ...	1	All ...	...
000002	... Nut, engine plate and chaincase stud ...	2	All ...	...
000009	... Washer, plain, engine plate and chaincase stud ...	2	All ...	...
000303	... Stud, rear engine plate and frame lug ...	2	All ...	...
000003	... Nut, rear engine plate and frame lug stud ...	4	All ...	...
025317	... Cover, rear engine plates ...	1	G9, G12 ...	...
022422	... Cover, rear engine plates ...	1	G12DL, G12CS, G12CSR ...	...
026334	... Shield, crankcase ...	1	G12CS ...	...

EXHAUST PIPES AND SILENCERS

026411	... Pipe, exhaust, bare, left side ...	1	G9 ...	...
026413	... Pipe, exhaust, bare, left side ...	1	G12, G12DL ...	...
026415	... Pipe, exhaust, bare, left side ...	1	G12CS, G12CSR ...	...
026421	... Pipe, exhaust, bare, right side ...	1	G9 ...	...
026423	... Pipe, exhaust, bare, right side ...	1	G12, G12DL ...	...
026425	... Pipe, exhaust, bare, right side ...	1	G12CS, G12CSR ...	...
026556	... Support, exhaust pipe, left side ...	1	G9, G12, G12DL ...	...
026489	... Support, exhaust pipe, right side ...	1	G9, G12, G12DL ...	...
025252	... Support, exhaust pipe ...	1	G12CS, G12CSR ...	...
000362	... Bolt, exhaust pipe support ...	2	G9, G12, G12DL ...	...
000011	... Washer, plain, exhaust pipe support bolt ...	2	All ...	...
000192	... Washer, spring, exhaust pipe support bolt ...	2	G9, G12, G12DL ...	...
000004	... Nut, exhaust pipe support ...	1	G12CS, G12CSR ...	...
000347	... Bolt, exhaust pipe clamping lug ...	1	G12CS, G12CSR ...	...
000005	... Nut, exhaust pipe clamping lug bolt ...	1	G12CS, G12CSR ...	...
024558	... Washer, exhaust pipe clamping lug bolt ...	2	G12CS, G12CSR ...	...
026583	... Silencer, only, bare, left side ...	1	G9 ...	...
026585	... Silencer, only, bare, left side ...	1	G12, G12DL ...	...

ALWAYS INCLUDE ALL THE LETTERS
WHEN QUOTING THE ENGINE NUMBER

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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EXHAUST PIPES AND SILENCERS—continued

026584	... Silencer, only, bare, right side	...	1	G9	...	...	...
026586	... Silencer, only, bare, right side	...	1	G12, G12DL	...	...	...
026590	... Silencer, only, bare, right side	...	1	G12CS, G12CSR	...	...	...
000347	... Bolt, clamping silencer to exhaust pipe	...	2	G9, G12, G12DL	...	...	...
000347	... Bolt, clamping silencer to exhaust pipe	...	1	G12CS, G12CSR	...	...	...
000005	... Nut, silencer clamping bolt	...	2	G9, G12, G12DL	...	...	...
000005	... Nut, silencer clamping bolt	...	1	G12CS, G12CSR	...	...	...
024558	... Washer, silencer clamping bolt	...	4	G9, G12, G12DL	...	...	...
024558	... Washer, silencer clamping bolt	...	2	G12CS, G12CSR	...	...	...
024176	... Bolt, silencer stay, to frame	...	1	G12CS	...	...	...
000008	... Washer, large, silencer stay to frame bolt	...	1	G12CS	...	...	...
000010	... Washer, small, silencer stay to frame bolt	...	1	G12CS	...	...	...
000003	... Nut, silencer stay to frame bolt	...	1	G12CS	...	...	...
016768	... Stud, silencer	...	2	G9, G12, G12DL	...	...	...
000004	... Nut, silencer fixing stud	...	2	G9, G12, G12DL	...	...	...
000011	... Washer, plain, silencer fixing stud	...	2	G9, G12, G12DL	...	...	...
000192	... Washer, spring, silencer fixing stud	...	2	G9, G12, G12DL	...	...	...
000192	... Washer, spring, silencer fixing stud	...	1	G12CS, G12CSR	...	...	...

ENGINE SECTION — SINGLES

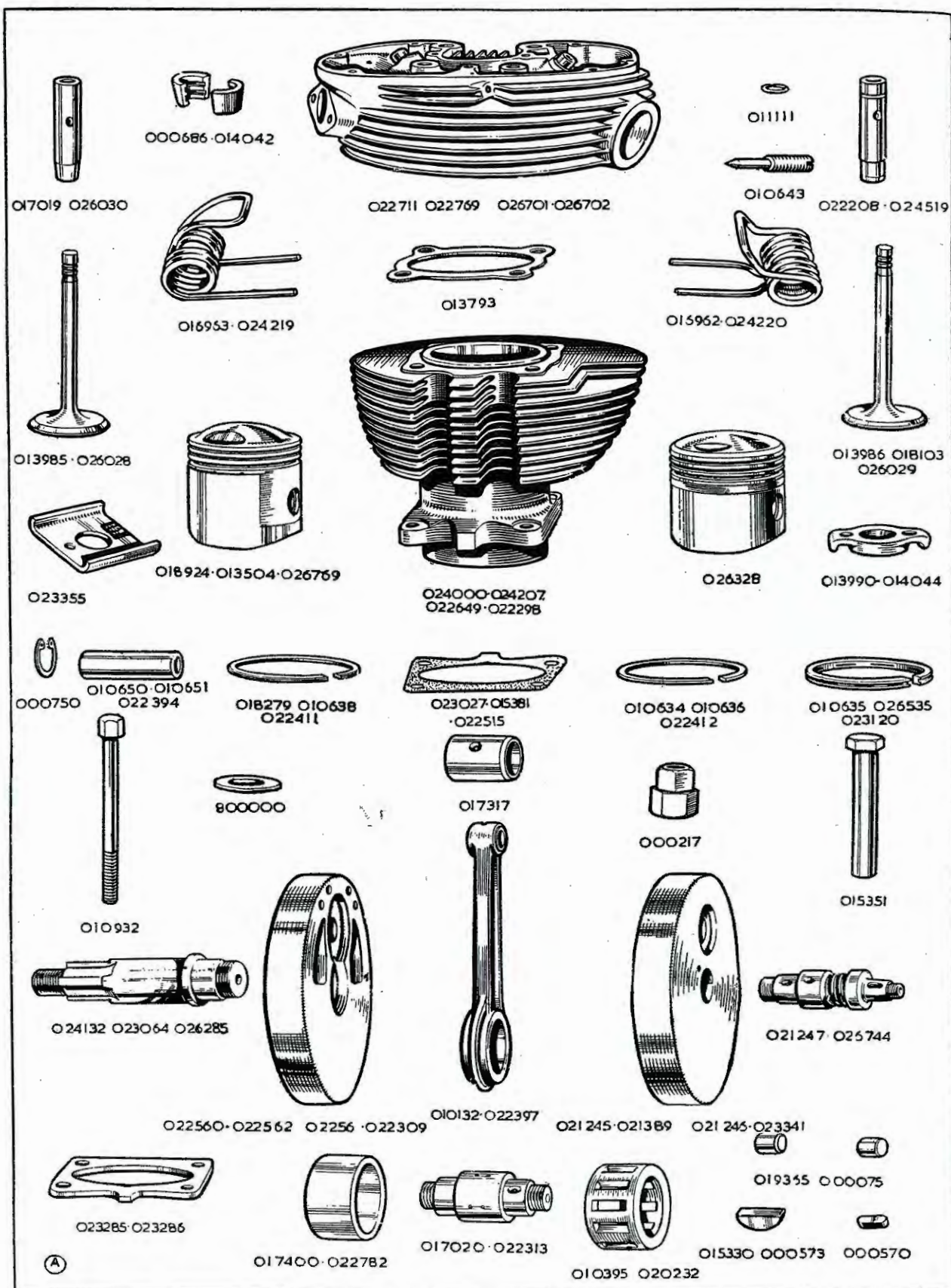
PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CYLINDER BARREL

024000	... Barrel, cylinder	...	1	G3	...	...	...
024207	... Barrel, cylinder	...	1	G80	...	...	...
022649	... Barrel, cylinder	...	1	G3C...	...	...	...
022298	... Barrel, cylinder	...	1	G80CS	...	...	...
023285	... Plate, compression $\frac{1}{16}$ in. thick (not standard fitting)	...	R	G3	...	...	...
023286	... Plate, compression $\frac{1}{8}$ in. thick (not standard fitting)	...	R	G80	...	...	...
023027	... Washer, paper, cylinder base	...	1	G3, G80	...	...	...
015381	... Washer, paper, cylinder base	...	1	G3C...	...	...	...
022515	... Washer, paper, cylinder base	...	1	G80CS	...	...	...
000217	... Nut, retaining cylinder to crankcase	...	4	G3, G80	...	...	...
015351	... Nut, sleeve, retaining cylinder head	...	4	G3C, G80CS	...	...	...
000008	... Washer, plain, cylinder retaining sleeve nut,	...	4	G3C, G80CS	...	...	...

CYLINDER HEAD

022711	... Head, cylinder, with valve guides	...	1	G3	...	...	...
022769	... Head, cylinder, with valve guides	...	1	G3C...	...	...	...
026701	... Head, cylinder, with valve guides	...	1	G80	...	...	...
026702	... Head, cylinder, with valve guides	...	1	G80CS	...	...	...
010643	... Screw, needle adjusting, inlet valve oil feed	...	1	All	...	...	...
011373	... Nut, lock, needle adjusting screw	...	1	All	...	...	...
010932	... Bolt, securing head to barrel $3\frac{7}{8}$ in. by $\frac{3}{8}$ in. by 26 x 22 T.P.I.	...	4	G3, G80	...	...	...
000010	... Washer, plain, cylinder head bolt	...	4	G3, G80	...	...	...
013793	... Gasket, cylinder head	...	1	G3, G80	...	...	...
000291	... Stud, fixing carburetter	...	2	G3, G3C, G80	...	...	...
023653	... Screw, Allen, carburetter manifold	...	2	G80CS	...	...	...
000004	... Nut, carburetter fixing stud	...	2	G3, G3C, G80	...	...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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ENGINE VALVES

013985	Valve, inlet	...	...	1	G3, G3C	...	...	...
026028	Valve, inlet	...	...	1	G80, G80CS	...	...	...
013986	Valve, exhaust	...	...	1	G3	...	...	...
018103	Valve, exhaust	...	...	1	G3C	...	...	...
026029	Valve, exhaust	...	...	1	G80, G80CS	...	...	...
016962	Spring, valve, narrow prong	...	...	2	G3, G3C, G80	...	...	...
026861	Spring, valve, narrow prong	...	...	2	G80CS	...	...	...
016963	Spring, valve, wide prong	...	...	2	G3, G3C, G80	...	...	...
026862	Spring, valve, wide prong	...	...	2	G80CS	...	...	...
013990	Collar, valve spring, inlet and exhaust	...	...	2	G3, G3C, G80	...	...	...
014044	Collar, valve spring, inlet and exhaust	...	...	2	G80CS	...	...	...
000686	Collet, for valve spring, inlet and exhaust (each in two pieces)	...	...	2	G3, G3C	...	...	...
014042	Collet, for valve spring, inlet and exhaust (each in two pieces)	...	...	2	G80, G80CS	...	...	...
023355	Seat, for valve spring	...	...	2	All	...	...	...
017019	Guide, inlet valve	...	...	1	G3, G3C	...	...	...
026030	Guide, inlet valve	...	...	1	G80, G80CS	...	...	...
022208	Guide, exhaust valve	...	...	1	G3, G3C	...	...	...
024519	Guide, exhaust valve	...	...	1	G80, G80CS	...	...	...
011111	Circlip, exhaust valve guide	...	...	1	All except G80CS	...	...	...
011111	Circlip, valve guides	...	...	2	G80CS	...	...	...

PISTONS

018925	Piston, complete	...	...	1	G3	...	...	...
018301	Piston, complete	...	...	1	G3C	...	...	...
026770	Piston, complete	...	...	1	G80	...	...	...
026665	Piston, complete	...	...	1	G80CS	...	...	...
018924	Piston, bare	...	...	1	G3	...	...	...
013504	Piston, bare	...	...	1	G3C	...	...	...
026769	Piston, bare	...	...	1	G80	...	...	...
026328	Piston, bare	...	...	1	G80CS	...	...	...
018279	Ring, compression, chrome plated	...	...	1	G3, G3C	...	...	...
010638	Ring, compression, chrome plated	...	...	1	G80	...	...	...
022411	Ring, compression, chrome plated	...	...	1	G80CS	...	...	...
010634	Ring, compression, plain	...	...	1	G3, G3C	...	...	...
010636	Ring, compression, plain	...	...	1	G80	...	...	...
022412	Ring, compression, plain	...	...	1	G80CS	...	...	...
010635	Ring, scraper	...	...	1	G3, G3C	...	...	...
026535	Ring, scraper	...	...	1	G80	...	...	...
023120	Ring, scraper	...	...	1	G80CS	...	...	...
010650	Pin, gudgeon	...	...	1	G3, G3C	...	...	...
010651	Pin, gudgeon	...	...	1	G80	...	...	...
022394	Pin, gudgeon	...	...	1	G80CS	...	...	...
000750	Circlip, gudgeon pin	...	...	2	All	...	...	...

"Piston, complete" includes:—Piston, one ordinary compression ring, one chrome plated compression ring, one scraper ring, gudgeon pin and circlips

The following oversize parts can be supplied:—

018948	Piston, complete, .020 in. oversize	...	...	1	G3	...	...	...
018949	Piston, complete, .040 in. oversize	...	...	1	G3	...	...	...
018302	Piston, complete, .020 in. oversize	...	...	1	G3C	...	...	...
018303	Piston, complete, .040 in. oversize	...	...	1	G3C	...	...	...
026772	Piston, complete, .020 in. oversize	...	...	1	G80	...	...	...
026774	Piston, complete, .040 in. oversize	...	...	1	G80	...	...	...
026667	Piston, complete, .020 in. oversize	...	...	1	G80CS	...	...	...
026669	Piston, complete, .040 in. oversize	...	...	1	G80CS	...	...	...
018929	Piston, bare, .020 in. oversize	...	...	1	G3	...	...	...
018930	Piston, bare .040 in. oversize	...	...	1	G3	...	...	...
013621	Piston, bare, .020 in. oversize	...	...	1	G3C	...	...	...
014723	Piston, bare, .040 in. oversize	...	...	1	G3C	...	...	...
026771	Piston, bare, .020 in. oversize	...	...	1	G80	...	...	...
026773	Piston, bare, .040 in. oversize	...	...	1	G80	...	...	...
026666	Piston, bare, .020 in. oversize	...	...	1	G80CS	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
PISTONS—continued				
026668 ...	Piston, bare .040 in. oversize ...	1	G80CS ...	...
018280 ...	Ring, compression, .020 in. oversize, chrome plated ...	1	G3, G3C ...	...
018281 ...	Ring, compression, .040 in. oversize, chrome plated ...	1	G3, G3C ...	...
016449 ...	Ring, compression, .020 in. oversize, chrome plated ...	1	G80 ...	...
016450 ...	Ring, compression, .040 in. oversize, chrome plated ...	1	G80 ...	...
022813 ...	Ring, compression, .020 in. oversize, chrome plated ...	1	G80CS ...	...
022814 ...	Ring, compression, .040 in. oversize, chrome plated ...	1	G80CS ...	...
016443 ...	Ring, compression, .020 in. oversize, plain	1	G3, G3C ...	...
016444 ...	Ring, compression, .040 in. oversize, plain	1	G3, G3C ...	...
013661 ...	Ring, compression, .020 in. oversize, plain	1	G80 ...	...
016447 ...	Ring, compression, .040 in. oversize, plain	1	G80 ...	...
022815 ...	Ring, compression, .020 in. oversize, plain	1	G80CS ...	...
022816 ...	Ring, compression, .040 in. oversize, plain	1	G80CS ...	...
016445 ...	Ring, scraper, .020 in. oversize ...	1	G3, G3C ...	...
016446 ...	Ring, scraper, .040 in. oversize ...	1	G3, G3C ...	...
026713 ...	Ring, scraper, .020 in. oversize ...	1	G80 ...	...
026714 ...	Ring, scraper, .040 in. oversize ...	1	G80 ...	...
023558 ...	Ring, scraper, .020 in. oversize ...	1	G80CS ...	...
023559 ...	Ring, scraper, .040 in. oversize ...	1	G80CS ...	...

RE-BORING

Cylinders may be re-bored to .020 in. or to .040 in. oversize and normal compression pistons (with rings) (one chrome plated) supplied to suit.

G3 ...	£	(new gudgeon pin and circlips s. d. extra)
G3C ...	£	(new gudgeon pin and circlips s. d. extra)
G80 ...	£	(new gudgeon pin and circlips s. d. extra)
G80CS ...	£	(new gudgeon pin and circlips s. d. extra)

FLYWHEELS

022560 ...	Flywheel, bare, driving side ...	1	G3 ...	...
022562 ...	Flywheel, bare, driving side ...	1	G3C... ..	...
022561 ...	Flywheel, bare, driving side ...	1	G80 ...	...
022309 ...	Flywheel, bare, driving side ...	1	G80CS ...	...
021245 ...	Flywheel, bare, timing side ...	1	G3 ...	...
021389 ...	Flywheel, bare, timing side ...	1	G3C... ..	...
021246 ...	Flywheel, bare, timing side ...	1	G80 ...	...
023341 ...	Flywheel, bare, timing side ...	1	G80CS ...	...
021247 ...	Axle, timing side flywheel ...	1	G3, G3C, G80	...
026744 ...	Axle, timing side flywheel ...	1	G80CS ...	...
024132 ...	Axle, driving side flywheel ...	1	G3, G80 ...	...
023064 ...	Axle, driving side flywheel ...	1	G3C... ..	...
026285 ...	Axle, driving side flywheel ...	1	G80CS ...	...
000573 ...	Key, driving side axle ...	2	All ...	...
021249 ...	Nut, timing side axle... ..	1	G3, G3C, G80	...
000234 ...	Nut, driving side axle ...	1	G3, G3C, G80	...
000573 ...	Key, timing side axle ...	1	G80CS ...	...

MAINTENANCE MANUAL 1960 EDITION PRICE 4/-
IS THE APPROPRIATE MANUAL FOR THIS SPARES LIST

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CONNECTING ROD

010312	... Rod, connecting, with liner and bush	...	1	G3, G3C, G80	...	...	...
022397	... Rod, connecting, with liner and bush	...	1	G80CS	...	...	...
017400	... Liner, for big end bearing	...	1	G3, G3C, G80	...	...	...
022782	... Liner, for big end bearing	...	1	G80CS	...	...	...
017317	... Bush, gudgeon pin	...	1	All	...	...	...
017020	... Crankpin, only	...	1	G3, G3C, G80	...	...	...
022313	... Crankpin, only	...	1	G80CS	...	...	...
000075	... Roller, for crankpin, $\frac{1}{4}$ in. by $\frac{1}{4}$ in.	...	30	G3, G3C, G80	...	...	...
019365	... Roller, for crankpin, $\frac{1}{2}$ in. by $\frac{1}{4}$ in.	...	14	G80CS	...	...	...
010395	... Cage, for crankpin roller	...	1	G3, G3C, G80	...	...	...
020232	... Cage, for crankpin roller	...	1	G80CS	...	...	...
000233	... Nut, for crankpin	...	2	G3, G3C, G80	...	...	...
023345	... Nut, for crankpin	...	2	G80CS	...	...	...
022401	... Washer, for crankpin...	...	2	G80CS	...	...	...
000573	... Key, for crankpin	...	1	G80CS	...	...	...

CRANKCASE

026715	... Crankcase, complete (1)	...	1	G3, G80	...	...	...
023534	... Crankcase, complete (2)	...	1	G3C...	...	...	...
026716	... Crankcase, complete (3)	...	1	G80CS	...	...	...
026717	... Crankcase, driving side only (4) (6)...	...	1	G3, G80	...	...	...
023537	... Crankcase, driving side only (4) (6)...	...	1	G3C...	...	...	...
026718	... Crankcase, driving side only (4) (6)	...	1	G80CS	...	...	...
026618	... Crankcase, timing side only (5) (6) ...	...	1	G3, G80	...	...	...
026619	... Crankcase, timing side only (5) (6) ...	...	1	G3C...	...	...	...
026620	... Crankcase, timing side only (5) (6) ...	...	1	G80CS	...	...	...
022538	... Filter, magnetic	...	1	All	...	...	...
000182	... Washer, magnetic filter	...	1	All	...	...	...
000485	... Screw, plug, crankcase oil holes	...	3	All	...	...	...
000203	... Washer, fibre, for oil hole screw	...	3	All	...	...	...
000300	... Stud, cylinder base	...	4	G3, G80	...	...	...
015350	... Stud, cylinder	...	4	G3C...	...	...	...
022516	... Stud, cylinder	...	4	G80CS	...	...	...
000577	... Dowel, locating timing gear cover	...	2	All	...	...	...
024016	... Case, timing	...	1	G3, G80	...	...	...
018306	... Cover, timing gear, with bushes	...	1	G3C, G80CS	...	...	...
017182	... Washer, paper, timing case or timing gear cover	...	1	All	...	...	...
000482	... Screw, for timing case or timing gear cover	...	5	All	...	...	...
000765	... Cap, in timing case or timing gear cover for cam bush	...	1	All	...	...	...
024018	... Cover, timing case	...	1	G3, G80	...	...	...
016864	... Cover, magneto chain	...	1	G3C, G80CS	...	...	...
000453	... Screw, timing case cover	...	2	G3, G80	...	...	...
000455	... Screw, magneto chain cover	...	8	G3C, G80CS	...	...	...
024159	... Grommet, timing case cover	...	1	G3, G80	...	...	...
000486	... Plug, oil return	...	1	All	...	...	...

NOTE 1 Comprises 026717 and 026618.

NOTE 2 Comprises 023537 and 026619.

NOTE 3 Comprises 026718 and 026620.

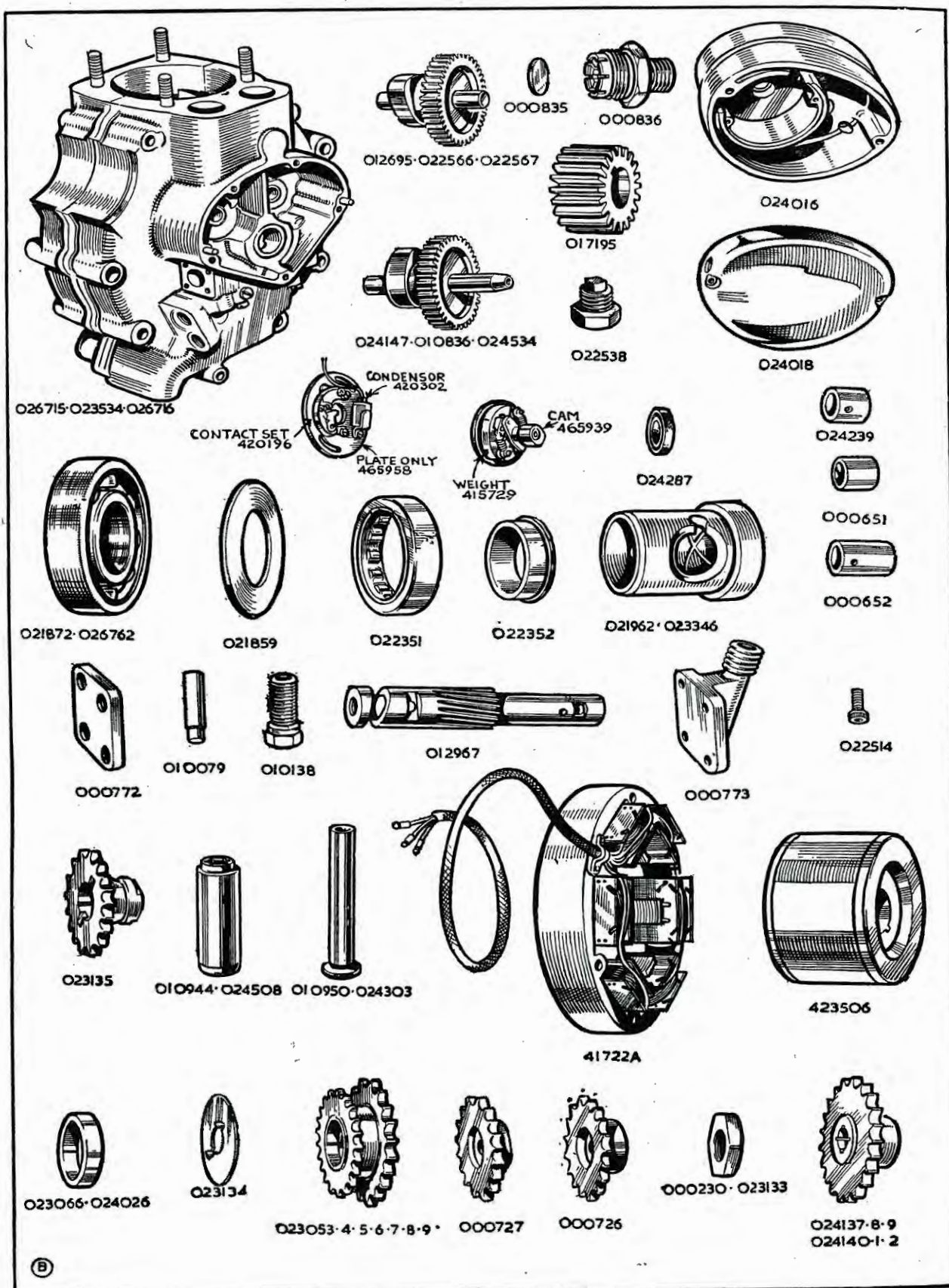
NOTE 4 Comprises crankcase half and two cylinder studs.

NOTE 5 Comprises crankcase half, bush for timing side flywheel axle, with peg, two camshaft bushes, two cylinder studs and two dowel pins for timing cover.

NOTE 6 Halves of crankcases must be "matched" in the factory. therefore it is necessary to send the sound half of the crankcase when ordering a new half.

CRANKCASE BEARINGS

021962	... Bush, timing side flywheel axle	...	1	G3, G3C, G80	...	...	...
023346	... Bush, timing side flywheel axle	...	1	G80CS	...	...	...
022351	... Race, outer, with rollers, timing side axle	...	1	G80CS	...	...	...
022352	... Race, inner, timing side axle	...	1	G80CS	...	...	...
012233	... Peg, securing, timing side axle bush	...	1	All	...	...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CRANKCASE BEARINGS—continued

021872	Bearing, ball, inner, for driving side axle, 1 in. by 2½ in. by ¾ in.	1	All	...
026762	Bearing, ball, outer, for driving side axle, 1 in. by 2¼ in. by ⅝ in.	1	All	...
021859	Washer, spacing between bearings	1	All	...
000651	Bush, for exhaust camshaft in crankcase	1	All	...
000651	Bush, for inlet camshaft in crankcase	1	All	...
000651	Bush, for exhaust camshaft in timing case	1	G3, G80	...
000652	Bush, for exhaust camshaft in timing gear cover	1	G3C, G80CS	...
024329	Bush, for inlet camshaft in timing case	1	G3, G80	...
000651	Bush, for inlet camshaft in timing gear cover	1	G3C, G80CS	...
024287	Seal, oil, inlet cam	1	G3, G80	...

CRANKCASE BOLTS, ENGINE PLATES

000277	Stud, crankcase, bottom, front	1	All	...
000288	Stud, crankcase, bottom rear,	1	All	...
000004	Nut, crankcase, bottom front and rear stud	4	All	...
000011	Washer, plain, crankcase, bottom front and rear stud	4	All	...
024208	Plate, engine, front	1	G3, G80	...
010819	Plate, engine front	2	G3C, G80CS	...
021086	Stud, front engine plate to frame	1	G3, G80	...
010823	Stud, front engine plate to frame	1	G3C...	...
023348	Stud, front engine plate to frame	1	G80CS	...
000003	Nut, front engine plate to frame stud	2	All	...
000010	Washer, plain, front engine plate to frame stud	2	All	...
000278	Stud, front engine plate to crankcase, top	1	G3, G80	...
010824	Stud, front engine plate to crankcase, top...	1	G3C, G80CS	...
000278	Stud, front engine plate to crankcase, bottom	1	All	...
000004	Nut, front engine plate to crankcase stud...	4	All	...
000011	Washer, plain, front engine plate to crank- case stud	4	All	...
024019	Plate, engine, rear	2	G3, G80	...
025157	Plate, engine, rear	2	G3C...	...
026293	Plate, engine, rear	2	G80CS	...
026213	Spacer, front engine plate	1	G3, G80, G80CS	...
026229	Spacer, front engine plate lug	1	G3, G80	...
000278	Stud, rear engine plate to crankcase, top	1	All	...
014147	Bolt, rear engine plate to crankcase, bottom	1	All	...
000004	Nut, rear engine plate to crankcase, stud and bolt	3	All	...
000011	Washer, plain, rear engine plate to crank- case stud and bolt	3	All	...
024276	Stud, through centre of engine plates and chaincase	1	G3, G80, G80CS	...
000316	Stud, through centre of engine plates and chaincase	1	G3C...	...
000002	Nut, engine plate and chaincase stud	2	All	...
000009	Washer, plain, engine plate and chaincase stud	2	All	...
000303	Stud, rear engine lug, bottom	1	G3, G3C, G80	...
000306	Stud, rear engine lug, bottom	1	G80CS	...
000303	Stud, rear engine lug, top	1	G3, G80	...
000306	Stud, rear engine lug, top	1	G3C, G80CS	...
000003	Nut, rear engine lug, stud	4	All	...
000010	Washer, plain, rear engine lug stud	2	G80CS	...
024252	Cover, rear engine plates	1	G3, G80	...
025144	Cover, rear engine plates	1	G3C, G80CS	...
025241	Shield, crankcase	1	G3C...	...
026334	Shield, crankcase	1	G80CS	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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OIL PUMP

012967	... Plunger, oil pump	...	...	1	All	...	...	...	...
010138	... Screw, guide, oil pump plunger	...	...	1	All	...	...	...	...
010079	... Pin, oil pump plunger guide screw	...	...	1	All	...	...	...	...
000773	... Cap, front end, oil pump	...	...	1	All	...	...	...	...
000772	... Cap, rear end, oil pump	...	...	1	All	...	...	...	...
000582	... Washer, paper, oil pump end cap	...	...	2	All	...	...	...	...
000015	... Screw, oil pump front end cap	...	...	4	All	...	...	...	...
000591	... Bolt, oil pump rear end cap	...	...	4	All	...	...	...	...

RELEASE VALVE

000836	... Body, release valve	...	...	1	All	...	...	...	...
000835	... Diaphragm, for release valve	...	...	1	All	...	...	...	...

TIMING GEAR

012695	... Camshaft, exhaust	...	...	1	G3, G80	...	...	...	...
022566	... Camshaft, exhaust	...	...	1	G3C...	...	...	...	...
022567	... Camshaft, exhaust	...	...	1	G80CS	...	...	...	...
024147	... Camshaft, inlet	...	...	1	G3, G80	...	...	...	...
010836	... Camshaft, inlet	...	...	1	G3C...	...	...	...	...
024534	... Camshaft, inlet	...	...	1	G80CS	...	...	...	...
016847	... Washer, shim, .005 in. thick	...	...	R	All	...	...	...	...
016848	... Washer, shim, .010 in. thick	...	...	R	All	...	...	...	...
017195	... Pinion, timing, on flywheel axle	...	...	1	All	...	...	...	...
000570	... Key, for timing pinion	...	...	1	All	...	...	...	...
000221	... Nut, retaining timing pinion to axle (left hand thread)	...	...	1	G3, G3C, G80	...	...	...	...
024546	... Nut, retaining timing pinion to axle (right hand thread)	...	...	1	G80CS	...	...	...	...
026738	... Washer, tab, for timing pinion nut	...	...	1	G80CS	...	...	...	...

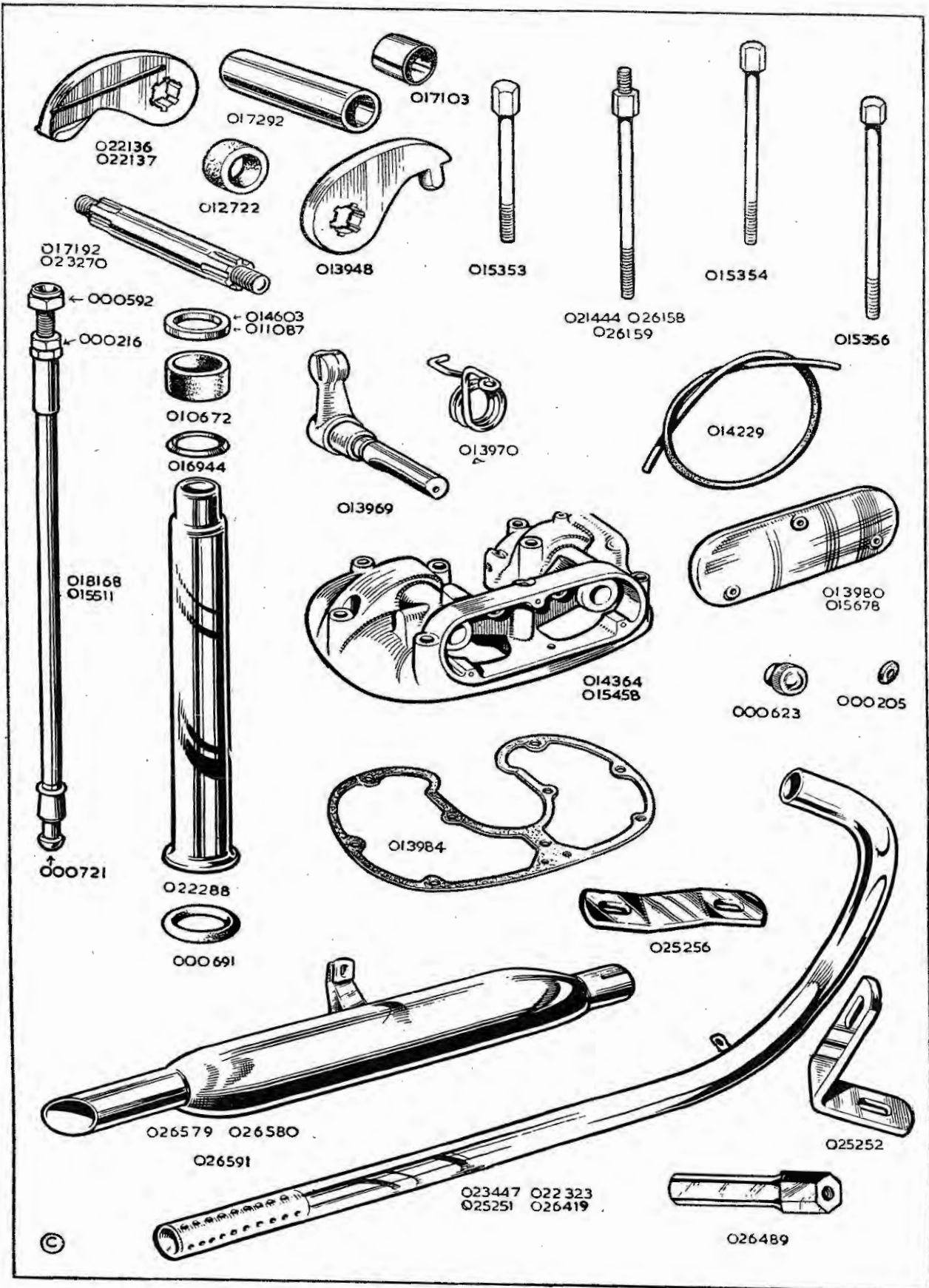
TAPPETS

010950	... Tappet, bare	...	...	2	G3, G3C, G80	...	...	...	...
024303	... Tappet, bare	...	...	2	G80CS	...	...	...	...
010944	... Guide, for tappet	...	...	2	G3, G3C, G80	...	...	...	...
024508	... Guide, for tappet	...	...	2	G80CS	...	...	...	...
022514	... Screw, for tappet guide	...	...	2	G80CS	...	...	...	...

PUSH RODS

018314	... Rod, long, push, complete (1)	...	...	2	G3, G3C, G80	...	...	...	...
018315	... Rod, long, push, complete (1)	...	...	2	G80CS	...	...	...	...
018168	... Rod, long, push, bare...	...	...	2	G3, G3C, G80	...	...	...	...
015511	... Rod, long, push, bare...	...	...	2	G80CS	...	...	...	...
000721	... End, ball, push rod, bottom	...	...	2	All	...	...	...	...
018266	... End, sleeve, push rod, top	...	...	2	All	...	...	...	...
000592	... Screw, adjusting, push rod, top	...	...	2	All	...	...	...	...
000216	... Nut, push rod adjusting screw	...	...	2	All	...	...	...	...
022288	... Cover, tube, long push rod	...	...	2	G3, G3C, G80	...	...	...	...
010672	... Gasket, rubber, top of cover tube	...	...	2	G3, G3C, G80	...	...	...	...
016944	... Washer, metal, $\frac{3}{64}$ in. thick (located below 010672)	...	...	2	G3, G3C, G80	...	...	...	...
000691	... Gland, rubber, bottom of cover tube	...	...	2	All	...	...	...	...
022518	... Seal, oil, push rod tunnel, top	...	...	2	G80CS	...	...	...	...
011087	... Washer, metal, $\frac{3}{64}$ in. thick (located above 010672)	...	...	2	G3, G3C, G80	...	...	...	...
011087	... Washer, metal, $\frac{3}{64}$ in. thick (located above 010672 when compression plate is fitted)	...	...	4	G3	...	...	...	...
014603	... Washer, metal, $\frac{1}{8}$ in. thick (located above 010672 when compression plate is fitted)	...	...	2	G80	...	...	...	...

NOTE 1 "Rod, long, push, complete" comprises—one long push rod, with sleeve end bottom ball end adjusting screw and lock nut



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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ROCKER BOX

022142	... Rocker box, assembled (1)	...	1	G3, G80	...	...	...	...
022143	... Rocker box, assembled (1)	...	1	G3C	...	...	...	...
026719	... Rocker box, assembled (1)	...	1	G80CS	...	...	...	...
014364	... Rocker box, with bushes (2)	...	1	G3, G80	...	...	...	...
015458	... Rocker box, with bushes (2)	...	1	G3C, G80CS	...	...	...	...
013958	... Rocker box, bare	...	1	G3, G80	...	...	...	...
015422	... Rocker box, bare	...	1	G3C, G80CS	...	...	...	...
013980	... Cover, side, for rocker box	...	1	G3, G80	...	...	...	...
015678	... Cover, side, for rocker box	...	1	G3C, G80CS	...	...	...	...
013984	... Gasket, for rocker box	...	1	All	...	...	...	...
017103	... Bush, for rocker box	...	4	All	...	...	...	...
018890	... Plugs, metering	...	3	All	...	...	...	...
014229	... Fillet, rubber, rocker box side cover	...	1	All	...	...	...	...
000251	... Stud, rocker box side cover	...	3	All	...	...	...	...
000623	... Nut, rocker box side cover	...	3	All	...	...	...	...
000205	... Washer, fibre, rocker box, side cover nut	...	3	All	...	...	...	...
000508	... Union, oil, in rocker box	...	3	All	...	...	...	...
015353	... Bolt, fixing rocker box, $1\frac{5}{8}$ in. by $\frac{5}{16}$ in. by 22 T.P.I.	...	4	All	...	...	...	...
015354	... Bolt, fixing rocker box, $2\frac{1}{8}$ in. by $\frac{5}{16}$ in. by 22 T.P.I.	...	2	All	...	...	...	...
015356	... Bolt, fixing rocker box, $3\frac{5}{8}$ in. by $\frac{5}{16}$ in. by 22 T.P.I.	...	1	All	...	...	...	...
021444	... Bolt, fixing rocker box, with extension for stay	...	2	G3C...	...	...	...	...
026158	... Bolt, fixing rocker box, with extension for stay, long	...	1	G3, G80, G80CS	...	...	...	...
026159	... Bolt, fixing rocker box, with extension for stay, short	...	1	G3, G80, G80CS	...	...	...	...
000011	... Washer, plain, rocker box fixing bolt	...	9	All	...	...	...	...

NOTE 1 Includes all parts listed in this paragraph (except gasket, fixing bolts and washers), and all those listed under "OVERHEAD ROCKERS" and "EXHAUST VALVE LIFTER".

NOTE 2 This is a bare rocker box to which is fitted four 017103 bushes, two 012722 felt rings and oil metering plugs 018890.

OVERHEAD ROCKERS

017192	... Axle, rocker	...	2	G3, G3C, G80	...	...	...	...
023270	... Axle, rocker	...	2	G80CS	...	...	...	...
017292	... Sleeve, for rocker axle	...	2	All	...	...	...	...
022136	... Arm, rocker, valve end, inlet	...	1	All	...	...	...	...
022137	... Arm, rocker, valve end, exhaust	...	1	All	...	...	...	...
013948	... Arm, rocker, tappet end, inlet and exhaust	...	2	All	...	...	...	...
000010	... Washer, plain, rocker axle	...	4	All	...	...	...	...
000003	... Nut, rocker axle	...	4	All	...	...	...	...
012722	... Ring, felt, rocker axle sleeve	...	2	All	...	...	...	...

EXHAUST VALVE LIFTER

013969	... Lever, with shaft exhaust valve lifter	...	1	All	...	...	...	...
014523	... Ring, rubber, sealing, valve lifter shaft	...	1	All	...	...	...	...
013970	... Spring, return, valve lifter shaft	...	1	All	...	...	...	...
000451	... Screw, anchor valve lifter return spring	...	1	All	...	...	...	...
000039	... Washer, plain, valve lifter return spring anchor screw	...	1	All	...	...	...	...

ROCKER BOX STAY

026155	... Stay, for rocker box	...	1	G3, G80, G80CS	...	...	...	...
014373	... Stay, for rocker box	...	1	G3C...	...	...	...	...
026156	... Sleeve, rocker box stay bolt...	...	1	G3, G80, G80CS	...	...	...	...
000011	... Washer, plain rocker box bolt extension	...	2	G3C...	...	...	...	...
000009	... Washer, rocker box stay bolt sleeve	...	1	G3, G80, G80CS	...	...	...	...
026157	... Nut, rocker box stay bolt sleeve	...	1	G3, G80, G80CS	...	...	...	...
000004	... Nut, rocker box bolt extension	...	2	G3C...	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH
ROCKER BOX STAY — <i>continued</i>				
026873	... Bolt, rocker box stay to frame ...	1	G3, G80, G80CS ...	...
000011	... Washer, plain, rocker box stay/frame bolt ...	1	G3, G80, G80CS ...	...
022083	... Nut, rocker box stay/frame bolt ...	1	G3, G80, G80CS ...	...
021365	... Clip, on frame for rocker box stay ...	1	G3C... ...	...
000364	... Bolt, rocker box stay clip ...	1	G3C... ...	...
000011	... Washer, plain rocker box stay clip bolt ...	2	G3C... ...	...
000011	... Washer, spacing, rocker box stay clip bolt ...	3	G3C... ...	...
000004	... Nut, rocker box stay clip bolt ...	1	G3C... ...	...

GASKETS

Engine, gaskets are supplied as separate spares and in complete sets.
Single gaskets are listed in the groups to which they belong.
Gaskets in sets are listed on pages 65 and 66.

MAGNETO

015487	... Magneto, type NRI (Lucas 42179E)...	1	G3C, G80CS ...	...
000727	... Sprocket, on engine camshaft for magneto	1	G3C, G80CS ...	...
000004	... Nut, engine camshaft magneto sprocket ...	1	G3C, G80CS ...	...
000011	... Washer, plain, engine camshaft magneto sprocket ...	1	G3C, G80CS ...	...
000726	... Sprocket, on magneto armature shaft ...	1	G3C, G80CS ...	...
022178	... Seal, rubber, between magneto and chaincase	1	G3C, G80CS ...	...
021194	... Pipe, vent, metal ...	1	G3C, G80CS ...	...
015488	... Hose, rubber, vent pipe ...	1	G3C, G80CS ...	...
010820	... Platform, magneto ...	1	G3C, G80CS ...	...
000340	... Bolt, fixing magneto to platform ...	4	G3C, G80CS ...	...
000012	... Washer, plain, magneto fixing bolt...	4	G3C, G80CS ...	...
010821	... Spacer, magneto platform, front ...	1	G3C... ...	...
010822	... Spacer, magneto platform, rear ...	1	G3C, G80CS ...	...
026214	... Spacer, magneto platform, front ...	1	G80CS ...	...

DYNAMO

016599	... Dynamo, E3N-L-O (Lucas 20028A) ...	1	G3C... ...	...
200737	... Brushes, set, for dynamo ...	1	G3C... ...	...
200826	... Cover, end, assembly... ...	1	G3C... ...	...
023135	... Sprocket, dynamo ...	1	G3C... ...	...
023118	... Nut, dynamo sprocket ...	1	G3C... ...	...
000010	... Washer, plain, dynamo sprocket nut	1	G3C... ...	...
000164	... Washer, lock dynamo sprocket nut	1	G3C... ...	...
000708	... Circlip, dynamo sprocket nut ...	1	G3C... ...	...
023461	... Seal, oil, dynamo drive ...	1	G3C... ...	...
023460	... Ring, retaining dynamo drive oil seal	1	G3C... ...	...
010962	... Plate, dynamo locating ...	1	G3C... ...	...
000044	... Screw, dynamo locating plate ...	2	G3C... ...	...
000025	... Washer, plain, dynamo locating plate screw	2	G3C... ...	...
017197	... Strap, dynamo... ...	1	G3C... ...	...
010964	... Crosshead, dynamo strap ...	1	G3C... ...	...
010963	... Pin, hinge, dynamo strap ...	1	G3C... ...	...
018002	... Bolt, tightening dynamo strap ...	1	G3C... ...	...
017145	... Sleeve, threaded, dynamo strap ...	1	G3C... ...	...
000004	... Nut, dynamo strap crosshead ...	1	G3C... ...	...
000174	... Washer, plain, dynamo crosshead ...	2	G3C... ...	...

*Price on application

ENGINE SPROCKET

024137	... Sprocket, engine, bare 17 teeth (sidecar on G3) ...	1	G3, G80, G80CS ...	...
024138	... Sprocket, engine, bare, 18 teeth ...	1	G3, G80, G80CS ...	...
024139	... Sprocket, engine, bare, 19 teeth (solo on G3 and G80CS) ...	1	G3, G80, G80CS ...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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ENGINE SPROCKET—continued

024140	... Sprocket, engine bare, 20 teeth (sidecar on G80) ...	1	G3, G80, G80CS	...
024141	... Sprocket, engine, bare, 21 teeth ...	1	G3, G80, G80CS	...
024142	... Sprocket, engine, bare, 22 teeth (solo on G80) ...	1	G3, G80, G80CS	...
023053	... Sprocket, engine, bare, 15 teeth ...	1	G3C...	...
023054	... Sprocket, engine, bare, 16 teeth ...	1	G3C...	...
023055	... Sprocket, engine, bare, 17 teeth (solo) ...	1	G3C...	...
023056	... Sprocket, engine, bare, 18 teeth ...	1	G3C...	...
023057	... Sprocket, engine, bare, 19 teeth ...	1	G3C...	...
023058	... Sprocket, engine, bare, 20 teeth ...	1	G3C...	...
023059	... Sprocket, engine, bare, 21 teeth ...	1	G3C...	...
023060	... Sprocket, engine bare, 22 teeth ...	1	G3C...	...
023061	... Sprocket, engine, bare, 23 teeth ...	1	G3C...	...
023066	... Spacer, for engine sprocket ...	1	All ...	...
024026	... Spacer, generator rotor ...	1	G3, G80, G80CS	...
026286	... Spacer, in lieu of generator rotor ...	1	G80CS	...
000230	... Nut, generator rotor or engine sprocket ...	2	G3, G80, G80CS	...
000176	... Washer, generator rotor or engine sprocket nut ...	1	G3, G80, G80CS	...
023133	... Nut, engine sprocket ...	1	G3C...	...
023134	... Washer, tab, engine sprocket nut ...	1	G3C...	...

EXHAUST PIPE

023447	... Pipe, exhaust, bare ...	1	G3 ...	...
025251	... Pipe, exhaust, bare ...	1	G3C...	...
022323	... Pipe, exhaust, bare ...	1	G80	...
026419	... Pipe, exhaust, bare ...	1	G80CS	...
026489	... Support, exhaust pipe ...	1	G3, G80	...
025252	... Stay, exhaust pipe ...	1	G3C...	...
000362	... Bolt, exhaust pipe support ...	1	G3, G80	...
000011	... Washer, plain, exhaust pipe support ...	1	G3, G80	...
000192	... Washer, spring, exhaust pipe support ...	1	G3, G80	...
000004	... Nut, fixing stay to exhaust pipe ...	1	G3C, G80CS	...
000011	... Washer, plain, stay to exhaust pipe nut ...	1	G3C, G80CS	...
000003	... Nut, fixing stay to frame stud ...	1	G3C, G80CS	...
000010	... Washer, plain, stay to frame stud nut ...	1	G3C, G80CS	...

SILENCER

026579	... Silencer, only, bare ...	1	G3 ...	...
026580	... Silencer, only, bare ...	1	G3C...	...
026591	... Silencer, only, bare ...	1	G80 ...	...
000347	... Bolt, clamping silencer ...	1	G3, G3C, G80	...
000005	... Nut, silencer, clamping bolt...	1	G3, G3C, G80	...
024558	... Washer, silencer clamping bolt ...	1	G3, G3C, G80	...
025256	... Stay, silencer ...	1	G3C...	...
016768	... Stud, fixing silencer ...	1	G3, G3C, G80	...
000004	... Nut, silencer fixing stud ...	1	G3, G3C, G80	...
000011	... Washer, plain, silencer fixing stud ...	1	G3, G3C, G80	...
000192	... Washer, spring silencer fixing stud or bolt	1	G3, G3C, G80	...
000364	... Bolt, fixing silencer ...	1	G3C...	...

CARBURETTER

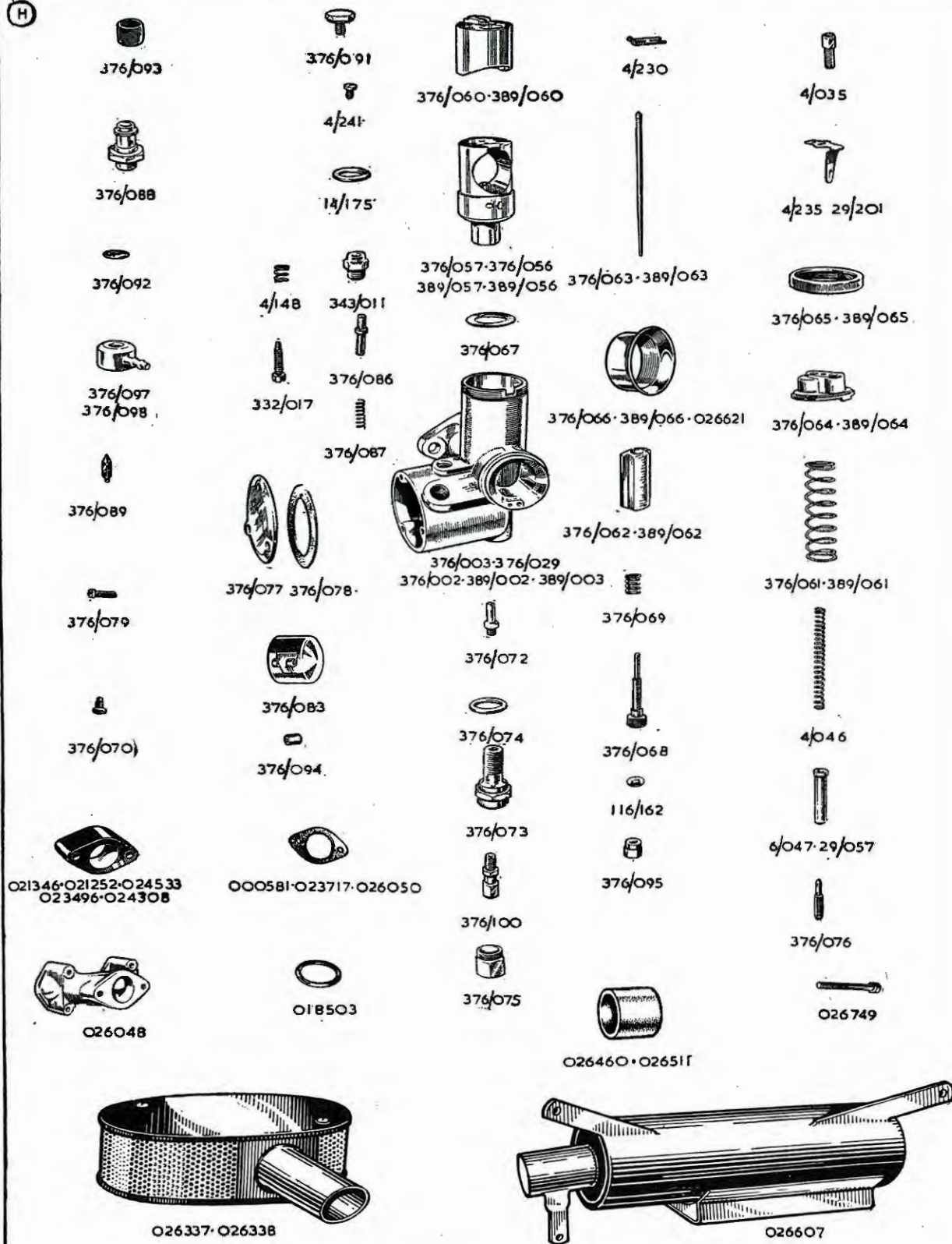
021873	... Carburetter, complete, less controls ...	1	G3 ...	...
022830	... Carburetter, complete, less controls ...	1	G3C...	...
026775	... Carburetter, complete, less controls ...	1	G80 ...	...
026031	... Carburetter, complete, less controls ...	1	G80CS	...
025234	... Carburetter, complete, less controls ...	1	G9 ...	...
026737	... Carburetter, complete, less controls and air tube extension ...	1	G12, G12DL	...
026736	... Carburetter, complete, less controls and air tube extension ...	1	G12CS, G12CSR	...
021346	... Spacer, for carburetter ...	1	G3, G3C	...
021252	... Spacer, for carburetter ...	1	G80 ...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CARBURETTER—continued

024533	Spacer, for carburetter	1	G80CS	...
023496	Spacer, for carburetter	1	G9	...
024308	Spacer, for carburetter	1	G12, G12DL, G12CS, G12CSR	...
024532	Manifold, inlet, bare	1	G80CS	...
026048	Manifold, inlet, bare	1	All twins	...
000005	Nut, inlet manifold stud	4	All twins	...
000012	Washer, plain inlet manifold stud	4	All twins	...
000581	Gasket, carburetter spacer	1	G3, G3C, G80	...
023717	Gasket, carburetter spacer and inlet manifold	2	G80CS	...
018503	"O" ring, carburetter flange	1	All except G80CS	...
026050	Gasket, carburetter manifold	2	All twins	...
026749	Bolt, fixing carburetter	2	All twins	...
000004	Nut, carburetter fixing stud...	2	All singles	...
000011	Washer, carburetter fixing stud	2	All twins	...
023653	Screw, allen, fixing inlet manifold	2	G80CS	...
376/003	Body, bare, carburetter	1	G3	...
376/029	Body, bare, carburetter	1	G3C...	...
389/003	Body, bare, carburetter	1	G80	...
376/002	Body, bare, carburetter	1	G9	...
389/002	Body, bare, carburetter	1	G12, G12DL, G12CS, G12CSR	...
376/077	Cover, side, float chamber	1	All except G80CS	...
376/078	Washer, joint, side cover	1	All except G80CS	...
376/079	Screw, side cover	3	All except G80CS	...
376/083	Float, only	1	All except G80CS...	...
376/094	Bush, float spindle	1	All except G80CS...	...
376/089	Needle, float	1	All except G80CS...	...
376/088	Seating, float needle	1	All except G80CS...	...
376/065	Ring, securing mixing chamber cap...	1	G3, G3C, G9	...
389/065	Ring, securing mixing chamber cap	1	G80, G12, G12DL, G12CS, G12CSR	...
4/235	Spring, mixing chamber cap securing ring	1	G3, G3C, G9	...
29/201	Spring, mixing chamber cap securing ring	1	G80, G12, G12DL, G12CS, G12CSR	...
4/241	Screw, securing spring ring	1	All except G80CS...	...
376/064	Cap, mixing chamber...	1	G3, G3C, G9	...
389/064	Cap, mixing chamber...	1	G80, G12, G12DL, G12CS, G12CSR	...
4/035	Adjuster, control cables	2	All except G80CS...	...
376/062	Valve, air	1	G3, G3C, G9	...
389/062	Valve, air	1	G80, G12, G12DL, G12CS, G12CSR	...
6/047	Guide, air valve	1	G3, G3C, G9	...
29/057	Guide, air valve	1	G80, G12, G12DL, G12CS, G12CSR	...
376/060	Valve, throttle, size 3½	1	G3	...
376/060	Valve, throttle, size 3	1	G3C...	...
376/060	Valve, throttle, size 4	1	G9	...
389/060	Valve, throttle, size 3½	1	G80	...
389/060	Valve, throttle, size 4	1	G12, G12DL, G12CS, G12CSR	...
4/046	Spring, air valve	1	All except G80CS...	...
376/061	Spring, throttle valve...	1	G3, G3C, G9	...
389/061	Spring, throttle valve...	1	G80, G12, G12DL, G12CS, G12CSR	...
376/068	Screw, throttle stop	1	All except G80CS...	...
376/069	Spring, throttle stop screw	1	All except G80CS...	...
332/017	Screw, pilot air adjusting	1	All except G80CS...	...
4/148	Spring, pilot air adjusting screw	1	All except G80CS...	...
376/063	Needle, jet taper	1	G3, G3C, G9	...
389/063	Needle, jet taper	1	G80, G12, G12DL, G12CS, G12CSR	...
4/230	Clip, taper jet needle...	1	All except G80CS...	...
376/072	Jet, needle ·1065	1	All except G3C, G80CS	...
376/072	Jet, needle ·107	1	G3C...	...
376-100	Jet, main, size, 210	1	G3, G3C	...
376-100	Jet, main, size, 300	1	G80	...
376-100	Jet, main, size, 220	1	G9	...
376-100	Jet, main, size, 390	1	G12, G12DL	...
376-100	Jet, main, size, 450	1	G12CS, G12CSR	...
376-073	Holder, main jet	1	All except G80CS	...
376-074	Washer, main jet holder	1	All except G80CS	...
376-075	Cover, main jet	1	All except G80CS	...
376-076	Jet, Pilot, size 30	1	G3, G3C, G9	...
376-076	Jet, pilot, size 25	1	G80	...
376-076	Jet, pilot, size 20	1	G12, G12DL, G12CS, G12CSR	...

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PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CARBURETTER—continued

376-095	Nut, pilot jet cover	...	All except G80CS	...
116-162	Washer, pilot jet cover nut	...	All except G80CS	...
376-057	Choke, or jet block $1\frac{1}{16}$ in.	...	G3	...
376-057	Choke, or jet block $1\frac{1}{16}$ in.	...	G3C	...
389-057	Choke, or jet block $1\frac{5}{32}$ in.	...	G80	...
376-056	Choke, or jet block 1 in.	...	G9	...
389-056	Choke, or jet block $1\frac{1}{8}$ in.	...	G12, G12DL, G12CS, G12CSR	...
376-067	Washer, for choke or jet block	...	All except G80CS	...
376-070	Peg, locating choke or jet block	...	All except G80CS	...
376-097	Banjo, for petrol feed	...	G3, G3C, G80	...
376-098	Banjo, for petrol feed	...	All twins	...
376-091	Bolt, petrol feed banjo	...	All except G80CS	...
376-092	Washer, petrol feed banjo bolt	...	All except G80CS	...
14-175	Washer, seating petrol feed banjo bolt	...	All except G80CS	...
376-093	Gauze, filter	...	All except G80CS	...
343-011	Body, tickler	...	All except G80CS	...
376-086	Plunger, tickler	...	All except G80CS	...
376-087	Spring, tickler	...	All except G80CS	...
376-066	Venturi, air intake	...	G3, G3C, G9	...
389-066	Venturi, air intake	...	G80	...
026621	Extension, air tube	...	G12, G12DL, G12CS, G12CSR	...
316-352	Body, mixing chamber	...	G80CS	...
316-049	Top, mixing chamber...	...	G80CS	...
316-488	Bush, mixing chamber top	...	G80CS	...
316-050	Cap, mixing chamber top	...	G80CS	...
316-048	Spring, lock, mixing chamber cap	...	G80CS	...
316-159	Adjuster, throttle cable	...	G80CS	...
3369	Nut, lock, throttle cable adjuster	...	G80CS	...
316-083	Sheath, throttle cable adjuster	...	G80CS	...
316-020	Valve, throttle, size 6	...	G80CS	...
5-204	Nipple, screwed, throttle valve	...	G80CS	...
175-309	Spring, throttle valve...	...	G80CS	...
316-146	Jet needle	...	G80CS	...
316-021	Clip, jet needle	...	G80CS	...
316-015	Screw, jet needle clip	...	G80CS	...
316-025	Washer, choke adaptor	...	G80CS	...
316-006	Screw, securing choke adaptor	2	G80CS	...
316-144	Tube, spray	...	G80CS	...
175-371	Ring, lock, air tube	...	G80CS	...
3326	Jet, main, size 290	...	G80CS	...
316-027	Holder, main jet	...	G80CS	...
316-028	Screw, jet holder plug	...	G80CS	...
316-065	Needle, jet, size .109	...	G80CS	...
2626	Adjuster, air valve cable	...	G80CS	...
2627	Nut, lock air valve adjuster	...	G80CS	...
2507	Top, air barrel...	...	G80CS	...
2502	Valve, air	...	G80CS	...
2558	Spring, air valve	...	G80CS	...
2503	Holder, air valve nipple	...	G80CS	...
2629	Nipple, air valve	...	G80CS	...
316-052	Jet, air, size .125	...	G80CS	...
316-066	Screw, air jet plug	...	G80CS	...
13-163	Washer, air jet plug screw	...	G80CS	...
316-283	Adjuster and needle, pilot	...	G80CS	...
2980	Spring, pilot adjuster and needle	...	G80CS	...
2982	Spring, click, pilot adjuster and needle	...	G80CS	...
2966	Insert, pilot adjuster and needle	...	G80CS	...
2403	Plug, pilot adjuster and needle	...	G80CS	...
14-218	Connection, banjo for float chamber	...	G80CS	...
36-006	Washer, banjo connection	...	G80CS	...
316-421	Clip, outlet	...	G80CS	...
316-422	Screw, outlet clip	...	G80CS	...
302-001	Chamber, float, bare, 3°	...	G80CS	...
302-002	Cover, float chamber, with baffle	...	G80CS	...
302-009	Screws, fixing float chamber cover	2	G80CS	...
302-010	Tickler	1	G80CS	...
14-032	Spring, for tickler	...	G80CS	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CARBURETTER—continued

14-033 ...	Pin, cotter for tickler	...	...	1	G80CS	...	...	...	...
14-189 ...	Washer, for tickler	...	...	1	G80CS	...	...	...	...
302-042 ...	Float, only	...	...	1	G80CS	...	...	...	...
302-044 ...	Needle, float	...	...	1	G80CS	...	...	...	...
302-045/6 ...	Plug and guide, base	...	...	1	G80CS	...	...	...	...
14-252 ...	Washer, base plug	...	...	1	G80CS	...	...	...	...
14-250 ...	Banjo, twin, 90°	...	...	1	G80CS	...	...	...	...
14-255 ...	Nut, banjo	...	...	1	G80CS	...	...	...	...
14-275 ...	Washer, banjo	...	...	2	G80CS	...	...	...	...
14-232 ...	Screw, plug	...	...	1	G80CS	...	...	...	...
14-241 ...	Washer, plug screw	...	...	1	G80CS	...	...	...	...
14-360 ...	Nuts, petrol pipe union	...	...	2	G80CS	...	...	...	...
376-105 ...	Nipple, petrol pipe union	...	...	2	G80CS	...	...	...	...

CHAINS

017299 ...	Chain, front 67 link, $\frac{1}{2}$ in. by .305 in.	...	...	1	G3, G80CS, G9, G12CS	...	...	...	...
017298 ...	Chain, front, 66 link, $\frac{1}{2}$ in. by .305 in.	...	...	1	G3C...	...	...	...	...
025389 ...	Chain, front, 69 link, $\frac{1}{2}$ in. by .305 in.	...	...	1	G80	...	...	...	...
022870 ...	Chain, front, 68 link, $\frac{1}{2}$ in. by .305 in.	...	...	1	G12, G12DL, G12CSR	...	...	...	...
017376 ...	Chain, rear, 98 link, $\frac{1}{2}$ in. by .380 in.	...	...	1	G3, G80, G80CS, G12CSR	...	...	...	...
017301 ...	Chain, rear, 94 link, $\frac{1}{2}$ in. by .380 in.	...	...	1	G3C...	...	...	...	...
022876 ...	Chain, rear, 97 link, $\frac{1}{2}$ in. by .380 in.	...	...	1	G9, G12, G12DL, G12CS...	...	...	...	...
017294 ...	Chain, magneto, 46 link, $\frac{3}{8}$ in. by .225 in.	...	...	1	G3C, G80CS	...	...	...	...
023459 ...	Chain, dynamo, 50 link, $\frac{3}{8}$ in. by .225 in.	...	...	1	G3C...	...	...	...	...
110046-26	Link, connecting, for $\frac{1}{2}$ in. chain	...	...	1	All	...	...	...	...
110056-26	Link, connecting, for $\frac{1}{2}$ in. chain	...	...	1	All	...	...	...	...
110046-30	Link, cranked, double, for $\frac{1}{2}$ in. chain	...	...	1	All	...	...	...	...
110056-30	Link, cranked, double, for $\frac{1}{2}$ in. chain	...	...	1	All	...	...	...	...
110046-27	Clip, spring, for 110046-26 connecting link	...	...	1	All	...	...	...	...
110056-27	Clip, spring, for 110056-26 connecting link	...	...	1	All	...	...	...	...

The prices of front and rear chains include spring connecting links, and these are also included in the number of links per chain.

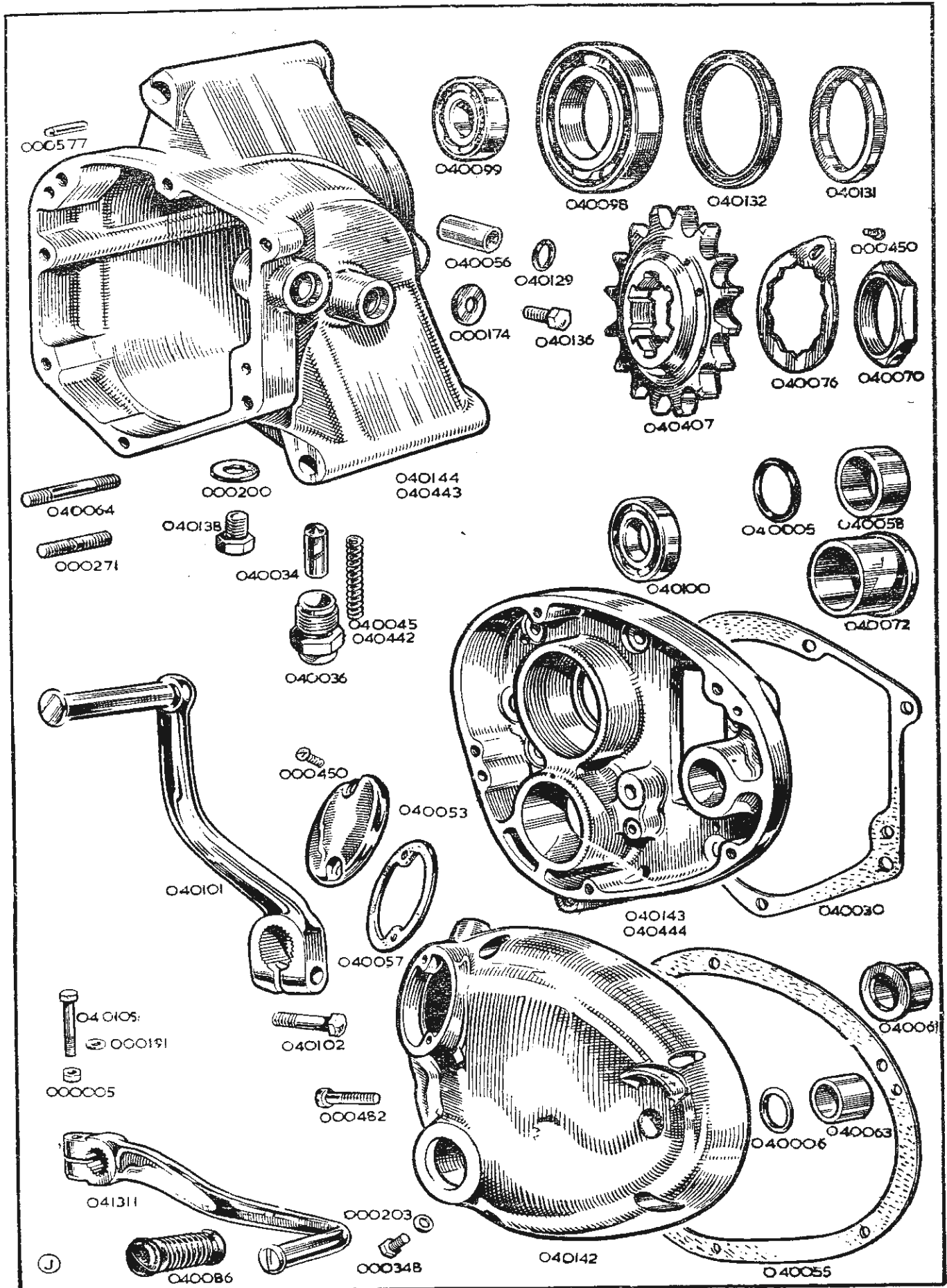
We do not sell odd lengths of chains

GEAR BOX FIXING PARTS

022509 ...	Bolt, gear box top fixing	...	...	1	G3, G3C, G80, and all twins	...	...	...	...
024228 ...	Bolt, gear box top fixing	...	...	1	G80CS	...	...	...	...
000318 ...	Stud, gear box bottom pivot	...	...	1	All	...	...	...	...
000002 ...	Nut, gear box fixing stud and bolt	...	...	3	All	...	...	...	...
000177 ...	Washer, plain, gear box top fixing bolt	...	...	2	G3, G3C, G80, and all twins	...	...	...	...
000009 ...	Washer, plain, gear box top fixing bolt	...	...	2	G80CS	...	...	...	...
012999 ...	Spacer, gear box top fixing bolt	...	...	2	G80CS	...	...	...	...
022869 ...	Bolt, gear box adjusting	...	...	1	G3, G3C, G80	...	...	...	...
000594 ...	Bolt, gear box adjusting	...	...	2	G80CS	...	...	...	...
023259 ...	Bolt, gear box adjusting	...	...	1	All twins	...	...	...	...
000004 ...	Nut, gear box adjusting bolt	...	...	1	G3, G3C, G80, and all twins	...	...	...	...
000215 ...	Nut, gear box adjusting bolt	...	...	4	G80CS	...	...	...	...
022504 ...	Crosshead, gear box adjuster	...	...	1	G3, G3C, G80, G9, G12, G12DL	...	...	...	...
000785 ...	Crosshead, gear box adjuster	...	...	2	G80CS	...	...	...	...
024288 ...	Crosshead, gear box adjuster	...	...	1	G12CS, G12CSR	...	...	...	...
000402 ...	Bolt, gear box adjuster crosshead	...	...	1	G3, G3C, G80, G9, G12, G12DL	...	...	...	...
000361 ...	Bolt, gear box adjuster crosshead	...	...	2	G80CS	...	...	...	...
000402 ...	Bolt, gear box adjuster crosshead	...	...	2	G12CS, G12CSR	...	...	...	...
000010 ...	Washer, gear box adjuster crosshead	...	...	1	G3C...	...	...	...	...
000011 ...	Washer, gear box adjuster crosshead	...	...	2	G80CS	...	...	...	...
000010 ...	Washer, gear box adjuster crosshead bolt	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...
000010 ...	Washer, gearbox adjuster crosshead bolt	...	...	2	G12CS, G12CSR	...	...	...	...

GEAR BOX SHELL

040144 ...	Shell, gear box, with two bushes	...	...	1	All except G80CS...	...	...	...	...
040443 ...	Shell, gear box, with two bushes	...	...	1	G80CS	...	...	...	...
040143 ...	Case, inner, for kickstart	...	...	1	All except G3C, G80CS	...	...	...	...
040444 ...	Case, inner, for kickstart	...	...	1	G3C, G80CS	...	...	...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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GEAR BOX SHELL—continued

040142	... Case, outer, for kickstart	...	...	1	All	...	...	...	...
040030	... Gasket, for inner kickstart case	...	...	1	All	...	...	...	...
040055	... Gasket, for outer kick start cover	...	...	1	All	...	...	...	...
040138	... Plug, drain, for shell	...	...	1	All	...	...	...	...
000200	... Washer, fibre, for drain plug	...	...	1	All	...	...	...	...
000348	... Plug, oil level	...	...	1	All	...	...	...	...
000203	... Washer, fibre, oil level plug	...	...	1	All	...	...	...	...
040053	... Cover, inspection	...	...	1	All	...	...	...	...
040057	... Gasket, inspection cover	...	...	1	All	...	...	...	...
000450	... Screw, for inspection cover	...	...	2	All	...	...	...	...
000577	... Pin, dowel, locating kickstart case	...	...	2	All	...	...	...	...
040064	... Stud, in shell, for kickstart case	...	...	2	All	...	...	...	...
000271	... Stud, in shell, for kickstart case	...	...	5	All	...	...	...	...
000004	... Nut, for kickstart case stud	...	...	7	All	...	...	...	...
000577	... Pin, dowel, locating kickstart cover	...	...	2	All	...	...	...	...
000482	... Screw, securing kickstart cover	...	...	5	All	...	...	...	...

SHAFTS AND GEARS

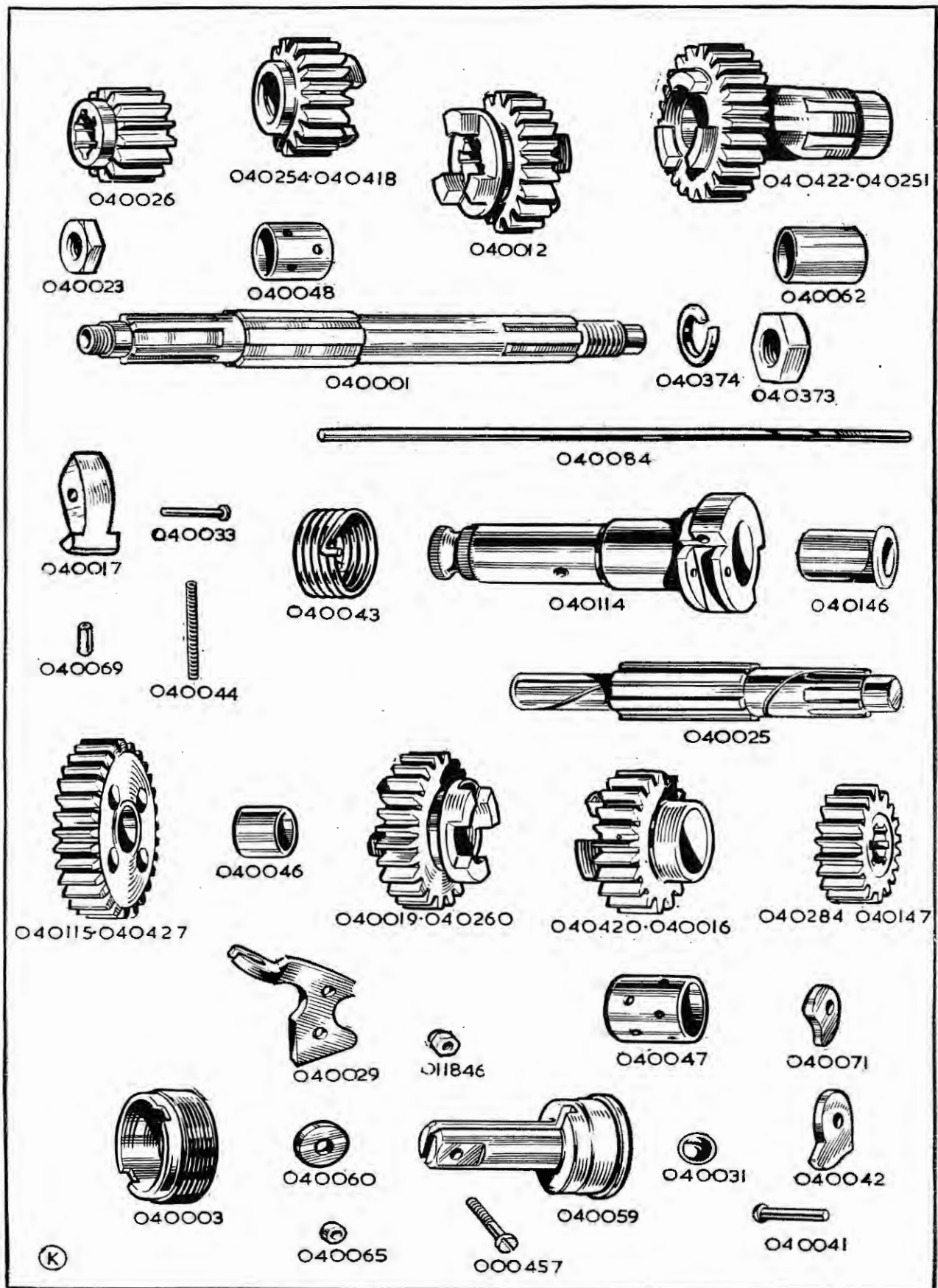
040001	... Mainshaft, gearbox	...	...	1	All	...	...	...	...
040025	... Layshaft, gearbox	...	...	1	All	...	...	...	...
040422	... Gear, driving, main, with bushes, 23 teeth	...	...	1	All except G3C	...	...	...	...
040251	... Gear, driving, main, with bushes, 25 teeth	...	...	1	G3C...	...	...	...	...
040026	... Gear, first mainshaft, 14 teeth	...	...	1	All	...	...	...	...
040418	... Gear, second mainshaft, 18 teeth	...	...	1	All except G3C	...	...	...	...
040254	... Gear, second mainshaft, 16 teeth	...	...	1	G3C...	...	...	...	...
040012	... Gear, third mainshaft, 21 teeth	...	...	1	All	...	...	...	...
040115	... Gear, first layshaft, 28 teeth...	...	...	1	All except G3C	...	...	...	...
040427	... Gear, first layshaft, 29 teeth...	...	...	1	G3C...	...	...	...	...
040019	... Gear, second layshaft, 24 teeth	...	...	1	All except G3C	...	...	...	...
040425	... Gear, second layshaft, 25 teeth	...	...	1	G3C...	...	...	...	...
040420	... Gear, third layshaft, 20 teeth	...	...	1	All except G3C	...	...	...	...
040016	... Gear, third layshaft, 21 teeth	...	...	1	G3C...	...	...	...	...
040284	... Gear, pinion, top layshaft, 18 teeth	...	...	1	All except G3C	...	...	...	...
040147	... Gear, pinion, top layshaft, 16 teeth	...	...	1	G3C...	...	...	...	...
040062	... Bush, main driving gear	...	...	2	All	...	...	...	...
040048	... Bush, mainshaft, second gear	...	...	1	All	...	...	...	...
040047	... Bush, layshaft, third gear	...	...	1	All	...	...	...	...
040046	... Bush, layshaft, first gear	...	...	1	All	...	...	...	...

GEAR BOX BEARINGS AND OIL SEALS

040098	... Bearing, ball, for main driving gear...	...	...	1	All	...	...	...	...
040099	... Bearing, ball, for mainshaft, in kickstart case	...	...	1	All	...	...	...	...
040100	... Bearing, ball, for layshaft, in shell	...	...	1	All	...	...	...	...
040056	... Bush, in shell, for camplate spindle and quadrant spindle	...	...	2	All	...	...	...	...
040132	... Oil seal, main gear bearing	...	...	1	All	...	...	...	...
040129	... Oil seal, "O" ring, for quadrant assembly...	...	...	1	All	...	...	...	...
040072	... Bush, in kickstart case, for kickstart spindle	...	...	1	All	...	...	...	...
040061	... Bush, in kickstart case, for footchange spindle	...	...	1	All	...	...	...	...
040058	... Bush, in kickstart case cover, for kickstart spindle	...	...	1	All	...	...	...	...
040063	... Bush, in kickstart case cover, for footchange spindle	...	...	1	All	...	...	...	...
040079	... Oil seal, "O" ring, for ratchet spindle	...	...	1	All	...	...	...	...
040006	... Oil seal, "O" ring for footchange spindle	...	...	1	All	...	...	...	...
040005	... Oil seal, "O" ring, for kickstart	...	...	1	All	...	...	...	...
040036	... Bush, camplate plunger	...	...	1	All	...	...	...	...

GEAR BOX SMALL SPROCKET

040451	... Sprocket, gear box, 17 teeth, $\frac{3}{8}$ in. by .380 in.	...	...	1	G12CSR	...	...	...	...
040407	... Sprocket, gear box, 16 teeth, $\frac{3}{8}$ in. by .380 in.	...	...	1	All except G12CSR	...	...	...	...
040070	... Nut, fixing gear box sprocket	...	...	1	All	...	...	...	...
040076	... Plate, locking gear box sprocket nut	...	...	1	All	...	...	...	...
000450	... Screw, for sprocket nut locking plate	...	...	1	All	...	...	...	...
040131	... Spacer, gear box sprocket	...	...	1	All	...	...	...	...



A·M·C

J·A·B

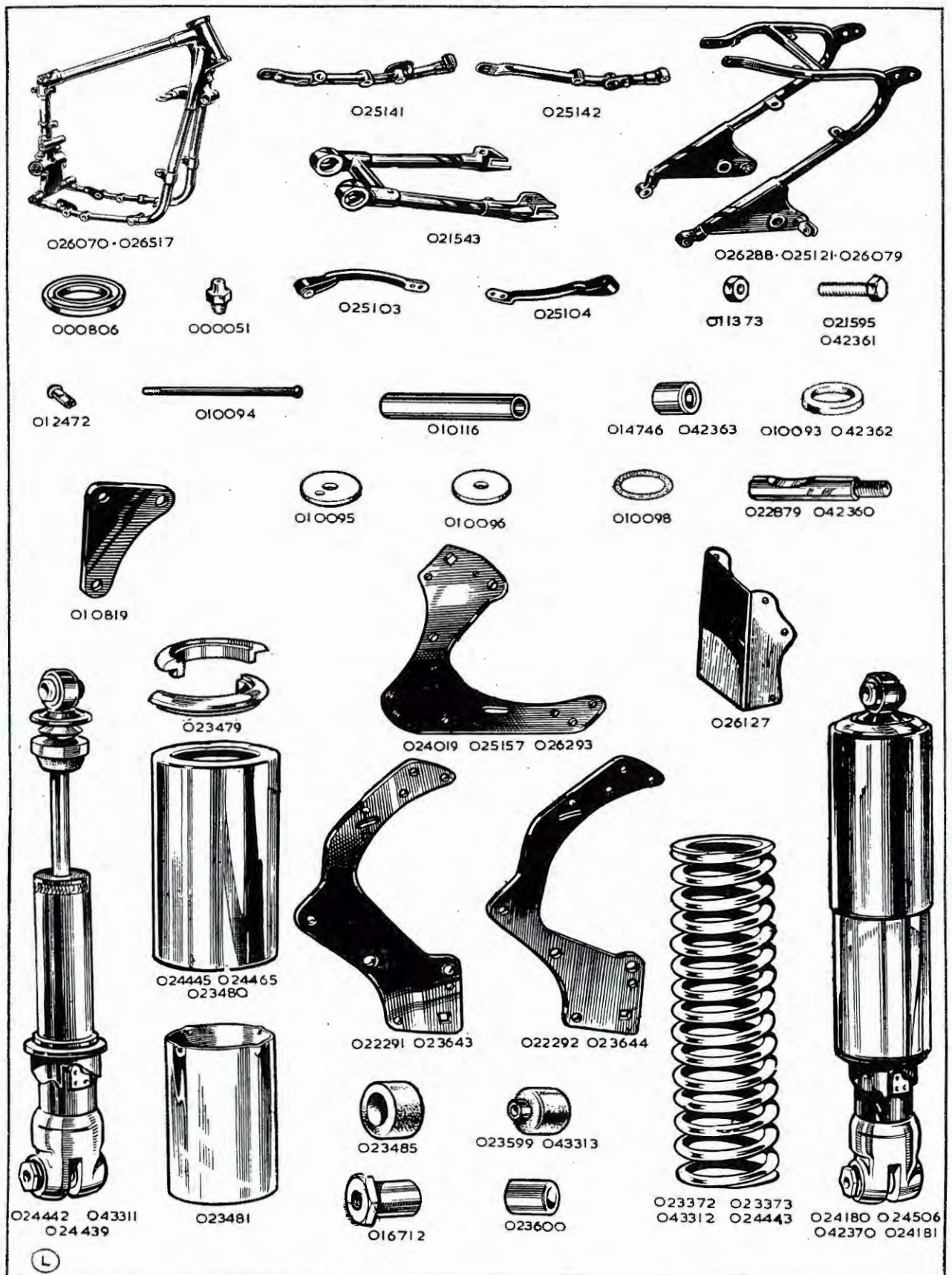
PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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GEAR OPERATING PARTS

040018	... Camplate, only	...	...	1	All	...	...	...	...	...
040015	... Spindle, only, for camplate	...	...	1	All	...	...	...	...	...
040109	... Quadrant, assembly, with spindle	...	...	1	All	...	...	...	...	...
000174	... Washer, plain, for camplate or quadrant	...	...	1	All	...	...	...	...	...
040136	... Screw, for camplate or quadrant spindle	...	...	1	All	...	...	...	...	...
040022	... Fork, selector	...	...	1	All	...	...	...	...	...
040035	... Shaft, for selector fork	...	...	1	All	...	...	...	...	...
040111	... Gear, ratchet assembly	...	...	1	All	...	...	...	...	...
040078	... Roller, for knuckle pin	...	...	1	All	...	...	...	...	...
040038	... Spring, pawl, for gear change	...	...	1	All	...	...	...	...	...
040110	... Carrier, pawl, assembly	...	...	1	All	...	...	...	...	...
040002	... Carrier, pawl, only	...	...	1	All	...	...	...	...	...
040067	... Pin, for pawl carrier	...	...	1	All	...	...	...	...	...
040024	... Pawl, footchange	...	...	1	All	...	...	...	...	...
040049	... Circlip, footchange pawl	...	...	1	All	...	...	...	...	...
040066	... Spindle, for ratchet	...	...	1	All	...	...	...	...	...
040075	... Spring, return, gear change	...	...	1	All	...	...	...	...	...
040135	... Washer, footchange return spring	...	...	1	All	...	...	...	...	...
040052	... Plate, stop, gear change	...	...	1	All	...	...	...	...	...
041400	... Screw, gear change stop plate	...	...	2	All	...	...	...	...	...
014117	... Washer, shakeproof, stop plate screw	...	...	2	All	...	...	...	...	...
041311	... Pedal, footchange	...	...	1	All except G3C	...	...	...	...	...
020195	... Pedal, footchange	...	...	1	G3C	...	...	...	...	...
040086	... Rubber, footchange pedal	...	...	1	...	...	...	...	...	...
040105	... Bolt, footchange pedal	...	...	1	All	...	...	...	...	...
000012	... Washer, plain, footchange pedal bolt	...	...	1	All	...	...	...	...	...
000005	... Nut, footchange pedal bolt	...	...	1	All	...	...	...	...	...
040051	... Indicator, gear	...	...	1	All	...	...	...	...	...
040137	... Screw, gear indicator	...	...	1	All	...	...	...	...	...
000012	... Washer, plain, gear indicator screw	...	...	1	All	...	...	...	...	...
040034	... Plunger, camplate	...	...	1	All	...	...	...	...	...
040442	... Spring, camplate plunger	...	...	1	All except G80CS	...	...	...	...	...
040045	... Spring, camplate plunger	...	...	1	G80CS	...	...	...	...	...

CLUTCH

040366	... Centre, clutch	...	...	1	All	...	...	...	...	...
040584	... Plate, back, for clutch	...	...	1	All	...	...	...	...	...
040351	... Plate, race	...	...	1	All	...	...	...	...	...
040367	... Cage, roller	...	...	1	All	...	...	...	...	...
000075	... Roller, for clutch	...	...	15	All	...	...	...	...	...
040359	... Sprocket, only, for clutch, bonded	...	...	1	All	...	...	...	...	...
040354	... Centre, shock absorber	...	...	1	All	...	...	...	...	...
040386	... Rubber, large, shock absorber	...	...	3	All	...	...	...	...	...
040387	... Rubber, small, shock absorber	...	...	3	All	...	...	...	...	...
040362	... Plate, cover, shock ansorber	...	...	1	All	...	...	...	...	...
040363	... Screw, shock absorber cover plate	...	...	3	All	...	...	...	...	...
040373	... Nut, retaining clutch	...	...	1	All	...	...	...	...	...
040374	... Washer, lock, clutch retaining nut	...	...	1	All	...	...	...	...	...
043191	... Plate, clutch, plain, steel	...	...	3	G3	...	...	...	...	...
043191	... Plate, clutch, plain, steel	...	...	4	All except G3	...	...	...	...	...
043192	... Plate, clutch, friction, double sided	...	...	3	G3	...	...	...	...	...
043192	... Plate, clutch, friction, double sided	...	...	4	All except G3	...	...	...	...	...
043193	... Plate, clutch, friction, single sided	...	...	1	All	...	...	...	...	...
040393	... Plate, pressure, bare	...	...	1	G3	...	...	...	...	...
040365	... Plate, pressure, bare	...	...	1	All except G3	...	...	...	...	...
040360	... Adjuster, clutch pressure plate	...	...	1	All	...	...	...	...	...
040376	... Nut, clutch pressure plate adjuster	...	...	1	All	...	...	...	...	...
040384	... Stud, clutch spring	...	...	3	All	...	...	...	...	...
040388	... Cup, clutch spring	...	...	3	All	...	...	...	...	...
040356	... Nut, fixing clutch stud to clutch centre	...	...	3	All	...	...	...	...	...
040389	... Nut, clutch spring adjustment	...	...	3	All	...	...	...	...	...
040385	... Spring, for clutch	...	...	3	All	...	...	...	...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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CLUTCH OPERATING PARTS

040084	... Rod, clutch operating	...	...	1	All	...	...	...	...
040029	... Lever, clutch operating	...	...	1	All	...	...	...	...
040059	... Body, clutch operating	...	...	1	All	...	...	...	...
040003	... Ring, lock, clutch operating body	...	...	1	All	...	...	...	...
040031	... Ball, clutch operating...	...	...	1	All	...	...	...	...
040060	... Roller, clutch operating	...	...	1	All	...	...	...	...
040065	... Sleeve, clutch operating roller	...	...	1	All	...	...	...	...
000457	... Screw, clutch operating roller	...	...	1	All	...	...	...	...
011846	... Nut, clutch operating lever screw	...	...	1	All	...	...	...	...

KICKSTART

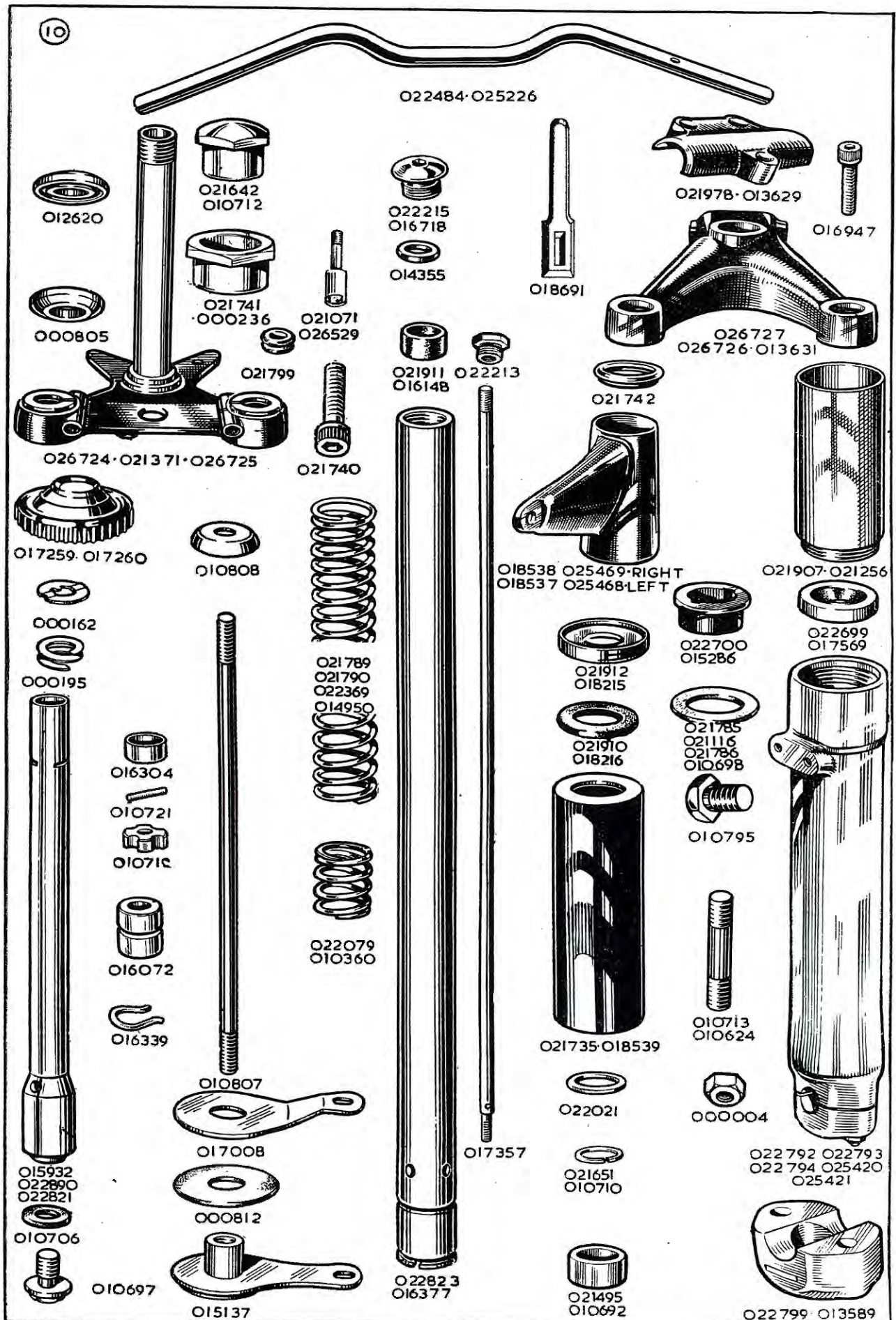
040114	... Axle, kickstart with bush	...	...	1	All	...	...	...	...
040146	... Bush, for kickstart axle	...	...	1	All	...	...	...	...
040017	... Pawl, for kickstart axle	...	...	1	All	...	...	...	...
040033	... Pin, kickstart axle pawl	...	...	1	All	...	...	...	...
040044	... Spring, kickstart axle pawl	...	...	1	All	...	...	...	...
040069	... Plunger, kickstart axle pawl	...	...	1	All	...	...	...	...
040042	... Stop, kickstart axle	...	...	1	All	...	...	...	...
040071	... Cam, kickstart axle	...	...	1	All	...	...	...	...
040041	... Rivet, for kickstart cam and stop	...	...	2	All	...	...	...	...
040023	... Nut, for mainshaft (kickstart end)	...	...	1	All	...	...	...	...
040101	... Crank, kickstart (with integral pin)	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...
040429	... Crank, kickstart, only, folding	...	...	1	G3C, G80CS, G12CS, G12CSR	...	...	...	...
040431	... Pin, pedal, for folding kickstart crank	...	...	1	G3C, G80CS, G12CS, G12CSR	...	...	...	...
040432	... Nut, domed, for folding pedal pin	...	...	1	G3C, G80CS, G12CS, G12CSR	...	...	...	...
000010	... Washer, plain, for folding pedal pin	...	...	1	G3C, G80CS, G12CS, G12CSR	...	...	...	...
040433	... Washer, spring, for folding pedal pin	...	...	1	G3C, G80CS, G12CS, G12CSR	...	...	...	...
040102	... Bolt, fixing kickstart crank to axle	...	...	1	All	...	...	...	...
040043	... Spring, return, kickstart	...	...	1	All	...	...	...	...
040459	... Washer, lock, mainshaft nut...	...	...	1	All	...	...	...	...

FRONT FRAME

026070	... Frame, front portion, only, bare	...	...	1	All except G3C	...	...	...	...
026517	... Frame, front portion, only, bare	...	...	1	G3C...	...	...	...	...
000806	... Race, ball, frame head lug, top and bottom	...	...	2	All except G3C	...	...	...	...
012594	... Race, ball, frame head lug, top	...	...	1	G3C...	...	...	...	...
012595	... Race, ball, frame head lug, bottom	...	...	1	G3C...	...	...	...	...
000072	... Ball, $\frac{3}{16}$ in. diameter for steering head	set of	56	All	...	...	...	...	...
000051	... Nipple, grease, frame head lug	...	...	1	All	...	...	...	...
023250	... Stud, for seat lug (below saddle)	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...
000312	... Stud, for seat lug (below saddle)	...	...	1	G3C...	...	...	...	...
026282	... Stud, for seat lug (below saddle)	...	...	1	G80CS, G12CS, G12CSR	...	...	...	...
000292	... Nut, for seat lug stud	...	...	2	All except G3C	...	...	...	...
000002	... Nut, for seat lug stud	...	...	2	G3C...	...	...	...	...
000176	... Washer, plain, for seat lug stud	...	...	2	All except G3C	...	...	...	...
000009	... Washer, plain, for seat lug stud	...	...	2	G3C...	...	...	...	...
021917	... Stud, uniting front frame and rails	...	...	1	G3C...	...	...	...	...
000003	... Nut, frame and rail uniting stud	...	...	2	G3C...	...	...	...	...
000010	... Washer, plain, frame and rail uniting stud	...	...	2	G3C...	...	...	...	...
026161	... Stud, frame rail junction	...	...	1	All except G3C	...	...	...	...
000003	... Nut, frame rail junction stud	...	...	1	All except G3C	...	...	...	...
000010	... Washer, plain, frame rail junction stud	...	...	2	All except G3C	...	...	...	...
025178	... Stud, frame rail and brake pedal	...	...	1	G3C...	...	...	...	...
017678	... Nut, lock, frame rail and brake pedal stud	...	...	1	G3C...	...	...	...	...

REAR FRAME

026288	... Loop, rear, frame	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...
025121	... Loop, rear frame	...	...	1	G3C...	...	...	...	...
026079	... Loop, rear frame	...	...	1	G80CS, G12CS, G12CSR	...	...	...	...
025141	... Rail, frame, left side	...	...	1	G3C...	...	...	...	...
025142	... Rail, frame, right side	...	...	1	G3C...	...	...	...	...
022248	... Stud, for rear loop at bottom	...	...	1	All except G3C	...	...	...	...
000002	... Nut, frame loop bottom stud	...	...	1	All except G3C, G80CS	...	...	...	...
000009	... Washer, plain, frame loop bottom stud	...	...	1	All except G3C, G80CS	...	...	...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR FRAME—continued

026582	... Nut, sleeve, frame loop bottom stud	... 1	G80CS	
026399	... Cover, rear frame	... 1	G3, G80	
026400	... Cover, rear frame	... 1	G9, G12, G12DL, G12CS, G12CSR	
022541	... Beading, plastic, rear frame cover 20 ins.	... 1	All except G3C, G80CS	
014357	... Screw, knurled, rear frame cover	... 2	All except G3C, G80CS	
000191	... Washer, spring, rear frame cover knurled screw	... 2	All except G3C, G80CS	

CHAINSTAY (REAR FORK)

021543	... Fork, rear	... 1	All except G3C	
025145	... Chainstay, left assembled	... 1	G3C...	
026512	... Chainstay, right assembled	... 1	G3C...	
000051	... Nipple, grease	... 1	G3C...	
000485	... Screw, plug, for oil, in end cap	... 1	All except G3C	
000203	... Washer, fibre, oil plug screw	... 1	All except G3C	
010096	... Cap, rear fork bearing, left side	... 1	All except G3C	
010095	... Cap, rear fork bearing, right side	... 1	All except G3C	
010098	... Gasket, rear fork bearing caps	... 2	All except G3C	
010094	... Spoke, rear fork bearing (central tie bolt)	... 1	All except G3C	
012472	... Nipple, rear fork bearing spoke	... 1	All except G3C	
010093	... Washer, felt, chainstay bearing spindle	... 1	All except G3C	
010116	... Tube, rear fork bearing	... 1	All except G3C	
014746	... Sleeve, assembly (bushed)	... 2	All except G3C	
042363	... Bush, chainstay bearing spindle	... 2	G3C...	
042362	... Washer, felt, chainstay bearing spindle	... 2	G3C...	
022879	... Pin, cotter, for bearing tube	... 2	All except G3C	
042360	... Pin, cotter, for bearing tube	... 2	G3C...	
000004	... Nut, bearing tube, cotter pin	... 2	All except G3C	
023281	... Nut, bearing tube cotter pin	... 2	G3C...	
014117	... Washer, shakeproof, bearing tube cotter pin	... 2	All except G3C	
000010	... Washer, plain, bearing tube cotter pin	... 2	G3C...	
021595	... Adjuster, rear chain	... 2	All except G3C	
042361	... Adjuster, rear chain	... 2	G3C...	
026856	... Nut, lock, rear chain adjuster	... 2	All	

REAR SUSPENSION UNIT

024180	... Unit, complete, rear suspension (solo)	... 2	Touring	
024506	... Unit, complete, rear suspension (sidecar)	... 2	Touring	
042370	... Unit, complete, rear suspension	... 2	G3C...	
024181	... Unit, complete, rear suspension	... 2	CS and CSR	
024442	... Unit, damper, inner assembly	... 2	Touring	
043311	... Unit, damper, inner assembly	... 2	G3C...	
024439	... Unit, damper, inner assembly	... 2	CS and CSR	
023480	... Shield, dust, top	... 2	Touring	
024445	... Shield, dust, top	... 2	C, CS, and CSR	
024465	... Shield, dust, top, chrome	... 2	CS and CSR	
023481	... Shield, dust, bottom	... 2	All	
023479	... Clip, top dust shield	... 4	All	
023373	... Spring, main (solo)	... 2	Touring	
023372	... Spring, main (sidecar)	... 2	Touring	
043312	... Spring, main	... 2	G3C...	
024443	... Spring, main	... 2	CS and CSR	
023599	... Sleeve assembly, with rubber bush, top pivot	... 2	All except G3C	
043313	... Sleeve assembly, with rubber bush, top or bottom pivot	... 4	G3C...	

**ALL A.M.C. MANUFACTURED PARTS
IN THIS LIST
ARE SUBJECT TO 5% INCREASE**

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR SUSPENSION UNIT—continued

023485	... Rubber, bottom pivot	... 2	All except G3C	...
023600	... Bush, bottom pivot rubber	... 2	All except G3C	...
018648	... Bolt, top pivot	... 2	All touring	...
023318	... Bolt, top pivot	... 2	G3C...	...
023269	... Bolt, top pivot	... 2	CS and CSR	...
016712	... Nut, top pivot bolt	... 2	Touring	...
000003	... Nut, top pivot bolt	... 2	C, CS and CSR	...
016359	... Bolt, bottom pivot	... 2	All except G3C	...
042678	... Bolt, bottom pivot	... 2	G3C...	...
000010	... Washer, top and bottom pivot bolt	... 6	All except G3C	...
000010	... Washer, top and bottom pivot bolt	... 6	G3C...	...
023601	... Nut, bottom pivot bolt	... 2	All except G3C	...
000174	... Washer, large, bottom pivot bolt	... 2	G3C...	...
022083	... Nut, bottom pivot bolt	... 2	G3C...	...

FRONT FORK

The following fork assemblies are complete and include ball races for fork crown and top head lug (but not the two frame ball races).

026720	... Fork, complete assembly, solo	... 1	G3, G80, G9, G12, G12DL	...
026721	... Fork, complete assembly, sidecar	... 1	G3, G80, G9, G12, G12DL	...
025418	... Fork, complete assembly	... 1	G3C...	...
026722	... Fork, complete assembly	... 1	G80CS, G12CS	...
026723	... Fork, complete assembly	... 1	G12CSR	...

For ease of servicing, the inner tube unit and damper unit are listed and supplied as separate assemblies. This enables a complete assembly to be exchanged in minimum time.

The units are listed below.

023523	... Inner tube assembly, front fork, solo	... 2	G3, G80, G9, G12, G12DL	...
023524	... Inner tube assembly, front fork, sidecar	... 2	G3, G80, G9, G12, G12DL	...
021402	... Inner tube assembly, front fork	... 2	G3C...	...
023542	... Inner tube assembly, front fork	... 2	G80CS, G12CS, G12CSR...	...

The above assemblies comprise:—

inner tubes with rubber buffers, bushes, circlips, top bolts with washers and sealing rings, slider extensions with oil seals, fork springs and washers.

021974	... Damper assembly, inner	... 2	G3, G80, G9, G12, G12DL	...
018328	... Damper assembly, inner	... 2	G3C...	...
023544	... Damper assembly, inner	... 2	G80CS, G12CS, G12CSR...	...

The above assemblies comprise:—

Rod and two nuts, damper tube with valves, seat and pin, sleeve and clip, and bottom fixing bolt with washer.

026724	... Crown, assembly, comprising: crown, stem and circlip (these parts not sold separately)	1	G3, G80, G9, G12, G12DL, G12CSR	...
021371	... Crown, assembly, comprising: crown, stem and circlip (these parts not sold separately)	1	G3C...	...
026725	... Crown, assembly, comprising: crown, stem and circlip (these parts not sold separately)	1	G80CS, G12CS	...
021740	... Screw, pinch, for fork crown	2	G3, G80, G9, G12, G12DL, G12CSR	...
021071	... Stop, fork (acts also as pinch bolt)	2	G3C...	...
026529	... Stop, fork (acts also as pinch bolt)	2	G80CS, G12CS	...
000003	... Nut, fork stop	2	G3C, G80CS, G12CS	...
000193	... Washer, spring, fork stop	2	G3C, G80CS, G12CS	...
000011	... Washer, packing fork stop	2	G3C...	...
000805	... Race, ball, fork crown	1	All	...
026726	... Lug, for handlebar and steering head	1	G3, G80, G9, G12, G12DL, G12CSR	...
013631	... Lug, for handlebar and steering head	1	G3C...	...
026727	... Lug, for handlebar and steering head	1	G80CS, G12CS	...
012620	... Race, ball, for handlebar lug	1	All	...
000051	... Nipple, grease for handlebar lug	1	All	...
021741	... Nut, adjusting fork stem	1	All except G3C	...
000236	... Nut, adjusting fork stem	1	G3C...	...
021642	... Nut, lock, (domed) fork stem	1	All except G3C	...
010712	... Nut, lock, (domed) fork stem	1	G3C...	...
022823	... Tube, fork, inner	2	All except G3C	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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FRONT FORK—continued

016377	... Tube, fork inner	...	...	2	G3C...	...	...	...
021911	... Bush, rubber, fork inner tube	...	...	6	All except G3C	...	...	...
016148	... Bush, rubber, fork inner tube	...	...	6	G3C...	...	...	...
021495	... Bush, bottom, fork inner tube	...	...	2	All except G3C	...	...	...
010692	... Bush, bottom, fork inner tube	...	...	2	G3C...	...	...	...
021651	... Circlip, fork inner tube bottom bush	...	...	4	All except G3C	...	...	...
010710	... Circlip, fork inner tube bottom bush	...	...	2	G3C...	...	...	...
022215	... Bolt, top, fork inner tube	...	...	2	All except G3C	...	...	...
016718	... Bolt, top, fork inner tube	...	...	2	G3C...	...	...	...
014355	... Ring, sealing, inner tube top bolt	...	...	2	All	...	...	...
022216	... Grommet, fork inner tube top bolt	...	...	2	All except G3C	...	...	...
010709	... Washer, fork inner tube top bolt	...	...	2	G3C...	...	...	...
022213	... Adapter, fork damper rod	...	...	2	All except G3C	...	...	...
022792	... Slider, fork, with cap, studs and nuts, left	...	...	1	G3, G80, G9, G12, G12DL	...	...	...
025420	... Slider, fork, with cap, studs and nuts, left	...	...	1	G3C...	...	...	...
022794	... Slider, fork, with cap, studs and nuts, left and right	...	...	2	G80CS, G12CS, G12CSR...	...	...	...
022793	... Slider, fork, with cap studs and nuts, right	...	...	1	G3, G80, G9, G12, G12DL	...	...	...
025421	... Slider, fork, with cap, studs and nuts, right	...	...	1	G3C...	...	...	...
022799	... Cap, fork slider	...	...	2	All except G3C	...	...	...
013589	... Cap, fork slider	...	...	2	G3C...	...	...	...
010713	... Stud, slider end cap	...	...	4	All	...	...	...
000011	... Washer, plain, slider end cap stud	...	...	4	All	...	...	...
000004	... Nut, slider end cap stud	...	...	4	All	...	...	...
021907	... Extension, fork slider	...	...	2	All except G3C	...	...	...
021256	... Extension, fork slider	...	...	2	G3C...	...	...	...
022700	... Bush, plastic, fork inner tube	...	...	2	All except G3C	...	...	...
015286	... Bush, plastic, fork inner tube	...	...	2	G3C...	...	...	...
022699	... Seal, oil, fork inner tube	...	...	2	All except G3C	...	...	...
017569	... Seal, oil, fork inner tube	...	...	2	G3C...	...	...	...
022369	... Spring, main, front fork, solo	...	...	2	G3, G80, G9, G12, G12DL	...	...	...
014950	... Spring, main, front fork, solo	...	...	2	G3C...	...	...	...
021790	... Spring, main, front fork, solo	...	...	2	G80CS, G12CS, G12CSR...	...	...	...
021789	... Spring, main, front fork, sidecar	...	...	2	G3, G80, G9, G12, G12DL	...	...	...
022079	... Spring, buffer, front fork	...	...	2	All except G3C	...	...	...
010360	... Spring, buffer, front fork	...	...	2	G3C...	...	...	...
022021	... Collar, for buffer spring	...	...	2	All except G3C	...	...	...
021785	... Washer, leather, fork spring, top	...	...	2	All except G3C	...	...	...
021116	... Washer, leather, fork spring, top	...	...	2	G3C...	...	...	...
021786	... Washer, leather, fork spring, bottom	...	...	2	All except G3C	...	...	...
010698	... Washer, leather, fork spring, bottom	...	...	2	G3C...	...	...	...
025468	... Tube, cover, top, left, with lamp bracket enamelled	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
025466	... Tube, cover, top, left, with lamp bracket, chrome	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
018537	... Tube, cover, top, left, with lamp bracket	...	...	1	G3C...	...	...	...
021731	... Tube, cover, top, left, with lamp bracket	...	...	1	G80CS, G12CS	...	...	...
025469	... Tube, cover, top, right, with lamp bracket, enamelled	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
025467	... Tube, cover, top, right, with lamp bracket, chrome	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
018538	... Tube, cover, top, right, with lamp bracket	...	...	1	G3C...	...	...	...
021732	... Tube, cover, top, right, with lamp bracket	...	...	1	G80CS, G12CS	...	...	...
021742	... Spigot, for top of front fork top cover tube	...	...	2	All except G3C	...	...	...
010703	... Cap, for top of front fork top cover tube	...	...	2	G3C...	...	...	...
021912	... Housing, for fork top cover tube	...	...	2	All except G3C	...	...	...
018215	... Housing, for fork top cover tube	...	...	2	G3C...	...	...	...
021735	... Tube, cover, bottom, enamelled	...	...	2	All except G3C	...	...	...
024468	... Tube, cover, bottom, chrome	...	...	2	All except G3C	...	...	...
018539	... Tube, cover, bottom	...	...	2	G3C...	...	...	...
021910	... Seat, rubber, bottom cover tube	...	...	2	All except G3C	...	...	...
018216	... Seat, rubber, bottom cover tube	...	...	2	G3C...	...	...	...
000485	... Screw, plug, drain for slider	...	...	2	All	...	...	...
000203	... Washer, fibre, drain plug screw	...	...	2	All	...	...	...
022890	... Tube, fork damper	...	...	2	G3, G80, G9, G12, G12DL	...	...	...
015932	... Tube, fork damper	...	...	2	G3C...	...	...	...
022821	... Tube, fork damper	...	...	2	G80CS, G12CS, G12CSR	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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FRONT FORK—continued

010697	... Bolt, fixing damper tube to slider ...	2	All ...	...
010706	... Washer, fibre, damper tube fixing bolt ...	2	All ...	...
017357	... Rod, fork damper ...	2	All ...	...
000004	... Nut, lock, fork damper rod, top end ...	2	All ...	...
016072	... Sleeve, plunger, fork damper ...	2	All ...	...
016339	... Clip, retaining damper rod sleeve ...	2	All ...	...
016304	... Valve, fork damper ...	2	All ...	...
010721	... Pin, stop, fork damper valve ...	2	All ...	...
010719	... Seat, fork damper valve ...	2	All ...	...
000005	... Nut, fork damper valve seat... ...	2	All ...	...

STEERING DAMPER (OPTIONAL EXTRA)

022059	... Damper, steering, complete set of parts ...	1	All except G3C	...
016405	... Damper, steering, complete set of parts ...	1	G3C...	...
017260	... Knob, control, steering damper ...	1	All ...	...
021811	... Nut, lock, fork crown stem (replaces 021642)	1	All except G3C	...
000236	... Nut, lock, fork crown stem (replaces 010712)	1	G3C...	...
000162	... Washer, ratchet, steering damper knob ...	1	All ...	...
000195	... Washer, spring, steering damper knob ...	1	All ...	...
010808	... Cap, top of steering stem ...	1	All ...	...
010807	... Bolt, draw, steering damper... ...	1	All ...	...
015137	... Sleeve, assembly, lower end of draw bolt ...	1	All ...	...
000073	... Nut, locking sleeve assembly ...	1	All ...	...
014577	... Bolt, sleeve assembly and anchor plate ...	2	All ...	...
000191	... Washer, spring, for 014577 bolt ...	2	All ...	...
000012	... Washer, plain, for 014577 bolt ...	2	All ...	...
017008	... Plate, anchor ...	1	All ...	...
000812	... Washer, friction, steering damper ...	2	All ...	...

HANDLEBAR

022484	... Handlebar, bare, standard ...	1	All touring and CSR	...
024157	... Handlebar, bare, continental ...	1	All touring and CSR	...
022732	... Handlebar, bare, semi-western ...	1	All touring and CSR	...
025226	... Handlebar, bare, standard ...	1	All C and CS	...
024494	... Handlebar, bare, continental ...	1	All C and CS	...
023642	... Handlebar, bare, semi-western ...	1	All C and CS	...
021978	... Clip (half only), for handlebar ...	1	All except G3C	...
013629	... Clip (half only), for handlebar ...	1	G3C...	...
016947	... Screw (allen), for handlebar half clip ...	3	All except G3C	...
012870	... Stud, for handlebar half clip ...	4	G3C...	...
014278	... Nut, handlebar half clip stud ...	4	G3C...	...
000012	... Washer, plain, handlebar half clip stud ...	4	G3C...	...

CENTRE STAND

026283	... Stand, centre, bare ...	1	G3, G80, G12CSR...	...
023198	... Stand, centre, bare ...	1	G3C...	...
026283	... Stand, centre, bare ...	1	G80CS, G12CS	...
024177	... Stand, centre, bare ...	1	G9, G12, G12DL	...
014629	... Rod, centre stand ...	1	All except G3C	...
022499	... Rod, centre stand (also serves as footrest rod) ...	1	G3C...	...
000002	... Nut, centre stand rod ...	2	All ...	...
010912	... Washer, centre stand rod ...	2	All ...	...
014626	... Bush, centre stand ...	2	All except G3C, G80CS	...
022498	... Bush, centre stand ...	2	G3C...	...
016435	... Bush, centre stand ...	2	G80CS	...
014630	... Spacer, long, centre stand ...	1	All except G3C, G80CS	...
016169	... Spacer, long, centre stand ...	1	G3C...	...
010924	... Spacer, long, centre stand ...	1	G80CS	...
014484	... Spacer, short, centre stand ...	1	G80CS	...
014627	... Spring, return, centre stand... ...	1	All ...	...
016399	... Spring, stop, centre stand ...	1	All ...	...
012565	... Bolt, centre stand stop spring ...	2	All ...	...
000039	... Washer, plain centre stand stop spring bolt	2	All ...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PROP STAND

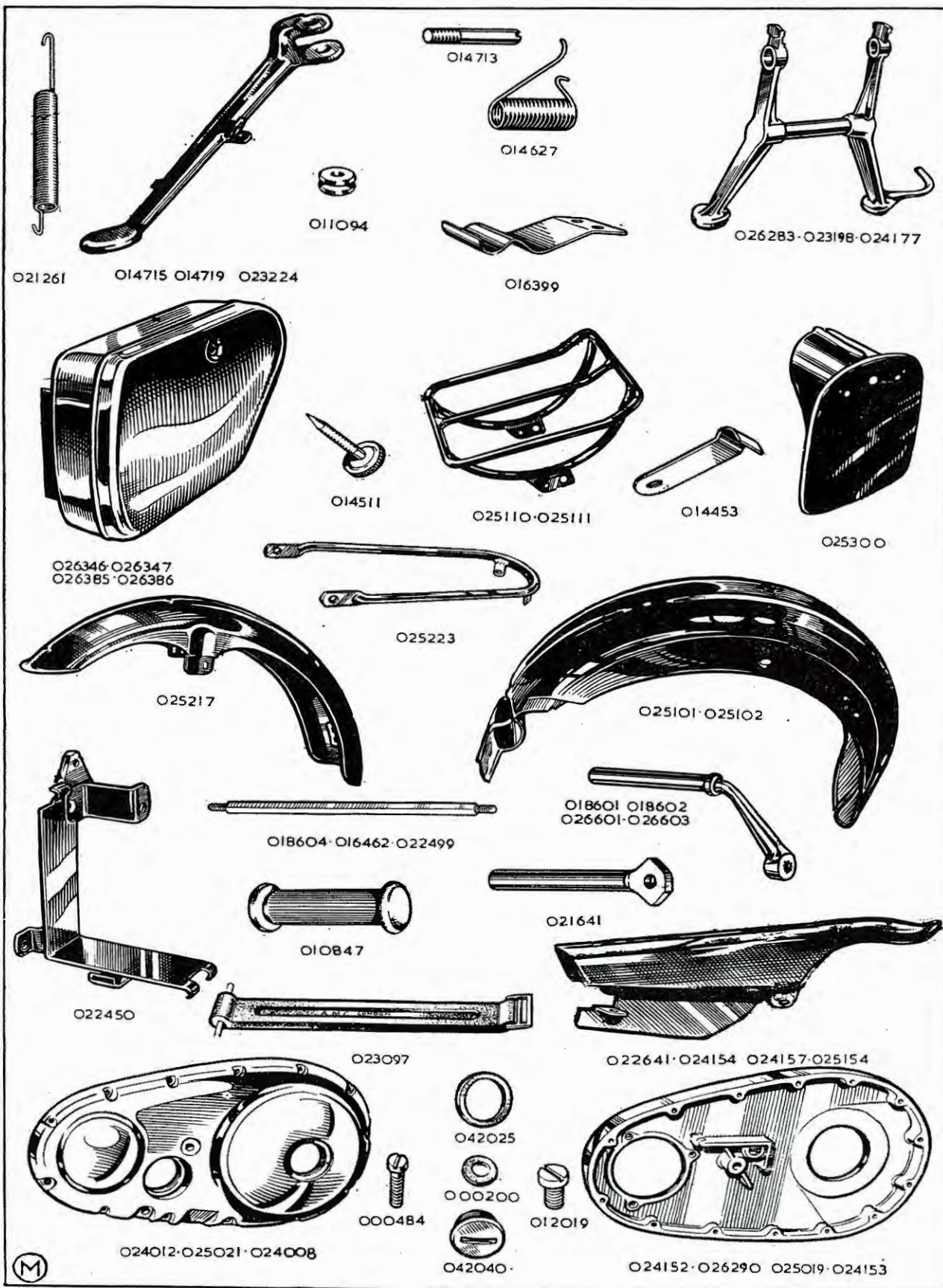
014715	Stand, prop, bare	1	G3, G80, G80CS, G12CS, G12CSR	
023224	Stand, prop, bare	1	G3C...	
014719	Stand, prop, bare	1	G9, G12, G12DL	
014713	Bolt, hinge, prop stand	1	All	
014139	Nut, prop stand hinge bolt	1	All	
000049	Pin, split, prop stand hinge bolt	1	All	
021261	Spring, prop stand return	1	All	

FRONT MUDGUARD

025217	Mudguard, front, bare (black)	1	G3, G80, G9, G12, G12DL	
025368	Mudguard, front, bare (off-white)	1	G3, G80, G9, G12, G12DL	
025370	Mudguard, front, bare (off-white without panel)	1	G3, G80, G9, G12, G12DL	
024242	Mudguard, front, bare	1	G3C, G80CS, G12CS, G12CSR	
013928	Stay, Mudguard, front position	1	G3C, G80CS, G12CS, G12CSR	
013929	Stay, mudguard, rear position	1	G3C, G80CS, G12CS, G12CSR	
025223	Stay, mudguard, rear position	1	G3, G80, G9, G12, G12DL	
000070	Bolt, stay to mudguard	2	G3, G80, G9, G12, G12DL	
012565	Bolt, stay to mudguard	8	G3C, G80CS, G12CS, G12CSR	
000191	Washer, spring, stay to mudguard bolt	2	G3, G80, G9, G12, G12DL	
000190	Washer, spring, stay to mudguard bolt	8	G3C, G80CS, G12CS, G12CSR	
000012	Washer, plain, stay to mudguard bolt	2	G3, G80, G9, G12, G12DL	
000039	Washer, plain, stay to mudguard bolt	8	G3C, G80CS, G12CS, G12CSR	
024236	Washer, alloy, stay to mudguard bolt	8	G3C, G80CS, G12CS, G12CSR	
000005	Nut, stay to mudguard bolt	2	G3, G80, G9, G12, G12DL	
000080	Nut, stay to mudguard bolt	8	G3C, G80CS, G12CS, G12CSR	
010795	Bolt, stay to slider	2	G3, G80, G9, G12, G12DL	
010795	Bolt stay to slider	4	G3C, G80CS, G12CS, G12CSR	
000192	Washer, spring, stay to slider bolt	2	G3, G80, G9, G12, G12DL	
000192	Washer, spring, stay to slider bolt	4	G3C, G80CS, G12CS, G12CSR	
000011	Washer, plain, stay to slider bolt	2	G3C...	
010795	Bolt, mudguard bridge to slider	2	All except G3C	
010795	Bolt, mudguard bridge to slider	4	G3C...	
000192	Washer, spring, mudguard bridge to slider bolt	2	All except G3C	
000192	Washer, spring, mudguard bridge to slider bolt	4	G3C...	
010624	Stud, mudguard bridge to slider	2	All except G3C	
000004	Nut, mudguard bridge to slider stud	2	All except G3C	
014117	Washer, shakeproof, mudguard bridge to slider stud	2	All except G3C	
022632	Screw, bridge to mudguard	4	G3, G80, G9, G12, G12DL	
000005	Nut, mudguard bridge screw	4	G3, G80, G9, G12, G12DL	
021579	Washer, spring, mudguard bridge screw	4	G3, G80, G9, G12, G12DL	

REAR MUDGUARD (G3, G80, G9, G12, G12DL)

025101	Mudguard, rear, bare (black)	1	All	
025372	Mudguard, rear, bare (off-white)	1	All	
025103	Tube, support, rear mudguard, left	1	All	
025104	Tube, support, rear mudguard, right	1	All	
025117	Bolt, front, rear mudguard support tube	2	All	
025116	Bolt, rear, rear mudguard support tube	2	All	
022549	Washer, support tube front bolt	2	All	
025114	Washer, support tube rear bolt	2	All	
000191	Washer, spring, support tube front bolt	2	All	
000192	Washer, spring, support tube rear bolt	2	All	
000005	Nut, support tube front bolt	2	All	
000004	Nut, support tube rear bolt...	2	All	
025108	Bracket, bottom, rear mudguard	2	All	
000070	Bolt, rear mudguard bottom bracket	2	All	
000012	Washer, small, mudguard bracket bolt	2	All	
000172	Washer, large, mudguard bracket bolt	2	All	
000005	Nut, mudguard bracket bolt	2	All	
000275	Stud, rear mudguard bracket	1	All	
000011	Washer, mudguard bracket stud	2	All	



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REAR MUDGUARD (G3, G80, G9, G12, G12DL)—continued

000004	Nut, mudguard bracket stud	2	All	...
000346	Bolt, rear mudguard bridge	1	All	...
000012	Washer, small mudguard bridge bolt	1	All	...
000172	Washer, large, mudguard bridge bolt	1	All	...
000191	Washer, spring, mudguard bridge bolt	1	All	...
000005	Nut, mudguard bridge bolt	1	All	...

REAR MUDGUARD (G3C, G80CS, G12CS, G12 CSR)

025168	Mudguard, rear, bare	1	G3C...	...
026225	Mudguard, rear, bare...	1	CS and CSR	...
026277	Tube, support, rear mudguard	1	G3C...	...
026219	Tube, support, rear mudguard	1	CS and CSR	...
026221	Bridge, support tube	1	CS and CSR	...
024236	Washer, alloy, fixing rear mudguard 2BA	3	G3C...	...
024236	Washer, alloy, fixing rear mudguard 2BA	5	CS and CSR	...
024237	Washer, alloy, fixing rear mudguard, $\frac{1}{4}$ in.	3	All	...
024238	Washer, alloy, fixing rear mudguard $\frac{5}{16}$ in.	3	G3C...	...
000012	Washer, steel fixing rear mudguard, $\frac{1}{4}$ in.	3	CS and CSR	...
000361	Bolt, rear mudguard, bottom front...	1	G3C...	...
000368	Bolt, support tube, front	1	CS and CSR	...
000004	Nut, support tube front bolt	1	CS and CSR	...
000011	Washer, plain, support tube front bolt	1	CS and CSR	...
000074	Nut, support tube, rear	2	G3C...	...
000011	Washer, steel, support tube rear nut	2	G3C...	...
026227	Bracket, bottom, rear mudguard	1	CS and CSR	...
014577	Bolt, bottom bracket	1	CS and CSR	...
000005	Nut, bottom bracket bolt	1	CS and CSR	...
000012	Washer, small, bottom bracket bolt	1	CS and CSR	...
024237	Washer, alloy, bottom bracket bolt	1	CS and CSR	...
012565	Bolt, support tube bridge bracket	2	G3C...	...
012565	Bolt, support tube bridge bracket	7	CS and CSR	...
000080	Nut, support tube bridge bracket bolt	2	G3C...	...
000080	Nut, support tube bridge bracket bolt	7	CS and CSR	...
000039	Washer, plain, support tube bridge bracket bolt	2	G3C...	...
000039	Washer, plain, support tube bridge bracket bolt	7	CS and CSR	...
000190	Washer, spring, support tube bridge bracket bolt	2	G3C...	...
000190	Washer, spring, support tube bridge bracket bolt	7	CS and CSR	...
000346	Bolt, rear mudguard bridge	1	All	...
000005	Nut, rear mudguard bridge bolt	1	All	...
000012	Washer, small, rear mudguard bridge bolt	1	All	...
000172	Washer, large, rear mudguard bridge bolt	1	All	...
000191	Washer, spring, rear mudguard bridge bolt	1	All	...

FRONT NUMBER PLATE

011698	Plate, number, front	1	G3C, G12CS, G12CSR	...
011836	Stud, fixing front number plate	2	G3C, G12CS, G12CSR	...
000012	Washer, plain, front number plate fixing stud	2	G3C, G12CS, G12CSR	...
000005	Nut, front number plate fixing stud	2	G3C, G12CS, G12CSR	...
000861	Screw, fixing number plate to stud...	2	G3C, G12CS, G12CSR	...

REAR NUMBER PLATE

025300	Plate, number, rear black	1	All touring	...
025376	Plate, number, rear off white	1	All touring...	...
021881	Plate, number, rear	1	G3C...	...
025318	Plate, number, rear	1	G12CS, G12CSR	...
000363	Bolt, fixing rear number plate	2	All touring...	...
000070	Bolt, fixing rear number plate	2	G3C, G12CS, G12CSR	...
000012	Washer, plain, rear number plate fixing bolt	2	G3C, G12CS, G12CSR	...
000192	Washer, spring, rear number plate fixing bolt	2	All touring...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR NUMBER PLATE—continued

000639	... Spacer, rear number plate fixing bolt	1	G3C, G12CS, G12CSR	...
000012	... Washer, spacing, rear number plate fixing bolt	1	G3C, G12CS, G12CSR	...
000005	... Nut, rear number plate fixing bolt	2	G3C, G12CS, G12CSR	...
025173	... Bracket, rear number plate	1	G3C...	...
000343	... Bolt, rear number plate bracket, top	1	G3C...	...
000070	... Bolt, rear number plate bracket, bottom	1	G3C...	...
000012	... Washer, plain, rear number plate bracket bolt	2	G3C...	...
000005	... Nut, rear number plate bracket bolt	2	G3C...	...
024237	... Washer, alloy, rear number plate bracket bolt	2	G3C...	...
025392	... Beading, plastic, rear mudguard/number plate, 22 ins.	1	All touring	...

REAR CARRIER

026751	... Carrier, rear (inclined)	1	All touring	...
000344	... Bolt, fixing rear carrier, front	2	All touring	...
000364	... Bolt, fixing rear carrier, rear	2	All touring	...
014278	... Nut, domed, rear carrier fixing bolt, front	2	All touring	...
025115	... Nut, domed, rear carrier fixing bolt, rear	2	All touring	...
021099	... Washer, chrome, rear carrier fixing bolt	2	All touring	...

FRONT CHAINCASE

024152	... Chaincase, back half, assembled	1	G3, G80	...
023150	... Chaincase, back half, only	1	G3C...	...
026290	... Chaincase, back half, assembled	1	G80CS	...
025019	... Chaincase, back half, assembled	1	G9, G12	...
024153	... Chaincase, back half, assembled	1	G12DL, G12CS, G12CSR	...
024012	... Chaincase, front half, only	1	G3, G80, G80CS	...
023149	... Chaincase, front half, only	1	G3C...	...
025021	... Chaincase, front half only	1	G9, G12	...
024008	... Chaincase, front half only	1	G12DL, G12CS, G12CSR	...
018650	... Band, metal, for chaincase	1	G3C...	...
000453	... Screw, clamping metal band	1	G3C...	...
024020	... Gasket, joint, chaincase halves	1	G3, G80, G80CS	...
018652	... Band, rubber, chaincase halves	1	G3C...	...
025037	... Gasket, joint, chaincase halves	1	G9, G12	...
024021	... Gasket, joint, chaincase halves	1	G12DL, G12CS, G12CSR	...
000484	... Screw, joining chaincase halves	14	All except G3C	...
018964	... Clutch, cover, domed	1	G3C...	...
018966	... Gasket, cork, clutch cover	1	G3C...	...
000450	... Screw, clutch cover	8	G3C...	...
042040	... Cap, inspection	2	All except G3C	...
014457	... Cap, inspection, assembled	1	G3C...	...
042025	... Gasket, inspection cap	2	All except G3C	...
000580	... Gasket, inspection cap	1	G3C...	...
012019	... Plug, drain, chaincase...	1	All except G3C	...
000200	... Washer, fibre, chaincase drain plug	1	All except G3C	...
024023	... Gasket, chaincase to crankcase	1	G3, G80, G80CS	...
023104	... Gasket, chaincase to crankcase	1	G3C...	...
025035	... Gasket, chaincase to crankcase	1	G9, G12	...
024022	... Gasket, chaincase to crankcase	1	G12DL, G12CS, G12CSR	...
024024	... Gasket, chaincase centre stud	1	All except G3C	...
024148	... Screw, fixing chaincase to crankcase	3	All except G3C	...
000440	... Bolt, fixing chaincase to crankcase	3	G3C...	...
022131	... Washer, lock, chaincase fixing screw	3	All except G3C	...
023107	... Washer, lock, chaincase fixing bolt	3	G3C...	...
012912	... Bolt, chaincase centre	1	G3, G80, G80CS	...
023429	... Stud, chaincase centre	1	G9, G12	...
024285	... Stud, chaincase centre	1	G12DL, G12CS, G12CSR	...
000004	... Nut, chaincase centre stud	1	G9, G12	...
021230	... Nut, spacing, inside chaincase halves	1	G3C...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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FRONT CHAINCASE—continued

024286	Nut, chaincase centre stud	1	G12DL, G12CS, G12CSR...	...
000011	Washer, plain chaincase centre bolt	1	G3, G80, G80CS	...
014117	Washer, shakeproof, chaincase centre stud	1	G9, G12	...
023117	Spacer, behind chaincase	1	G3C...	...

REAR CHAINGUARD

024157	Chainguard, rear, only	1	G3, G80	...
025154	Chainguard, rear, only	1	G3C...	...
022461	Chainguard, rear, only	1	G80CS	...
024154	Chainguard, rear, only	1	All twins	...
024449	Bolt, fixing chainguard, front	1	All except G3C	...
024218	Bolt, fixing chainguard, rear...	1	All except G3C	...
000346	Bolt, fixing chainguard, front and rear	2	G3C...	...
023146	Nut, chainguard front fixing bolt	1	All except G3C	...
023509	Washer, tab, chainguard front fixing bolt	1	All except G3C	...
021578	Spacer, chainguard rear fixing bolt...	1	All except G3C	...
021579	Washer, chainguard rear fixing bolt	1	All except G3C	...
000011	Washer, plain chainguard rear fixing bolt...	1	All except G3C	...
000012	Washer, plain, chainguard rear fixing bolt	2	G3C...	...

BATTERY CARRIER

022449	Carrier, battery, assembled	1	G3C...	...
022450	Carrier, battery, back portion only	1	G3C...	...
023097	Strap, retaining battery	1	All except G3C, G80CS	...
021722	Strap, retaining battery	1	G3C...	...
010854	Pin, hinge, battery strap	1	G3C...	...
012798	Bolt, battery strap	1	G3C...	...
012291	Seat, battery strap bolt	1	G3C...	...
010851	Nut, battery strap bolt	1	G3C...	...
026359	Rubber, battery support	1	All except G3C, G80CS	...
026360	Rubber, battery steady	4	All except G3C, G80CS	...
026361	Rubber, battery steady, rear	4	All except G3C, G80CS	...
014577	Bolt, battery, earthing	1	All except G80CS...	...
000012	Washer, battery, earthing bolt	1	All except G80CS	...

FOOTREST

018601	Arm, footrest	2	G3, G80, G9, G12, G12DL	...
018602	Arm, footrest	2	G3C...	...
026601	Arm, footrest, left	1	G80CS, G12CS	...
026603	Arm, footrest, left	1	G12CSR	...
023430	Arm, footrest, right	1	G80CS, G12CS	...
024462	Arm, footrest, right	1	G12CSR	...
010847	Rubber, pad, footrest arm	2	All except C and CS	...
018604	Rod, footrest arm	1	All except G3C, G80CS, G12CS, G12CSR	...
022499	Rod, footrest arm (also serves as centre stand stud)	1	G3C...	...
016462	Rod, footrest arm	1	G80CS, G12CS, G12CSR	...
026604	Spacer, footrest arm	1	G80CS, G12CS, G12CSR	...
010911	Spacer, footrest rod, outside, left	1	G3, G80, G9, G12, G12DL	...
013837	Spacer, footrest rod, outside, right...	1	G3, G80, G9, G12, G12DL	...
022636	Spacer, footrest rod, outside, right...	1	G3C...	...
014484	Spacer, footrest rod	1	G80CS, G12CS, G12CSR	...
010924	Spacer, footrest rod (between engine plates)	1	All except G3C	...

PILLION FOOTRESTS

021641	Spindle, only, pillion footrests	2	All touring and G12CSR	...
010847	Pad, rubber, pillion footrest spindle	2	All touring and G12CSR	...
011599	Bolt, hinge, pillion footrest spindle...	2	All touring and G12CSR	...
000073	Nut, pillion, footrest spindle hinge bolt	2	All touring and G12CSR	...
024174	Yoke, pillion footrest spindle, left	1	G12CSR	...
024175	Yoke, pillion footrest spindle, right	1	G12CSR	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PILLION FOOTRESTS—continued

024175	... Yoke, pillion footrest spindle, left (dual exhaust) ...	1	G12CSR ...	...
000003	... Nut, pillion footrest spindle, yoke ...	2	G12CSR ...	...
000010	... Washer, plain, pillion footrest spindle yoke ...	2	G12CSR ...	...
014119	... Washer, shakeproof, pillion footrest spindle yoke ...	1	G12CSR ...	...

TWIN SEAT AND SADDLE

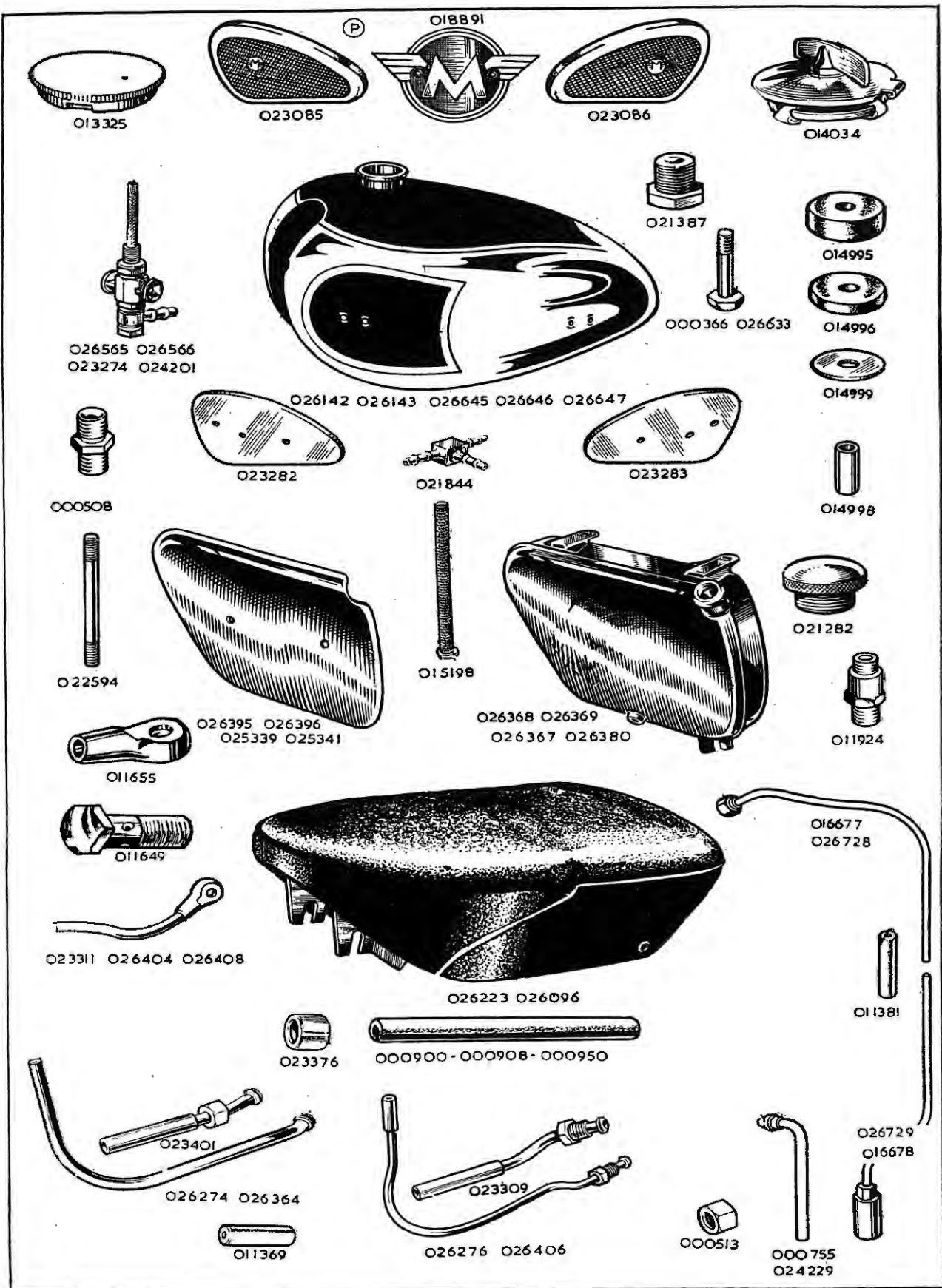
026223	... Twinseat, only... ..	1	All touring... ..	...
026096	... Twinseat, only... ..	1	G80CS, G12CS, G12CSR... ..	...
023251	... Screw, fixing twinseat at rear ...	2	All touring... ..	...
022083	... Nut, twinseat rear fixing screw ...	2	All touring... ..	...
000011	... Washer, plain, twinseat rear fixing screw ...	2	All touring... ..	...
000342	... Bolt, fixing, twin seat at rear ...	2	G80CS, G12CS, G12CSR... ..	...
000172	... Washer, plain, twinseat rear fixing bolt ...	2	G80CS, G12CS, G12CSR... ..	...
026536	... Nut fixing twinseat at front ...	2	G80CS, G12CS, G12CSR... ..	...
000176	... Washer, plain, twinseat fixing nut at front ...	2	G80CS, G12CS, G12CSR... ..	...
023089	... Saddle, complete, with springs ...	1	G3C... ..	...
018998	... Saddle, less springs ...	1	G3C... ..	...
023203	... Spring, for saddle ...	2	G3C... ..	...
012880	... Stud, for saddle spring ...	2	G3C... ..	...
000073	... Nut, for saddle spring stud ...	6	G3C... ..	...
000376	... Bolt, saddle, front hinge ...	1	G3C... ..	...
000004	... Nut, saddle, front hinge bolt ...	1	G3C... ..	...
000011	... Washer, plain, saddle front hinge bolt ...	1	G3C... ..	...
021217	... Bush, saddle, front hinge bolt ...	1	G3C... ..	...

TOOL BOX

026346	... Tool box, with lid, bare, black ...	1	G3, G80, G9, G12 ...	...
026389	... Tool box, with lid, bare, off white ...	1	G3, G80, G9, G12... ..	...
025183	... Tool box, with cap, bare, black ...	1	G3C, G80CS ...	...
025479	... Tool box, with cap, bare, off white... ..	1	G3C, G80CS ...	...
026385	... Tool box, with lid, bare, black ...	1	G12DL, G12CS ...	...
026390	... Tool box, with lid, bare, off white ...	1	G12DL, G12CS, G12CSR... ..	...
026387	... Tool box, with lid, bare, red ...	1	G12DL, G12CS, G12CSR... ..	...
014033	... Cap, for tool box ...	1	G3C, G80CS ...	...
013936	... Pin, split, tool box cap ...	1	G3C, G80CS ...	...
014511	... Screw, knurled, for tool box lid ...	1	All except G3C, G80CS ...	...
000005	... Nut, tool box lid knurled screw ...	2	All except G3C, G80CS ...	...
000189	... Washer, spring, tool box lid knurled screw ...	1	All except G3C, G80CS ...	...
000070	... Bolt, fixing tool box, top and rear ...	2	All except G3C, G80CS ...	...
000005	... Nut, tool box fixing bolt ...	2	All except G3C, G80CS ...	...
000012	... Washer, plain, tool box fixing bolt... ..	4	All except G3C, G80CS ...	...
026353	... Bracket, tool box fixing ...	1	All except G3C, G80CS ...	...
000362	... Bolt, tool box fixing bracket ...	1	All except G80CS... ..	...
000004	... Nut, tool box fixing bracket bolt ...	1	All except G80CS... ..	...
000011	... Washer, plain, tool box fixing bracket bolt ...	2	All except G3C, G80CS ...	...
000288	... Stud, rear engine plate (tool box) ...	1	G80CS ...	...
017198	... Spacer, rear engine plate (tool box) stud ...	1	G80CS ...	...
000004	... Nut, rear engine plate (tool box) stud ...	2	G80CS ...	...
000011	... Washer, plain, rear engine plate (tool box) stud ...	2	G80CS ...	...
000174	... Washer, plain, large, tool box fixing bolt ...	2	G3C... ..	...

PETROL TANK (STANDARD FINISH)

026142	... Tank, petrol, bare, black, lined ...	1	G3, G80 ...	...
024065	... Tank, petrol, bare, black, lined, alloy, 2 gallon ...	1	G3C... ..	...
026110	... Tank, petrol, bare, lined ...	1	G80CS ...	...
026645	... Tank, petrol, bare, black, lined ...	1	G9, G12 ...	...
026647	... Tank, petrol, bare, black (for chrome panels) ...	1	G12DL ...	...
026115	... Tank, petrol, bare, red, lined ...	1	G12CS ...	...
026652	... Tank, petrol, bare, red (for chrome panels) ...	1	G12CSR ...	...
026606	... Bead, centre, top of petrol tank ...	1	All except G3C, G80CS, G12CS... ..	...
023359	... Panel, side of petrol tank, left, chrome ...	1	G12DL, G12CSR ...	...



PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PETROL TANK (STANDARD FINISH)—continued

023358	... Panel, side of petrol tank, right, chrome	1	G12DL, G12CSR	...
023360	... Bead, petrol tank side panel, red	2	G12DL, G12CSR	...
018896	... Seating, rubber, petrol tank motif	2	All except G3C, G80CS, G12CS...	...
000153	... Screw, petrol tank motif	4	G3, G80, G9, G12...	...
023371	... Screw, petrol tank motif	4	G12DL, G12CSR	...
018891	... Motif, for petrol tank	2	All except G3C, G80CS, G12CS...	...
023085	... Grip, knee, rubber, for petrol tank, left	1	All except G3C, G80CS, G12CS...	...
023086	... Grip, knee, rubber, for petrol tank, right	1	All except G3C, G80CS, G12CS...	...
023282	... Plate, knee grip rubber, left	1	All except G3C, G80CS, G12CS...	...
023283	... Plate, knee grip rubber, right	1	All except G3C, G80CS, G12CS...	...
000070	... Bolt, knee grip plate	4	G3, G80, G9, G12...	...
000343	... Bolt, knee grip plate	4	G12DL, G12CSR	...
000178	... Spacer, knee grip plate bolt	4	G3, G80, G9, G12...	...
000172	... Washer, knee grip plate bolt	4	G12DL, G12CSR	...
042423	... Spacer, knee grip plate bolt	4	G12DL, G12CSR	...
013325	... Cap, filler, petrol tank	1	All except G3C, G80CS, G12CS...	...
014034	... Cap, filler, petrol tank	1	G3C, G80CS, G12CS	...
013936	... Pin, split, petrol tank filler cap	1	G3C, G80CS, G12CS	...
026565	... Tap, petrol, main supply	1	G3, G80, G9, G12, G12DL	...
026566	... Tap, petrol, main supply	1	G3C, G80CS, G12CS, G12CSR	...
023274	... Tap, petrol, "reserve"	1	G3, G80, G9, G12, G12DL	...
024201	... Tap, petrol, "reserve"	1	G3C, G80CS, G12CS, G12CSR	...
000183	... Washer, fibre, petrol tap	2	G3C, G80CS, G12CS	...
021387	... Adaptor, petrol tap, short	2	G3C, G80CS, G12CS	...
000908	... Pipe, plastic, for petrol feed, 12½ ins.	1	G3, G80	...
000908	... Pipe, plastic, for petrol feed, 8½ ins.	1	G3C...	...
000908	... Pipe, plastic, for petrol feed, 20½ ins.	1	G80CS	...
000908	... Pipe, plastic, for petrol feed, 14 ins.	1	All twins	...
021844	... "T" piece, union for petrol feed pipe	1	G80CS	...
023756	... Banjo, for petrol tap	2	G3, G80, G9, G12, G12DL	...
023757	... Bolt, for petrol tap banjo	2	G3, G80, G9, G12, G12DL	...
000366	... Bolt, petrol tank, front	2	G3, G80	...
021175	... Bolt, petrol tank, front	2	G3C, G80CS, G12CS	...
026633	... Bolt, petrol tank, front	2	G9, G12, G12DL, G12CSR	...
014998	... Sleeve, petrol tank front bolt	2	G3, G80	...
014999	... Washer, petrol tank front bolt	2	All except G3C, G80CS, G12CS...	...
000009	... Washer, inner, petrol tank front bolt	2	G9, G12, G12DL, G12CSR	...
021453	... Washer, petrol tank front bolt	2	G3C, G80CS, G12CS	...
000177	... Washer, petrol tank front bolt	2	G80CS, G12CS	...
014995	... Rubber, thick, petrol tank front bolt	2	G3, G80, G80CS, G12CS...	...
014996	... Rubber, thin, petrol tank front bolt	2	G3, G80	...
021174	... Rubber, petrol tank front bolt	2	G3C, G80CS, G12CS	...
014995	... Rubber, petrol tank front bolt	4	G9, G12, G12DL, G12CSR	...
016845	... Nut, petrol tank front bolt	2	G3C, G80CS, G12CS	...
022083	... Nut, petrol tank front bolt	2	G9, G12, G12DL, G12CSR	...
026626	... Clip, petrol tank, rear, bottom	1	G9, G12, G12DL, G12CSR	...
026630	... Rubber, mounting, petrol tank, rear	2	G9, G12, G12DL, G12CSR	...
026834	... Stud, petrol tank rear clip	2	G9, G12, G12DL, G12CSR	...
000011	... Washer, plain, petrol tank rear clip stud	2	G9, G12, G12DL, G12CSR	...
000004	... Nut, petrol tank rear clip stud	2	G9, G12, G12DL, G12CSR	...
042269	... Bolt, petrol tank, rear	1	G3, G80, G80CS, G12CS...	...
014996	... Rubber, petrol tank rear bolt	2	G3, G80, G80CS, G12CS...	...
014999	... Washer, petrol tank rear bolt	1	G3, G80, G80CS, G12CS...	...
024074	... Stud, petrol tank, rear	1	G3C...	...
024361	... Rubber, petrol tank, rear stud	2	G3C...	...
024073	... Spacer, petrol tank rear stud	1	G3C...	...
024072	... Sleeve, petrol tank rear stud	1	G3C...	...
000174	... Washer, petrol tank rear stud	2	G3C...	...
022083	... Nut, petrol tank rear stud	2	G3C...	...

PETROL TANK (ALTERNATIVE FINISH)

026144	... Tank, petrol, bare, black (for chrome panels)	1	G3, G80	...
026145	... Tank, petrol bare, off-white/red	1	G3, G80	...
026147	... Tank, petrol, bare, off-white	1	G3, G80	...
026149	... Tank, petrol, bare, red (for chrome panels)	1	G3, G80	...
025505	... Tank, petrol, bare, red, lined, alloy, 2 gallon	1	G3C...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PETROL TANK (ALTERNATIVE FINISH)—continued

025502	... Tank, petrol, bare, red, lined, steel, 2½ gallon	1	G3C...	...
025511	... Tank, petrol, bare, black, lined, steel, 2½ gallon	1	G3C...	...
025321	... Tank, petrol, bare, red, lined, steel, 3 gallon	1	G3C...	...
025548	... Tank, petrol, bare, red and chrome, 3 gallon	1	G3C...	...
025397	... Tank, petrol, bare, black, lined, alloy, 3 gallon	1	G3C...	...
026115	... Tank, petrol, bare, red, lined	1	G80CS, G12CS	...
026121	... Tank, petrol, bare, red, lined, steel, 3 gallon	1	G80CS, G12CS	...
026123	... Tank, petrol, bare, red and chrome, 3 gallon	1	G80CS, G12CS	...
026647	... Tank, petrol, bare, black (for chrome panels)	1	G9, G12	...
026648	... Tank, petrol, bare, off-white/red	1	G9, G12, G12DL, G12CSR	...
026650	... Tank, petrol, bare, off-white	1	G9, G12, G12DL, G12CSR	...
026652	... Tank, petrol, bare, red (for chrome panels)	1	G9, G12, G12DL	...
026539	... Embellisher, for two-tone tank, left	1	G3, G80, G9, G12, G12DL, G12CSR	...
026540	... Embellisher, for two-tone tank, right	1	G3, G80, G9, G12, G12DL, G12CSR	...
014577	... Bolt, knee grip plate, two-tone tank	4	G3, G80, G9, G12, G12DL, G12CSR	...
023359	... Panel, side for petrol tank, chrome, left	1	G3, G80, G9, G12...	...
023358	... Panel, side for petrol tank, chrome, right	1	G3, G80, G9, G12...	...
023360	... Bead, for petrol tank side panel, red	2	G3, G80, G9, G12...	...
023371	... Screw, petrol tank motif (chrome panels)	4	G3, G80, G9, G12	...
000343	... Bolt, knee grip plate (chrome panels)	4	G3, G80, G9, G12...	...
000172	... Washer, knee grip plate (chrome panels)	4	G3, G80, G9, G12...	...
042423	... Spacer, knee grip plate (chrome panels)	4	G3, G80, G9, G12...	...

OIL TANK

026368	... Tank, oil, bare, black	1	G3, G80	...
026478	... Tank, oil, bare, off-white	1	G3, G80	...
026479	... Tank, oil, bare, red	1	G3, G80	...
025160	... Tank, oil, bare, black	1	G3C...	...
025451	... Tank, oil, bare, off-white	1	G3C...	...
026376	... Tank, oil, bare	1	G80CS	...
026369	... Tank, oil, bare, black	1	G9, G12, G12DL	...
026481	... Tank, oil, bare, off-white	1	G9, G12, G12DL	...
026380	... Tank, oil, bare, black	1	G12CS, G12CSR	...
026483	... Tank, oil, bare, off-white	1	G12CS, G12CSR	...
026541	... Tank, oil, bare, red	1	G12CS, G12CSR	...
026395	... Cover, only, oil tank, black	1	G9, G12, G12DL	...
026485	... Cover, only, oil tank, off-white	1	G9, G12, G12DL	...
026486	... Cover, only, oil tank, red	1	G9, G12, G12DL	...
025339	... Cover, only, oil tank, black	1	G12CS, G12CSR	...
025534	... Cover only, oil tank, off-white	1	G12CS, G12CSR	...
025340	... Cover, only, oil tank, red	1	G12CS, G12CSR	...
022632	... Screw, oil tank cover	2	All twins	...
000203	... Washer, fibre, oil tank cover screw	2	All twins	...
000012	... Washer, plain, oil tank cover screw	2	All twins	...
025352	... Cap, filler, oil tank	1	All except G3C	...
021282	... Cap, filler, oil tank	1	G3C...	...
021329	... Washer, oil tank filler cap	1	G3C...	...
012019	... Plug, oil drain	1	All	...
000200	... Washer, fibre, oil tank drain plug	1	All	...
000361	... Bolt, top, front, oil tank	1	All except G3C, G80CS	...
000362	... Bolt, top, front, oil tank	1	G80CS	...
000011	... Washer, top, front, oil tank bolt	1	All except G3C, G80CS	...
014999	... Washer, top, front, oil tank bolt	6	G80CS	...
026538	... Bolt, oil tank bracket, bottom	1	G80CS	...
014996	... Rubber, plain, oil tank bracket	1	G80CS	...
016025	... Rubber, spigot, oil tank bracket	1	G80CS	...
042425	... Sleeve, oil tank, bracket bottom bolt	1	G80CS	...
000005	... Nut, oil tank bracket bottom bolt	1	G80CS	...
000012	... Washer, plain, oil tank bracket bottom bolt	1	G80CS	...
000004	... Nut, oil tank bracket	1	G80CS	...
000347	... Bolt, oil tank to mudguard bracket	1	G3C...	...
000005	... Nut, oil tank to mudguard bracket bolt	1	G3C...	...
000012	... Washer, small, oil tank to mudguard bolt	1	G3C...	...
000172	... Washer, large, oil tank to mudguard bolt	1	G3C...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
OIL TANK—continued				
022594 ...	Stud, oil tank ...	2	G3C...	...
000004 ...	Nut, oil tank stud ...	2	G3C...	...
000011 ...	Washer, plain, oil tank stud ...	2	G3C...	...
000370 ...	Bolt, oil tank to mudguard support ...	1	G80CS	...
000369 ...	Bolt, oil tank to mudguard support ...	1	G12CS, G12CSR	...
000004 ...	Nut, oil tank to mudguard support bolt ...	1	G80CS, G12CS, G12CSR	...
000011 ...	Washer, plain, oil tank to mudguard support bolt ...	1	G80CS, G12CS, G12CSR	...

OIL PIPE

023401 ...	Pipe, oil feed ...	1	G3, G80	...
026274 ...	Pipe, oil feed ...	1	G3C...	...
026364 ...	Pipe, oil feed ...	1	G80CS	...
023311 ...	Pipe, oil feed and return ...	2	G9, G12, G12DL	...
026404 ...	Pipe, oil feed ...	1	G12CS, G12CSR	...
000950 ...	Hose, rubber, oil feed and return pipe, 18 ins. ...	2	G3, G80	...
011369 ...	Hose, rubber, connection, oil feed and return pipe ...	2	G3C...	...
000950 ...	Hose, rubber, oil feed pipe 12½ ins. ...	1	G80CS	...
000950 ...	Hose, rubber, oil return pipe, 14½ ins. ...	1	G80CS	...
014752 ...	Hose, rubber, connection, oil feed and return pipe ...	2	G12CS, G12CSR	...
000950 ...	Hose, rubber, oil feed pipe, 22 ins. ...	1	G9, G12, G12DL	...
000950 ...	Hose, rubber, oil return pipe, 18 ins. ...	1	G9, G12, G12DL	...
015198 ...	Filter, metal gauze, oil feed pipe ...	1	All ...	...
011924 ...	Union, oil feed pipe ...	1	All singles	...
023376 ...	Ferrule, oil feed and return pipe hose ...	4	All except G3C, G12CS, G12CSR	...
023309 ...	Pipe, oil return ...	1	G3, G80	...
026276 ...	Pipe, oil return ...	1	G3C...	...
026406 ...	Pipe, oil return ...	1	G80CS	...
026408 ...	Pipe, oil return ...	1	G12CS, G12CSR	...
000951 ...	Sheath, plastic for oil pipes, 5 ins. ...	1	All except C, CS and CSR	...
011649 ...	Pin, banjo, retaining oil pipes to engine ...	2	All twins	...
000183 ...	Washer, fibre, oil pipe banjo pin ...	4	All twins	...
026363 ...	Pipe, vent (chain oiler) ...	1	All except G3C, G80CS	...
022570 ...	Pipe, vent (chain oiler) ...	1	G3C...	...
026453 ...	Pipe, vent (chain oiler) ...	1	G80CS	...
000900 ...	Hose vent pipe, 7½ ins. ...	1	All except G3C	...
000900 ...	Hose vent pipe, 5 ins. ...	1	G3C...	...
026728 ...	Pipe, rocker box oil feed, top portion ...	1	G3, G80, G80CS	...
016677 ...	Pipe, rocker box oil feed, top portion ...	1	G3C...	...
026729 ...	Pipe, rocker box oil feed, bottom portion ...	1	G3, G80, G80CS	...
016678 ...	Pipe, rocker box oil feed, bottom portion ...	1	G3C...	...
011381 ...	Connection, rubber, rocker box feed pipe ...	1	All singles	...
000513 ...	Nut, union, rocker box feed pipe, top ...	1	All singles	...
017180 ...	Nut, union, rocker box feed pipe, bottom ...	1	All singles	...
000755 ...	Pipe, oil discharge, for release valve ...	1	G3, G80	...
024229 ...	Pipe, oil discharge, for release valve ...	1	G3C, G80CS	...

GENUINE MATCHLESS SPARES

PURCHASED FROM

AN AUTHORISED "MATCHLESS" DEALER OR
FROM THE FACTORY, ARE IDENTICAL WITH THE
PARTS ORIGINALLY BUILT INTO YOUR MOTOR
CYCLE

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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TWIST GRIP

023739	...	Grip, twist, complete	...	...	1	G3, G3C, G80, G9, G12, G12DL...
020024	...	Grip, twist, complete	...	...	1	G80CS
016658	...	Grip, twist, complete	...	...	1	G12CS, G12CSR
366-001	...	Body, twist grip, top half	...	...	1	G3, G3C, G80, G9, G12, G12DL...
364-002	...	Body, twist grip, top half	...	...	1	G80CS
16-060	...	Body, twist grip, top half	...	...	1	G12CS, G12CSR
366-002	...	Body, twist grip, bottom half	...	...	1	G3, G3C, G80, G9, G12, G12DL...
364-001	...	Body, twist grip, bottom half	...	...	1	G80CS
16-061	...	Body, twist grip, bottom half	...	...	1	G12CS, G12CSR
366-004	...	Rotor, twist grip	...	...	1	G3, G3C, G80, G9, G12, G12DL...
364-008	...	Rotor, twist grip	...	...	1	G80CS
16-091	...	Rotor, twist grip	...	...	1	G12CS, G12CSR
16-070	...	Grip, rubber, twist grip rotor	...	...	1	All
376-079	...	Screw, clamping twist grip halves	...	...	2	G3, G3C, G80, G9, G12, G12DL...
376-079	...	Screw, clamping twist grip halves	...	...	2	G80CS
11-013	...	Screw, clamping twist grip halves, long	...	...	1	G12CS, G12CSR
11-014	...	Screw, clamping twist grip halves, short	...	...	1	G12CS, G12CSR
366-007	...	Spring, friction, twist grip	...	...	1	G3, G3C, G80, G80CS, G9, G12, G12DL
16-008	...	Spring, friction, twist grip	...	...	1	G12CS, G12CSR
366-008	...	Screw, for friction spring	...	...	1	G3, G3C, G80, G80CS, G9, G12, G12DL
16-009	...	Screw, for friction spring	...	...	1	G12CS, G12CSR
16-010	...	Nut, lock, friction spring screw	...	...	1	G80CS, G12CS, G12CSR
023743	...	Stop, slotted, for cable	...	...	1	G3, G3C, G80, G9, G12, G12DL...
026476	...	Stop, slotted, for cable	...	...	1	G12CS, G12CSR

DUMMY GRIP

16-069	...	Grip, dummy, for left side of handlebar	...	1	All	...	...	...	...	...
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BRAKE AND AIR CONTROL LEVERS

026238	...	Lever, assembly, front brake and air	...	1	G3, G80, G9, G12, G12DL, G12CSR
026233	...	Lever, assembly, front brake	...	1	G3C...
026259	...	Lever, assembly, front brake	...	1	G80CS
026320	...	Lever, assembly, front brake and air	...	1	G12CS
023737	...	Lever, assembly, air, only	...	1	G3C, G80CS
023707	...	Trunnion, brake lever	...	1	All
18-535	...	Lever, only, front brake	...	1	G3, G3C, G80, G9, G12, G12DL, G12CSR
022715	...	Lever, only, front brake	...	1	G80CS, G12CS
18-816	...	Body, only, front brake lever	...	1	G3, G80, G9, G12, G12DL, G12CS, G12CSR
18-812	...	Body, only, front brake lever	...	1	G3C, G80CS
18-087	...	Screw, pivot, front brake lever	...	1	All
18-053	...	Nut, lock front brake lever pivot pin	...	1	All
12-595	...	Clamp, front brake lever body	...	1	G3C, G80CS
11-014	...	Screw, front brake lever body clamp	...	2	G3C, G80CS
12-556	...	Lever, only, air	...	1	All
12-594	...	Body, only, air lever	...	1	All
12-607	...	Bolt, central, air control lever	...	1	All
12-606	...	Cap, air control lever	...	1	All
12-033	...	Washer, spring, air control lever	...	1	All
11-013	...	Screw, clamping lever body	...	1	G3, G80, G9, G12, G12DL, G12CS, G12CSR
11-014	...	Screw, clamping lever body	...	1	G3, G80, G9, G12, G12DL, G12CS, G12CSR
12-595	...	Clamp, air control lever body	...	1	G3C, G80CS
11-014	...	Screw, air control lever body clamp	...	2	G3C, G80CS

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CLUTCH AND IGNITION CONTROL LEVERS

026232	... Lever, assembly, clutch	...	...	1	G3, G3C, G80, G9, G12	...	...
026258	... Lever, assembly, clutch	...	...	1	G80CS	...	...
026255	... Lever, assembly, clutch and ignition	...	...	1	G12DL, G12CSR	...	...
026321	... Lever, assembly, clutch and ignition	...	...	1	G12CS	...	...
023735	... Lever, assembly, ignition	...	...	1	G3C, G80CS	...	...
023707	... Trunnion, clutch lever	...	...	1	All	...	...
18-528	... Lever, only, clutch	...	...	1	G3, G3C, G80, G9, G12, G12DL, G12CSR	...	...
022714	... Lever, only, clutch	...	...	1	G80CS, G12CS	...	...
18-814	... Body, only, clutch lever	...	...	1	G3, G3C, G80, G80CS, G9, G12	...	...
18-818	... Body, only, clutch lever	...	...	1	G12DL, G12CS, G12CSR	...	...
18-087	... Screw, pivot, clutch lever	...	...	1	All	...	...
18-053	... Nut, lock, clutch lever pivot screw	...	...	1	All	...	...
12-595	... Clamp, clutch lever body	...	...	1	G3, G3C, G80, G80CS, G9, G12	...	...
11-014	... Screw, clutch lever body clamp	...	...	2	G3, G3C, G80, G80CS, G9, G12	...	...
12-557	... Lever, only, ignition	...	...	1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...
12-596	... Body, only, ignition lever	...	...	1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...
12-607	... Bolt, central, ignition lever	...	...	1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...
12-606	... Cap, ignition lever	...	...	1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...
12-033	... Washer, spring ignition lever	...	...	1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...
11-013	... Screw, clamping lever body, long	...	...	1	G12DL, G12CS, G12CSR	...	...
11-014	... Screw, clamping lever body, short	...	...	1	G12DL, G12CS, G12CSR	...	...
12-595	... Clamp, ignition lever body	...	...	1	G3C, G80CS	...	...
11-014	... Screw, ignition lever body clamp	...	...	2	G3C, G80CS	...	...

VALVE LIFTER LEVER

026239	... Lever assembly, valve lifter	...	...	1	G3, G3C, G80, G80CS	...	...
18-877	... Body only, valve lifter lever	...	...	1	G3, G3C, G80, G80CS	...	...
18-871	... Lever only, valve lifter	...	...	1	G3, G3C, G80, G80CS	...	...
11-014	... Screw, pivot, valve lifter lever	...	...	1	G3, G3C, G80, G80CS	...	...
18-060	... Nut, lock valve lifter lever pivot screw	...	...	1	G3, G3C, G80, G80CS	...	...
76-016	... Washer, shakeproof, valve lifter pivot screw	...	...	1	G3, G3C, G80, G80CS	...	...
12-604	... Clamp valve lifter lever body	...	...	1	G3, G3C, G80, G80CS	...	...
376079	... Screw, valve lifter lever body clamp	...	...	2	G3, G3C, G80, G80CS	...	...

FRONT BRAKE CABLE

022874	... Cable, assembled, front brake	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...
026253	... Cable, assembled, front brake	...	...	1	G3C	...	...
026807	... Cable, assembled, front brake	...	...	1	G80CS, G12CS	...	...
025583	... Adjuster, front brake cable	...	...	1	All except G3C	...	...
025597	... Adjuster, front brake cable	...	...	1	G3C	...	...
025584	... Nut, lock, front brake cable adjuster	...	...	1	All	...	...
042764	... Sleeve, plastic, front brake cable, 7 $\frac{1}{4}$ ins.	...	...	1	All except G3C	...	...

CLUTCH CABLE

026250	... Cable, assembled, clutch	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...
026251	... Cable, assembled, clutch	...	...	1	G3C	...	...
026806	... Cable, assembled, clutch	...	...	1	G80CS, G12CS	...	...
014225	... Adjuster, clutch cable	...	...	1	All	...	...
011373	... Nut, lock clutch cable adjuster	...	...	1	All	...	...

VALVE LIFTER CABLE

026244	... Cable, assembled, valve lifter	...	...	1	G3, G80	...	...
026254	... Cable, assembled, valve lifter	...	...	1	G3C	...	...
026810	... Cable, assembled, valve lifter	...	...	1	G80CS	...	...
014225	... Adjuster, valve lifter cable	...	...	1	G3, G3C, G80, G80CS	...	...
011373	... Nut, lock, valve lifter cable adjuster	...	...	1	G3, G3C, G80, G80CS	...	...

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THROTTLE CABLE

042871	... Cable, assembled, throttle	...	...	...	1	G3, G9	...	...	...	...
024172	... Cable, assembled, throttle	...	...	...	1	G3C...	...	...	...	...
026804	... Cable, assembled, throttle	...	...	...	1	G80	...	...	...	...
026260	... Cable, assembled, throttle	...	...	...	1	G80CS	...	...	...	...
026805	... Cable, assembled, throttle	...	...	...	1	G12, G12DL	...	...	...	...
026809	... Cable, assembled, throttle	...	...	...	1	G12CS	...	...	...	...
026745	... Cable, assembled, throttle	...	...	...	1	G12CSR	...	...	...	...

AIR CABLE

023696	... Cable, assembled, air	...	...	...	1	G3, G3C	...	...	...	...
023695	... Cable, assembled, air	...	...	...	1	G80	...	...	...	...
026317	... Cable, assembled, air	...	...	...	1	G80CS	...	...	...	...
026802	... Cable, assembled, air	...	...	...	1	G9	...	...	...	...
026803	... Cable, assembled, air	...	...	...	1	G12, G12DL, G12CSR	...	...	...	...
026808	... Cable, assembled, air	...	...	...	1	G12CS	...	...	...	...

IGNITION CABLES

023702	... Cable, assembled, ignition	...	...	...	1	G3C, G80CS	...	...	...	...
018749	... Cable, assembled, ignition	...	...	...	1	G12DL, G12CSR	...	...	...	...
025311	... Cable, assembled, ignition	...	...	...	1	G12CS	...	...	...	...
022133	... Set of parts ignition cable	...	...	...	1	G3C, G80CS, G12DL, G12CS G12CSR	...	...	...	...

CONTROL CABLE SLEEVES

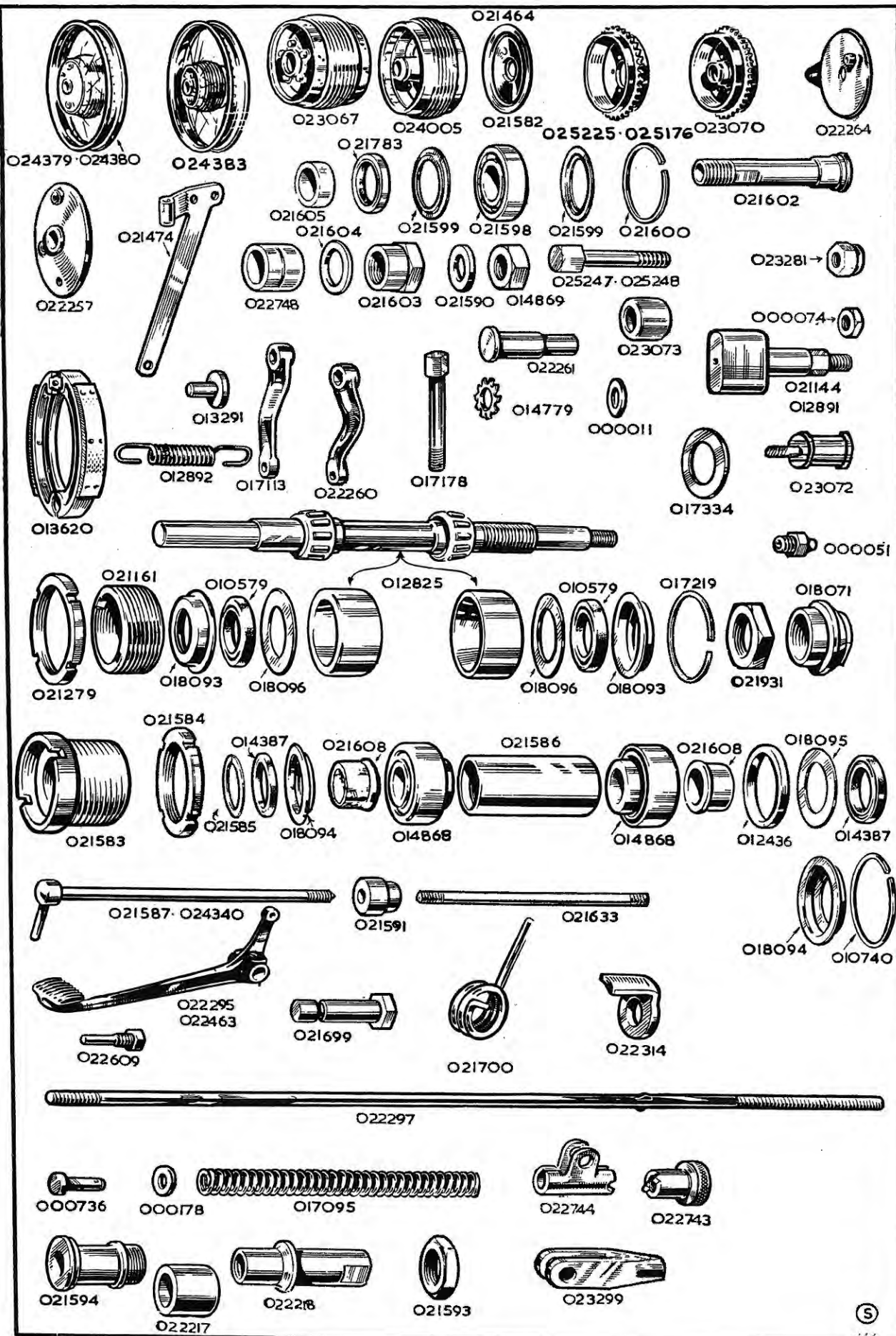
022728	... Sleeve, rubber, for control cables	...	...	...	2	G3, G80, G9, G12, G12DL	...	...	...	...
022728	... Sleeve, rubber, for control cables	...	...	...	4	G12CS, G12CSR	...	...	...	...
022728	... Sleeve, rubber, for control cables	...	...	...	5	G3C, G80CS	...	...	...	...

FRONT WHEEL

THE COMPLETE WHEELS LISTED BELOW COMPRISE:—

Rim, spokes, nipples, hub, hubdisc, grease nipple, all bearings, and all brake parts including cover plate and expanding lever, but does not include the tyre.

024379	... Wheel, front, complete, with all fittings	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
025422	... Wheel, front, complete, with all fittings	...	...	...	1	G3C...	...	...	...	...
024380	... Wheel, front, complete, with all fittings	...	...	...	1	G80CS, G12CS	...	...	...	...
024381	... Wheel, front, bare, less fittings	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
025423	... Wheel, front, bare, less fittings	...	...	...	1	G3C...	...	...	...	...
024382	... Wheel, front, bare, less fittings	...	...	...	1	G80CS, G12CS	...	...	...	...
024248	... Rim, front wheel, 19 in. by 2½ in, chrome	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
021151	... Rim, front wheel, 21 in. by 2¼ in., chrome	...	...	...	1	G3C, G80CS, G12CS	...	...	...	...
021152	... Spoke, front wheel	...	...	...	40	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
021153	... Spoke, front wheel	...	...	...	40	G80CS, G12CS	...	...	...	...
017111	... Spoke, front wheel, right side	...	...	...	20	G3C...	...	...	...	...
011593	... Spoke, front, wheel, left side	...	...	...	20	G3C...	...	...	...	...
021154	... Nipple, front wheel, spoke	...	...	...	40	All except G3C	...	...	...	...
021154	... Nipple, front wheel spoke, left side	...	...	...	20	G3C...	...	...	...	...
021693	... Nipple, front wheel spoke, right side	...	...	...	20	G3C...	...	...	...	...
000039	... Washer, for spoke, on hub flange	...	...	...	40	G3C...	...	...	...	...
024005	... Hub, front wheel, shell only, with liner	...	...	...	1	All except G3C	...	...	...	...
017365	... Hub, front wheel, shell only, with brake drum	...	...	...	1	G3C...	...	...	...	...
011090	... Tape, rim, for 19 in. by 2½ in. rim	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
013693	... Tape, rim, for 21 in. by 2¼ in. rim	...	...	...	1	G3C, G80CS, G12CS	...	...	...	...
021464	... Disc, for right side of hub	...	...	...	1	All except G3C	...	...	...	...
000051	... Nipple, grease for hub	...	...	...	1	All	...	...	...	...
011708	... Bolt, security, for tyre	...	...	...	1	G3C, G80CS, G12CS	...	...	...	...
021550	... Grommet, rubber, for hub disc	...	...	...	1	G80CS, G12CS	...	...	...	...



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FRONT WHEEL BEARINGS

012825	... Spindle, with roller bearings, front wheel	1	All ...	...
010579	... Seal, oil, front hub bearing	2	All ...	...
017219	... Ring, spring, locating, front hub bearing	1	All ...	...
018093	... Cup, front hub bearing oil seal	2	All ...	...
018096	... Ring, retaining, front hub bearing oil seal	2	All ...	...
017221	... Ring, spacing, front hub bearing oil seal	2	G3C...	...
021161	... Ring, adjusting, front hub bearing	1	All except G3C	...
017224	... Ring, adjusting, front hub bearing	1	G3C...	...
021279	... Nut, lock, front hub bearing adjusting ring	1	All except G3C	...
017223	... Nut, lock, front hub bearing adjusting ring	1	G3C...	...
021931	... Nut, locating, front cover plate	1	All except G3C	...
017003	... Nut, locating, front cover plate	1	G3C...	...
018071	... Nut, outside, securing cover plate	1	All except G3C	...
017486	... Nut, outside, securing cover plate	1	G3C...	...
000009	... Washer, plain, front wheel spindle, left side	1	All ...	...
000001	... Nut, front wheel spindle, left side	1	All ...	...

REAR WHEEL

THE COMPLETE WHEELS LISTED BELOW COMPRISE:—

Rim, spokes, hub, grease nipple and all bearings assembled, but does **NOT** include centre solid spindle, washers, spacers, nuts, sprocket and brake parts or speedometer drive and tyre.

024383	... Wheel, rear, complete, with all fittings	1	G3, G80, G9, G12, G12DL, G12CSR	...
025426	... Wheel, rear, complete, with all fittings	1	G3C...	...
026798	... Wheel, rear, complete, with all fittings	1	G80CS, G12CS	...
024384	... Wheel, rear, bare, less fittings	1	G3, G80, G9, G12, G12DL, G12CSR	...
025427	... Wheel, rear, bare, less fittings	1	G3C...	...
026797	... Wheel, rear, bare, less fittings	1	G80CS, G12CS	...
024249	... Rim, rear, wheel, 19 in. by 2½ in., chrome	1	G3, G80, G9, G12, G12DL, G12CSR	...
011693	... Rim, rear, wheel, 19 in. by 3 in., chrome	1	G3C...	...
021817	... Rim, rear, wheel, 19 in. by 3 in., chrome	1	G80CS, G12CS	...
021691	... Spoke, rear wheel	40	G3, G80, G9, G12, G12DL, G12CSR	...
017097	... Spoke, rear wheel	40	G3C...	...
021692	... Spoke, rear wheel	40	G80CS, G12CS	...
021693	... Nipple, rear wheel spoke	40	G3, G80, G9, G12, G12DL, G12CSR	...
012472	... Nipple, rear wheel spoke	40	G3C...	...
021694	... Nipple, rear wheel spoke	40	G80CS, G12CS	...
023067	... Hub, shell only, rear wheel	1	G3, G80, G9, G12, G12DL, G12CSR	...
016964	... Hub, shell only, rear wheel	1	G3C...	...
023068	... Hub, shell only, rear wheel	1	G80CS, G12CS	...
000051	... Nipple, grease, rear hub shell	1	All ...	...
011090	... Tape, rim, rear rim	1	All ...	...
011707	... Bolt, security, rear tyre	2	G3C, G80CS, G12CS	...
021582	... Disc, for right side of rear hub	1	All except G3C	...
021550	... Grommet, rubber, rear hub disc	1	G3C, G80CS, G12CS	...

REAR WHEEL BEARINGS

014868	... Bearing, roller, for rear hub (only sold complete)	2	All ...	...
014387	... Seal, oil, rear hub bearing	2	All ...	...
018094	... Cup, rear hub bearing oil seal	2	All except G3C	...
018094	... Cup, rear hub bearing oil seal	1	G3C...	...
010740	... Ring, spring, locating rear hub bearing	1	All ...	...
021585	... Ring, retaining, rear hub bearing, small	1	All except G3C	...
018095	... Ring, retaining rear hub bearing, large	1	All except G3C	...
018095	... Ring, retaining, rear hub bearing	3	G3C...	...
012436	... Collar, spacing, between bearing and oil seal	1	All except G3C	...
012436	... Collar, spacing, between bearing and oil seal	2	G3C...	...
021586	... Spacer, between bearings	1	All except G3C	...
014706	... Spacer, between bearings	1	G3C...	...
021608	... Spacer, on spindle, for oil seals	2	All except G3C	...

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REAR WHEEL BEARINGS—continued

014704	... Spacer, on spindle, for oil seal	...	1	G3C...	...	...	...	...
010743	... Spacer, on spindle, for oil seal	...	1	G3C...	...	...	...	...
021583	... Ring, adjusting, rear hub bearing	...	1	All except G3C	...	...	...	...
010745	... Ring, adjusting rear hub bearing	...	1	G3C...	...	...	...	...
021584	... Nut, lock, rear hub bearing adjusting ring	...	1	All except G3C	...	...	...	...
010437	... Nut, lock, rear hub bearing adjusting ring	...	1	G3C...	...	...	...	...
021587	... Spindle, centre solid, rear wheel	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...
021633	... Spindle, centre solid, rear wheel	...	1	G3C...	...	...	...	...
024340	... Spindle, centre solid, rear wheel	...	1	G80CS, G12CS	...	...	...	...
021594	... Spacer, on solid spindle, for speedometer gear box (carries nut)	...	1	All except G3C	...	...	...	...
025180	... Spacer, on solid spindle, for speedometer gear box (carries nut)	...	1	G3C...	...	...	...	...
021593	... Nut, locking speedometer gear box	...	1	All	...	...	...	...
021454	... Washer, outside speedometer gear box	...	1	All	...	...	...	...
021591	... Spacer, on solid spindle (abuts against fork end speedometer side)	...	1	All except G3C	...	...	...	...
025182	... Spacer, on solid spindle	...	2	G3C...	...	...	...	...
021590	... Washer, solid spindle nut	...	1	All except G3C	...	...	...	...
021590	... Washer, solid spindle nut	...	2	G3C...	...	...	...	...
014869	... Nut, solid spindle	...	1	All except G3C	...	...	...	...
025181	... Nut, solid spindle	...	2	G3C...	...	...	...	...

FRONT BRAKE

017335	... Drum, ring, front brake	...	1	G3C...	...	...	...	...
000140	... Screw, brake drum ring to hub flange	...	8	G3C...	...	...	...	...
022257	... Plate, cover, front brake	...	1	All except G3C	...	...	...	...
017326	... Plate, cover, front brake	...	1	G3C...	...	...	...	...
017334	... Washer, locating cover plate	...	1	G3C...	...	...	...	...
021474	... Stay, anchor front cover plate	...	1	All except G3C	...	...	...	...
014807	... Bolt, anchor, stay to cover plate	...	1	All except G3C	...	...	...	...
017522	... Bolt, anchor, cover plate to slider	...	1	G3C...	...	...	...	...
014119	... Washer, anchor stay bolt	...	1	All except G3C	...	...	...	...
000011	... Washer, anchor bolt	...	1	G3C...	...	...	...	...
000004	... Nut, anchor bolt	...	1	G3C...	...	...	...	...
000049	... Pin, split, anchor bolt	...	1	G3C...	...	...	...	...
022261	... Pin, fulcrum, brake shoes	...	1	All except G3C	...	...	...	...
021563	... Screw, brake shoe fulcrum pin	...	1	All except G3C	...	...	...	...
000009	... Washer, inner, brake shoe fulcrum pin	...	1	All except G3C	...	...	...	...
013620	... Shoes, pair of, for front brake, with linings and rivets and thrust pins (only supplied in pairs)	Pair	1	All except G3C	...	...	...	...
017605	... Shoes, pair of, for front brake, with linings and rivets and thrust pins (only supplied in pairs)	Pair	1	A3C...	...	...	...	...
013291	... Pin, thrust, adjusting brake shoes	...	2	G11 except G3C	...	...	...	...
017606	... Pin, thrust, adjusting brake shoes	...	2	G3C...	...	...	...	...
000174	... Washer, plain, adjusting thrust pin	...	R	All except G3C	...	...	...	...
017670	... Washer, plain, adjusting thrust pin...	...	R	G3C...	...	...	...	...
010440	... Linings, brake, per pair of, less rivets	Pair	1	All except G3C	...	...	...	Pair
010441	... Linings, brake, per pair of, less rivets	Pair	1	G3C...	...	...	...	Pair
000113	... Rivets, for brake linings	...	14	All except G3C	...	...	...	Doz.
000113	... Rivets, for brake linings	...	16	G3C...	...	...	...	Doz.
012892	... Spring, for brake shoes	...	2	All except G3C	...	...	...	...
017488	... Spring, for brake shoes	...	2	G3C...	...	...	...	...
021144	... Expander, for brake shoes	...	1	All except G3C	...	...	...	...
017487	... Expander, for brake shoes	...	1	G3C...	...	...	...	...
017334	... Washer, packing, expander bush	...	1	All except G3C	...	...	...	...
022260	... Lever, brake shoe expander	...	1	All except G3C	...	...	...	...
017327	... Lever, brake shoe expander	...	1	G3C...	...	...	...	...
000051	... Nipple, grease, brake shoe expander	...	1	All	...	...	...	...
000004	... Nut, expander lever	...	1	All	...	...	...	...
000174	... Washer, expander lever	...	1	All	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR BRAKE

025225	... Sprocket, and brake drum, rear wheel	...	1	All except G3C, G12DL	...
025176	... Sprocket, and brake drum, rear wheel	...	1	G3C...	...
023070	... Sprocket, and brake drum, rear wheel	...	1	G12DL	...
025247	... Bolt, retaining sprocket to rear hub	...	5	All except G3C, G12DL	...
042728	... Bolt, retaining sprocket to rear hub	...	5	G3C...	...
023072	... Pin, driving, in sprocket and rear hub	...	5	G12DL	...
023073	... Rubber, sprocket driving pin	...	5	G12DL	...
023281	... Nut, rear wheel sprocket bolt or driving pin	...	5	All except G3C	...
000074	... Nut, rear wheel sprocket bolt	...	5	G3C...	...
016213	... Washer, rear wheel sprocket bolt	...	5	All except G3C, G12DL	...
010708	... Washer, tab, rear wheel sprocket nut	...	5	G3C...	...
022264	... Plate, cover, rear brake	...	1	All except G3C	...
025186	... Plate, cover, rear brake	...	1	G3C...	...
022910	... Spacer, spindle nut	...	1	G3, G80, G9, G12, G12CSR	...
022217	... Spacer, spindle nut	...	1	G80CS, G12CS	...
022218	... Spacer, for cover plate, inner	...	1	G3, G80, G80CS, G9, G12, G12CS G12CSR	...
022748	... Spacer, for cover plate, outer	...	1	All except G3C	...
021605	... Spacer, for cover plate, inner	...	1	G12DL	...
021602	... Spindle, dummy, for brake drum	...	1	G12DL	...
021603	... Nut, brake drum dummy spindle	...	1	G12DL	...
021598	... Bearing, ball, brake drum	...	1	G12DL	...
021599	... Washer, brake drum bearing	...	2	G12DL	...
021600	... Circlip, brake drum bearing...	...	1	G12DL	...
021783	... Seal, oil, brake drum bearing	...	1	G12DL	...
013620	... Shoes, pair of, for rear brake, with linings and thrust pins (only supplied in pairs) Pair	...	1	All except G3C	...
017605	... Shoes, pair of, for rear brake, with linings and thrust pins (only supplied in pairs) Pair	...	1	G3C...	...
013291	... Pin, thrust, adjusting brake shoes	...	2	All except G3C	...
017606	... Pin, thrust, adjusting brake shoes	...	2	G3C...	...
000174	... Washer, plain, adjusting thrust pin...	...	R	All except G3C	...
017670	... Washer, plain, adjusting thrust pin...	...	R	G3C...	...
010440	... Linings, brake, per pair of, less rivets Pair	...	1	All except G3C	...
010441	... Linings, brake, per pair of, less rivets Pair	...	1	G3C...	...
000113	... Rivets, for brake linings	...	14	All except G3C	Doz.
000113	... Rivets, for brake linings	...	16	G3C...	Doz.
012892	... Spring, for brake shoes	...	2	All except G3C	...
017488	... Spring, for brake shoes	...	2	G3C...	...
012891	... Expander, brake shoes	...	1	All except G3C	...
017487	... Expander, brake shoes	...	1	G3C...	...
017113	... Lever, brake shoe expander...	...	1	All except G9, G12, G12DL	...
021473	... Lever, brake shoe expander...	...	1	G9, G12, G12DL	...
000051	... Nipple, grease, brake shoe expander	...	1	All	...
000174	... Washer, plain, brake expander lever	...	1	All	...
000004	... Nut, brake expander lever	...	1	All	...
042879	... Bolt, anchor, rear brake cover plate to frame	...	1	G3C...	...
000010	... Washer, rear brake anchor bolt	...	1	G3C...	...
000003	... Nut, rear brake anchor bolt...	...	1	G3C...	...
000006	... Pin, split, rear brake anchor bolt	...	1	G3C...	...

REAR BRAKE OPERATING PARTS

022295	... Pedal, foot, for rear brake	...	1	G3, G80, G9, G12, G12DL	...
015175	... Pedal, foot, for rear brake	...	1	G3C...	...
022463	... Pedal, foot, for rear brake	...	1	G80CS, G12CS, G12CSR	...
022609	... Bolt, foot brake pedal	...	1	All except G3C	...
021699	... Fulcrum, foot brake pedal	...	1	All except G3C	...
000051	... Nipple, grease, foot brake pedal	...	1	All	...
021700	... Spring, return, foot brake pedal	...	1	All except G3C	...
017177	... Spring, return, foot brake pedal	...	1	G3C...	...
022314	... Stop, foot brake pedal	...	1	All except G3C	...
025177	... Stop, foot brake pedal	...	1	G3C...	...
025179	... Sleeve, foot brake pedal	...	1	G3C...	...
022297	... Rod, rear brake, only	...	1	All except G3C	...
017187	... Rod, rear brake, only	...	1	G3C...	...
017095	... Spring, rear brake rod	...	1	All	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR BRAKE OPERATING PARTS—continued

000178	Washer, stop, rear brake rod spring	...	I All	...	...	...	...	...
022744	Clip, adjusting, for front end of brake rod	...	I All	...	...	...	...	...
000736	Pin, clevis, for adjusting clip...	...	I All	...	...	...	...	...
000014	Pin, split, for clevis pin	...	I All	...	...	...	...	...
023299	Yoke, end, for brake rod	...	I All	...	...	...	...	...
000736	Pin, clevis, for brake rod yoke end...	...	I All	...	...	...	...	...
000014	Pin, split, for yoke end clevis pin	...	I All	...	...	...	...	...
022743	Nut, adjusting, rear brake rod	...	I All	...	...	...	...	...

HEADLAMPS (ALL EXCEPT G80CS)

58409A	Headlamp, with bulbs, ammeter and switches, less cable harness (home and export, except Europe)	...	I G3, G80	...	...	...	...	...
58514A	Headlamp, with bulbs, ammeter and switches, less cable harness (Europe, except France)	...	I G3, G80	...	...	...	...	...
58515A	Headlamp, with ammeter and switches, less cable harness and bulbs (France only)	...	I G3, G80	...	...	...	...	...
58432A	Headlamp, with bulbs, ammeter and switches, less cable harness (home and export, except Europe)	...	I G9, G12	...	...	...	...	...
58516A	Headlamp, with bulbs, ammeter and switches, less cable harness (Europe, except France)	...	I G9, G12	...	...	...	...	...
58517A	Headlamp, with ammeter and switches, less bulbs and cable harness (France only)	...	I G9, G12	...	...	...	...	...
58477A	Headlamp, with bulbs, ammeter and switches, less cable harness (home and export, except Europe)	...	I G12DL G12CSR	...	...	...	...	...
58518A	Headlamp, with bulbs, ammeter and switches, less cable harness (Europe, except France)	...	I G12DL, G12CSR	...	...	...	...	...
58519A	Headlamp, with ammeter and switches, less bulbs and cable harness (France only)	...	I G12DL, G12CSR	...	...	...	...	...
58224A	Headlamp, with bulbs, ammeter and switch less cable harness	...	I G3C...	...	...	...	...	...
58208A	Headlamp, with bulbs, ammeter and switch less cable harness	...	I G12CS	...	...	...	...	...
54520510	Shell, only, headlamp	...	I G3, G80, G9, G12	...	...	...	...	...
54520009	Shell, only, headlamp	...	I G3C, G12CS	...	...	...	...	...
54520728	Shell, only, headlamp	...	I G12DL, G12CSR	...	...	...	...	...
553248	Rim, only, headlamp	...	I All	...	...	...	...	...
516798	Light unit, reflector and glass (home and export, except Europe)	...	I All	...	...	...	...	...
555275	Light unit, reflector and glass (Europe, except France)	...	I All	...	...	...	...	...
516802	Light unit, reflector and glass (France only)	...	I All	...	...	...	...	...
144921	Screw, fixing headlamp rim	...	I All	...	...	...	...	...
554602	Holder, for bulb (All except France)	...	I All	...	...	...	...	...
552943	Back shell and bulb holder (France only)	...	I All	...	...	...	...	...
112201	Bolt, fixing headlamp to fork covers	...	2 All	...	...	...	...	...
025114	Washer, headlamp fixing bolts	...	2 All	...	...	...	...	...
54942783	Grommet, in shell for cable harness	...	I All except G3C	...	...	...	...	...

REAR LAMP

022126	Lamp, rear, complete (Lucas L564)	...	I G3, G80, G9, G12, G12DL	...	...	...	...	...
023287	Lamp, rear, complete (Lucas L53429A)	...	I G3C, G12CS, G12CSR	...	...	...	...	...
021880	Support, rear lamp	...	I G3C...	...	...	...	...	...
000738	Screw, rear lamp support	...	2 G3C...	...	...	...	...	...
000739	Nut, rear lamp support screw	...	2 G3C...	...	...	...	...	...
011094	Grommet, rubber, rear lamp cable...	...	I G3, G80, G9, G12, G12DL	...	...	...	...	...
573839	Window, cover, red, for rear lamp...	...	I G3, G80, G9, G12, G12DL	...	...	...	...	...
526404	Window, cover, red, for rear lamp...	...	I G3C, G12CS, G12CSR	...	...	...	...	...
575200	Window, cover, white, for rear lamp	...	I G3, G80, G9, G12, G12DL	...	...	...	...	...
526406	Window, cover, white, for rear lamp	...	I G3C, G12CS, G12CSR	...	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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REAR LAMP—continued

575208	... Gasket, rubber, for window cover ...	1	G3, G80, G9, G12, G12DL	...
526415	... Seat, rubber for rear lamp ...	1	G3C, G12CS, G12CSR	...
552928	... Screw, retaining window cover ...	2	G3, G80, G9, G12, G12DL	...
133551	... Screw, retaining window cover ...	2	G3C, G12CS, G12CSR	...
575207	... Grommet, rubber, for bulb holder	1	G3, G80, G9, G12, G12DL	...
575209	... Holder, for bulb ...	1	G3, G80, G9, G12, G12DL	...
860428	... Wires, rear lamp, with paxolin washer	1	G3, G80, G9, G12, G12DL	...
526418	... Holder, bulb, with cable ...	1	G3C, G12CS, G12CSR	...
573825	... Cap, rubber, covering cable entry ...	1	G3, G80, G9, G12, G12DL	...
526410	... Screw, fixing lamp to number plate	3	G3C, G12CS, G12CSR	...
166014	... Nut, fixing lamp to number plate ...	2	G3, G80, G9, G12, G12DL	...
166103	... Nut, rear lamp fixing screw ...	3	G3C, G12CS, G12CSR	...
188330	... Washer, rear lamp fixing nut ...	2	G3, G80, G9, G12, G12DL	...
188412	... Washer, rear lamp fixing screw ...	3	G3C, G12CS, G12CSR	...

VOLTAGE REGULATOR

015070	... Regulator, complete unit (Lucas 37232)	1	G3C...	...
024187	... Regulator, complete unit (Lucas 37252)	1	G12DL, G12CS, G12CSR...	...
025440	... Bracket, regulator unit ...	2	G3C...	...
000343	... Bolt, fixing regulator unit ...	2	G3C...	...
000005	... Nut, regulator fixing bolt ...	2	G3C...	...
000012	... Washer, plain, regulator fixing bolt	4	G3C...	...
011094	... Grommet, rubber, regulator cable ...	1	G12DL, G12CS, G12CSR...	...
024204	... Rubber, shrouding, regulator unit ...	1	G12DL, G12CS, G12CSR...	...
022720	... Rubber, regulator/tool box lid ...	1	G12DL, G12CS, G12CSR...	...
024205	... Rubber, regulator unit base ...	1	G12DL, G12CS, G12CSR...	...

BATTERY

026366	... Battery, with lid (charged, but dry) (MLZ9E)	1	All except G3C	...
022345	... Battery, with lid (charged, but dry) (PUZ.7E.II)	1	G3C...	...

HORN

022529	... Horn, electric ...	1	All except G3C	...
015257	... Horn, electric ...	1	G3C...	...
012565	... Bolt, fixing horn ...	2	All except G3C, G80CS	...
000080	... Nut, horn fixing bolt...	2	All except G3C, G80CS	...
000039	... Washer, plain, horn fixing bolt	4	All except G3C, G80CS	...
021453	... Washer, horn fixing bolt ...	1	G3C...	...
026410	... Bracket, for horn ...	1	All except G3C, G80CS	...
000368	... Bolt, horn bracket ...	1	All except G3C, G80CS	...
000004	... Nut, horn bracket bolt ...	1	All except G3C, G80CS	...
000011	... Washer, plain, horn bracket bolt	1	All except G3C, G80CS	...
015705	... Nut, sleeve horn bracket ...	1	G3C...	...
015707	... Washer, horn bracket sleeve nut	2	G3C...	...
015706	... Rubber, horn bracket sleeve nut	2	G3C...	...

CABLE CLIPS

011907	... Clip, rubber, $1\frac{1}{16}$ ins. ...	3	G3, G80	...
011907	... Clip, rubber, $1\frac{1}{16}$ ins. ...	7	G3C, G12CS, G12CSR	...
011907	... Clip, rubber, $1\frac{1}{16}$ ins. ...	4	G9, G12, G12DL	...
011908	... Clip, rubber, $3\frac{1}{4}$ ins. ...	4	All except G3C, G80CS	...
011908	... Clip, rubber, $3\frac{1}{4}$ ins. ...	2	G3C, G80CS	...
018220	... Clip, rubber, $4\frac{3}{4}$ ins. ...	3	G3, G80, G12CS, G12CSR	...
018220	... Clip, rubber, $4\frac{3}{4}$ ins. ...	5	G3C...	...
018220	... Clip, rubber, $4\frac{3}{4}$ ins. ...	4	G9, G12, G12DL	...
014453	... Clip, metal, rear lamp cable to mudguard...	1	G3, G80, G9, G12, G12DL	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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STOPLIGHT

026622	... Kit, complete set of parts ...	1	G3C...	...
022031	... Switch, only, stop light ...	1	All except G80CS, G12CS	...
022032	... Bracket, stop light switch ...	1	All except G3C, G80CS, G12CS...	...
026612	... Bracket, stop light switch ...	1	G3C...	...
018721	... Spring, pull off, for switch ...	1	All except G80CS, G12CS	...
018764	... Clip (on brake rod), for pull off spring ...	1	All except G80CS, G12CS	...
000738	... Screw, for switch and pull off spring ...	3	All except G80CS, G12CS	...
000739	... Nut, for switch and pull off spring screw ...	3	All except G80CS, G12CS	...
000039	... Washer, for switch and pull off spring screw ...	3	All except G80CS, G12CS	...
024376	... Cable, switch to lamp and battery ...	1	All ...	...
000269	... Connection, snap, for cable ...	1	All except G80CS, G12CS	...
014453	... Clip, metal, cable to mudguard ...	1	G3, G80, G9, G12, G12DL, G12CSR	...
011908	... Clip, rubber, for cable, $3\frac{1}{4}$ ins. ...	2	G3, G80, G9, G12, G12DL, G12CSR	...
011908	... Clip, rubber, for cable, $3\frac{1}{2}$ ins. ...	4	G3C...	...
018220	... Clip, rubber, for cable, $4\frac{3}{4}$ ins. ...	1	G3, G80, G9, G12, G12DL, G12CSR	...
011907	... Clip, rubber, for cable, $1\frac{1}{16}$ ins. ...	2	G12CSR	...

ALTERNATOR, ETC.

47122A	... Stator, generator ...	1	G3, G80, G80CS, G9, G12	...
024150	... Stud, in chaincase, for generator stator ...	3	G3, G80, G80CS, G9, G12	...
011843	... Nut, for generator stator stud ...	3	G3, G80, G80CS, G9, G12	...
000012	... Washer, plain, for generator stator stud ...	3	G3, G80, G80CS, G9, G12	...
041065	... Grommet, rubber, for stator cable ...	1	G3, G80, G80CS, G9, G12	...
022216	... Plug, alternator cable hole ...	1	G80CS	...
423506	... Rotor, generator ...	1	G3, G80, G80CS, G9, G12	...
026286	... Spacer, in lieu of rotor ...	1	G80CS	...
024026	... Spacer, generator rotor ...	1	G3, G80, G80CS	...
025034	... Spacer, generator rotor ...	1	G9, G12	...
042195	... Key, Woodruff, generator rotor ...	1	G3, G80, G80CS, G9, G12	...
000230	... Nut, generator rotor ...	1	G3, G80	...
000176	... Washer, generator rotor nut ...	1	G3, G80, G80CS	...
025267	... Washer, lock, generator rotor ...	1	G9, G12	...
024183	... Contact breaker, complete (Lucas 47578) ...	1	G3	...
024273	... Contact breaker, complete (Lucas 47579) ...	1	G80	...
465958	... Plate, contact breaker ...	1	G3, G80	...
420196	... Points, contact breaker ...	1	G3, G80	...
420302	... Condenser, contact breaker plate ...	1	G3, G80	...
000451	... Screw, fixing contact breaker plate to timing case ...	2	G3, G80	...
000039	... Washer, plain, contact breaker plate fixing screw ...	2	G3, G80	...
515729	... Weight, assembly ...	1	G3, G80	...
424201	... Spring set, auto advance ...	1	G3	...
416136	... Spring set, auto advance ...	1	G80	...
465939	... Cam, contact breaker ...	1	G3, G80	...
024310	... Bolt, for contact breaker cam ...	1	G3, G80	...
024326	... Washer, plain, contact breaker cam bolt ...	1	G3, G80	...
024327	... Washer, shakeproof, contact breaker cam bolt ...	1	G3, G80	...
024159	... Grommet, rubber, contact breaker cable ...	1	G3, G80	...
024251	... Rectifier, with bolt and nut (Lucas 47111) ...	1	G3, G80, G80CS, G9, G12	...
000214	... Nut, fixing rectifier ...	1	G3, G80, G80CS, G9, G12	...
014779	... Washer, shakeproof, rectifier fixing nut ...	1	G3, G80, G80CS, G9, G12	...
024404	... Screw, for rectifier leads ...	3	G3, G80, G80CS, G9, G12	...
024405	... Nut, for rectifier lead screw ...	3	G3, G80, G80CS, G9, G12	...
024406	... Washer, for rectifier lead screw ...	3	G3, G80, G80CS, G9, G12	...
024210	... Coil assembly (Lucas 45077) ...	1	G3, G80, G9, G12...	...
026314	... Strap, assembly, for coil, ...	1	G3, G80, G9, G12	...
024213	... Screw, for coil strap ...	2	G3, G80, G9, G12	...
024214	... Seat "D" for coil strap ...	4	G3, G80, G9, G12...	...
024215	... Nut, square, for coil strap ...	2	G3, G80, G9, G12...	...
025268	... Distributor and gear assembled ...	1	G9, G12	...
025191	... Distributor, only ...	1	G9, G12	...
025029	... Adaptor, for distributor ...	1	G9, G12	...
025032	... Pin, driving, for distributor adaptor ...	1	G9, G12	...
012920	... Circlip, for distributor adaptor ...	1	G9, G12	...

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ALTERNATOR, ETC.—continued

000341	...	Bolt, locking distributor	...	...	1	G9, G12	...	...	...
000012	...	Washer, distributor locking bolt	...	...	1	G9, G12	...	...	...
000543	...	Cable, distributor and coil, 21 ins.	...	...	1	G9, G12	...	...	...
425049	...	Cap, assembly, distributor	...	...	1	G9, G12	...	...	...
404435	...	Brush and spring, carbon, for distributor cap	...	...	1	G9, G12	...	...	...
188639	...	Ring, rubber, for distributor cap	...	...	1	G9, G12	...	...	...
424158	...	Clip, spring, retaining distributor cap	...	...	2	G9, G12	...	...	...
421863	...	Clip, H.T. lead contact	...	...	4	G9, G12	...	...	...
423486	...	Arm, rotor	...	...	1	G9, G12	...	...	...
421554	...	Cover, rubber, H.T. lead	...	...	3	G9, G12	...	...	...
425219	...	Contact breaker set	...	...	1	G9, G12	...	...	...
54410769	...	Condensor, assembly	...	...	1	G9, G12	...	...	...

ELECTRICAL SUNDRIES (ALL EXCEPT G80CS)

36084	Ammeter, for headlamp	...	...	...	1	All	...	...	...
54033109	Switch, for lighting	...	...	...	1	G3, G80	...	...	...
31754	Switch, for lighting	...	...	...	1	G3C, G12CS	...	...	...
54033028	Switch, for lighting	...	...	...	1	G9, G12, G12DL, G12CSR	...	...	...
54033027	Switch, for ignition	...	...	...	1	G3, G80	...	...	...
54033056	Switch, for ignition	...	...	...	1	G9, G12	...	...	...
54330934	Knob and screw, for lighting switch	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
351815	Knob and screw, for lighting switch	...	...	...	1	G3C, G12CS	...	...	...
54332498	Knob and screw, for ignition switch	...	...	...	1	G3, G80, G9, G12...	...	...	...
022548	Switch dipping and horn combined...	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
380521	Switch, dipping	...	...	...	1	G3C, G12CS	...	...	...
380459	Packing, rubber, for dipping and horn switch	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
021299	Screw, fixing dipping switch...	...	...	...	2	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
021637	Switch for horn	...	...	...	1	G3C, G12CS	...	...	...
021637	Switch, for magneto cut out...	...	...	...	1	G12CS	...	...	...
54944148	Harness, main lighting	...	...	...	1	G3, G80	...	...	...
54941907	Harness, main lighting	...	...	...	1	G3C...	...	...	...
54944147	Harness, main lighting	...	...	...	1	G9, G12	...	...	...
54944350	Harness, main lighting	...	...	...	1	G12DL, G12CSR	...	...	...
54945365	Harness, main lighting	...	...	...	1	G12CS	...	...	...
54941009	Harness, dipping switch	...	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
54941013	Harness, dipping switch	...	...	...	1	G3C, G12CS	...	...	...
54941908	Harness, regulator	...	...	...	1	G3C...	...	...	...
865217B	Harness regulator	...	...	...	1	G12DL G12CS, G12CSR...	...	...	...
369218	Cable, for horn	...	...	...	1	All	...	...	...
369218	Cable for magneto cut out	...	...	...	1	G12CS	...	...	...
54941768	Plug, headlamp cable harness	...	...	...	1	G3C, G12CS	...	...	...
809795	Socket, headlamp cable harness plug	...	...	...	1	G3C, G12CS	...	...	...
021310	Cover, dynamo terminals	...	...	...	1	G3C, G12DL, G12CS, G12CSR	...	...	...
000543	Cable, high tension, for sparking plugs	...	...	...	R	All	...	...	Per foot
000541	Terminal, high tension cable	...	...	...	R	All	...	...	...
000269	Connector, snap, with sleeve, rear lamp cable	...	...	...	R	All	...	...	...
011094	Bush, rubber, rear lamp cables	...	...	...	1	All	...	...	...
015547	Plug, sparking, K.L.G. F.E.80	...	...	...	R	G3, G80, G9, G12, G12DL	...	...	...
015538	Plug, sparking, K.L.G. F.E.80	...	...	...	R	G3C...	...	...	...
025529	Plug, sparking, K.L.G. F.E. 220	...	...	...	R	G80CS	...	...	...
025529	Plug, sparking, K.L.G. F.E. 200	...	...	...	R	G12CS, G12CSR	...	...	...
015399	Cover, for sparking plug	...	...	...	R	G3C, G80CS	...	...	...
018995	Interference suppressor (home market only)	...	...	...	R	All	...	...	...
373	Bulb, headlamp, main 6 volt 30 × 24 watt (home and export except Europe)	...	...	...	R	All	...	...	...
403	Bulb, headlamp, main, 6 volt 35 × 35 watt (Europe, except France)	...	...	...	R	All	...	...	...
988	Bulb, headlamp, pilot, 6 volt × 3 watt	...	...	...	R	All	...	...	...
384	Bulb, rear lamp, stop, tail, 6 volt × 18 × 6 watt	...	...	...	R	All	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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SPEEDOMETER

025499	Head, only, speedometer, with nuts and washers, 120 m.p.h.	1	G3, G80, G9, G12, G12DL, G12CSR	
021422	Head, only, speedometer, with nuts and washers, 120 m.p.h.	1	G3C, G80CS, G12CS	
025498	Head, only, speedometer, with nuts and washers, 180 k.p.h.	1	G3, G80, G9, G12, G12DL, G12CSR	
021423	Head, only, speedometer, with nuts and washers, 180 k.p.h.	1	G3C, G80CS, G12CS	
53279-1	Set, of bulb holding parts for speedometer head	1	All	
53205	Bulb, only, 6 volt $\times$ 1.8 watt M.C.B.	1	All	
022057	Bracket, retaining speedometer head in headlamp shell	1	G3, G80, G9, G12, G12DL, G12CSR	
010696	Bracket, for speedometer head	1	G3C	
023626	Bracket, for speedometer head	1	G80CS, G12CS	
N.1253	Nut, fixing speedometer head to bracket	2	All	
W.7216	Washer, spring, speedometer head fixing nut	2	All	
000341	Bolt, fixing bracket to handlebar lug	2	G3C	
000362	Bolt, fixing bracket to handlebar lug	2	G80CS, G12CS	
000012	Washer, plain, bracket fixing bolt	2	G3C	
000192	Washer, spring, bracket fixing bolt	2	G80CS, G12CS	
000012	Washer, packing, for speedometer head	2	G80CS, G12CS	
53395-1-65	Cable, speedometer drive, complete	1	All except G3C	
53395-1-62	Cable, speedometer drive, complete	1	G3C	
52108-1-65	Cable, speedometer drive, inner only	1	All except G3C	
52108-1-62	Cable, speedometer drive, inner only	1	G3C	
53398-1-65	Cable, speedometer drive, outer only	1	All except G3C	
53398-1-62	Cable, speedometer drive outer only	1	G3C	
024448	Gearbox, speedometer drive complete	1	All	
021799	Grommet, speedometer cable in fork crown	1	G80CS, G12CS	
021798	Grommet, speedometer head in headlamp	1	All touring and CSR	

TOOLKIT

024385	Tool kit, with inflator	1	G3, G80	
024387	Tool kit, with inflator	1	G3C, G80CS	
025430	Tool kit, with inflator	1	G9, G12	
024386	Tool kit, with inflator	1	G12DL, G12CSR	
025432	Tool kit, with inflator	1	G12CS	
024388	Tool kit, less inflator	1	G3, G80	
024390	Tool kit, less inflator	1	G3C, G80CS	
025431	Tool kit, less inflator	1	G9, G12	
024389	Tool kit, less inflator	1	G12DL, G12CSR	
025433	Tool kit, less inflator	1	G12CS	

TOOLS

017253	Bag, for tools	1	All	
021625	Screwdriver	1	All	
017248	Pliers, sidecutting	1	All	
011188	Pliers, for gudgeon pin circlips	1	All	
017246	Gun, grease	1	All	
017053	Spanner, double end, $\frac{3}{8}$ ins. by $\frac{3}{8}$ ins.	1	All	
017007	Lever, tyre	2	All	
018178	Spanner, double end 1.010 ins. by 1.2 ins.	1	All	
017257	Spanner, double end, $\frac{3}{8}$ ins. by .375 ins.	1	All	
023284	Spanner, for frame stay unit	1	All	
017252	Spanner, box, with tommy bar, for sparking plug	1	All	
018055	Key, Allen, for handlebar clip screw	1	All except G3C	
017249	Wrench, adjustable	1	All	
017254	Spanner, for dynamo and clutch	1	All	
017052	Spanner, double end $\frac{3}{8}$ ins. by $\frac{1}{4}$ ins.	2	All singles	
017052	Spanner, double end, $\frac{3}{8}$ ins. by $\frac{1}{4}$ ins.	1	All twins	
024365	Screwdriver and gauge, for contact breaker	1	G3, G80, G9, G12	

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH		
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TOOLS—continued

015023	... Spanner and gauge, for contact points	... 1	G3C, G80CS, G12DL, G12CS, G12CSR	...	...	...
018667	... Key, Allen, for fork crown pinch screw	... 1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...
015264	... Spanner, for rocker spindle lock nut	... 1	All twins	...	...	...
015213	... Spanner, box, $\frac{5}{16}$ ins. hexagon	... 1	All twins	...	...	...
000174	... Washer, brake shoe adjustment	... 8	All except 16C	...	...	...
017670	... Washer, brake shoe adjustment	... 8	16C	...	...	...
017114	... Inflator, tyre	... 1	All	...	...	...

SPECIAL TOOLS AND SUNDRIES

017482	... Holder, valve for grinding	... 1	All singles	...	...	...
011381	... Holder, valve, for grinding	... 1	All twins	...	...	...
018276	... Compressor, valve spring	... 1	All singles	...	...	...
022011	... Disc, timing (see instruction book)	... 1	All	...	...	...
015273	... Extractor, for timing pinion and magneto gear	... 1	All twins	...	...	...
015374	... Extractor, for camshaft gears	... 1	All twins	...	...	...
024328	... Bolt, extractor, for contact breaker	... 1	G3, G80	...	...	...
040449	... Tool extracting clutch	... 1	All	...	...	...
B.M.H.	... Badge, monogram, Matchless, for button-hole	R	All	...	...	...
B.M.B.	... Badge, monogram, Matchless, Brooch	R	All	...	...	...
011957	... "Tekall" rust preventative, $\frac{1}{2}$ pint	R	All	...	...	...
011958	... "Tekall" rust preventative, 1 pint	R	All	...	...	...
026730	... Enamel, off-white, $\frac{1}{8}$ pint tin	R	All	...	...	...
026731	... Enamel, red, $\frac{1}{8}$ pint tin	R	All	...	...	...
	... Instruction manual	R	All	...	...	...
018691	... Bar, locking, for steering head	... 1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...

GASKET SETS

023291	... Set of decarbonising gaskets (1)	... 1	G3, G80	...	...	...
023292	... Set of decarbonising gaskets (2)	... 1	G3C...	...	...	...
026836	... Set of decarbonising gaskets (4)	... 1	G80CS	...	...	...
026841	... Set of decarbonising gaskets (3)	... 1	All twins	...	...	...
026837	... Set of overhaul gaskets (5)	... 1	G3, G80	...	...	...
024427	... Set of overhaul gaskets (6)	... 1	G3C...	...	...	...
026838	... Set of overhaul gaskets (7)	... 1	G80CS	...	...	...
026839	... Set of overhaul gaskets (8)	... 1	G9, G12	...	...	...
026840	... Set of overhaul gaskets (8)	... 1	G12DL, G12CS, G12CSR...	...	...	...

The sets contain the following:—

(1)

- 1—Rocker box gasket.
- 1—Head gasket.
- 1—Base washer.
- 2—Rubbers, top, push rod tubes.
- 2—Rubbers, bottom, push rod tubes.
- 1—Gasket carburetter spacer.
- 3—Washers, rocker box side cover nuts.
- 1—Fillet, rubber rocker box side cover.

(3)

- 2—Gaskets, cylinder head.
- 2—Base washers.
- 4—Rocker cover gaskets.
- 2—Gaskets, carburetter manifold

(2)

- 1—Rocker box gasket.
- 1—Base washer.
- 2—Rubbers, top push rod tubes.
- 2—Rubbers, bottom, push rod tubes
- 1—Gasket carburetter spacer.
- 3—Washers, rocker box side cover nuts.
- 1—Fillet, rubber rocker box side cover.

(4)

- 1—Rocker box gasket.
- 1—Base washer.
- 2—Seals, top, push rod tunnels.
- 2—Rubbers, bottom, push rod tunnels.
- 1—Gasket carburetter spacer.
- 1—Gasket carburetter manifold.
- 3—Washers, rocker box side cover.
- 1—Fillet rubber, rocker box side cover.

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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GASKET SETS—continued

(5)

Includes all gaskets in (1) and the following:—

- 1—Washer, timing gear cover
- 2—Washer, pump end cap.
- 1—Ring, carburetter flange.
- 3—Washers, fibre, oil plug screw.
- 1—Washer, oil drain plug.
- 1—Washer, oil feed pipe union.
- 1—Gasket, chain case centre stud.
- 1—Gasket, chaincase halves.
- 1—Gasket, chaincase to crankcase.
- 2—Gaskets, chaincase inspection cap.
- 1—Washer, chaincase drain plug.

(7)

Includes all gaskets in (4) and the following:—

- 1—Washer, timing gear cover.
- 2—Gaskets, pump end caps.
- 3—Washers, fibre, oil plug screw
- 1—Washer, oil tank drain plug.
- 1—Gasket, chaincase, centre stud.
- 1—Gasket, chaincase halves.
- 1—Gasket, chaincase to crankcase.
- 2—Gaskets, chaincase inspection cap.
- 1—Washer, chaincase drain plug.

(6)

Includes all gaskets in (2) and the following:—

- 1—Washer, timing gear cover.
- 2—Gaskets, pump end cap
- 1—Ring, carburetter flange.
- 3—Washer, fibre oil plug screw.
- 1—Washer, oil tank filler cap.
- 1—Washer, oil tank drain plug.
- 1—Gasket, cork, clutch dome.
- 1—Washer, chaincase inspection cap.
- 1—Magnetto seal.
- 1—Dynamo seal.

(8)

Includes all gaskets in (3) and the following:—

- 2—Washers, paper (oval) for pump plate.
- 1—Washer, paper (round) for pump plate.
- 2—Washers, paper, oil pump bodies.
- 2—Washers, banjo pin adaptor.
- 1—Washer, oil filter compartment.
- 1—Washer, dynamo joint.
- 1—Washer, magneto or distributor joint.
- 1—Seal, carburetter flange.
- 1—Gasket, chaincase centre stud.
- 1—Gasket, chaincase halves.
- 1—Gasket, chaincase to crankcase.
- 2—Gaskets, chaincase inspection cap.
- 1—Washer, chaincase drain plug.
- 1—Washer, oil tank drain plug.
- 4—Washers, oil feed banjo pins.

TRANSFERS

009195	...	Transfer, for petrol tank (reserve)	...	...	1	All	...	...	...	...	...
009194	...	Transfer, for rear mudguard...	...	...	1	All	...	...	...	...	...
009199	...	Transfer, for front fork (patent)	...	...	1	All	...	...	...	...	...
009200	...	Transfer, for front fork (made in England)	...	...	1	All	...	...	...	...	...
009188	...	Transfer, for oil tank (motif)	...	...	1	All except G3C	...	...	...	...	...
023277	...	Transfer, for oil tank (top level)	...	...	1	All except G3C	...	...	...	...	...
023279	...	Transfer, for oil tank (low level)	...	...	1	All except G3C	...	...	...	...	...
009198	...	Transfer, for oil tank (fill to here)	...	...	1	G3C...	...	...	...	...	...
009183	...	Transfer, for oil tank (low level)	...	...	1	G3C...	...	...	...	...	...
009188	...	Transfer, for tool box (motif)	...	...	1	All except G3C	...	...	...	...	...
023136	...	Transfer, for frame cover (oil recommendation)	...	...	1	All except G3C	...	...	...	...	...
009197	...	Transfer, for fork hinge (patent)	...	...	1	All except G3C	...	...	...	...	...
011051	...	Transfer, for petrol tank (motif)	...	...	2	G3C, G80CS	...	...	...	...	...
009186	...	Transfer, for front chaincase (oil level)	...	...	1	G3C	...	...	...	...	...
009187	...	Transfer, for front chaincase (patent)	...	...	1	G3C	...	...	...	...	...
009208	...	Transfer, top of petrol tank (hurricane engine)	...	...	1	G12CS	...	...	...	...	...
024416	...	Transfers, complete set	...	...	R	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...	...
024417	...	Transfers, complete set	...	...	R	G3C...	...	...	...	...	...
024418	...	Transfers, complete set	...	...	R	G80CS	...	...	...	...	...
025543	...	Transfers, complete set	...	...	R	G12CS	...	...	...	...	...

VARIOUS EQUIPMENT

018691	...	Bar, locking fork crown	...	...	1	G3, G80, G9, G12, G12DL, G12CSR	...	...	...	...	...
026855	...	Crash bar, complete set of parts	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
026519	...	Bar, only, assembled	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
026520	...	Bracket, bottom, assembled	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
026523	...	Stud, frame uniting	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
010957	...	Bolt, top, crash bar	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
000002	...	Nut, crash bar top bolt	...	...	1	G3, G80, G9, G12, G12DL	...	...	...	...	...
000009	...	Washer, plain, crash bar top bolt	...	...	2	G3, G80, G9, G12, G12DL	...	...	...	...	...
026525	...	Spacer, crash bar top bolt	...	...	2	G3, G80, G9, G12, G12DL	...	...	...	...	...
026526	...	Support, exhaust pipe	...	...	1	G3, G80	...	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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VARIOUS EQUIPMENT—continued

026526	Support, exhaust pipe	2	G9, G12, G12DL	
025288	Panniers, complete set, bags, frames and fittings	1	G3, G80, G9, G12, G12DL	
022824	Bag, pannier only, left or right	2	G3, G80, G9, G12, G12DL	
025289	Frame, only, pannier bag, left	1	G3, G80, G9, G12, G12DL	
025290	Frame, only, pannier bag, right	1	G3, G80, G9, G12, G12DL	
022827	Bolt, pannier frame to footrest	1	G3, G80, G9, G12, G12DL	
000073	Nut, footrest yoke bolt	2	G3, G80, G9, G12, G12DL	
042193	Bolt, pannier frame to mudguard	2	G3, G80, G9, G12, G12DL	
018160	Nut, pannier frame to mudguard bolt	2	G3, G80, G9, G12, G12DL	
000012	Washer, pannier frame to mudguard bolt	2	G3, G80, G9, G12, G12DL	

SIAMESE EXHAUST PIPES (G12, G12DL)

026415	Pipe, exhaust, bare, left	1	G12, G12DL	
026503	Pipe, exhaust, bare, right	1	G12, G12DL	
000347	Bolt, exhaust pipe clamping	1	G12, G12DL	
000005	Nut, exhaust pipe clamping bolt	1	G12, G12DL	
024558	Washer, exhaust pipe clamping bolt	1	G12, G12DL	
000003	Nut, frame junction stud	1	G12, G12DL	

DUAL EXHAUST (G12CS, G12CSR)

026413	Pipe, exhaust, bare, left	1	G12CS, G12CSR	
026423	Pipe, exhaust, bare, right	1	G12CS, G12CSR	
026556	Support, for exhaust pipe, left side	1	G12CS, G12CSR	
026489	Support, for exhaust pipe, right side	1	G12CS, G12CSR	
000362	Bolt, exhaust pipe support	2	G12CS, G12CSR	
000011	Washer, plain, exhaust pipe support bolt	2	G12CS, G12CSR	
000192	Washer, spring, exhaust pipe support bolt	2	G12CS, G12CSR	
026587	Silencer, bare, only	2	G12CS, G12CSR	
024364	Stay, for silencer	2	G12CS, G12CSR	
000363	Bolt, stay to silencer	2	G12CS, G12CSR	
000004	Nut, silencer to stay bolt	2	G12CS, G12CSR	
000011	Washer, plain, silencer to stay bolt	2	G12CS, G12CSR	
000192	Washer, spring, silencer to stay bolt	2	G12CS, G12CSR	
024176	Bolt, silencer stay to frame	2	G12CS	
000003	Nut, stay to frame bolt	2	G12CS	
000010	Washer, small, stay to frame bolt	2	G12CS	
000008	Washer, large, stay to frame bolt	2	G12CS	
000347	Bolt, clamping silencer	2	G12CS, G12CSR	
000005	Nut, silencer clamping bolt	2	G12CS, G12CSR	
024558	Washer, silencer clamping bolt	2	G12CS, G12CSR	
022291	Plate, engine, rear, left	1	G12CS, G12CSR	
022292	Plate, engine, rear, right	1	G12CS, G12CSR	
026283	Stand, centre, only	1	G12CS, G12CSR	
014719	Stand, prop, only	1	G12CS, G12CSR	
018601	Hanger, footrest	2	G12CS, G12CSR	
010847	Pad, rubber, footrest hanger	2	G12CS, G12CSR	
018604	Rod, footrest hanger	1	G12CS, G12CSR	
010911	Spacer, footrest rod, outer, left	1	G12CS, G12CSR	
013837	Spacer, footrest rod, outer right	1	G12CS, G12CSR	
022295	Pedal, foot, for rear brake	1	G12CS, G12CSR	

QUICK DETACHABLE WHEEL (CONVERSION)

023070	Sprocket and brake drum	1	G3, G80, G9, G12...	
023072	Pin, driving, in sprocket and rear hub	5	G3, G80, G9, G12...	
023073	Bush, rubber, rear hub driving pin	5	G3, G80, G9, G12...	
021602	Spindle, dummy, for brake drum	1	G3, G80, G9, G12...	
021603	Nut, brake drum dummy spindle	1	G3, G80, G9, G12...	
021598	Bearing, brake drum dummy spindle	1	G3, G80, G9, G12...	
021599	Washer, brake drum bearing	2	G3, G80, G9, G12...	
021600	Circlip, brake drum bearing	1	G3, G80, G9, G12...	
021783	Oil seal, brake drum bearing	1	G3, G80, G9, G12...	
021605	Spacer, for cover plate, inner	1	G3, G80, G9, G12...	

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PILLION FOOTREST ON C/S M/CS.

024435	... Footrest, pillion, pair complete	... 1	G80CS, G12CS	
021641	... Spindle, only, pillion footrest	... 2	G80CS, G12CS	
010847	... Pad, rubber, pillion footrest...	... 2	G80CS, G12CS	
011599	... Bolt, hinge, pillion footrest spindle...	... 2	G80CS, G12CS	
000073	... Nut, pillion footrest spindle hinge bolt	... 2	G80CS, G12CS	
024174	... Yoke, pillion footrest spindle, left	... 1	G80CS, G12CS	
024175	... Yoke, pillion footrest spindle, right	... 1	G80CS, G12CS	
000003	... Nut, pillion footrest spindle yoke	... 2	G80CS, G12CS	
000010	... Washer, plain pillion footrest spindle yoke	2	G80CS, G12CS	
014119	... Washer, spring, pillion footrest spindle yoke	2	G80CS, G12CS	

G80CS WITH LIGHTING EQUIPMENT

ALTERNATOR, BATTERY AND RECTIFIER—AS TOURING

FRONT AND REAR NUMBER PLATES, HORN AND BRACKET, AND REAR LAMP—AS G12CS

BATTERY CARRIER

026466	... Carrier, battery, less strap	... 1	G80CS	
023097	... Strap, battery carrier...	... 1	G80CS	
026359	... Rubber, battery carrier support	... 1	G80CS	
026361	... Rubber, battery steady, rear	... 4	G80CS	
026360	... Rubber, battery steady, side	... 4	G80CS	
000347	... Bolt, battery carrier, top	... 1	G80CS	
000005	... Nut, battery carrier top bolt	... 1	G80CS	
000012	... Washer, battery carrier top bolt	... 1	G80CS	
026779	... Cover, assembled, for battery	... 1	G80CS	
011094	... Grommet, rubber, for cable...	... 2	G80CS	

SILENCER, ETC.

023623	... Baffle, exhaust pipe	... 1	G80CS	
026592	... Silencer, only	... 1	G80CS	
000347	... Bolt, clamping silencer to exhaust pipe	... 1	G80CS	
024558	... Washer, plain, silencer clamping bolt	... 1	G80CS	
000005	... Nut, silencer clamping bolt	... 1	G80CS	
024281	... Stay, silencer	... 1	G80CS	
024176	... Bolt, silencer stay to frame	... 1	G80CS	
000010	... Washer, small, silencer stay to frame bolt	1	G80CS	
000008	... Washer, large, silencer stay to frame bolt...	1	G80CS	
000003	... Nut, silencer stay to frame bolt	... 1	G80CS	
000363	... Bolt, silencer to stay	... 1	G80CS	
000004	... Nut, silencer to stay bolt	... 1	G80CS	
000011	... Washer, plain, silencer to stay bolt	... 1	G80CS	
000192	... Washer, spring, silencer to stay bolt	... 1	G80CS	

BEFORE ORDERING SPARES
PLEASE NOTE THE INFORMATION GIVEN ON PAGES
TWO AND THREE

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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HEADLAMP, ETC.

58586A	Lamp, head, with bulb, ammeter and switch, less cable harness	1	G80CS	...	...	...	...
54520852	Shell, only, headlamp	1	G80CS	...	...	...	...
553248	Rim, only, headlamp	1	G80CS	...	...	...	...
516798	Light unit, reflector and glass	1	G80CS	...	...	...	...
144921	Screw, fixing headlamp rim	1	G80CS	...	...	...	...
554602	Holder, for bulb	1	G80CS	...	...	...	...
112201	Bolt, fixing headlamp to fork covers	2	G80CS	...	...	...	...
021099	Washer, headlamp fixing bolts	2	G80CS	...	...	...	...
36084	Ammeter only	1	G80CS	...	...	...	...
31784	Switch lighting	1	G80CS	...	...	...	...
026354	Bracket, headlamp lighting switch	1	G80CS	...	...	...	...
351815	Knob and screw, for lighting switch	1	G80CS	...	...	...	...
31620	Switch, dipping	1	G80CS	...	...	...	...
76204	Switch, horn	1	G80CS	...	...	...	...
54945334	Harness, main lighting	1	G80CS	...	...	...	...
54946012	Plug, headlamp cable harness	1	G80CS	...	...	...	...
000543	Cable, high tension for sparking plug	R	G80CS	...	...	Per foot	...
000541	Terminal for high tension cable	R	G80CS	...	...	...	...
000269	Connector, snap, with sleeve, rear lamp cable	R	G80CS	...	...	...	...
011094	Bush, rubber, rear lamp cables	1	G80CS	...	...	...	...
025529	Plug, sparking K.L.G. 220	R	G80CS	...	...	...	...
015399	Cover, for sparking plug	R	G80CS	...	...	...	...
018995	Interference suppressor	1	G80CS	...	...	...	...
373	Bulb, headlamp, main, 6 volt, 30 × 24 watt	R	G80CS	...	...	...	...
988	Bulb, headlamp, pilot, 6 volt, 3 watt	R	G80CS	...	...	...	...

REVOLUTION COUNTER GI2CSR

022127	Head, only, revolution counter	1	GI2CSR	...	...	...	...
024488	Bracket, revolution counter and speedo- meter head	1	GI2CSR	...	...	...	...
013351	Nut, sleeve revolution counter head bracket	4	GI2CSR	...	...	...	...
013353	Rubber, revolution counter head bracket	8	GI2CSR	...	...	...	...
013352	Washer, metal, revolution counter head bracket	8	GI2CSR	...	...	...	...
018162	Gearbox, revolution counter drive	1	GI2CSR	...	...	...	...
000451	Screw, revolution counter gear box	2	GI2CSR	...	...	...	...
000190	Washer, spring, revolution counter gear box screw	2	GI2CSR	...	...	...	...
018980	Flange, revolution counter gear box	1	GI2CSR	...	...	...	...
024490	Distributor, oil	1	GI2CSR	...	...	...	...
018959	Cap, housing, oil distributor	1	GI2CSR	...	...	...	...
023106	Washer, copper oil distributor housing cap	1	GI2CSR	...	...	...	...
018958	Seal, oil distributor housing cap	1	GI2CSR	...	...	...	...
000750	Circlip, oil distributor housing cap	1	GI2CSR	...	...	...	...
023603	Cable, drive revolution counter	1	GI2CSR	...	...	...	...
021422	Head, speedometer only, 120 m.p.h.	1	GI2CSR	...	...	...	...
014963	Lamp head, with ammeter switch and bulbs, less cable harness	1	GI2CSR	...	...	...	...
021731	Cover tube, top, front fork, left	1	GI2CSR	...	...	...	...
021732	Cover tube, top, front fork, right	1	GI2CSR	...	...	...	...

G80CS WITH 1 $\frac{3}{16}$ ins. MONOBLOC CARBURETTER

022652	Carburetter, complete, less controls	1	G80CS	...	...	...	...
021002	Spacer, for carburetter	1	G80CS	...	...	...	...
000581	Gasket, for carburetter spacer	1	G80CS	...	...	...	...
000291	Stud, fixing carburetter	2	G80CS	...	...	...	...
000004	Nut, carburetter fixing stud	2	G80CS	...	...	...	...
026492	Hose, for air cleaner	1	G80CS	...	...	...	...
026493	Liner, for air cleaner hose	1	G80CS	...	...	...	...
022565	Camshaft, inlet	1	G80CS	...	...	...	...
012695	Camshaft, exhaust	1	G80CS	...	...	...	...

PART NUMBER	DESCRIPTION	QTY.	USED ON	PRICE EACH £ s. d.
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PISTONS (OPTIONAL COMPRESSION RATIO)

G80CS (HIGH COMPRESSION)

026811	...	Piston, bare, standard size, 12 to 1 C.R.	...	1	G80CS	...	...	...	...
026813	...	Piston, bare, +.020 ins. oversize, 12 to 1 C.R.	...	1	G80CS	...	...	...	...
026815	...	Piston, bare, +.020 ins. oversize, 12 to 1 C.R.	...	1	G80CS	...	...	...	...
026812	...	Piston, complete, standard size, 12 to 1 C.R.	...	1	G80CS	...	...	...	...
026814	...	Piston, complete, +.020 ins. oversize, 12 to 1 C.R.	...	1	G80CS	...	...	...	...
026816	...	Piston, complete, +.040 ins. oversize, 12 to 1 C.R.	...	1	G80CS	...	...	...	...

TWINS (LOW COMPRESSION, EXPORT)

026848	...	Piston, bare, standard size, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...
026850	...	Piston, bare, +.020 ins. oversize, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...
026852	...	Piston, bare, +.040 ins. oversize, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...
026849	...	Piston, complete, standard size, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...
026851	...	Piston, complete, +.020 ins. oversize, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...
026853	...	Piston, complete, +.040 ins. oversize, 6.75 to 1 C.R.	...	2	G12, G12DL, G12CS, G12CSR	...	...	...	...

PISTON RINGS, GUDGEON PIN AND CIRCLIPS ARE AS STANDARD RATIO PISTONS

AIR CLEANER

026338	...	Cleaner, air, only	...	1	G3, G80	...	...	...	...
022128	...	Cleaner, air, only	...	1	G3C...	...	...	...	...
026607	...	Cleaner, air only	...	1	G80CS	...	...	...	...
026337	...	Cleaner, air, only	...	1	All twins	...	...	...	...
022129	...	Adaptor, for air cleaner	...	1	G3, G3C, G9	...	...	...	...
022130	...	Adaptor, for air cleaner	...	1	G80, G12, G12DL, G12CS, G12CSR	...	...	...	...
026460	...	Hose, connecting air cleaner	...	1	G3, G80, G80CS, G9	...	...	...	...
026511	...	Hose, connecting air cleaner	...	1	G12, G12DL, G12CS, G12CSR	...	...	...	...
024218	...	Bolt, fixing air cleaner, top	...	1	All except G3C, G80CS	...	...	...	...
011373	...	Nut, air cleaner top fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
000012	...	Washer, plain, air cleaner top fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
000191	...	Washer, spring, air cleaner top fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
026456	...	Bolt, fixing air cleaner, bottom	...	1	All except G3C, G80CS	...	...	...	...
023146	...	Nut, air cleaner bottom fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
000012	...	Washer, plain, air cleaner bottom fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
000191	...	Washer, spring, air cleaner bottom fixing bolt	...	1	All except G3C, G80CS	...	...	...	...
026458	...	Bracket, fixing air cleaner	...	1	All except G3C, G80CS	...	...	...	...
000362	...	Bolt, fixing air cleaner	...	1	G80CS	...	...	...	...
000011	...	Washer, plain, air cleaner fixing bolt	...	1	G80CS	...	...	...	...

When fitting an air cleaner the following main jets should be used:—

For G3 and G3C	...	use jet 376-100, size 200	...	1	...	...	...	...	...
For G80	...	use jet 376-100, size 300	...	1	...	...	...	...	...
For G80CS	...	use jet 3326, size 290	...	1	...	...	...	...	...
For G9	...	use jet 376-100, size 210	...	1	...	...	...	...	...
For G12 and G12DL	...	use jet 376-100, size 340	...	1	...	...	...	...	...
For G12CS, and G12CSR	...	use jet 376-100, size 390	...	1	...	...	...	...	...

Replacement elements for air cleaners if required

Prices upon application

SERVICE

The **Service and Repair Department** is situated in **Burrage Grove, Plumstead, London, S.E.18.** **Burrage Grove** is the first turning on the left from Burrage Road when entering Burrage Road from the Plumstead Road. (See final paragraph below.)

The nearest Railway Station is **WOOLWICH ARSENAL, SOUTHERN REGION RAILWAY.** This Station is five minutes' walk from our Service Depot in Burrage Grove. There is an excellent service of electric trains from Charing Cross, Waterloo, Cannon Street and London Bridge Stations, Southern Region Railway.

Bus routes 53, 54, 163, 99, 122, 122a and 177 pass the end of Burrage Road (one minute from the Service Depot).

Bus routes 186, 75 and 161 serve **Beresford Square** which is three minutes' walk from the **Service and Repair Department.**

Visitors from the North can pass into Woolwich *via* the Free Ferry between North Woolwich and Woolwich. North Woolwich is a British Railways terminus and is also served by Bus and Trolleybus routes 101, 569, 669 and 685. There is also a tunnel under the River Thames at this point for foot passengers. The Free Ferry accommodates all types of motor vehicles and there is a very frequent service. The Southern landing stage is less than a mile from the Service Depot.

Visitors arriving by road, if they are strangers to the locality, should enquire for **Beresford Square, Woolwich.** Upon arrival there, the road skirting the Royal Arsenal should be followed in an Easterly direction for about four hundred yards, and Burrage Road is the second turning on the right after leaving the Square. Burrage Grove is then the first turning on the left.

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