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SPARE PARTS LIST

Models 1, 16H, 18 and ES2
for 1948 and 1949

Models 30, 40, 30M and 40M
for 1946 to 1949 inclusive

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INSTRUCTIONS FOR ORDERING SPARE PARTS.

This Spare Parts List deals with replacement parts for Models 1, 16H, 18 and ES2 of 1948, 1949 manufacture, and for Models 30, 30M, 40 and 40M of 1945, 1946, 1947, 1948 and 1949 manufacture.

It is most essential that the Engine and Frame Number of the machine is stated. The Engine Number is to be found on the transmission side of the Crankcase, and the Frame Number is stamped on the Head Lug of the Frame, below the steering damper anchor plate. It is always advisable to order parts on a separate sheet, and not to include on the same sheet other matter of a different nature; this facilitates prompt despatch.

It is found in a number of instances that money orders and postal orders are sent in parcels containing patterns; this is inadvisable. We strongly recommend parts as patterns being despatched separately, and a covering letter sent containing the remittance for replacement parts.

RETURNING MACHINES FOR OVERHAULING.

When returning machines or parts for repair or overhaul, these should be sent carriage paid, and with the sender's name and address in full **securely** attached. It is also advisable to state on the tally that a letter has been sent respecting the parts, and giving the date. All easily detached fittings should be removed, such as Lamps, Horns, Tool Bags, Speedometers, etc.; these are liable to be lost or damaged in transit, and the Company cannot accept any responsibility for them.

ESTIMATES FOR REPAIRING MACHINES.

We are always prepared to give approximate estimates for the cost of repairs; it is quite impossible to give a firm quotation. Additional parts may be found necessary during the process of repair, unforeseen when preparing an estimate. Should our estimate for repair not be accepted, a charge may be made in accordance with work entailed in dismantling and re-assembling. When we give an estimate for the cost of repairs, and this is curtailed by the owner, we cannot accept any responsibility for the performance of the machine; it is always preferable to accept our estimate in full.

TERMS OF BUSINESS.

Our terms are strictly nett cash with order or cash against prepayment invoice. The exact amount, plus 5% to cover postage or carriage and packing (subject to a minimum of 6d.), packing cases or crates to be extra, must be remitted, or when the cost of the parts required is unknown, a sum likely to cover the cost should be enclosed; if the amount remitted is more than the cost of the parts that are ordered, the balance will be returned. Cheques and postal orders should be made payable to "Norton Motors, Ltd.," and crossed Barclays Bank, Ltd. Prices quoted in this list do not include the cost of carriage or fitting. We reserve the right to alter prices or specification of any parts at any time without notice. Where parts are urgently required, remittance may be sent by Telegraphic Money Order, **but it is absolutely essential that the sender fill in his name and address in the space provided on the Post Office Money Order Form.** Unless this is done, the Post Office do not give us the information in the telegram. It is necessary that all orders given by wire or 'phone should be confirmed by letter at the earliest opportunity.

DEPOSIT ACCOUNT.

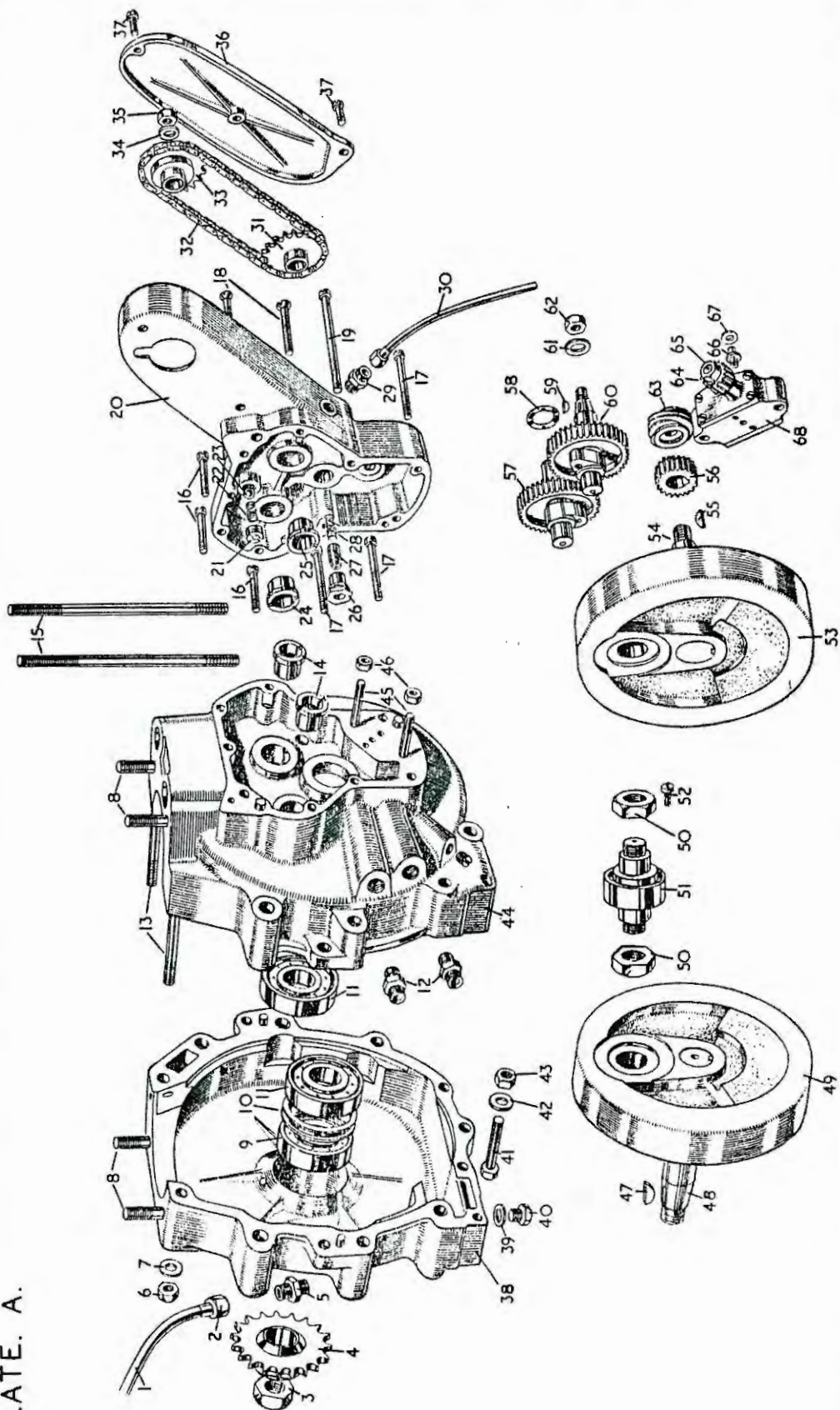
We strongly recommend riders of our machines to open a deposit account; this can be done by depositing with us not less than £10. This will ensure goods to that value being despatched with the least possible delay. When ordering by 'phone, wire or post, this often avoids great inconvenience, and for the benefit of the depositor, a monthly statement of account is rendered, showing credit balance. Under no circumstances whatever can parts be despatched without remittance covering same has been sent, unless a deposit account is opened. Should the machine be disposed of at a later date, we are always prepared to remit any amount that may be remaining.

PARTS BY C.O.D. SYSTEM.

Unless remittance is received with order, parts are despatched by C.O.D. System or against proforma invoice at our discretion.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
CRANKCASE AND FITTINGS.				
C2/1	...	Crankcase with timing cover, magneto chain cover and bushes (Less studs and tappet guides)	1	18, ES2 1, 16H,
A11/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	30 ...
A10/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40 ...
A11M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	30M ...
A10M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40M ... (1946/7)
C10M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40M ... (1948/9)
A2/703	A.38	Driving side half crankcase	1	1, 16H, 18, ES2
A11/703	...	Driving side half crankcase	1	30 ...
A10/703	...	Driving side half crankcase	1	40 ...
A11M/703	...	Driving side half crankcase	1	30M ...
A10M/703	...	Driving side half crankcase	1	40M ... (1946/7)
C10M/703	...	Driving side half crankcase	1	40M ... (1948/9)
C2/704	A.44	Timing side half crankcase	1	1, 16H, 18, ES2
A11/704	...	Timing side half crankcase	1	30 ...
A10/704	...	Timing side half crankcase	1	40 ...
A11M/704	...	Timing side half crankcase	1	30M ...
A10M/704	...	Timing side half crankcase	1	40M ... (1946/7)
C10M/704	...	Timing side half crankcase	1	40M ... (1948/9)
(Halves of crankcases cannot be supplied separately. Therefore, it is necessary to return the sound half also timing or bevel covers for matching in the works).				
A2/2	A.8	Crankcase cylinder stud	4	1, 16H
A3/2	A.15	Crankcase cylinder stud	4	18, ES2
A11/2	B.31	Crankcase cylinder stud	4	30, 30M
A10/2	B.31	Crankcase cylinder stud	4	40, 40M
A2/3	C.39	Crankcase cylinder stud nut	3	1, 16H
C2/686	C.38	Crankcase cylinder stud nut (long)	1	1, 16H
C2/6	A.20	Crankcase timing cover with bushes	1	16, 16H, 18, ES2
A11/7	B.15	Crankcase bevel cover with bush	1	30 ...
A11M/7	B.15	Crankcase bevel cover with bush	1	30M, (40M 1948/9)
A10/7	B.15	Crankcase bevel cover with bush	1	40 ...
A10M/7	B.15	Crankcase bevel cover with bush	1	40M ... (1946/7)
A11/38	B.14	Crankcase bevel cover bush	1	30, 30M, 40, 40M
A11/44	B.37	Crankcase bevel cover paper washer	1	30, 30M, 40, 40M
A11/45	B.67	Oil filter for crankcase bevel chamber ...	1	30, 30M, 40, 40M
E5264	B.66	Oil filter washers	1	30, 30M, 40, 40M
A11/36	...	Crankcase sump screw	1	30, 30M, 40, 40M
A3/93	A.16	Timing cover screw cheese head (top) ...	3	1, 16H, 18, ES2
C2/96	A.17	Timing cover screw cheese head (bottom)	3	1, 16H, 18, ES2
C2/37	A.18	Timing cover screw, countersunk	2	1, 16H, 18, ES2
A11/687	...	Crankcase bevel cover screw	5	30, 30M, 40, 40M

PLATE. A.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE AND FITTINGS—cont.				
A2/9	... A.36	Magneto chain cover	1	1, 16H, 18, ES2
A11M/9	... B.3	Magneto chain cover	1	30M, 40M
A11/9	... B.51	Magneto chain cover	1	30, 40
C2/687	... A.37	Magneto chain cover screw (short)	2	1, 16H, 18, ES2
A11/688	... B.2	Magneto chain cover screw (long)	1	30, 40, 30M, 40M
C2/688	... A.19	Magneto chain cover screw (long)	1	1, 16H, 18, ES2
A11/687	... B.1	Magneto chain cover screw (short)	1	30, 40, 30M, 40M
A2/722	...	Fibre washers for cheese head screws	2	1, 16H, 18, ES2
A2/10	... A.30	Magneto chain cover pipe with nut	1	1, 16H, 18, ES2
A2/11	... A.29	Magneto chain cover pipe union	1	1, 16H, 18, ES2
A11/717	... B.23	Crankcase bottom bevel chamber pressure release pipe	1	30, 30M, 40, 40M
A2/718	... B.24	Crankcase bottom bevel chamber pressure release pipe nut	1	30, 30M, 40, 40M
A11/719	... B.25	Crankcase bottom bevel chamber pressure release pipe union	1	30, 30M, 40, 40M
C2/12	... A.27	Timing cover and mainshaft oil connection jet	1	1, 16H, 18, ES2
A11/12	... B.12	Bevel cover and mainshaft oil connection jet	1	30, 30M, 40, 40M
C2/13	... A.26	Timing cover and mainshaft oil connection jet holder	1	1, 16H, 18, ES2
A11/13	... B.13	Bevel cover and mainshaft oil connection jet holder	1	30, 30M, 40, 40M
A2/14	... A.28	Mainshaft oil connection jet spring	1	1, 16H, 18, ES2
A11/14	... B.11	Mainshaft oil connection jet spring	1	30, 30M, 40, 40M
A11/716	... B.10	Mainshaft oil connection jet holder nut ...	1	30, 30M, 40, 40M
A2/15	... A.23	Pressure release ball $\frac{3}{8}$ in.	1	1, 16H, 18, ES2
A2/16	... A.22	Pressure release ball spring	1	1, 16H, 18, ES2
C2/17	... A.21	Pressure release ball screw	1	1, 16H, 18, ES2
A11/42	... B.18	Pressure release adjusting screw	1	30, 30M, 40, 40M
A11/43	... B.19	Pressure release adjusting screw locknut ..	1	30, 30M, 40, 40M
A11/15	... B.21	Pressure release ball $\frac{7}{32}$ in.	1	30, 30M, 40, 40M
A11/16	... B.20	Pressure release ball spring	1	30, 30M, 40, 40M
C2/18	... A.14	Camshaft bush crankcase (inlet or exhaust)	2	1, 16H, 18, ES2
C2/19	... A.25	Camshaft bush (timing cover) inlet	1	1, 16H, 18, ES2
A2/20	... A.24	Camshaft bush (timing cover) exhaust ...	1	1, 16H, 18, ES2
13765	... A.40	Crankcase drain plug	1	1, 16H, 18, ES2
13881	... A.39	Crankcase drain plug washer	1	1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE AND FITTINGS—cont.				
E3336	... B.32	Crankcase drain plug	1	30, 30M, 40, 40M
E5264	... B.33	Crankcase drain plug washer	1	30, 30M, 40, 40M
A2/476	...	Crankcase breather with pipe (driving side)	1	1, 16H, 18, ES2
A2/707	... A.5	Crankcase breather	1	1, 16H, 18, ES2
A2/708	... A.1	Crankcase breather pipe	1	1, 16H, 18, ES2
A2/718	... A.2	Crankcase breather pipe nut	1	1, 16H, 18, ES2
A11/476	...	Crankcase breather with pipe (driving side)	1	30, 30M, 40, 40M
A2/707	... B.45	Crankcase breather (driving side)	1	30, 30M, 40, 40M
A11/708	... B.47	Crankcase breather pipe (driving side) ...	1	30, 30M, 40, 40M
A2/718	... B.46	Crankcase breather pipe nut (driving side)	1	30, 30M, 40, 40M
A11M/720	... B.48	Crankcase pressure release pipe (front)	1	30M, 40M
A2/718	... B.49	Crankcase pressure release pipe nut	1	30M, 40M
A11/719	... B.50	Crankcase pressure release pipe union (front)	1	30M, 40M
A2/721	... A.12	Crankcase oil delivery or return pipe union	1	1, 16H, 18, ES2
A11/721	... B.22	Crankcase oil delivery or return pipe union	1	30, 30M, 40, 40M
A11/719	... B.27	Crankcase to rocker box oil pipe union ...	1	30, 30M, 40, 40M
A11/8	... B.26	Oil pump tell tale	1	30, 40
A11/39	... B.70	Cylinder feed lubrication crankcase bolt ..	1	30, 30M, 40, 40M
A11/878	... B.69	Cylinder feed lubrication bolt nut	1	30, 30M, 40, 40M
A11/879	... B.71	Cylinder feed lubrication bolt washer	1	30, 30M, 40, 40M
A11/40	... B.67	Cylinder feed lubrication adjuster screw ..	1	30, 30M, 40, 40M
A11/41	... B.68	Cylinder feed lubrication adjuster screw nut	1	30, 30M, 40, 40M

FLYWHEELS, ASSEMBLIES AND BIG END BEARINGS.

C7/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	1 ...
C3/24	...	Flywheel complete with shafts, crankpin bearing and con rod	1	18, ES2
C2/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	16H ...
A11/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	30 ...
A11M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	30M ...
A10/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40 ...
A10M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40M ... (1946/7)
C10M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40M ... (1948/9)
C7/25	... A.53	Flywheel timing side with shaft	1	1 ...
C2/25	... A.53	Flywheel timing side with shaft	1	16H, 18, ES2 ...
A11/25	... B.60	Flywheel timing side with shaft	1	30 ...
A11M/25	... B.60	Flywheel timing side with shaft	1	30M ...
A10/25	... B.60	Flywheel timing side with shaft	1	40 ...
A10M/25	... B.60	Flywheel timing side with shaft	1	40M ... (1946/7)

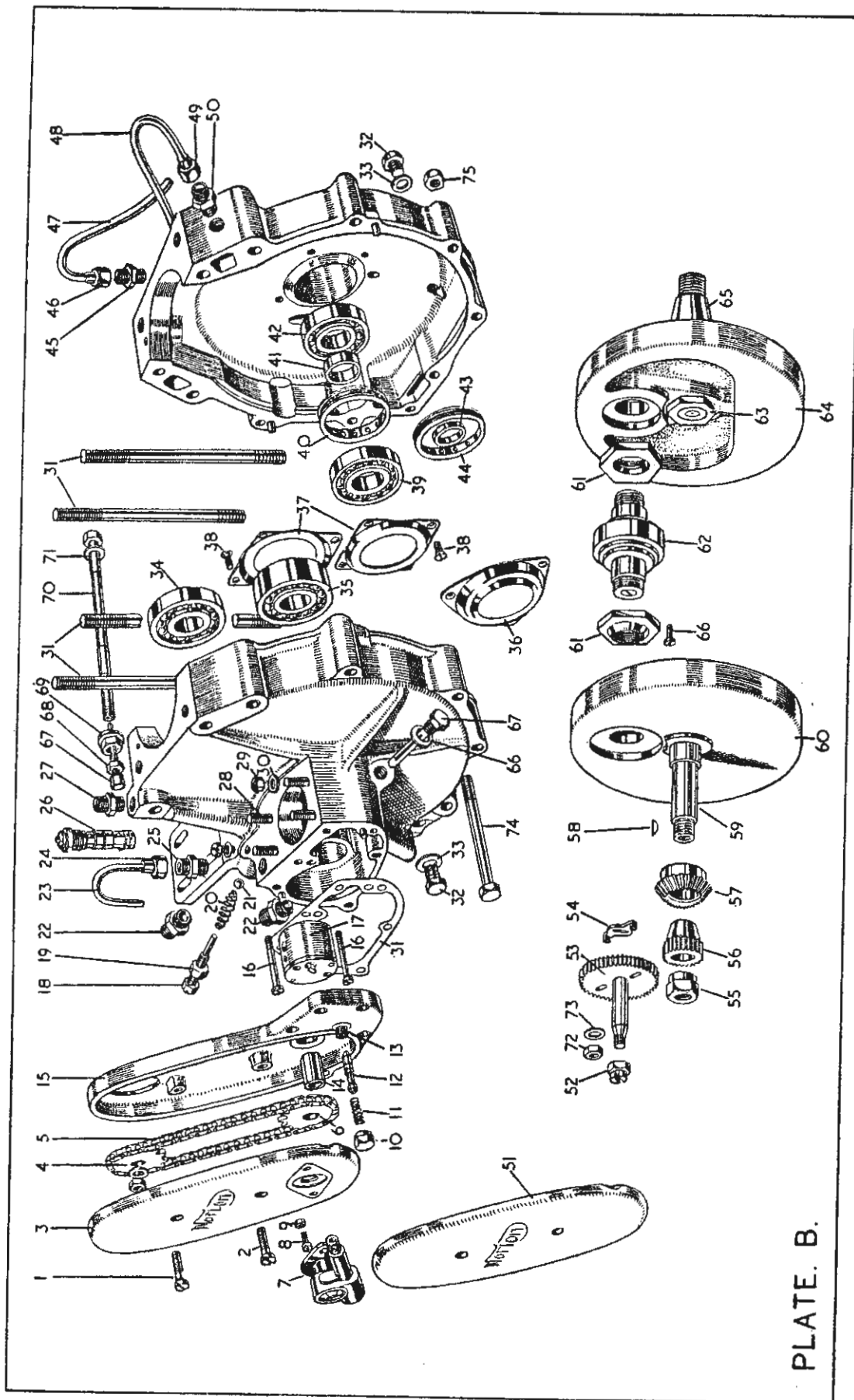


PLATE. B.

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
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FLYWHEELS, ASSEMBLIES AND BIG END BEARINGS—cont.

C10M/25	...	B.60	Flywheel timing side with shaft	1	40M ... (1948/9)
C7/26	...	A.49	Flywheel driving side with shaft	1	1 ...
C2/26	...	A.49	Flywheel driving side with shaft	1	16H, 18, ES2 ...
A11/26	...	B.64	Flywheel driving side with shaft	1	30 ...
A11M/26	...	B.64	Flywheel driving side with shaft	1	30M ...
A10/26	...	B.64	Flywheel driving side with shaft	1	40 ...
A10M/26	...	B.64	Flywheel driving side with shaft	1	40M ... (1946/7)
C10M/26	...	B.64	Flywheel driving side with shaft	1	40M ... (1948/9)
C2/705	...	A.54	Timing side flywheel shaft	1	1, 16H, 18, ES2
A11/705	...	B.59	Timing side flywheel shaft	1	30, 30M, 40, 40M
A2/706	...	A.48	Driving side flywheel shaft	1	1, 16H, 18, ES2
A11/706	...	B.65	Driving side flywheel shaft	1	30, 30M, 40, 40M
E3682	...		Key for flywheel shaft	1	All Models
A11/723	...	B.63	Timing or driving side flywheel shaft securing nut	1	30, 30M 40, 40M
A11/724	...		Timing side flywheel shaft plug	1	30, 30M, 40, 40M

NOTE:—We recommend Flywheels be returned to the works for the fitting of Shafts.

A2/27	...	A.51	Crankpin bearing with nuts	1	1, 16H, 18, ES2
A11/27	...	B.62	Crankpin bearing with nuts	1	30 ...
A11M/27	...	B.62	Crankpin bearing less nuts	1	30M, 40M
A10/27	...	B.62	Crankpin bearing with nuts	1	40 ...

NOTE:—Crankpin bearing for Manx models is supplied less nuts, unless ordered additionally.

A2/28	...	A.50	Crankpin bearing nut	2	1, 16H, 18, ES2
A11/28	...	B.61	Crankpin bearing nut	2	30 ...
A11M/28	...	B.61	Crankpin bearing nut	2	30M ...
A10/28	...	B.61	Crankpin bearing nut	2	40 ...
A10M/28	...	B.61	Crankpin bearing nut	2	40M ...
A2/29	...	A.52/B.66	Crankpin bearing nut locking screw	2	All Models

NOTE:—Crankpin Spare Parts cannot be supplied separately, each Outer Race has its individual Pin.

MAIN BEARINGS.

A2/30	...	A.9	Mainshaft ball bearing driving side	1	1, 16H, 18, ES2
A2/32	...	A.11	Mainshaft roller bearings	2	1, 16H, 18, ES2
A11/31	...	B.34	Mainshaft ball bearing timing side	1	30, 40 ...
A11M/31	...	B.35	Mainshaft ball bearing timing side	1	30M, 40M
A11/32	...	B.39	Mainshaft bearing driving side roller	1	30, 30M, 40, 40M
A11/30	...	B.42	Mainshaft bearing driving side ball	1	30, 30M, 40, 40M
A2/33	...	A.10	Mainshaft bearing driving side oil spacing ring	1	1, 16H, 18, ES2
A11/33	...	B.40	Mainshaft bearing driving side oil spacing ring	1	30, 40 ...
A10/33	...	B.44	Mainshaft bearing driving side oil spacing ring	1	30M, 40M
A11/834	...	B.41	Mainshaft bearing distance piece driving side	1	30, 40 ...
A11M/835	...	B.43	Mainshaft bearing distance piece driving side	1	30M, 40M

PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAIN BEARINGS—cont.				
A11/34	... B.36	Mainshaft bearing securing plate	2	30, 40 ...
A11M/34	... B.37	Mainshaft bearing securing plate	2	30M, 40M
A11/35	... B.38	Mainshaft bearing securing plate screw ...	3	30, 40 ...
			4	30M, 40M
A2/46	...	Mainshaft packing washer	1	1, 16H, 18, ES2
A11/46	...	Mainshaft packing washer between main- shaft bearing and flywheel driving side	1	30, 30M, 40, 40M

CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., O.H.C. MODELS.

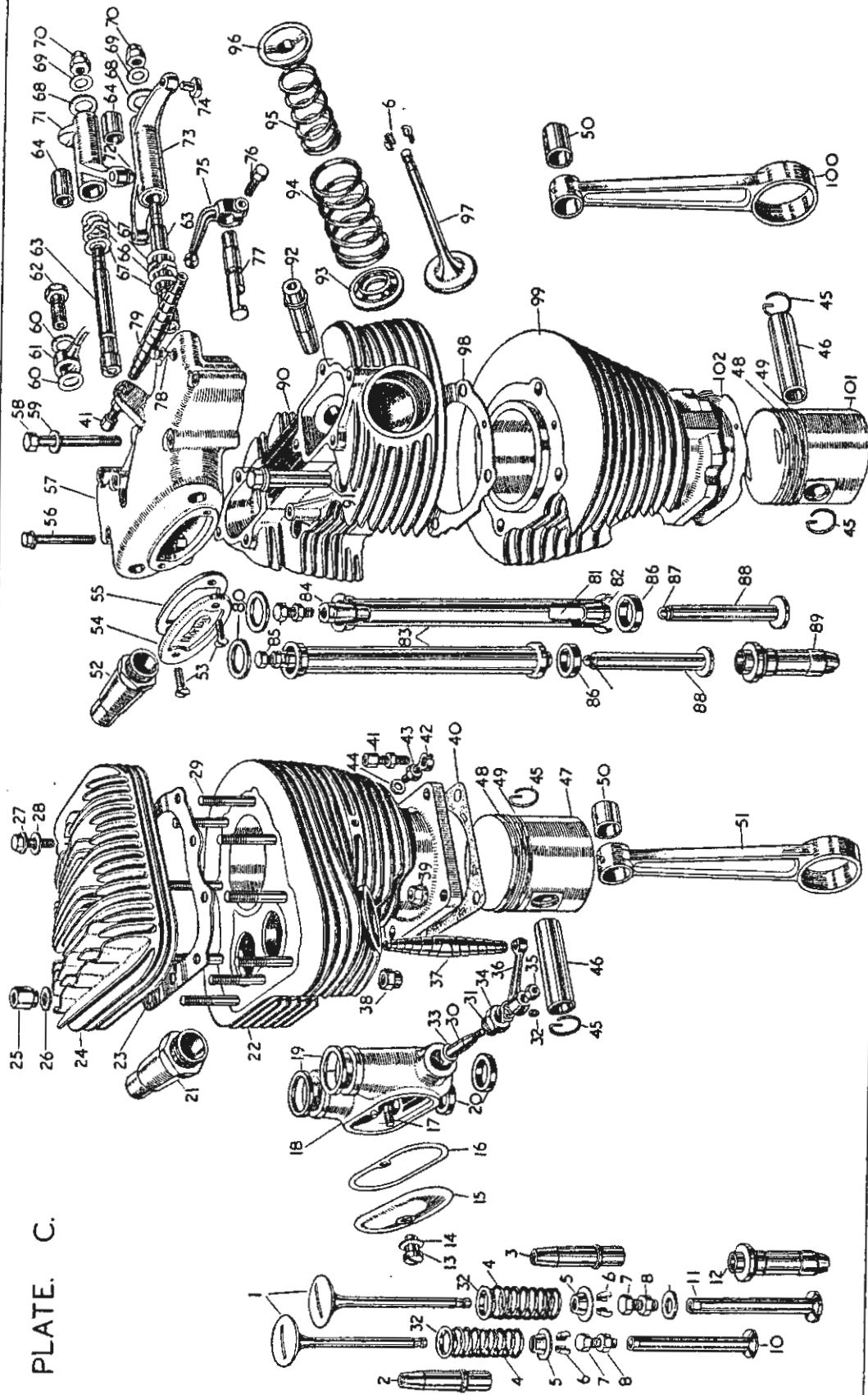
12747	... W.20	Front engine plate and horn attachment bolt	1	30, 40 ...
E3238	... W.18	Front engine plate and horn attachment bolt nut	1	30, 40 ...
E5375	... W.19	Front engine plate and horn attachment washer	2	30, 40 ...
E3224	... W.21	Horn fixing bolt nut	1	30, 40 ...
E4256	... W.14	Front and rear engine plate crankcase bolt	4	30, 40 ...
E3238	... W.22	Front and rear engine plate crankcase bolt nut	4	30, 40 ...
E5375	... W.15	Front and rear engine plate crankcase bolt washer	8	30, 40 ...
E4268	... W.23	Rear engine plate frame attachment bolt, $\frac{3}{8}$ in. x $\frac{7}{8}$ in.	2	30, 40 ...
E4261	... W.26	Crankcase and rear engine plate stud bottom	1	30, 40 ...
E3223	... W.27	Crankcase and rear engine plate stud nut	2	30, 40 ...
E4262	B.74/W.28	Crankcase frame cradle bolt	2	30, 30M, 40, 40M
E3223	B.75/W.29	Crankcase frame cradle bolt nut	2	30, 30M, 40, 40M
13289	... X.31	Front engine plate and frame bolt (drilled)	1	30M, 40M
E3227	... X.33	Front engine plate and frame bolt nut ...	1	30M, 40M
11809	... X.32	Front engine plate and frame bolt washer .	2	30M, 40M
10410	... X.28	Crankcase and front engine plate bolt, bottom	1	30M, (40M) 1948/9)
E3238	... X.30	Crankcase and front engine plate bolt nut	1	30M, (40M) 1948/9)
E5375	... X.29	Crankcase and front engine plate bolt washer	2	30M, (40M) 1948/9)
13294	... X.25	Crankcase and front engine plate bolt, top	1	30M, (40M) 1948/9)
E3224	... X.27	Crankcase and front engine plate bolt nut	1	30M, (40M) 1948/9)
E5376	... X.26	Crankcase and front engine plate bolt washer	2	30M, (40M) 1948/9)
13293	...	Crankcase bolt front (centre)	1	30M, (40M) 1948/9)
E3238	...	Crankcase bolt front nut	1	30M, (40M) 1948/9)
E5375	...	Crankcase bolt front washer	2	30M, (40 M) 1948/9)
E4251	...	Crankcase and front chainguard attach- ment bolt	1	30M, (40M) 1948/9)
E3224	...	Crankcase and front chainguard attach- ment bolt nut	2	30M, (40M) 1948/9)
E5376	...	Crankcase and front chaincase attachment bolt washer	2	30M, (40M) 1948/9)
E4268	... X.2	Rear engine plate frame attachment bolt	2	30M, 40M
10432	... X.1	Crankcase and rear engine plate bolt	2	30M, (40M) 1948/9)

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., O.H.C. MODELS—cont.				
E3238	... X.6	Crankcase and rear engine plate bolt nut .	2	30M, (40M 1948/9)
E5375	... X.5	Crankcase and rear engine plate bolt nut washer	4	30M, (40M 1948/9)
E4261	... X.7	Crankcase and rear engine plate stud bottom	1	30M, (40M 1948/9)
E3223	... X.9	Crankcase and rear engine plate bolt nut .	2	30M, (40M 1948/9)
E5456	... X.8	Crankcase and rear engine bolt washer ...	2	30M, (40M 1948)
13294	...	Crankcase and front engine plate bolt ...	2	40M (1945/6/7)
E3224	...	Crankcase and front engine plate bolt nut	2	40M (1945/6/7)
E5376	...	Crankcase and front engine plate bolt washer	2	40M (1945/6/7)
E4251	...	Bottom crankcase and front chainguard attachment bolt	1	40M (1945/6/7)
E3224	...	Bottom crankcase and front chainguard attachment bolt nut	2	40M (1945/6/7)
E4260	...	Crankcase bolt top (front)	1	40M (1945/6/7)
E3224	...	Crankcase bolt top nut	1	40M (1945/6/7)
E5376	...	Crankcase bolt top washer	2	40M (1945/6/7)
E4251	...	Crankcase and rear engine plate bolt	3	40M (1945/6/7)
E3224	...	Crankcase and rear engine plate bolt nut	3	40M (1945/6/7)
E5376	...	Crankcase and rear engine plate bolt washer	6	40M (1945/6/7)
13870	... A.41	Crankcase bolt, short	3	30, 30M, 40, 40M
E3223	... A.43	Crankcase bolt nut	3	30, 30M, 40, 40M
E5456	... A.42	Crankcase bolt washer	3	30, 30M, 40, 40M

CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., SIDE AND O.H.V. MODELS.

E4256	... Y.1	Mag. platform bolt, $\frac{7}{8}$ in. diameter	1	1, 16H, 18, ES2
E3238	... Y.9	Mag. platform nut, $\frac{7}{8}$ in. diameter	1	1, 16H, 18, ES2
E5377	... Y.2	Mag. platform nut washer	2	1, 16H, 18, ES2
E3209	... A.13	Top crankcase stud, $\frac{5}{8}$ in. diameter	2	1, 16H, 18, ES2
E3223	... A.6	Top crankcase stud nuts, $\frac{5}{8}$ in. diameter ..	2	1, 16H, 18, ES2
E5456	... A.7	Top crankcase stud nut washer	2	1, 16H, 18, ES2
E3166	... Y.33	Front engine plate crankcase bolt, $\frac{7}{8}$ in. dia.	2	1, 16H, 18, ES2
E3238	... Y.35	Front engine plate bolt nut	2	1, 16H, 18, ES2
E5375	... Y.34	Front engine plate bolt nut washer	2	1, 16H, 18, ES2
E4256	...	Rear engine plate bolt, $\frac{7}{8}$ in. diameter ...	2	1, 16H, 18, ES2

PLATE. C.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., SIDE AND O.H.V. MODELS—cont.				
E3238	...	Rear engine plate bolt nut	2	1, 16H, 18, ES2
E5375	...	Rear engine plate bolt washer	2	1, 16H, 18, ES2
E4268	... Y.3	Rear engine plate bolt, $\frac{7}{8}$ in. diameter ...	2	1, 16H, 18, ES2
11779	...	Bottom front crankcase stud, $\frac{3}{8}$ in. diameter	1	1, 16H, 18, ES2
E3224	...	Bottom front crankcase stud nut	1	1, 16H, 18, ES2
E4259	...	Rear bottom crankcase bolt, $\frac{3}{8}$ in. diameter	1	1, 16H, 18, ES2
E3224	...	Rear crankcase bolt nut	1	1, 16H, 18, ES2
E5376	...	Rear crankcase bolt washer	1	1, 16H, 18, ES2
E4262	... X.11	Engine cradle bolt, $\frac{1}{8}$ in. diameter	1	1, 16H, 18, ES2
E3223	... X.10	Engine cradle bolt nut	1	1, 16H, 18, ES2
13040	... Y.38	Front engine plate stud, $\frac{1}{2}$ in. diameter ...	1	1, 16H, 18, ES2
E3227	... Y.36	Front engine plate stud nut	2	1, 16H, 18, ES2
11809	... Y.37	Front engine plate stud nut washer	2	1, 16H, 18, ES2
13870	... A.41	Crankcase bolt, short	3	1, 16H, 18, ES2
E3223	... A.43	Crankcase bolt nut	3	1, 16H, 18, ES2
E5456	... A.42	Crankcase bolt washer	3	1, 16H, 18, ES2

TIMING GEAR.

C2/58	... A.56	Half time pinion	1	1, 16H, 18, ES2
A2/59	... A.55	Half time pinion key	1	1, 16H, 18, ES2
C2/60	... A.57	Exhaust cam wheel complete	1	1, 16H
C3/60	... A.57	Exhaust cam wheel complete	1	18, ES2
C2/61	... A.60	Inlet cam wheel complete	1	1, 16H
C3/61	... A.60	Inlet cam wheel complete	1	18, ES2
C2/694	... A.58	Cam wheel packing washer	2	1, 16H, 18, ES2

TAPPETS.

C2/63	... C.12	Tappet guide	2	1, 16H
C3/63	... C.89	Tappet guide	2	18, ES2
C2/689	...	Tappet guide location peg	2	1, 16H, 18, ES2
C2/75	...	Tappet adjustable inlet, complete	1	1, 16H
C2/76	...	Tappet adjustable exhaust, complete	1	1, 16H
C3/75	... C.88	Tappet complete	2	18, ES2
C2/691 (In)	... C.10	Tappet only, inlet	1	1, 16H
C2/691 (Ex)	... C.11	Tappet only, exhaust	1	1, 16H
C2/692	... C.9	Tappet washer (exhaust)	1	1, 16H
C2/77	... C.7	Tappet adjuster	2	1, 16H
A2/78	... C.8	Tappet adjuster nut	2	1, 16H
C3/693	... C.87	Tappet ball end	2	18, ES2

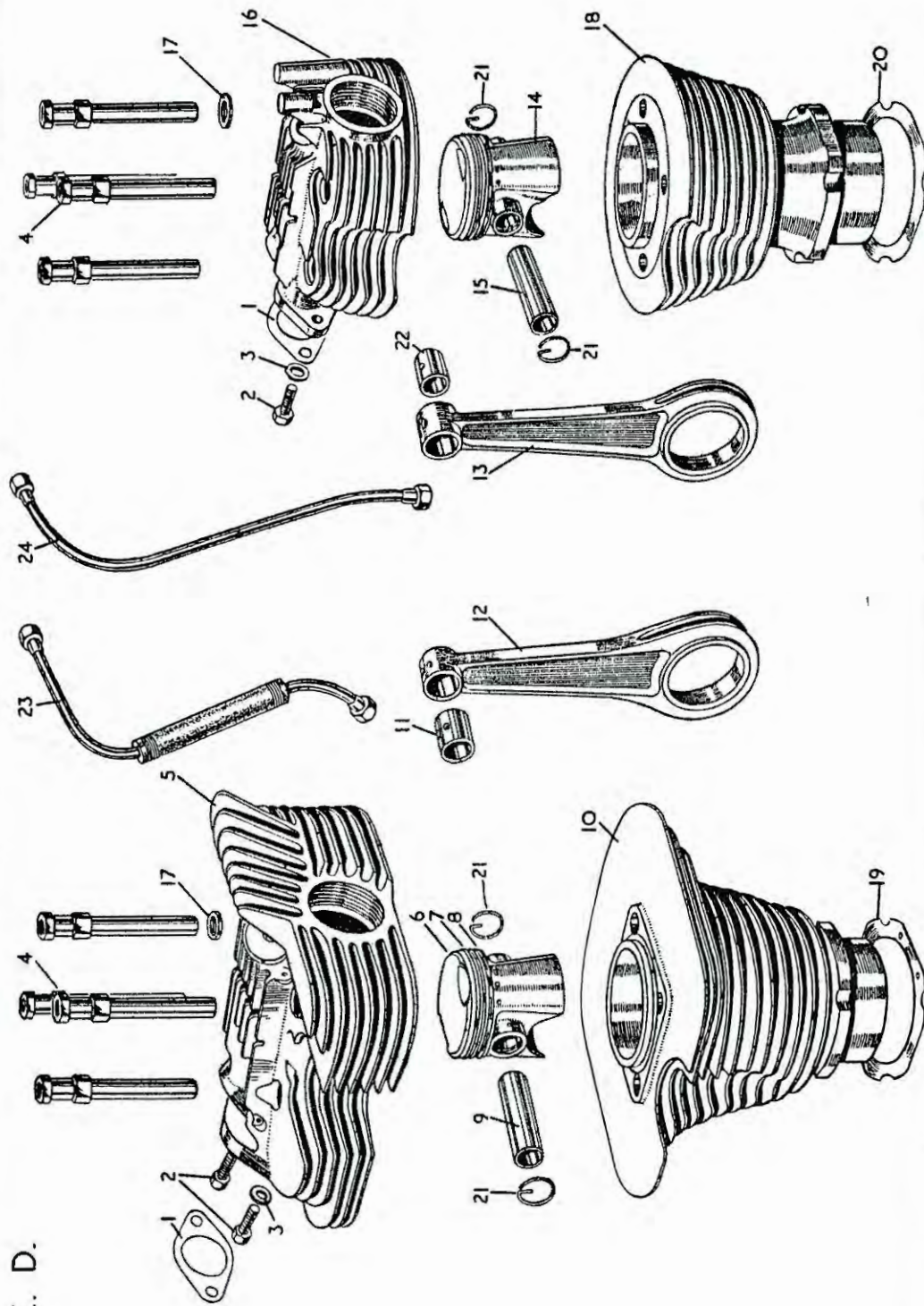
EXHAUST LIFTER AND FITTINGS.

For Crankcase and Rocker Box. (Side and O.H.V. Models).

C2/64	... C.30	Exhaust valve lifter	1	1, 16H
C3/64	... C.77	Exhaust valve lifter	1	18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
EXHAUST LIFTER AND FITTINGS—cont.				
For Crankcase and Rocker Box. (Side and O.H.V. Models.)				
A3/66	... C.78	Exhaust valve lifter securing pin	1	18, ES2
C2/67	... C.36	Exhaust valve lifter lever	1	1, 16H
A2/67	... C.75	Exhaust valve lifter lever	1	18, ES2
A2/68	... C.76	Exhaust valve lifter lever securing bolt	1	18, ES2
E3229	... C.35	Exhaust valve lifter lever securing nut	1	1, 16H
10771	... C.32	Exhaust valve lifter lever securing nut washer	1	1, 16H
A2/69	... C.37	Exhaust valve lifter return spring	1	1, 16H
A3/69	... C.79	Exhaust valve lifter return spring	1	18, ES2
C2/65	... C.34	Exhaust valve lifter copper washer	1	1, 16H
C2/690	... C.33	Exhaust valve lifter rubber sealing washer	1	1, 16H, 18, ES2
C2/695	... C.31	Exhaust valve lifter bush	1	1, 16H
C2/728	... C.42	Exhaust valve lifter cable adjuster stop	1	1, 16H
13933	... C.43	Exhaust valve lifter cable adjuster stop nut	1	1, 16H
13834	... C.44	Exhaust valve lifter cable adjuster stop spring washer	1	1, 16H
EXHAUST LIFTER FITTINGS (For O.H.C. Rocker Box).				
A11/64	... F.39	Exhaust lifter cam	1	30, 40 ...
A11/67	... F.37	Exhaust lifter cam lever	1	30, 40 ...
A2/68	... F.36	Exhaust lifter lever bolt	1	30, 40 ...
A3/69	... F.35	Exhaust lifter cam return spring	1	30, 40 ...
A11/728	... F.34	Exhaust lifter cable stop (for panel cover)	1	30, 40 ...
E3231	... F.32	Exhaust lifter cable stop nut	1	30, 40 ...
11796	... F.33	Exhaust lifter cable stop washer	1	30, 40 ...
A11/695	... F.38	Exhaust lifter cam bush (for panel cover)	1	30, 40 ...
VALVE COVER AND FITTINGS (Side Valve Models).				
C2/696	... C.18	Valve chest (alum)	1	1, 16H
C2/70	... C.15	Valve chest cover	1	1, 16H
C2/71	... C.16	Valve chest cover washer	1	1, 16H
C2/72	... C.17	Valve chest cover securing stud	1	1, 16H
C2/73	... C.13	Valve chest cover securing stud nut	1	1, 16H
C2/74	... C.14	Valve chest cover stud nut fibre washer	1	1, 16H
C2/697	... C.19	Valve chest sealing washer, top	2	1, 16H
C3/88	... C.20	Valve chest sealing washer, bottom	2	1, 16H
PUSH RODS AND FITTINGS (For O.H.V. Models).				
C3/82	... C.81	Push rod, complete	2	18, ES2
C3/83	... C.82	Push rod, bottom	2	18, ES2
C3/86	... C.84	Push rod, top	2	18, ES2
C3/87	... C.85	Push rod adjuster and locknut	2	18, ES2
C3/84	... C.83	Push rod cover	2	18, ES2
C3/88	... C.86	Push rod cover, bottom, sealing washer	2	18, ES2
C3/89	... C.80	Push rod cover, top, sealing washer	2	18, ES2
ROCKER BOX AND FITTINGS (O.H.V. Models).				
C3/90	... C.57	Rocker box with cover	1	18, ES2
C3/92	... C.54	Rocker box inspection cover	1	18, ES2
C3/94	... C.53	Rocker box inspection cover screw	2	18, ES2
C3/95	... C.55	Rocker box inspection cover washer	1	18, ES2
C3/108	... C.58	Rocker box securing bolt, long	7	18, ES2
C3/110	... C.56	Rocker box securing bolt, short	2	18, ES2
A3/109	... C.59	Rocker box securing bolt washer	7	18, ES2
C3/699	M.42/C.61	Rocker box lubrication pipe with banjo connection	1	18, ES2
C3/700	... C.62	Rocker box lubrication pipe connection bolt	1	18, ES2
C3/701	... C.60	Rocker box lubrication pipe connection bolt washer	2	18, ES2

PLATE. D.

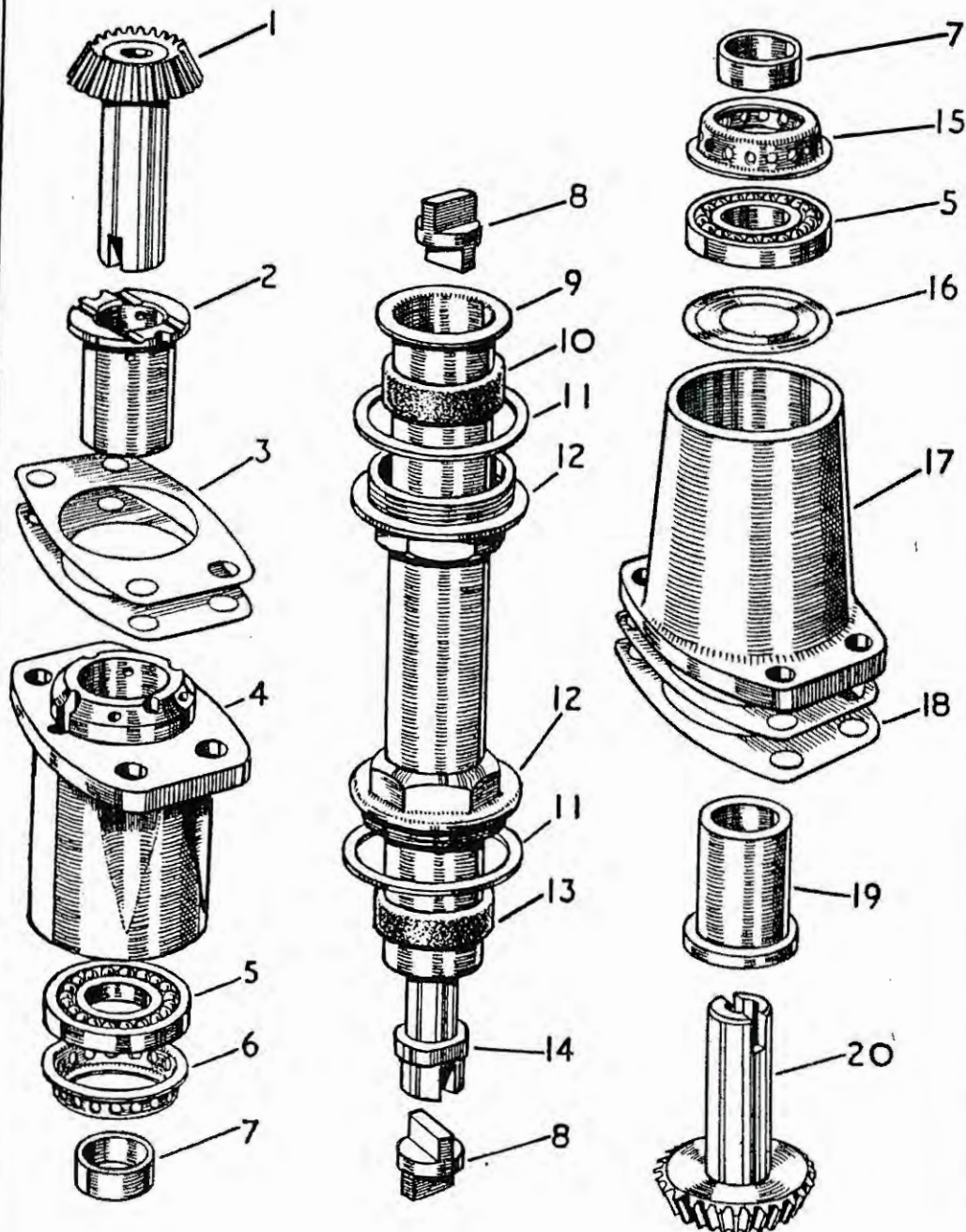


PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
OVERHEAD ROCKERS.				
C3/96	... C.64	Rocker bush	4	18, ES2
C3/97	... C.63	Rocker shaft	2	18, ES2
C3/98	... C.67	Rocker shaft shim washer (as necessary)		18, ES2
C3/102	... C.70	Rocker shaft nut	2	18, ES2
13802	... C.69	Rocker shaft nut copper washer	2	18, ES2
13794	... C.68	Rocker shaft washer, large	2	18, ES2
13818	... C.66	Rocker shaft thrust spring washer	2	18, ES2
C3/99	... C.71	Rocker arm, inlet	1	18, ES2
C3/100	... C.73	Rocker arm, exhaust	1	18, ES2
C3/104	... C.72	Rocker arm ball end	2	18, ES2
C3/105	... C.74	Rocker arm pad	2	18, ES2

O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.

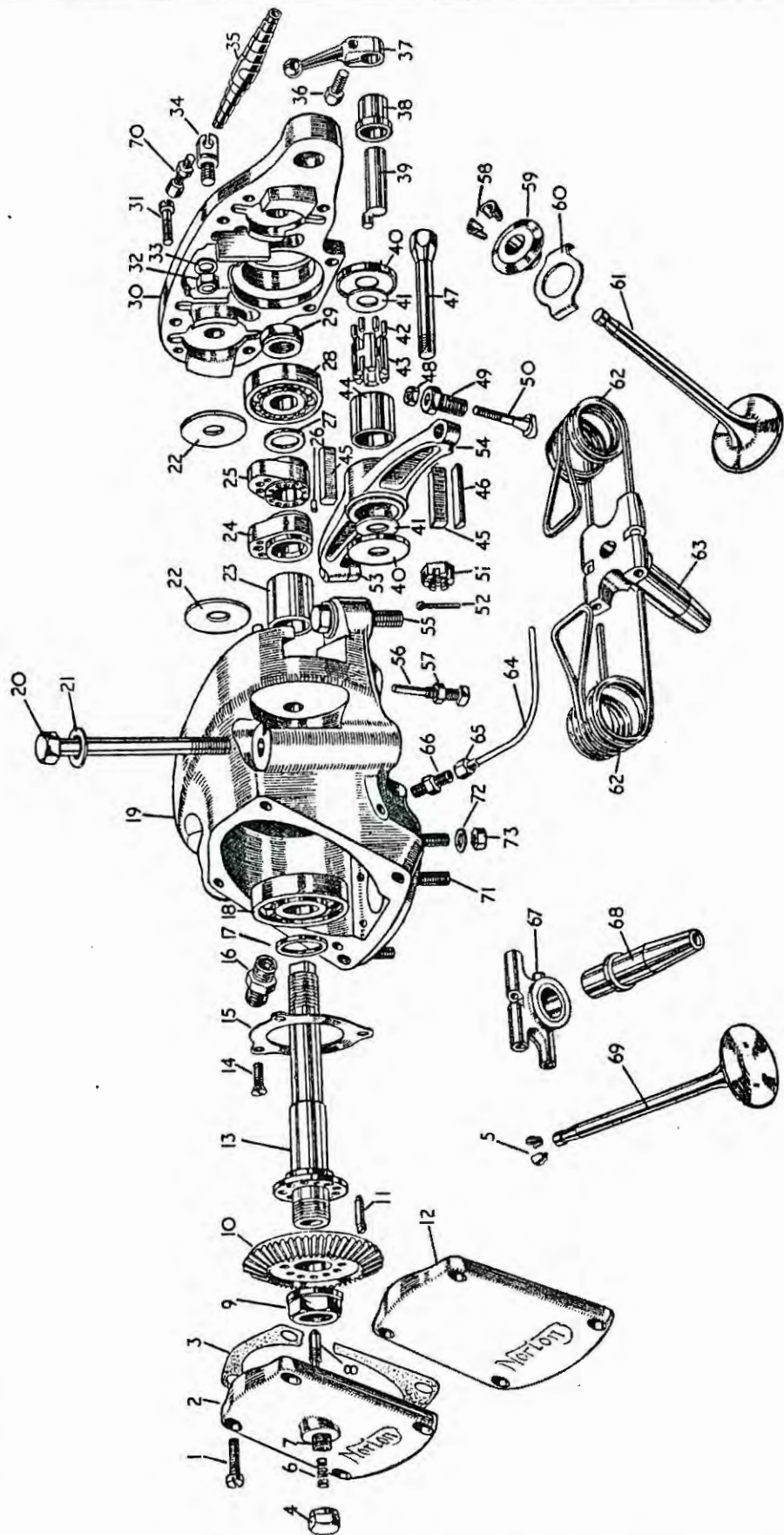
A11/748	... B.57	Mainshaft bevel	1	30, 40 ...
A11M/748	... B.57	Mainshaft bevel	1	30M, 40M
A11/749	... B.58	Mainshaft bevel key	1	30, 30M, 40, 40M
A11/750	...	Mainshaft bevel washer	1	30, 30M, 40, 40M
A11/751	... E.20	Vertical shaft bottom bevel	1	30, 30M, 40, 40M
A11/752	... E.17	Vertical shaft bottom bevel housing with bush	1	30, 30M, 40, 40M
A11/753	... E.19	Vertical shaft bottom bevel bush	1	30, 30M, 40, 40M
A11/754	... E.7	Vertical shaft top or bottom bevel collar	1	30, 30M, 40, 40M
A11/755	... E.5	Vertical shaft top or bottom bearing	2	30, 30M, 40, 40M
A11/756	... E.16	Vertical shaft bottom bearing dished washer	1	30, 30M, 40, 40M
A11/757	... E.6	Vertical shaft top rubber ring, steel cup ...	1	30, 30M, 40, 40M
A11/758	... E.10	Vertical shaft top rubber ring	1	30, 30M, 40, 40M
A11/759	... E.15	Vertical shaft bottom rubber ring, steel cup	1	30, 30M, 40, 40M
A11/760	... E.13	Vertical shaft bottom rubber ring	1	30, 30M, 40, 40M
A11/761	... E.12	Vertical shaft tube top or bottom union nut	2	30, 30M, 40, 40M
A11/762	... E.11	Vertical shaft tube top or bottom union nut washer	2	30, 30M, 40, 40M
A11/763	... E.14	Vertical shaft	1	30 ...
A11M/763	... E.14	Vertical shaft	1	30M ...
A10/763	... E.14	Vertical shaft	1	40 ...
A10M/763	... E.14	Vertical shaft	1	40M ...
C10M/763	... E.14	Vertical shaft	1	(1946/7) 40M ...
A11/764	... E.8	Vertical shaft top or bottom coupling	2	(1948/9) 30, 30M, 40, 40M
A11/764P	...	Vertical shaft top or bottom coupling (thick) (for Pool petrol)	1	30, 30M, 40, 40M
A11/765	... E.9	Vertical shaft tube	1	30, 30M, 40, 40M
A11/766	... E.18	Vertical shaft bottom bearing housing packing washer	1	30, 30M, 40, 40M
A11/767	... E.1	Vertical shaft top bevel	1	30, 30M, 40, 40M
A11/768	... E.4	Vertical shaft top bevel housing with bush	1	30, 40 ...
A11M/768	... E.4	Vertical shaft top bevel housing with bush	1	30M, 40M

PLATE. E.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.—cont.				
A11/769	... E.2	Vertical shaft top bevel bush	1	30, 40 ...
A11M/769	... E.2	Vertical shaft top bevel bush	1	30M, 40M
A11/770	... E.3	Vertical shaft top bevel housing washer ...	1	30, 30M, 40, 40M
A11/771	... F.10	Camshaft bevel	1	30, 30M, 40, 40M
A11/772	... F.9	Camshaft bevel securing nut	1	30, 30M, 40, 40M
A11/773	... F.11	Camshaft bevel locating peg	1	30, 30M, 40, 40M
A11/774	...	Camshaft bevel packing washer	1	30, 30M, 40, 40M
A11/775	... F.17	Distance piece between mainshaft and ballrace	1	30, 30M, 40, 40M
A11/776	... F.19	Rocker box with cover	1	30, 40 ...
A11M/776	... F.19	Rocker box with cover	1	30M, 40M
A11/777	... F.30	Rocker box panel cover	1	30, 40 ...
A11M/777	... F.30	Rocker box panel cover	1	30M, 40M
A11/778	... F.64	Valve guide lubrication pipe	1	30, 30M, 40, 40M
A11/779	... F.65	Valve guide lubrication pipe nut	1	30, 30M, 40, 40M
A11/780	... F.66	Valve guide lubrication pipe union	1	30, 30M, 40, 40M
A11/781	... F.12	Rocker box inspection cover	1	30, 40 ...
A11M/781	... F.2	Rocker box inspection cover	1	30M, 40M
A11/782	... F.3	Rocker box inspection cover washer	1	30, 40 ...
A11M/782	... F.3	Rocker box inspection cover washer	1	30M, 40M
A11/719	... F.16	Rocker box or crankcase oil feed pipe union	1	30, 30M, 40, 40M
A11/783	B.28/F.71	Vertical shaft top or bottom bevel housing studs	8	30, 30M, 40, 40M
E3231	B.29/F.73	Vertical shaft top or bottom bevel housing stud nut	8	30, 30M, 40, 40M
11796	B.30/F.72	Vertical shaft top or bottom bevel housing stud washer	8	30, 30M, 40, 40M
A11/784	... F.1	Rocker box inspection cover screw	1	30, 30M, 40, 40M
A11/687	... F.311	Rocker box panel cover screw or crankcase bevel cover screw	1	30, 30M, 40, 40M
A11/785	... F.18	Camshaft bearing (rocker box) (ball)	1	30, 30M, 40, 40M
A11/786	... F.28	Camshaft bearing (panel cover) (roller) ...	1	30, 40 ...
A11M/786	... F.28	Camshaft bearing (panel cover) (roller) ...	1	30M, 40M
A11/787	... F.15	Camshaft bearing rocker box retaining washer	1	30, 30M, 40, 40M
A11/35	... F.14	Camshaft bearing rocker box retaining washer screws	1	30, 30M, 40, 40M
A11/788	... F.27	Distance piece between cams and roller bearing	1	30, 30M, 40, 40M
A11/789	... D.24	Rocker box oil feed pipe	1	30, 40 ...
A11M/789	... D.23	Rocker box oil feed pipe	1	30M, 40M
A11/790	... F.13	Camshaft	1	30, 40 ...
A11M/790	... F.13	Camshaft	1	30M, 40M
A11M/791	...	Plug for camshaft	1	30M, 40M
A11M/792	... F.8	Camshaft oil feed jet	1	30M, 40M
A2/13	... F.7	Camshaft oil feed jet holder	1	30M, 40M
A2/14	... F.6	Camshaft oil feed jet spring	1	30M, 40M
A11M/793	... F.4	Camshaft oil feed jet holder nut	1	30M, 40M
A11/794	... F.25	Cam inlet (No. 6212)	1	30 ...
A10/794	... F.25	Cam inlet (No. 6466)	1	40, 40M

PLATE. F.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.—cont.				
A11M/794 ...	F.25	Cam inlet (No. 11587)	1	30M ...
A11/795 ...	F.24	Cam exhaust (No. 6213)	1	30 ...
A10/795 ...	F.24	Cam exhaust (No. 6389)	1	40, 40M
A11M/795 ...	F.24	Cam exhaust (No. 11588)	1	30M ...
A11/796 ...	F.26	Cam securing roller	1	30, 30M, 40, 40M
A11/797 ...		Cam key	1	30, 30M, 40, 40M
A11/798 ...	F.23	Camshaft slotted bush	1	30, 30M, 40, 40M
A11/799 ...	F.29	Camshaft nut (left-hand thread) panel cover end	1	30, 30M, 40, 40M
A11/800 ...		Camshaft packing washer	1	30, 30M, 40, 40M
A11/801 ...	F.54	Cam rocker (inlet or exhaust)	2	30, 30M, 40, 40M
A11/802 ...	F.53	Cam rocker pad (inlet or exhaust)	2	30, 30M, 40, 40M
A11/803 ...	F.50	Rocker adjusting screw	2	30, 30M, 40, 40M
A11/804 ...	F.49	Rocker adjusting screw sleeve	2	30, 30M, 40, 40M
A11/805 ...	F.48	Rocker adjusting screw nut	2	30, 30M, 40, 40M
A11/806 ...	F.44	Cam rocker bush	2	30, 30M, 40, 40M
A11/807 ...	F.43	Cam rocker roller cage	2	30, 30M, 40, 40M
A11/808 ...	F.42	Cam rocker rollers (per rocker)	1	30, 30M, 40, 40M
A11/809 ...	F.41	Cam rocker roller retaining washers	4	30, 30M, 40, 40M
A11/810 ...	F.47	Cam rocker pivot bolt	2	30, 30M, 40, 40M
A11/811 ...	F.51	Cam rocker pivot bolt nut	2	30, 30M, 40, 40M
A11/812 ...	F.52	Cam rocker pivot bolt cotter pin	2	30, 30M, 40, 40M
A11/813 ...	F.22	Cam rocker cork washer	4	30, 30M, 40, 40M
A11/814 ...	F.40	Cam rocker cork washer steel cup	4	30, 30M, 40, 40M
A11/815 ...	F.45	Cam rocker box rubber pad	4	30, 30M, 40, 40M
A11/816 ...	F.46	Cam rocker box rubber pad roller	2	30, 30M, 40, 40M
A11/817 ...	F.56	Rocker box rubber pad bottom adjusting screw	2	30, 30M, 40, 40M
A11/818 ...	F.57	Rocker box rubber pad bottom adjusting screw nut	2	30, 30M, 40, 40M
A11/108(L)	F.20	Rocker box bolt, long	2	30, 30M, 40, 40M
A11/108(S)	F.55	Rocker box bolt, short	2	30, 30M, 40, 40M
E5455 ...	F.21	Rocker box bolt washer	4	30, 30M, 40, 40M

MAGNETO OR MAGDYN0 DRIVING PARTS AND FITTINGS.

C2/79 ...	A.31	Magneto sprocket (engine)	1	1, 16H, 18, ES2
A2/79 ...	B.6	Magneto sprocket (engine)	1	30, 30M, 40, 40M
A2/80 ...	A.62/B.72	Magneto sprocket securing nut	1	30, 40, 1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAGNETO OR MAGDYNO DRIVING PARTS AND FITTINGS—cont.				
E5376	A.61/B.73	Magneto sprocket securing nut washer ...	1	30, 40, 1, 16H, 18, ES2
A2/81	... A.59	Magneto sprocket key	1	All Models
A11M/80	... B.52	Magneto sprocket and rev. counter drive nut	1	30M, 40M
C2/112	... A.33	Magdyno sprocket	1	1, 16H, 18, ES2
A11/112	... B.4	Magneto (B.T.H.) or magdyno sprocket ...	1	30, 30M, 40, 40M
A2/115	... A.35	Magdyno sprocket securing nut	1	All Models
A2/116	... A.34	Magdyno sprocket securing nut washer ...	1	All Models
E6270	... H.28	Base stud for B.T.H. magneto	3	30M, 40M
E4267	... H.30	Base stud for Lucas magdyno	3	30, 40 ...
E3837	... H.31	Long nut securing magneto or magdyno to platform	1	30, 30M, 40, 40M
E3224	... H.29	Short nut securing magneto or magdyno to platform	2	30, 30M, 40, 40M
E5455	...	Washer for magneto base stud	3	30, 30M, 40, 40M
C2/117	... Y.4	Magdyno platform	1	1, 16H, 18, ES2
E3831	... Y.6	Magdyno platform countersunk screw ...	4	1, 16H, 18, ES2
1518A	... Y.5	Magdyno platform countersunk screw shake proof washer	4	1, 16H, 18, ES2
A2/118	... Y.7	Magdyno platform locking plate	1	1, 16H, 18, ES2
E3798	... Y.8	Magdyno platform locking plate pin	1	1, 16H, 18, ES2
C2/113	... A.32	Magdyno chain (44 link)	1	1, 16H, 18, ES2
A11/113	... B.5	Magdyno chain (46 link)	1	30, 30M
A10/113	... B.5	Magdyno chain (45 link)	1	40, 40M

DRY SUMP OIL PUMP AND DRIVE PARTS.

Side and O.H.V. Models.

A2/128	... A.68	Dry sump gear pump, complete	1	1, 16H, 18, ES2
A2/129	... A.65	Dry sump gear pump spindle nut	1	1, 16H, 18, ES2
A2/130	... A.64	Dry sump gear pump spindle worm gear wheel	1	1, 16H, 18, ES2
A2/131	...	Dry sump gear pump spindle worm gear wheel key	1	1, 16H, 18, ES2
A2/132	... A.66	Dry sump gear pump body and timing cover connection bush	1	1, 16H, 18, ES2
A2/133	... A.67	Dry sump gear pump body and timing cover connection fibre washer	1	1, 16H, 18, ES2
C2/134	... A.63	Engine mainshaft pump driving worm	1	1, 16H, 18, ES2
E4440	... A.45	Dry sump gear pump crankcase stud	2	1, 16H, 18, ES2
E3231	... A.46	Dry sump gear pump crankcase stud nut	2	1, 16H, 18, ES2

DRY SUMP OIL PUMP AND DRIVE PARTS.

O.H.C. Models.

A11/128	... B.17	Dry sump gear pump, complete	1	30, 30M, 40, 40M
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PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
DRY SUMP OIL PUMP AND DRIVE PARTS. O.H.C. Models—cont.				
A11/729	... B.54	Dry sump gear pump spindle driving plate	1	30, 30M, 40, 40M
A11/134	... B.56	Engine mainshaft pump driving pinion	1	30, 30M, 40, 40M
A11/730	... B.55	Engine mainshaft pump driving pinion nut	1	30, 30M, 40, 40M
A11/731	... B.53	Pump and magneto drive gear wheel	1	30, 30M, 40, 40M
A11/732	... B.16	Oil pump securing screw	2	30, 30M, 40, 40M

NOTE.—Dry sump pump parts cannot be supplied separately. It is necessary to return the complete pump to the works for attention.

CYLINDER BARREL AND HEAD.

C7/135	... C.22	Cylinder barrel with valve guides	1	16H ...
C2/135	... C.22	Cylinder barrel with valve guides	1	1 ...
C3/135	... C.99	Cylinder barrel	1	18, ES2
A11/135	... D.18	Cylinder barrel	1	30 ...
A11/135AL	...	Cylinder barrel (aluminium)	1	30 ...
A11M/135	... D.10	Cylinder barrel	1	30M ...
A10/135	... D.18	Cylinder barrel	1	40 ...
A10/135AL	...	Cylinder barrel (aluminium)	1	40 ...
A10M/135	... D.10	Cylinder barrel	1	40M ...
				(1946/7)
C10M/135	... D.10	Cylinder barrel	1	40M ...
				(1948/9)
C7/136	... C.24	Cylinder head	1	1 ...
C7/136	... C.24	Cylinder head	1	16H ...
C3/136	... C.90	Cylinder head with valve guides	1	18, ES2
C7/137	... C.23	Cylinder head joint washer	1	1 ...
C2/137	... C.23	Cylinder head joint washer	1	16H ...
C3/137	... C.98	Cylinder head joint washer	1	18, ES2
A11/136	... D.16	Cylinder head with valve guides (cast iron)	1	30 ...
A11/136AL	...	Cylinder head with valve guides (aluminium)	1	30 ...
A11M/136	... D.5	Cylinder head with valve guides	1	30M ...
A10/136	... D.16	Cylinder head with valve guides (cast iron)	1	40 ...
A10/136AL	...	Cylinder head with valve guides (aluminium)	1	40 ...
A10M/136	... D.5	Cylinder head with valve guides	1	40M ...
C2/152	... C.27	Compression plug	1	1, 16H
C3/153	... C.28	Compression plug copper abestos washer ..	1	1, 16H
A2/154	... C.21	Carburetter adaptor	1	1, 16H
A3/154	... C.52	Carburetter adaptor	1	18, ES2
C2/155	... C.29	Cylinder head holding down stud	9	1, 16H
A3/156	... C.91	Cylinder head holding down stud nut ...	4	18, ES2
A2/156	... C.25	Cylinder head holding down stud nut ...	9	1, 16H
E5455	... C.26	Cylinder head holding down stud nut washer	9	1, 16H
A11/156	... D.4	Cylinder head holding down sleeve nut ...	4	30, 30M
A10/156	... D.4	Cylinder head holding down sleeve nut ...	4	40, (40M
				1946/7)
C10/156	... D.4	Cylinder head holding down sleeve nut ...	4	40M ...
				(1948/9)
E6662	... D.17	Cylinder head sleeve nut washer	4	30, 30M, 40, 40M
C3/157	... C.102	Cylinder base paper washer	1	18, ES2
C2/157	... C.40	Cylinder base paper washer	1	1, 16H
A11/157	... D.20	Cylinder base paper washer	1	30 ...
A10/157	... D.20	Cylinder base paper washer	1	40 ...
A11/726	... D.19	Compression plate, $\frac{1}{2}$ m/m to 2 m/m ...	1	30, 30M
A10/726	... D.19	Compression plate, $\frac{1}{2}$ m/m to 2 m/m ...	1	40, 40M
A11/727	... D.1	Carburetter flange washer	1	30, 30M, 40, 40M
E3798	... D.2	Carburetter flange bolt	2	30, 30M, 40, 40M
11796	... D.3	Carburetter flange bolt washer	2	30, 30M, 40, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
VALVES, GUIDES, SPRINGS AND FITTINGS.				
A2/141	... C.1	Valve only (inlet or exhaust)	2	16H ...
C7/141	... C.1	Valve only (inlet or exhaust)	2	1 ...
A3/142	... C.97	Valve only (inlet or exhaust)	2	18, ES2
A11/142	... F.69	Valve inlet	1	30 ...
A11M/142	... F.69	Valve inlet	1	30M ...
A10/142	... F.69	Valve Inlet	1	40 ...
A10M/142	... F.69	Valve inlet	1	40M ...
A11/143	... F.61	Valve exhaust	1	30, 30M
A10/143	... F.61	Valve exhaust	1	40 ...
A10M/143	... F.61	Valve exhaust	1	40M ...
A2/138	... C.2	Valve guide inlet	1	1, 16H
A2/139	... C.3	Valve guide exhaust	1	1, 16H
A3/140	... C.92	Valve guide (inlet or exhaust)	2	18, ES2
A11/138	... F.68	Valve guide inlet	1	30, 30M, 40, 40M
A11/139	... F.63	Valve guide exhaust	1	30, 30M, 40, 40M
A11/148	... F.67	Inlet valve guide bottom collar	1	30, 30M, 40, 40M
A2/144	... C.4	Valve spring (inlet or exhaust)	2	1, 16H
A3/145	... C.95	Valve spring small inner (inlet or exhaust)	2	18, ES2
A3/146	... C.94	Valve spring outer (inlet or exhaust)	2	18, ES2
A11/144	... F.62	Hairpin valve spring	4	30, 30M, 40, 40M
C2/147	... C.32	Valve spring cup top	2	1, 16H
A2/148	... C.5	Valve spring cup bottom	2	1, 16H
A3/147	... C.96	Valve spring cup top	2	18, ES2
A3/148	... C.93	Valve spring bottom collar	2	18, ES2
A11/147	... F.59	Hairpin valve spring top cup	2	30, 30M, 40, 40M
A11/725	... F.60	Hairpin valve spring top cup plate	2	30, 30M, 40, 40M
A2/149	... C.6	Valve split cotter (2 pairs per valve)	2	1, 16H, 18, ES2
A11/150	... F.5	Valve cotter inlet (2 halves)	2	30, 30M, 40, 40M
A11/151	... F.58	Valve cotter exhaust (2 halves)	2	30, 30M, 40, 40M

CONNECTING RODS.

A2/158	... C.51	Connecting rod with small end bush	1	1, 16H
A3/158	... C.100	Connecting rod with small end bush	1	18, ES2
A11/158	... D.13	Connecting rod with small end bush	1	30 ...
A11M/158	... D.12	Connecting rod with small end bush	1	30M, (40M 1946/7)
C10M/158	... D.12	Connecting rod with small end bush	1	40M ... (1948/9)
A10/158	... D.13	Connecting rod with small end bush	1	40 ...
A2/159	C.50/D.22	Small end bush	1	1, 16H, 18, ES2, 30
A11M/159	... D.11	Small end bush	1	30M, 40, 40M ...

PISTONS AND RINGS.

C7/160	... C.47	Piston only	1	1 ...
C2/160	... C.47	Piston only	1	16H ...
C3/160	... C.101	Piston only	1	18, ES2
A11/160	... D.14	Piston only	1	30 ...
A11M/160	... D.6	Piston only	1	30M ...
A10/160	... D.14	Piston only	1	40 ...
A10M/160	... D.6	Piston only	1	40M ... (1946/7)
C10M/160	... D.6	Piston only	1	40M ... (1948/9)
A11/160	...	Piston only, high compression (for use with alcohol fuel)	1	30 ...

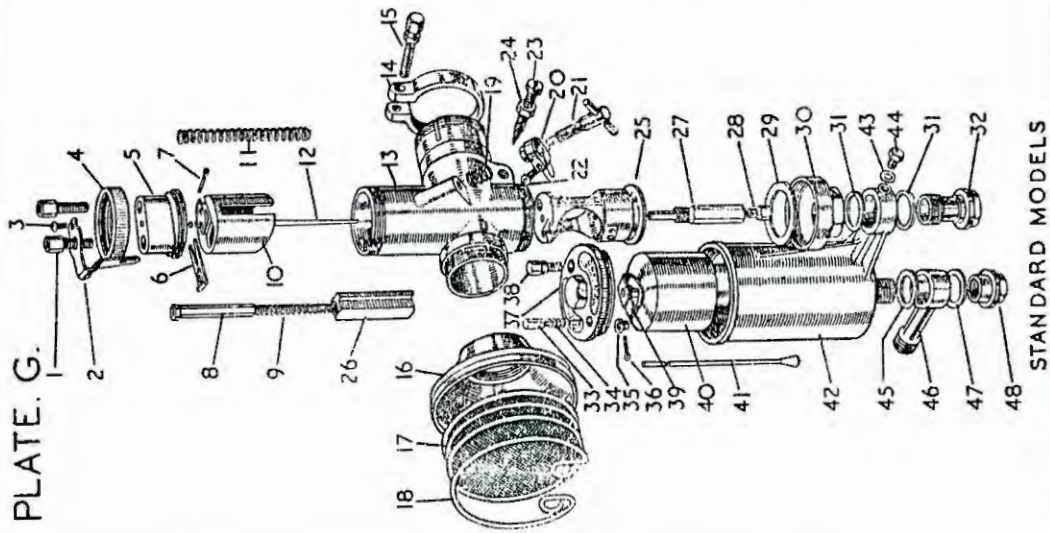
PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
PISTONS AND RINGS—cont.				
A11M/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	30M ...
A10/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	40, (40M 1946/7)
C10/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	40M ... (1948/9)
C7/702 ...		Piston complete with rings, gudgeon pin and circlips	1	1 ...
C2/702 ...		Piston complete with rings, gudgeon pin and circlips	1	16H ...
C3/702 ...		Piston complete with rings, gudgeon pin and circlips	1	18, ES2
A11/702 ...		Piston complete with rings, gudgeon pin and circlips	1	30 ...
A11M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	30M ...
A10/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40 ...
A10M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40M ... (1946/7)
C10M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40M ... (1948/9)
C7/161 ...	C.48	Piston ring	2	1 ...
A2/161 ...	C.48	Piston ring	2	16H, 18, ES2, 30
A11M/161 ...	D.7	Piston ring	2	30M ...
A10/161 ...	D.7	Piston ring	2	40, 40M
C7/162 ...	C.49	Scraper piston ring	1	1 ...
A2/162 ...	C.49	Scraper piston ring	1	16H, 18, ES2, 30
A11M/162 ...	D.8	Scraper piston ring	1	30M ...
A10/162 ...	D.8	Scraper piston ring	1	40, (40M 1946/7)
C10/162 ...	D.8	Scraper piston ring	1	40M ... (1948/9)
A2/163 ...	C.46	Gudgeon pin	1	1, 16H, 18, ES2, 30
A11M/163 ...	D.9	Gudgeon pin	1	30M ...
A10/163 ...	D.15	Gudgeon pin	1	40 ...
A10M/163 ...	D.9	Gudgeon pin	1	40M ..
A2/164 ...	C.45/D.21	Gudgeon pin circlip	2	All Models

Pistons and rings can be supplied in the following oversizes: .010, .020, .030, .040. State size when ordering.

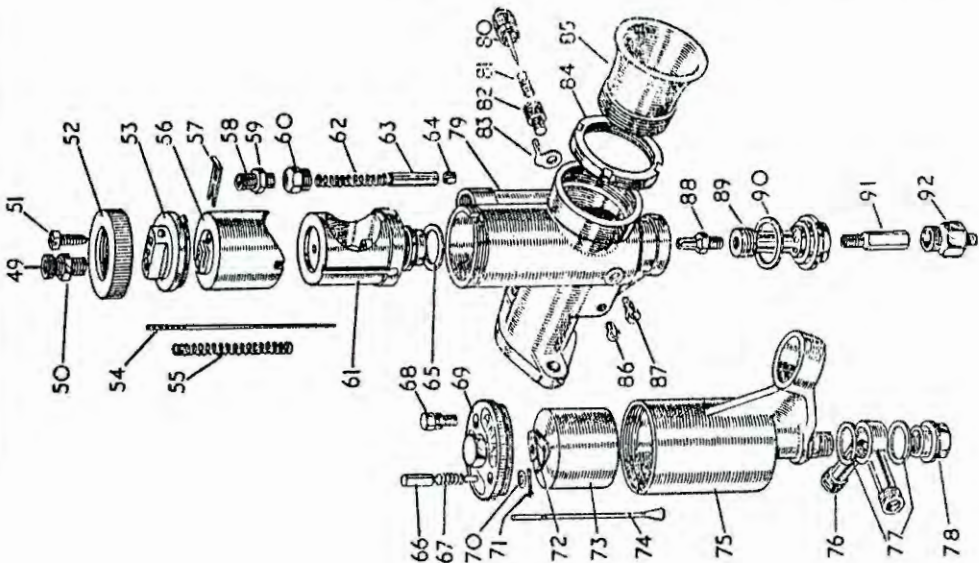
AMAL CARBURETTERS.

276/AT ...		Amal-Norton carburetter complete	1	1, 16H
276/AU ...		Amal-Norton carburetter complete	1	18, ES2
276/408 ...	G.13	Mixing chamber	1	1, 16H
276/407 ...	G.13	Mixing chamber	1	18, ES2
6/031 ...	G.4	Mixing chamber cap	1	1, 16H, 18, ES2
6/032B ...	G.5	Mixing chamber top	1	1, 16H, 18, ES2
6/033 ...	G.30	Mixing chamber union nut	1	1, 16H, 18, ES2
4/035 ...	G.1	Cable adjusters	1	1, 16H, 18, ES2
4/263 ...	G.11	Throttle valve spring	1	1, 16H, 18, ES2
6/040 ...	G.29	Washer for jet block	1	1, 16H, 18, ES2
4/230 ...	G.6	Spring clip for needle	1	1, 16H, 18, ES2

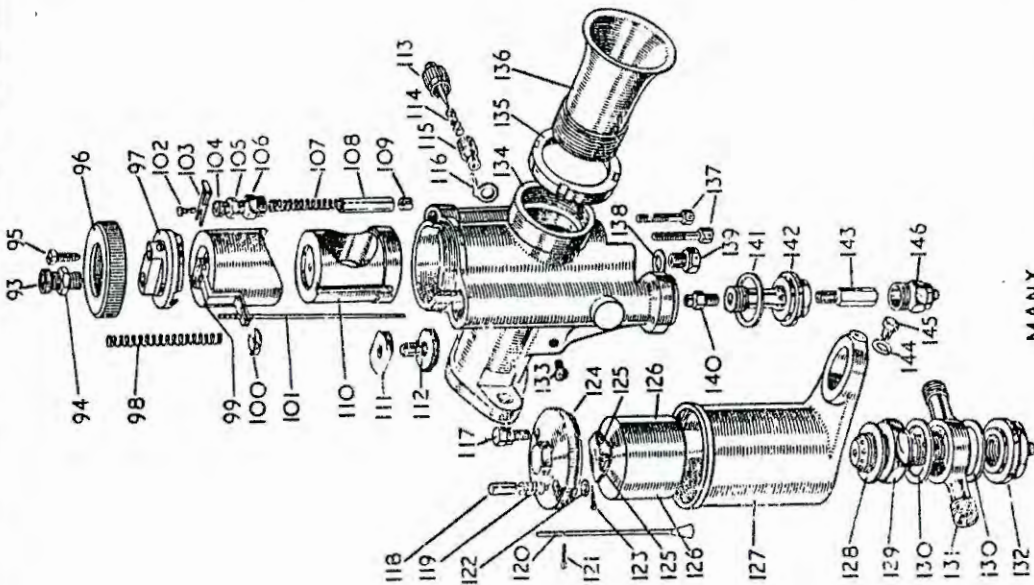
PLATE G.



STANDARD MODELS



INTERNATIONAL



MANX

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
AMAL CARBURETTORS—cont.				
4/042	... G.28	Jet No. 160	1	1, 16H, 18, ES2
4/043	... G.32	Holding bolt	1	1, 16H, 18, ES2
6/045	... G.26	Air valve	1	1, 16H, 18, ES2
4/046	... G.9	Air valve spring	1	1, 16H, 18, ES2
6/047	... G.8	Air valve guide	1	1, 16H, 18, ES2
6/042	... G.10	Throttle valve 6/5	1	1, 16H, 18, ES2
6/052	... G.10	Throttle valve 6/4	1	18, ES2
4/053	... G.31	Holding bolt washer	1	1, 16H, 18, ES2
206/058	... G.25	Jet block and barrel complete	1	1, 16H
206/059	... G.25	Jet block and barrel complete	1	18, ES2
4/060	... G.7	Split cotter for throttle valve	1	1, 16H, 18, ES2
4/061	... G.27	Needle jet	1	1, 16H, 18, ES2
6/065	... G.12	Needle	1	1, 16H, 18, ES2
13/129	... G.23	Air adjusting screw	1	1, 16H, 18, ES2
16/010	... G.24	Air adjusting screw locknut	1	1, 16H, 18, ES2
4/235	... G.2	Spring clip for top	1	1, 16H, 18, ES2
4/241	... G.3	Screw for spring clip	1	1, 16H, 18, ES2
15/2546	... G.21	Throttle stop screw	1	1, 16H, 18, ES2
15/1860	... G.20	Throttle stop body	1	1, 16H, 18, ES2
13/203	... G.19	Spring	1	1, 16H, 18, ES2
15/1988	... G.22	Screw	1	1, 16H, 18, ES2
30/109	... G.16	Air intake body	1	1, 16H, 18, ES2
30/080	... G.18	Air intake gauze spring clip	1	1, 16H, 18, ES2
6/201	... G.14	Outlet clip	1	1, 16H, 18, ES2
4/048	... G.15	Outlet clip pin	1	1, 16H, 18, ES2
30/110	... G.17	Air intake gauze complete	2	1, 16H, 18, ES2
FLOAT CHAMBER.				
64/156B	... G.42	Float chamber body	1	1, 16H, 18, ES2
14/208B	... G.37	Float chamber cover	1	1, 16H, 18, ES2
14/014R	... G.39	Bow spring for float	1	1, 16H, 18, ES2
14/015	... G.40	Float	1	1, 16H, 18, ES2
14/021	... G.38	Cover locking screw	1	1, 16H, 18, ES2
14/024	... G.41	Needle complete	1	1, 16H, 18, ES2
14/209	... G.33	Tickler	1	1, 16H, 18, ES2
14/210	... G.35	Tickler stop	1	1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
FLOAT CHAMBER—cont.				
14/032	... G.34	Tickler spring	1	1, 16H, 18, ES2
14/289	... G.36	Tickler cotter	1	1, 16H, 18, ES2
13/153	... G.44	Plug screw	1	1, 16H, 18, ES2
14/039	... G.43	Plug screw washer	1	1, 16H, 18, ES2
14/175	... G.45	Needle seating washer	1	1, 16H, 18, ES2
14/035	... G.46	Banjo	1	1, 16H, 18, ES2
14/036	... G.48	Banjo nut	1	1, 16H, 18, ES2
14/037	... G.47	Banjo nut washer	1	1, 16H, 18, ES2
1BE	...	Float chamber complete	1	1, 16H, 18, ES2

TYPE 10 T.T. CARBURETTER. Models 30 and 40 International.

10TT/30	...	Carburetter complete	1	30	...
10TT/40	...	Carburetter complete	1	40	...
175/043	... G.79	Mixing chamber body	1	30	...
175/060	... G.79	Mixing chamber body	1	40	...
TT/3334	... G.53	Mixing chamber top	1	30, 40	...
TT/3338	... G.52	Mixing chamber cap	1	30, 40	...
TT/2626	... G.58	Air cable adjuster	1	30, 40	...
TT/2627	... G.59	Air cable adjuster locknut	1	30, 40	...
TT/3360	... G.49	Throttle cable adjuster	1	30, 40	...
TT/3369	... G.50	Throttle cable adjuster locknut	1	30, 40	...
TT/3367	... G.51	Adjusting screw for lock plunger	1	30, 40	...
TT/2507	... G.60	Air barrel top	1	30, 40	...
175/108	... G.61	Choke adaptor 1½ in. bore	1	30, 40	...
175/101	... G.61	Choke adaptor 1¾ in. bore			
TT/3326	... G.88	Main jet	1	30, 40	...
TT/3970	... G.91	Needle jet	1	30, 40	...
TT/3971	... G.54	Jet needle	1	30, 40	...
4/230	... G.57	Jet needle clip	1	30, 40	...
134/104	... G.56	Throttle valve (please state no. of cut-way)	1	30, 40	...
TT/2558	... G.55	Throttle valve spring	1	30, 40	...
TT/2502	... G.63	Air valve	1	30, 40	...
TT/2558	... G.62	Air valve spring	1	30, 40	...
15/625	... G.89	Jet holder	1	30, 40	...
TT/3348	... G.92	Jet holder plug screw	1	30, 40	...
134/107	... G.65	Adaptor washer	1	30, 40	...
36/006	... G.90	Float chamber arm washer	1	30, 40	...
TT/2981	... G.80	Pilot needle	1	30, 40	...
TT/2966	... G.82	Pilot needle insert	1	30, 40	...
TT/2980	... G.81	Pilot needle spring	1	30, 40	...
TT/2982	... G.83	Pilot needle spring catch	1	30, 40	...
TT/2503	... G.64	Nipple holder for air valve	1	30, 40	...
TT/2403	... G.86	Small plug screw	1	30, 40	...
134/105	... G.87	Adaptor location peg	1	30, 40	...
175/118	... G.85	Air intake tube 1½ in. bore	1	30, 40	...
185/121	... G.85	Air intake tube 1½ in. bore			
175/117	... G.85	Air intake tube 1½ in. bore			
175/119	... G.84	Lock ring for air intake tube	1	30, 40	...
14/314	... G.75	Float chamber body only	1	30, 40	...
14/138	... G.69	Cover complete	1	30, 40	...
14/021	... G.68	Cover lock screw	1	30, 40	...
14/031	... G.66	Tickler	1	30, 40	...
14/032	... G.67	Tickler spring	1	30, 40	...

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
TYPE 10 T.T. CARBURETTER. Models 30 and 40 International—cont.				
14/033	... G.71	Tickler cotter pin	1	30, 40 ...
14/189	... G.70	Tickler washer	1	30, 40 ...
14/0245	... G.74	Float needle	1	30, 40 ...
14/017	... G.73	Float	1	30, 40 ...
14/279	... G.72	Float bow spring	1	30, 40 ...
14/173	... G.76	Banjo	1	30, 40 ...
14/037	... G.77	Washer for banjo	2	30, 40 ...
14/036	... G.78	Banjo nut	1	30, 40 ...

REMOTE NEEDLE TYPE CARBURETTER. Models 30 and 40 Manx.

RN/30M	...	Carburetter complete	1	30M ...
RN/40M	...	Carburetter complete	1	40M ...
185/060	... G.134	Mixing chamber body	1	40M ...
185/281	... G.134	Mixing chamber body	1	30M ...
TT/3334	... G.97	Mixing chamber top	1	30M, 40M
185/108	... G.96	Mixing chamber cap	1	30M, 40M
TT/2626	... G.104	Air cable adjuster	1	30M, 40M
TT/2627	... G.105	Air cable adjuster locknut	1	30M, 40M
TT/3360	... G.93	Throttle cable adjuster	1	30M, 40M
TT/3369	... G.94	Throttle cable adjuster locknut	1	30M, 40M
TT/3367	... G.95	Adjusting screw for mixing chamber top	1	30M, 40M
185/107	... G.110	Choke adaptor 1½ in. bore	1	30M, 40M
185/294	... G.110	Choke adaptor 1½ in. bore		
185/295	... G.110	Choke adaptor 1½ in. bore		
TT/3326	... G.143	Main jet	1	30M, 40M
185/109	... G.140	Needle jet	1	30M, 40M
185/119	... G.101	Jet needle	1	30M, 40M
185/150	... G.100	Jet needle clip	1	30M, 40M
134/107	... G.99	Throttle valve complete w/Needle Carrier (please state cut-away no.)	1	30M, 40M
TT/2558	... G.98	Throttle valve spring	1	30M, 40M
15/625	... G.142	Jet holder	1	30M, 40M
TT/3348	... G.146	Jet holder plug	1	30M, 40M
185/137	... G.139	Mixing chamber base plug	1	30M, 40M
59/027	... G.138	Mixing chamber base plug washer	1	30M, 40M
185/110	...	Primary choke	1	30M, 40M
185/138	... G.137	Choke adaptor screw	1	30M, 40M
TT/2502	... G.108	Air valve	1	30M, 40M
TT/2558	... G.107	Air valve spring	1	30M, 40M
TT/2507	... G.106	Air barrel top	1	30M, 40M
TT/2403	... G.133	Small plug screw	1	30M, 40M
TT/2503	... G.109	Air valve nipple holder	1	30M, 40M
185/106	... G.112	Needle chamber top cap	1	30M, 40M
185/120	... G.111	Needle chamber top cap spring	1	30M, 40M
185/105	... G.102	Cable stop peg	1	30M, 40M
185/141	... G.103	Needle clip for cable stop peg	1	30M, 40M
TT/2981	... G.113	Pilot adjuster needle	1	30M, 40M
TT/2966	... G.115	Pilot adjuster needle inserts	1	30M, 40M
TT/2980	... G.114	Pilot adjuster spring	1	30M, 40M
TT/2982	... G.116	Pilot adjuster catch	1	30M, 40M
175/108	... G.136	Air intake tube 1½ in. bore	1	30M, 40M
185/121	... G.136	Air intake tube 1½ in. bore		
175/101	... G.136	Air intake tube 1½ in. bore		
175/119	... G.135	Air intake tube lock ring	1	30M, 40M
36/006	... G.141	Washer for float chamber	2	30M, 40M
14/532	...	Float chamber complete	1	30M, 40M
14/225R	... G.127	Float chamber body only	1	30M, 40M
14/138	... G.124	Cover complete	1	30M, 40M
14/021	... G.117	Cover lock screw	1	30M, 40M
14/031	... G.118	Tickler	1	30M, 40M
14/032	... G.119	Tickler spring	1	30M, 40M
14/033	... G.123	Tickler cotter pin	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
REMOTE NEEDLE TYPE CARBURETTER. Models 30 and 40 Manx—cont.				
14/189	... G.122	Tickler washer	1	30M, 40M
14/245	... G.120	Float needle	1	30M, 40M
14/304	... G.126	Float	1	30M, 40M
14/279	... G.125	Float bow spring	1	30M, 40M
193/084	... G.121	Float securing cotter pin	1	30M, 40M
14/253	... G.129	Needle valve seating	1	30M, 40M
14/252	... G.128	Needle valve seating washer	1	30M, 40M
14/232	... G.145	Body base plug screw	1	30M, 40M
14/241	... G.144	Washer for body base plug screw	1	30M, 40M
14/251	... G.131	Banjo	1	30M, 40M
14/275	... G.130	Washer for banjo	2	30M, 40M
14/255	... G.132	Banjo nut	1	30M, 40M

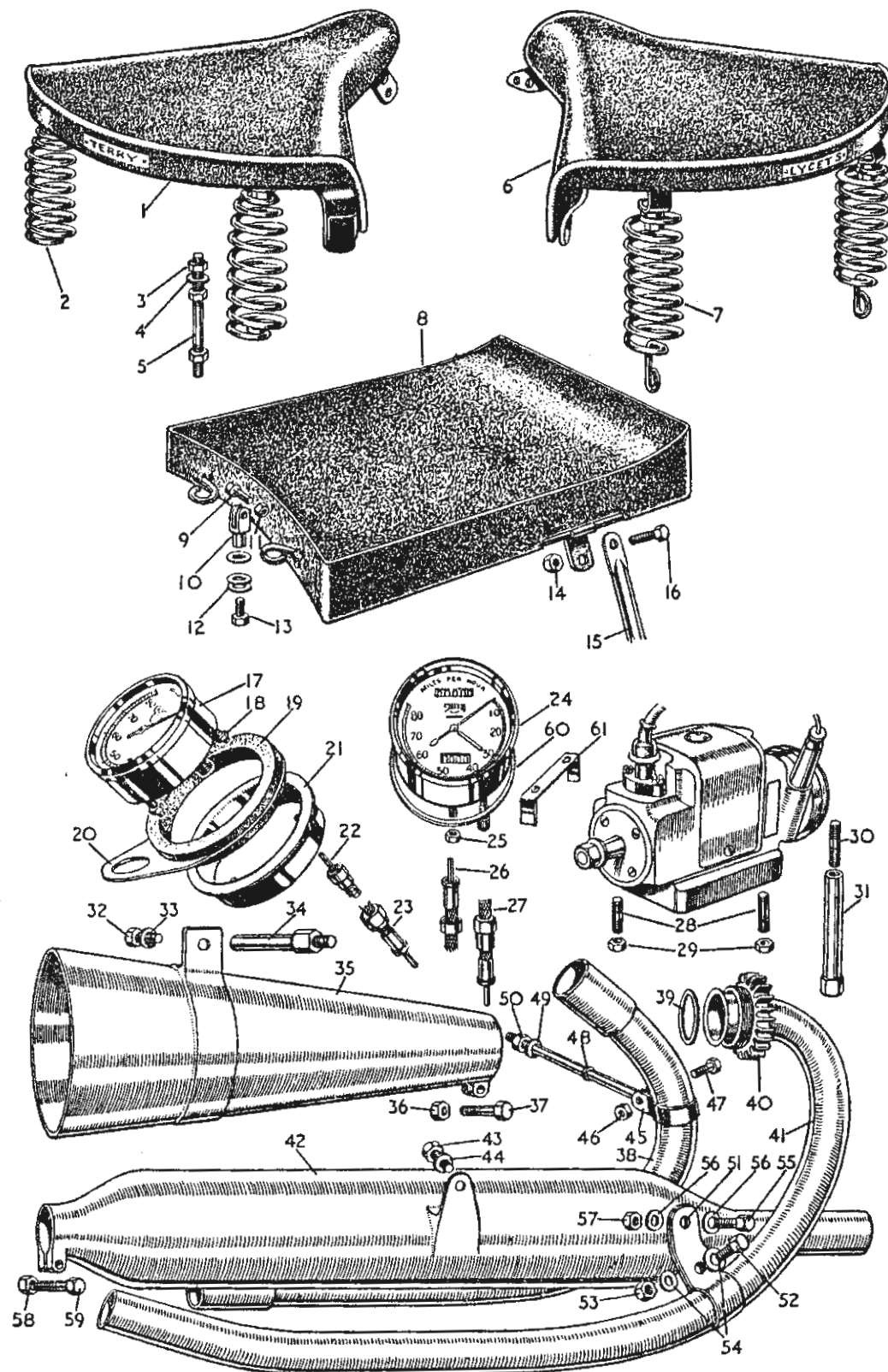
EXHAUST PIPES AND FITTINGS.

C7/165	... H.38	Exhaust pipe	1	1
C2/165	... H.38	Exhaust pipe only	1	16H
C3/165	... H.41	Exhaust pipe only	1	18, ES2
A11/165	... H.41	Exhaust pipe only	1	30, 40
A11M/165	... H.41	Exhaust pipe only	1	30M, 40M
A3/166	... H.39	Exhaust pipe flange washer (cylinder head)	1	18, ES2, 30, 30M, 40, 40M
A3/167	... H.40	Exhaust pipe flange locking nut (cylinder head)	1	18, ES2, 30, 40
A11M/167	... H.40	Exhaust pipe flange locking nut (cylinder head)	1	30M, 40M
A2/168	... H.45	Exhaust pipe clip	1	1, 16H
12343	... H.47	Exhaust pipe clip bolt	1	1, 16H
E3229	... H.46	Exhaust pipe clip bolt nut	1	1, 16H
10245	... H.48	Exhaust pipe attachment bolt	1	1, 16H
E3238	... H.50	Exhaust pipe attachment bolt nut	1	1, 16H
E5375	... H.49	Exhaust pipe attachment bolt washer	1	1, 16H
A11M/168	... H.51	Exhaust pipe clip	1	30M, 40M
E3798	... H.52	Exhaust pipe clip bolt	1	30M, 40M
E3223	... H.53	Exhaust pipe clip bolt nut	1	30M, 40M
E5456	... H.54	Exhaust pipe clip bolt washer	2	30M, 40M
E4010	... H.55	Exhaust pipe clip engine plate attachment bolt	1	30M, 40M
E3224	... H.57	Exhaust pipe clip engine plate attachment bolt nut	1	30M, 40M
E5376	... H.56	Exhaust pipe clip engine plate attachment bolt washer	2	30M, 40M

SILENCER MEGAPHONE AND FITTINGS.

A2/169	... H.42	Silencer	1	1, 16H, 18
B4/169	... H.42	Silencer	1	ES2, 30 40
13037	...	Silencer support stud	1	1, 16H, 18
E3224	...	Silencer support stud nut	1	1, 16H, 18
E4010	... H.43	Silencer sleeve bolt	1	1, 16H, 18, ES2, 30, 40
E5376	... H.44	Silencer sleeve bolt washer	1	1, 16H, 18, ES2, 30, 40
E3801	... H.58	Silencer clip bolt	1	1, 16H, 18, ES2, 30, 40
E3231	... H.59	Silencer clip bolt nut	1	1, 16H, 18, ES2, 30, 40
11796	...	Silencer clip bolt nut washer	1	1, 16H, 18, ES2, 30, 40
A11M/167	... H.35	Megaphone	1	30M
A10M/167	... H.35	Megaphone	1	40M
11307	... H.34	Megaphone frame support stud	1	30M, 40M
E4010	... H.32	Megaphone frame support stud bolt	1	30M, 40M

PLATE. H.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
SILENCER MEGAPHONE AND FITTINGS—cont.				
E5376	...	H.33 Megaphone frame support stud bolt washer	1	30M, 40M
E3801	...	H.37 Megaphone clip bolt	1	30M, 40M
E3231	...	H.36 Megaphone clip bolt nut	1	30M, 40M
Y1796	...	Megaphone clip bolt washer	1	30M, 40M

NORTON ROAD-HOLDER FORKS AND STEERING DAMPER.

B11M/170	...	Road-holder fork complete	1	30M, 40M
B2/170	...	Road-holder fork complete	1	30, 40, 1, 16H, 18, ES2
B2/605	...	J.7 Main tube	2	All Models
B2/606	...	J.29 Main tube bottom bush	2	All Models
B2/607	...	J.31 Main tube bottom bush locking nut	2	All Models
B2/608	...	J.30 Main tube bottom bush locking nut washer	2	All Models
B2/609	...	J.28 Fork end (left-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/609	...	J.28 Fork end (left-hand)	1	30M, 40M
13567	...	J.39 Fork end hub spindle pinch stud off side	1	All Models
13433	...	J.39 Fork end hub spindle pinch stud near side	1	All Models
13434	...	J.41 Fork end hub spindle pinch stud nut	2	All Models
11776	...	J.40 Pinch stud washer	1	All Models
B2/611	...	J.27 Fork end (right-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/611	...	J.27 Fork end (right-hand)	1	30M, 40M
B2/612	...	J.38 Fork end drain plug	2	All Models
B2/613	...	J.37 Fork end drain plug washer	2	All Models
B2/614	...	J.26 Main tube top sleeve bush	2	All Models
B2/615	...	J.22 Main tube top sleeve bush locking ring	2	All Models
B2/616	...	J.24 Super oil seal	2	All Models
B2/617	...	J.25 Super oil seal paper washer	2	All Models
B2/618	...	J.17 Buffer spring	2	All Models
B2/619	...	J.19 Buffer spring leather washer (top)	2	All Models
B2/620	...	J.18 Main spring	2	All Models
B2/621	...	J.21 Main spring leather washer (bottom)	2	All Models
B2/622	...	J.14 Spring cover tube (top)	2	All Models
B2/623	...	J.15 Spring cover tube top securing plate	2	All Models
B2/624	...	J.16 Spring cover tube top securing plate screw	6	All Models
B2/625	...	J.20 Spring cover tube (bottom)	2	All Models
B2/626	...	J.23 Spring cover tube (bottom) securing screw	4	All Models
B2/627	...	J.33 Oil damper rod	2	All Models
B2/628	...	J.34 Oil damper rod fibre washer	1	All Models
C2/629	...	J.36 Oil damper rod plain washer	1	All Models
C2/630	...	J.35 Oil damper rod bolt	1	All Models
B2/631	...	J.75 Speedometer panel	1	30, 40, 1, 16H, 18, ES2
B2/632	...	J.76 Speedometer panel control cable rubber grummett	2	30, 40, 1, 16H, 18, ES2
B2/633	...	J.2 Main tube filler and retaining plug	2	All Models
B2/634	...	J.3 Main tube filler and retaining plug washer	2	All Models
B2/635	...	J.6 Main tube top cover (left-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/635	...	Main tube top cover (left-hand)	1	30M, 40M
B11M/636	...	Main tube top cover (right-hand)	1	30M, 40M
B2/636	...	J.5 Main tube top cover (right-hand)	1	30, 40, 1, 16H, 18, ES2
B2/637	...	Main tube top cover name plate	2	All Models
B2/638	...	Main tube top cover name plate rivet (per set 2)	2	All Models
B2/639	...	J.4 Main tube top cover rubber ring	2	All Models
B2/201	...	J.42 Steering damper adjuster	1	30, 40, 1, 16H, 18, ES2
B2/203	...	J.46 Steering damper adjuster rod	1	30, 40, 1, 16H, 18, ES2

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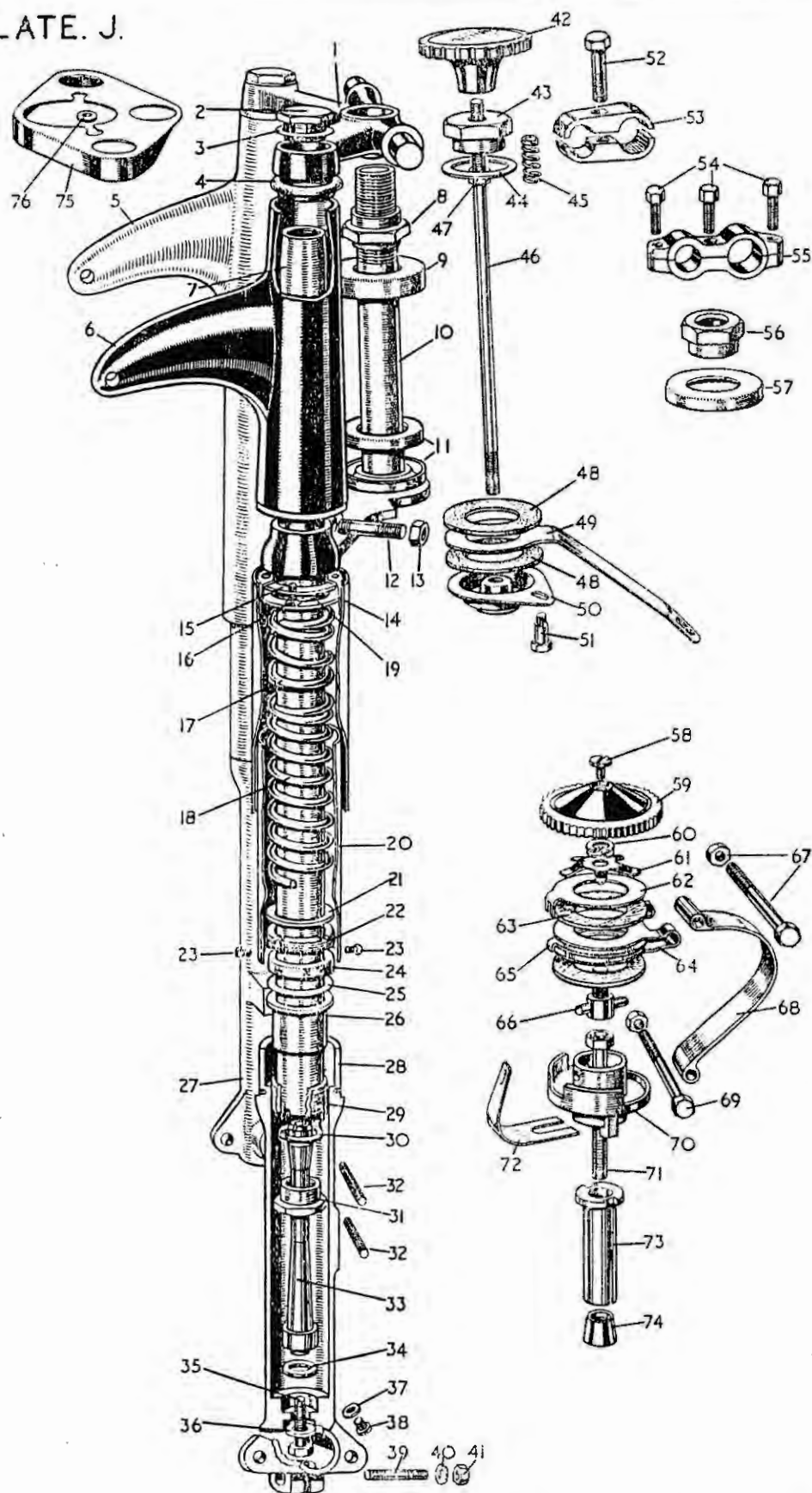
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PLATE. J.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
NORTON ROAD-HOLDER FORKS AND STEERING DAMPER—cont.				
B2/202	... J.45	Steering damper adjuster rod spring	1	30, 40, 1, 16H, 18, ES2
B2/640	... J.47	Steering damper adjuster rod spring lock- nut	1	30, 40, 1, 16H, 18, ES2
B2/207	... J.48	Steering damper friction disc	2	30, 40, 1, 16H, 18, ES2
B2/206	... J.49	Steering damper friction and anchor plate	1	30, 40, 1, 16H, 18, ES2
B2/208	... J.50	Steering damper bottom plate	1	30, 40, 1, 16H, 18, ES2
B2/641	... J.51	Steering damper bottom plate bolt	1	30, 40, 1, 16H, 18, ES2
A11M/836	...	Andre steering damper complete	1	30M, 40M
A11M/201	... J.59	Steering damper wheel	1	30M, 40M
A11M/874	... J.72	Steering damper wheel spring clip	1	30M, 40M
A11M/733	... J.58	Steering damper wheel locking screw	1	30M, 40M
A11M/734	... J.60	Steering damper wheel spring washer	1	30M, 40M
A11M/735	... J.61	Steering damper wheel star washer	1	30M, 40M
A11M/736	... J.62	Steering damper wheel top plate	1	30M, 40M
A11M/207	... J.63	Steering damper disc	4	30M, 40M
A11M/737	... J.65	Steering damper friction plate	1	30M, 40M
A11M/738	... J.64	Steering damper twin friction plate	1	30M, 40M
A11M/739	... J.66	Steering damper screwed T piece	1	30M, 40M
A11M/740	... J.70	Steering damper body	1	30M, 40M
A11M/741	... J.67	Steering damper top clip bolt and nut ...	1	30M, 40M
A11M/742	... J.68	Steering damper strap	1	30M, 40M
A11M/743	... J.69	Steering damper strap bolt and nut (frame head attachment)	1	30M, 40M
A11M/744	... J.73	Steering damper adaptor	1	30M, 40M
A11M/203	... J.71	Steering damper adaptor centre bolt	1	30M, 40M
A11M/745	... J.74	Steering damper adaptor centre bolt cone	1	30M, 40M
A11M/746	...	Steering damper adaptor centre bolt washer	1	30M, 40M
B2/172	... J.10	Fork crown and column	1	All Models
B2/642	... J.12	Fork crown main tube clamping stud	1	All Models
B2/643	... J.13	Fork crown main tube clamping stud nut	1	All Models
B2/173	... J.11	Fork crown or head clip ballrace	1	All Models
B2/644	... J.9	Fork head clip ballrace cover	1	1, 16H, 18, ES2, 30, 40
A11M/644	... J.57	Fork head clip ballrace cover	1	30M, 40M
B2/174	... J.1	Fork head clip	1	All Models
B2/645	... J.8	Fork head race adjuster nut	1	All Models
B2/205	... J.43	Fork crown and column locknut	1	30, 40, 1, 16H, 18, ES2
B11M/205	... J.56	Fork crown and column locknut	1	30M, 40M
B2/646	... J.44	Fork crown and column locknut washer ..	1	All Models

HANDLEBAR AND FITTINGS.

B2/211	... K.48	Handlebar bend only	1	1, 16H, 18, ES2, 30, 40
A11M/211	... K.69	Handlebar bend only	1	30M, 40M
B2/175	... J.53	Handlebar clip, one only, complete	2	1, 16H, 18, ES2, 30, 40
A11M/175	... J.55	Handlebar clip, one only, complete	2	30M, 40M
B2/176	... J.52	Handlebar clip pin	2	1, 16H, 18, ES2, 30, 40
A11M/176	... J.54	Handlebar clip pin	6	30M, 40M

MAGNETO AND AIR CONTROL LEVERS.

A2/213	...	Magneto control lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/213	...	Magneto control lever assembly complete	1	30M, 40M
A2/214	... K.16	Magneto control lever only	1	1, 16H, 18, ES2, 30, 40
A11M/214	... K.58	Magneto control lever only	1	30M, 40M

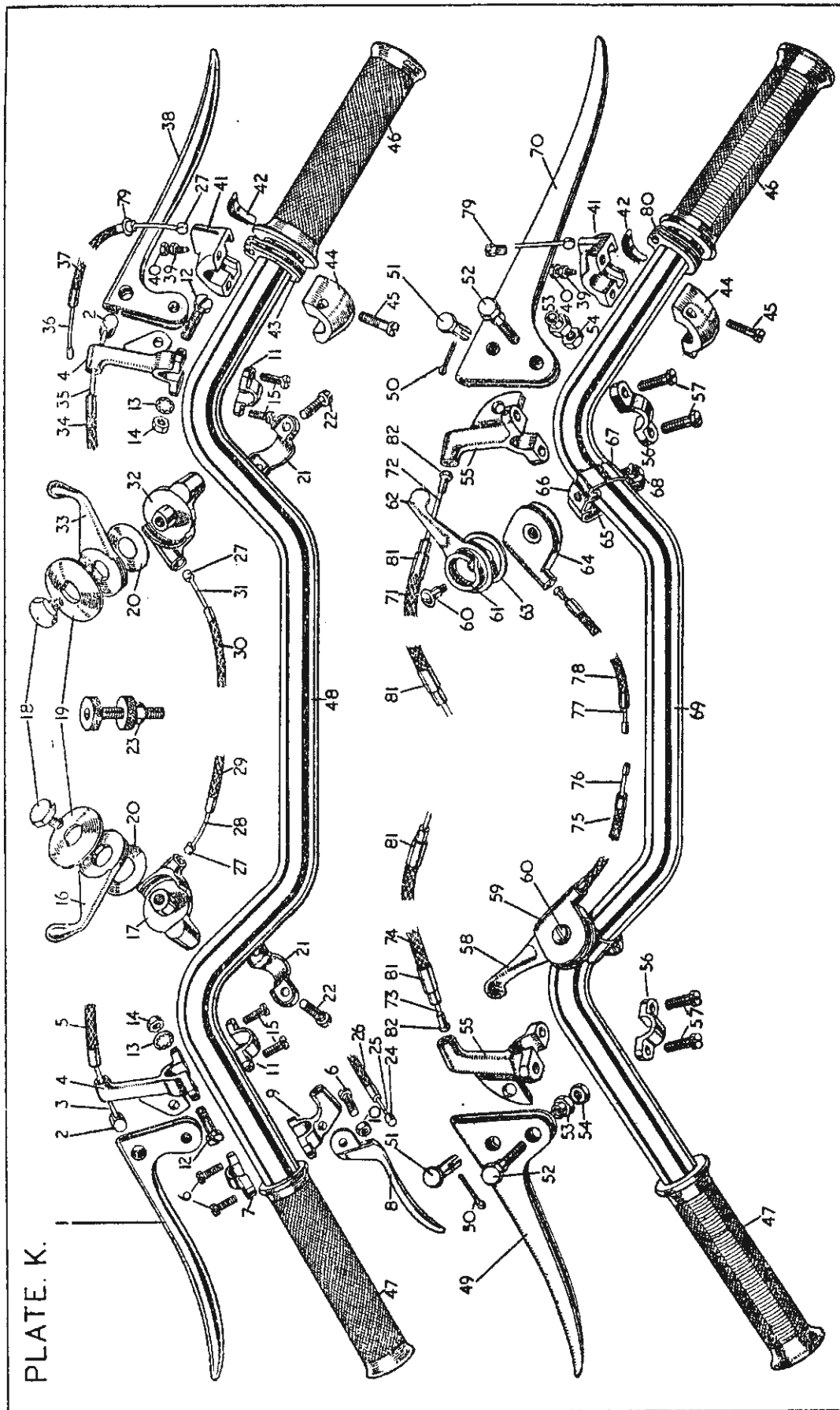


PLATE K.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAGNETO AND AIR CONTROL LEVERS—cont.				
A2/215	... K.17	Magneto control lever body	1	1, 16H, 18, ES2, 30, 40
A11M/215	... K.59	Magneto control lever body	1	30M, 40M
A2/216	...	Air control lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/216	...	Air control lever assembly complete	1	30M, 40M
A2/217	... K.33	Air control lever only	1	1, 16H, 18, ES2, 30, 40
A11M/217	... K.62	Air control lever only	1	30M, 40M
A2/218	... K.32	Air control lever body	1	1, 16H, 18, ES2, 30, 40
A11M/218	... K.64	Air control lever body	1	30M, 40M
A2/219	... K.18	Air or magneto control lever top screw ..	2	1, 16H, 18, ES2, 30, 40
A11M/219	... K.60	Air or magneto control lever top screw ..	2	30M, 40M
A2/220	... K.19	Air or magneto control lever cap	2	1, 16H, 18, ES2, 30, 40
A11M/220	... K.63	Air or magneto control lever cup	2	30M, 40M
A2/221	... K.20	Air or magneto control lever cap spring washer	2	1, 16H, 18, ES2, 30, 40
A11M/221	... K.61	Air or magneto control lever spring washer	2	30M, 40M
A2/222	... K.21	Air or magneto control lever clip	2	1, 16H, 18, ES2, 30, 40
A11M/222(P)	K.67	Air or magneto control lever clip (plain)	2	30M, 40M
A11M/222(TH)	K.65	Air or magneto control lever clip (threaded)	2	30M, 40M
A2/223	... K.22	Air or magneto control lever clip screw ..	2	1, 16H, 18, ES2, 30, 40
A11M/223	... K.68	Air or magneto control lever clip screw ..	2	30M, 40M
A11M/747	... K.66	Air or magneto control clip plate	2	30M, 40M

NOTE: Air and magneto levers of 1949 Models 1, 16H, 18, ES2, 30 and 40 are mounted on front brake and clutch levers respectively, dispensing with clip part number A2/222.

FRONT BRAKE AND CLUTCH CONTROL LEVERS.

A2/224	...	Front brake lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/224	...	Front brake lever assembly complete	1	30M, 40M
A2/225	... K.38	Front brake lever only	1	1, 16H, 18, ES2, 30, 40
A11M/225	... K.70	Front brake lever only	1	30M, 40M
A2/226	...	Clutch lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/226	...	Clutch lever assembly complete	1	30M, 40M
A2/227	... K.1	Clutch lever only	1	1, 16H, 18, ES2, 30, 40
A11M/227	... K.49	Clutch lever only	1	30M, 40M
A2/228	... K.4	Front brake or clutch lever body	2	1, 16H, 18, ES2, 30, 40
D2/228 LH	...	Clutch lever body (1949)	1	1, 16H, 18, ES2, 30, 40
A11M/228	... K.55	Front brake or clutch lever body	2	30M, 40M
A2/222	... K.11	Front brake or clutch lever clip	2	1, 16H, 18, ES2, 30, 40
A11M/222	... K.56	Front brake or clutch lever clip	2	30M, 40M
A2/223	... K.15	Front brake or clutch lever clip screw ...	4	1, 16H, 18, ES2, 30, 40
D2/228 RH	...	Front brake lever body (1949)	1	1, 16H, 18, ES2, 30, 40
A11M/223	... K.57	Front brake or clutch lever clip screw ...	4	30M, 40M
A2/229	... K.12	Front brake or clutch lever pivot pin	2	1, 16H, 18, ES2, 30, 40
A11M/229	... K.52	Front brake or clutch lever pivot pin	2	30M, 40M
A2/230	... K.14	Front brake or clutch lever pivot pin nut	2	1, 16H, 18, ES2, 30, 40
A2/873	... K.13	Front brake or clutch lever pivot pin washer	2	1, 16H, 18, ES2, 30, 40

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT BRAKE AND CLUTCH CONTROL LEVERS—cont.				
A11M/230(L)	K.53	Front brake or clutch lever pivot pin nut (large)	2	30M, 40M
A11M/230(S)	K.54	Front brake or clutch lever pivot pin nut (small)	2	30M, 40M
A11M/231 ...	K.81	Front brake or clutch cable ferrule	4	30M, 40M
EXHAUST LIFTER CONTROL LEVER.				
A2/233 ...		Exhaust valve lifter lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A2/234 ...	K.8	Exhaust valve lifter lever only	1	1, 16H, 18, ES2, 30, 40
A2/235 ...	K.9	Exhaust valve lifter lever body	1	1, 16H, 18, ES2, 30, 40
A2/222 ...	K.7	Exhaust valve lifter lever clip	1	1, 16H, 18, ES2, 30, 40
A2/223 ...	K.6	Exhaust valve lifter lever pivot pin or clip screw	3	1, 16H, 18, ES2, 30, 40
A2/236 ...	K.10	Exhaust valve lifter lever pivot pin nut ...	1	1, 16H, 18, ES2, 30, 40
TWIST GRIP.				
A2/237 ...		Twist grip complete	1	All Models
A11M/237 ...		Twist grip complete	1	30M, 40M
A2/238 ...	K.41	Twist grip top half clip	1	All Models
A2/239 ...	K.44	Twist grip bottom half clip	1	All Models
A2/240 ...	K.45	Twist grip clip fixing pin	2	All Models
A2/241 ...	K.43	Twist grip control barrel	1	1, 16H, 18, ES2, 30, 40
A11M/241 ...	K.80	Twist grip control barrel	1	30M, 40M
A2/242 ...	K.40	Twist grip control barrel adjusting screw	1	All Models
A2/236 ...	K.39	Twist grip control barrel adjusting screw nut	1	All Models
A2/243 ...	K.42	Twist grip control barrel adjusting screw spring	1	All Models
A2/244 ...	K.79	Twist grip cable stop	1	1, 16H, 18, ES2, 30, 40
A11M/244 ...	K.78	Twist grip cable stop	1	30M, 40M
A2/245 ...	K.46	Twist grip rubber	1	All Models
A2/246 ...	K.47	Dummy grip to match twist grip	1	All Models
CONTROL CABLE ADJUSTERS AND NIPPLES.				
A2/247	P.66/K.23	Front brake or clutch cable adjuster	2	All Models
A2/248	C.41/F.70	Exhaust cable adjuster	1	1, 16H, 18, ES2, 30, 40
A2/249 ...	K.27	Magneto, air or throttle control cable nipple (handlebar end)	3	1, 16H, 18, ES2, 30, 40
A11M/249 ...		Magneto, air or throttle control cable nipple (handlebar end)	1	30M, 40M
A2/250 ...		Magneto control cable nipple, magneto end	1	1, 16H, 18, ES2, 30, 40
A11M/250 ...		Magneto control cable nipple, magneto end	1	30M, 40M
A2/251 ...		Air or throttle control cable nipple carburettor end	2	All Models
A2/252 ...	K.2	Clutch or front brake control cable nipple handlebar end	2	1, 16H, 18, ES2, 30, 40
A11M/252 ...	K.82	Clutch or front brake cable nipple handlebar end	2	30M, 40M
A11M/819 ...	K.51	Clutch or front brake lever cable nipple holder	2	30M, 40M
A11M/820 ...	K.50	Clutch or front brake lever cable nipple holder cotter	2	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CONTROL CABLE ADJUSTERS AND NIPPLES—cont.				
A2/253	...	Clutch control cable nipple gearbox end ..	1	All Models
A2/254	...	Front brake (U clip end) or exhaust lifter control cable nipple (lifter end)	2	1, 16H, 18, ES2, 30, 40
A11M/254	...	Front brake (U clip end) cable nipple ...	1	30M, 40M
A2/255	... K.24	Exhaust valve lifter control cable nipple (handlebar end)	1	1, 16H, 18, ES2, 30, 40

MAGNETO CONTROL CABLE.

A2/256	...	Magneto control cable inner and outer complete	1	1, 16H, 18, ES2, 30, 40
A11M/256	...	Magneto control cable inner and outer complete	1	30M, 40M
A2/257	... K.29	Magneto control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/257	... K.75	Magneto control cable outer	1	30M, 40M
A2/258	... K.28	Magneto control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/258	... K.76	Magneto control cable inner	1	30M, 40M

AIR CONTROL CABLE.

A2/259	...	Air control cable inner and outer complete	1	1, 16H, 18, ES2, 30, 40
A11M/259	...	Air control cable inner and outer complete	1	30M, 40M
A2/260	... K.30	Air control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/260	... K.78	Air control cable outer	1	30M, 40M
A2/261	... K.31	Air control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/261	... K.77	Air control cable inner	1	30M, 40M

THROTTLE CONTROL CABLE.

A2/262	...	Throttle control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/262	...	Throttle control cable complete	1	30M, 40M
A2/263	... K.37	Throttle control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/263	...	Throttle control cable outer	1	30M, 40M
A2/264	... K.36	Throttle control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/264	...	Throttle control cable inner	1	30M, 40M

CLUTCH CONTROL CABLE.

A2/265	...	Clutch control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/265	...	Clutch control cable complete	1	30M, 40M
A2/266	... K.5	Clutch control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/266	... K.74	Clutch control cable outer	1	30M, 40M
A2/267	... K.3	Clutch control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/267	... K.73	Clutch control cable inner	1	30M, 40M

FRONT BRAKE CONTROL CABLE.

B2/268	...	Front brake control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/268	...	Front brake control cable complete	1	30M, 40M
B2/269	... K.34	Front brake control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/269	... K.71	Front brake control cable outer	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT BRAKE CONTROL CABLE—cont.				
B2/270	... K.35	Front brake control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/270	... K.72	Front brake control cable inner	1	30M, 40M
A2/709	... R.42	Front brake cable U clip	1	All Models
A2/427	... R.43	Front brake cable U clip pin	1	All Models
A2/195	... R.44	Front brake cable U clip pin cotter	1	All Models

EXHAUST CONTROL CABLE.

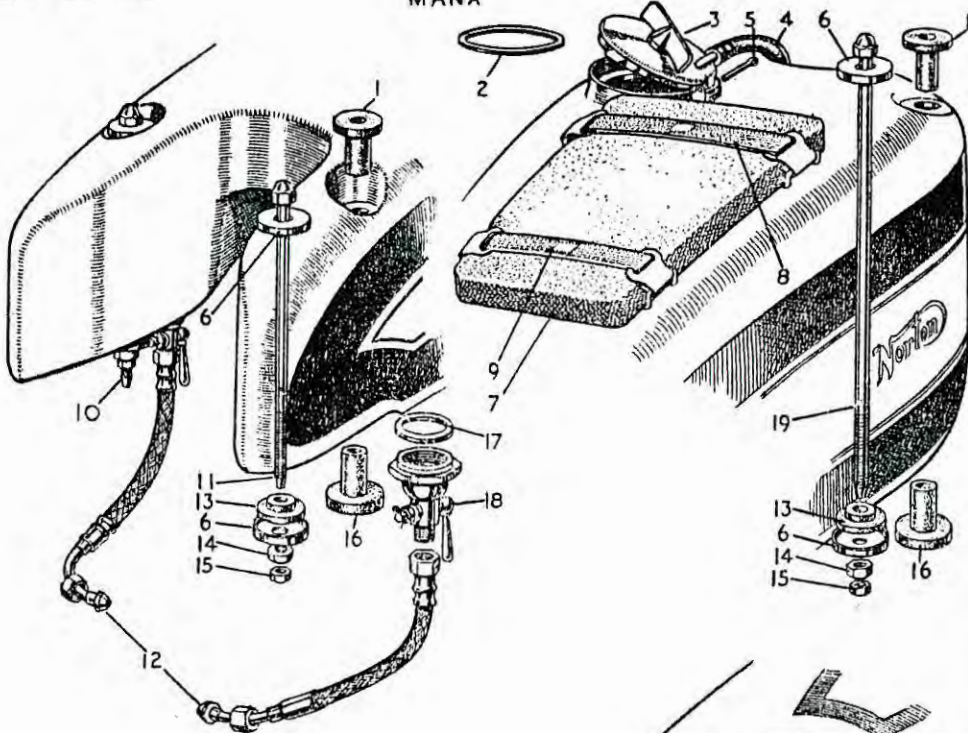
A2/271	...	Exhaust lifter control cable complete	1	1, 16H, 18, ES2, 30, 40
A2/272	... K.26	Exhaust lifter control cable outer	1	1, 16H, 18, ES2, 30, 40
A2/273	... K.25	Exhaust lifter control cable inner	1	1, 16H, 18, ES2, 30, 40

PETROL TANKS AND FITTINGS.

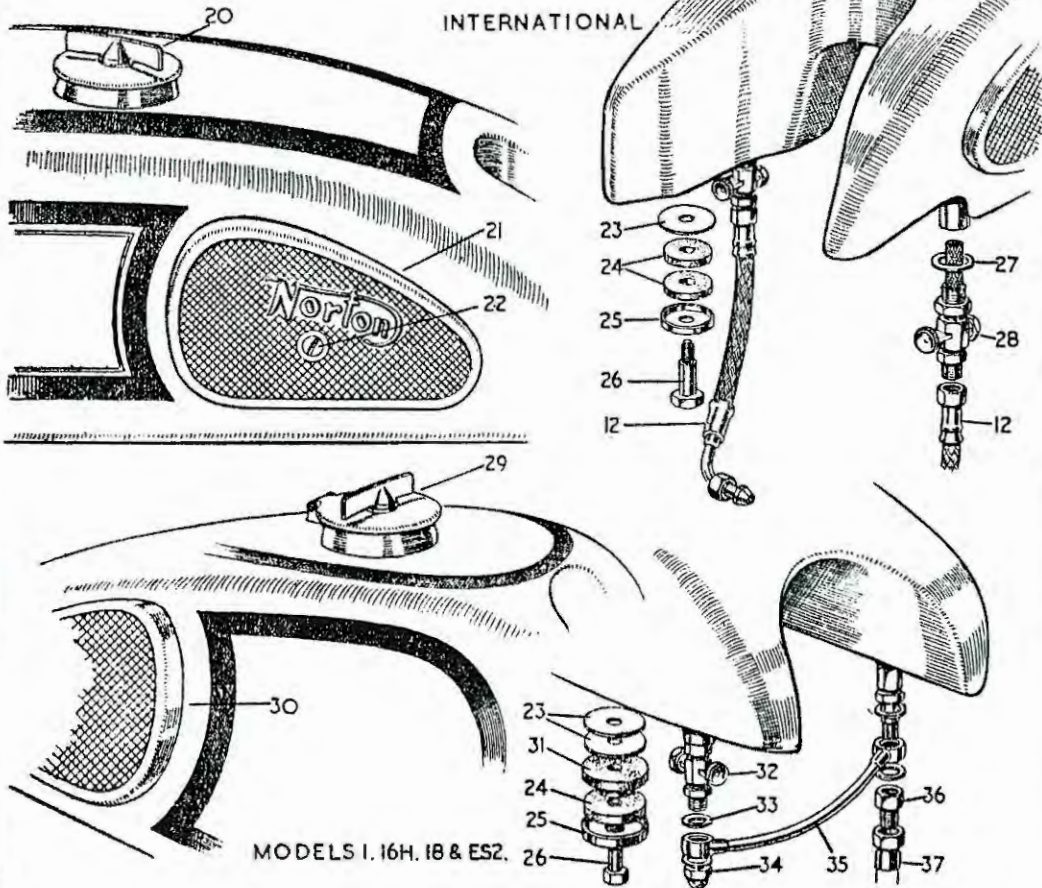
A2/274	...	Petrol tank	1	1, 16H, 18, ES2
A11/274	...	Petrol tank	1	30, 40
A11M/274	...	Petrol tank	1	30M, 40M
A2/275	... L.23	Petrol tank platform packing washer (steel)	4	1, 16H, 18, ES2, 30, 40
A2/276	... L.31	Petrol tank platform rubber washer	4	1, 16H, 18, ES2
A2/277	... L.26	Petrol tank attachment bolt	4	1, 16H, 18, ES2, 30, 40
A2/278	... L.24	Petrol tank attachment bolt rubber washer	4	1, 16H, 18, ES2
A2/279	... L.25	Petrol tank attachment bolt rubber washer steel cup	8 4	30, 40 1, 16H, 18, ES2, 30, 40
A11M/837	... L.19	Petrol tank bolt front, long	2	30M, 40M
A11M/838	... L.11	Petrol tank bolt rear, short (off side) ...	1	30M, 40M
A11M/839	... L.10	Petrol tank bolt rear, long (near side) ...	1	30M, 40M
E3223	... L.14	Petrol tank bolt nut (thick)	4	30M, 40M
E3231	... L.15	Petrol tank bolt nut (thin)	4	30M, 40M
A11M/840	... L.1	Petrol tank top rubber plug	4	30M, 40M
A2/279	... L.6	Petrol tank rubber steel cup	8	30M, 40M
A11M/841	... L.16	Petrol tank bottom rubber plug front and rear	4	30M, 40M
A11M/842	... L.13	Petrol tank attachment bolt rubber washer (bottom)	4	30M, 40M
A11M/844	... X.21	Petrol tank platform front (aluminium) ...	1	30M, 40M
13283	... X.20	Petrol tank platform front frame securing bolt	3	30M, 40M
11796	...	Petrol tank platform front frame securing bolt washer	3	30M, 40M
A11/845	... W.13	Petrol tank platform rear	1	30, 40 ...
E6453	... W.10	Petrol tank platform rear frame stud ...	3	30, 40 ...
E3231	... W.12	Petrol tank platform rear frame stud nut	3	30, 40 ...
11791	... W.11	Petrol tank platform rear frame stud washer	3	30, 40 ...
A11M/845	... X.16	Petrol tank platform rear	1	30M, 40M
E6749	... X.14	Petrol tank platform rear frame stud ...	1	30M, 40M
12079	... X.15	Petrol tank platform rear frame stud nut	1	30M, 40M
A11M/846	... X.12	Petrol tank platform rear attachment bolt (near side) long	1	30M, 40M
A11M/847	... X.13	Petrol tank platform rear attachment bolt short (off side)	1	30M, 40M
13263	...	Petrol tank platform rear attachment bolt nut	2	30M, 40M
A2/280	... L.29	Petrol tank filler cap	1	1, 16H, 18, ES2
A11/280	... L.20	Petrol tank filler cap	1	30, 40 ...
A11M/280	... L.3	Petrol tank filler cap	1	30M, 40M

PLATE. L.

MANX



INTERNATIONAL



MODELS I. 16H. 18 & ES2.

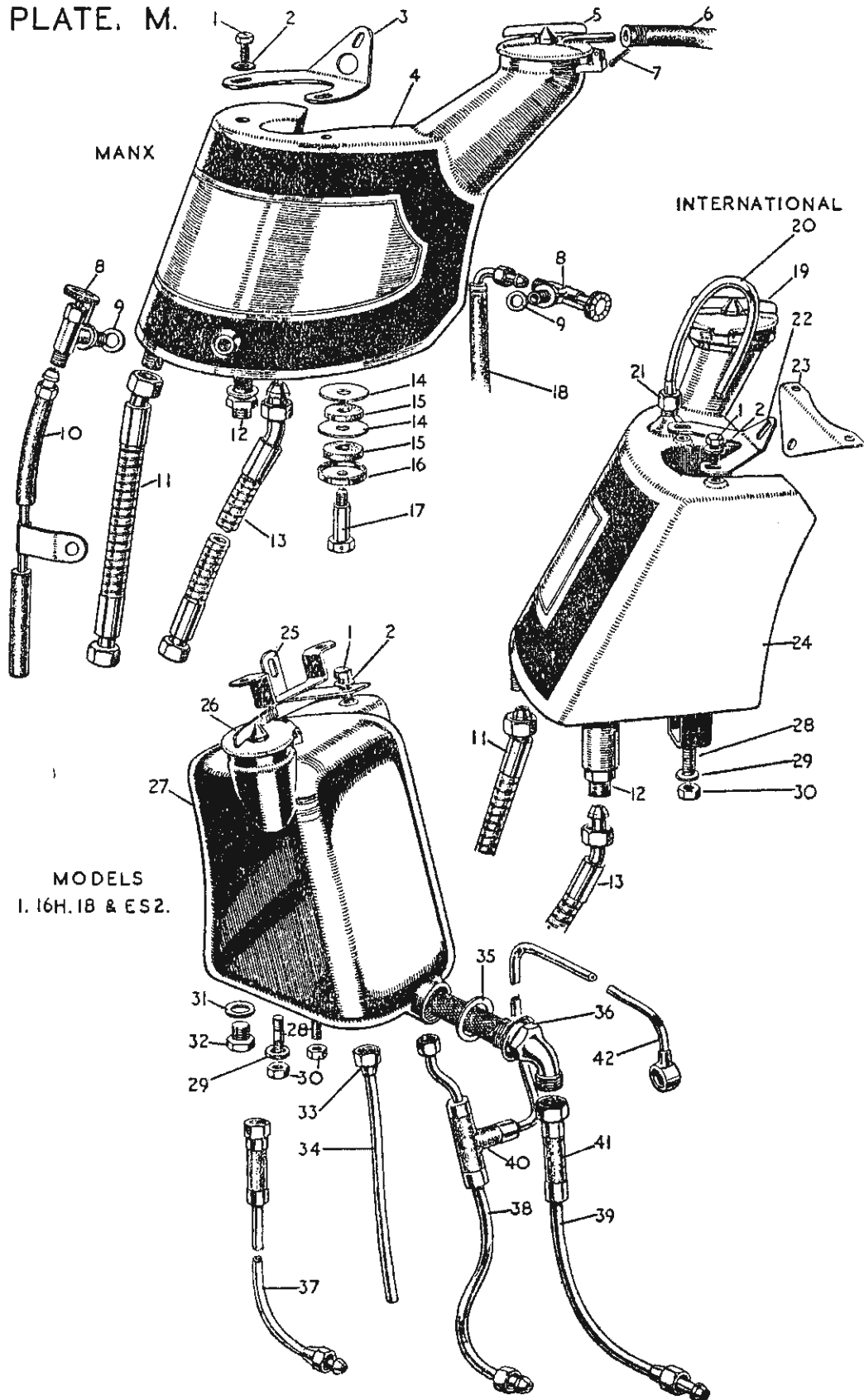
PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
PETROL TANKS AND FITTINGS—cont.				
A2/710	...	Petrol tank filler cap washer	1	1, 16H, 18, ES2
A11/710	L.2	Petrol tank filler cap washer	1	30, 30M, 40, 40M
A2/281	L.5	Petrol tank filler cap cotter pin	1	All Models
A11M/848	L.4	Petrol tank filler cap rubber vent tube ...	1	30M, 40M
A11M/849	...	Petrol tank filler cap rubber vent tube clip	1	30M, 40M
A11M/857	...	Petrol tank filler cap vent tube clip bolt	1	30M, 40M
E3222	...	Petrol tank filler cap vent tube clip bolt nut	1	30M, 40M
E5379	...	Petrol tank filler cap vent tube clip bolt washers	2	30M, 40M
A11M/850	L.7	Petrol tank chin pad	1	30M, 40M
A11M/851(L)	L.8	Petrol tank chin pad elastic (long)	1	30M, 40M
A11M/851(S)	L.9	Petrol tank chin pad elastic (short)	1	30M, 40M
A2/282	L.21	L.H. Knee grip (left-hand)	1	1, 16H, 18, ES2, 30, 40
A2/282	L.30	R.H. Knee grip (right-hand)	1	1, 16H, 18, ES2, 30, 40
E6629	L.22	Knee grip fixing pin	2	1, 16H, 18, ES2, 30, 40
B2/283	L.37	Petrol pipe (rubber)	1	1, 16H, 18, ES2
A2/284	L.35	Cross-over petrol pipe (copper)	1	1, 16H, 18, ES2
A2/285	L.32	Petrol tap complete with filter	2	1, 16H, 18, ES2
E5264	...	Petrol tap washer	2	1, 16H, 18, ES2
A2/286	L.36	Adaptor for petrol tap	1	1, 16H, 18, ES2
A2/287	L.34	Nut petrol tap (domed)	1	1, 16H, 18, ES2
A2/288	L.33	Petrol pipe banjo fibre washer	4	1, 16H, 18, ES2
A11/285	L.28	Petrol tap with filter	2	30, 40
E5264	L.27	Petrol tap washer	2	30, 40
A11M/285	L.18	Petrol tap with sump	2	30M, 40M
A11M/852	L.17	Petrol tap sump washer	2	30M, 40M
A11/283	L.12	Petrol pipe, left or right hand	2	30, 30M, 40, 40M
A2/289	...	Petrol tank frame top tube packing	2	All Models

OIL TANKS AND FITTINGS.

C2/290	M.27	Oil tank less fittings	1	1, 16H, 18, ES2
A11/290	M.24	Oil tank less all fittings	1	30, 40
A11M/290	M.4	Oil tank less all fittings	1	30M, 40M
A2/291	M.26	Oil tank filler cap	1	1, 16H, 18, ES2
A11/291	M.19	Oil tank filler cap	1	30, 40
A11M/291	M.5	Oil tank filler cap	1	30M, 40M
A2/711	...	Oil tank filler cap washer	1	1, 16H, 18, ES2
A11/711	...	Oil tank filler cap washer	1	30, 30M, 40, 40M
A2/281	M.7	Oil tank filler cap cotter pin	1	All Models
A11M/853	M.6	Oil tank filler cap rubber vent tube	1	30M, 40M
A11M/849	...	Oil tank filler cap vent tube clip	1	30M, 40M
E3801	...	Oil tank vent tube clip bolt	1	30M, 40M
E3231	...	Oil tank vent tube clip bolt nut	1	30M, 40M
A2/275	...	Oil tank vent tube clip bolt large washer ..	2	30M, 40M
E5376	...	Oil tank vent tube clip bolt small washer	1	30M, 40M
A2/292	M.36	Oil tank union and filter	1	1, 16H, 18, ES2
A2/293	M.35	Oil tank union washer	1	1, 16H, 18, ES2

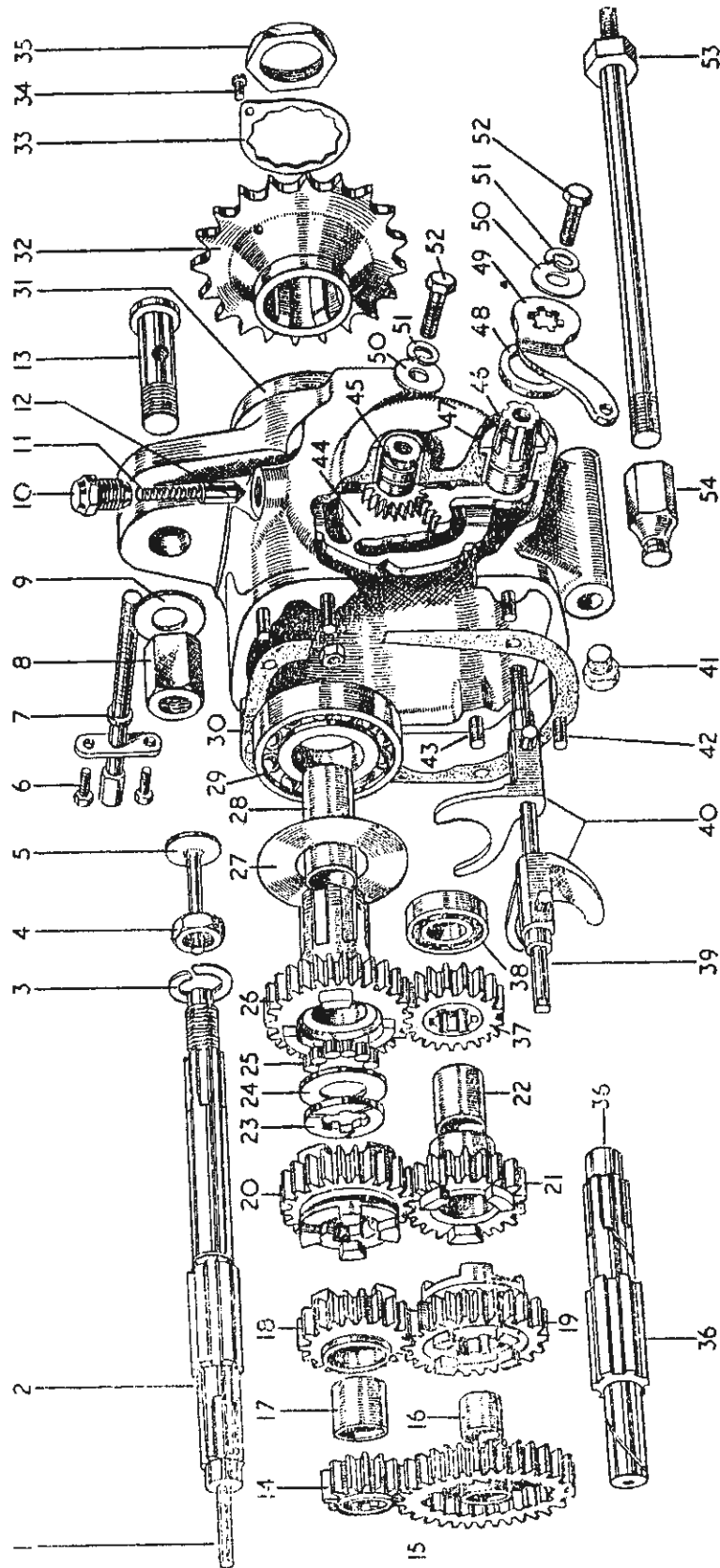
PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
OIL TANK AND FITTINGS—cont.				
A2/294	...	Oil tank union packing washer	1	1, 16H, 18, ES2
A11/292	... M.12	Oil tank union and filter	1	30, 30M, 40, 40M
A2/298	... M.34	Oil tank air release pipe	1	1, 16H, 18, ES2
E3331	... M.33	Oil tank air release pipe nut	1	1, 16H, 18, ES2
A11/298	... M.20	Oil tank air release pipe	1	30, 40
E3331	... M.21	Oil tank air release pipe nut	1	30, 40
A2/295	... M.39	Oil tank delivery pipe with union nuts and nipples	1	1, 16H, 18, ES2
A2/296	... M.37	Oil tank return pipe with union nuts and nipples	1	1, 16H
C3/296	... M.38	Oil tank return pipe with union nuts and nipples	1	18, ES2
A2/712	... M.41	Oil tank delivery pipe rubber connection Oil tank return pipe rubber connection ...	1	1, 16H, 18, ES2 1, 16H
C3/713	... M.40	Oil tank return pipe rubber connection ...	1	18, ES2
A11/295	... M.13	Oil tank delivery pipe	1	30, 30M, 40, 40M
A11/296	... M.11	Oil tank return pipe	1	30, 30M, 40, 40M
12868	... V.48	Oil tank attachment clip pin (mudguard bridge)	1	1, 16H, 18, ES2, 30, 40
B2/297	... M.25	Oil tank top and voltage regulator attach- ment clip (mudguard bridge)	1	1, 16H, 18, ES2
E5105	... V.50	Oil tank and rear mudguard distance piece	1	1, 16H, 18, ES2, 30, 40
E3223	... V.51	Oil tank attachment clip pin nut	1	1, 16H, 18, ES2, 30, 40
E5456	... V.49	Oil tank attachment clip pin washer	2	1, 16H, 18, ES2, 30, 40
A11/297	... M.22	Oil tank top attachment clip	1	30, 40 ...
A11/843	... M.23	Voltage regulator clip	1	30, 40 ...
A11M/297	... M.3	Oil tank top attachment clip	1	30M, 40M
11070	... V.67	Oil tank clip and rear mudguard seat stay attachment bolt	1	30M, 40M
E3223	... V.65	Oil tank clip and rear mudguard seat stay Attachment bolt nut (thick)	1	30M, 40M
E3231	... V.64	Oil tank clip and rear mudguard seat stay attachment bolt nut (thin)	1	30M, 40M
E5455	... V.66	Oil tank clip and rear mudguard seat stay attachment bolt washer	2	30M, 40M
E5105	... V.67	Oil tank clip and rear mudguard seat stay attachment bolt distance piece	1	30M, 40M
A2/278	... V.68	Oil tank clip and rear mudguard seat stay attachment bolt rubber	1	30M, 40M
A2/279	... V.69	Oil tank clip and rear mudguard seat stay attachment bolt rubber cup	1	30M, 40M
12342	... M.1	Oil tank top attachment clip pin	2	30, 30M, 40, 40M
E5379	... M.2	Oil tank top attachment clip pin washer	1	1, 16H, 18, ES2
E6745	... M.17	Oil tank bottom fixing pin	2	30M, 40M
A2/278	... M.15	Oil tank bottom rubber washer	4	30M, 40M
A2/279	... M.16	Oil tank bottom rubber washer steel cup	2	30M, 40M
A2/275	... M.14	Oil tank bottom steel washer	4	30M, 40M
E6453	... M.28	Oil tank bottom stud	2	1, 16H, 18, ES2, 30, 40
E3223	... M.30	Oil tank bottom stud nut	2	1, 16H, 18, ES2, 30, 40

PLATE. M.



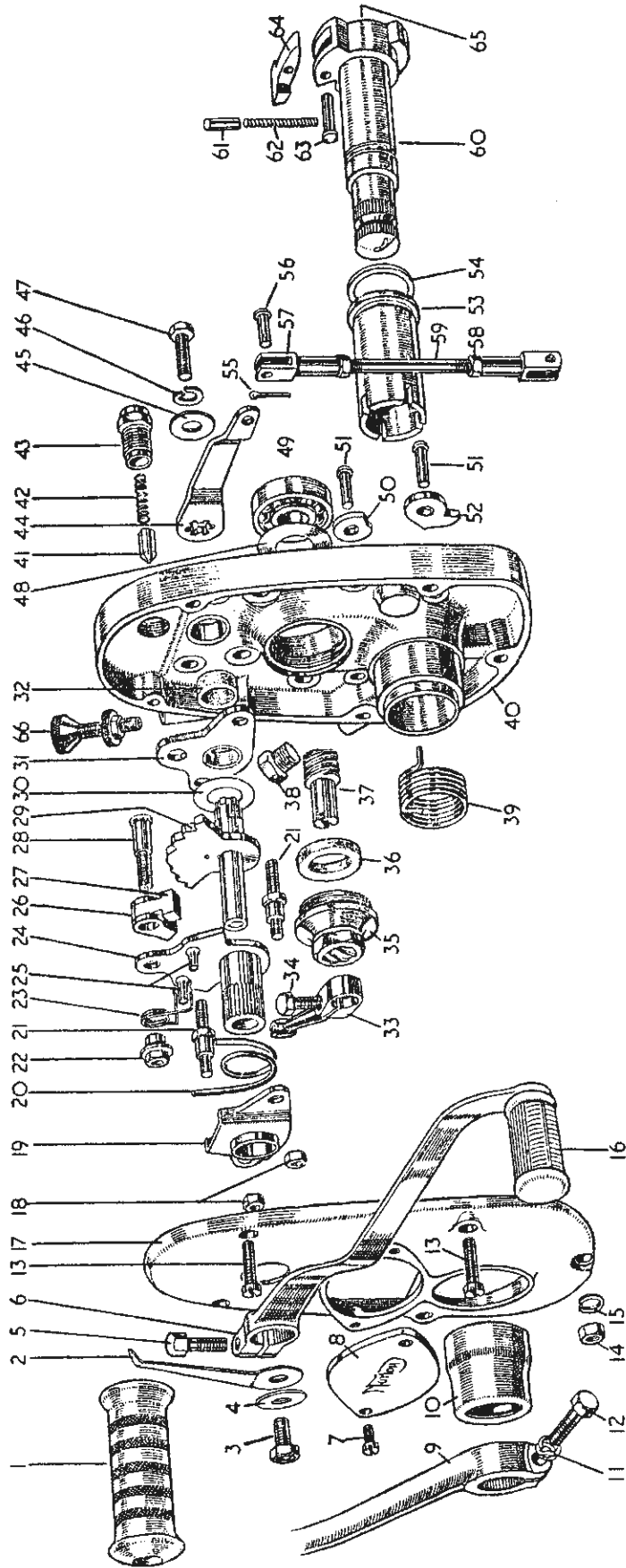
PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
OIL TANKS AND FITTINGS—cont.				
E5456	... M.29	Oil tank bottom stud washer	2	1, 16H, 18, ES2, 30, 40
E3336	... M.32	Oil tank drain plug	1	1, 16H, 18, ES2
E5264	... M.31	Oil tank drain plug washer	1	1, 16H, 18, ES2
A11M/854	... M.8	Oil tank chain oiler tap less pipe (front or rear)	2	30M, 40M
A11M/880	... M.9	Oil tank chain oiler tap washer	2	30M, 40M
A11M/855	... M.10	Oil tank chain oiler tap pipe (front chain)	1	30M, 40M
A11M/856	... M.18	Oil tank chain oiler tap pipe with clip (rear chain)	1	30M, 40M
GEARBOX SHELL.				
A2/299	... N.31	Gearbox shell with studs	1	1, 16H, 18, ES2, 30, 40
A11M/299	... N.31	Gearbox shell with studs	1	30M, 40M
A2/300	... P.40	Gearbox end cover, inner	1	1, 16H, 18, ES2, 30, 40
B2/301	... P.17	Gearbox end cover, outer	1	1, 16H, 18, ES2, 30, 40
A11M/301	... Q.31	Gearbox end cover	1	30M, 40M
B2/302	... P.8	Gearbox clutch worm inspection cover ...	1	1, 16H, 18, ES2, 30, 40
B2/647	... P.7	Gearbox clutch worm inspection cover screw	2	1, 16H, 18, ES2, 30, 40
A2/303	... N.30	Paper washer	-	All Models
A2/304	... N.43	Gearbox cover stud	6	1, 16H, 18, ES2, 30, 40
A2/305	... N.43	Gearbox cover stud	7	30M, 40M
A2/306	... N.42	Gearbox cover stud (bottom)	1	1, 16H, 18, ES2, 30, 40
A2/307	... P.14	Gearbox cover stud nut	7	1, 16H, 18, ES2, 30, 40
A11M/307	... Q.29	Gearbox cover stud nut	7	30M, 40M
A2/308	... P.15	Gearbox cover stud spring washer	7	All Models
A2/309	... P.13	Gearbox outer cover fixing screw	4	1, 16H, 18, ES2, 30, 40
A2/315	... P.38	Gearbox oil filler plug	1	All Models
E3336	... N.41	Gearbox oil drain plug	1	All Models
GEARBOX FIXING BOLTS.				
A2/310	... N.13	Gearbox suspension bolt and nut	1	1, 16H, 18, ES2, 30, 40
A11M/310	...	Gearbox suspension bolt and nut	1	30M, 40M
A2/313	... N.8	Gearbox suspension bolt nut	1	1, 16H, 18, ES2, 30, 40
A11M/313	... Q.39	Gearbox suspension bolt nut	1	30M, 40M
E5454	... N.9	Gearbox suspension bolt nut washer	1	All Models
A2/312	... N.53	Gearbox bottom bolt and nut	1	All Models
A2/313	... N.54	Gearbox bottom bolt nut	1	All Models
GEARBOX FRONT CHAIN ADJUSTER.				
A2/314	... N.7	Gearbox front chain adjuster plate assembly	1	All Models
12342	... N.6	Gearbox front chain adjuster plate pin ...	2	All Models
GEARBOX PINIONS SHAFTS AND BEARINGS.				
A2/316	... N.29	Main gear wheel bearing complete	1	All Models
A2/317	... N.27	Main gear wheel oil retaining washer (between main gear wheel and bearing)	1	All Models

PLATE. N.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
GEARBOX PINIONS SHAFTS AND BEARINGS—cont.				
A2/318	... N.25	Main gear wheel sleeve bearing rollers (per set 13)	1	All Models
A2/319	... N.24	Main gear wheel sleeve bearing roller retaining washer	1	All Models
A2/320	...	Main gear wheel bearing oil retaining washer (between gear box shell and bearing)	1	All Models
A2/321	... P.49	Mainshaft R.H. bearing	1	All Models
B2/322	... N.38	Layshaft L.H. bearing	1	All Models
A11M/322	... Q.30	Layshaft bearing for gearbox end cover	1	30M, 40M
A2/323	... P.48	Mainshaft bearing packing washer	1	All Models
A2/324	... N.2	Main axle	1	1, 16H, 18, ES2, 30, 40
A11M/324	... N.2	Main axle	1	30M, 40M
A2/325	... N.36	Layshaft	1	1, 16H, 18, ES2, 30, 40
A11/325	... Q.35	Layshaft	1	30M, 40M
A2/326	... N.26	Main gear wheel with bronze bush	1	1, 16H, 18, ES2, 30, 40
A11/326	... N.26	Main gear wheel with bronze bush	1	30, 30M, 40, 40M
A2/327	... N.28	Main gear wheel bush (per pair)	1	All Models
A2/328	... N.23	Main axle thrust washer	1	All Models
A2/329	... N.20	Main axle sliding pinion	1	1, 16H, 18, ES2
A11/329	... N.20	Main axle sliding pinion	1	30, 30M, 40, 40M
A2/330	... N.18	Main axle free pinion	1	1, 16H, 18, ES2
A11/330	... N.18	Main axle free pinion	1	30, 30M, 40, 40M
A2/331	... N.14	Main axle pinion	1	1, 16H, 18, ES2
A11M/331	... Q.32	Main axle pinion	1	30M, 40M
A11/331	... N.14	Main axle pinion	1	30, 40 ...
A11/332	... N.37	Layshaft pinion	1	30, 30M, 40, 40M
A2/332	... N.37	Layshaft pinion	1	1, 16H, 18, ES2
A11/333	... N.21	Layshaft free pinion	1	30, 30M, 40, 40M
A2/333	... N.21	Layshaft free pinion	1	1, 16H, 18, ES2
A11/334	... N.19	Layshaft sliding pinion	1	30, 30M, 40, 40M
A2/334	... N.19	Layshaft sliding pinion	1	1, 16H, 18, ES2
A2/335	... N.17	Bush for main axle free pinion	1	All Models
A2/336	... N.22	Bush for layshaft free pinion	1	All Models
A2/337	... N.15	Low gear and kickstarter wheel with bronze bush	1	1, 16H, 18, ES2
A11/337	... N.15	Low gear and kickstarter wheel with bronze bush	1	30, 40
A2/338	... N.16	Bronze bush for low gear and kick-start wheel	1	1, 16H, 18, ES2, 30, 40
A11M/337	... Q.33	Low gear wheel with bronze bush	1	30M, 40M
A11M/338	... Q.34	Low gear wheel bronze bush	1	30M, 40M
A2/339	... N.40	Striker fork	2	All Models
A2/340	... N.39	Striker fork shaft	1	All Models
A2/341	... N.44	Cam plate	1	All Models
A2/342	... N.45	Cam plate spindle	1	All Models
A2/343	... N.46	Cam plate quadrant with spindle	1	All Models
A2/344	... N.47	Cam plate or quadrant spindle bush	2	All Models
A2/345	... N.48	Quadrant spindle oil retaining washer (cork)	1	All Models
A2/346	... N.50	Cam plate or quadrant spindle washer ...	2	All Models
A2/347	... N.51	Cam plate or quadrant spring washer	2	All Models

PLATE. P.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
GEARBOX PINIONS SHAFTS AND BEARINGS—cont.				
A2/348	... N.52	Cam plate or quadrant spindle bolt	2	All Models
A2/349	... N.49	Cam plate quadrant lever	1	All Models
A2/350	... N.12	Indexing plunger	1	All Models
A2/351	... N.10	Indexing plunger bush	1	All Models
A2/352	... N.11	Indexing plunger spring	1	All Models
A2/372	... N.4	Main axle nut.....	1	All Models
A2/373	... N.3	Axle nut lock washer	1	All Models

KICKSTARTER PARTS.

A2/353	... P.60	Kick-starter axle with bronze bush	1	1, 16H, 18, ES2, 30, 40
A2/354	... P.65	Bronze bush for K.S. end of layshaft ...	1	1, 16H, 18, ES2, 30, 40
A2/355	... P.54	Kick-starter axle cork washer	1	1, 16H, 18, ES2, 30, 40
A2/356	... P.64	Kick-starter pawl	1	1, 16H, 18, ES2, 30, 40
A2/357	... P.63	Kick-starter pawl pin	1	1, 16H, 18, ES2, 30, 40
A2/358	... P.10	Kick-starter return spring cover	1	1, 16H, 18, ES2, 30, 40
A2/259	... P.12	Kick-starter crank bolt	1	1, 16H, 18, ES2, 30, 40
A2/308	... P.11	Kick-starter crank bolt washer	1	1, 16H, 18, ES2, 30, 40
A2/360	... P.9	Kick-starter crank	1	1, 16H, 18, ES2, 30, 40
A2/367	... P.39	Kick-starter return spring	1	1, 16H, 18, ES2, 30, 40
B2/648	... P.1	Kick-starter crank rubber	1	1, 16H, 18, ES2, 30, 40
A2/361	... P.50	Kick-starter cam	1	1, 16H, 18, ES2, 30, 40
A2/362	... P.51	Kick-starter cam or stop piece rivet.....	1	1, 16H, 18, ES2, 30, 40
A2/363	... P.52	Kick-starter stop piece	1	1, 16H, 18, ES2, 30, 40
A2/364	... P.53	Kick-starter bush	1	1, 16H, 18, ES2, 30, 40
A2/365	... P.62	Kick-starter pawl spring	1	1, 16H, 18, ES2, 30, 40
A2/366	... P.61	Kick-starter pawl spring plunger	1	1, 16H, 18, ES2, 30, 40

GEARBOX AXLE SPROCKET.

A2/368	... N.32	Axle sprocket	1	All Models
A2/369	... N.35	Axle sprocket locking nut	1	All Models
A2/370	... N.33	Axle sprocket nut locking plate	1	All Models
A2/371	... N.34	Axle sprocket locking plate screw	1	All Models

NOTE.—Axle sprockets supplied 16T or 19T.

CLUTCH GROUP.

A2/374	...	Clutch assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/374	...	Clutch assembly complete	1	30M, 40M
A2/375	... P.37	Clutch worm	1	1, 16H, 18, ES2, 30, 40
A11M/375	... Q.28	Clutch worm	1	30M, 40M
A2/376	... P.35	Clutch worm nut	1	1, 16H, 18, ES2, 30, 40
A2/861	... P.36	Clutch worm nut felt washer	1	1, 16H, 18, ES2, 30, 40
A11M/376	... Q.26	Clutch worm nut	1	30M, 40M
A11M/861	... Q.25	Clutch worm nut felt washer	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CLUTCH GROUP—cont.				
A11M/862 ...	Q.24	Clutch worm nut cover	1	30M, 40M
A2/377 ...	P.33	Clutch worm lever	1	All Models
A11M/863 ...	Q.27	Clutch worm nut bearing packing washer	1	30M, 40M
A2/378 ...	P.34	Clutch worm lever bolt	1	All Models
A2/379 ...	N.1	Clutch rod	1	All Models
A2/380 ...	N.5	Thrust pin	1	1, 16H, 18, ES2, 30, 40
A11M/380 ...	Q.38	Thrust pin	1	30M, 40M
A2/381 ...	Q.2	Clutch back plate	1	1, 16H, 18, ES2, 30, 40
A11M/381 ...	Q.2	Clutch back plate	1	30M, 40M
A2/382 ...	Q.3	Clutch roller cage	1	All Models
A2/383 ...	Q.4	Clutch roller (per set 15)	1	All Models
A2/384 ...	Q.13	Clutch sprocket with inserts	1	1, 16H, 18, ES2, 30, 40
A11M/384 ...	Q.41	Clutch sprocket with inserts	1	30M, 40M
A2/385 ...	Q.7	Clutch body	1	1, 16H, 18, ES2, 30, 40
A11M/385 ...	Q.40	Clutch body	1	30M, 40M
A2/386 ...	Q.5	Clutch body back cover plate	1	All Models
A2/387 ...	Q.10	Clutch body centre	1	1, 16H, 18, ES2, 30, 40
A11M/387 ...	Q.10	Clutch body centre	1	30M, 40M
A2/388 ...	Q.8	Clutch body centre rubber buffers, large (per set of 3)	1	1, 16H, 18, ES2, 30, 40
A11M/388 ...	Q.8	Clutch body centre rubber buffers, large (per set of 3)	1	30M, 40M
A2/389 ...	Q.9	Clutch body centre rubber buffers, small (per set of 3)	1	1, 16H, 18, ES2, 30, 40
A11M/389 ...	Q.9	Clutch body centre rubber buffers, small (per set of 3)	1	30M, 40M
A2/390 ...	Q.11	Clutch body front cover plate	1	All Models
A2/391 ...	Q.12	Clutch body front cover plate retaining screw (3)	3	All Models
A2/392 ...	Q.14	Clutch plate (steel)	5	1, 16H, 18, ES2, 30, 40
A2/393 ...	Q.15	Clutch friction plate with inserts	4	30M, 40M
A2/394 ...		Clutch friction plate inserts (per doz.) ...	5	1, 16H, 18, ES2, 30, 40
A2/395 ...			3	30M, 40M
A2/396 ...	Q.18	Clutch sprocket inserts (per doz.)	100	1, 16H, 18, ES2, 30, 40
A2/397 ...	Q.17	Clutch outer plate	60	30M, 40M
A2/398 ...	Q.16	Clutch plate retaining ring	20	All Models
A2/399 ...	Q.20	Clutch spring	1	1, 16H, 18, ES2, 30, 40
A11M/399 ...	Q.43	Clutch spring	1	30M, 40M
A2/400 ...	Q.19	Clutch spring box	3	1, 16H, 18, ES2, 30, 40
A11M/400 ...	Q.42	Clutch spring box	3	30M, 40M
A2/401 ...	Q.6	Clutch spring stud	3	1, 16H, 18, ES2, 30, 40
A11M/401 ...	Q.6	Clutch spring stud	3	30M, 40M
A2/402 ...	Q.1	Clutch spring stud nut	3	All Models
A2/403 ...	Q.21	Clutch spring screw	3	1, 16H, 18, ES2, 30, 40
A11M/403 ...	Q.44	Clutch spring screw	3	30M, 40M

POSITIVE FOOTCHANGE PARTS.

A2/404 ...	P.2	Gearbox change speed indicator	1	All Models
A2/405 ...	P.3	Change speed indicator bolt	1	All Models

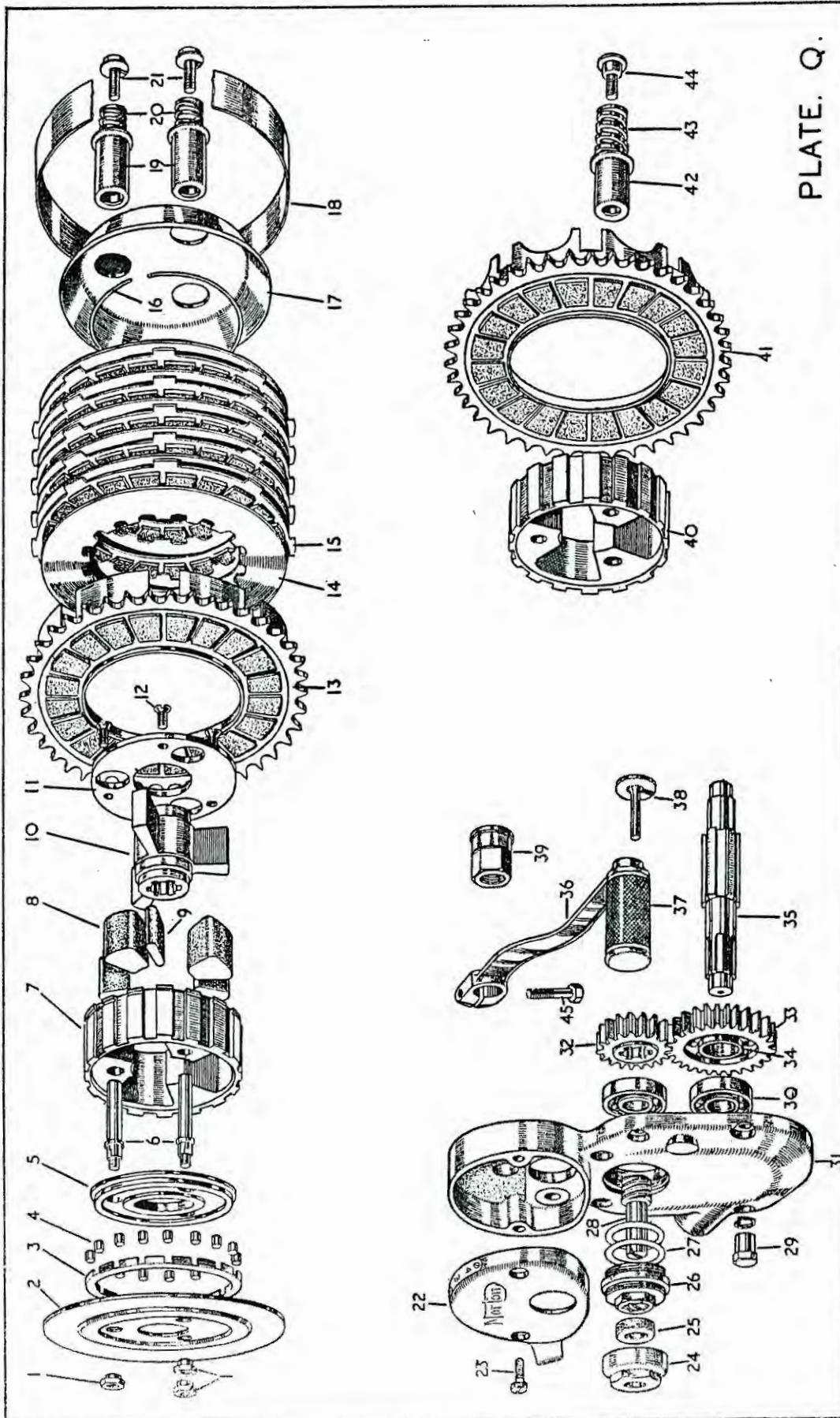


PLATE. Q.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
POSITIVE FOOTCHANGE PARTS—cont.				
A2/864 ...	P.4	Change speed indicator bolt washer	1	All Models
B2/406 ...	P.6	Gear lever	1	1, 16H, 18, ES2, 30, 40
A11M/406 ...	Q.36	Gear lever	1	30, 40M
A11M/821 ...	Q.22	Positive footchange cover	1	30M, 40M
A11M/822 ...	Q.23	Positive footchange cover screw	2	30M, 40M
B2/407 ...	P.16	Gear lever rubber	1	1, 16H, 18, ES2, 30, 40
A11M/407 ...	Q.37	Gear lever rubber	1	30M, 40M
A2/408 ...	P.5/Q.45	Gear lever securing bolt	1	All Models
A2/409 ...	P.19	Return spring cover plate	1	All Models
A2/410 ...	P.20	Return spring for pawl carrier	1	All Models
A2/411 ...	P.21	Stop stud for pawl carrier	2	All Models
A2/412F ...	P.18	Stop stud nut for pawl carrier (front)	2	All Models
A2/412R ...	P.18	Stop stud nut for pawl carrier (rear)	2	All Models
A2/413 ...	P.25	Peg for pawl carrier	2	All Models
A2/414 ...	P.24	Pawl carrier	1	All Models
A2/415 ...	P.30	Pawl carrier spacing washer	1	All Models
A2/416 ...	P.32	Pawl carrier felt washer	1	All Models
A2/417 ...	P.27	Pawl (plain)	1	All Models
A2/418 ...	P.26	Pawl (forked)	1	All Models
A2/419 ...	P.23	Pawl return spring	1	All Models
A2/420 ...	P.28	Pawl pin	1	All Models
A2/421 ...	P.22	Pawl pin nut	1	All Models
A2/422 ...	P.29	Ratchet plate	1	All Models
A2/423 ...	P.31	Cam plate	1	All Models
A2/350 ...	P.41	Cam plate plunger	1	All Models
A2/351 ...	P.43	Cam plate plunger bush	1	All Models
A2/352 ...	P.42	Cam plate plunger spring	1	All Models
A2/424 ...	P.44	Ratchet lever	1	All Models
A2/346 ...	P.45	Ratchet lever securing bolt washer	1	All Models
A2/347 ...	P.46	Ratchet lever securing bolt spring washer	1	All Models
A2/348 ...	P.47	Ratchet lever securing bolt	1	All Models

GEAR CONTROL ROD AND FITTINGS.

A2/425 ...	P.59	Gearbox control rod	1	All Models
A2/411 ...	P.58	Gearbox control rod nut	2	All Models
A2/426 ...	P.57	Gearbox control rod top or bottom con- nection	2	All Models
A2/427 ...	P.56	Gearbox control rod connection pin	2	All Models
A2/195 ...	P.55	Gearbox control rod connection split pin	2	All Models

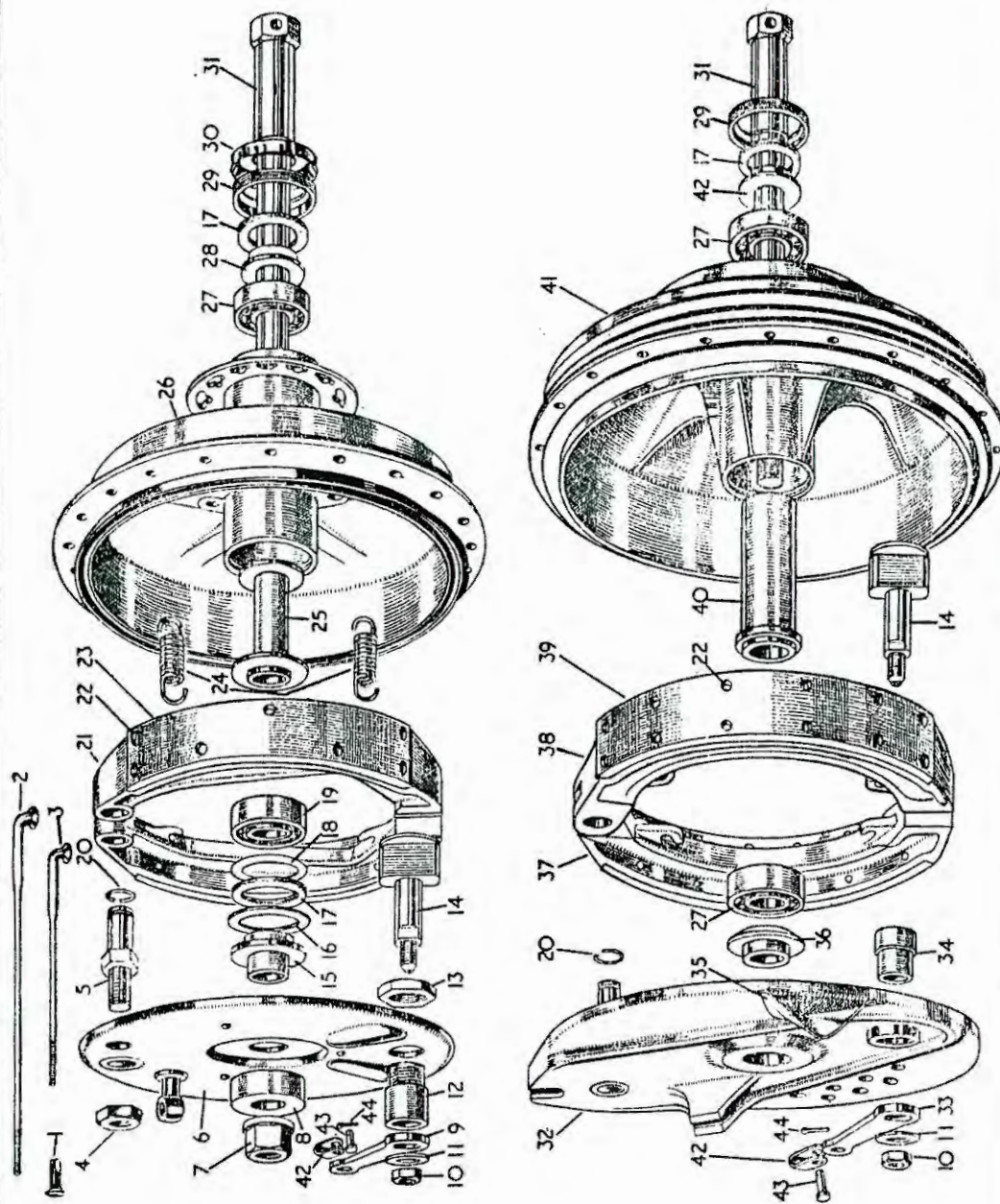
FRONT AND REAR WHEEL COMPLETE ASSEMBLIES.

B2/714 ...		Front wheel complete with bearings and brake (less tyre)	1	1, 16H, 18, ES2
B11/714 ...		Front wheel complete with bearings and brake (less tyre)	1	30, 40 ...
A11M/714 ...		Front wheel complete with bearings and brake (less tyre)	1	30M, 40M
B2/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	1, 16H, 18 ...
B4/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	ES2 ...
B11/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	30, 40 ...
A11M/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	30M, 40M

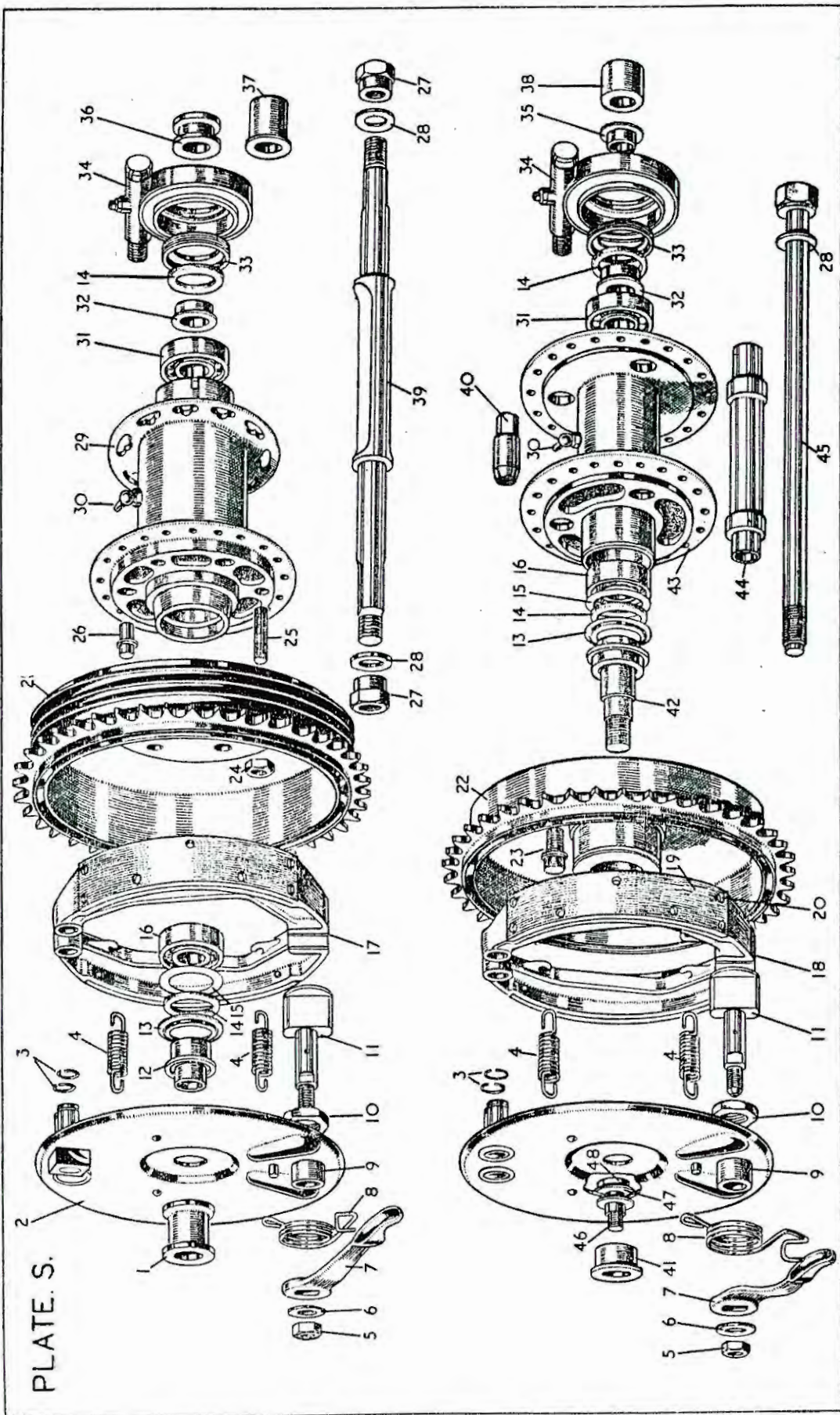
FRONT AND REAR WHEELS WITH HUB SHELL ONLY.

B2/428 ...		Front wheel with hub shell only	1	1, 16H, 18, ES2
B11/428 ...		Front wheel with hub shell only	1	30, 40 ...
A11M/428 ...		Front wheel with hub shell only	1	30M, 40M

PLATE. R.



PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT AND REAR WHEELS WITH HUB SHELL ONLY—cont.				
B2/649	...	Rear wheel with hub shell only	1	1, 16H, 18, ...
B4/649	...	Rear wheel with hub shell only	1	ES2, ...
B11/649	...	Rear wheel with hub shell only	1	30, 40 ...
A11M/649	...	Rear wheel with hub shell only	1	30M, 40M
WHEEL RIMS AND SPOKES.				
B2/654	...	Wheel rim front	1	1, 16H, 18, ES2
B11/654	...	Wheel rim front WM1/21	1	30, 40 ...
A11M/654	...	Wheel rim front WM1/21	1	30M, 40M
A2/432	...	Wheel rim rear WM2/19	1	1, 16H, 18, ES2
B11/432	...	Wheel rim rear WM2/20	1	30, 40 ...
B11M/432	...	Wheel rim rear WM2/20	1	30M, 40M
B2/650	... R.3	Wheel spoke front brake side (set 20) ...	1	1, 16H, 18, ES2
B2/651	... R.2	Wheel spoke front plain side (set 20) ...	1	1, 16H, 18, ES2
A11/650	...	Wheel spoke front brake side (set 20) ...	1	30, 40 ...
A11M/650	...	Wheel spoke front brake side (set 20) ...	1	30M, 40M
A11/651	...	Wheel spoke front plain side (set 20) ...	1	30, 30M, 40, 40M
B2/652	...	Wheel spoke rear brake drum side (set 20)	1	1, 16H, 18, ES2
B2/653	...	Wheel spoke rear plain side (set 20)	1	1, 16H, 18, ES2
A11/652	...	Wheel spoke rear brake drum side (set 20)	1	30, 30M, 40, 40M
A11/653	...	Wheel spoke rear plain side (set 20) ...	1	30, 30M, 40, 40M
A2/431	... R.1	Spoke nipples (per set 40)	2	All Models
REAR HUBS AND FITTINGS.				
B2/433	... S.43	Hub shell only rear	1	1, 16H, 18
B4/433	... S.29	Hub shell only rear	1	ES2, 30, 30M, 40, 40M ...
A2/434	... S.44	Hub shell bearing sleeve rear	1	1, 16H, 18
A2/441	... S.32	Hub bearing distance piece plain side (rear)	1	All Models
A2/439	... S.13	Hub bearing felt washer steel cup brake side (rear)	1	1, 16H, 18, ES2, 30, 40
A2/460	... S.45	Rear hub spindle	1	1, 16H, 18
B4/460	... S.39	Rear hub spindle	1	ES2, 30, 30M, 40, 40M ...
B2/659	... S.28	Rear hub spindle washer	1	All Models
B2/660	... S.35	Rear hub spindle shouldered washer (plain side) (for speedometer gearbox)	1	30, 40, 1, 16H, 18, ES2
B2/461	... S.38	Rear hub spindle distance piece (plain side)	1	1, 16H, 18
B4/461	... S.36	Rear hub spindle distance piece (plain side)	1	ES2, 30, 40
A11M/461	... S.37	Rear hub spindle distance piece (plain side)	1	30M, 40M
A2/462	...	Rear hub brake plate	1	1, 16H, 18
B4/462	... S.2	Rear hub brake plate	1	ES2, 30, 30M, 40, 40M ...
A2/463	... S.22	Rear hub brake drum and sprocket	1	1, 16H, 18
B4/463	... S.21	Rear hub brake drum and sprocket	1	ES2, 30, 30M, 40, 40M ...



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
REAR HUBS AND FITTINGS—cont.				
A2/464	... S.42	Rear brake drum and sprocket fork end attachment piece	1	1, 16H, 18
A2/465	... S.41	Rear hub brake plate distance piece, outer	1	1, 16H, 18
B4/465	... S.1	Rear hub brake plate distance piece, outer	1	ES2, 30, 30M, 40, 40M ...
B4/661	... S.12	Rear hub brake plate distance piece, inner	1	ES2, 30, 30M, 40, 40M ...
A2/454	... S.27	Rear brake drum and sprocket fork end attachment nut	1	1, 16H, 18
A2/454	... S.27	Rear hub spindle nut	1	ES2, 30, 30M, 40, 40M ...
A2/466	... S.27	Rear hub brake torque arm	1	1, 16H, 18
A2/467	... S.27	Rear hub brake torque arm spring washer	1	1, 16H, 18
E3812	...	Rear hub brake torque arm frame bolt	1	1, 16H, 18
A2/468	... S.46	Rear hub brake torque arm stud	1	1, 16H, 18
11664	... S.48	Rear hub brake torque arm stud nut	1	1, 16H, 18
E5375	... S.47	Rear hub brake torque arm stud nut washer	1	1, 16H, 18
A2/469	... S.7	Rear hub brake cam lever	1	All Models
A2/470	... S.8	Rear hub brake cam lever return spring ...	1	All Models
A2/472	... S.23	Rear brake drum stud	3	1, 16H, 18
B2/451	... S.40	Wheel sleeve nut rear	3	1, 16H, 18
B4/662	... S.26	Rear hub shell brake drum dowel	3	ES2, 30, 30M, 40, 40M ...
B4/663	... S.25	Rear hub shell brake drum stud	3	ES2, 30, 30M, 40, 40M ...
B4/664	... S.24	Rear hub shell brake drum stud nut	3	ES2, 30, 30M, 40, 40M ...

HUB BRAKE SHOES AND LININGS.

A2/443	R.21/S.18	Hub brake shoe with lining (each)	4	30, 40, 1, 16H, 18, ES2
A2/444	R.23/S.19	Hub brake shoe lining (per pair)	2	30, 40, 1, 16H, 18, ES2
A2/445	R.22/S.30	Hub brake shoe lining rivet (per set 14)	2	30, 40, 1, 16H, 18, ES2
A2/445	R.22/S.30	Hub brake shoe lining rivet (rear only) ...	1	30M, 40M
A11M/445	... R.22	Hub brake shoe lining rivets (per set 20) front only	1	30M, 40M
A11M/443	... S.17	Hub brake shoe with lining rear (each) ...	1	30M, 40M
A11M/433(P)	R.37	Hub brake shoe with lining (front) plain	1	30M, 40M
A11M/433(F)	R.38	Hub brake shoe with lining (front) forked	1	30M, 40M
A11M/444(R)	...	Hub brake shoe linings (per pair) rear ...	1	30M, 40M
A11M/444(F)	R.39	Hub brake shoe linings (per pair) front ..	1	30M, 40M

FRONT HUBS AND FITTINGS.

B2/655	... R.26	Hub shell and brake drum front	1	30, 40, 1, 16H, 18, ES2 ...
A11M/655	... R.41	Hub shell and brake drum front	1	30M, 40M
B2/452	... R.31	Front hub spindle	1	All Models
B2/453	... R.8	Front hub spindle distance piece	1	30, 40, 1, 16H, 18, ES2 ...
B2/454	... R.7	Front hub spindle nut	1	All Models
B2/455	... R.15	Front hub brake plate distance piece	1	30, 40, 1, 16H, 18, ES2 ...
A11M/455	... R.36	Front hub brake plate distance piece	1	30M, 40M

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT HUBS AND FITTINGS—cont.				
B2/457	... R.6	Front hub brake plate	1	30, 40, 1, 16H, 18, ES2 ...
A2/459	... R.9	Front hub brake cam lever... ..	1	30, 40, 1, 16H, 18, ES2 ...
B2/657	... R.5	Front hub brake shoe fulcrum pin	1	30, 40, 1, 16H, 18, ES2 ...
B2/658	... R.4	Front hub brake shoe fulcrum pin nut	1	30, 40, 1, 16H, 18, ES2 ...
A11M/457	... R.32	Front hub brake plate	1	30M, 40M
A11M/823	... R.35	Front hub brake plate air scoop	1	30M, 40M
A11M/829	...	Front hub brake plate air scoop rivets (per set)	1	30M, 40M
A11M/826	...	Front hub brake plate air scoop gauze ...	1	30M, 40M
A11M/459	... R.33	Front hub brake cam lever	1	30M, 40M
A11M/827	... R.34	Hub brake cam bush front only	1	30M, 40M
B2/441	... R.28	Hub bearing distance piece plain side (front)	1	30, 40, 1, 16H, 18, ES2 ...
A11M/441	... R.42	Hub bearing distance piece plain side (front)	1	30M, 40M
C2/656	... R.25	Hub shell bearing distance tube front ...	1	30, 40, 1, 16H, 18, ES2 ...
A11M/656	... R.40	Hub bearing distance tube front	1	30M, 40M
B2/439	... R.16	Hub bearing felt washer steel plate brake side (front)	1	30, 40, 1, 16H, 18, ES2 ...
B2/442	... R.30	Hub bearing dust cover (front) plain side	1	30, 40, 1, 16H, 18, ES2 ...
PARTS COMMON TO FRONT AND REAR HUBS.				
A2/435	R.27/S.31	Hub bearing plain side	1	All Models
A2/435	R.27/S.31	Hub bearing front brake side	1	30M, 40M
A2/436	R.19/S.16	Hub bearing brake side	1	All Models
A2/436	R.19/S.16	Hub bearing brake side (rear only)	1	30M, 40M
A2/440	R.29/S.33	Hub bearing locking ring plain side front or rear	2	All Models
A2/437	R.17/S.14	Hub bearing felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/438	R.18/S.15	Hub bearing pen steel washer brake side	2	30, 40, 1, 16H, 18, ES2 ...
A2/198	... S.30	Hub grease nipple	2	All Models
A2/446	R.24/S.4	Hub brake shoe return spring	4	All Models
A2/447	R.20/S.3	Hub brake shoe circlip	4	All Models
A2/448	R.14/S.11	Hub brake cam with nut and washer ...	2	All Models
E3224	R.10/S.5	Hub brake cam nut	2	All Models
E5455	R.11/S.6	Hub brake cam nut washer	2	All Models
A2/449	R.12/S.9	Hub brake cam bush	2	30, 40, 1, 16H, 18, ES2 ...
		Hub brake cam bush (rear only)	1	30M, 40M
		Hub brake cam bush locknut	2	30, 40, 1, 16H, 18, ES2 ...
A2/450	R.13/S.10	Hub brake cam bush locknut (rear only)	1	30M, 40M
TYRE SECURITY BOLTS.				
A11M/861	...	Front wheel security bolt	1	30M, 40M
A11M/862	...	Rear wheel security bolt	1	30M, 40M

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
ENGINE SPROCKET.				
A2/473	... A.4	Engine sprocket (state number of teeth) ..	1	1, 16H, 18, ES2
A11/473	...	Engine sprocket (state number of teeth) ..	1	30, 30M, 40, 40M
A2/474	... A.47	Engine mainshaft key	1	All Models
A2/475	... A.3	Engine sprocket locknut	1	1, 16H, 18, ES2
A11/475	...	Engine sprocket locknut	1	30, 30M, 40, 40M
Sprockets can be supplied 16T to 22T inclusive.				
FRONT AND REAR CHAINS.				
A2/477	...	Front driving chain, 75 link	1	1, 16H, 18, ES2
A11/477	...	Front driving chain, 76 link	1	30, 30M, 40, 40M
A3/478	...	Rear driving chain, 91 link	1	18, ES2
A2/478	...	Rear driving chain, 90 link	1	1, 16H
A11/478	...	Rear driving chain, 92 link	1	30, 30M, 40, 40M
A2/479	...	Front chain spring link	1	30, 40, 1, 16H, 18, ES2
A2/480	...	Front chain cranked link	1	All Models
A11M/479	...	Front chain rivetting link	1	30M, 40M
A2/481	...	Rear chain spring link	1	30, 40, 1, 16H, 18, ES2
A2/482	...	Rear chain cranked link	1	All Models
A11M/481	...	Rear chain rivetting link	1	30M, 40M
REAR CHAIN ADJUSTERS.				
A2/483	... W.7	Rear chain adjuster bolt and nut	2	1, 16H, 18
B4/483	...	Rear chain adjuster complete	2	ES2, 30, 30M, 40, 40M
B4/665	... Y.14	Rear chain adjuster stirrup	2	ES2, 30, 30M, 40, 40M
B4/666	... Y.15	Rear chain adjuster bolt	2	ES2, 30, 30M, 40, 40M
B4/667	... Y.12	Rear chain adjuster bolt nut	2	ES2, 30, 30M, 40, 40M
B4/668	... Y.13	Rear chain adjuster fork end cap	2	ES2, 30, 30M, 40, 40M
FRONT CHAINCASE AND FITTINGS.				
A2/484	... T.5	Front chaincase, inner portion	1	1, 16H, 18
B4/484	... T.5	Front chaincase, inner portion	1	ES2
A11/484	... T.5	Front chaincase, inner portion	1	30, 40
A2/485	... T.9	Front chaincase, outer portion	1	1, 16H, 18, ES2
A11/485	... T.9	Front chaincase, outer portion	1	30, 40
A2/486	... T.11	Front chaincase sealing washer	1	30, 40, 1, 16H, 18, ES2
E3336	... T.18	Front chaincase drain plug	1	30, 40, 1, 16H, 18, ES2
E5264	... T.17	Front chaincase drain plug washer	1	30, 40, 1, 16H, 18, ES3

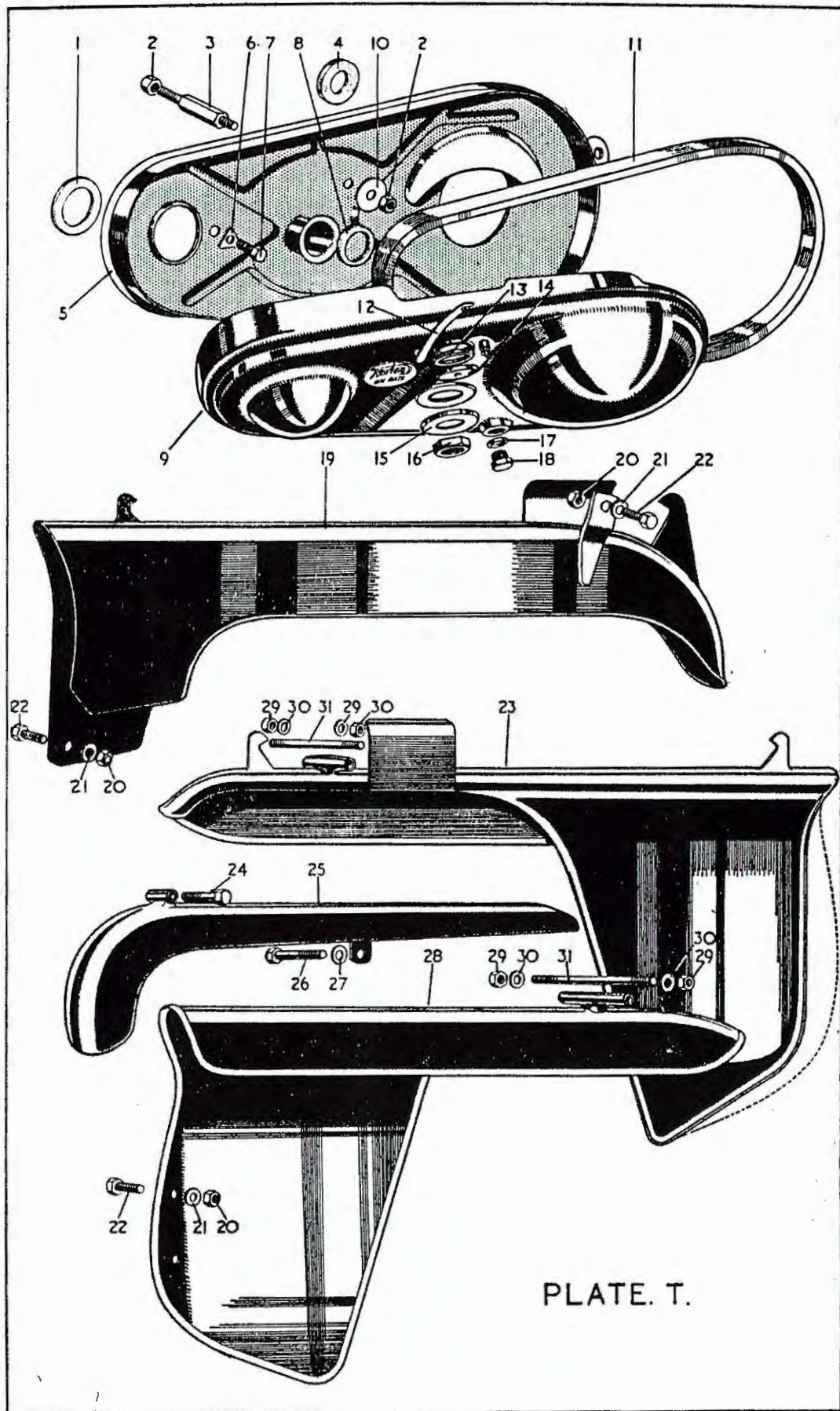


PLATE. T.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT CHAINCASE AND FITTINGS—cont.				
A2/487	... T.14	Front chaincase inspection disc	1	30, 40, 1, 16H, 18, ES2 ...
A2/488	... T.13	Front chaincase inspection disc washer ...	1	30, 40, 1, 16H, 18, ES2 ...
A2/489	... T.12	Front chaincase inspection disc spring clip	1	30, 40, 1, 16H, 18, ES2 ...
E6354	... T.7	Front chaincase, inner portion crankcase attachment pin	1	30, 40, 1, 16H, 18, ES2 ...
A2/490	... T.6	Front chaincase pin locking plate	1	30, 40, 1, 16H, 18, ES2 ...
E3223	... T.2	Front chaincase, inner portion attachment nut	2	30, 40, 1, 16H, 18, ES2 ...
A2/491	... T.3	Front chaincase, inner portion attachment bolt	1	30, 40, 1, 16H, 18, ES2 ...
A2/275	... T.10	Front chaincase, inner portion attachment bolt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/492	... T.1	Front chaincase, inner portion crankcase washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/493	... T.4	Front chaincase, inner portion gearbox felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/494	... T.8	Front chaincase, inner portion footrest tube felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/495	... T.16	Front chaincase, outer portion securing nut	1	30, 40, 1, 16H, 18, ES2 ...
A2/496	... T.15	Front chaincase, outer portion securing nut washer	1	30, 40, 1, 16H, 18, ES2 ...

FRONT CHAINGUARD AND FITTINGS.

A11M/828	... T.25	Front chainguard	1	30M, (40M 1948)
A10M/828	...	Front chainguard	1	40M ... (1946/7)
E3801	... T.24	Front chainguard crankcase attachment bolt	1	30M, 40M
11796	...	Front chainguard crankcase attachment bolt washer	3	30M, 40M
11304	... T.26	Front chainguard engine plate bolt	1	30M, 40M
E3223	...	Front chainguard engine plate bolt nut ...	2	30M, 40M
E5456	... T.27	Front chainguard engine plate bolt washer	4	30M, 40M

REAR CHAINGUARD AND FITTINGS.

A2/497	... T.19	Rear chainguard	1	1, 16H, 18 ...
B4/497	... T.23	Rear chainguard	1	ES2 ...
A11/497	...	Rear chainguard	1	30, 40

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
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REAR CHAINGUARD AND FITTINGS—cont.

A11M/497	... T.28	Rear chainguard	1	30M, 40M
12342	... T.22	Rear chainguard pin (front and rear end)	2	1, 16H, 18
E3229	... T.20	Rear chainguard pin nut (front and rear end)	2	1, 16H, 18
E5379	... T.21	Rear chainguard pin washer (front and rear end)	2	1, 16H, 18

(Last three items attach Rear Chainguard to Mudguard. Models ES2, 30, 30M, 40, and 40M. For rear attachment see rear springing member bolt).

REAR BRAKE PEDAL AND FITTINGS.

A2/498	... V.74	Rear brake pedal	1	1, 16H, 18
B4/498	... V.74	Rear brake pedal	1	ES2, 30, 40
A11M/498	... V.74	Rear brake pedal	1	30M, 40M
A2/500	... V.75	Rear brake pedal grease nipple	1	All Models
A2/501	... V.76	Rear brake pedal adjuster and locknut ...	1	All Models
A2/502	... V.80	Rear brake pedal pivot bolt	1	1, 16H, 18, ES2
A11/502	... V.80	Rear brake pedal pivot bolt	1	30, 40
A11M/502	... V.80)	Rear brake pedal pivot bolt	1	30M, 40M
E3223	... V.82	Rear brake pedal pivot bolt nut	1	All Models
E5456	... V.81	Rear brake pedal pivot bolt washer	1	All Models

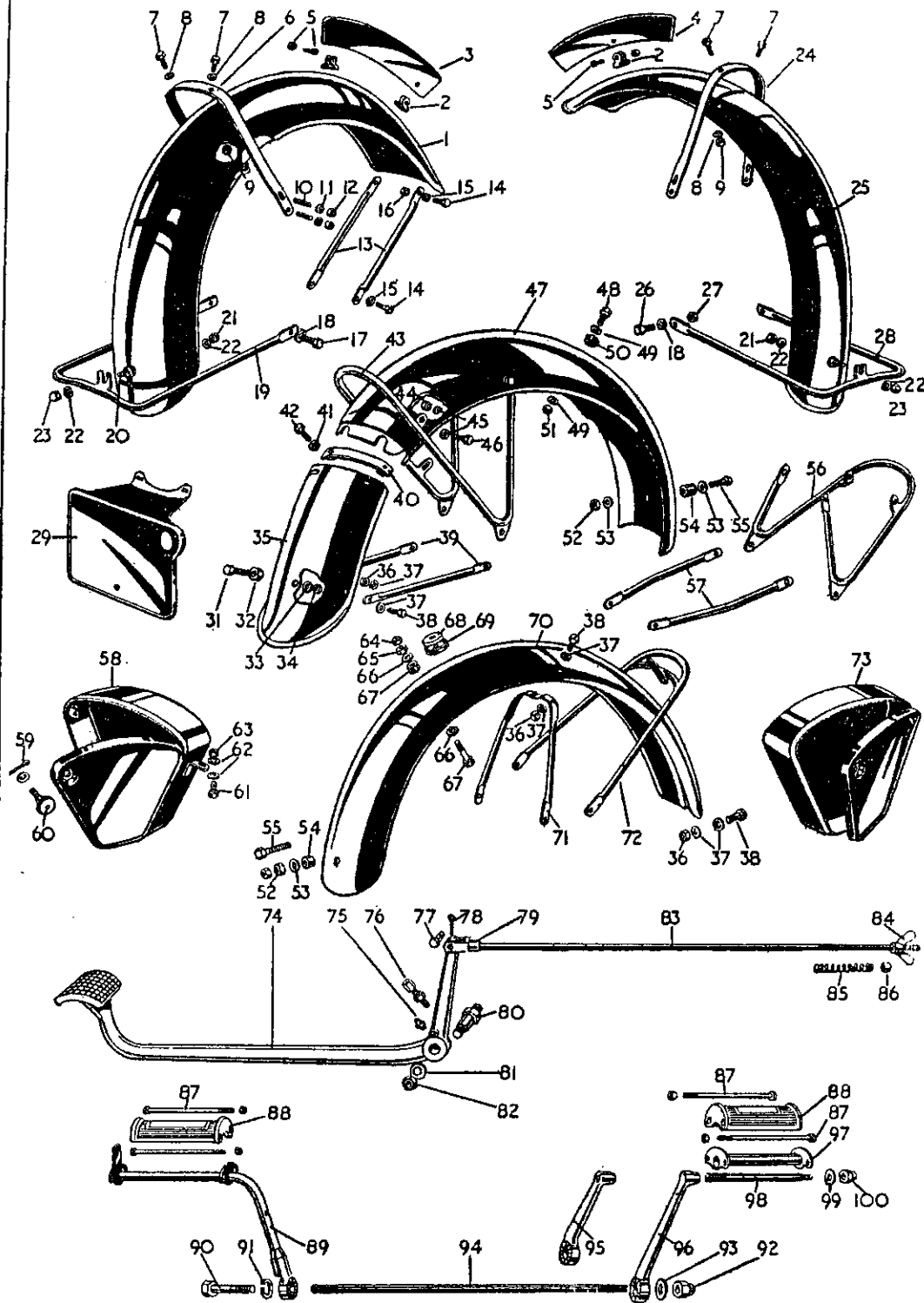
REAR BRAKE ROD AND FITTINGS.

A2/503	... V.83	Rear brake rod	1	1, 16H, 18, ES2
B4/503	... V.83	Rear brake rod	1	ES2, 30, 40
A11M/503	... V.83	Rear brake rod	1	30M, 40M
A11M/829	... V.85	Rear brake rod spring	1	30M, 40M
A11M/830	... V.86	Rear brake rod ball cup	1	30M, 40M
A2/504	... V.79	Rear brake pedal jaw joint	1	All Models
A2/505	... V.84	Rear brake adjuster	1	All Models
A2/506	... V.77	Rear brake pedal jaw joint pin	1	All Models
A2/195	... V.78	Rear brake pedal jaw joint pin split cotter	1	All Models

FOOTRESTS AND FITTINGS.

A2/507	... V.88	Footrest rubber	2	All Models
A2/508	... V.87	Footrest rubber securing bolt and nut ...	4	All Models
A2/509	... V.97	Footrest pad holder	2	1, 16H, 18, ES2, 30, 40
A2/510	... V.94	Footrest rod	1	1, 16H, 18, ES2, 30, 40
A2/511	... V.92	Footrest rod nut	2	1, 16H, 18, ES2, 30, 40
E5377	... V.93	Footrest rod washer	2	1, 16H, 18, ES2, 30, 40
A2/512	...	Footrest serrated hanger with pad holder spindle	2	1, 16H, 18, ES2
A11/512	...	Footrest serrated hanger with pad holder spindle	2	30, 40
A2/513	... V.95	Footrest serrated hanger only	2	1, 16H, 18, ES2
A11/513	... V.96	Footrest serrated hanger only	2	30, 40
A2/514	... V.98	Footrest serrated hanger spindle only ...	2	1, 16H, 18, ES2, 30, 40
A2/515	... V.100	Footrest serrated hanger spindle nut	2	1, 16H, 18, ES2, 30, 40
E5376	... V.99	Footrest hanger spindle washer	2	1, 16H, 18, ES2, 30, 40
A11M/512(RH)	...	Footrest serrated hanger with pad holder	1	30M, 40M
A11M/512(LH)	... V.89	Footrest serrated hanger with pad holder	1	30M, 40M
13274	... V.90	Footrest frame attachment bolt	2	30M, 40M
E5375	... V.91	Footrest frame attachment bolt washer	2	30M, 40M

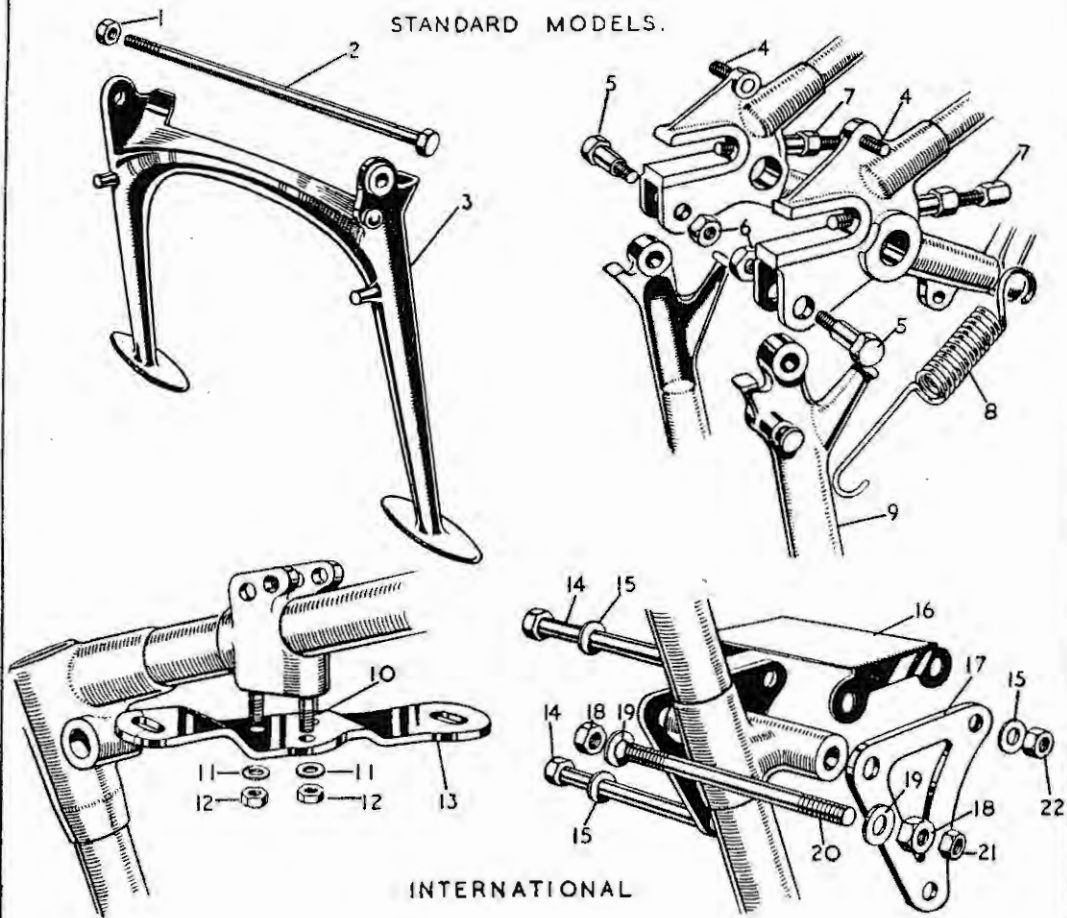
PLATE. V.



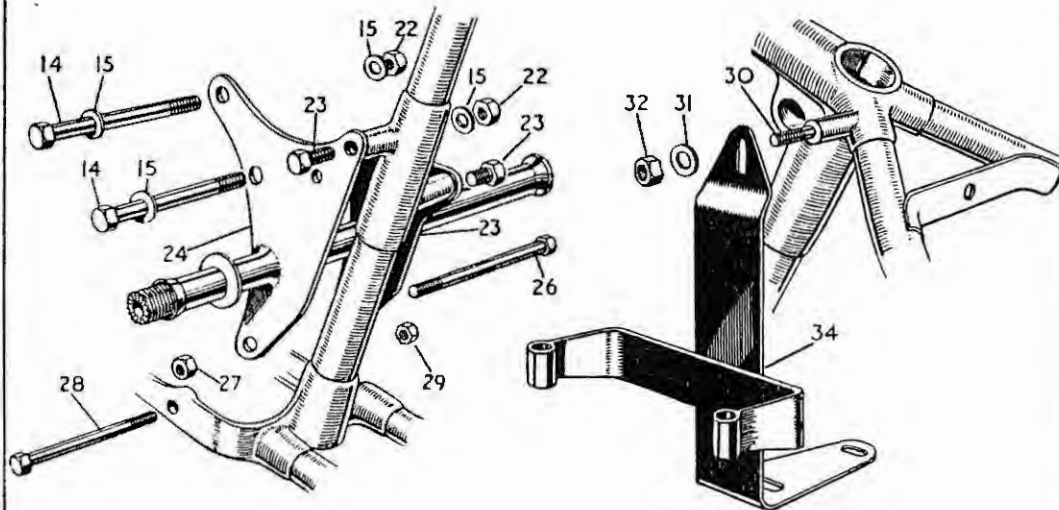
PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
FRONT AND REAR ENGINE PLATES.				
A2/522	... Y.32	Front engine plate (left or right hand) ...	2	1, 16H, 18, ES2
A2/523	... Y.31	Front engine plate cover	1	1, 16H, 18, ES2
A11/523	... W.16	Front engine plate cover	1	30 ...
A10/523	... W.16	Front engine plate cover	1	40 ...
A11/522	... W.17	Front engine plate (left or right hand) ...	2	30 ...
A10/522	... W.17	Front engine plate (left or right hand) ...	2	40 ...
A11M/522(LH)	X.35	Front engine plate, left hand	1	30M, (40M 1948)
A10M/522(LH)		Front engine plate, left hand	1	40M ... (1946/7)
A11M/522(RH)	X.36	Front engine plate, right hand	1	30M, (40M 1948)
A10M/522(RH)		Front engine plate, right hand	1	40M ... (1946/7)
A2/516	... Y.10	Rear engine plate, left hand with footrest tube	1	1, 16H, 18 ...
B4/516	... Y.10	Rear engine plate, left hand with footrest tube	1	ES2 ...
A2/517	... Y.11	Rear engine plate, right hand with footrest tube	1	1, 16H, 18 ...
B4/517	... Y.11	Rear engine plate, right hand with footrest tube	1	ES2 ...
A11/516	... W.24	Rear engine plate, left hand with footrest tube	1	30 ...
A10/516	... W.24	Rear engine plate, left hand with footrest tube	1	40 ...
A11M/516	... X.3	Rear engine plate only left hand	1	30M, (40M 1948)
A10M/516	...	Rear engine plate only left hand	1	40M ... (1946/7)
A11/517	... W.25	Rear engine plate, right hand with footrest tube	1	30 ...
A10/517	... W.25	Rear engine plate, right hand with footrest tube	1	40 ...
A11M/517	... X.4	Rear engine plate only right hand	1	30M, (40M 1948)
A10M/517	...	Rear engine plate only right hand	1	40M ... (1946/7)
FRAMES.				
B2/518	...	Frame only with head races	1	1, 16H, 18 ...
B4/518	...	Frame only with head races	1	ES2 ...
A11/518	...	Frame only with head races	1	30, 40
A11M/518	...	Frame only with head races	1	30M, 40M
A2/519	...	Frame head race, top	1	All Models
A2/520	...	Frame head race, bottom	1	All Models
A2/521	...	Frame head balls, (per set 34)	1	All Models
13195	... X.19	Frame fork stop bolt	2	All Models
11796	... X.17	Frame fork stop bolt washer	4	All Models
B2/877	... X.18	Frame fork stop bolt distance piece	2	All Models
FRAME REAR SPRINGING.				
B4/669	...	Frame fork end, left hand	1	ES2, 30, 30M, 40, 40M ...
B4/670	... Y.19	Frame fork end, right hand	1	ES2, 30, 30M, 40, 40M ...
A2/500	... Y.20	Frame fork end grease nipple	2	ES2, 30, 30M, 40, 40M ...

PLATE. W.

STANDARD MODELS.



INTERNATIONAL

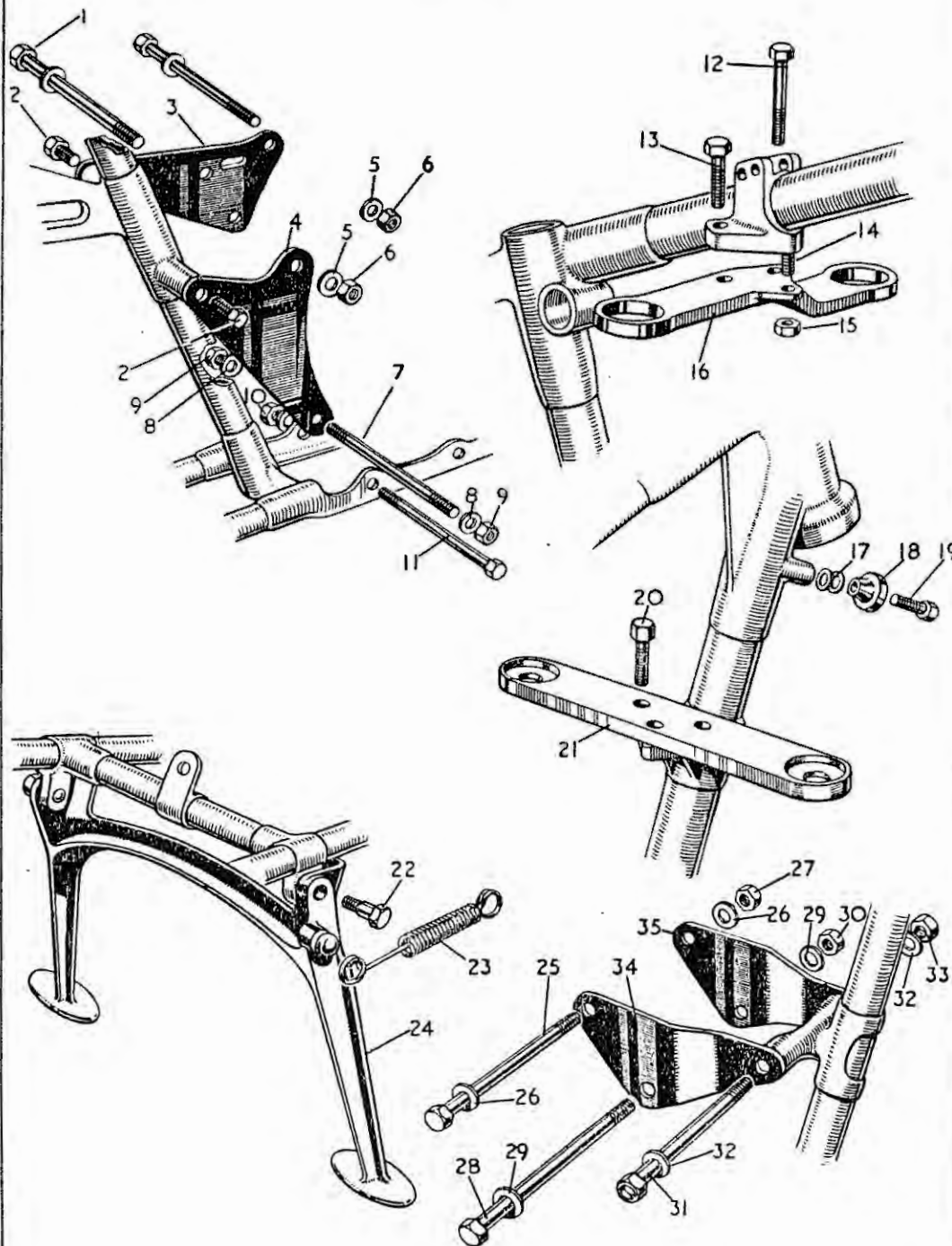


INTERNATIONAL

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRAME REAR SPRINGING—cont.				
B4/671	... Y.28	Frame fork end main rod	2	ES2, 30, 30M, 40, 40M ...
B4/672	... Y.30	Frame fork end main rod bottom bolt	2	ES2, 30, 30M, 40, 40M ...
11181	... Y.29	Frame fork end main rod bottom bolt washer	2	ES2, 30, 30M, 40, 40M ...
B4/673	... Y.24	Frame fork end main rod plug	2	ES2, 30, 30M, 40, 40M ...
E4261	T.31/Y.27	Rear frame member pinch bolt (nearside)	1	ES2, 30, 30M, 40, 40M ...
11304	...	Rear frame member pinch bolt (offside)	1	ES2, 30, 30M, 40, 40M ...
E3223	T.29/Y.25	Rear frame member pinch bolt nut	2	ES2, 30, 30M, 40, 40M ...
11796	T.30/Y.26	Rear frame member pinch bolt washer ...	4	ES2, 30, 30M, 40, 40M ...
B4/674	... Y.17	Frame fork end top spring	2	ES2, 30, 30M, 40, 40M ...
B4/675	... Y.16	Frame fork end top spring cover, outer ...	2	ES2, 30, 30M, 40, 40M ...
B4/676	... Y.18	Frame fork end top spring cover, inner ...	2	ES2, 30, 30M, 40, 40M ...
B4/677	... Y.22	Frame fork end bottom spring	2	ES2, 30, 30M, 40, 40M ...
B4/678	... Y.23	Frame fork end bottom spring cover, outer	2	ES2, 30, 30M, 40, 40M ...
B4/679	... Y.21	Frame fork end bottom spring cover, inner	2	ES2, 30, 30M, 40, 40M ...
PROP STAND.				
A2/524	... W.3	Prop stand	1	1, 16H, 18 ...
B4/524	... W.3	Prop stand	1	ES2 ...
A11/524	... X.24	Prop stand	1	30, 30M, 40, 40M
A11/525	... X.22	Prop stand bolt	2	ES2, 30, 30M, 40, 40M ...
A2/525	... W.2	Prop stand frame pivot bolt	1	1, 16H, 18 ...
A2/526	... W.1	Prop stand frame pivot bolt nut	1	1, 16H, 18 ...
A2/527	... X.23	Prop stand return spring	1	All Models
A2/528	...	Frame bush for prop stand pivot bolt ...	1	1, 16H, 18 ...
FRONT MUDGUARD, STAYS AND FITTINGS.				
B2/529	... V.1	Front mudguard only with front No. plate studs	1	30, 40, 1, 16H, 18, ES2

PLATE. X.

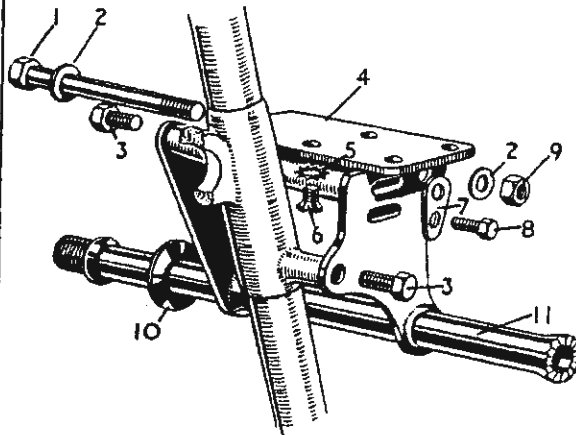
MANX



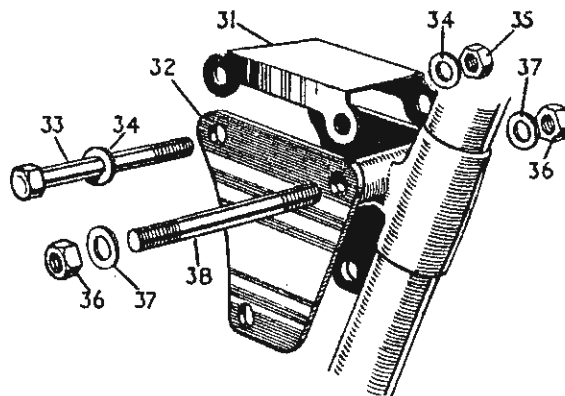
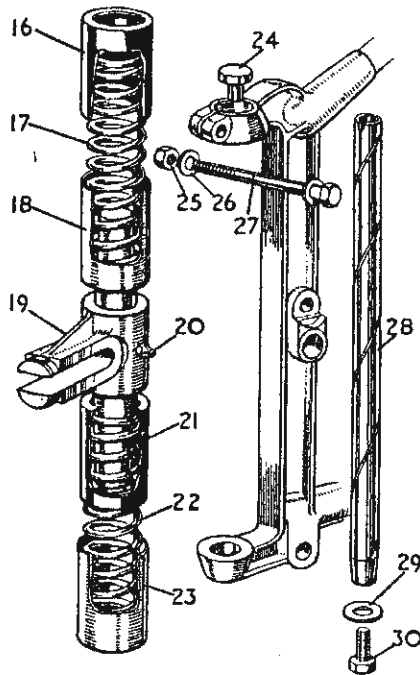
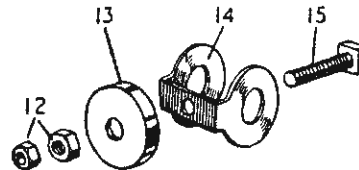
PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT MUDGUARD, STAYS AND FITTINGS—cont.				
A11M/529 ...	V.25	Front mudguard	1	30M, 40M
A2/530 ...	V.13	Front mudguard stay, left or right hand...	2	1, 16H, 18, ES2
12342 ...	V.14	Front mudguard stay pin	4	1, 16H, 18, ES2, 30, 40
E3229 ...	V.16	Front mudguard stay nut	4	1, 16H, 18, ES2, 30, 40
E5379 ...	V.15	Front mudguard stay nut washer	2	1, 16H, 18, ES2, 30, 40
A11/530 ...	V.13	Front mudguard stay, left or right hand...	2	30, 40
B2/680 ...	V.6	Front mudguard centre stay	1	1, 16H, 18, ES2
A11/680 ...	V.6	Front mudguard centre stay	1	30, 40
A11M/680 ...	V.24	Front mudguard centre stay	1	30M, 40M
12342 ...	V.7	Front mudguard centre stay pin	2	All Models
E3229 ...	V.9	Front mudguard centre stay pin nut ...	2	All Models
E5379 ...	V.8	Front mudguard centre stay pin washer	2	All Models
T1085	J.32/V.10	Front mudguard centre stay fork attach- ment stud	4	All Models
E3229 ...	V.12	Front mudguard centre stay fork attach- stud nut	4	All Models
E5379 ...	V.11	Front mudguard centre stay fork attach- ment stud washer	4	All Models
E3262 ...	V.20	Front mudguard stand attachment bolt ..	1	All Models
E3223 ...	V.21	Front mudguard stand attachment bolt plain nut	1	All Models
E3218 ...	V.23	Front mudguard stand attachment bolt domed nut	1	All Models
E5456 ...	V.22	Front mudguard stand attachment bolt washer	2	All Models
RACING NUMBER PLATES AND STONE GUARD.				
A11M/870 ...		Number plate front or side	3	30M, 40M
A11M/871 ...		Number plate clip (rear)	4	30M, 40M
12342 ...		Number plate fixing pin (front)	2	30M, 40M
12342 ...		Number plate fixing pin (rear)	8	30M, 40M
E3222 ...		Number plate fixing pin nut (front)	2	30M, 40M
E3222 ...		Number plate fixing pin nut (rear)	8	30M, 40M
A11M/872 ...		Handlebar gauze stone guard	1	30M, 40M
12342 ...		Handlebar gauze stone guard pin	2	30M, 40M
E3222 ...		Handlebar gauze stone guard pin nut...	2	30M, 40M
FRONT AND REAR NUMBER PLATES AND FITTINGS.				
A2/531 ...	V.3	Front number plate	1	30, 40, 1, 16H, 18, ES2
A11M/531 ...	V.4	Front number plate	1	30M, 40M
A2/532 ...	V.29	Rear number plate	1	30, 40, 1, 16H, 18, ES2
D2/532 ...		Rear number plate (1949)	1	30, 40, 1, 16H, 18, ES2
12343 ...	V.31	Rear number plate bottom fixing pin ...	1	30, 40, 1, 16H, 18, ES2
E3222 ...	V.34	Rear number plate bottom fixing pin nut	1	30, 40, 1, 16H, 18, ES2
E5379 ...	V.33	Rear number plate bottom fixing pin washer	1	30, 40, 1, 16H, 18, ES2

PLATE. Y.

STANDARD MODELS.

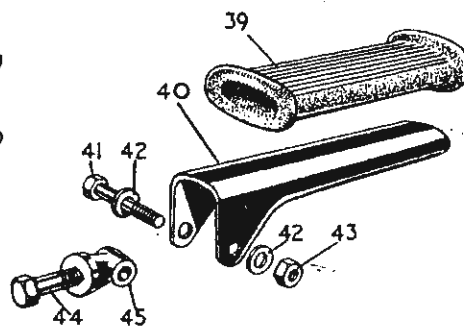


SPRING FRAME MODELS.



STANDARD MODELS.

SPRING FRAME MODELS.



PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT AND REAR NUMBER PLATES AND FITTINGS—cont.				
E5105	... V.32	Rear number plate distance piece	1	30, 40, 1, 16H, 18, ES2
A2/533	... V.5	Front number plate attachment pin and nut	2	30, 40, 1, 16H, 18, ES2
A2/875	... V.2	Front No. plate mudguard clip	2	30M, 40M 30, 40, 1, 16H, 18, ES2
			1	30M, 40M
REAR MUDGUARD STAYS AND FITTINGS.				
A2/534	... V.47	Rear mudguard complete	1	1, 16H, 18, ES2
A11/534	... V.47	Rear mudguard complete	1	30, 40
A11M/534	... V.70	Rear mudguard	1	30M, 40M
A2/535	... V.35	Rear mudguard bottom portion	1	30, 40, 1, 16H, 18, ES2
A2/876	... V.40	Rear mudguard bottom portion strap	1	30, 40, 1, 16H, 18, ES2
12342	... V.42	Rear mudguard bottom portion fixing pins (each)	2	30, 40, 1, 16H, 18, ES2
E5379	... V.41	Rear mudguard bottom portion pin washer	2	30, 40, 1, 16H, 18, ES2
A2/536	... V.43	Rear mudguard stays and lifting handle ..	1	1, 16H, 18
12342	... V.46	Rear lifting stay mudguard pin	4	30, 40, 1, 16H, 18, ES2
E3222	... V.44	Rear lifting stay mudguard pin nut	4	30, 40, 1, 16H, 18, ES2
E5379	... V.45	Rear lifting stay mudguard pin washer ...	8	30, 40, 1, 16H, 18, ES2
B4/536	... V.56	Rear mudguard stays and lifting handle ..	1	ES2 ...
A11/536	... V.56	Rear mudguard stay and lifting handle ...	1	30, 40
A11M/536	... V.72	Rear mudguard stay and lifting handle ...	1	30M, 40M
A11M/831	... V.71	Rear mudguard centre stay	1	30M, 40M
E6453	... W.4	Rear mudguard stays and lifting handle stud (frame attachment)	2	1, 16H, 18
E3223	...	Rear mudguard stays and lifting handle attachment stud nut	2	1, 16H, 18
A2/537	... V.39	Rear mudguard stay, left or right hand ...	2	1, 16H, 18
B4/537	... V.57	Rear mudguard stay, left or right hand ...	2	ES2 ...
A11/537	... V.57	Rear mudguard stay, left or right hand ...	1	30, 40
12342	... V.38	Rear mudguard stay pin, mudguard attachment	2	All Models
E3222	... V.36	Rear mudguard stay pin nut	2	All Models
E5379	... V.37	Rear mudguard stay pin washer	4	All Models
13059	... V.54	Rear mudguard chain stay distance piece	1	30, 40, 1, 16H, 18, ES2
12868	... V.55	Rear mudguard chain stay attachment bolt	1	All Models
E3223	... V.52	Rear mudguard chain stay attachment bolt nut	1	All Models
E5379	... V.53	Rear mudguard stay attachment bolt washer	1	All Models

(See Oil Tank Fittings for Mudguard Seat Stay Attachment. Plate M).

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
TOOLBOX AND FITTINGS.				
A2/538	... V.58	Toolbox	1	1, 16H, 18
B2/538	... V.73	Toolbox	1	30, 40, ES2
12343	...	Toolbox frame attachment bolt	2	30, 40, 1, 16H, 18, ES2
E3229	...	Toolbox frame attachment bolt nut	2	30, 40, 1, 16H, 18, ES2
A2/539	... V.60	Toolbox knob	1	30, 40, 1, 16H, 18, ES2
A2/281	... V.59	Toolbox knob cotter	1	30, 40, 1, 16H, 18, ES2
12342	... V.61	Toolbox bottom bolt	1	1, 16H, 18
E3229	... V.63	Toolbox bottom bolt nut	1	1, 16H, 18
E5379	... V.62	Toolbox bottom bolt washer	2	1, 16H, 18

SADDLE AND FITTINGS.

A2/540	... H.6	Saddle	1	1, 16H, 18, ES2
A11/540	... H.1	Saddle	1	30, 30M, 40, 40M
A2/541	... H.7	Saddle spring (each)	2	1, 16H, 18, ES2
A11/541	... H.2	Saddle spring (each)	2	30, 30M, 40, 40M
E6453	...	Saddle spring stud offside	1	1, 16H, 18, ES2
E6047	... H.5	Saddle spring frame stud	2	30, 30M, 40, 40M
E5642	...	Saddle spring frame stud distance tube ..	2	30, 30M, 40, 40M
E3223	... H.3	Saddle spring stud nut	2	All Models
E5456	... H.4	Saddle spring stud washer	2	All Models
12080	...	Saddle front anchor bolt	1	All Models
E3223	...	Saddle front anchor bolt nut	1	All Models
E5379	...	Saddle front anchor bolt washer	1	All Models

(See Horn Attachment for Near Side Saddle Spring Bolt. Models 1, 16H, 18, and ES2).

REAR STAND AND FITTINGS.

A2/542	... W.9	Rear stand	1	1, 16H, 18
E3813	... W.5	Rear stand attachment bolt	2	1, 16H, 18
11664	... W.6	Rear stand attachment bolt nut	2	1, 16H, 18
A2/543	... W.8	Rear stand spring	1	1, 16H, 18

FRONT STAND AND FITTINGS.

A2/544	... V.19	Front stand	1	1, 16H, 18, ES2
A11/544	... V.19	Front stand	1	30, 40
A11M/544	... V.28	Front stand	1	30M, 40M
13261	... V.17	Front stand attachment pin	2	30, 40, 1, 16H, 18, ES2
13299	... V.26	Front stand attachment pin	2	30M, 40M
E3231	... V.27	Front stand attachment pin nut	2	30M, 40M
E5379	... V.18	Front stand attachment pin washer	2	All Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
PILLION SEAT AND FITTINGS.				
A2/585	...	Pillion seat	1	30, 40, 1, 16H, 18, ES2
12342	...	Pillion seat attachment pin	4	30, 40, 1, 16H, 18, ES2
E3222	...	Pillion seat attachment pin nut	4	30, 40, 1, 16H, 18, ES2
MATTRESS AND FITTINGS. Manx Models.				
A11M/832	...	H.8 Rubber Mattress	1	30M, 40M
A11M/833	...	H.15 Rubber mattress support stay, L.H. or R.H.	2	30M, 40M
E3798	...	H.16 Bolt attaching stay to mudguard	2	30M, 40M
E3231	...	H.14 Nut attaching stay to mudguard	2	30M, 40M
11796	...	Washer attaching stay to mudguard	4	30M, 40M
A2/504	...	H.10 Jaw joint	2	30M, 40M
12342	...	H.9 Bolt attaching jaw joint to saddle frame	2	30M, 40M
E3222	...	H.11 Nut attaching jaw joint to saddle frame ..	2	30M, 40M
E5379	...	Washer attaching jaw joint to saddle frame	2	30M, 40M
11940	...	H.13 Bolt for bottom of jaw joint	2	30M, 40M
11796	...	H.12 Bolt washer for bottom of jaw joint	6	30M, 40M
BATTERY CARRIER AND FITTINGS.				
A2/586	...	W.34 Battery carrier	1	1, 16H, 18, ES2
A11/586	...	W.34 Battery carrier	1	30, 40
E6453	...	W.30 Battery carrier top stud	1	1, 16H, 18, ES2, 30, 40
E3223	...	W.32 Battery carrier top stud nut	1	1, 16H, 18, ES2, 30, 40
E5456	...	W.31 Battery carrier stud washer	1	1, 16H, 18, ES2, 30, 40
(See Oil Tank Fittings for Bottom Bolt).				
REAR CARRIER.				
A2/605	...	Rear carrier	1	30, 40, 1, 16H, 18, ES2
12343	...	Rear carrier attachment bolt	4	30, 40, 1, 16H, 18, ES2
E3222	...	Rear carrier attachment bolt nut	4	30, 40, 1, 16H, 18, ES2
SPEEDOMETER AND FITTINGS.				
B11/545	...	Speedometer head	1	30, 40
B2/545	...	H.24 Speedometer head	1	1, 16H, 18, ES2
B2/681	...	H.60 Speedometer head rubber washer	1	30, 40, 1, 16H, 18, ES2
B2/555	...	H.61 Speedometer head attachment bracket ...	1	30, 40, 1, 16H, 18, ES2
B2/556	...	H.25 Speedometer head securing nut	2	30, 40, 1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
SPEEDOMETER AND FITTINGS—cont.				
B2/557	...	Speedometer head securing washer	2	30, 40, 1, 16H, 18, ES2
B2/552	...	Speedometer cable complete	1	30, 40, 1, 16H, 18, ES2
B2/553	... H.27	Seedometer cable, outer	1	30, 40, 1, 16H, 18, ES2
B2/554	... H.26	Speedometer cable, inner	1	30, 40, 1, 16H, 18, ES2
B2/564	... S.34	Speedometer gear box complete	1	30, 40, 1, 16H, 18, ES2

REVOLUTION COUNTER.

A11M/545	... H.17	Revolution counter head only	1	30M, 40M
A11M/555	... H.20	Revolution counter attachment bracket ...	1	30M, 40M
A11M/681	... H.19	Revolution counter rubber washer	1	30M, 40M
A11M/556	... H.18	Revolution counter securing nut	2	30M, 40M
A11M/557	...	Revolution counter securing nut washer ..	2	30M, 40M
A11M/858	... H.21	Revolution counter retaining cup	1	30M, 40M
A11M/552	...	Revolution counter cable complete	1	30M, 40M
A11M/553	... H.23	Revolution counter cable, outer	1	30M, 40M
A11M/554	... H.22	Revolution counter cable, inner	1	30M, 40M
A11M/546	... B.7	Revolution counter gearbox	1	30M, 40M
A11M/859	... B.8	Revolution counter gearbox attachment pin	2	30M, 40M
A11M/860	... B.9	Revolution counter gearbox attachment pin nut	4	30M, 40M

(For Driving Nut see Mag. Drive Parts).

PILLION FOOTRESTS AND FITTINGS.

A2/582	... Y.40	Pillion footrest hanger, L.H. or R.H.	1	30, 40, 1, 16H, 18, ES2
A2/583	... Y.39	Pillion footrest rubber, L.H. or R.H.	2	30, 40, 1, 16H, 18, ES2
E3801	... Y.41	Pillion footrest attachment bolt	2	30, 40, 1, 16H, 18, ES2
5790A	... Y.42	Pillion footrest attachment bolt spring washer	2	30, 40, 1, 16H, 18, ES2
E3223	... Y.43	Pillion footrest attachment bolt nut	2	30, 40, 1, 16H, 18, ES2
A2/584	...	Pillion footrest complete with pins (per pair)	1	30, 40, 1, 16H, 18, ES2
B4/686	... Y.45	Frame pillion footrest lug	2	30, 40, ES2
11601	... Y.44	Frame pillion footrest lug bolt	2	30, 40, ES2

B.T.H. MAGNETO AND FITTINGS.

KD1-C6TT	...	Magneto complete	1	30M, 40M
CX1883-C16	...	Contact breaker complete	1	30M, 40M
CX63472-G6	...	Contact breaker lever with springs	1	30M, 40M
SKC24474-G1	...	Contact breaker screw adjustable	1	30M, 40M
CR29487-1	...	Contact breaker securing screw	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
B.T.H. MAGNETO AND FITTINGS—cont.				
SKC6219-G1		Earthing brush and spring	1	30M, 40M
SKC30961-G1		Brush holder H.T.	1	30M, 40M
SKC6607-1 ...		Brush holder screw	2	30M, 40M
SKC6306-G1		Brush and spring H.T.	1	30M, 40M
SKC28537-G1		Contact breaker cover	1	30M, 40M
CZ60707-G10		H.T. Lead	1	30M, 40M

MAGDYN0 PARTS (LUCAS).

463121	...	Magdyno fibre gear wheel assembly	1	1, 16H, 18, ES2, 30, 40
200569	...	Slotted screw securing dynamo to magneto	1	1, 16H, 18, ES2, 30, 40
200290	...	Dynamo brushes (per set)	1	1, 16H, 18, ES2, 30, 40
463066	...	H.T. pickup for magneto	1	1, 16H, 18, ES2, 30, 40
451260	...	H.T. pickup carbon brush and spring	1	1, 16H, 18, ES2, 30, 40
460056	...	Strap with pin and roller securing dynamo to Magneto	1	1, 16H, 18, ES2, 30, 40
460051	...	Contact breaker complete	1	1, 16H, 18, ES2, 30, 40
484098	...	Contact breaker points (per set).....	1	1, 16H, 18, ES2, 30, 40
410600	...	Screwed bush for H.T. pickup	1	1, 16H, 18, ES2, 30, 40
460061	...	Contact breaker cover	1	1, 16H, 18, ES2, 30, 40
200354	...	Dynamo bakelite end cover with screw ...	1	1, 16H, 18, ES2, 30, 40
454495	...	Steel pinion driven for dynamo	1	1, 16H, 18, ES2, 30, 40

See Magdyno Driving Parts and Fittings for Sprockets.

HEADLAMP AND PARTS.

50212B	...	Headlamp complete with ammeter, switch, bulbs, handlebar dipping switch and cables	1	1, 16H, 18, ES2, 30, 40
112201	...	Headlamp fixing bolt	2	1, 16H, 18, ES2, 30, 40
506860	...	Headlamp rim	1	1, 16H, 18, ES2, 30, 40
507586	...	Headlamp glass	1	1, 16H, 18, ES2, 30, 40
508736	...	Headlamp glass cork washer	1	1, 16H, 18, ES2, 30, 40

PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
HEADLAMP AND PARTS—cont.				
364455	...	Ammeter	1	1, 16H, 18, ES2, 30, 40
351551	...	Switch complete	1	1, 16H, 18, ES2, 30, 40
SK49	...	Headlamp switch lever and screw	1	1, 16H, 18, ES2, 30, 40
308330	...	Headlamp panel complete	1	1, 16H, 18, ES2, 30, 40
380501	...	Headlamp dipper switch	1	1, 16H, 18, ES2, 30, 40
REAR LAMP AND FITTINGS.				
53009A	...	Rear lamp complete	1	1, 16H, 18, ES2, 30, 40
53056A	...	Rear lamp complete (1949)	1	1, 16H, 18, ES2, 30, 40
526111	...	Rear lamp back portion with bulb holder	1	1, 16H, 18, ES2, 30, 40
526230	...	Rear lamp back portion (1949)	1	1, 16H, 18, ES2, 30, 40
526112	...	Rear lamp front portion with red glass ...	1	1, 16H, 18, ES2, 30, 40
526232	...	Rear lamp front portion (1949)	1	1, 16H, 18, ES2, 30, 40
A2/587	...	Rear lamp attachment pin and nut	3	1, 16H, 18, ES2, 30, 40
VOLTAGE REGULATOR AND FITTINGS.				
33018A	...	Voltage regulator	1	1, 16H, 18, ES2, 30, 40
12342	...	Voltage regulator fixing pin	2	1, 16H, 18, ES2, 30, 40
E3222	...	Voltage regulator fixing pin nut	2	1, 16H, 18, ES2, 30, 40
E5375	...	Voltage regulator fixing washer	2	1, 16H, 18, ES2, 30, 40
(See Oil Tank Fittings for Regulator Clip).				
ELECTRIC HORN AND FITTINGS.				
069343	...	Electric horn with bracket		30, 40 1, 16H, 18, ES2,
701686	...	Electric horn bracket	1	1, 16H, 18, ES2, 30, 40
13299	...	Electric horn bracket fixing bolt to frame	1	1, 16H, 18, ES2
762080	...	Electric horn button	1	All Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
TOOLS.				
A2/561	...	Tyre inflator with connection	1	All Models
A2/562	...	Tyre inflator connection	1	All Models
A2/563	...	Tool-roll complete with tools	1	1, 16H
A3/563	...	Tool-roll complete with tools	1	18, ES2, 30, 40
A11M/563	...	Tool-roll complete with tools	1	30M, 40M
A2/564	...	6in. adjustable spanner	1	All Models
A2/563	...	Double ended spanner 3/16in. and 1/4in.	1	All Models
A2/566	...	Double ended spanner 5/16in. and 3/8in.	1	All Models
A2/567	...	Screw driver	1	All Models
C2/568	...	Tappet spanners (per pair)	1	1, 16H
C3/568	...	Push rod adjusting spanners (per pair) ...	1	18, ES2
A2/569	...	Chain rivet extractor	1	All Models
A2/570	...	Wheel nut box spanner	1	All Models
A3/571	...	Sparking plug spanner	1	18, ES2, 30, 40
A11M/571	...	Sparking plug spanner	1	30M, 40M
A2/572	...	6in. pliers	1	All Models
A2/573	...	Tyre lever	1	All Models
A2/574	...	Wheel spindle spanner	1	All Models
A2/275	...	Grease gun	1	All Models
A2/576	...	Gearbox top nut spanner	1	All Models
C2/577	...	Sparking plug spanner	1	1, 16H
A2/578	...	Single ended spanner, 1/8in.	1	1, 16H, 18, ES2
A3/579	...	Exhaust pipe "C" spanner	1	18, ES2, 30, 30M, 40, 40M
A2/580	...	Cylinder head nut spanner	1	1, 16H
A2/581	...	Tommy bar	1	All Models
B2/682	...	Front fork crown and column locknut spanner	1	All Models
B2/683	...	Front fork filler plug and head adjuster nut spanner	1	All Models
B2/684	...	Front fork main tube top bush locking spanner	1	All Models
B2/685	...	Pull through for road holder fork	1	All Models
LEGSHIELDS AND FITTINGS.				
A2/589	...	Legshields and fittings complete (per set)	1	1, 16H, 18, ES2
A2/590	...	Legshield blade, L.H.	1	1, 16H, 18, ES2
A2/591	...	Legshield blade, R.H.	1	1, 16H, 18, ES2
A2/592	...	Legshield blade bracket, L.H. or R.H. ...	2	1, 16H, 18, ES2
A2/593	...	Legshield blade bracket back plate	1	1, 16H, 18, ES2
12342	...	Legshield blade bracket pin	1	1, 16H, 18, ES2
E3222	...	Legshield blade bracket pin nut	1	1, 16H, 18, ES2
A2/595	...	Legshield tank attachment bracket	1	1, 16H, 18, ES2
A2/596	...	Legshield tank attachment bracket, R.H.	1	1, 16H, 18, ES2
A2/597	...	Petrol tank front rubber	1	1, 16H, 18, ES2
A2/598	...	Legshield top securing rod	1	1, 16H, 18, ES2
A2/599	...	Legshield bottom securing rod	1	1, 16H, 18, ES2
E3226	...	Legshield securing rod nut	1	1, 16H, 18, ES2
A2/600	...	Legshield blade bracket distance tube 3-3/8in.	1	1, 16H, 18, ES2

PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
LEGSHIELDS AND FITTINGS—cont.				
A2/601	...	Tank bracket distance tube 13-1/8in. ...	1	1, 16H, 18, ES2
A2/602	...	Legshield blade tank bracket distance tube 1-7/16in.	1	1, 16H, 18, ES2
A2/603	...	Legshield bottom L.H. distance tube 5-1/8in.	1	1, 16H, 18, ES2
A2/604	...	Legshield bottom R.H. distance tube 6-7/8in.	1	1, 16H, 18, ES2

TRANSFERS.

A2/865	...	Petrol tank name transfer	2	All Models
A2/866	...	Petrol tank name transfer for top panel	1	All Models
A2/867	...	Front chaincase transfer	1	1, 16H, 18, ES2, 30, 40
A2/868	...	Oil tank transfer (minimum oil level) ...	1	—
A2/869	...	Rear mudguard transfer	1	All Models

(Please Note.—Panels, Red and Black lines cannot be supplied. These are painted by hand).

RUBBER CABLE CLIPS.

Size " A " ...	For clutch, air, throttle, mag. cables, and head lamp cable harness to top frame tube	1	—
Size " D " ...	For tail lamp lead	1	—
Size " S " ...	For speedometer cable and battery lead ...	1	—

SIDECAR CHASSIS AND FITTINGS.

A2/881	...	Sidecar chassis less all fittings	1	All Models
A2/882	...	Sidecar front chassis attachment arm	1	All Models
A2/883	...	Sidecar front arm chassis attachment bolt	1	All Models
A2/884	...	Sidecar front attachment arm sleeve nut	1	All Models
A2/885	...	Sidecar front attachment arm sleeve nut washer	1	All Models
E3228	...	Sidecar attachment arm bolt nut	1	All Models
A2/885	...	Sidecar attachment arm bolt washer	1	All Models
A2/886	...	Crankcase engine plate and 4th point attachment rod	1	All Models
E3226	...	Crankcase engine plate and 4th point attachment rod nut	1	All Models
A2/887	...	Sidecar 4th point connection distance tube	1	All Models
A2/888	...	Sidecar 4th point attachment stud con- nection plate	1	All Models
A2/889	...	Sidecar centre arm frame plug	1	All Models
E3228	...	Sidecar centre arm frame plug nut	1	All Models
A2/885	...	Sidecar centre arm frame plug nut washer	1	All Models
A2/890	...	Sidecar centre arm, top portion	1	All Models
A2/891	...	Sidecar centre arm, bottom portion	1	All Models
E3860	...	Sidecar arm clip pin	1	All Models
E3224	...	Sidecar arm clip pin nut	1	All Models
A2/892	...	Sidecar centre arm chassis eye bolt	1	All Models
E3227	...	Sidecar centre arm chassis eye bolt nut ...	1	All Models
11871	...	Jaw joint clip complete for chassis rear tube	1	All Models
E3812	...	Jaw joint clip bolt	2	All Models
E3224	...	Jaw joint clip bolt nut	2	All Models
11765	...	Sidecar centre arm jaw joint bolt	1	All Models
E3226	...	Sidecar centre arm jaw joint bolt nut ...	1	All Models
A2/893	...	Sidecar rear arm	1	1, 16H, 18
B4/893	...	Sidecar rear arm	1	Spring Frame Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
SIDECAR CHASSIS AND FITTINGS—cont.				
A2/894	...	Sidecar rear arm frame attachment bolt ...	1	All Models
A2/895	...	Sidecar rear arm frame attachment bolt distance piece	1	1, 16H, 18
E3228	...	Sidecar rear arm frame attachment bolt nut	1	All Models
A2/885	...	Sidecar rear arm frame attachment bolt nut washer	1	All Models
B4/895	...	Sidecar rear arm frame attachment bolt distance piece	1	Spring Frame Models
A2/896	...	Sidecar front spring	2	All Models
A2/897	...	Sidecar rear spring	2	All Models
A2/898	...	Sidecar spring holding down 'U' clip, long	5	All Models
A2/899	...	Sidecar spring holding down 'U' clip, short	3	All Models
E3224	...	Sidecar spring holding down 'U' clip nut	16	All Models
A2/900	...	Sidecar spring holding down 'J' clip nut washer		All Models
A2/901	...	Sidecar rear spring shackle	2	All Models
A2/902	...	Sidecar rear spring shackle bolt	2	All Models
E3224	...	Sidecar rear spring shackle bolt nut	2	All Models
A2/903	...	Sidecar bearer bar, front	1	All Models
A2/904	...	Sidecar bearer bar, rear	1	All Models
11664	...	Sidecar bearer bar nut	8	All Models
A2/905	...	Sidecar bearer bar nut washer	4	All Models
A2/906	...	Sidecar bearer bar body attachment bolt	4	All Models
A2/907	...	Sidecar bearer bar body attachment bolt nut	8	All Models
A2/908	...	Sidecar bearer bar body attachment bolt washer	4	All Models
A2/428	...	Sidecar wheel, complete with hub shell only	1	All Models
A2/429	...	Sidecar wheel spoke, short	20	All Models
A2/430	...	Sidecar wheel spoke, long	20	All Models
A2/431	...	Sidecar wheel nipples	40	All Models
A2/432	...	Sidecar wheel rim	1	All Models
A2/433	...	Sidecar wheel hub shell only	1	All Models
A2/434	...	Sidecar hub shell bearing sleeve	1	All Models
A2/435	...	Sidecar hub bearing (single row)	1	All Models
A2/437	...	Sidecar hub bearing oil retaining felt washer	1	All Models
A2/439	...	Sidecar hub bearing oil retaining felt washer, steep cup	1	All Models
A2/440	...	Sidecar hub bearing locking washer	1	All Models
A2/436	...	Sidecar hub bearing (double row)	1	All Models
A2/441	...	Sidecar hub bearing distance piece, near side	1	All Models
A2/442	...	Sidecar hub bearing cover	1	All Models
A2/198	...	Sidecar hub grease nipple	1	All Models
A2/460	...	Sidecar hub spindle	1	All Models
A2/909	...	Sidecar wheel hub end cover	1	All Models
A2/910	...	Sidecar mudguard	1	All Models
A2/911	...	Sidecar mudguard clip	2	All Models
E3798	...	Sidecar mudguard attachment pin, long ...	6	All Models
E5376	...	Sidecar mudguard pin washer	6	All Models
E3223	...	Sidecar mudguard pin nut	6	All Models
52036A	...	Sidecar lamp	1	All Models

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INSTRUCTIONS FOR ORDERING SPARE PARTS.

This Spare Parts List deals with replacement parts for Models 1, 16H, 18 and ES2 of 1948, 1949 manufacture, and for Models 30, 30M, 40 and 40M of 1945, 1946, 1947, 1948 and 1949 manufacture.

It is most essential that the Engine and Frame Number of the machine is stated. The Engine Number is to be found on the transmission side of the Crankcase, and the Frame Number is stamped on the Head Lug of the Frame, below the steering damper anchor plate. It is always advisable to order parts on a separate sheet, and not to include on the same sheet other matter of a different nature; this facilitates prompt despatch.

It is found in a number of instances that money orders and postal orders are sent in parcels containing patterns; this is inadvisable. We strongly recommend parts as patterns being despatched separately, and a covering letter sent containing the remittance for replacement parts.

RETURNING MACHINES FOR OVERHAULING.

When returning machines or parts for repair or overhaul, these should be sent carriage paid, and with the sender's name and address in full **securely** attached. It is also advisable to state on the tally that a letter has been sent respecting the parts, and giving the date. All easily detached fittings should be removed, such as Lamps, Horns, Tool Bags, Speedometers, etc.; these are liable to be lost or damaged in transit, and the Company cannot accept any responsibility for them.

ESTIMATES FOR REPAIRING MACHINES.

We are always prepared to give approximate estimates for the cost of repairs; it is quite impossible to give a firm quotation. Additional parts may be found necessary during the process of repair, unforeseen when preparing an estimate. Should our estimate for repair not be accepted, a charge may be made in accordance with work entailed in dismantling and re-assembling. When we give an estimate for the cost of repairs, and this is curtailed by the owner, we cannot accept any responsibility for the performance of the machine; it is always preferable to accept our estimate in full.

TERMS OF BUSINESS.

Our terms are strictly nett cash with order or cash against prepayment invoice. The exact amount, plus 5% to cover postage or carriage and packing (subject to a minimum of 6d.), packing cases or crates to be extra, must be remitted, or when the cost of the parts required is unknown, a sum likely to cover the cost should be enclosed; if the amount remitted is more than the cost of the parts that are ordered, the balance will be returned. Cheques and postal orders should be made payable to "Norton Motors, Ltd.," and crossed Barclays Bank, Ltd. Prices quoted in this list do not include the cost of carriage or fitting. We reserve the right to alter prices or specification of any parts at any time without notice. Where parts are urgently required, remittance may be sent by Telegraphic Money Order, **but it is absolutely essential that the sender fill in his name and address in the space provided on the Post Office Money Order Form.** Unless this is done, the Post Office do not give us the information in the telegram. It is necessary that all orders given by wire or 'phone should be confirmed by letter at the earliest opportunity.

DEPOSIT ACCOUNT.

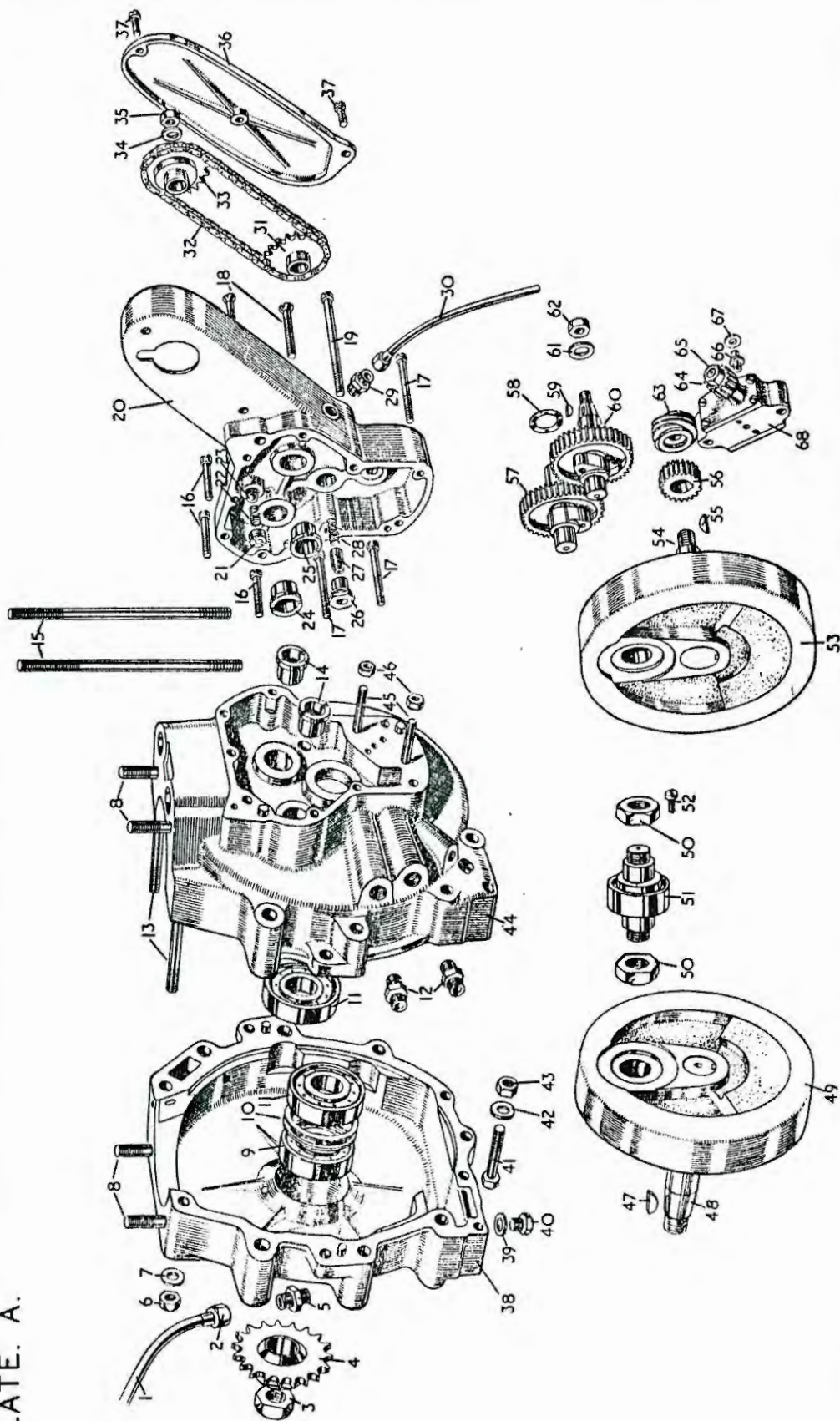
We strongly recommend riders of our machines to open a deposit account; this can be done by depositing with us not less than £10. This will ensure goods to that value being despatched with the least possible delay. When ordering by 'phone, wire or post, this often avoids great inconvenience, and for the benefit of the depositor, a monthly statement of account is rendered, showing credit balance. Under no circumstances whatever can parts be despatched without remittance covering same has been sent, unless a deposit account is opened. Should the machine be disposed of at a later date, we are always prepared to remit any amount that may be remaining.

PARTS BY C.O.D. SYSTEM.

Unless remittance is received with order, parts are despatched by C.O.D. System or against proforma invoice at our discretion.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
CRANKCASE AND FITTINGS.				
C2/1	...	Crankcase with timing cover, magneto chain cover and bushes (Less studs and tappet guides)	1	18, ES2 1, 16H,
A11/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	30 ...
A10/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40 ...
A11M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	30M ...
A10M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40M ... (1946/7)
C10M/1	...	Crankcase with bevel cover, magneto chain cover and bushes	1	40M ... (1948/9)
A2/703	... A.38	Driving side half crankcase	1	1, 16H, 18, ES2
A11/703	...	Driving side half crankcase	1	30 ...
A10/703	...	Driving side half crankcase	1	40 ...
A11M/703	...	Driving side half crankcase	1	30M ...
A10M/703	...	Driving side half crankcase	1	40M ... (1946/7)
C10M/703	...	Driving side half crankcase	1	40M ... (1948/9)
C2/704	... A.44	Timing side half crankcase	1	1, 16H, 18, ES2
A11/704	...	Timing side half crankcase	1	30 ...
A10/704	...	Timing side half crankcase	1	40 ...
A11M/704	...	Timing side half crankcase	1	30M ...
A10M/704	...	Timing side half crankcase	1	40M ... (1946/7)
C10M/704	...	Timing side half crankcase	1	40M ... (1948/9)
(Halves of crankcases cannot be supplied separately. Therefore, it is necessary to return the sound half also timing or bevel covers for matching in the works).				
A2/2	... A.8	Crankcase cylinder stud	4	1, 16H
A3/2	... A.15	Crankcase cylinder stud	4	18, ES2
A11/2	... B.31	Crankcase cylinder stud	4	30, 30M
A10/2	... B.31	Crankcase cylinder stud	4	40, 40M
A2/3	... C.39	Crankcase cylinder stud nut	3	1, 16H
C2/686	... C.38	Crankcase cylinder stud nut (long)	1	1, 16H
C2/6	... A.20	Crankcase timing cover with bushes	1	16, 16H, 18, ES2
A11/7	... B.15	Crankcase bevel cover with bush	1	30 ...
A11M/7	... B.15	Crankcase bevel cover with bush	1	30M, (40M 1948/9)
A10/7	... B.15	Crankcase bevel cover with bush	1	40 ...
A10M/7	... B.15	Crankcase bevel cover with bush	1	40M ... (1946/7)
A11/38	... B.14	Crankcase bevel cover bush	1	30, 30M, 40, 40M
A11/44	... B.37	Crankcase bevel cover paper washer	1	30, 30M, 40, 40M
A11/45	... B.67	Oil filter for crankcase bevel chamber ...	1	30, 30M, 40, 40M
E5264	... B.66	Oil filter washers	1	30, 30M, 40, 40M
A11/36	...	Crankcase sump screw	1	30, 30M, 40, 40M
A3/93	... A.16	Timing cover screw cheese head (top) ...	3	1, 16H, 18, ES2
C2/96	... A.17	Timing cover screw cheese head (bottom)	3	1, 16H, 18, ES2
C2/37	... A.18	Timing cover screw, countersunk	2	1, 16H, 18, ES2
A11/687	...	Crankcase bevel cover screw	5	30, 30M, 40, 40M

PLATE. A.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE AND FITTINGS—cont.				
A2/9	... A.36	Magneto chain cover	1	1, 16H, 18, ES2
A11M/9	... B.3	Magneto chain cover	1	30M, 40M
A11/9	... B.51	Magneto chain cover	1	30, 40
C2/687	... A.37	Magneto chain cover screw (short)	2	1, 16H, 18, ES2
A11/688	... B.2	Magneto chain cover screw (long)	1	30, 40, 30M, 40M
C2/688	... A.19	Magneto chain cover screw (long)	1	1, 16H, 18, ES2
A11/687	... B.1	Magneto chain cover screw (short)	1	30, 40, 30M, 40M
A2/722	...	Fibre washers for cheese head screws	2	1, 16H, 18, ES2
A2/10	... A.30	Magneto chain cover pipe with nut	1	1, 16H, 18, ES2
A2/11	... A.29	Magneto chain cover pipe union	1	1, 16H, 18, ES2
A11/717	... B.23	Crankcase bottom bevel chamber pressure release pipe	1	30, 30M, 40, 40M
A2/718	... B.24	Crankcase bottom bevel chamber pressure release pipe nut	1	30, 30M, 40, 40M
A11/719	... B.25	Crankcase bottom bevel chamber pressure release pipe union	1	30, 30M, 40, 40M
C2/12	... A.27	Timing cover and mainshaft oil connection jet	1	1, 16H, 18, ES2
A11/12	... B.12	Bevel cover and mainshaft oil connection jet	1	30, 30M, 40, 40M
C2/13	... A.26	Timing cover and mainshaft oil connection jet holder	1	1, 16H, 18, ES2
A11/13	... B.13	Bevel cover and mainshaft oil connection jet holder	1	30, 30M, 40, 40M
A2/14	... A.28	Mainshaft oil connection jet spring	1	1, 16H, 18, ES2
A11/14	... B.11	Mainshaft oil connection jet spring	1	30, 30M, 40, 40M
A11/716	... B.10	Mainshaft oil connection jet holder nut ...	1	30, 30M, 40, 40M
A2/15	... A.23	Pressure release ball $\frac{1}{8}$ in.	1	1, 16H, 18, ES2
A2/16	... A.22	Pressure release ball spring	1	1, 16H, 18, ES2
C2/17	... A.21	Pressure release ball screw	1	1, 16H, 18, ES2
A11/42	... B.18	Pressure release adjusting screw	1	30, 30M, 40, 40M
A11/43	... B.19	Pressure release adjusting screw locknut ..	1	30, 30M, 40, 40M
A11/15	... B.21	Pressure release ball $\frac{3}{32}$ in.	1	30, 30M, 40, 40M
A11/16	... B.20	Pressure release ball spring	1	30, 30M, 40, 40M
C2/18	... A.14	Camshaft bush crankcase (inlet or exhaust)	2	1, 16H, 18, ES2
C2/19	... A.25	Camshaft bush (timing cover) inlet	1	1, 16H, 18, ES2
A2/20	... A.24	Camshaft bush (timing cover) exhaust ...	1	1, 16H, 18, ES2
13765	... A.40	Crankcase drain plug	1	1, 16H, 18, ES2
13881	... A.39	Crankcase drain plug washer	1	1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE AND FITTINGS—cont.				
E3336	... B.32	Crankcase drain plug	1	30, 30M, 40, 40M
E5264	... B.33	Crankcase drain plug washer	1	30, 30M, 40, 40M
A2/476	...	Crankcase breather with pipe (driving side)	1	1, 16H, 18, ES2
A2/707	... A.5	Crankcase breather	1	1, 16H, 18, ES2
A2/708	... A.1	Crankcase breather pipe	1	1, 16H, 18, ES2
A2/718	... A.2	Crankcase breather pipe nut	1	1, 16H, 18, ES2
A11/476	...	Crankcase breather with pipe (driving side)	1	30, 30M, 40, 40M
A2/707	... B.45	Crankcase breather (driving side)	1	30, 30M, 40, 40M
A11/708	... B.47	Crankcase breather pipe (driving side) ...	1	30, 30M, 40, 40M
A2/718	... B.46	Crankcase breather pipe nut (driving side)	1	30, 30M, 40, 40M
A11M/720	... B.48	Crankcase pressure release pipe (front)	1	30M, 40M
A2/718	... B.49	Crankcase pressure release pipe nut	1	30M, 40M
A11/719	... B.50	Crankcase pressure release pipe union (front)	1	30M, 40M
A2/721	... A.12	Crankcase oil delivery or return pipe union	1	1, 16H, 18, ES2
A11/721	... B.22	Crankcase oil delivery or return pipe union	1	30, 30M, 40, 40M
A11/719	... B.27	Crankcase to rocker box oil pipe union ...	1	30, 30M, 40, 40M
A11/8	... B.26	Oil pump tell tale	1	30, 40
A11/39	... B.70	Cylinder feed lubrication crankcase bolt ..	1	30, 30M, 40, 40M
A11/878	... B.69	Cylinder feed lubrication bolt nut	1	30, 30M, 40, 40M
A11/879	... B.71	Cylinder feed lubrication bolt washer	1	30, 30M, 40, 40M
A11/40	... B.67	Cylinder feed lubrication adjuster screw ..	1	30, 30M, 40, 40M
A11/41	... B.68	Cylinder feed lubrication adjuster screw nut	1	30, 30M, 40, 40M
FLYWHEELS, ASSEMBLIES AND BIG END BEARINGS.				
C7/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	1 ...
C3/24	...	Flywheel complete with shafts, crankpin bearing and con rod	1	18, ES2
C2/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	16H ...
A11/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	30 ...
A11M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	30M ...
A10/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40 ...
A10M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40M ... (1946/7)
C10M/24	...	Flywheels complete with shafts, crankpin bearing and con rod	1	40M ... (1948/9)
C7/25	... A.53	Flywheel timing side with shaft	1	1 ...
C2/25	... A.53	Flywheel timing side with shaft	1	16H, 18, ES2 ...
A11/25	... B.60	Flywheel timing side with shaft	1	30 ...
A11M/25	... B.60	Flywheel timing side with shaft	1	30M ...
A10/25	... B.60	Flywheel timing side with shaft	1	40 ...
A10M/25	... B.60	Flywheel timing side with shaft	1	40M ... (1946/7)

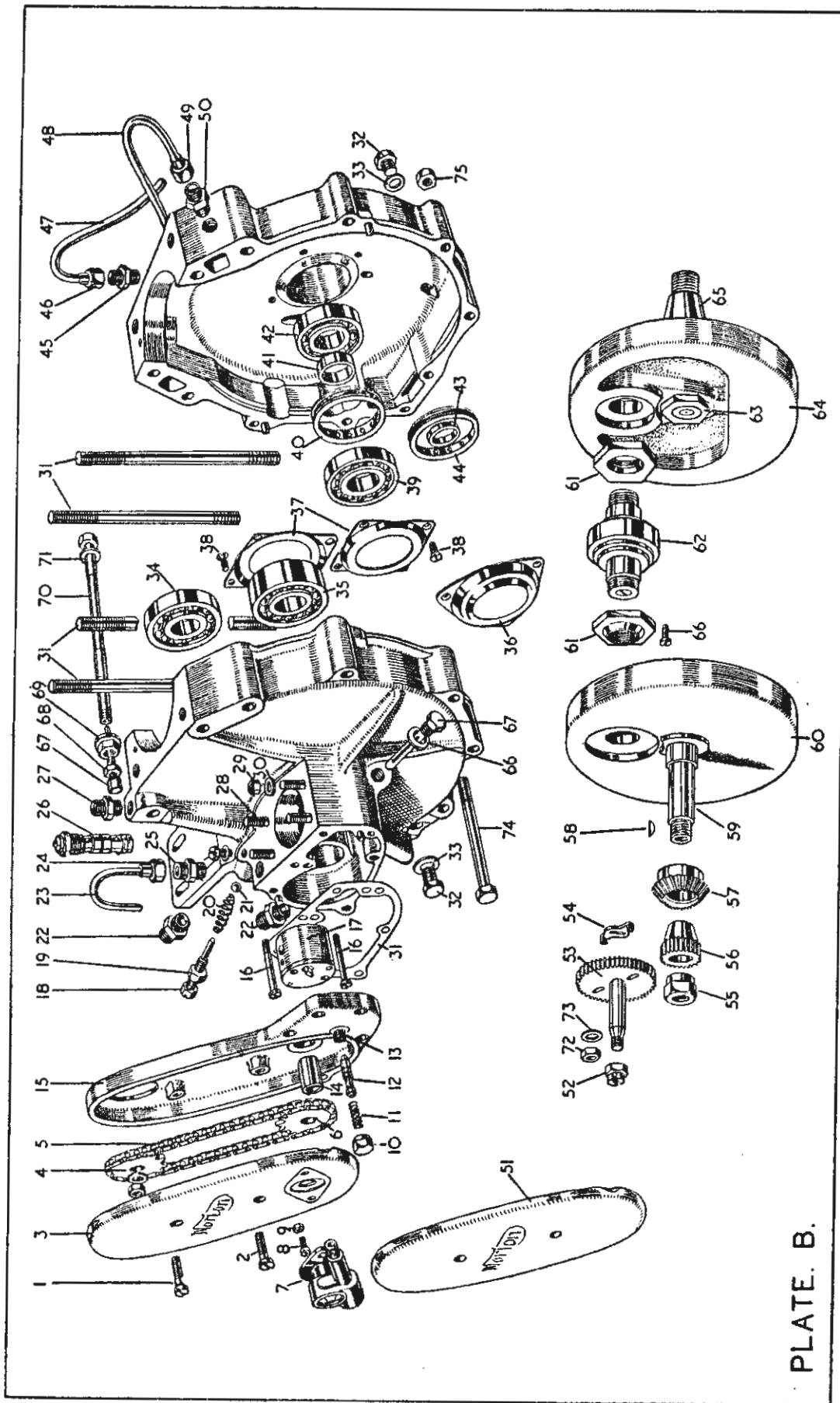


PLATE. B.

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FLYWHEELS, ASSEMBLIES AND BIG END BEARINGS—cont.				
C10M/25 ...	B.60	Flywheel timing side with shaft	1	40M ... (1948/9)
C7/26 ...	A.49	Flywheel driving side with shaft	1	1 ...
C2/26 ...	A.49	Flywheel driving side with shaft	1	16H, 18, ES2 ...
A11/26 ...	B.64	Flywheel driving side with shaft	1	30 ...
A11M/26 ...	B.64	Flywheel driving side with shaft	1	30M ...
A10/26 ...	B.64	Flywheel driving side with shaft	1	40 ...
A10M/26 ...	B.64	Flywheel driving side with shaft	1	40M ... (1946/7)
C10M/26 ...	B.64	Flywheel driving side with shaft	1	40M ... (1948/9)
C2/705 ...	A.54	Timing side flywheel shaft	1	1, 16H, 18, ES2
A11/705 ...	B.59	Timing side flywheel shaft	1	30, 30M, 40, 40M
A2/706 ...	A.48	Driving side flywheel shaft	1	1, 16H, 18, ES2
A11/706 ...	B.65	Driving side flywheel shaft	1	30, 30M, 40, 40M
E3682 ...		Key for flywheel shaft	1	All Models
A11/723 ...	B.63	Timing or driving side flywheel shaft securing nut	1	30, 30M 40, 40M
A11/724 ...		Timing side flywheel shaft plug	1	30, 30M, 40, 40M
NOTE:—We recommend Flywheels be returned to the works for the fitting of Shafts.				
A2/27 ...	A.51	Crankpin bearing with nuts	1	1, 16H, 18, ES2
A11/27 ...	B.62	Crankpin bearing with nuts	1	30 ...
A11M/27 ...	B.62	Crankpin bearing less nuts	1	30M, 40M
A10/27 ...	B.62	Crankpin bearing with nuts	1	40 ...
NOTE:—Crankpin bearing for Manx models is supplied less nuts, unless ordered additionally.				
A2/28 ...	A.50	Crankpin bearing nut	2	1, 16H, 18, ES2
A11/28 ...	B.61	Crankpin bearing nut	2	30 ...
A11M/28 ...	B.61	Crankpin bearing nut	2	30M ...
A10/28 ...	B.61	Crankpin bearing nut	2	40 ...
A10M/28 ...	B.61	Crankpin bearing nut	2	40M ...
A2/29 ...	A.52/B.66	Crankpin bearing nut locking screw	2	All Models
NOTE:—Crankpin Spare Parts cannot be supplied separately, each Outer Race has its individual Pin.				
MAIN BEARINGS.				
A2/30 ...	A.9	Mainshaft ball bearing driving side	1	1, 16H, 18, ES2
A2/32 ...	A.11	Mainshaft roller bearings	2	1, 16H, 18, ES2
A11/31 ...	B.34	Mainshaft ball bearing timing side	1	30, 40 ...
A11M/31 ...	B.35	Mainshaft ball bearing timing side	1	30M, 40M
A11/32 ...	B.39	Mainshaft bearing driving side roller	1	30, 30M, 40, 40M
A11/30 ...	B.42	Mainshaft bearing driving side ball	1	30, 30M, 40, 40M
A2/33 ...	A.10	Mainshaft bearing driving side oil spacing ring	1	1, 16H, 18, ES2
A11/33 ...	B.40	Mainshaft bearing driving side oil spacing ring	1	30, 40 ...
A10/33 ...	B.44	Mainshaft bearing driving side oil spacing ring	1	30M, 40M
A11/834 ...	B.41	Mainshaft bearing distance piece driving side	1	30, 40 ...
A11M/835 ...	B.43	Mainshaft bearing distance piece driving side	1	30M, 40M

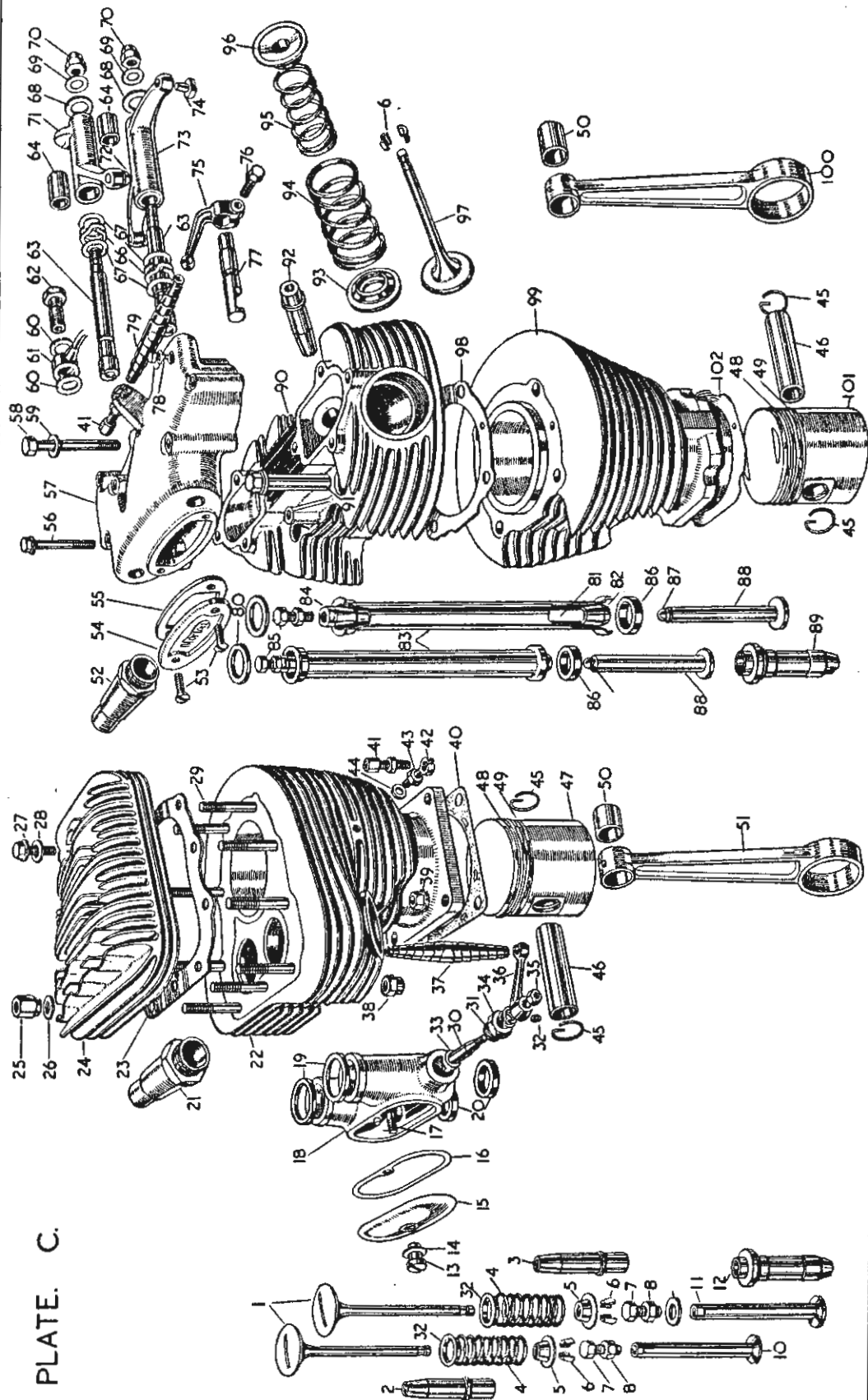
PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAIN BEARINGS—cont.				
A11/34	... B.36	Mainshaft bearing securing plate	2	30, 40 ...
A11M/34	... B.37	Mainshaft bearing securing plate	2	30M, 40M
A11/35	... B.38	Mainshaft bearing securing plate screw ...	3	30, 40 ...
A2/46	...	Mainshaft packing washer	4	30M, 40M
A11/46	...	Mainshaft packing washer between main- shaft bearing and flywheel driving side	1	1, 16H, 18, ES2 30, 30M, 40, 40M
CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., O.H.C. MODELS.				
12747	... W.20	Front engine plate and horn attachment bolt	1	30, 40 ...
E3238	... W.18	Front engine plate and horn attachment bolt nut	1	30, 40 ...
E5375	... W.19	Front engine plate and horn attachment washer	2	30, 40 ...
E3224	... W.21	Horn fixing bolt nut	1	30, 40 ...
E4256	... W.14	Front and rear engine plate crankcase bolt	4	30, 40 ...
E3238	... W.22	Front and rear engine plate crankcase bolt nut	4	30, 40 ...
E5375	... W.15	Front and rear engine plate crankcase bolt washer	8	30, 40 ...
E4268	... W.23	Rear engine plate frame attachment bolt, 7/8 in. x 7/8 in.	2	30, 40 ...
E4261	... W.26	Crankcase and rear engine plate stud bottom	1	30, 40 ...
E3223	... W.27	Crankcase and rear engine plate stud nut	2	30, 40 ...
E4262	B.74/W.28	Crankcase frame cradle bolt	2	30, 30M, 40, 40M
E3223	B.75/W.29	Crankcase frame cradle bolt nut	2	30, 30M, 40, 40M
13289	... X.31	Front engine plate and frame bolt (drilled)	1	30M, 40M
E3227	... X.33	Front engine plate and frame bolt nut ...	1	30M, 40M
11809	... X.32	Front engine plate and frame bolt washer .	2	30M, 40M
10410	... X.28	Crankcase and front engine plate bolt, bottom	1	30M, (40M) 1948/9)
E3238	... X.30	Crankcase and front engine plate bolt nut	1	30M, (40M) 1948/9)
E5375	... X.29	Crankcase and front engine plate bolt washer	2	30M, (40M) 1948/9)
13294	... X.25	Crankcase and front engine plate bolt, top	1	30M, (40M) 1948/9)
E3224	... X.27	Crankcase and front engine plate bolt nut	1	30M, (40M) 1948/9)
E5376	... X.26	Crankcase and front engine plate bolt washer	2	30M, (40M) 1948/9)
13293	...	Crankcase bolt front (centre)	1	30M, (40M) 1948/9)
E3238	...	Crankcase bolt front nut	1	30M, (40M) 1948/9)
E5375	...	Crankcase bolt front washer	2	30M, (40 M) 1948/9)
E4251	...	Crankcase and front chainguard attach- ment bolt	1	30M, (40M) 1948/9)
E3224	...	Crankcase and front chainguard attach- ment bolt nut	2	30M, (40M) 1948/9)
E5376	...	Crankcase and front chaincase attachment bolt washer	2	30M, (40M) 1948/9)
E4268	... X.2	Rear engine plate frame attachment bolt	2	30M, 40M
10432	... X.1	Crankcase and rear engine plate bolt	2	30M, (40M) 1948/9)

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., O.H.C. MODELS—cont.				
E3238	... X.6	Crankcase and rear engine plate bolt nut .	2	30M, (40M 1948/9)
E5375	... X.5	Crankcase and rear engine plate bolt nut washer	4	30M, (40M 1948/9)
E4261	... X.7	Crankcase and rear engine plate stud bottom	1	30M, (40M 1948/9)
E3223	... X.9	Crankcase and rear engine plate bolt nut .	2	30M, (40M 1948/9)
E5456	... X.8	Crankcase and rear engine bolt washer ...	2	30M, (40M 1948)
13294	...	Crankcase and front engine plate bolt ...	2	40M ... (1945/6/7)
E3224	...	Crankcase and front engine plate bolt nut	2	40M ... (1945/6/7)
E5376	...	Crankcase and front engine plate bolt washer	2	40M ... (1945/6/7)
E4251	...	Bottom crankcase and front chainguard attachment bolt	1	40M ... (1945/6/7)
E3224	...	Bottom crankcase and front chainguard attachment bolt nut	2	40M ... (1945/6/7)
E4260	...	Crankcase bolt top (front)	1	40M ... (1945/6/7)
E3224	...	Crankcase bolt top nut	1	40M ... (1945/6/7)
E5376	...	Crankcase bolt top washer	2	40M ... (1945/6/7)
E4251	...	Crankcase and rear engine plate bolt	3	40M ... (1945/6/7)
E3224	...	Crankcase and rear engine plate bolt nut	3	40M ... (1945/6/7)
E5376	...	Crankcase and rear engine plate bolt washer	6	40M ... (1945/6/7)
13870	... A.41	Crankcase bolt, short	3	30, 30M, 40, 40M
E3223	... A.43	Crankcase bolt nut	3	30, 30M, 40, 40M
E5456	... A.42	Crankcase bolt washer	3	30, 30M, 40, 40M

**CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC.,
SIDE AND O.H.V. MODELS.**

E4256	... Y.1	Mag. platform bolt, $\frac{7}{8}$ in. diameter	1	1, 16H, 18, ES2
E3238	... Y.9	Mag. platform nut, $\frac{7}{8}$ in. diameter	1	1, 16H, 18, ES2
E5377	... Y.2	Mag. platform nut washer	2	1, 16H, 18, ES2
E3209	... A.13	Top crankcase stud, $\frac{5}{8}$ in. diameter	2	1, 16H, 18, ES2
E3223	... A.6	Top crankcase stud nuts, $\frac{5}{8}$ in. diameter ..	2	1, 16H, 18, ES2
E5456	... A.7	Top crankcase stud nut washer	2	1, 16H, 18, ES2
E3166	... Y.33	Front engine plate crankcase bolt, $\frac{7}{8}$ in. dia.	2	1, 16H, 18, ES2
E3238	... Y.35	Front engine plate bolt nut	2	1, 16H, 18, ES2
E5375	... Y.34	Front engine plate bolt nut washer	2	1, 16H, 18, ES2
E4256	...	Rear engine plate bolt, $\frac{7}{8}$ in. diameter ...	2	1, 16H, 18, ES2

PLATE. C.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CRANKCASE, ENGINE PLATE BOLTS, STUDS, ETC., SIDE AND O.H.V. MODELS—cont.				
E3238	...	Rear engine plate bolt nut	2	1, 16H, 18, ES2
E5375	...	Rear engine plate bolt washer	2	1, 16H, 18, ES2
E4268	... Y.3	Rear engine plate bolt, $\frac{7}{8}$ in. diameter ...	2	1, 16H, 18, ES2
11779	...	Bottom front crankcase stud, $\frac{3}{8}$ in. diameter	1	1, 16H, 18, ES2
E3224	...	Bottom front crankcase stud nut	1	1, 16H, 18, ES2
E4259	...	Rear bottom crankcase bolt, $\frac{3}{8}$ in. diameter	1	1, 16H, 18, ES2
E3224	...	Rear crankcase bolt nut	1	1, 16H, 18, ES2
E5376	...	Rear crankcase bolt washer	1	1, 16H, 18, ES2
E4262	... X.11	Engine cradle bolt, $\frac{5}{8}$ in. diameter	1	1, 16H, 18, ES2
E3223	... X.10	Engine cradle bolt nut	1	1, 16H, 18, ES2
13040	... Y.38	Front engine plate stud, $\frac{1}{2}$ in. diameter ...	1	1, 16H, 18, ES2
E3227	... Y.36	Front engine plate stud nut	2	1, 16H, 18, ES2
11809	... Y.37	Front engine plate stud nut washer	2	1, 16H, 18, ES2
13870	... A.41	Crankcase bolt, short	3	1, 16H, 18, ES2
E3223	... A.43	Crankcase bolt nut	3	1, 16H, 18, ES2
E5456	... A.42	Crankcase bolt washer	3	1, 16H, 18, ES2

TIMING GEAR.

C2/58	... A.56	Half time pinion	1	1, 16H, 18, ES2
A2/59	... A.55	Half time pinion key	1	1, 16H, 18, ES2
C2/60	... A.57	Exhaust cam wheel complete	1	1, 16H
C3/60	... A.57	Exhaust cam wheel complete	1	18, ES2
C2/61	... A.60	Inlet cam wheel complete	1	1, 16H
C3/61	... A.60	Inlet cam wheel complete	1	18, ES2
C2/694	... A.58	Cam wheel packing washer	2	1, 16H, 18, ES2

TAPPETS.

C2/63	... C.12	Tappet guide	2	1, 16H
C3/63	... C.89	Tappet guide	2	18, ES2
C2/689	...	Tappet guide location peg	2	1, 16H, 18, ES2
C2/75	...	Tappet adjustable inlet, complete	1	1, 16H
C2/76	...	Tappet adjustable exhaust, complete	1	1, 16H
C3/75	... C.88	Tappet complete	2	18, ES2
C2/691 (In)	... C.10	Tappet only, inlet	1	1, 16H
C2/691 (Ex)	... C.11	Tappet only, exhaust	1	1, 16H
C2/692	... C.9	Tappet washer (exhaust)	1	1, 16H
C2/77	... C.7	Tappet adjuster	2	1, 16H
A2/78	... C.8	Tappet adjuster nut	2	1, 16H
C3/693	... C.87	Tappet ball end	2	18, ES2

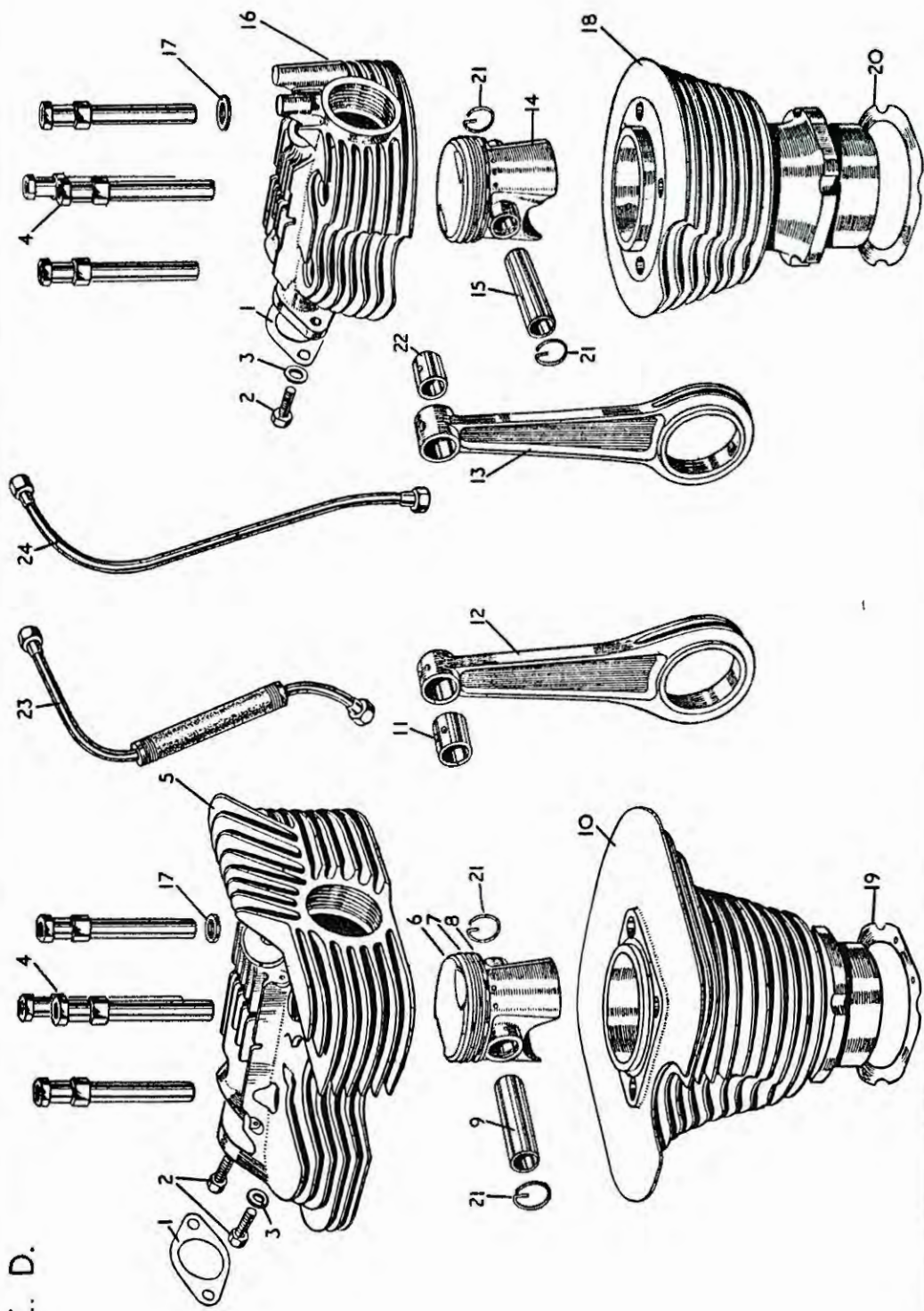
EXHAUST LIFTER AND FITTINGS.

For Crankcase and Rocker Box. (Side and O.H.V. Models).

C2/64	... C.30	Exhaust valve lifter	1	1, 16H
C3/64	... C.77	Exhaust valve lifter	1	18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
EXHAUST LIFTER AND FITTINGS—cont.				
For Crankcase and Rocker Box. (Side and O.H.V. Models.)				
A3/66	... C.78	Exhaust valve lifter securing pin	1	18, ES2
C2/67	... C.36	Exhaust valve lifter lever	1	1, 16H
A2/67	... C.75	Exhaust valve lifter lever	1	18, ES2
A2/68	... C.76	Exhaust valve lifter lever securing bolt ...	1	18, ES2
E3229	... C.35	Exhaust valve lifter lever securing nut	1	1, 16H
10771	... C.32	Exhaust valve lifter lever securing nut washer	1	1, 16H
A2/69	... C.37	Exhaust valve lifter return spring	1	1, 16H
A3/69	... C.79	Exhaust valve lifter return spring	1	18, ES2
C2/65	... C.34	Exhaust valve lifter copper washer	1	1, 16H
C2/690	... C.33	Exhaust valve lifter rubber sealing washer ..	1	1, 16H, 18, ES2
C2/695	... C.31	Exhaust valve lifter bush	1	1, 16H
C2/728	... C.42	Exhaust valve lifter cable adjuster stop ...	1	1, 16H
13933	... C.43	Exhaust valve lifter cable adjuster stop nut	1	1, 16H
13834	... C.44	Exhaust valve lifter cable adjuster stop spring washer	1	1, 16H
EXHAUST LIFTER FITTINGS (For O.H.C. Rocker Box).				
A11/64	... F.39	Exhaust lifter cam	1	30, 40 ...
A11/67	... F.37	Exhaust lifter cam lever	1	30, 40 ...
A2/68	... F.36	Exhaust lifter lever bolt	1	30, 40 ...
A3/69	... F.35	Exhaust lifter cam return spring	1	30, 40 ...
A11/728	... F.34	Exhaust lifter cable stop (for panel cover)	1	30, 40 ...
E3231	... F.32	Exhaust lifter cable stop nut	1	30, 40 ...
11796	... F.33	Exhaust lifter cable stop washer	1	30, 40 ...
A11/695	... F.38	Exhaust lifter cam bush (for panel cover)	1	30, 40 ...
VALVE COVER AND FITTINGS (Side Valve Models).				
C2/696	... C.18	Valve chest (alum)	1	1, 16H
C2/70	... C.15	Valve chest cover	1	1, 16H
C2/71	... C.16	Valve chest cover washer	1	1, 16H
C2/72	... C.17	Valve chest cover securing stud	1	1, 16H
C2/73	... C.13	Valve chest cover securing stud nut	1	1, 16H
C2/74	... C.14	Valve chest cover stud nut fibre washer	1	1, 16H
C2/697	... C.19	Valve chest sealing washer, top	2	1, 16H
C3/88	... C.20	Valve chest sealing washer, bottom	2	1, 16H
PUSH RODS AND FITTINGS (For O.H.V. Models).				
C3/82	... C.81	Push rod, complete	2	18, ES2
C3/83	... C.82	Push rod, bottom	2	18, ES2
C3/86	... C.84	Push rod, top	2	18, ES2
C3/87	... C.85	Push rod adjuster and locknut	2	18, ES2
C3/84	... C.83	Push rod cover	2	18, ES2
C3/88	... C.86	Push rod cover, bottom, sealing washer ...	2	18, ES2
C3/89	... C.80	Push rod cover, top, sealing washer	2	18, ES2
ROCKER BOX AND FITTINGS (O.H.V. Models).				
C3/90	... C.57	Rocker box with cover	1	18, ES2
C3/92	... C.54	Rocker box inspection cover	1	18, ES2
C3/94	... C.53	Rocker box inspection cover screw	2	18, ES2
C3/95	... C.55	Rocker box inspection cover washer	1	18, ES2
C3/108	... C.58	Rocker box securing bolt, long	7	18, ES2
C3/110	... C.56	Rocker box securing bolt, short	2	18, ES2
A3/109	... C.59	Rocker box securing bolt washer	7	18, ES2
C3/699	M.42/C.61	Rocker box lubrication pipe with banjo connection	1	18, ES2
C3/700	... C.62	Rocker box lubrication pipe connection bolt	1	18, ES2
C3/701	... C.60	Rocker box lubrication pipe connection bolt washer	2	18, ES2

PLATE. D.

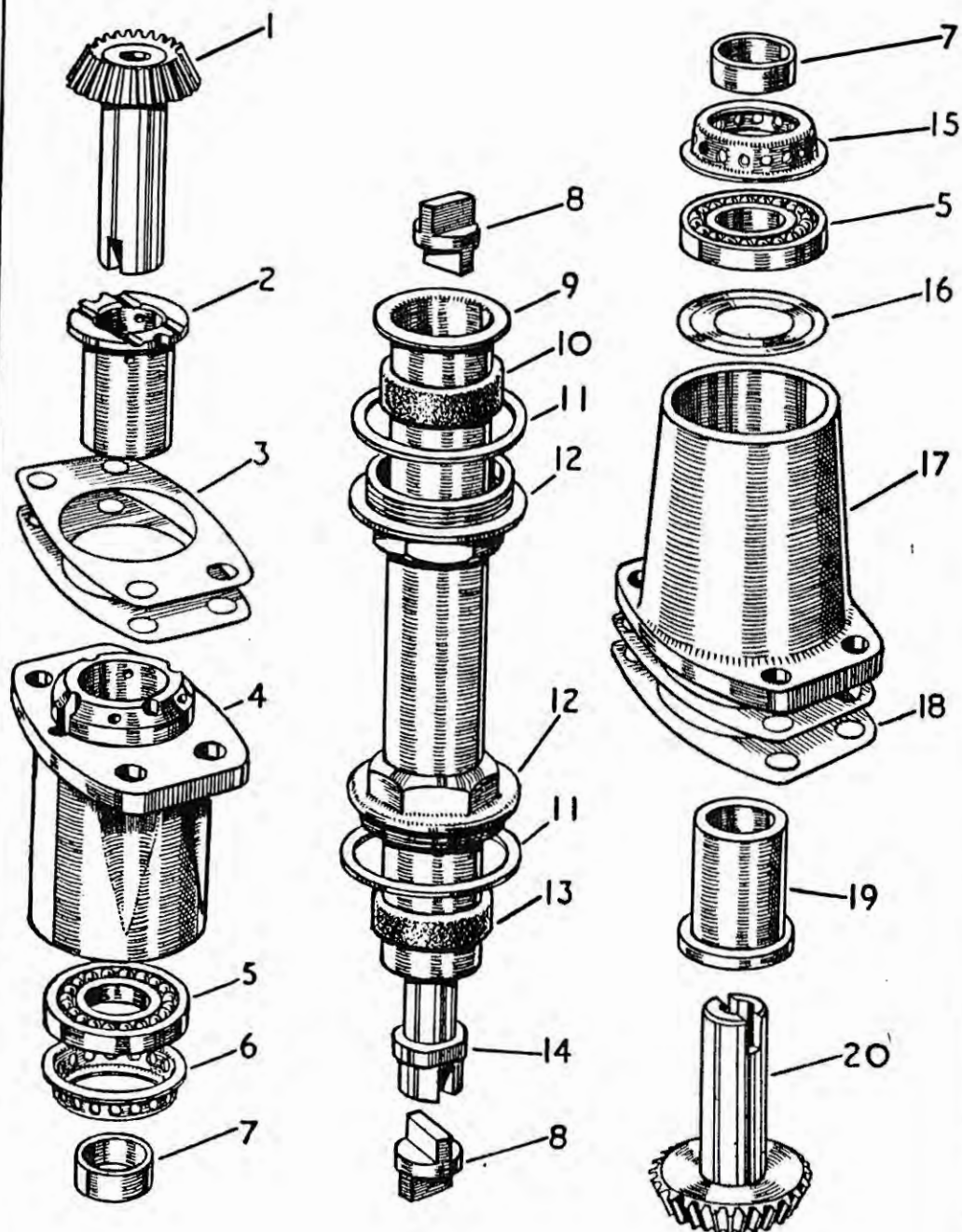


PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
OVERHEAD ROCKERS.				
C3/96	C.64	Rocker bush	4	18, ES2
C3/97	C.63	Rocker shaft	2	18, ES2
C3/98	C.67	Rocker shaft shim washer (as necessary)		18, ES2
C3/102	C.70	Rocker shaft nut	2	18, ES2
13802	C.69	Rocker shaft nut copper washer	2	18, ES2
13794	C.68	Rocker shaft washer, large	2	18, ES2
13818	C.66	Rocker shaft thrust spring washer	2	18, ES2
C3/99	C.71	Rocker arm, inlet	1	18, ES2
C3/100	C.73	Rocker arm, exhaust	1	18, ES2
C3/104	C.72	Rocker arm ball end	2	18, ES2
C3/105	C.74	Rocker arm pad	2	18, ES2

O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.

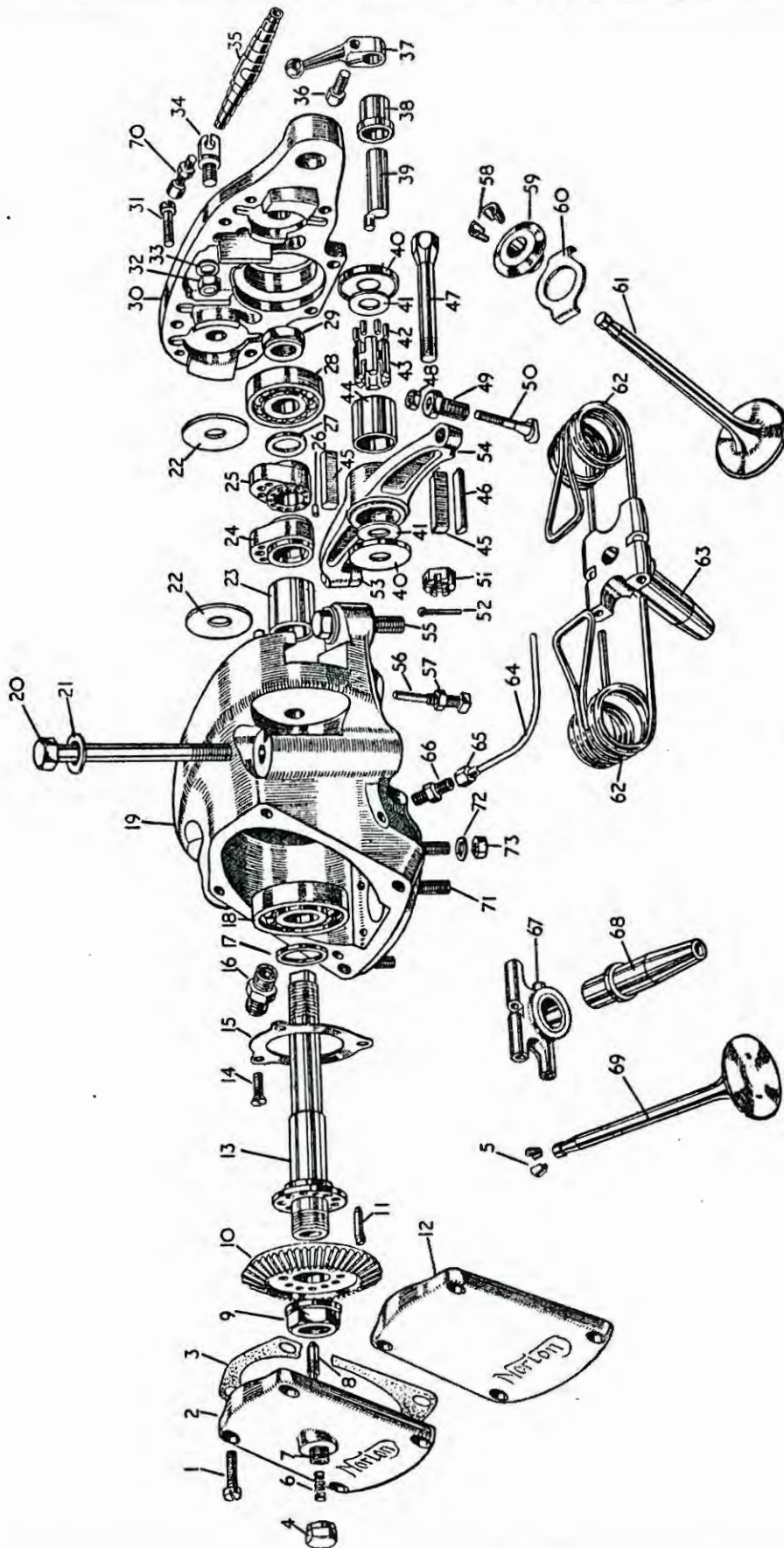
A11/748	B.57	Mainshaft bevel	1	30, 40 ...
A11M/748	B.57	Mainshaft bevel	1	30M, 40M
A11/749	B.58	Mainshaft bevel key	1	30, 30M, 40, 40M
A11/750		Mainshaft bevel washer	1	30, 30M, 40, 40M
A11/751	E.20	Vertical shaft bottom bevel	1	30, 30M, 40, 40M
A11/752	E.17	Vertical shaft bottom bevel housing with bush	1	30, 30M, 40, 40M
A11/753	E.19	Vertical shaft bottom bevel bush	1	30, 30M, 40, 40M
A11/754	E.7	Vertical shaft top or bottom bevel collar	1	30, 30M, 40, 40M
A11/755	E.5	Vertical shaft top or bottom bearing	2	30, 30M, 40, 40M
A11/756	E.16	Vertical shaft bottom bearing dished washer	1	30, 30M, 40, 40M
A11/757	E.6	Vertical shaft top rubber ring, steel cup	1	30, 30M, 40, 40M
A11/758	E.10	Vertical shaft top rubber ring	1	30, 30M, 40, 40M
A11/759	E.15	Vertical shaft bottom rubber ring, steel cup	1	30, 30M, 40, 40M
A11/760	E.13	Vertical shaft bottom rubber ring	1	30, 30M, 40, 40M
A11/761	E.12	Vertical shaft tube top or bottom union nut	2	30, 30M, 40, 40M
A11/762	E.11	Vertical shaft tube top or bottom union nut washer	2	30, 30M, 40, 40M
A11/763	E.14	Vertical shaft	1	30 ...
A11M/763	E.14	Vertical shaft	1	30M ...
A10/763	E.14	Vertical shaft	1	40 ...
A10M/763	E.14	Vertical shaft	1	40M ... (1946/7)
C10M/763	E.14	Vertical shaft	1	40M ... (1948/9)
A11/764	E.8	Vertical shaft top or bottom coupling	2	30, 30M, 40, 40M
A11/764P		Vertical shaft top or bottom coupling (thick) (for Pool petrol)	1	30, 30M, 40, 40M
A11/765	E.9	Vertical shaft tube	1	30, 30M, 40, 40M
A11/766	E.18	Vertical shaft bottom bearing housing packing washer	1	30, 30M, 40, 40M
A11/767	E.1	Vertical shaft top bevel	1	30, 30M, 40, 40M
A11/768	E.4	Vertical shaft top bevel housing with bush	1	30, 40 ...
A11M/768	E.4	Vertical shaft top bevel housing with bush	1	30M, 40M

PLATE. E.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.—cont.				
A11/769 ...	E.2	Vertical shaft top bevel bush	1	30, 40 ...
A11M/769 ...	E.2	Vertical shaft top bevel bush	1	30M, 40M
A11/770 ...	E.3	Vertical shaft top bevel housing washer ...	1	30, 30M, 40, 40M
A11/771 ...	F.10	Camshaft bevel	1	30, 30M, 40, 40M
A11/772 ...	F.9	Camshaft bevel securing nut	1	30, 30M, 40, 40M
A11/773 ...	F.11	Camshaft bevel locating peg	1	30, 30M, 40, 40M
A11/774 ...		Camshaft bevel packing washer	1	30, 30M, 40, 40M
A11/775 ...	F.17	Distance piece between mainshaft and ballrace	1	30, 30M, 40, 40M
A11/776 ...	F.19	Rocker box with cover	1	30, 40 ...
A11M/776 ...	F.19	Rocker box with cover	1	30M, 40M
A11/777 ...	F.30	Rocker box panel cover	1	30, 40 ...
A11M/777 ...	F.30	Rocker box panel cover	1	30M, 40M
A11/778 ...	F.64	Valve guide lubrication pipe	1	30, 30M, 40, 40M
A11/779 ...	F.65	Valve guide lubrication pipe nut	1	30, 30M, 40, 40M
A11/780 ...	F.66	Valve guide lubrication pipe union	1	30, 30M, 40, 40M
A11/781 ...	F.12	Rocker box inspection cover	1	30, 40 ...
A11M/781 ...	F.2	Rocker box inspection cover	1	30M, 40M
A11/782 ...	F.3	Rocker box inspection cover washer	1	30, 40 ...
A11M/782 ...	F.3	Rocker box inspection cover washer	1	30M, 40M
A11/719 ...	F.16	Rocker box or crankcase oil feed pipe union	1	30, 30M, 40, 40M
A11/783	B.28/F.71	Vertical shaft top or bottom bevel housing studs	8	30, 30M, 40, 40M
E3231	B.29/F.73	Vertical shaft top or bottom bevel housing stud nut	8	30, 30M, 40, 40M
11796	B.30/F.72	Vertical shaft top or bottom bevel housing stud washer	8	30, 30M, 40, 40M
A11/784 ...	F.1	Rocker box inspection cover screw	1	30, 30M, 40, 40M
A11/687 ...	F.311	Rocker box panel cover screw or crankcase bevel cover screw	1	30, 30M, 40, 40M
A11/785 ...	F.18	Camshaft bearing (rocker box) (ball)	1	30, 30M, 40, 40M
A11/786 ...	F.28	Camshaft bearing (panel cover) (roller) ...	1	30, 40 ...
A11M/786 ...	F.28	Camshaft bearing (panel cover) (roller) ...	1	30M, 40M
A11/787 ...	F.15	Camshaft bearing rocker box retaining washer	1	30, 30M, 40, 40M
A11/35 ...	F.14	Camshaft bearing rocker box retaining washer screws	1	30, 30M, 40, 40M
A11/788 ...	F.27	Distance piece between cams and roller bearing	1	30, 30M, 40, 40M
A11/789 ...	D.24	Rocker box oil feed pipe	1	30, 40 ...
A11M/789 ...	D.23	Rocker box oil feed pipe	1	30M, 40M
A11/790 ...	F.13	Camshaft	1	30, 40 ...
A11M/790 ...	F.13	Camshaft	1	30M, 40M
A11M/791 ...		Plug for camshaft	1	30M, 40M
A11M/792 ...	F.8	Camshaft oil feed jet	1	30M, 40M
A2/13 ...	F.7	Camshaft oil feed jet holder	1	30M, 40M
A2/14 ...	F.6	Camshaft oil feed jet spring	1	30M, 40M
A11M/793 ...	F.4	Camshaft oil feed jet holder nut	1	30M, 40M
A11/794 ...	F.25	Cam inlet (No. 6212)	1	30 ...
A10/794 ...	F.25	Cam inlet (No. 6466)	1	40, 40M

PLATE. F.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.—cont.				
A11M/794 ...	F.25	Cam inlet (No. 11587)	1	30M ...
A11/795 ...	F.24	Cam exhaust (No. 6213)	1	30 ...
A10/795 ...	F.24	Cam exhaust (No. 6389)	1	40, 40M
A11M/795 ...	F.24	Cam exhaust (No. 11588)	1	30M ...
A11/796 ...	F.26	Cam securing roller	1	30, 30M, 40, 40M
A11/797 ...		Cam key	1	30, 30M, 40, 40M
A11/798 ...	F.23	Camshaft slotted bush	1	30, 30M, 40, 40M
A11/799 ...	F.29	Camshaft nut (left-hand thread) panel cover end	1	30, 30M, 40, 40M
A11/800 ...		Camshaft packing washer	1	30, 30M, 40, 40M
A11/801 ...	F.54	Cam rocker (inlet or exhaust)	2	30, 30M, 40, 40M
A11/802 ...	F.53	Cam rocker pad (inlet or exhaust)	2	30, 30M, 40, 40M
A11/803 ...	F.50	Rocker adjusting screw	2	30, 30M, 40, 40M
A11/804 ...	F.49	Rocker adjusting screw sleeve	2	30, 30M, 40, 40M
A11/805 ...	F.48	Rocker adjusting screw nut	2	30, 30M, 40, 40M
A11/806 ...	F.44	Cam rocker bush	2	30, 30M, 40, 40M
A11/807 ...	F.43	Cam rocker roller cage	2	30, 30M, 40, 40M
A11/808 ...	F.42	Cam rocker rollers (per rocker)	1	30, 30M, 40, 40M
A11/809 ...	F.41	Cam rocker roller retaining washers	4	30, 30M, 40, 40M
A11/810 ...	F.47	Cam rocker pivot bolt	2	30, 30M, 40, 40M
A11/811 ...	F.51	Cam rocker pivot bolt nut	2	30, 30M, 40, 40M
A11/812 ...	F.52	Cam rocker pivot bolt cotter pin	2	30, 30M, 40, 40M
A11/813 ...	F.22	Cam rocker cork washer	4	30, 30M, 40, 40M
A11/814 ...	F.40	Cam rocker cork washer steel cup	4	30, 30M, 40, 40M
A11/815 ...	F.45	Cam rocker box rubber pad	4	30, 30M, 40, 40M
A11/816 ...	F.46	Cam rocker box rubber pad roller	2	30, 30M, 40, 40M
A11/817 ...	F.56	Rocker box rubber pad bottom adjusting screw	2	30, 30M, 40, 40M
A11/818 ...	F.57	Rocker box rubber pad bottom adjusting screw nut	2	30, 30M, 40, 40M
A11/108(L)	F.20	Rocker box bolt, long	2	30, 30M, 40, 40M
A11/108(S)	F.55	Rocker box bolt, short	2	30, 30M, 40, 40M
E5455 ...	F.21	Rocker box bolt washer	4	30, 30M, 40, 40M

MAGNETO OR MAGDYN DRIVING PARTS AND FITTINGS.

C2/79 ...	A.31	Magneto sprocket (engine)	1	1, 16H, 18, ES2
A2/79 ...	B.6	Magneto sprocket (engine)	1	30, 30M, 40, 40M
A2/80 ...	A.62/B.72	Magneto sprocket securing nut	1	30, 40, 1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAGNETO OR MAGDYNO DRIVING PARTS AND FITTINGS—cont.				
E5376	A.61/B.73	Magneto sprocket securing nut washer ...	1	30, 40, 1, 16H, 18, ES2
A2/81	... A.59	Magneto sprocket key	1	All Models
A11M/80	... B.52	Magneto sprocket and rev. counter drive nut	1	30M, 40M
C2/112	... A.33	Magdyno sprocket	1	1, 16H, 18, ES2
A11/112	... B.4	Magneto (B.T.H.) or magdyno sprocket ...	1	30, 30M, 40, 40M
A2/115	... A.35	Magdyno sprocket securing nut	1	All Models
A2/116	... A.34	Magdyno sprocket securing nut washer ...	1	All Models
E6270	... H.28	Base stud for B.T.H. magneto	3	30M, 40M
E4267	... H.30	Base stud for Lucas magdyno	3	30, 40 ...
E3837	... H.31	Long nut securing magneto or magdyno to platform	1	30, 30M, 40, 40M
E3224	... H.29	Short nut securing magneto or magdyno to platform	2	30, 30M, 40, 40M
E5455	...	Washer for magneto base stud	3	30, 30M, 40, 40M
C2/117	... Y.4	Magdyno platform	1	1, 16H, 18, ES2
E3831	... Y.6	Magdyno platform countersunk screw ...	4	1, 16H, 18, ES2
1518A	... Y.5	Magdyno platform countersunk screw shake proof washer	4	1, 16H, 18, ES2
A2/118	... Y.7	Magdyno platform locking plate	1	1, 16H, 18, ES2
E3798	... Y.8	Magdyno platform locking plate pin	1	1, 16H, 18, ES2
C2/113	... A.32	Magdyno chain (44 link)	1	1, 16H, 18, ES2
A11/113	... B.5	Magdyno chain (46 link)	1	30, 30M
A10/113	... B.5	Magdyno chain (45 link)	1	40, 40M

DRY SUMP OIL PUMP AND DRIVE PARTS.

Side and O.H.V. Models.

A2/128	... A.68	Dry sump gear pump, complete	1	1, 16H, 18, ES2
A2/129	... A.65	Dry sump gear pump spindle nut	1	1, 16H, 18, ES2
A2/130	... A.64	Dry sump gear pump spindle worm gear wheel	1	1, 16H, 18, ES2
A2/131	...	Dry sump gear pump spindle worm gear wheel key	1	1, 16H, 18, ES2
A2/132	... A.66	Dry sump gear pump body and timing cover connection bush	1	1, 16H, 18, ES2
A2/133	... A.67	Dry sump gear pump body and timing cover connection fibre washer	1	1, 16H, 18, ES2
C2/134	... A.63	Engine mainshaft pump driving worm	1	1, 16H, 18, ES2
E4440	... A.45	Dry sump gear pump crankcase stud	2	1, 16H, 18, ES2
E3231	... A.46	Dry sump gear pump crankcase stud nut	2	1, 16H, 18, ES2

DRY SUMP OIL PUMP AND DRIVE PARTS.

O.H.C. Models.

A11/128	... B.17	Dry sump gear pump, complete	1	30, 30M, 40, 40M
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PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
DRY SUMP OIL PUMP AND DRIVE PARTS. O.H.C. Models—cont.				
A11/729	... B.54	Dry sump gear pump spindle driving plate	1	30, 30M, 40, 40M
A11/134	... B.56	Engine mainshaft pump driving pinion	1	30, 30M, 40, 40M
A11/730	... B.55	Engine mainshaft pump driving pinion nut	1	30, 30M, 40, 40M
A11/731	... B.53	Pump and magneto drive gear wheel	1	30, 30M, 40, 40M
A11/732	... B.16	Oil pump securing screw	2	30, 30M, 40, 40M

NOTE.—Dry sump pump parts cannot be supplied separately. It is necessary to return the complete pump to the works for attention.

CYLINDER BARREL AND HEAD.

C7/135	... C.22	Cylinder barrel with valve guides	1	16H ...
C2/135	... C.22	Cylinder barrel with valve guides	1	1 ...
C3/135	... C.99	Cylinder barrel	1	18, ES2
A11/135	... D.18	Cylinder barrel	1	30 ...
A11/135AL	...	Cylinder barrel (aluminium)	1	30 ...
A11M/135	... D.10	Cylinder barrel	1	30M ...
A10/135	... D.18	Cylinder barrel	1	40 ...
A10/135AL	...	Cylinder barrel (aluminium)	1	40 ...
A10M/135	... D.10	Cylinder barrel	1	40M ... (1946/7)
C10M/135	... D.10	Cylinder barrel	1	40M ... (1948/9)
C7/136	... C.24	Cylinder head	1	1 ...
C7/136	... C.24	Cylinder head	1	16H ...
C3/136	... C.90	Cylinder head with valve guides	1	18, ES2
C7/137	... C.23	Cylinder head joint washer	1	1 ...
C2/137	... C.23	Cylinder head joint washer	1	16H ...
C3/137	... C.98	Cylinder head joint washer	1	18, ES2
A11/136	... D.16	Cylinder head with valve guides (cast iron)	1	30 ...
A11/136AL	...	Cylinder head with valve guides (aluminium)	1	30 ...
A11M/136	... D.5	Cylinder head with valve guides	1	30M ...
A10/136	... D.16	Cylinder head with valve guides (cast iron)	1	40 ...
A10/136AL	...	Cylinder head with valve guides (aluminium)	1	40 ...
A10M/136	... D.5	Cylinder head with valve guides	1	40M ...
C2/152	... C.27	Compression plug	1	1, 16H
C3/153	... C.28	Compression plug copper abestos washer ..	1	1, 16H
A2/154	... C.21	Carburettor adaptor	1	1, 16H
A3/154	... C.52	Carburettor adaptor	1	18, ES2
C2/155	... C.29	Cylinder head holding down stud	9	1, 16H
A3/156	... C.91	Cylinder head holding down stud nut ...	4	18, ES2
A2/156	... C.25	Cylinder head holding down stud nut ...	9	1, 16H
E5455	... C.26	Cylinder head holding down stud nut washer	9	1, 16H
A11/156	... D.4	Cylinder head holding down sleeve nut ...	4	30, 30M
A10/156	... D.4	Cylinder head holding down sleeve nut ...	4	40, (40M 1946/7)
C10/156	... D.4	Cylinder head holding down sleeve nut ...	4	40M ... (1948/9)
E6662	... D.17	Cylinder head sleeve nut washer	4	30, 30M, 40, 40M
C3/157	... C.102	Cylinder base paper washer	1	18, ES2
C2/157	... C.40	Cylinder base paper washer	1	1, 16H
A11/157	... D.20	Cylinder base paper washer	1	30 ...
A10/157	... D.20	Cylinder base paper washer	1	40 ...
A11/726	... D.19	Compression plate, $\frac{1}{2}$ m/m to 2 m/m ...	1	30, 30M
A10/726	... D.19	Compression plate, $\frac{1}{2}$ m/m to 2 m/m ...	1	40, 40M
A11/727	... D.1	Carburettor flange washer	1	30, 30M, 40, 40M
E3798	... D.2	Carburettor flange bolt	2	30, 30M, 40, 40M
11796	... D.3	Carburettor flange bolt washer	2	30, 30M, 40, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
VALVES, GUIDES, SPRINGS AND FITTINGS.				
A2/141	...	C.1 Valve only (inlet or exhaust)	2	16H ...
C7/141	...	C.1 Valve only (inlet or exhaust)	2	1 ...
A3/142	...	C.97 Valve only (inlet or exhaust)	2	18, ES2
A11/142	...	F.69 Valve inlet	1	30 ...
A11M/142	...	F.69 Valve inlet	1	30M ...
A10/142	...	F.69 Valve inlet	1	40 ...
A10M/142	...	F.69 Valve inlet	1	40M ...
A11/143	...	F.61 Valve exhaust	1	30, 30M
A10/143	...	F.61 Valve exhaust	1	40 ...
A10M/143	...	F.61 Valve exhaust	1	40M ...
A2/138	...	C.2 Valve guide inlet	1	1, 16H
A2/139	...	C.3 Valve guide exhaust	1	1, 16H
A3/140	...	C.92 Valve guide (inlet or exhaust)	2	18, ES2
A11/138	...	F.68 Valve guide inlet	1	30, 30M, 40, 40M
A11/139	...	F.63 Valve guide exhaust	1	30, 30M, 40, 40M
A11/148	...	F.67 Inlet valve guide bottom collar	1	30, 30M, 40, 40M
A2/144	...	C.4 Valve spring (inlet or exhaust)	2	1, 16H
A3/145	...	C.95 Valve spring small inner (inlet or exhaust)	2	18, ES2
A3/146	...	C.94 Valve spring outer (inlet or exhaust)	2	18, ES2
A11/144	...	F.62 Hairpin valve spring	4	30, 30M, 40, 40M
C2/147	...	C.32 Valve spring cup top	2	1, 16H
A2/148	...	C.5 Valve spring cup bottom	2	1, 16H
A3/147	...	C.96 Valve spring cup top	2	18, ES2
A3/148	...	C.93 Valve spring bottom collar	2	18, ES2
A11/147	...	F.59 Hairpin valve spring top cup	2	30, 30M, 40, 40M
A11/725	...	F.60 Hairpin valve spring top cup plate	2	30, 30M, 40, 40M
A2/149	...	C.6 Valve split cotter (2 pairs per valve)	2	1, 16H, 18, ES2
A11/150	...	F.5 Valve cotter inlet (2 halves)	2	30, 30M, 40, 40M
A11/151	...	F.58 Valve cotter exhaust (2 halves)	2	30, 30M, 40, 40M

CONNECTING RODS.

A2/158	...	C.51 Connecting rod with small end bush	1	1, 16H
A3/158	...	C.100 Connecting rod with small end bush	1	18, ES2
A11/158	...	D.13 Connecting rod with small end bush	1	30 ...
A11M/158	...	D.12 Connecting rod with small end bush	1	30M, (40M 1946/7)
C10M/158	...	D.12 Connecting rod with small end bush	1	40M ... (1948/9)
A10/158	...	D.13 Connecting rod with small end bush	1	40 ...
A2/159	C.50/D.22	Small end bush	1	1, 16H, 18, ES2, 30
A11M/159	...	D.11 Small end bush	1	30M, 40, 40M ...

PISTONS AND RINGS.

C7/160	...	C.47 Piston only	1	1 ...
C2/160	...	C.47 Piston only	1	16H ...
C3/160	...	C.101 Piston only	1	18, ES2
A11/160	...	D.14 Piston only	1	30 ...
A11M/160	...	D.6 Piston only	1	30M ...
A10/160	...	D.14 Piston only	1	40 ...
A10M/160	...	D.6 Piston only	1	40M ... (1946/7)
C10M/160	...	D.6 Piston only	1	40M ... (1948/9)
A11/160	...	Piston only, high compression (for use with alcohol fuel)	1	30 ...

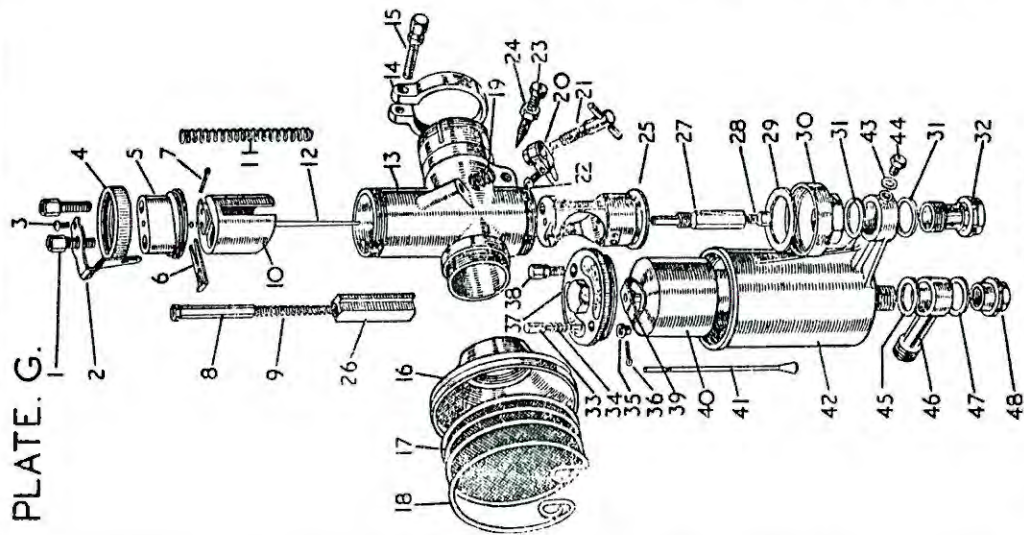
PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
PISTONS AND RINGS—cont.				
A11M/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	30M ...
A10/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	40, (40M 1946/7)
C10/160(HC)		Piston only, high compression (for use with alcohol fuel)	1	40M ... (1948/9)
C7/702 ...		Piston complete with rings, gudgeon pin and circlips	1	1 ...
C2/702 ...		Piston complete with rings, gudgeon pin and circlips	1	16H ...
C3/702 ...		Piston complete with rings, gudgeon pin and circlips	1	18, ES2
A11/702 ...		Piston complete with rings, gudgeon pin and circlips	1	30 ...
A11M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	30M ...
A10/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40 ...
A10M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40M ... (1946/7)
C10M/702 ...		Piston complete with rings, gudgeon pin and circlips	1	40M ... (1948/9)
C7/161 ...	C.48	Piston ring	2	1 ...
A2/161 ...	C.48	Piston ring	2	16H, 18, ES2, 30
A11M/161 ...	D.7	Piston ring	2	30M ...
A10/161 ...	D.7	Piston ring	2	40, 40M
C7/162 ...	C.49	Scraper piston ring	1	1 ...
A2/162 ...	C.49	Scraper piston ring	1	16H, 18, ES2, 30
A11M/162 ...	D.8	Scraper piston ring	1	30M ...
A10/162 ...	D.8	Scraper piston ring	1	40, (40M 1946/7)
C10/162 ...	D.8	Scraper piston ring	1	40M ... (1948/9)
A2/163 ...	C.46	Gudgeon pin	1	1, 16H, 18, ES2, 30
A11M/163 ...	D.9	Gudgeon pin	1	30M ...
A10/163 ...	D.15	Gudgeon pin	1	40 ...
A10M/163 ...	D.9	Gudgeon pin	1	40M ..
A2/164 ...	C.45/D.21	Gudgeon pin circlip	2	All Models

Pistons and rings can be supplied in the following oversizes: .010, .020, .030, .040. State size when ordering.

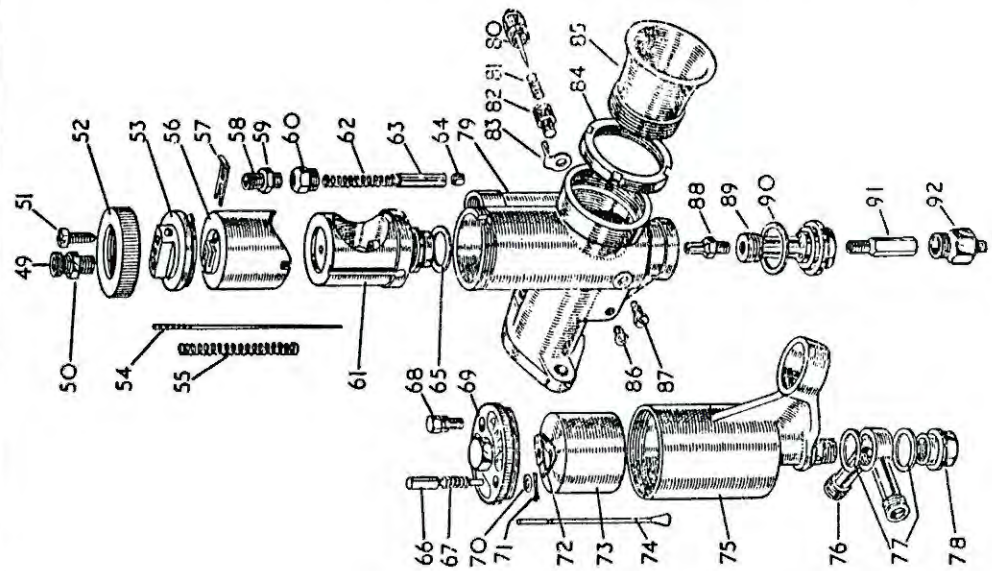
AMAL CARBURETTERS.

276/AT ...		Amal-Norton carburetter complete	1	1, 16H
276/AU ...		Amal-Norton carburetter complete	1	18, ES2
276/408 ...	G.13	Mixing chamber	1	1, 16H
276/407 ...	G.13	Mixing chamber	1	18, ES2
6/031 ...	G.4	Mixing chamber cap	1	1, 16H, 18, ES2
6/032B ...	G.5	Mixing chamber top	1	1, 16H, 18, ES2
6/033 ...	G.30	Mixing chamber union nut	1	1, 16H, 18, ES2
4/035 ...	G.1	Cable adjusters	1	1, 16H, 18, ES2
4/263 ...	G.11	Throttle valve spring	1	1, 16H, 18, ES2
6/040 ...	G.29	Washer for jet block	1	1, 16H, 18, ES2
4/230 ...	G.6	Spring clip for needle	1	1, 16H, 18, ES2

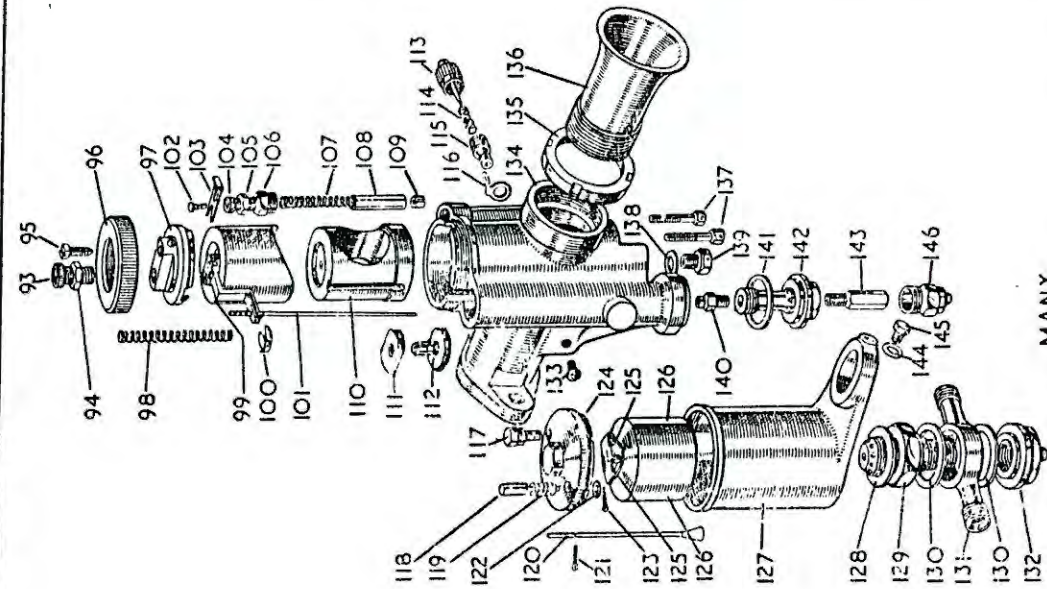
PLATE G.



STANDARD MODELS



INTERNATIONAL



MANX

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
AMAL CARBURETTERS—cont.				
4/042	... G.28	Jet No. 160	1	1, 16H, 18, ES2
4/043	... G.32	Holding bolt	1	1, 16H, 18, ES2
6/045	... G.26	Air valve	1	1, 16H, 18, ES2
4/046	... G.9	Air valve spring	1	1, 16H, 18, ES2
6/047	... G.8	Air valve guide	1	1, 16H, 18, ES2
6/042	... G.10	Throttle valve 6/5	1	1, 16H, 18, ES2
6/052	... G.10	Throttle valve 6/4	1	18, ES2
4/053	... G.31	Holding bolt washer	1	1, 16H, 18, ES2
206/058	... G.25	Jet block and barrel complete	1	1, 16H
206/059	... G.25	Jet block and barrel complete	1	18, ES2
4/060	... G.7	Split cotter for throttle valve	1	1, 16H, 18, ES2
4/061	... G.27	Needle jet	1	1, 16H, 18, ES2
6/065	... G.12	Needle	1	1, 16H, 18, ES2
13/129	... G.23	Air adjusting screw	1	1, 16H, 18, ES2
16/010	... G.24	Air adjusting screw locknut	1	1, 16H, 18, ES2
4/235	... G.2	Spring clip for top	1	1, 16H, 18, ES2
4/241	... G.3	Screw for spring clip	1	1, 16H, 18, ES2
15/2546	... G.21	Throttle stop screw	1	1, 16H, 18, ES2
15/1860	... G.20	Throttle stop body	1	1, 16H, 18, ES2
13/203	... G.19	Spring	1	1, 16H, 18, ES2
15/1988	... G.22	Screw	1	1, 16H, 18, ES2
30/109	... G.16	Air intake body	1	1, 16H, 18, ES2
30/080	... G.18	Air intake gauze spring clip	1	1, 16H, 18, ES2
6/201	... G.14	Outlet clip	1	1, 16H, 18, ES2
4/048	... G.15	Outlet clip pin	1	1, 16H, 18, ES2
30/110	... G.17	Air intake gauze complete	2	1, 16H, 18, ES2
FLOAT CHAMBER.				
64/156B	... G.42	Float chamber body	1	1, 16H, 18, ES2
14/208B	... G.37	Float chamber cover	1	1, 16H, 18, ES2
14/014R	... G.39	Bow spring for float	1	1, 16H, 18, ES2
14/015	... G.40	Float	1	1, 16H, 18, ES2
14/021	... G.38	Cover locking screw	1	1, 16H, 18, ES2
14/024	... G.41	Needle complete	1	1, 16H, 18, ES2
14/209	... G.33	Tickler	1	1, 16H, 18, ES2
14/210	... G.35	Tickler stop	1	1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
FLOAT CHAMBER—cont.				
14/032	... G.34	Tickler spring	1	1, 16H, 18, ES2
14/289	... G.36	Tickler cotter	1	1, 16H, 18, ES2
13/153	... G.44	Plug screw	1	1, 16H, 18, ES2
14/039	... G.43	Plug screw washer	1	1, 16H, 18, ES2
14/175	... G.45	Needle seating washer	1	1, 16H, 18, ES2
14/035	... G.46	Banjo	1	1, 16H, 18, ES2
14/036	... G.48	Banjo nut	1	1, 16H, 18, ES2
14/037	... G.47	Banjo nut washer	1	1, 16H, 18, ES2
1BE	...	Float chamber complete	1	1, 16H, 18, ES2

TYPE 10 T.T. CARBURETTER. Models 30 and 40 International.

10TT/30	...	Carburetter complete	1	30	...
10TT/40	...	Carburetter complete	1	40	...
175/043	... G.79	Mixing chamber body	1	30	...
175/060	... G.79	Mixing chamber body	1	40	...
TT/3334	... G.53	Mixing chamber top	1	30, 40	...
TT/3338	... G.52	Mixing chamber cap	1	30, 40	...
TT/2626	... G.58	Air cable adjuster	1	30, 40	...
TT/2627	... G.59	Air cable adjuster locknut	1	30, 40	...
TT/3360	... G.49	Throttle cable adjuster	1	30, 40	...
TT/3369	... G.50	Throttle cable adjuster locknut	1	30, 40	...
TT/3367	... G.51	Adjusting screw for lock plunger	1	30, 40	...
TT/2507	... G.60	Air barrel top	1	30, 40	...
175/108	... G.61	Choke adaptor 1½ in. bore	1	30, 40	...
175/101	... G.61	Choke adaptor 1½ in. bore			
TT/3326	... G.88	Main jet	1	30, 40	...
TT/3970	... G.91	Needle jet	1	30, 40	...
TT/3971	... G.54	Jet needle	1	30, 40	...
4/230	... G.57	Jet needle clip	1	30, 40	...
134/104	... G.56	Throttle valve (please state no. of cut-way)	1	30, 40	...
TT/2558	... G.55	Throttle valve spring	1	30, 40	...
TT/2502	... G.63	Air valve	1	30, 40	...
TT/2558	... G.62	Air valve spring	1	30, 40	...
15/625	... G.89	Jet holder	1	30, 40	...
TT/3348	... G.92	Jet holder plug screw	1	30, 40	...
134/107	... G.65	Adaptor washer	1	30, 40	...
36/006	... G.90	Float chamber arm washer	1	30, 40	...
TT/2981	... G.80	Pilot needle	1	30, 40	...
TT/2966	... G.82	Pilot needle insert	1	30, 40	...
TT/2980	... G.81	Pilot needle spring	1	30, 40	...
TT/2982	... G.83	Pilot needle spring catch	1	30, 40	...
TT/2503	... G.64	Nipple holder for air valve	1	30, 40	...
TT/2403	... G.86	Small plug screw	1	30, 40	...
134/105	... G.87	Adaptor location peg	1	30, 40	...
175/118	... G.85	Air intake tube 1½ in. bore	1	30, 40	...
185/121	... G.85	Air intake tube 1½ in. bore			
175/117	... G.85	Air intake tube 1½ in. bore			
175/119	... G.84	Lock ring for air intake tube			
14/314	... G.75	Float chamber body only	1	30, 40	...
14/138	... G.69	Cover complete	1	30, 40	...
14/021	... G.68	Cover lock screw	1	30, 40	...
14/031	... G.66	Tickler	1	30, 40	...
14/032	... G.67	Tickler spring	1	30, 40	...

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
TYPE 10 T.T. CARBURETTER. Models 30 and 40 International—cont.				
14/033	G.71	Tickler cotter pin	1	30, 40
14/189	G.70	Tickler washer	1	30, 40
14/0245	G.74	Float needle	1	30, 40
14/017	G.73	Float	1	30, 40
14/279	G.72	Float bow spring	1	30, 40
14/173	G.76	Banjo	1	30, 40
14/037	G.77	Washer for banjo	2	30, 40
14/036	G.78	Banjo nut	1	30, 40
REMOTE NEEDLE TYPE CARBURETTER. Models 30 and 40 Manx.				
RN/30M		Carburetter complete	1	30M
RN/40M		Carburetter complete	1	40M
185/060	G.134	Mixing chamber body	1	40M
185/281	G.134	Mixing chamber body	1	30M
TT/3334	G.97	Mixing chamber top	1	30M, 40M
185/108	G.96	Mixing chamber cap	1	30M, 40M
TT/2626	G.104	Air cable adjuster	1	30M, 40M
TT/2627	G.105	Air cable adjuster locknut	1	30M, 40M
TT/3360	G.93	Throttle cable adjuster	1	30M, 40M
TT/3369	G.94	Throttle cable adjuster locknut	1	30M, 40M
TT/3367	G.95	Adjusting screw for mixing chamber top	1	30M, 40M
185/107	G.110	Choke adaptor $1\frac{1}{8}$ in. bore	1	30M, 40M Machined in position with mixing chamber body, which should be sent to Amal Ltd.
185/294	G.110	Choke adaptor $1\frac{3}{8}$ in. bore		
185/295	G.110	Choke adaptor $1\frac{3}{8}$ in. bore		
TT/3326	G.143	Main jet	1	30M, 40M
185/109	G.140	Needle jet	1	30M, 40M
185/119	G.101	Jet needle	1	30M, 40M
185/150	G.100	Jet needle clip	1	30M, 40M
134/107	G.99	Throttle valve complete w/Needle Carrier (please state cut-away no.)	1	30M, 40M
TT/2558	G.98	Throttle valve spring	1	30M, 40M
15/625	G.142	Jet holder	1	30M, 40M
TT/3348	G.146	Jet holder plug	1	30M, 40M
185/137	G.139	Mixing chamber base plug	1	30M, 40M
59/027	G.138	Mixing chamber base plug washer	1	30M, 40M
185/110		Primary choke	1	30M, 40M
185/138	G.137	Choke adaptor screw	1	30M, 40M
TT/2502	G.108	Air valve	1	30M, 40M
TT/2558	G.107	Air valve spring	1	30M, 40M
TT/2507	G.106	Air barrel top	1	30M, 40M
TT/2403	G.133	Small plug screw	1	30M, 40M
TT/2503	G.109	Air valve nipple holder	1	30M, 40M
185/106	G.112	Needle chamber top cap	1	30M, 40M
185/120	G.111	Needle chamber top cap spring	1	30M, 40M
185/105	G.102	Cable stop peg	1	30M, 40M
185/141	G.103	Needle clip for cable stop peg	1	30M, 40M
TT/2981	G.113	Pilot adjuster needle	1	30M, 40M
TT/2966	G.115	Pilot adjuster needle inserts	1	30M, 40M
TT/2980	G.114	Pilot adjuster spring	1	30M, 40M
TT/2982	G.116	Pilot adjuster catch	1	30M, 40M
175/108	G.136	Air intake tube $1\frac{1}{8}$ in. bore	1	30M, 40M Machined in position with mixing chamber body, which should be sent to Amal Ltd.
185/121	G.136	Air intake tube $1\frac{3}{8}$ in. bore		
175/101	G.136	Air intake tube $1\frac{3}{8}$ in. bore		
175/119	G.135	Air intake tube lock ring	1	30M, 40M
36/006	G.141	Washer for float chamber	2	30M, 40M
14/532		Float chamber complete	1	30M, 40M
14/225R	G.127	Float chamber body only	1	30M, 40M
14/138	G.124	Cover complete	1	30M, 40M
14/021	G.117	Cover lock screw	1	30M, 40M
14/031	G.118	Tickler	1	30M, 40M
14/032	G.119	Tickler spring	1	30M, 40M
14/033	G.123	Tickler cotter pin	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
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REMOTE NEEDLE TYPE CARBURETTER. Models 30 and 40 Manx—cont.

14/189	...	G.122 Tickler washer	1	30M, 40M
14/245	...	G.120 Float needle	1	30M, 40M
14/304	...	G.126 Float	1	30M, 40M
14/279	...	G.125 Float bow spring	1	30M, 40M
193/084	...	G.121 Float securing cotter pin	1	30M, 40M
14/253	...	G.129 Needle valve seating	1	30M, 40M
14/252	...	G.128 Needle valve seating washer	1	30M, 40M
14/232	...	G.145 Body base plug screw	1	30M, 40M
14/241	...	G.144 Washer for body base plug screw	1	30M, 40M
14/251	...	G.131 Banjo	1	30M, 40M
14/275	...	G.130 Washer for banjo	2	30M, 40M
14/255	...	G.132 Banjo nut	1	30M, 40M

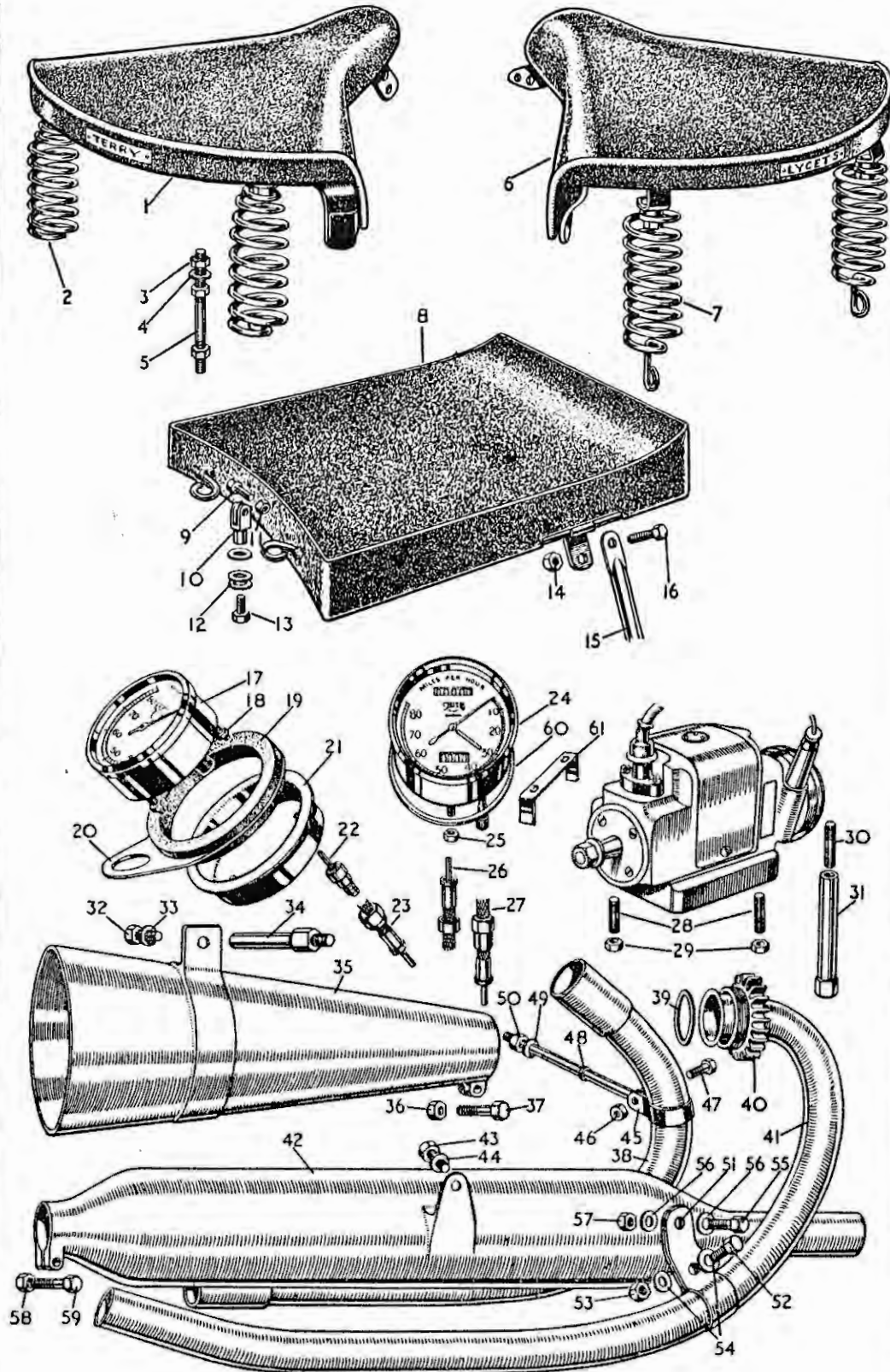
EXHAUST PIPES AND FITTINGS.

C7/165	...	H.38 Exhaust pipe	1	1
C2/165	...	H.38 Exhaust pipe only	1	16H
C3/165	...	H.41 Exhaust pipe only	1	18, ES2
A11/165	...	H.41 Exhaust pipe only	1	30, 40
A11M/165	...	H.41 Exhaust pipe only	1	30M, 40M
A3/166	...	H.39 Exhaust pipe flange washer (cylinder head)	1	18, ES2, 30, 30M, 40, 40M
A3/167	...	H.40 Exhaust pipe flange locking nut (cylinder head)	1	18, ES2, 30, 40
A11M/167	...	H.40 Exhaust pipe flange locking nut (cylinder head)	1	30M, 40M
A2/168	...	H.45 Exhaust pipe clip	1	1, 16H
12343	...	H.47 Exhaust pipe clip bolt	1	1, 16H
E3229	...	H.46 Exhaust pipe clip bolt nut	1	1, 16H
10245	...	H.48 Exhaust pipe attachment bolt	1	1, 16H
E3238	...	H.50 Exhaust pipe attachment bolt nut	1	1, 16H
E5375	...	H.49 Exhaust pipe attachment bolt washer	1	1, 16H
A11M/168	...	H.51 Exhaust pipe clip	1	30M, 40M
E3798	...	H.52 Exhaust pipe clip bolt	1	30M, 40M
E3223	...	H.53 Exhaust pipe clip bolt nut	1	30M, 40M
E5456	...	H.54 Exhaust pipe clip bolt washer	2	30M, 40M
E4010	...	H.55 Exhaust pipe clip engine plate attachment bolt	1	30M, 40M
E3224	...	H.57 Exhaust pipe clip engine plate attachment bolt nut	1	30M, 40M
E5376	...	H.56 Exhaust pipe clip engine plate attachment bolt washer	2	30M, 40M

SILENCER MEGAPHONE AND FITTINGS.

A2/169	...	H.42 Silencer	1	1, 16H, 18
B4/169	...	H.42 Silencer	1	ES2, 30 40
13037	...	Silencer support stud	1	1, 16H, 18
E3224	...	Silencer support stud nut	1	1, 16H, 18
E4010	...	H.43 Silencer sleeve bolt	1	1, 16H, 18, ES2, 30, 40
E5376	...	H.44 Silencer sleeve bolt washer	1	1, 16H, 18, ES2, 30, 40
E3801	...	H.58 Silencer clip bolt	1	1, 16H, 18, ES2, 30, 40
E3231	...	H.59 Silencer clip bolt nut	1	1, 16H, 18, ES2, 30, 40
11796	...	Silencer clip bolt nut washer	1	1, 16H, 18, ES2, 30, 40
A11M/167	...	H.35 Megaphone	1	30M
A10M/167	...	H.35 Megaphone	1	40M
11307	...	H.34 Megaphone frame support stud	1	30M, 40M
E4010	...	H.32 Megaphone frame support stud bolt	1	30M, 40M

PLATE. H.

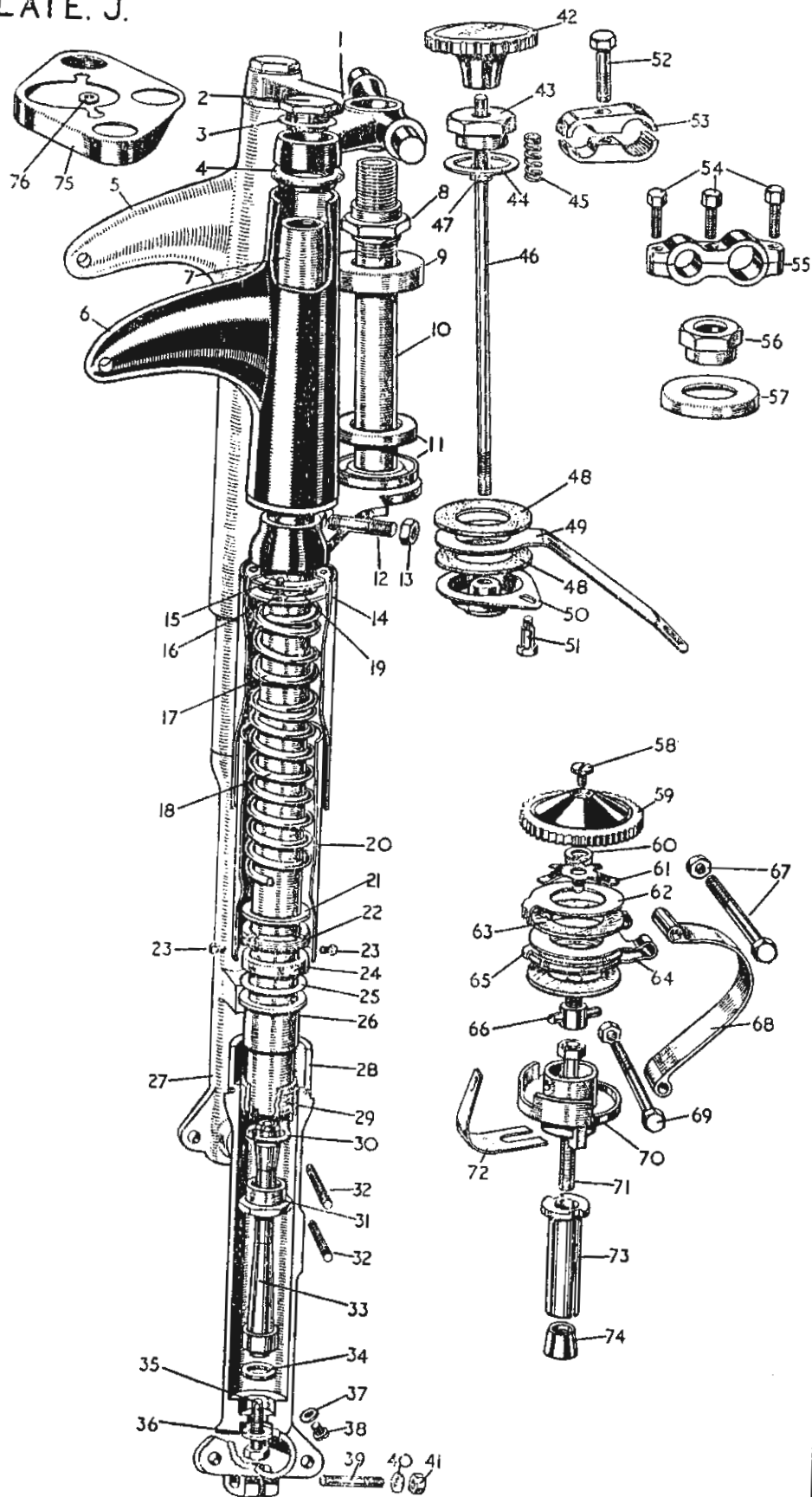


PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
SILENCER MEGAPHONE AND FITTINGS—cont.				
E5376	...	H.33 Megaphone frame support stud bolt washer	1	30M, 40M
E3801	...	H.37 Megaphone clip bolt	1	30M, 40M
E3231	...	H.36 Megaphone clip bolt nut	1	30M, 40M
11796	...	Megaphone clip bolt washer	1	30M, 40M

NORTON ROAD-HOLDER FORKS AND STEERING DAMPER.

B11M/170	...	Road-holder fork complete	1	30M, 40M
B2/170	...	Road-holder fork complete	1	30, 40, 1, 16H, 18, ES2
B2/605	...	J.7 Main tube	2	All Models
B2/606	...	J.29 Main tube bottom bush	2	All Models
B2/607	...	J.31 Main tube bottom bush locking nut	2	All Models
B2/608	...	J.30 Main tube bottom bush locking nut washer	2	All Models
B2/609	...	J.28 Fork end (left-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/609	...	J.28 Fork end (left-hand)	1	30M, 40M
13567	...	J.39 Fork end hub spindle pinch stud off side	1	All Models
13433	...	J.39 Fork end hub spindle pinch stud near side	1	All Models
13434	...	J.41 Fork end hub spindle pinch stud nut	2	All Models
11776	...	J.40 Pinch stud washer	1	All Models
B2/611	...	J.27 Fork end (right-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/611	...	J.27 Fork end (right-hand)	1	30M, 40M
B2/612	...	J.38 Fork end drain plug	2	All Models
B2/613	...	J.37 Fork end drain plug washer	2	All Models
B2/614	...	J.26 Main tube top sleeve bush	2	All Models
B2/615	...	J.22 Main tube top sleeve bush locking ring	2	All Models
B2/616	...	J.24 Super oil seal	2	All Models
B2/617	...	J.25 Super oil seal paper washer	2	All Models
B2/618	...	J.17 Buffer spring	2	All Models
B2/619	...	J.19 Buffer spring leather washer (top)	2	All Models
B2/620	...	J.18 Main spring	2	All Models
B2/621	...	J.21 Main spring leather washer (bottom)	2	All Models
B2/622	...	J.14 Spring cover tube (top)	2	All Models
B2/623	...	J.15 Spring cover tube top securing plate	2	All Models
B2/624	...	J.16 Spring cover tube top securing plate screw	6	All Models
B2/625	...	J.20 Spring cover tube (bottom)	2	All Models
B2/626	...	J.23 Spring cover tube (bottom) securing screw	4	All Models
B2/627	...	J.33 Oil damper rod	2	All Models
B2/628	...	J.34 Oil damper rod fibre washer	1	All Models
C2/629	...	J.36 Oil damper rod plain washer	1	All Models
C2/630	...	J.35 Oil damper rod bolt	1	All Models
B2/631	...	J.75 Speedometer panel	1	30, 40, 1, 16H, 18, ES2
B2/632	...	J.76 Speedometer panel control cable rubber grummett	2	30, 40, 1, 16H, 18, ES2
B2/633	...	J.2 Main tube filler and retaining plug	2	All Models
B2/634	...	J.3 Main tube filler and retaining plug washer	2	All Models
B2/635	...	J.6 Main tube top cover (left-hand)	1	30, 40, 1, 16H, 18, ES2
B11M/635	...	Main tube top cover (left-hand)	1	30M, 40M
B11M/636	...	Main tube top cover (right-hand)	1	30M, 40M
B2/636	...	J.5 Main tube top cover (right-hand)	1	30, 40, 1, 16H, 18, ES2
B2/637	...	Main tube top cover name plate	2	All Models
B2/638	...	Main tube top cover name plate rivet (per set 2)	2	All Models
B2/639	...	J.4 Main tube top cover rubber ring	2	All Models
B2/201	...	J.42 Steering damper adjuster	1	30, 40, 1, 16H, 18, ES2
B2/203	...	J.46 Steering damper adjuster rod	1	30, 40, 1, 16H, 18, ES2

PLATE. J.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
NORTON ROAD-HOLDER FORKS AND STEERING DAMPER—cont.				
B2/202	... J.45	Steering damper adjuster rod spring	1	30, 40, 1, 16H, 18, ES2
B2/640	... J.47	Steering damper adjuster rod spring lock- nut	1	30, 40, 1, 16H, 18, ES2
B2/207	... J.48	Steering damper friction disc	2	30, 40, 1, 16H, 18, ES2
B2/206	... J.49	Steering damper friction and anchor plate	1	30, 40, 1, 16H, 18, ES2
B2/208	... J.50	Steering damper bottom plate	1	30, 40, 1, 16H, 18, ES2
B2/641	... J.51	Steering damper bottom plate bolt	1	30, 40, 1, 16H, 18, ES2
A11M/836	...	Andre steering damper complete	1	30M, 40M
A11M/201	... J.59	Steering damper wheel	1	30M, 40M
A11M/874	... J.72	Steering damper wheel spring clip	1	30M, 40M
A11M/733	... J.58	Steering damper wheel locking screw	1	30M, 40M
A11M/734	... J.60	Steering damper wheel spring washer	1	30M, 40M
A11M/735	... J.61	Steering damper wheel star washer	1	30M, 40M
A11M/736	... J.62	Steering damper wheel top plate	1	30M, 40M
A11M/207	... J.63	Steering damper disc	4	30M, 40M
A11M/737	... J.65	Steering damper friction plate	1	30M, 40M
A11M/738	... J.64	Steering damper twin friction plate	1	30M, 40M
A11M/739	... J.66	Steering damper screwed T piece	1	30M, 40M
A11M/740	... J.70	Steering damper body	1	30M, 40M
A11M/741	... J.67	Steering damper top clip bolt and nut ...	1	30M, 40M
A11M/742	... J.68	Steering damper strap	1	30M, 40M
A11M/743	... J.69	Steering damper strap bolt and nut (frame head attachment)	1	30M, 40M
A11M/744	... J.73	Steering damper adaptor	1	30M, 40M
A11M/203	... J.71	Steering damper adaptor centre bolt	1	30M, 40M
A11M/745	... J.74	Steering damper adaptor centre bolt cone	1	30M, 40M
A11M/746	...	Steering damper adaptor centre bolt washer	1	30M, 40M
B2/172	... J.10	Fork crown and column	1	All Models
B2/642	... J.12	Fork crown main tube clamping stud	1	All Models
B2/643	... J.13	Fork crown main tube clamping stud nut	1	All Models
B2/173	... J.11	Fork crown or head clip ballrace	1	All Models
B2/644	... J.9	Fork head clip ballrace cover	1	1, 16H, 18, ES2, 30, 40
A11M/644	... J.57	Fork head clip ballrace cover	1	30M, 40M
B2/174	... J.1	Fork head clip	1	All Models
B2/645	... J.8	Fork head race adjuster nut	1	All Models
B2/205	... J.43	Fork crown and column locknut	1	30, 40, 1, 16H, 18, ES2
B11M/205	... J.56	Fork crown and column locknut	1	30M, 40M
B2/646	... J.44	Fork crown and column locknut washer ..	1	All Models

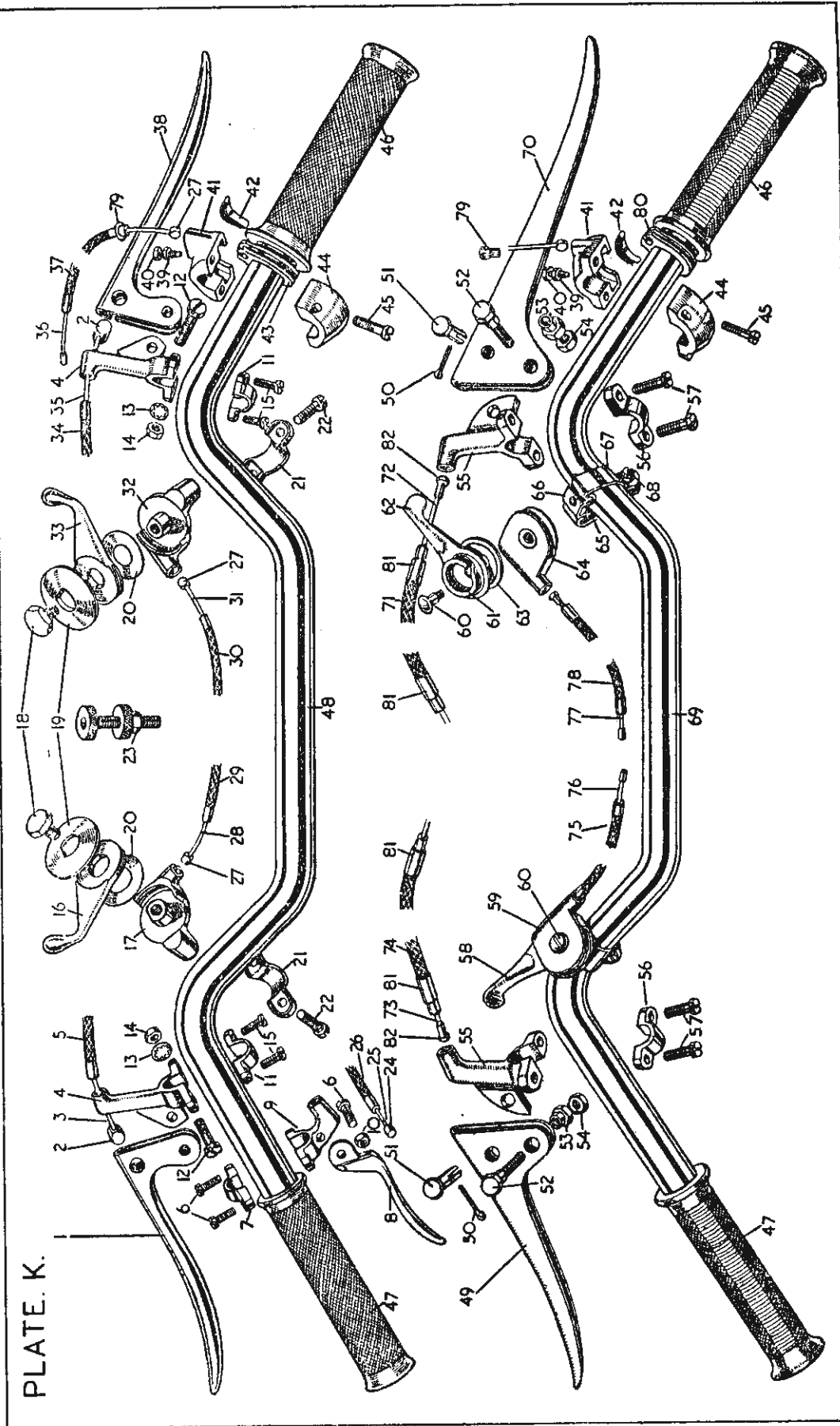
HANDLEBAR AND FITTINGS.

B2/211	... K.48	Handlebar bend only	1	1, 16H, 18, ES2, 30, 40
A11M/211	... K.69	Handlebar bend only	1	30M, 40M
B2/175	... J.53	Handlebar clip, one only, complete	2	1, 16H, 18, ES2, 30, 40
A11M/175	... J.55	Handlebar clip, one only, complete	2	30M, 40M
B2/176	... J.52	Handlebar clip pin	2	1, 16H, 18, ES2, 30, 40
A11M/176	... J.54	Handlebar clip pin	6	30M, 40M

MAGNETO AND AIR CONTROL LEVERS.

A2/213	...	Magneto control lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/213	...	Magneto control lever assembly complete	1	30M, 40M
A2/214	... K.16	Magneto control lever only	1	1, 16H, 18, ES2, 30, 40
A11M/214	... K.58	Magneto control lever only	1	30M, 40M

PLATE. K.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
MAGNETO AND AIR CONTROL LEVERS—cont.				
A2/215	... K.17	Magneto control lever body	1	1, 16H, 18, ES2, 30, 40
A11M/215	... K.59	Magneto control lever body	1	30M, 40M
A2/216	...	Air control lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/216	...	Air control lever assembly complete	1	30M, 40M
A2/217	... K.33	Air control lever only	1	1, 16H, 18, ES2, 30, 40
A11M/217	... K.62	Air control lever only	1	30M, 40M
A2/218	... K.32	Air control lever body	1	1, 16H, 18, ES2, 30, 40
A11M/218	... K.64	Air control lever body	1	30M, 40M
A2/219	... K.18	Air or magneto control lever top screw ..	2	1, 16H, 18, ES2, 30, 40
A11M/219	... K.60	Air or magneto control lever top screw ..	2	30M, 40M
A2/220	... K.19	Air or magneto control lever cap	2	1, 16H, 18, ES2, 30, 40
A11M/220	... K.63	Air or magneto control lever cup	2	30M, 40M
A2/221	... K.20	Air or magneto control lever cap spring washer	2	1, 16H, 18, ES2, 30, 40
A11M/221	... K.61	Air or magneto control lever spring washer	2	30M, 40M
A2/222	... K.21	Air or magneto control lever clip	2	1, 16H, 18, ES2, 30, 40
A11M/222(P)	K.67	Air or magneto control lever clip (plain)	2	30M, 40M
A11M/222(TH)	K.65	Air or magneto control lever clip (threaded)	2	30M, 40M
A2/223	... K.22	Air or magneto control lever clip screw ..	2	1, 16H, 18, ES2, 30, 40
A11M/223	... K.68	Air or magneto control lever clip screw ..	2	30M, 40M
A11M/747	... K.66	Air or magneto control clip plate	2	30M, 40M

NOTE: Air and magneto levers of 1949 Models 1, 16H, 18, ES2, 30 and 40 are mounted on front brake and clutch levers respectively, dispensing with clip part number A2/222.

FRONT BRAKE AND CLUTCH CONTROL LEVERS.

A2/224	...	Front brake lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/224	...	Front brake lever assembly complete	1	30M, 40M
A2/225	... K.38	Front brake lever only	1	1, 16H, 18, ES2, 30, 40
A11M/225	... K.70	Front brake lever only	1	30M, 40M
A2/226	...	Clutch lever assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/226	...	Clutch lever assembly complete	1	30M, 40M
A2/227	... K.1	Clutch lever only	1	1, 16H, 18, ES2, 30, 40
A11M/227	... K.49	Clutch lever only	1	30M, 40M
A2/228	... K.4	Front brake or clutch lever body	2	1, 16H, 18, ES2, 30, 40
D2/228 LH	...	Clutch lever body (1949)	1	1, 16H, 18, ES2, 30, 40
A11M/228	... K.55	Front brake or clutch lever body	2	30M, 40M
A2/222	... K.11	Front brake or clutch lever clip	2	1, 16H, 18, ES2, 30, 40
A11M/222	... K.56	Front brake or clutch lever clip	2	30M, 40M
A2/223	... K.15	Front brake or clutch lever clip screw ...	4	1, 16H, 18, ES2, 30, 40
D2/228 RH	...	Front brake lever body (1949)	1	1, 16H, 18, ES2, 30, 40
A11M/223	... K.57	Front brake or clutch lever clip screw ...	4	30M, 40M
A2/229	... K.12	Front brake or clutch lever pivot pin	2	1, 16H, 18, ES2, 30, 40
A11M/229	... K.52	Front brake or clutch lever pivot pin	2	30M, 40M
A2/230	... K.14	Front brake or clutch lever pivot pin nut	2	1, 16H, 18, ES2, 30, 40
A2/873	... K.13	Front brake or clutch lever pivot pin washer	2	1, 16H, 18, ES2, 30, 40

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT BRAKE AND CLUTCH CONTROL LEVERS—cont.				
A11M/230(L)	K.53	Front brake or clutch lever pivot pin nut (large)	2	30M, 40M
A11M/230(S)	K.54	Front brake or clutch lever pivot pin nut (small)	2	30M, 40M
A11M/231 ...	K.81	Front brake or clutch cable ferrule	4	30M, 40M
EXHAUST LIFTER CONTROL LEVER.				
A2/233 ...		Exhaust valve lifter lever assembly com- plete	1	1, 16H, 18, ES2, 30, 40
A2/234 ...	K.8	Exhaust valve lifter lever only	1	1, 16H, 18, ES2, 30, 40
A2/235 ...	K.9	Exhaust valve lifter lever body	1	1, 16H, 18, ES2, 30, 40
A2/222 ...	K.7	Exhaust valve lifter lever clip	1	1, 16H, 18, ES2, 30, 40
A2/223 ...	K.6	Exhaust valve lifter lever pivot pin or clip screw	3	1, 16H, 18, ES2, 30, 40
A2/236 ...	K.10	Exhaust valve lifter lever pivot pin nut ...	1	1, 16H, 18, ES2, 30, 40
TWIST GRIP.				
A2/237 ...		Twist grip complete	1	All Models
A11M/237 ...		Twist grip complete	1	30M, 40M
A2/238 ...	K.41	Twist grip top half clip	1	All Models
A2/239 ...	K.44	Twist grip bottom half clip	1	All Models
A2/240 ...	K.45	Twist grip clip fixing pin	2	All Models
A2/241 ...	K.43	Twist grip control barrel	1	1, 16H, 18, ES2, 30, 40
A11M/241 ...	K.80	Twist grip control barrel	1	30M, 40M
A2/242 ...	K.40	Twist grip control barrel adjusting screw	1	All Models
A2/236 ...	K.39	Twist grip control barrel adjusting screw nut	1	All Models
A2/243 ...	K.42	Twist grip control barrel adjusting screw spring	1	All Models
A2/244 ...	K.79	Twist grip cable stop	1	1, 16H, 18, ES2, 30, 40
A11M/244 ...	K.78	Twist grip cable stop	1	30M, 40M
A2/245 ...	K.46	Twist grip rubber	1	All Models
A2/246 ...	K.47	Dummy grip to match twist grip	1	All Models
CONTROL CABLE ADJUSTERS AND NIPPLES.				
A2/247	P.66/K.23	Front brake or clutch cable adjuster	2	All Models
A2/248	C.41/F.70	Exhaust cable adjuster	1	1, 16H, 18, ES2, 30, 40
A2/249 ...	K.27	Magneto, air or throttle control cable nipple (handlebar end)	3	1, 16H, 18, ES2, 30, 40
A11M/249 ...		Magneto, air or throttle control cable nipple (handlebar end)	1	30M, 40M
A2/250 ...		Magneto control cable nipple, magneto end	1	1, 16H, 18, ES2, 30, 40
A11M/250 ...		Magneto control cable nipple, magneto end	1	30M, 40M
A2/251 ...		Air or throttle control cable nipple car- buretter end	2	All Models
A2/252 ...	K.2	Clutch or front brake control cable nipple handlebar end	2	1, 16H, 18, ES2, 30, 40
A11M/252 ...	K.82	Clutch or front brake cable nipple handle- bar end	2	30M, 40M
A11M/819 ...	K.51	Clutch or front brake lever cable nipple holder	2	30M, 40M
A11M/820 ...	K.50	Clutch or front brake lever cable nipple holder cotter	2	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CONTROL CABLE ADJUSTERS AND NIPPLES—cont.				
A2/253	...	Clutch control cable nipple gearbox end ..	1	All Models
A2/254	...	Front brake (U clip end) or exhaust lifter control cable nipple (lifter end)	2	1, 16H, 18, ES2, 30, 40
A11M/254	...	Front brake (U clip end) cable nipple ...	1	30M, 40M
A2/255	K.24	Exhaust valve lifter control cable nipple (handlebar end)	1	1, 16H, 18, ES2, 30, 40

MAGNETO CONTROL CABLE.

A2/256	...	Magneto control cable inner and outer complete	1	1, 16H, 18, ES2, 30, 40
A11M/256	...	Magneto control cable inner and outer complete	1	30M, 40M
A2/257	K.29	Magneto control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/257	K.75	Magneto control cable outer	1	30M, 40M
A2/258	K.28	Magneto control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/258	K.76	Magneto control cable inner	1	30M, 40M

AIR CONTROL CABLE.

A2/259	...	Air control cable inner and outer complete	1	1, 16H, 18, ES2, 30, 40
A11M/259	...	Air control cable inner and outer complete	1	30M, 40M
A2/260	K.30	Air control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/260	K.78	Air control cable outer	1	30M, 40M
A2/261	K.31	Air control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/261	K.77	Air control cable inner	1	30M, 40M

THROTTLE CONTROL CABLE.

A2/262	...	Throttle control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/262	...	Throttle control cable complete	1	30M, 40M
A2/263	K.37	Throttle control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/263	...	Throttle control cable outer	1	30M, 40M
A2/264	K.36	Throttle control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/264	...	Throttle control cable inner	1	30M, 40M

CLUTCH CONTROL CABLE.

A2/265	...	Clutch control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/265	...	Clutch control cable complete	1	30M, 40M
A2/266	K.5	Clutch control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/266	K.74	Clutch control cable outer	1	30M, 40M
A2/267	K.3	Clutch control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/267	K.73	Clutch control cable inner	1	30M, 40M

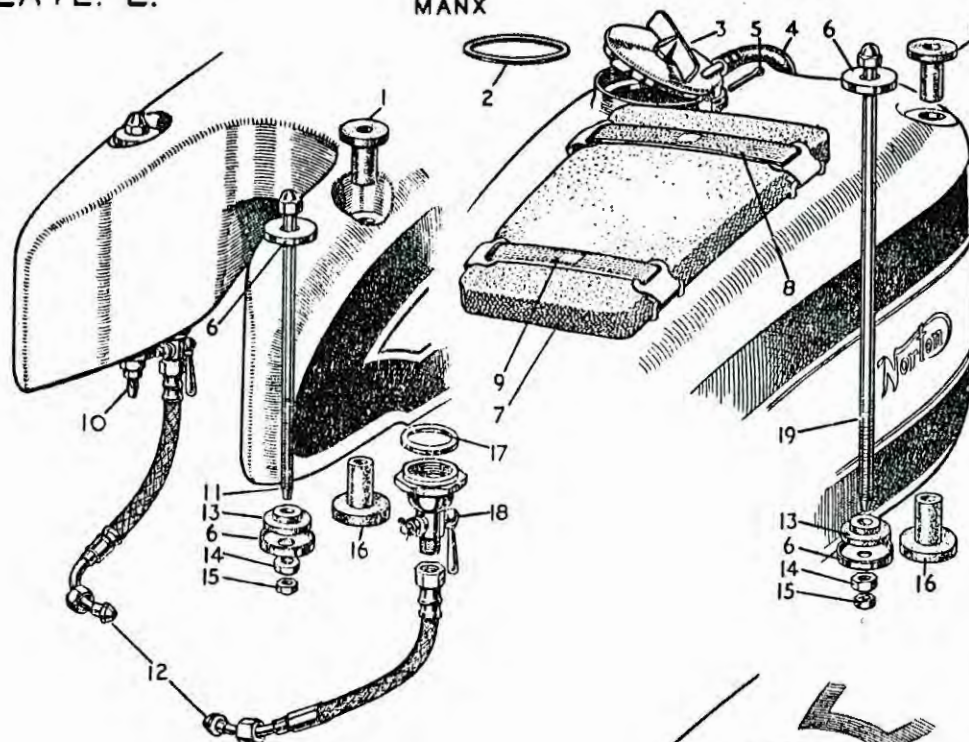
FRONT BRAKE CONTROL CABLE.

B2/268	...	Front brake control cable complete	1	1, 16H, 18, ES2, 30, 40
A11M/268	...	Front brake control cable complete	1	30M, 40M
B2/269	K.34	Front brake control cable outer	1	1, 16H, 18, ES2, 30, 40
A11M/269	K.71	Front brake control cable outer	1	30M, 40M

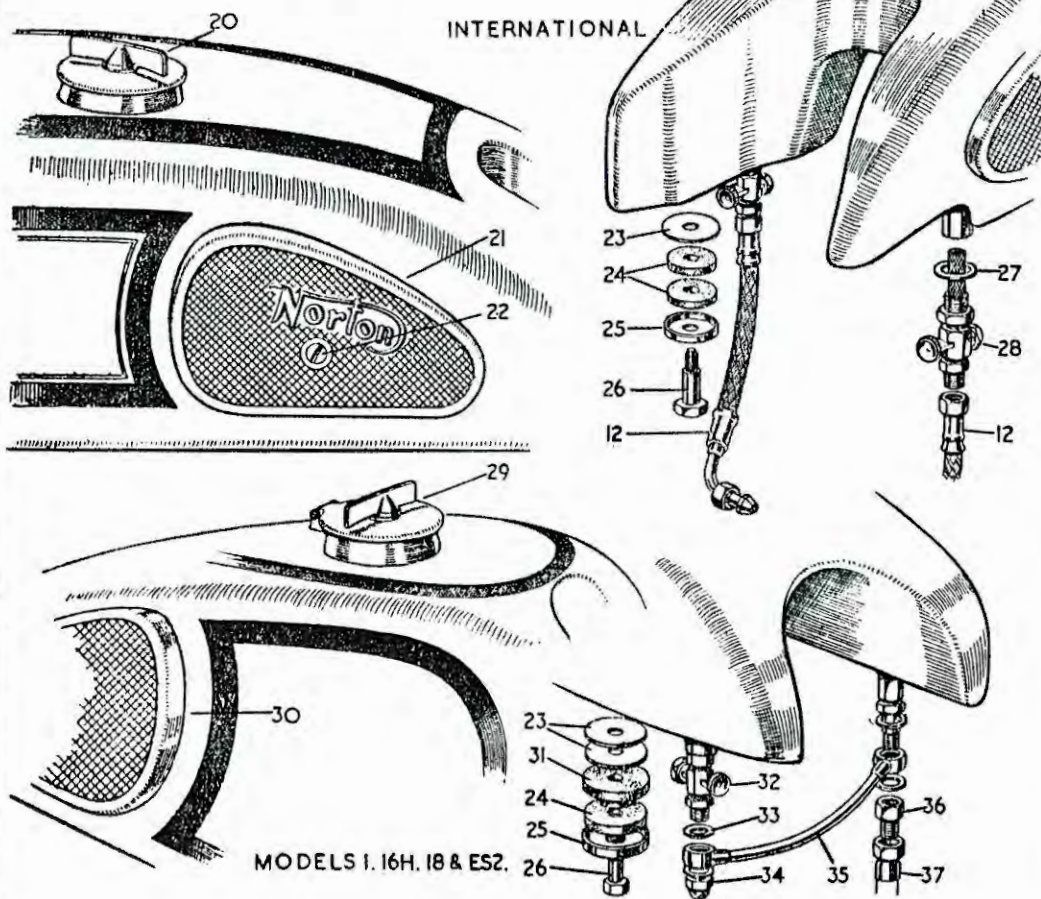
PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT BRAKE CONTROL CABLE—cont.				
B2/270	... K.35	Front brake control cable inner	1	1, 16H, 18, ES2, 30, 40
A11M/270	... K.72	Front brake control cable inner	1	30M, 40M
A2/709	... R.42	Front brake cable U clip	1	All Models
A2/427	... R.43	Front brake cable U clip pin	1	All Models
A2/195	... R.44	Front brake cable U clip pin cotter	1	All Models
EXHAUST CONTROL CABLE.				
A2/271	...	Exhaust lifter control cable complete	1	1, 16H, 18, ES2, 30, 40
A2/272	... K.26	Exhaust lifter control cable outer	1	1, 16H, 18, ES2, 30, 40
A2/273	... K.25	Exhaust lifter control cable inner	1	1, 16H, 18, ES2, 30, 40
PETROL TANKS AND FITTINGS.				
A2/274	...	Petrol tank	1	1, 16H, 18, ES2
A11/274	...	Petrol tank	1	30, 40
A11M/274	...	Petrol tank	1	30M, 40M
A2/275	... L.23	Petrol tank platform packing washer (steel)	4	1, 16H, 18, ES2, 30, 40
A2/276	... L.31	Petrol tank platform rubber washer	4	1, 16H, 18, ES2
A2/277	... L.26	Petrol tank attachment bolt	4	1, 16H, 18, ES2, 30, 40
A2/278	... L.24	Petrol tank attachment bolt rubber washer	4	1, 16H, 18, ES2
A2/279	... L.25	Petrol tank attachment bolt rubber washer steel cup	8 4	30, 40 1, 16H, 18, ES2, 30, 40
A11M/837	... L.19	Petrol tank bolt front, long	2	30M, 40M
A11M/838	... L.11	Petrol tank bolt rear, short (off side) ...	1	30M, 40M
A11M/839	... L.10	Petrol tank bolt rear, long (near side) ...	1	30M, 40M
E3223	... L.14	Petrol tank bolt nut (thick)	4	30M, 40M
E3231	... L.15	Petrol tank bolt nut (thin)	4	30M, 40M
A11M/840	... L.1	Petrol tank top rubber plug	4	30M, 40M
A2/279	... L.6	Petrol tank rubber steel cup	8	30M, 40M
A11M/841	... L.16	Petrol tank bottom rubber plug front and rear	4	30M, 40M
A11M/842	... L.13	Petrol tank attachment bolt rubber washer (bottom)	4	30M, 40M
A11M/844	... X.21	Petrol tank platform front (aluminium) ...	1	30M, 40M
13283	... X.20	Petrol tank platform front frame securing bolt	3	30M, 40M
11796	...	Petrol tank platform front frame securing bolt washer	3	30M, 40M
A11/845	... W.13	Petrol tank platform rear	1	30, 40 ...
E6453	... W.10	Petrol tank platform rear frame stud ...	3	30, 40 ...
E3231	... W.12	Petrol tank platform rear frame stud nut	3	30, 40 ...
11791	... W.11	Petrol tank platform rear frame stud washer	3	30, 40 ...
A11M/845	... X.16	Petrol tank platform rear	1	30M, 40M
E6749	... X.14	Petrol tank platform rear frame stud ...	1	30M, 40M
12079	... X.15	Petrol tank platform rear frame stud nut	1	30M, 40M
A11M/846	... X.12	Petrol tank platform rear attachment bolt (near side) long	1	30M, 40M
A11M/847	... X.13	Petrol tank platform rear attachment bolt short (off side)	1	30M, 40M
13263	...	Petrol tank platform rear attachment bolt nut	2	30M, 40M
A2/280	... L.29	Petrol tank filler cap	1	1, 16H, 18, ES2
A11/280	... L.20	Petrol tank filler cap	1	30, 40 ...
A11M/280	... L.3	Petrol tank filler cap	1	30M, 40M

PLATE. L.

MANX



INTERNATIONAL

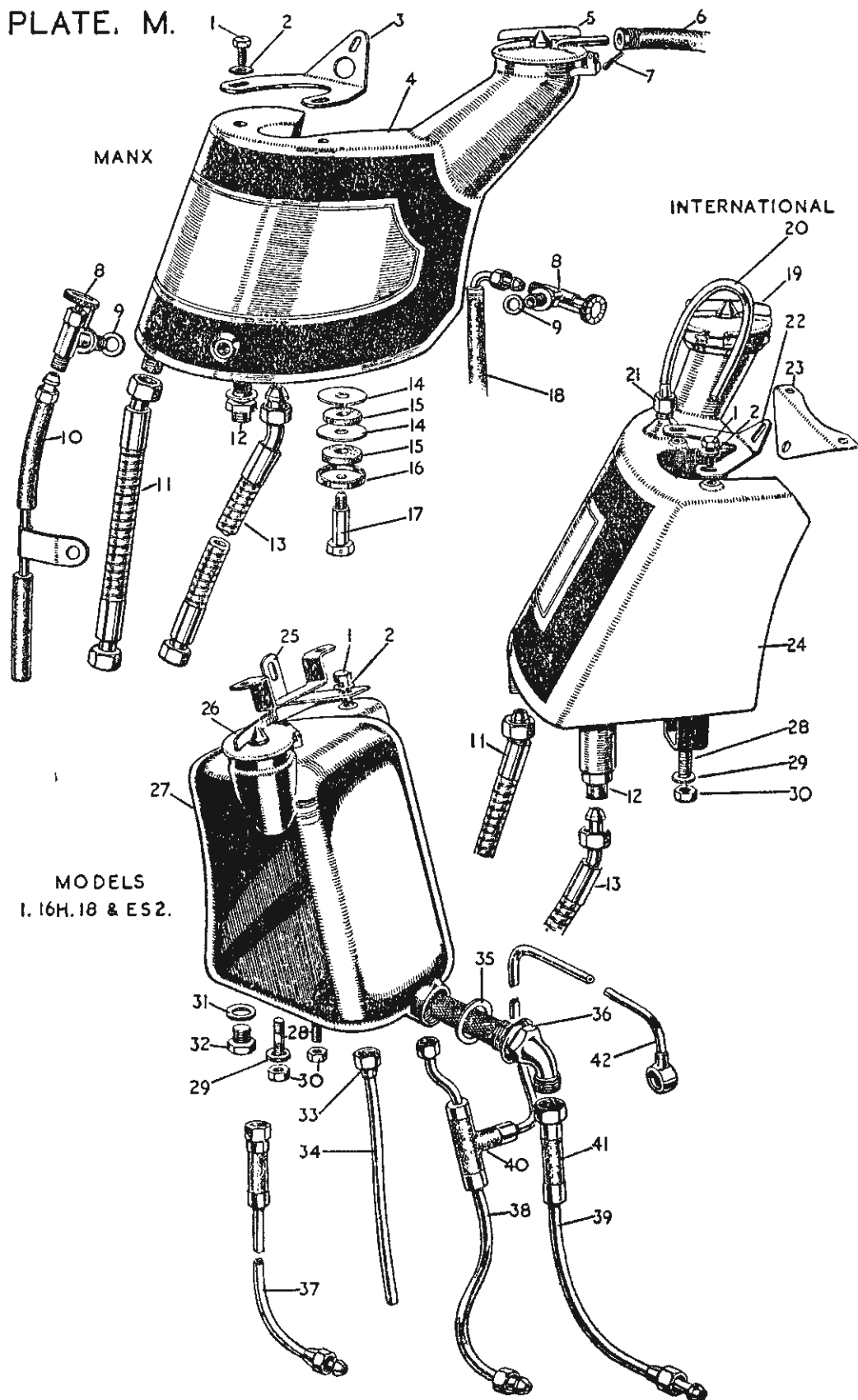


MODELS I. 16H. 18 & ES2.

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
PETROL TANKS AND FITTINGS—cont.				
A2/710	...	Petrol tank filler cap washer	1	1, 16H, 18, ES2
A11/710	L.2	Petrol tank filler cap washer	1	30, 30M, 40, 40M
A2/281	L.5	Petrol tank filler cap cotter pin	1	All Models
A11M/848	L.4	Petrol tank filler cap rubber vent tube ...	1	30M, 40M
A11M/849	...	Petrol tank filler cap rubber vent tube clip	1	30M, 40M
A11M/857	...	Petrol tank filler cap vent tube clip bolt	1	30M, 40M
E3222	...	Petrol tank filler cap vent tube clip bolt nut	1	30M, 40M
E5379	...	Petrol tank filler cap vent tube clip bolt washers	2	30M, 40M
A11M/850	L.7	Petrol tank chin pad	1	30M, 40M
A11M/851(L)	L.8	Petrol tank chin pad elastic (long)	1	30M, 40M
A11M/851(S)	L.9	Petrol tank chin pad elastic (short)	1	30M, 40M
A2/282	L.21	L.H. Knee grip (left-hand)	1	1, 16H, 18, ES2, 30, 40
A2/282	L.30	R.H. Knee grip (right-hand)	1	1, 16H, 18, ES2, 30, 40
E6629	L.22	Knee grip fixing pin	2	1, 16H, 18, ES2, 30, 40
B2/283	L.37	Petrol pipe (rubber)	1	1, 16H, 18, ES2
A2/284	L.35	Cross-over petrol pipe (copper)	1	1, 16H, 18, ES2
A2/285	L.32	Petrol tap complete with filter	2	1, 16H, 18, ES2
E5264	...	Petrol tap washer	2	1, 16H, 18, ES2
A2/286	L.36	Adaptor for petrol tap	1	1, 16H, 18, ES2
A2/287	L.34	Nut petrol tap (domed)	1	1, 16H, 18, ES2
A2/288	L.33	Petrol pipe banjo fibre washer	4	1, 16H, 18, ES2
A11/285	L.28	Petrol tap with filter	2	30, 40
E5264	L.27	Petrol tap washer	2	30, 40
A11M/285	L.18	Petrol tap with sump	2	30M, 40M
A11M/852	L.17	Petrol tap sump washer	2	30M, 40M
A11/283	L.12	Petrol pipe, left or right hand	2	30, 30M, 40, 40M
A2/289	...	Petrol tank frame top tube packing	2	All Models
OIL TANKS AND FITTINGS.				
C2/290	M.27	Oil tank less fittings	1	1, 16H, 18, ES2
A11/290	M.24	Oil tank less all fittings	1	30, 40
A11M/290	M.4	Oil tank less all fittings	1	30M, 40M
A2/291	M.26	Oil tank filler cap	1	1, 16H, 18, ES2
A11/291	M.19	Oil tank filler cap	1	30, 40
A11M/291	M.5	Oil tank filler cap	1	30M, 40M
A2/711	...	Oil tank filler cap washer	1	1, 16H, 18, ES2
A11/711	...	Oil tank filler cap washer	1	30, 30M, 40, 40M
A2/281	M.7	Oil tank filler cap cotter pin	1	All Models
A11M/853	M.6	Oil tank filler cap rubber vent tube	1	30M, 40M
A11M/849	...	Oil tank filler cap vent tube clip	1	30M, 40M
E3801	...	Oil tank vent tube clip bolt	1	30M, 40M
E3231	...	Oil tank vent tube clip bolt nut	1	30M, 40M
A2/275	...	Oil tank vent tube clip bolt large washer ..	2	30M, 40M
E5376	...	Oil tank vent tube clip bolt small washer	1	30M, 40M
A2/292	M.36	Oil tank union and filter	1	1, 16H, 18, ES2
A2/293	M.35	Oil tank union washer	1	1, 16H, 18, ES2

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
OIL TANK AND FITTINGS—cont.				
A2/294	...	Oil tank union packing washer	1	1, 16H, 18, ES2
A11/292	... M.12	Oil tank union and filter	1	30, 30M, 40, 40M
A2/298	... M.34	Oil tank air release pipe	1	1, 16H, 18, ES2
E3331	... M.33	Oil tank air release pipe nut	1	1, 16H, 18, ES2
A11/298	... M.20	Oil tank air release pipe	1	30, 40
E3331	... M.21	Oil tank air release pipe nut	1	30, 40
A2/295	... M.39	Oil tank delivery pipe with union nuts and nipples	1	1, 16H, 18, ES2
A2/296	... M.37	Oil tank return pipe with union nuts and nipples	1	1, 16H
C3/296	... M.38	Oil tank return pipe with union nuts and nipples	1	18, ES2
A2/712	... M.41	Oil tank delivery pipe rubber connection ... Oil tank return pipe rubber connection ...	1	1, 16H, 18, ES2 1, 16H
C3/713	... M.40	Oil tank return pipe rubber connection ...	1	18, ES2
A11/295	... M.13	Oil tank delivery pipe	1	30, 30M, 40, 40M
A11/296	... M.11	Oil tank return pipe	1	30, 30M, 40, 40M
12868	... V.48	Oil tank attachment clip pin (mudguard bridge)	1	1, 16H, 18, ES2, 30, 40
B2/297	... M.25	Oil tank top and voltage regulator attach- ment clip (mudguard bridge)	1	1, 16H, 18, ES2
E5105	... V.50	Oil tank and rear mudguard distance piece	1	1, 16H, 18, ES2, 30, 40
E3223	... V.51	Oil tank attachment clip pin nut	1	1, 16H, 18, ES2, 30, 40
E5456	... V.49	Oil tank attachment clip pin washer	2	1, 16H, 18, ES2, 30, 40
A11/297	... M.22	Oil tank top attachment clip	1	30, 40 ...
A11/843	... M.23	Voltage regulator clip	1	30, 40 ...
A11M/297	... M.3	Oil tank top attachment clip	1	30M, 40M
11070	... V.67	Oil tank clip and rear mudguard seat stay attachment bolt	1	30M, 40M
E3223	... V.65	Oil tank clip and rear mudguard seat stay Attachment bolt nut (thick)	1	30M, 40M
E3231	... V.64	Oil tank clip and rear mudguard seat stay attachment bolt nut (thin)	1	30M, 40M
E5455	... V.66	Oil tank clip and rear mudguard seat stay attachment bolt washer	2	30M, 40M
E5105	... V.67	Oil tank clip and rear mudguard seat stay attachment bolt distance piece	1	30M, 40M
A2/278	... V.68	Oil tank clip and rear mudguard seat stay attachment bolt rubber	1	30M, 40M
A2/279	... V.69	Oil tank clip and rear mudguard seat stay attachment bolt rubber cup	1	30M, 40M
12342	... M.1	Oil tank top attachment clip pin	2	30, 30M, 40, 40M
E5379	... M.2	Oil tank top attachment clip pin washer	1	1, 16H, 18, ES2
E6745	... M.17	Oil tank bottom fixing pin	2	30M, 40M
A2/278	... M.15	Oil tank bottom rubber washer	4	30M, 40M
A2/279	... M.16	Oil tank bottom rubber washer steel cup	2	30M, 40M
A2/275	... M.14	Oil tank bottom steel washer	4	30M, 40M
E6453	... M.28	Oil tank bottom stud	2	1, 16H, 18, ES2, 30, 40
E3223	... M.30	Oil tank bottom stud nut	2	1, 16H, 18, ES2, 30, 40

PLATE. M.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
OIL TANKS AND FITTINGS—cont.				
E5456	... M.29	Oil tank bottom stud washer	2	1, 16H, 18, ES2, 30, 40
E3336	... M.32	Oil tank drain plug	1	1, 16H, 18, ES2
E5264	... M.31	Oil tank drain plug washer	1	1, 16H, 18, ES2
A11M/854	... M.8	Oil tank chain oiler tap less pipe (front or rear)	2	30M, 40M
A11M/880	... M.9	Oil tank chain oiler tap washer	2	30M, 40M
A11M/855	... M.10	Oil tank chain oiler tap pipe (front chain)	1	30M, 40M
A11M/856	... M.18	Oil tank chain oiler tap pipe with clip (rear chain)	1	30M, 40M
GEARBOX SHELL.				
A2/299	... N.31	Gearbox shell with studs	1	1, 16H, 18, ES2, 30, 40
A11M/299	... N.31	Gearbox shell with studs	1	30M, 40M
A2/300	... P.40	Gearbox end cover, inner	1	1, 16H, 18, ES2, 30, 40
B2/301	... P.17	Gearbox end cover, outer	1	1, 16H, 18, ES2, 30, 40
A11M/301	... Q.31	Gearbox end cover	1	30M, 40M
B2/302	... P.8	Gearbox clutch worm inspection cover ...	1	1, 16H, 18, ES2, 30, 40
B2/647	... P.7	Gearbox clutch worm inspection cover screw	2	1, 16H, 18, ES2, 30, 40
A2/303	... N.30	Paper washer	-	All Models
A2/304	... N.43	Gearbox cover stud	6	1, 16H, 18, ES2, 30, 40
A2/305	... N.43	Gearbox cover stud	7	30M, 40M
A2/306	... N.42	Gearbox cover stud (bottom)	1	1, 16H, 18, ES2, 30, 40
A2/307	... P.14	Gearbox cover stud nut	7	1, 16H, 18, ES2, 30, 40
A11M/307	... Q.29	Gearbox cover stud nut	7	30M, 40M
A2/308	... P.15	Gearbox cover stud spring washer	7	All Models
A2/309	... P.13	Gearbox outer cover fixing screw	4	1, 16H, 18, ES2, 30, 40
A2/315	... P.38	Gearbox oil filler plug	1	All Models
E3336	... N.41	Gearbox oil drain plug	1	All Models
GEARBOX FIXING BOLTS.				
A2/310	... N.13	Gearbox suspension bolt and nut	1	1, 16H, 18, ES2, 30, 40
A11M/310	...	Gearbox suspension bolt and nut	1	30M, 40M
A2/313	... N.8	Gearbox suspension bolt nut	1	1, 16H, 18, ES2, 30, 40
A11M/313	... Q.39	Gearbox suspension bolt nut	1	30M, 40M
E5454	... N.9	Gearbox suspension bolt nut washer	1	All Models
A2/312	... N.53	Gearbox bottom bolt and nut	1	All Models
A2/313	... N.54	Gearbox bottom bolt nut	1	All Models
GEARBOX FRONT CHAIN ADJUSTER.				
A2/314	... N.7	Gearbox front chain adjuster plate assembly	1	All Models
12342	... N.6	Gearbox front chain adjuster plate pin ...	2	All Models
GEARBOX PINIONS SHAFTS AND BEARINGS.				
A2/316	... N.29	Main gear wheel bearing complete	1	All Models
A2/317	... N.27	Main gear wheel oil retaining washer (between main gear wheel and bearing)	1	All Models

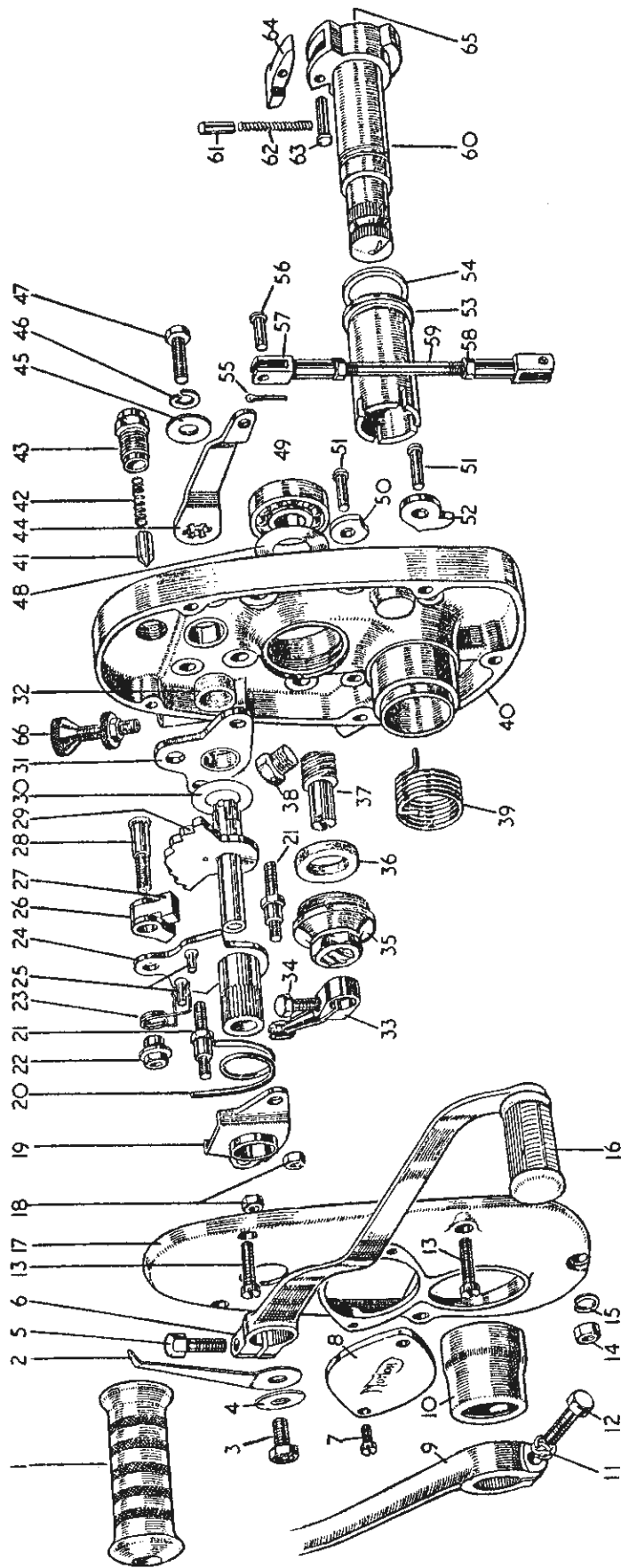
This is a detailed exploded view diagram of a mechanical assembly, possibly a watch movement or a small motor. The components are numbered 1 through 55. The diagram shows the following parts:

- 1-55:** Individual components including gears (e.g., 14, 15, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55), shafts (e.g., 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55), bearings (e.g., 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55), and other mechanical parts (e.g., 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55).

The diagram illustrates the assembly sequence and the relative positions of the components. The parts are arranged in a disassembled state, showing the exploded view of the mechanism.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
GEARBOX PINIONS SHAFTS AND BEARINGS—cont.				
A2/318	... N.25	Main gear wheel sleeve bearing rollers (per set 13)	1	All Models
A2/319	... N.24	Main gear wheel sleeve bearing roller retaining washer	1	All Models
A2/320	...	Main gear wheel bearing oil retaining washer (between gear box shell and bearing)	1	All Models
A2/321	... P.49	Mainshaft R.H. bearing	1	All Models
B2/322	... N.38	Layshaft L.H. bearing	1	All Models
A11M/322	... Q.30	Layshaft bearing for gearbox end cover	1	30M, 40M
A2/323	... P.48	Mainshaft bearing packing washer	1	All Models
A2/324	... N.2	Main axle	1	1, 16H, 18, ES2, 30, 40
A11M/324	... N.2	Main axle	1	30M, 40M
A2/325	... N.36	Layshaft	1	1, 16H, 18, ES2, 30, 40
A11/325	... Q.35	Layshaft	1	30M, 40M
A2/326	... N.26	Main gear wheel with bronze bush	1	1, 16H, 18, ES2, 30, 40
A11/326	... N.26	Main gear wheel with bronze bush	1	30, 30M, 40, 40M
A2/327	... N.28	Main gear wheel bush (per pair)	1	All Models
A2/328	... N.23	Main axle thrust washer	1	All Models
A2/329	... N.20	Main axle sliding pinion	1	1, 16H, 18, ES2
A11/329	... N.20	Main axle sliding pinion	1	30, 30M, 40, 40M
A2/330	... N.18	Main axle free pinion	1	1, 16H, 18, ES2
A11/330	... N.18	Main axle free pinion	1	30, 30M, 40, 40M
A2/331	... N.14	Main axle pinion	1	1, 16H, 18, ES2
A11M/331	... Q.32	Main axle pinion	1	30M, 40M
A11/331	... N.14	Main axle pinion	1	30, 40 ...
A11/332	... N.37	Layshaft pinion	1	30, 30M, 40, 40M
A2/332	... N.37	Layshaft pinion	1	1, 16H, 18, ES2
A11/333	... N.21	Layshaft free pinion	1	30, 30M, 40, 40M
A2/333	... N.21	Layshaft free pinion	1	1, 16H, 18, ES2
A11/334	... N.19	Layshaft sliding pinion	1	30, 30M, 40, 40M
A2/334	... N.19	Layshaft sliding pinion	1	1, 16H, 18, ES2
A2/335	... N.17	Bush for main axle free pinion	1	All Models
A2/336	... N.22	Bush for layshaft free pinion	1	All Models
A2/337	... N.15	Low gear and kickstarter wheel with bronze bush	1	1, 16H, 18, ES2
A11/337	... N.15	Low gear and kickstarter wheel with bronze bush	1	30, 40
A2/338	... N.16	Bronze bush for low gear and kick-start wheel	1	1, 16H, 18, ES2, 30, 40
A11M/337	... Q.33	Low gear wheel with bronze bush	1	30M, 40M
A11M/338	... Q.34	Low gear wheel bronze bush	1	30M, 40M
A2/339	... N.40	Striker fork	2	All Models
A2/340	... N.39	Striker fork shaft	1	All Models
A2/341	... N.44	Cam plate	1	All Models
A2/342	... N.45	Cam plate spindle	1	All Models
A2/343	... N.46	Cam plate quadrant with spindle	1	All Models
A2/344	... N.47	Cam plate or quadrant spindle bush	2	All Models
A2/345	... N.48	Quadrant spindle oil retaining washer (cork)	1	All Models
A2/346	... N.50	Cam plate or quadrant spindle washer	2	All Models
A2/347	... N.51	Cam plate or quadrant spring washer	2	All Models

PLATE. P.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
GEARBOX PINIONS SHAFTS AND BEARINGS—cont.				
A2/348	... N.52	Cam plate or quadrant spindle bolt	2	All Models
A2/349	... N.49	Cam plate quadrant lever	1	All Models
A2/350	... N.12	Indexing plunger	1	All Models
A2/351	... N.10	Indexing plunger bush	1	All Models
A2/352	... N.11	Indexing plunger spring	1	All Models
A2/372	... N.4	Main axle nut.....	1	All Models
A2/373	... N.3	Axle nut lock washer	1	All Models

KICKSTARTER PARTS.

A2/353	... P.60	Kick-starter axle with bronze bush	1	1, 16H, 18, ES2, 30, 40
A2/354	... P.65	Bronze bush for K.S. end of layshaft ...	1	1, 16H, 18, ES2, 30, 40
A2/355	... P.54	Kick-starter axle cork washer	1	1, 16H, 18, ES2, 30, 40
A2/356	... P.64	Kick-starter pawl	1	1, 16H, 18, ES2, 30, 40
A2/357	... P.63	Kick-starter pawl pin	1	1, 16H, 18, ES2, 30, 40
A2/358	... P.10	Kick-starter return spring cover	1	1, 16H, 18, ES2, 30, 40
A2/259	... P.12	Kick-starter crank bolt	1	1, 16H, 18, ES2, 30, 40
A2/308	... P.11	Kick-starter crank bolt washer	1	1, 16H, 18, ES2, 30, 40
A2/360	... P.9	Kick-starter crank	1	1, 16H, 18, ES2, 30, 40
A2/367	... P.39	Kick-starter return spring	1	1, 16H, 18, ES2, 30, 40
B2/648	... P.1	Kick-starter crank rubber	1	1, 16H, 18, ES2, 30, 40
A2/361	... P.50	Kick-starter cam	1	1, 16H, 18, ES2, 30, 40
A2/362	... P.51	Kick-starter cam or stop piece rivet.....	1	1, 16H, 18, ES2, 30, 40
A2/363	... P.52	Kick-starter stop piece	1	1, 16H, 18, ES2, 30, 40
A2/364	... P.53	Kick-starter bush	1	1, 16H, 18, ES2, 30, 40
A2/365	... P.62	Kick-starter pawl spring	1	1, 16H, 18, ES2, 30, 40
A2/366	... P.61	Kick-starter pawl spring plunger	1	1, 16H, 18, ES2, 30, 40

GEARBOX AXLE SPROCKET.

A2/368	... N.32	Axle sprocket	1	All Models
A2/369	... N.35	Axle sprocket locking nut	1	All Models
A2/370	... N.33	Axle sprocket nut locking plate	1	All Models
A2/371	... N.34	Axle sprocket locking plate screw	1	All Models

NOTE.—Axle sprockets supplied 16T or 19T.

CLUTCH GROUP.

A2/374	...	Clutch assembly complete	1	1, 16H, 18, ES2, 30, 40
A11M/374	...	Clutch assembly complete	1	30M, 40M
A2/375	... P.37	Clutch worm	1	1, 16H, 18, ES2, 30, 40
A11M/375	... Q.28	Clutch worm	1	30M, 40M
A2/376	... P.35	Clutch worm nut	1	1, 16H, 18, ES2, 30, 40
A2/861	... P.36	Clutch worm nut felt washer	1	1, 16H, 18, ES2, 30, 40
A11M/376	... Q.26	Clutch worm nut	1	30M, 40M
A11M/861	... Q.25	Clutch worm nut felt washer	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
CLUTCH GROUP—cont.				
A11M/862 ...	Q.24	Clutch worm nut cover	1	30M, 40M
A2/377 ...	P.33	Clutch worm lever	1	All Models
A11M/863 ...	Q.27	Clutch worm nut bearing packing washer	1	30M, 40M
A2/378 ...	P.34	Clutch worm lever bolt	1	All Models
A2/379 ...	N.1	Clutch rod	1	All Models
A2/380 ...	N.5	Thrust pin	1	1, 16H, 18, ES2, 30, 40
A11M/380 ...	Q.38	Thrust pin	1	30M, 40M
A2/381 ...	Q.2	Clutch back plate	1	1, 16H, 18, ES2, 30, 40
A11M/381 ...	Q.2	Clutch back plate	1	30M, 40M
A2/382 ...	Q.3	Clutch roller cage	1	All Models
A2/383 ...	Q.4	Clutch roller (per set 15)	1	All Models
A2/384 ...	Q.13	Clutch sprocket with inserts	1	1, 16H, 18, ES2, 30, 40
A11M/384 ...	Q.41	Clutch sprocket with inserts	1	30M, 40M
A2/385 ...	Q.7	Clutch body	1	1, 16H, 18, ES2, 30, 40
A11M/385 ...	Q.40	Clutch body	1	30M, 40M
A2/386 ...	Q.5	Clutch body back cover plate	1	All Models
A2/387 ...	Q.10	Clutch body centre	1	1, 16H, 18, ES2, 30, 40
A11M/387 ...	Q.10	Clutch body centre	1	30M, 40M
A2/388 ...	Q.8	Clutch body centre rubber buffers, large (per set of 3)	1	1, 16H, 18, ES2, 30, 40
A11M/388 ...	Q.8	Clutch body centre rubber buffers, large (per set of 3)	1	30M, 40M
A2/389 ...	Q.9	Clutch body centre rubber buffers, small (per set of 3)	1	1, 16H, 18, ES2, 30, 40
A11M/389 ...	Q.9	Clutch body centre rubber buffers, small (per set of 3)	1	30M, 40M
A2/390 ...	Q.11	Clutch body front cover plate	1	All Models
A2/391 ...	Q.12	Clutch body front cover plate retaining screw (3)	3	All Models
A2/392 ...	Q.14	Clutch plate (steel)	5	1, 16H, 18, ES2, 30, 40
A2/393 ...	Q.15	Clutch friction plate with inserts	4	30M, 40M
A2/394 ...		Clutch friction plate inserts (per doz.) ...	100	1, 16H, 18, ES2, 30, 40
A2/395 ...		Clutch sprocket inserts (per doz.)	60	30M, 40M
A2/396 ...	Q.18	Clutch plate cover	20	All Models
A2/397 ...	Q.17	Clutch outer plate	1	1, 16H, 18, ES2, 30, 40
A2/398 ...	Q.16	Clutch plate retaining ring	1	All Models
A2/399 ...	Q.20	Clutch spring	3	1, 16H, 18, ES2, 30, 40
A11M/399 ...	Q.43	Clutch spring	3	30M, 40M
A2/400 ...	Q.19	Clutch spring box	3	1, 16H, 18, ES2, 30, 40
A11M/400 ...	Q.42	Clutch spring box	3	30M, 40M
A2/401 ...	Q.6	Clutch spring stud	3	1, 16H, 18, ES2, 30, 40
A11M/401 ...	Q.6	Clutch spring stud	3	30M, 40M
A2/402 ...	Q.1	Clutch spring stud nut	3	All Models
A2/403 ...	Q.21	Clutch spring screw	3	1, 16H, 18, ES2, 30, 40
A11M/403 ...	Q.44	Clutch spring screw	3	30M, 40M

POSITIVE FOOTCHANGE PARTS.

A2/404 ...	P.2	Gearbox change speed indicator	1	All Models
A2/405 ...	P.3	Change speed indicator bolt	1	All Models

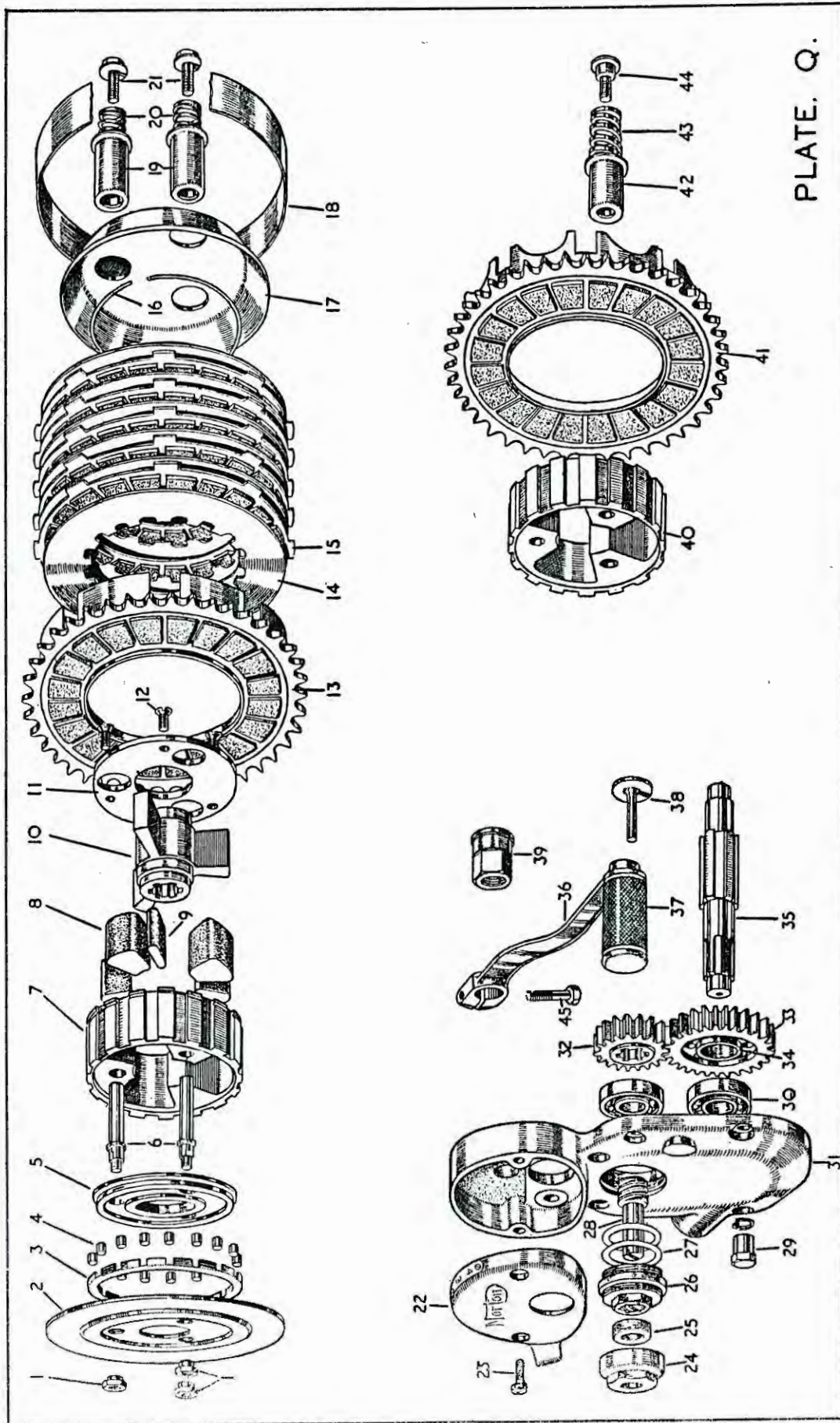


PLATE. Q.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
POSITIVE FOOTCHANGE PARTS—cont.				
A2/864 ...	P.4	Change speed indicator bolt washer	1	All Models
B2/406 ...	P.6	Gear lever	1	1, 16H, 18, ES2, 30, 40
A11M/406 ...	Q.36	Gear lever	1	30, 40M
A11M/821 ...	Q.22	Positive footchange cover	1	30M, 40M
A11M/822 ...	Q.23	Positive footchange cover screw	2	30M, 40M
B2/407 ...	P.16	Gear lever rubber	1	1, 16H, 18, ES2, 30, 40
A11M/407 ...	Q.37	Gear lever rubber	1	30M, 40M
A2/408 ...	P.5/Q.45	Gear lever securing bolt	1	All Models
A2/409 ...	P.19	Return spring cover plate	1	All Models
A2/410 ...	P.20	Return spring for pawl carrier	1	All Models
A2/411 ...	P.21	Stop stud for pawl carrier	2	All Models
A2/412F ...	P.18	Stop stud nut for pawl carrier (front)	2	All Models
A2/412R ...	P.18	Stop stud nut for pawl carrier (rear)	2	All Models
A2/413 ...	P.25	Peg for pawl carrier	2	All Models
A2/414 ...	P.24	Pawl carrier	1	All Models
A2/415 ...	P.30	Pawl carrier spacing washer	1	All Models
A2/416 ...	P.32	Pawl carrier felt washer	1	All Models
A2/417 ...	P.27	Pawl (plain)	1	All Models
A2/418 ...	P.26	Pawl (forked)	1	All Models
A2/419 ...	P.23	Pawl return spring	1	All Models
A2/420 ...	P.28	Pawl pin	1	All Models
A2/421 ...	P.22	Pawl pin nut	1	All Models
A2/422 ...	P.29	Ratchet plate	1	All Models
A2/423 ...	P.31	Cam plate	1	All Models
A2/350 ...	P.41	Cam plate plunger	1	All Models
A2/351 ...	P.43	Cam plate plunger bush	1	All Models
A2/352 ...	P.42	Cam plate plunger spring	1	All Models
A2/424 ...	P.44	Ratchet lever	1	All Models
A2/346 ...	P.45	Ratchet lever securing bolt washer	1	All Models
A2/347 ...	P.46	Ratchet lever securing bolt spring washer	1	All Models
A2/348 ...	P.47	Ratchet lever securing bolt	1	All Models

GEAR CONTROL ROD AND FITTINGS.

A2/425 ...	P.59	Gearbox control rod	1	All Models
A2/411 ...	P.58	Gearbox control rod nut	2	All Models
A2/426 ...	P.57	Gearbox control rod top or bottom con- nection	2	All Models
A2/427 ...	P.56	Gearbox control rod connection pin	2	All Models
A2/195 ...	P.55	Gearbox control rod connection split pin	2	All Models

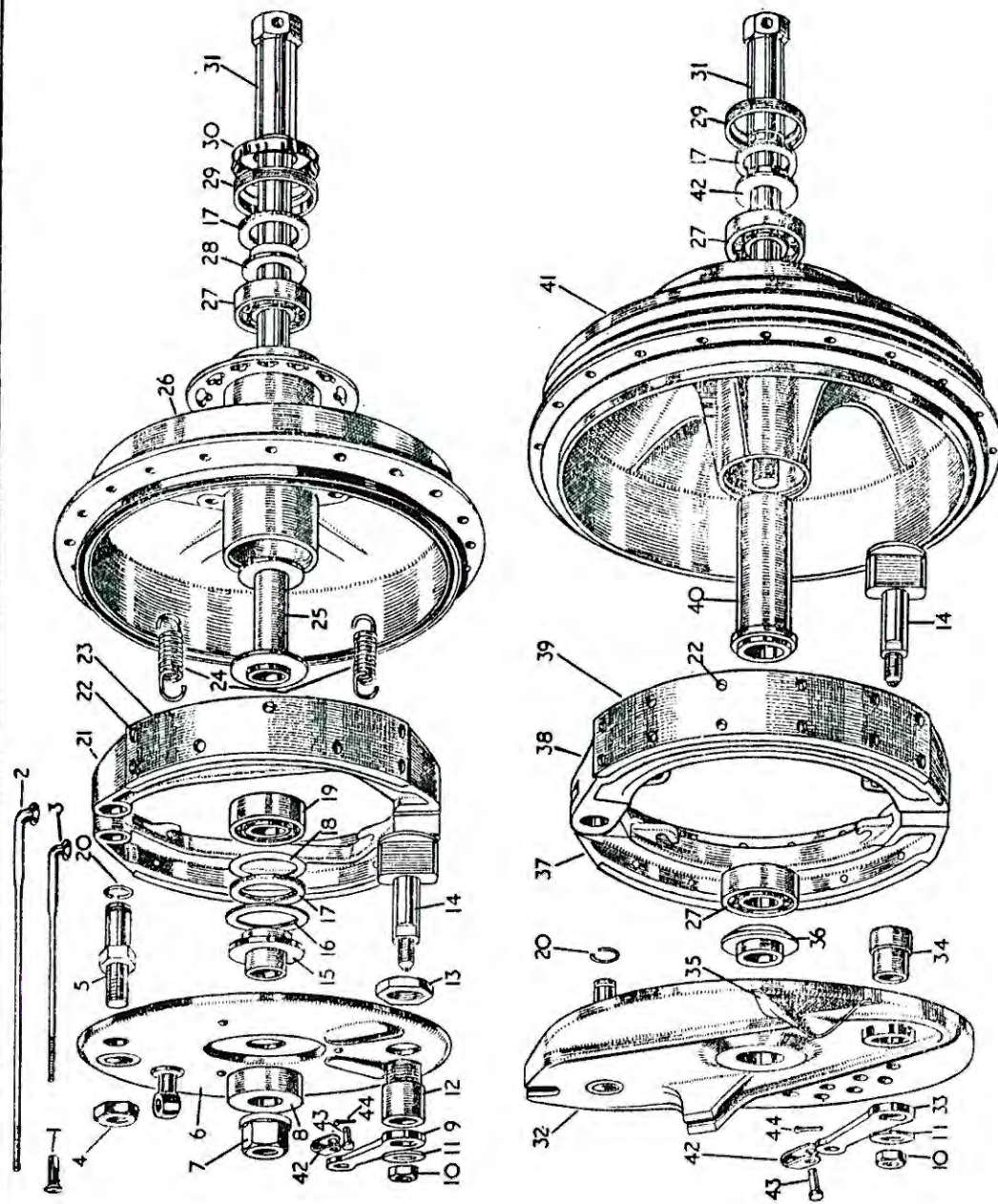
FRONT AND REAR WHEEL COMPLETE ASSEMBLIES.

B2/714 ...		Front wheel complete with bearings and brake (less tyre)	1	1, 16H, 18, ES2
B11/714 ...		Front wheel complete with bearings and brake (less tyre)	1	30, 40 ...
A11M/714 ...		Front wheel complete with bearings and brake (less tyre)	1	30M, 40M
B2/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	1, 16H, 18 ...
B4/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	ES2 ...
B11/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	30, 40 ...
A11M/715 ...		Rear wheel complete with bearings and brake (less tyre)	1	30M, 40M

FRONT AND REAR WHEELS WITH HUB SHELL ONLY.

B2/428 ...		Front wheel with hub shell only	1	1, 16H, 18, ES2
B11/428 ...		Front wheel with hub shell only	1	30, 40 ...
A11M/428 ...		Front wheel with hub shell only	1	30M, 40M

PLATE. R.



PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT AND REAR WHEELS WITH HUB SHELL ONLY—cont.				
B2/649	...	Rear wheel with hub shell only	1	1, 16H, 18
B4/649	...	Rear wheel with hub shell only	1	ES2
B11/649	...	Rear wheel with hub shell only	1	30, 40
A11M/649	...	Rear wheel with hub shell only	1	30M, 40M
WHEEL RIMS AND SPOKES.				
B2/654	...	Wheel rim front	1	1, 16H, 18, ES2
B11/654	...	Wheel rim front WM1/21	1	30, 40
A11M/654	...	Wheel rim front WM1/21	1	30M, 40M
A2/432	...	Wheel rim rear WM2/19	1	1, 16H, 18, ES2
B11/432	...	Wheel rim rear WM2/20	1	30, 40
B11M/432	...	Wheel rim rear WM2/20	1	30M, 40M
B2/650	... R.3	Wheel spoke front brake side (set 20) ...	1	1, 16H, 18, ES2
B2/651	... R.2	Wheel spoke front plain side (set 20) ...	1	1, 16H, 18, ES2
A11/650	...	Wheel spoke front brake side (set 20) ...	1	30, 40
A11M/650	...	Wheel spoke front brake side (set 20) ...	1	30M, 40M
A11/651	...	Wheel spoke front plain side (set 20) ...	1	30, 30M, 40, 40M
B2/652	...	Wheel spoke rear brake drum side (set 20) ...	1	1, 16H, 18, ES2
B2/653	...	Wheel spoke rear plain side (set 20)	1	1, 16H, 18, ES2
A11/652	...	Wheel spoke rear brake drum side (set 20)	1	30, 30M, 40, 40M
A11/653	...	Wheel spoke rear plain side (set 20) ...	1	30, 30M, 40, 40M
A2/431	... R.1	Spoke nipples (per set 40)	2	All Models
REAR HUBS AND FITTINGS.				
B2/433	... S.43	Hub shell only rear	1	1, 16H, 18
B4/433	... S.29	Hub shell only rear	1	ES2, 30, 30M, 40, 40M
A2/434	... S.44	Hub shell bearing sleeve rear	1	1, 16H, 18
A2/441	... S.32	Hub bearing distance piece plain side (rear)	1	All Models
A2/439	... S.13	Hub bearing felt washer steel cup brake side (rear)	1	1, 16H, 18, ES2, 30, 40
A2/460	... S.45	Rear hub spindle	1	1, 16H, 18
B4/460	... S.39	Rear hub spindle	1	ES2, 30, 30M, 40, 40M
B2/659	... S.28	Rear hub spindle washer	1	All Models
B2/660	... S.35	Rear hub spindle shouldered washer (plain side) (for speedometer gearbox)	1	30, 40, 1, 16H, 18, ES2
B2/461	... S.38	Rear hub spindle distance piece (plain side)	1	1, 16H, 18
B4/461	... S.36	Rear hub spindle distance piece (plain side)	1	ES2, 30, 40
A11M/461	... S.37	Rear hub spindle distance piece (plain side)	1	30M, 40M
A2/462	...	Rear hub brake plate	1	1, 16H, 18
B4/462	... S.2	Rear hub brake plate	1	ES2, 30, 30M, 40, 40M
A2/463	... S.22	Rear hub brake drum and sprocket	1	1, 16H, 18
B4/463	... S.21	Rear hub brake drum and sprocket	1	ES2, 30, 30M, 40, 40M

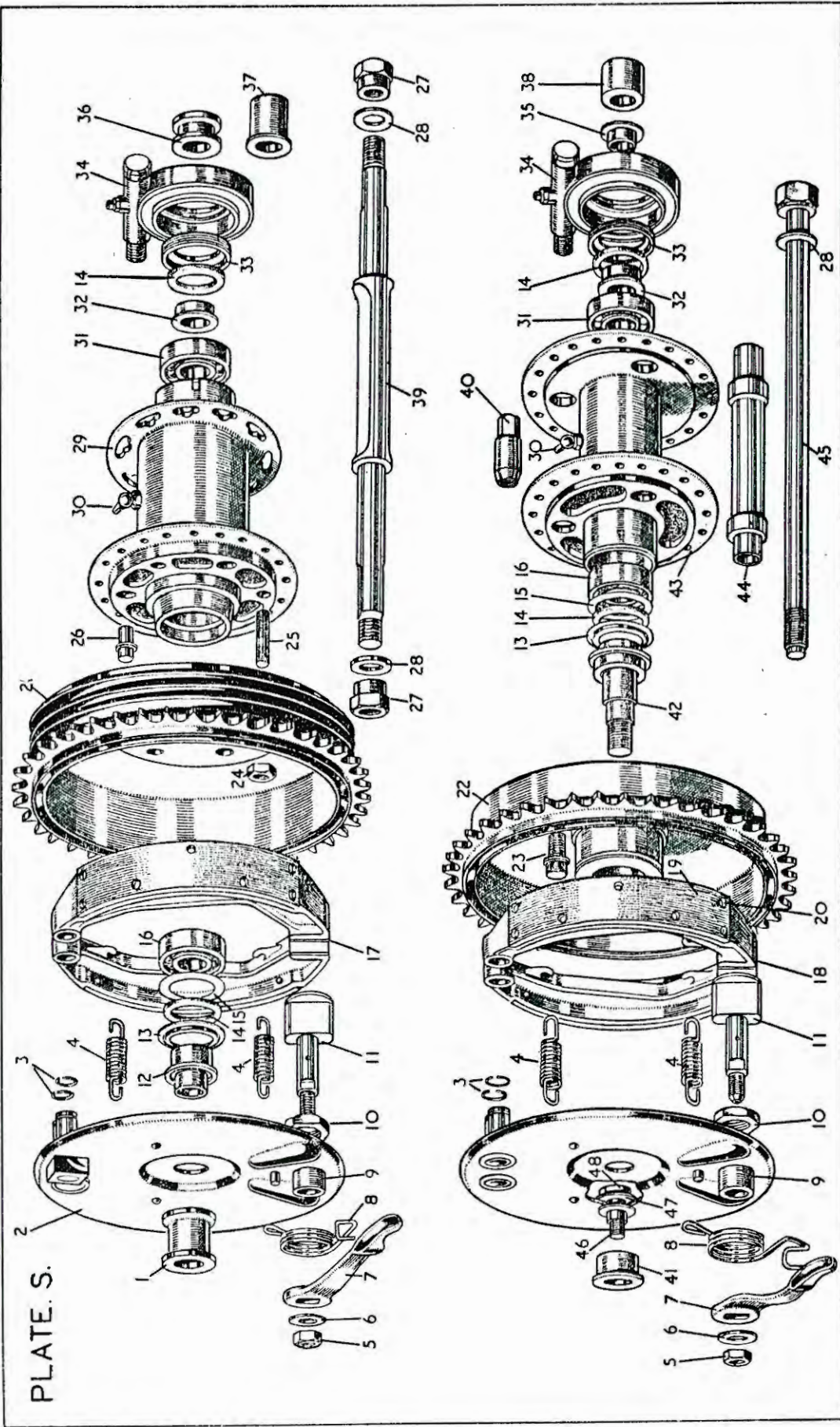


PLATE. S.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
REAR HUBS AND FITTINGS—cont.				
A2/464	... S.42	Rear brake drum and sprocket fork end attachment piece	1	1, 16H, 18
A2/465	... S.41	Rear hub brake plate distance piece, outer	1	1, 16H, 18
B4/465	... S.1	Rear hub brake plate distance piece, outer	1	ES2, 30, 30M, 40, 40M ...
B4/661	... S.12	Rear hub brake plate distance piece, inner	1	ES2, 30, 30M, 40, 40M ...
A2/454	... S.27	Rear brake drum and sprocket fork end attachment nut	1	1, 16H, 18
A2/454	... S.27	Rear hub spindle nut	1	ES2, 30, 30M, 40, 40M ...
A2/466	... S.27	Rear hub brake torque arm	1	1, 16H, 18
A2/467	... S.27	Rear hub brake torque arm spring washer	1	1, 16H, 18
E3812	...	Rear hub brake torque arm frame bolt	1	1, 16H, 18
A2/468	... S.46	Rear hub brake torque arm stud	1	1, 16H, 18
11664	... S.48	Rear hub brake torque arm stud nut	1	1, 16H, 18
E5375	... S.47	Rear hub brake torque arm stud nut washer	1	1, 16H, 18
A2/469	... S.7	Rear hub brake cam lever	1	All Models
A2/470	... S.8	Rear hub brake cam lever return spring ...	1	All Models
A2/472	... S.23	Rear brake drum stud	3	1, 16H, 18
B2/451	... S.40	Wheel sleeve nut rear	3	1, 16H, 18
B4/662	... S.26	Rear hub shell brake drum dowel	3	ES2, 30, 30M, 40, 40M ...
B4/663	... S.25	Rear hub shell brake drum stud	3	ES2, 30, 30M, 40, 40M ...
B4/664	... S.24	Rear hub shell brake drum stud nut	3	ES2, 30, 30M, 40, 40M ...

HUB BRAKE SHOES AND LININGS.

A2/443	R.21/S.18	Hub brake shoe with lining (each)	4	30, 40, 1, 16H, 18, ES2
A2/444	R.23/S.19	Hub brake shoe lining (per pair)	2	30, 40, 1, 16H, 18, ES2
A2/445	R.22/S.30	Hub brake shoe lining rivet (per set 14)	2	30, 40, 1, 16H, 18, ES2
A2/445	R.22/S.30	Hub brake shoe lining rivet (rear only) ...	1	30M, 40M
A11M/445	... R.22	Hub brake shoe lining rivets (per set 20) front only	1	30M, 40M
A11M/443	... S.17	Hub brake shoe with lining rear (each) ...	1	30M, 40M
A11M/433(P)	... R.37	Hub brake shoe with lining (front) plain	1	30M, 40M
A11M/433(F)	... R.38	Hub brake shoe with lining (front) forked	1	30M, 40M
A11M/444(R)	...	Hub brake shoe linings (per pair) rear ...	1	30M, 40M
A11M/444(F)	... R.39	Hub brake shoe linings (per pair) front ..	1	30M, 40M

FRONT HUBS AND FITTINGS.

B2/655	... R.26	Hub shell and brake drum front	1	30, 40, 1, 16H, 18, ES2 ...
A11M/655	... R.41	Hub shell and brake drum front	1	30M, 40M
B2/452	... R.31	Front hub spindle	1	All Models
B2/453	... R.8	Front hub spindle distance piece	1	30, 40, 1, 16H, 18, ES2 ...
B2/454	... R.7	Front hub spindle nut	1	All Models
B2/455	... R.15	Front hub brake plate distance piece	1	30, 40, 1, 16H, 18, ES2 ...
A11M/455	... R.36	Front hub brake plate distance piece	1	30M, 40M

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT HUBS AND FITTINGS—cont.				
B2/457	... R.6	Front hub brake plate	1	30, 40, 1, 16H, 18, ES2 ...
A2/459	... R.9	Front hub brake cam lever... ..	1	30, 40, 1, 16H, 18, ES2 ...
B2/657	... R.5	Front hub brake shoe fulcrum pin	1	30, 40, 1, 16H, 18, ES2 ...
B2/658	... R.4	Front hub brake shoe fulcrum pin nut	1	30, 40, 1, 16H, 18, ES2 ...
A11M/457	... R.32	Front hub brake plate	1	30M, 40M
A11M/823	... R.35	Front hub brake plate air scoop	1	30M, 40M
A11M/829	...	Front hub brake plate air scoop rivets (per set)	1	30M, 40M
A11M/826	...	Front hub brake plate air scoop gauze ...	1	30M, 40M
A11M/459	... R.33	Front hub brake cam lever	1	30M, 40M
A11M/827	... R.34	Hub brake cam bush front only	1	30M, 40M
B2/441	... R.28	Hub bearing distance piece plain side (front)	1	30, 40, 1, 16H, 18, ES2 ...
A11M/441	... R.42	Hub bearing distance piece plain side (front)	1	30M, 40M
C2/656	... R.25	Hub shell bearing distance tube front ...	1	30, 40, 1, 16H, 18, ES2 ...
A11M/656	... R.40	Hub bearing distance tube front	1	30M, 40M
B2/439	... R.16	Hub bearing felt washer steel plate brake side (front)	1	30, 40, 1, 16H, 18, ES2 ...
B2/442	... R.30	Hub bearing dust cover (front) plain side	1	30, 40, 1, 16H, 18, ES2 ...
PARTS COMMON TO FRONT AND REAR HUBS.				
A2/435	R.27/S.31	Hub bearing plain side	1	All Models
A2/435	R.27/S.31	Hub bearing front brake side	1	30M, 40M
A2/436	R.19/S.16	Hub bearing brake side	1	All Models
A2/436	R.19/S.16	Hub bearing brake side (rear only)	1	30M, 40M
A2/440	R.29/S.33	Hub bearing locking ring plain side front or rear	2	All Models
A2/437	R.17/S.14	Hub bearing felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/438	R.18/S.15	Hub bearing pen steel washer brake side	2	30, 40, 1, 16H, 18, ES2 ...
A2/198	... S.30	Hub grease nipple	2	All Models
A2/446	R.24/S.4	Hub brake shoe return spring	4	All Models
A2/447	R.20/S.3	Hub brake shoe circlip	4	All Models
A2/448	R.14/S.11	Hub brake cam with nut and washer ...	2	All Models
E3224	R.10/S.5	Hub brake cam nut	2	All Models
E5455	R.11/S.6	Hub brake cam nut washer	2	All Models
A2/449	R.12/S.9	Hub brake cam bush	2	30, 40, 1, 16H, 18, ES2 ...
		Hub brake cam bush (rear only)	1	30M, 40M
A2/450	R.13/S.10	Hub brake cam bush locknut	2	30, 40, 1, 16H, 18, ES2 ...
		Hub brake cam bush locknut (rear only)	1	30M, 40M
TYRE SECURITY BOLTS.				
A11M/861	...	Front wheel security bolt	1	30M, 40M
A11M/862	...	Rear wheel security bolt	1	30M, 40M

PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
ENGINE SPROCKET.				
A2/473	... A.4	Engine sprocket (state number of teeth) ..	1	1, 16H, 18, ES2
A11/473	...	Engine sprocket (state number of teeth) ..	1	30, 30M, 40, 40M
A2/474	... A.47	Engine mainshaft key	1	All Models
A2/475	... A.3	Engine sprocket locknut	1	1, 16H, 18, ES2
A11/475	...	Engine sprocket locknut	1	30, 30M, 40, 40M
Sprockets can be supplied 16T to 22T inclusive.				
FRONT AND REAR CHAINS.				
A2/477	...	Front driving chain, 75 link	1	1, 16H, 18, ES2
A11/477	...	Front driving chain, 76 link	1	30, 30M, 40, 40M
A3/478	...	Rear driving chain, 91 link	1	18, ES2
A2/478	...	Rear driving chain, 90 link	1	1, 16H
A11/478	...	Rear driving chain, 92 link	1	30, 30M, 40, 40M
A2/479	...	Front chain spring link	1	30, 40, 1, 16H, 18, ES2
A2/480	...	Front chain cranked link	1	All Models
A11M/479	...	Front chain rivetting link	1	30M, 40M
A2/481	...	Rear chain spring link	1	30, 40, 1, 16H, 18, ES2
A2/482	...	Rear chain cranked link	1	All Models
A11M/481	...	Rear chain rivetting link	1	30M, 40M
REAR CHAIN ADJUSTERS.				
A2/483	... W.7	Rear chain adjuster bolt and nut	2	1, 16H, 18
B4/483	...	Rear chain adjuster complete	2	ES2, 30, 30M, 40, 40M
B4/665	... Y.14	Rear chain adjuster stirrup	2	ES2, 30, 30M, 40, 40M
B4/666	... Y.15	Rear chain adjuster bolt	2	ES2, 30, 30M, 40, 40M
B4/667	... Y.12	Rear chain adjuster bolt nut	2	ES2, 30, 30M, 40, 40M
B4/668	... Y.13	Rear chain adjuster fork end cap	2	ES2, 30, 30M, 40, 40M
FRONT CHAINCASE AND FITTINGS.				
A2/484	... T.5	Front chaincase, inner portion	1	1, 16H, 18
B4/484	... T.5	Front chaincase, inner portion	1	ES2
A11/484	... T.5	Front chaincase, inner portion	1	30, 40
A2/485	... T.9	Front chaincase, outer portion	1	1, 16H, 18, ES2
A11/485	... T.9	Front chaincase, outer portion	1	30, 40
A2/486	... T.11	Front chaincase sealing washer	1	30, 40, 1, 16H, 18, ES2
E3336	... T.18	Front chaincase drain plug	1	30, 40, 1, 16H, 18, ES2
E5264	... T.17	Front chaincase drain plug washer	1	30, 40, 1, 16H, 18, ES3

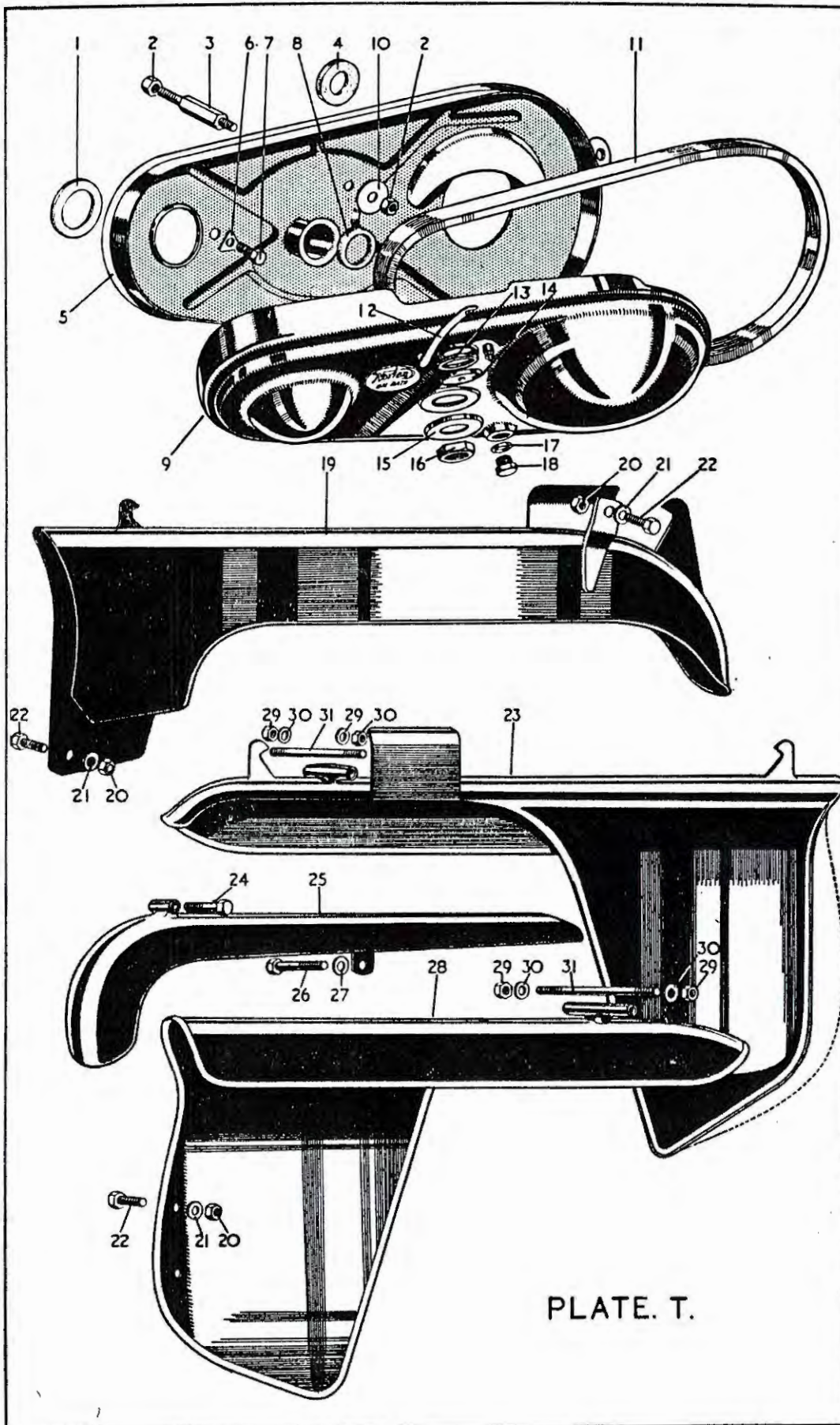


PLATE. T.

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT CHAINCASE AND FITTINGS—cont.				
A2/487	... T.14	Front chaincase inspection disc	1	30, 40, 1, 16H, 18, ES2 ...
A2/488	... T.13	Front chaincase inspection disc washer ...	1	30, 40, 1, 16H, 18, ES2 ...
A2/489	... T.12	Front chaincase inspection disc spring clip	1	30, 40, 1, 16H, 18, ES2 ...
E6354	... T.7	Front chaincase, inner portion crankcase attachment pin	1	30, 40, 1, 16H, 18, ES2 ...
A2/490	... T.6	Front chaincase pin locking plate	1	30, 40, 1, 16H, 18, ES2 ...
E3223	... T.2	Front chaincase, inner portion attachment nut	2	30, 40, 1, 16H, 18, ES2 ...
A2/491	... T.3	Front chaincase, inner portion attachment bolt	1	30, 40, 1, 16H, 18, ES2 ...
A2/275	... T.10	Front chaincase, inner portion attachment bolt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/492	... T.1	Front chaincase, inner portion crankcase washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/493	... T.4	Front chaincase, inner portion gearbox felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/494	... T.8	Front chaincase, inner portion footrest tube felt washer	1	30, 40, 1, 16H, 18, ES2 ...
A2/495	... T.16	Front chaincase, outer portion securing nut	1	30, 40, 1, 16H, 18, ES2 ...
A2/496	... T.15	Front chaincase, outer portion securing nut washer	1	30, 40, 1, 16H, 18, ES2 ...

FRONT CHAINGUARD AND FITTINGS.

A11M/828	... T.25	Front chainguard	1	30M, (40M 1948)
A10M/828	...	Front chainguard	1	40M ... (1946/7)
E3801	... T.24	Front chainguard crankcase attachment bolt	1	30M, 40M
11796	...	Front chainguard crankcase attachment bolt washer	3	30M, 40M
11304	... T.26	Front chainguard engine plate bolt	1	30M, 40M
E3223	...	Front chainguard engine plate bolt nut ...	2	30M, 40M
E5456	... T.27	Front chainguard engine plate bolt washer	4	30M, 40M

REAR CHAINGUARD AND FITTINGS.

A2/497	... T.19	Rear chainguard	1	1, 16H, 18 ...
B4/497	... T.23	Rear chainguard	1	ES2 ...
A11/497	...	Rear chainguard	1	30, 40

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
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REAR CHAINGUARD AND FITTINGS—cont.

A11M/497	... T.28	Rear chainguard	1	30M, 40M
12342	... T.22	Rear chainguard pin (front and rear end)	2	1, 16H, 18
E3229	... T.20	Rear chainguard pin nut (front and rear end)	2	1, 16H, 18
E5379	... T.21	Rear chainguard pin washer (front and rear end)	2	1, 16H, 18

(Last three items attach Rear Chainguard to Mudguard. Models ES2, 30, 30M, 40, and 40M. For rear attachment see rear springing member bolt).

REAR BRAKE PEDAL AND FITTINGS.

A2/498	... V.74	Rear brake pedal	1	1, 16H, 18
B4/498	... V.74	Rear brake pedal	1	ES2, 30, 40
A11M/498	... V.74	Rear brake pedal	1	30M, 40M
A2/500	... V.75	Rear brake pedal grease nipple	1	All Models
A2/501	... V.76	Rear brake pedal adjuster and locknut ...	1	All Models
A2/502	... V.80	Rear brake pedal pivot bolt	1	1, 16H, 18, ES2
A11/502	... V.80	Rear brake pedal pivot bolt	1	30, 40
A11M/502	... V.80)	Rear brake pedal pivot bolt	1	30M, 40M
E3223	... V.82	Rear brake pedal pivot bolt nut	1	All Models
E5456	... V.81	Rear brake pedal pivot bolt washer	1	All Models

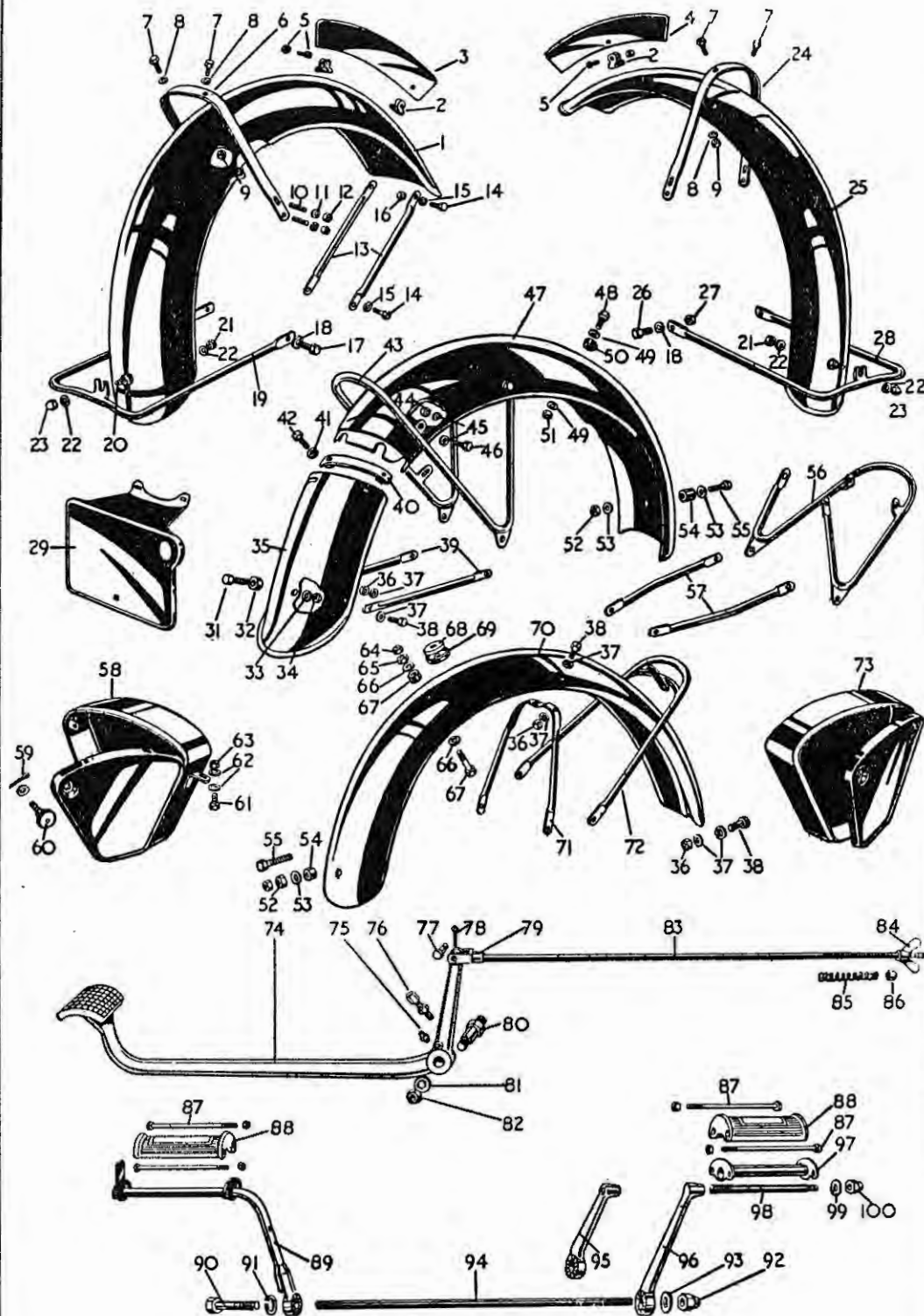
REAR BRAKE ROD AND FITTINGS.

A2/503	... V.83	Rear brake rod	1	1, 16H, 18, ES2
B4/503	... V.83	Rear brake rod	1	ES2, 30, 40
A11M/503	... V.83	Rear brake rod	1	30M, 40M
A11M/829	... V.85	Rear brake rod spring	1	30M, 40M
A11M/830	... V.86	Rear brake rod ball cup	1	30M, 40M
A2/504	... V.79	Rear brake pedal jaw joint	1	All Models
A2/505	... V.84	Rear brake adjuster	1	All Models
A2/506	... V.77	Rear brake pedal jaw joint pin	1	All Models
A2/195	... V.78	Rear brake pedal jaw joint pin split cotter	1	All Models

FOOTRESTS AND FITTINGS.

A2/507	... V.88	Footrest rubber	2	All Models
A2/508	... V.87	Footrest rubber securing bolt and nut ...	4	All Models
A2/509	... V.97	Footrest pad holder	2	1, 16H, 18, ES2, 30, 40
A2/510	... V.94	Footrest rod	1	1, 16H, 18, ES2, 30, 40
A2/511	... V.92	Footrest rod nut	2	1, 16H, 18, ES2, 30, 40
E5377	... V.93	Footrest rod washer	2	1, 16H, 18, ES2, 30, 40
A2/512	...	Footrest serrated hanger with pad holder spindle	2	1, 16H, 18, ES2
A11/512	...	Footrest serrated hanger with pad holder spindle	2	30, 40
A2/513	... V.95	Footrest serrated hanger only	2	1, 16H, 18, ES2
A11/513	... V.96	Footrest serrated hanger only	2	30, 40
A2/514	... V.98	Footrest serrated hanger spindle only ...	2	1, 16H, 18, ES2, 30, 40
A2/515	... V.100	Footrest serrated hanger spindle nut	2	1, 16H, 18, ES2, 30, 40
E5376	... V.99	Footrest hanger spindle washer	2	1, 16H, 18, ES2, 30, 40
A11M/512(RH)		Footrest serrated hanger with pad holder	1	30M, 40M
A11M/512(LH)	V.89	Footrest serrated hanger with pad holder	1	30M, 40M
13274	... V.90	Footrest frame attachment bolt	2	30M, 40M
E5375	... V.91	Footrest frame attachment bolt washer	2	30M, 40M

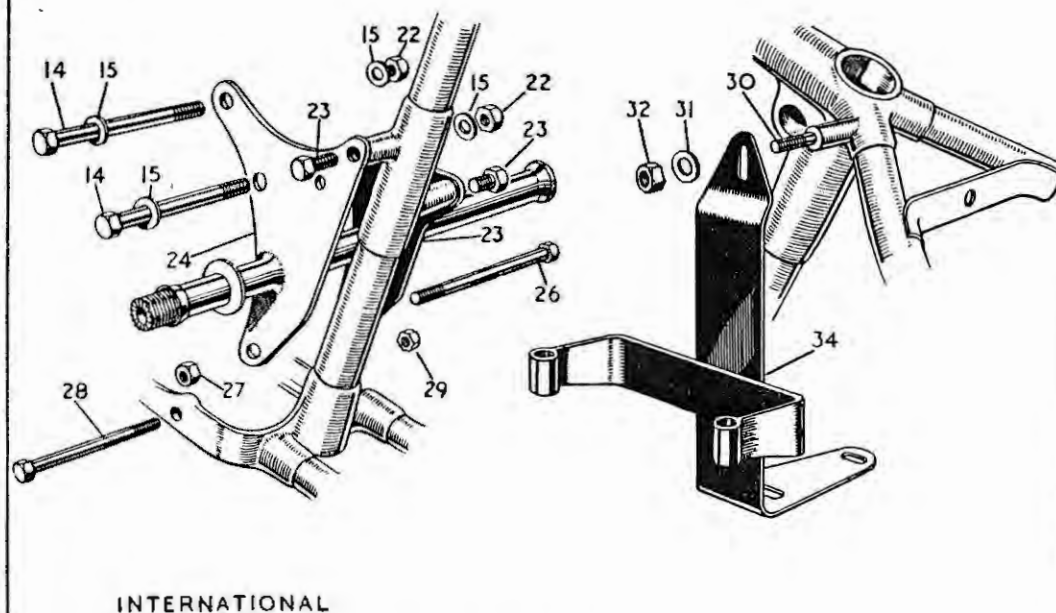
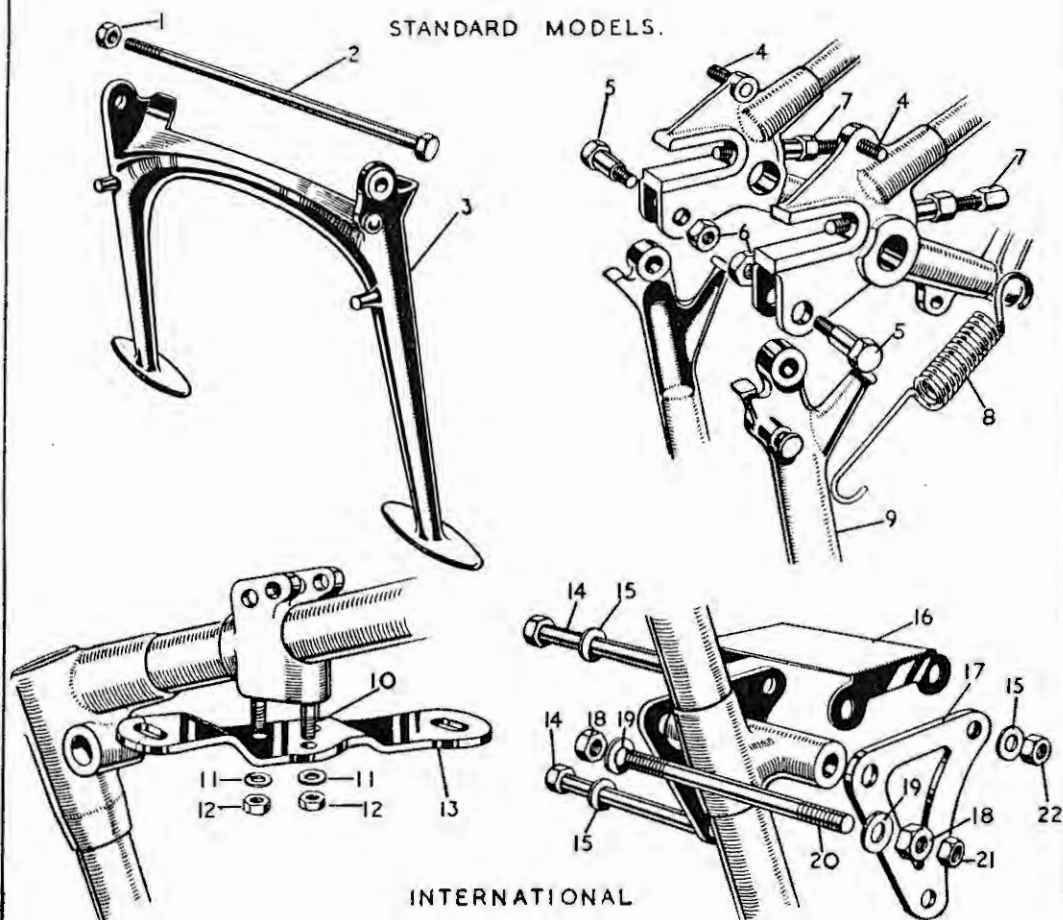
PLATE. V.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
FRONT AND REAR ENGINE PLATES.				
A2/522	Y.32	Front engine plate (left or right hand) ...	2	1, 16H, 18, ES2
A2/523	Y.31	Front engine plate cover	1	1, 16H, 18, ES2
A11/523	W.16	Front engine plate cover	1	30 ...
A10/523	W.16	Front engine plate cover	1	40 ...
A11/522	W.17	Front engine plate (left or right hand) ...	2	30 ...
A10/522	W.17	Front engine plate (left or right hand) ...	2	40 ...
A11M/522(LH)	X.35	Front engine plate, left hand	1	30M, (40M 1948)
A10M/522(LH)		Front engine plate, left hand	1	40M ... (1946/7)
A11M/522(RH)	X.36	Front engine plate, right hand	1	30M, (40M 1948)
A10M/522(RH)		Front engine plate, right hand	1	40M ... (1946/7)
A2/516	Y.10	Rear engine plate, left hand with footrest tube	1	1, 16H, 18 ...
B4/516	Y.10	Rear engine plate, left hand with footrest tube	1	ES2 ...
A2/517	Y.11	Rear engine plate, right hand with footrest tube	1	1, 16H, 18 ...
B4/517	Y.11	Rear engine plate, right hand with footrest tube	1	ES2 ...
A11/516	W.24	Rear engine plate, left hand with footrest tube	1	30 ...
A10/516	W.24	Rear engine plate, left hand with footrest tube	1	40 ...
A11M/516	X.3	Rear engine plate only left hand	1	30M, (40M 1948)
A10M/516		Rear engine plate only left hand	1	40M ... (1946/7)
A11/517	W.25	Rear engine plate, right hand with footrest tube	1	30 ...
A10/517	W.25	Rear engine plate, right hand with footrest tube	1	40 ...
A11M/517	X.4	Rear engine plate only right hand	1	30M, (40M 1948)
A10M/517		Rear engine plate only right hand	1	40M ... (1946/7)
FRAMES.				
B2/518		Frame only with head races	1	1, 16H, 18 ...
B4/518		Frame only with head races	1	ES2 ...
A11/518		Frame only with head races	1	30, 40
A11M/518		Frame only with head races	1	30M, 40M
A2/519		Frame head race, top	1	All Models
A2/520		Frame head race, bottom	1	All Models
A2/521		Frame head balls, (per set 34)	1	All Models
13195	X.19	Frame fork stop bolt	2	All Models
11796	X.17	Frame fork stop bolt washer	4	All Models
B2/877	X.18	Frame fork stop bolt distance piece	2	All Models
FRAME REAR SPRINGING.				
B4/669		Frame fork end, left hand	1	ES2, 30, 30M, 40, 40M ...
B4/670	Y.19	Frame fork end, right hand	1	ES2, 30, 30M, 40, 40M ...
A2/500	Y.20	Frame fork end grease nipple	2	ES2, 30, 30M, 40, 40M ...

PLATE. W.

STANDARD MODELS.



PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRAME REAR SPRINGING—cont.				
B4/671	... Y.28	Frame fork end main rod	2	ES2, 30, 30M, 40, 40M ...
B4/672	... Y.30	Frame fork end main rod bottom bolt	2	ES2, 30, 30M, 40, 40M ...
11181	... Y.29	Frame fork end main rod bottom bolt washer	2	ES2, 30, 30M, 40, 40M ...
B4/673	... Y.24	Frame fork end main rod plug	2	ES2, 30, 30M, 40, 40M ...
E4261	T.31/Y.27	Rear frame member pinch bolt (nearside)	1	ES2, 30, 30M, 40, 40M ...
11304	...	Rear frame member pinch bolt (offside)	1	ES2, 30, 30M, 40, 40M ...
E3223	T.29/Y.25	Rear frame member pinch bolt nut	2	ES2, 30, 30M, 40, 40M ...
11796	T.30/Y.26	Rear frame member pinch bolt washer ...	4	ES2, 30, 30M, 40, 40M ...
B4/674	... Y.17	Frame fork end top spring	2	ES2, 30, 30M, 40, 40M ...
B4/675	... Y.16	Frame fork end top spring cover, outer ...	2	ES2, 30, 30M, 40, 40M ...
B4/676	... Y.18	Frame fork end top spring cover, inner ...	2	ES2, 30, 30M, 40, 40M ...
B4/677	... Y.22	Frame fork end bottom spring	2	ES2, 30, 30M, 40, 40M ...
B4/678	... Y.23	Frame fork end bottom spring cover, outer	2	ES2, 30, 30M, 40, 40M ...
B4/679	... Y.21	Frame fork end bottom spring cover, inner	2	ES2, 30, 30M, 40, 40M ...

PROP STAND.

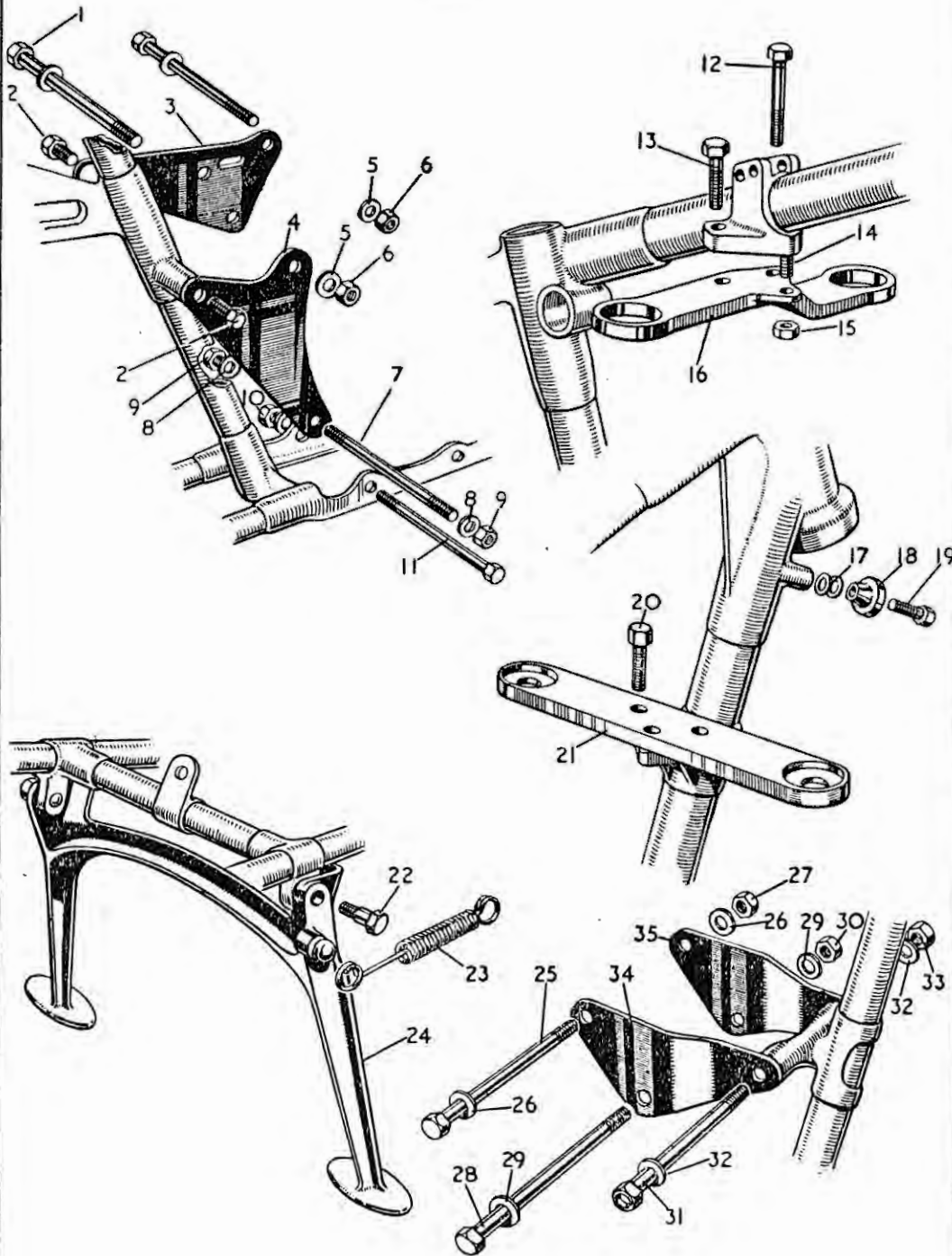
A2/524	... W.3	Prop stand	1	1, 16H, 18 ...
B4/524	... W.3	Prop stand	1	ES2 ...
A11/524	... X.24	Prop stand	1	30, 30M, 40, 40M
A11/525	... X.22	Prop stand bolt	2	ES2, 30, 30M, 40, 40M ...
A2/525	... W.2	Prop stand frame pivot bolt	1	1, 16H, 18 ...
A2/526	... W.1	Prop stand frame pivot bolt nut	1	1, 16H, 18 ...
A2/527	... X.23	Prop stand return spring	1	All Models
A2/528	...	Frame bush for prop stand pivot bolt ...	1	1, 16H, 18 ...

FRONT MUDGUARD, STAYS AND FITTINGS.

B2/529	... V.1	Front mudguard only with front No. plate studs	1	30, 40, 1, 16H, 18, ES2
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PLATE. X.

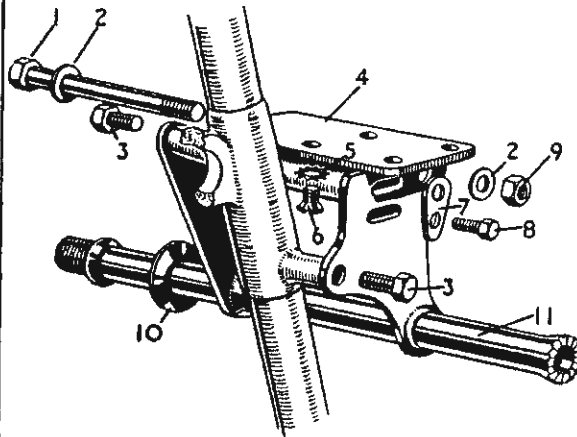
MANX



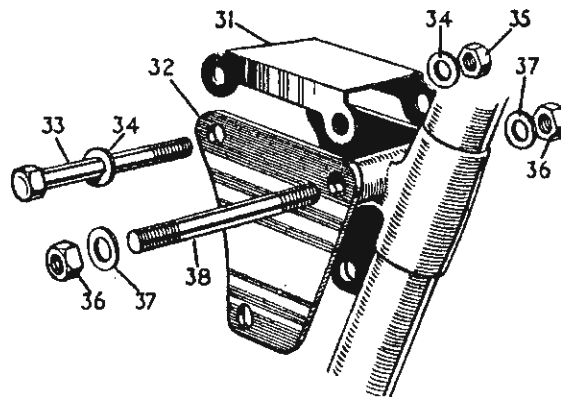
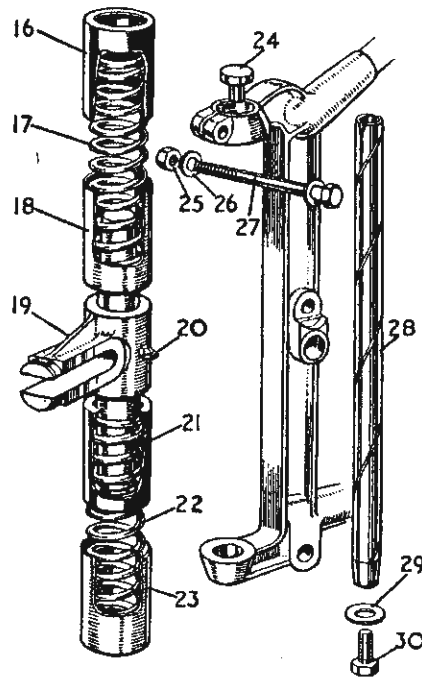
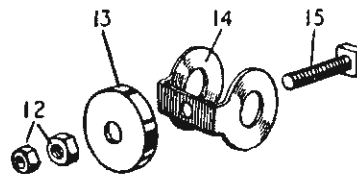
PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.	
FRONT MUDGUARD, STAYS AND FITTINGS—cont.					
A11M/529 ...	V.25	Front mudguard	1	30M, 40M	—
A2/530 ...	V.13	Front mudguard stay, left or right hand...	2	1, 16H, 18, ES2	—
12342 ...	V.14	Front mudguard stay pin	4	1, 16H, 18, ES2, 30, 40	—
E3229 ...	V.16	Front mudguard stay nut	4	1, 16H, 18, ES2, 30, 40	—
E5379 ...	V.15	Front mudguard stay nut washer	2	1, 16H, 18, ES2, 30, 40	—
A11/530 ...	V.13	Front mudguard stay, left or right hand...	2	30, 40	—
B2/680 ...	V.6	Front mudguard centre stay	1	1, 16H, 18, ES2	—
A11/680 ...	V.6	Front mudguard centre stay	1	30, 40	—
A11M/680 ...	V.24	Front mudguard centre stay	1	30M, 40M	—
12342 ...	V.7	Front mudguard centre stay pin	2	All Models	—
E3229 ...	V.9	Front mudguard centre stay pin nut ...	2	All Models	—
E5379 ...	V.8	Front mudguard centre stay pin washer	2	All Models	—
T1085	J.32/V.10	Front mudguard centre stay fork attach- ment stud	4	All Models	—
E3229 ...	V.12	Front mudguard centre stay fork attach- stud nut	4	All Models	—
E5379 ...	V.11	Front mudguard centre stay fork attach- ment stud washer	4	All Models	—
E3262 ...	V.20	Front mudguard stand attachment bolt ..	1	All Models	—
E3223 ...	V.21	Front mudguard stand attachment bolt plain nut	1	All Models	—
E3218 ...	V.23	Front mudguard stand attachment bolt domed nut	1	All Models	—
E5456 ...	V.22	Front mudguard stand attachment bolt washer	2	All Models	—
RACING NUMBER PLATES AND STONE GUARD.					
A11M/870 ...		Number plate front or side	3	30M, 40M	—
A11M/871 ...		Number plate clip (rear)	4	30M, 40M	—
12342 ...		Number plate fixing pin (front)	2	30M, 40M	—
12342 ...		Number plate fixing pin (rear)	8	30M, 40M	—
E3222 ...		Number plate fixing pin nut (front)	2	30M, 40M	—
E3222 ...		Number plate fixing pin nut (rear)	8	30M, 40M	—
A11M/872 ...		Handlebar gauze stone guard	1	30M, 40M	—
12342 ...		Handlebar gauze stone guard pin	2	30M, 40M	—
E3222 ...		Handlebar gauze stone guard pin nut...	2	30M, 40M	—
FRONT AND REAR NUMBER PLATES AND FITTINGS.					
A2/531 ...	V.3	Front number plate	1	30, 40, 1, 16H, 18, ES2	—
A11M/531 ...	V.4	Front number plate	1	30M, 40M	—
A2/532 ...	V.29	Rear number plate	1	30, 40, 1, 16H, 18, ES2	—
D2/532 ...		Rear number plate (1949)	1	30, 40, 1, 16H, 18, ES2	—
12343 ...	V.31	Rear number plate bottom fixing pin ...	1	30, 40, 1, 16H, 18, ES2	—
E3222 ...	V.34	Rear number plate bottom fixing pin nut	1	30, 40, 1, 16H, 18, ES2	—
E5379 ...	V.33	Rear number plate bottom fixing pin washer	1	30, 40, 1, 16H, 18, ES2	—

PLATE. Y.

STANDARD MODELS.

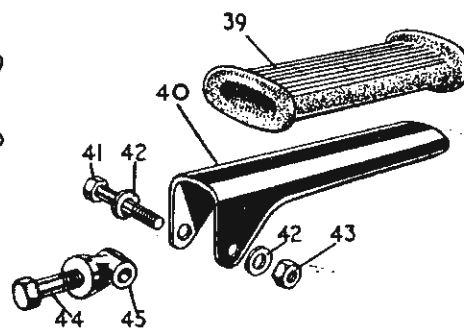


SPRING FRAME MODELS.



STANDARD MODELS.

SPRING FRAME MODELS.



PART No	PLATE No.	DESCRIPTION.	QTY.	USED ON.
FRONT AND REAR NUMBER PLATES AND FITTINGS—cont.				
E5105	... V.32	Rear number plate distance piece	1	30, 40, 1, 16H, 18, ES2
A2/533	... V.5	Front number plate attachment pin and nut	2	30, 40, 1, 16H, 18, ES2
A2/875	... V.2	Front No. plate mudguard clip	2	30M, 40M 30, 40, 1, 16H, 18, ES2
			1	30M, 40M
REAR MUDGUARD STAYS AND FITTINGS.				
A2/534	... V.47	Rear mudguard complete	1	1, 16H, 18, ES2
A11/534	... V.47	Rear mudguard complete	1	30, 40
A11M/534	... V.70	Rear mudguard	1	30M, 40M
A2/535	... V.35	Rear mudguard bottom portion	1	30, 40, 1, 16H, 18, ES2
A2/876	... V.40	Rear mudguard bottom portion strap	1	30, 40, 1, 16H, 18, ES2
12342	... V.42	Rear mudguard bottom portion fixing pins (each)	2	30, 40, 1, 16H, 18, ES2
E5379	... V.41	Rear mudguard bottom portion pin washer	2	30, 40, 1, 16H, 18, ES2
A2/536	... V.43	Rear mudguard stays and lifting handle ..	1	1, 16H, 18
12342	... V.46	Rear lifting stay mudguard pin	4	30, 40, 1, 16H, 18, ES2
E3222	... V.44	Rear lifting stay mudguard pin nut	4	30, 40, 1, 16H, 18, ES2
E5379	... V.45	Rear lifting stay mudguard pin washer ...	8	30, 40, 1, 16H, 18, ES2
B4/536	... V.56	Rear mudguard stays and lifting handle ..	1	ES2 ...
A11/536	... V.56	Rear mudguard stay and lifting handle ...	1	30, 40
A11M/536	... V.72	Rear mudguard stay and lifting handle ...	1	30M, 40M
A11M/831	... V.71	Rear mudguard centre stay	1	30M, 40M
E6453	... W.4	Rear mudguard stays and lifting handle stud (frame attachment)	2	1, 16H, 18
E3223	...	Rear mudguard stays and lifting handle attachment stud nut	2	1, 16H, 18
A2/537	... V.39	Rear mudguard stay, left or right hand ...	2	1, 16H, 18
B4/537	... V.57	Rear mudguard stay, left or right hand ...	2	ES2 ...
A11/537	... V.57	Rear mudguard stay, left or right hand ...	1	30, 40
12342	... V.38	Rear mudguard stay pin, mudguard attachment	2	All Models
E3222	... V.36	Rear mudguard stay pin nut	2	All Models
E5379	... V.37	Rear mudguard stay pin washer	4	All Models
13059	... V.54	Rear mudguard chain stay distance piece	1	30, 40, 1, 16H, 18, ES2
12868	... V.55	Rear mudguard chain stay attachment bolt	1	All Models
E3223	... V.52	Rear mudguard chain stay attachment bolt nut	1	All Models
E5379	... V.53	Rear mudguard stay attachment bolt washer	1	All Models

(See Oil Tank Fittings for Mudguard Seat Stay Attachment. Plate M).

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
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TOOLBOX AND FITTINGS.

A2/538	...	V.58	Toolbox	1	1, 16H, 18
B2/538	...	V.73	Toolbox	1	30, 40, ES2
12343	...		Toolbox frame attachment bolt	2	30, 40, 1, 16H, 18, ES2
E3229	...		Toolbox frame attachment bolt nut	2	30, 40, 1, 16H, 18, ES2
A2/539	...	V.60	Toolbox knob	1	30, 40, 1, 16H, 18, ES2
A2/281	...	V.59	Toolbox knob cotter	1	30, 40, 1, 16H, 18, ES2
12342	...	V.61	Toolbox bottom bolt	1	1, 16H, 18
E3229	...	V.63	Toolbox bottom bolt nut	1	1, 16H, 18
E5379	...	V.62	Toolbox bottom bolt washer	2	1, 16H, 18

SADDLE AND FITTINGS.

A2/540	...	H.6	Saddle	1	1, 16H, 18, ES2
A11/540	...	H.1	Saddle	1	30, 30M, 40, 40M
A2/541	...	H.7	Saddle spring (each)	2	1, 16H, 18, ES2
A11/541	...	H.2	Saddle spring (each)	2	30, 30M, 40, 40M
E6453	...		Saddle spring stud offside	1	1, 16H, 18, ES2
E6047	...	H.5	Saddle spring frame stud	2	30, 30M, 40, 40M
E5642	...		Saddle spring frame stud distance tube ..	2	30, 30M, 40, 40M
E3223	...	H.3	Saddle spring stud nut	2	All Models
E5456	...	H.4	Saddle spring stud washer	2	All Models
12080	...		Saddle front anchor bolt	1	All Models
E3223	...		Saddle front anchor bolt nut	1	All Models
E5379	...		Saddle front anchor bolt washer	1	All Models

(See Horn Attachment for Near Side Saddle Spring Bolt. Models 1, 16H, 18, and ES2).

REAR STAND AND FITTINGS.

A2/542	...	W.9	Rear stand	1	1, 16H, 18
E3813	...	W.5	Rear stand attachment bolt	2	1, 16H, 18
11664	...	W.6	Rear stand attachment bolt nut	2	1, 16H, 18
A2/543	...	W.8	Rear stand spring	1	1, 16H, 18

FRONT STAND AND FITTINGS.

A2/544	...	V.19	Front stand	1	1, 16H, 18, ES2
A11/544	...	V.19	Front stand	1	30, 40
A11M/544	...	V.28	Front stand	1	30M, 40M
13261	...	V.17	Front stand attachment pin	2	30, 40, 1, 16H, 18, ES2
13299	...	V.26	Front stand attachment pin	2	30M, 40M
E3231	...	V.27	Front stand attachment pin nut	2	30M, 40M
E5379	...	V.18	Front stand attachment pin washer	2	All Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
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PILLION SEAT AND FITTINGS.

A2/585	...	Pillion seat	1	30, 40, 1, 16H, 18, ES2
12342	...	Pillion seat attachment pin	4	30, 40, 1, 16H, 18, ES2
E3222	...	Pillion seat attachment pin nut	4	30, 40, 1, 16H, 18, ES2

MATTRESS AND FITTINGS. Manx Models.

A11M/832	...	H.8	Rubber Mattress	1	30M, 40M
A11M/833	...	H.15	Rubber mattress support stay, L.H. or R.H.	2	30M, 40M
E3798	...	H.16	Bolt attaching stay to mudguard	2	30M, 40M
E3231	...	H.14	Nut attaching stay to mudguard	2	30M, 40M
11796	...		Washer attaching stay to mudguard	4	30M, 40M
A2/504	...	H.10	Jaw joint	2	30M, 40M
12342	...	H.9	Bolt attaching jaw joint to saddle frame	2	30M, 40M
E3222	...	H.11	Nut attaching jaw joint to saddle frame ..	2	30M, 40M
E5379	...		Washer attaching jaw joint to saddle frame	2	30M, 40M
11940	...	H.13	Bolt for bottom of jaw joint	2	30M, 40M
11796	...	H.12	Bolt washer for bottom of jaw joint	6	30M, 40M

BATTERY CARRIER AND FITTINGS.

A2/586	...	W.34	Battery carrier	1	1, 16H, 18, ES2
A11/586	...	W.34	Battery carrier	1	30, 40
E6453	...	W.30	Battery carrier top stud	1	1, 16H, 18, ES2, 30, 40
E3223	...	W.32	Battery carrier top stud nut	1	1, 16H, 18, ES2, 30, 40
E5456	...	W.31	Battery carrier stud washer	1	1, 16H, 18, ES2, 30, 40

(See Oil Tank Fittings for Bottom Bolt).

REAR CARRIER.

A2/605	...		Rear carrier	1	30, 40, 1, 16H, 18, ES2
12343	...		Rear carrier attachment bolt	4	30, 40, 1, 16H, 18, ES2
E3222	...		Rear carrier attachment bolt nut	4	30, 40, 1, 16H, 18, ES2

SPEEDOMETER AND FITTINGS.

B11/545	...		Speedometer head	1	30, 40
B2/545	...	H.24	Speedometer head	1	1, 16H, 18, ES2
B2/681	...	H.60	Speedometer head rubber washer	1	30, 40, 1, 16H, 18, ES2
B2/555	...	H.61	Speedometer head attachment bracket ...	1	30, 40, 1, 16H, 18, ES2
B2/556	...	H.25	Speedometer head securing nut	2	30, 40, 1, 16H, 18, ES2

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED ON.
SPEEDOMETER AND FITTINGS—cont.				
B2/557	...	Speedometer head securing washer	2	30, 40, 1, 16H, 18, ES2
B2/552	...	Speedometer cable complete	1	30, 40, 1, 16H, 18, ES2
B2/553	... H.27	Seedometer cable, outer	1	30, 40, 1, 16H, 18, ES2
B2/554	... H.26	Speedometer cable, inner	1	30, 40, 1, 16H, 18, ES2
B2/564	... S.34	Speedometer gear box complete	1	30, 40, 1, 16H, 18, ES2

REVOLUTION COUNTER.

A11M/545	... H.17	Revolution counter head only	1	30M, 40M
A11M/555	... H.20	Revolution counter attachment bracket ...	1	30M, 40M
A11M/681	... H.19	Revolution counter rubber washer	1	30M, 40M
A11M/556	... H.18	Revolution counter securing nut	2	30M, 40M
A11M/557	...	Revolution counter securing nut washer ..	2	30M, 40M
A11M/858	... H.21	Revolution counter retaining cup	1	30M, 40M
A11M/552	...	Revolution counter cable complete	1	30M, 40M
A11M/553	... H.23	Revolution counter cable, outer	1	30M, 40M
A11M/554	... H.22	Revolution counter cable, inner	1	30M, 40M
A11M/546	... B.7	Revolution counter gearbox	1	30M, 40M
A11M/859	... B.8	Revolution counter gearbox attachment pin	2	30M, 40M
A11M/860	... B.9	Revolution counter gearbox attachment pin nut	4	30M, 40M

(For Driving Nut see Mag. Drive Parts).

PILLION FOOTRESTS AND FITTINGS.

A2/582	... Y.40	Pillion footrest hanger, L.H. or R.H.	1	30, 40, 1, 16H, 18, ES2
A2/583	... Y.39	Pillion footrest rubber, L.H. or R.H.	2	30, 40, 1, 16H, 18, ES2
E3801	... Y.41	Pillion footrest attachment bolt	2	30, 40, 1, 16H, 18, ES2
5790A	... Y.42	Pillion footrest attachment bolt spring washer	2	30, 40, 1, 16H, 18, ES2
E3223	... Y.43	Pillion footrest attachment bolt nut	2	30, 40, 1, 16H, 18, ES2
A2/584	...	Pillion footrest complete with pins (per pair)	1	30, 40, 1, 16H, 18, ES2
B4/686	... Y.45	Frame pillion footrest lug	2	30, 40, ES2 ...
11601	... Y.44	Frame pillion footrest lug bolt	2	30, 40, ES2 ...

B.T.H. MAGNETO AND FITTINGS.

KD1-C6TT	...	Magneto complete	1	30M, 40M
CX1883-C16	...	Contact breaker complete	1	30M, 40M
CX63472-G6	...	Contact breaker lever with springs	1	30M, 40M
SKC24474-G1	...	Contact breaker screw adjustable	1	30M, 40M
CR29487-1	...	Contact breaker securing screw	1	30M, 40M

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
B.T.H. MAGNETO AND FITTINGS—cont.				
SKC6219-G1		Earthing brush and spring	1	30M, 40M
SKC30961-G1		Brush holder H.T.	1	30M, 40M
SKC6607-1 ...		Brush holder screw	2	30M, 40M
SKC6306-G1		Brush and spring H.T.	1	30M, 40M
SKC28537-G1		Contact breaker cover	1	30M, 40M
CZ60707-G10		H.T. Lead	1	30M, 40M

MAGDYN0 PARTS (LUCAS).

463121	...	Magdyno fibre gear wheel assembly	1	1, 16H, 18, ES2, 30, 40
200569	...	Slotted screw securing dynamo to magneto	1	1, 16H, 18, ES2, 30, 40
200290	...	Dynamo brushes (per set)	1	1, 16H, 18, ES2, 30, 40
463066	...	H.T. pickup for magneto	1	1, 16H, 18, ES2, 30, 40
451260	...	H.T. pickup carbon brush and spring	1	1, 16H, 18, ES2, 30, 40
460056	...	Strap with pin and roller securing dynamo to Magneto	1	1, 16H, 18, ES2, 30, 40
460051	...	Contact breaker complete	1	1, 16H, 18, ES2, 30, 40
484098	...	Contact breaker points (per set).....	1	1, 16H, 18, ES2, 30, 40
410600	...	Screwed bush for H.T. pickup	1	1, 16H, 18, ES2, 30, 40
460061	...	Contact breaker cover	1	1, 16H, 18, ES2, 30, 40
200354	...	Dynamo bakelite end cover with screw ...	1	1, 16H, 18, ES2, 30, 40
454495	...	Steel pinion driven for dynamo	1	1, 16H, 18, ES2, 30, 40

See Magdyno Driving Parts and Fittings for Sprockets.

HEADLAMP AND PARTS.

502128	...	Headlamp complete with ammeter, switch, bulbs, handlebar dipping switch and cables	1	1, 16H, 18, ES2, 30, 40
112201	...	Headlamp fixing bolt	2	1, 16H, 18, ES2, 30, 40
506860	...	Headlamp rim	1	1, 16H, 18, ES2, 30, 40
507586	...	Headlamp glass	1	1, 16H, 18, ES2, 30, 40
508736	...	Headlamp glass cork washer	1	1, 16H, 18, ES2, 30, 40

PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
HEADLAMP AND PARTS—cont.				
364455	...	Ammeter	1	1, 16H, 18, ES2, 30, 40
351551	...	Switch complete	1	1, 16H, 18, ES2, 30, 40
SK49	...	Headlamp switch lever and screw	1	1, 16H, 18, ES2, 30, 40
308330	...	Headlamp panel complete	1	1, 16H, 18, ES2, 30, 40
380501	...	Headlamp dipper switch	1	1, 16H, 18, ES2, 30, 40
REAR LAMP AND FITTINGS.				
53009A	...	Rear lamp complete	1	1, 16H, 18, ES2, 30, 40
53056A	...	Rear lamp complete (1949)	1	1, 16H, 18, ES2, 30, 40
526111	...	Rear lamp back portion with bulb holder	1	1, 16H, 18, ES2, 30, 40
526230	...	Rear lamp back portion (1949)	1	1, 16H, 18, ES2, 30, 40
526112	...	Rear lamp front portion with red glass ...	1	1, 16H, 18, ES2, 30, 40
526232	...	Rear lamp front portion (1949)	1	1, 16H, 18, ES2, 30, 40
A2/587	...	Rear lamp attachment pin and nut	3	1, 16H, 18, ES2, 30, 40
VOLTAGE REGULATOR AND FITTINGS.				
33018A	...	Voltage regulator	1	1, 16H, 18, ES2, 30, 40
12342	...	Voltage regulator fixing pin	2	1, 16H, 18, ES2, 30, 40
E3222	...	Voltage regulator fixing pin nut	2	1, 16H, 18, ES2, 30, 40
E5375	...	Voltage regulator fixing washer	2	1, 16H, 18, ES2, 30, 40
(See Oil Tank Fittings for Regulator Clip).				
ELECTRIC HORN AND FITTINGS.				
069343	...	Electric horn with bracket		30, 40 1, 16H, 18, ES2,
701686	...	Electric horn bracket	1	1, 16H, 18, ES2, 30, 40
13299	...	Electric horn bracket fixing bolt to frame	1	1, 16H, 18, ES2
762080	...	Electric horn button	1	All Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
TOOLS.				
A2/561	...	Tyre inflator with connection	1	All Models
A2/562	...	Tyre inflator connection	1	All Models
A2/563	...	Tool-roll complete with tools	1	1, 16H
A3/563	...	Tool-roll complete with tools	1	18, ES2, 30, 40
A11M/563	...	Tool-roll complete with tools	1	30M, 40M
A2/564	...	6in. adjustable spanner	1	All Models
A2/563	...	Double ended spanner 3/16in. and 1/4in.	1	All Models
A2/566	...	Double ended spanner 5/16in. and 3/8in.	1	All Models
A2/567	...	Screw driver	1	All Models
C2/568	...	Tappet spanners (per pair)	1	1, 16H
C3/568	...	Push rod adjusting spanners (per pair) ...	1	18, ES2
A2/569	...	Chain rivet extractor	1	All Models
A2/570	...	Wheel nut box spanner	1	All Models
A3/571	...	Sparking plug spanner	1	18, ES2, 30, 40
A11M/571	...	Sparking plug spanner	1	30M, 40M
A2/572	...	6in. pliers	1	All Models
A2/573	...	Tyre lever	1	All Models
A2/574	...	Wheel spindle spanner	1	All Models
A2/275	...	Grease gun	1	All Models
A2/576	...	Gearbox top nut spanner	1	All Models
C2/577	...	Sparking plug spanner	1	1, 16H
A2/578	...	Single ended spanner, 1/8in.	1	1, 16H, 18, ES2
A3/579	...	Exhaust pipe "C" spanner	1	18, ES2, 30, 30M, 40, 40M
A2/580	...	Cylinder head nut spanner	1	1, 16H
A2/581	...	Tommy bar	1	All Models
B2/682	...	Front fork crown and column locknut spanner	1	All Models
B2/683	...	Front fork filler plug and head adjuster nut spanner	1	All Models
B2/684	...	Front fork main tube top bush locking spanner	1	All Models
B2/685	...	Pull through for road holder fork	1	All Models
LEGSHIELDS AND FITTINGS.				
A2/589	...	Legshields and fittings complete (per set)	1	1, 16H, 18, ES2
A2/590	...	Legshield blade, L.H.	1	1, 16H, 18, ES2
A2/591	...	Legshield blade, R.H.	1	1, 16H, 18, ES2
A2/592	...	Legshield blade bracket, L.H. or R.H. ...	2	1, 16H, 18, ES2
A2/593	...	Legshield blade bracket back plate	1	1, 16H, 18, ES2
12342	...	Legshield blade bracket pin	1	1, 16H, 18, ES2
E3222	...	Legshield blade bracket pin nut	1	1, 16H, 18, ES2
A2/595	...	Legshield tank attachment bracket	1	1, 16H, 18, ES2
A2/596	...	Legshield tank attachment bracket, R.H.	1	1, 16H, 18, ES2
A2/597	...	Petrol tank front rubber	1	1, 16H, 18, ES2
A2/598	...	Legshield top securing rod	1	1, 16H, 18, ES2
A2/599	...	Legshield bottom securing rod	1	1, 16H, 18, ES2
E3226	...	Legshield securing rod nut	1	1, 16H, 18, ES2
A2/600	...	Legshield blade bracket distance tube 3-3/8in.	1	1, 16H, 18, ES2

PART No	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
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LEGSIELDS AND FITTINGS—cont.

A2/601	...	Tank bracket distance tube 13-1/8in. ...	1	1, 16H, 18, ES2
A2/602	...	Legshield blade tank bracket distance tube 1-7/16in.	1	1, 16H, 18, ES2
A2/603	...	Legshield bottom L.H. distance tube 5-1/8in.	1	1, 16H, 18, ES2
A2/604	...	Legshield bottom R.H. distance tube 6-7/8in.	1	1, 16H, 18, ES2

TRANSFERS.

A2/865	...	Petrol tank name transfer	2	All Models
A2/866	...	Petrol tank name transfer for top panel	1	All Models
A2/867	...	Front chaincase transfer	1	1, 16H, 18, ES2, 30, 40
A2/868	...	Oil tank transfer (minimum oil level) ...	1	—
A2/869	...	Rear mudguard transfer	1	All Models

(Please Note.—Panels, Red and Black lines cannot be supplied. These are painted by hand).

RUBBER CABLE CLIPS.

Size " A " ...	For clutch, air, throttle, mag. cables, and head lamp cable harness to top frame tube	1	—
Size " D " ...	For tail lamp lead	1	—
Size " S " ...	For speedometer cable and battery lead ...	1	—

SIDECAR CHASSIS AND FITTINGS.

A2/881	...	Sidecar chassis less all fittings	1	All Models
A2/882	...	Sidecar front chassis attachment arm	1	All Models
A2/883	...	Sidecar front arm chassis attachment bolt	1	All Models
A2/884	...	Sidecar front attachment arm sleeve nut	1	All Models
A2/885	...	Sidecar front attachment arm sleeve nut washer	1	All Models
E3228	...	Sidecar attachment arm bolt nut	1	All Models
A2/885	...	Sidecar attachment arm bolt washer	1	All Models
A2/886	...	Crankcase engine plate and 4th point attachment rod	1	All Models
E3226	...	Crankcase engine plate and 4th point attachment rod nut	1	All Models
A2/887	...	Sidecar 4th point connection distance tube	1	All Models
A2/888	...	Sidecar 4th point attachment stud con- nection plate	1	All Models
A2/889	...	Sidecar centre arm frame plug	1	All Models
E3228	...	Sidecar centre arm frame plug nut	1	All Models
A2/885	...	Sidecar centre arm frame plug nut washer	1	All Models
A2/890	...	Sidecar centre arm, top portion	1	All Models
A2/891	...	Sidecar centre arm, bottom portion	1	All Models
E3860	...	Sidecar arm clip pin	1	All Models
E3224	...	Sidecar arm clip pin nut	1	All Models
A2/892	...	Sidecar centre arm chassis eye bolt	1	All Models
E3227	...	Sidecar centre arm chassis eye bolt nut ...	1	All Models
11871	...	Jaw joint clip complete for chassis rear tube	1	All Models
E3812	...	Jaw joint clip bolt	2	All Models
E3224	...	Jaw joint clip bolt nut	2	All Models
11765	...	Sidecar centre arm jaw joint bolt	1	All Models
E3226	...	Sidecar centre arm jaw joint bolt nut ...	1	All Models
A2/893	...	Sidecar rear arm	1	1, 16H, 18
B4/893	...	Sidecar rear arm	1	Spring Frame Models

PART No.	PLATE No.	DESCRIPTION.	QTY.	USED. ON.
SIDECAR CHASSIS AND FITTINGS—cont.				
A2/894	...	Sidecar rear arm frame attachment bolt ...	1	All Models
A2/895	...	Sidecar rear arm frame attachment bolt distance piece	1	1, 16H, 18
E3228	...	Sidecar rear arm frame attachment bolt nut	1	All Models
A2/885	...	Sidecar rear arm frame attachment bolt nut washer	1	All Models
B4/895	...	Sidecar rear arm frame attachment bolt distance piece	1	Spring Frame Models
A2/896	...	Sidecar front spring	2	All Models
A2/897	...	Sidecar rear spring	2	All Models
A2/898	...	Sidecar spring holding down 'U' clip, long	5	All Models
A2/899	...	Sidecar spring holding down 'U' clip, short	3	All Models
E3224	...	Sidecar spring holding down 'U' clip nut	16	All Models
A2/900	...	Sidecar spring holding down "J" clip nut washer		All Models
A2/901	...	Sidecar rear spring shackle	2	All Models
A2/902	...	Sidecar rear spring shackle bolt	2	All Models
E3224	...	Sidecar rear spring shackle bolt nut	2	All Models
A2/903	...	Sidecar bearer bar, front	1	All Models
A2/904	...	Sidecar bearer bar, rear	1	All Models
11664	...	Sidecar bearer bar nut	8	All Models
A2/905	...	Sidecar bearer bar nut washer	4	All Models
A2/906	...	Sidecar bearer bar body attachment bolt	4	All Models
A2/907	...	Sidecar bearer bar body attachment bolt nut	8	All Models
A2/908	...	Sidecar bearer bar body attachment bolt washer	4	All Models
A2/428	...	Sidecar wheel, complete with hub shell only	1	All Models
A2/429	...	Sidecar wheel spoke, short	20	All Models
A2/430	...	Sidecar wheel spoke, long	20	All Models
A2/431	...	Sidecar wheel nipples	40	All Models
A2/432	...	Sidecar wheel rim	1	All Models
A2/433	...	Sidecar wheel hub shell only	1	All Models
A2/434	...	Sidecar hub shell bearing sleeve	1	All Models
A2/435	...	Sidecar hub bearing (single row)	1	All Models
A2/437	...	Sidecar hub bearing oil retaining felt washer	1	All Models
A2/439	...	Sidecar hub bearing oil retaining felt washer, steep cup	1	All Models
A2/440	...	Sidecar hub bearing locking washer	1	All Models
A2/436	...	Sidecar hub bearing (double row)	1	All Models
A2/441	...	Sidecar hub bearing distance piece, near side	1	All Models
A2/442	...	Sidecar hub bearing cover	1	All Models
A2/198	...	Sidecar hub grease nipple	1	All Models
A2/460	...	Sidecar hub spindle	1	All Models
A2/909	...	Sidecar wheel hub end cover	1	All Models
A2/910	...	Sidecar mudguard	1	All Models
A2/911	...	Sidecar mudguard clip	2	All Models
E3798	...	Sidecar mudguard attachment pin, long ...	6	All Models
E5376	...	Sidecar mudguard pin washer	6	All Models
E3223	...	Sidecar mudguard pin nut	6	All Models
52036A	...	Sidecar lamp	1	All Models

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