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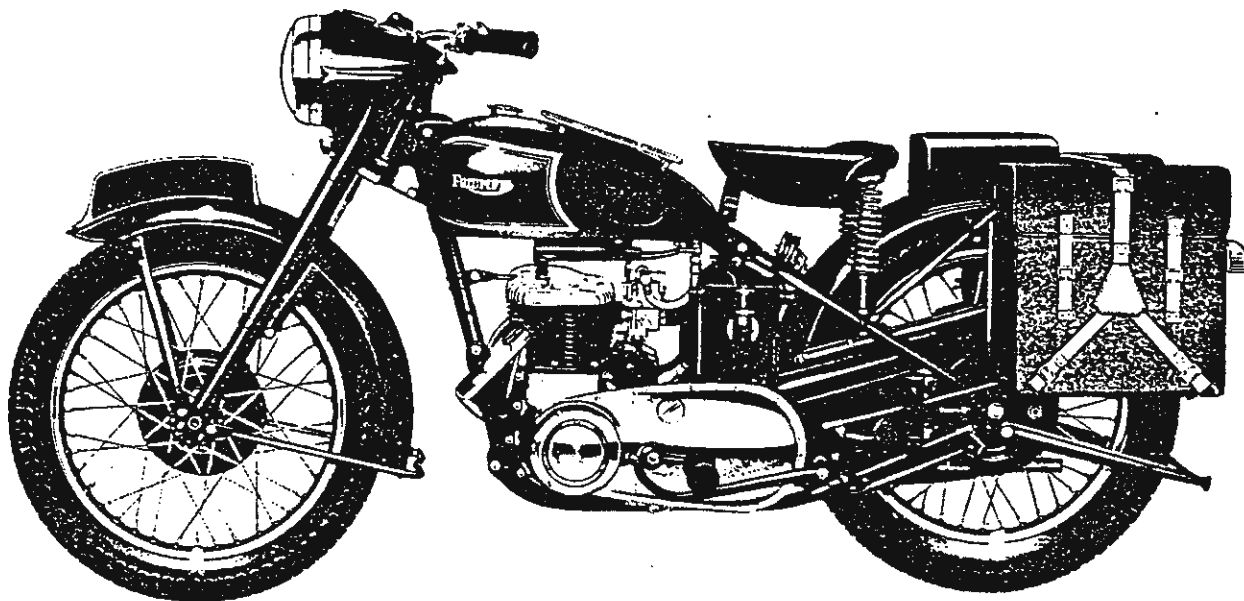
MOTOR CYCLE 500 c.c. SV. TWIN TYPE TRW. 2B TRIUMPH

CONTRACT No. 6/VEHS/16762/CB28B. Cat. Ref. No. 28

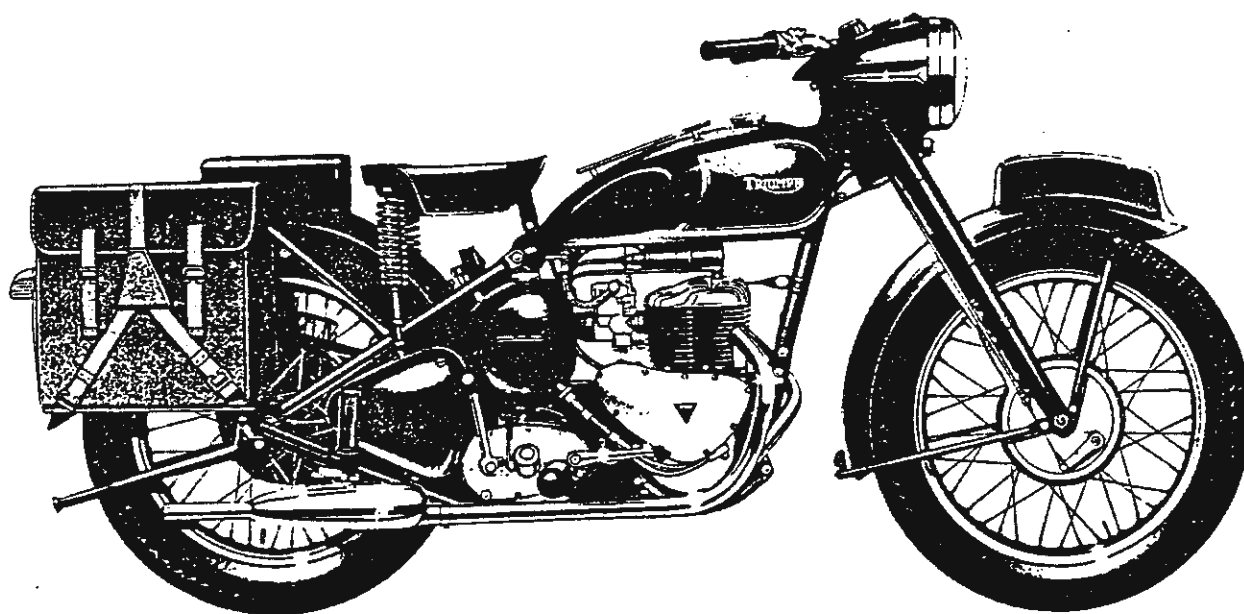
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For machines supplied on Contract 6/VEHS/21330

See page 44. Alterations 2 and 3 only.

For machines supplied on Contract 6/VEHS/22335

See page 44. Alterations 1, 2, 3 and 4.

For machines supplied on Contract 6/VEHS/22589

See page 44. Alterations 1, 2, 3 and 4.

Place Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
ENGINE GROUP				
	ENTRW-2B	Engine complete with distributor, alternator and carburetter	1	
CYLINDER BLOCK				
1-8	E.3524	Block, cylinder	1	
1-34	E.2373	Washer, cylinder block base	1	
1-6	E.3055	Stud, cylinder block to head	10	
1-7	E.3056	Stud, cylinder block to head and torque stay	2	
	E.3102	Stud, cylinder block to carburetter	2	
1-31	E.3058	Stud, cylinder block valve chamber	2	
	GS134	Dowel, cylinder block valve chamber	2	
1-41	S1-51	Nut, cylinder base stud	6	
1-42	S25-3	Washer, cylinder base stud	8	
1-41A	E.1310	Nut, cylinder base stud at valve chamber	2	
CYLINDER HEAD				
1-3	E.3054	Head, cylinder	1	
1-4	E.2387	Gasket, cylinder head	1	
1-1	E.2412	Nut, cylinder head to block studs	12	
1-2	GS308	Washer, cylinder head to block studs	12	
	E.2440	Plug, cylinder head timing	1	
	E.2441	Washer, cylinder head timing plug	1	
TORQUE STAYS				
	E.2939	Stay, engine torque, L/H	1	
	E.2940	Stay, engine torque, R/H	1	
	E.2941	Clip, stay to frame	1	
	E.2412	Nut, stay to engine stud	2	
	F.1031	Bolt, stay to frame clip	1	
	PO.172A	Nut, stay to frame clip	1	
	S25-3	Washer, stay to frame clip	1	
VALVES				
1-9	E.2382	Valve, inlet	2	
1-9	E.2383	Valve, exhaust	2	
1-10	E.3062	Guide, inlet and exhaust	4	
1-12	E.2413	Spring, inlet and exhaust valve	4	
1-11	E.2384	Collar, valve spring top	4	
1-13	E.2417	Collar, valve spring bottom	4	
1-14	WE259A	Cotter, valve split	8	
TAPPETS				
1-18	E.3490	Tappet	4	
1-15	E.2375	Adjuster, tappet	4	
1-16A	E.3491	Spring, tappet adjuster	4	
1-17	E.2434	Distance piece, tappet	2	
1-16	E.3492	Cap, tappet adjuster spring	4	
VALVE CHAMBER COVER				
1-30	E.3099	Cover, valve chamber	1	
1-19	E.2446	Washer, valve chamber joint	1	
1-33	E.2386	Domed nut, valve chamber cover	2	
1-22	E.2377	Spindle, exhaust valve lifter	1	
	E.2936	Washer, spindle oil seal	1	
1-20	E.2378	Lever, spindle internal	2	

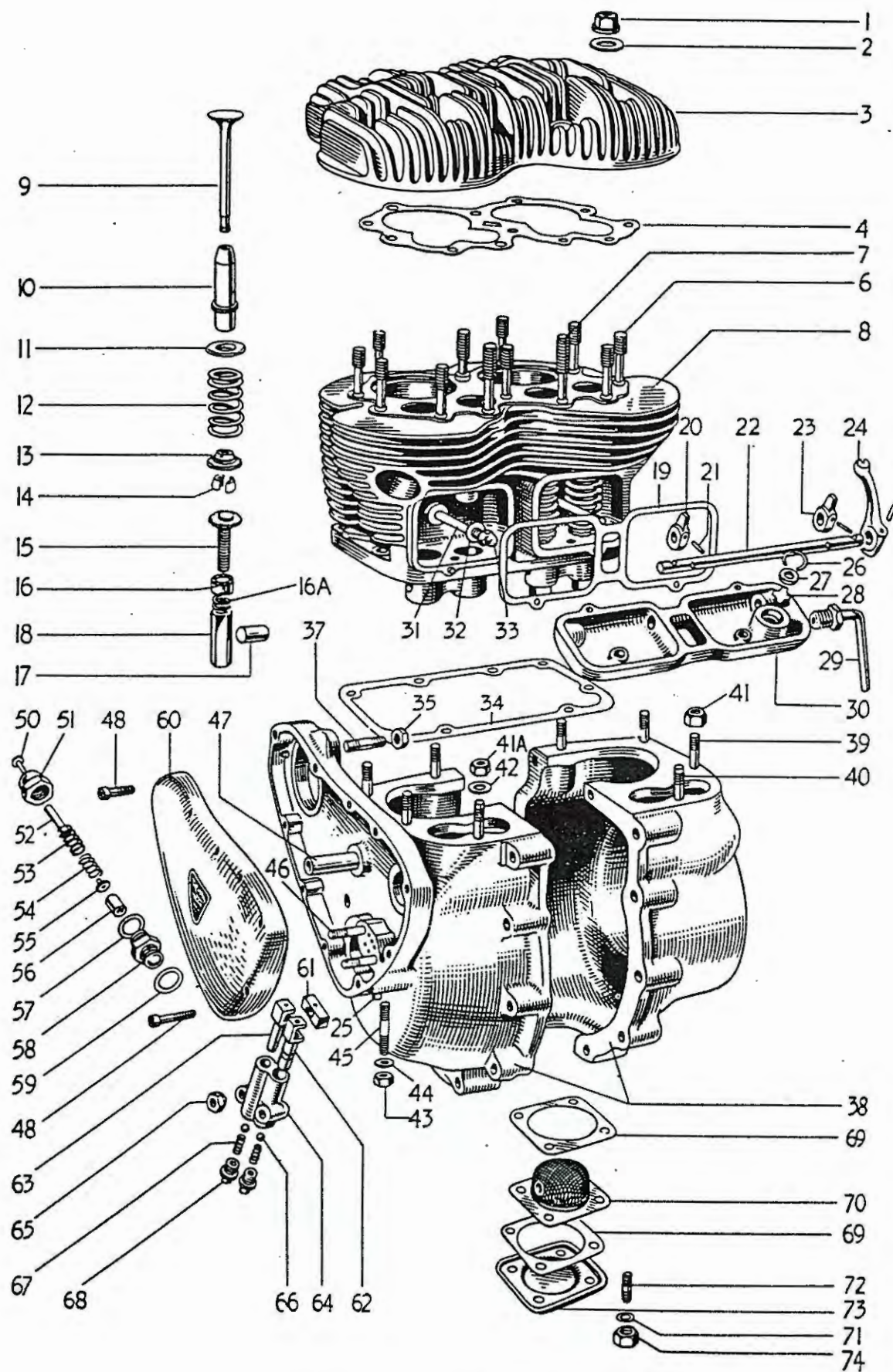


Fig. 1. CRANKCASE, CYLINDER BLOCK AND HEAD.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
Valve Chamber Cover—continued				
1-24	E.2379	Lever, spindle external	1	
1-21	E.2380	Taper pin, levers to spindle	3	
1-29	E.3497	Pipe, crankcase breather assembly	1	
	F.3339	Extension pipe, crankcase breather	1	
1-28	E.3080	Diaphragm, crankcase breather	1	
1-27	E.2906	Plate, diaphragm retaining	1	
1-26	E.1767	Circlip, diaphragm retaining plate	1	
PISTONS AND RINGS				
2-3	CP.105	PISTON COMPLETE	2	
2-1	E.656	Ring, piston compression	2	
2-1A	*E.3048	Ring, (taper) piston compression	2	
2-2	GE.29	Ring, piston scraper	2	
2-4	E.2322	Pin, piston gudgeon	2	
2-5	E.2323	Circlip, gudgeon pin	4	
2-3	CP.105/20	PISTON, COMPLETE 0.020" O/S	2	
2-1	E.656/20	Ring, piston compression 0.020" O/S	2	
2-1A	*E.3048/20	Ring, (taper) piston compression 0.020" O/S	2	
2-2	GE.29/20	Ring, piston scraper 0.020" O/S	2	
2-4	E.2322	Pin, piston gudgeon	2	
2-5	E.2323	Circlip, gudgeon pin	4	
2-3	CP.105/40	PISTON COMPLETE, 0.040" O/S	2	
2-1	E.656/40	Ring, piston compression, 0.040" O/S	2	
2-1A	*E.3048/40	Ring, (taper) piston compression, 0.040" O/S	2	
2-2	GE.29/40	Ring, piston scraper, 0.040" O/S	2	
2-4	E.2322	Pin, piston gudgeon	2	
2-5	E.2323	Circlip, gudgeon pin	4	
*To be fitted in the middle groove. The upper face of the ring is marked Top, this must face towards the top of the piston.				
CRANKSHAFT AND FLYWHEEL ASSY.				
2-25	E.2328	Flywheel	1	
2-26	E.3522	CRANKSHAFT, L/H SIDE	1	
2-32	E.3114	Stud, L H side crankshaft	1	
2-20	E.2299	Crankshaft, R/H side	1	
2-22	E.3519	Tube, crankshaft oil seal assembly	1	
2-22A	E.3460	Washer oil seal tube (rubber)	2	
2-23	E.2329	Bolt, crankshaft to flywheel	2	
2-24	E.1797	Nut, crankshaft to flywheel	2	
CONNECTING RODS				
2-7	E.2324	ROD, CONNECTING C/W BUSHES	2	
2-21	E.2326	Bush, connecting rod big ends	2	
2-6	E.2325	Bush, connecting rod small ends	2	
2-21	E.2326/10	Bush, connecting rod big end, 0.010" O/S	2	
CRANKCASE				
1-38	E.2806/7	CRANKCASE ASSEMBLY C/W BEARINGS	1	
2-28	E.1591	Bearing, L/H side	1	
2-33	E.2816	Disc, L/H bearing	1	LV6/MT7/6023
2-29	E.2926	Oil seal, L/H bearing	1	
2-18	E.2331	Bearing, R/H side (plain)	1	LV6/MT1/PT/212116/N10
2-38	E.2333	Bush, camshaft L/H	1	
2-10	E.2332	Bush, camshaft R/H	1	
2-18	E.2331/10	Bearing, R/H side (plain) 0.010" U/S	1	
1-39	E.2389	Stud, crankcase to cylinder base	6	

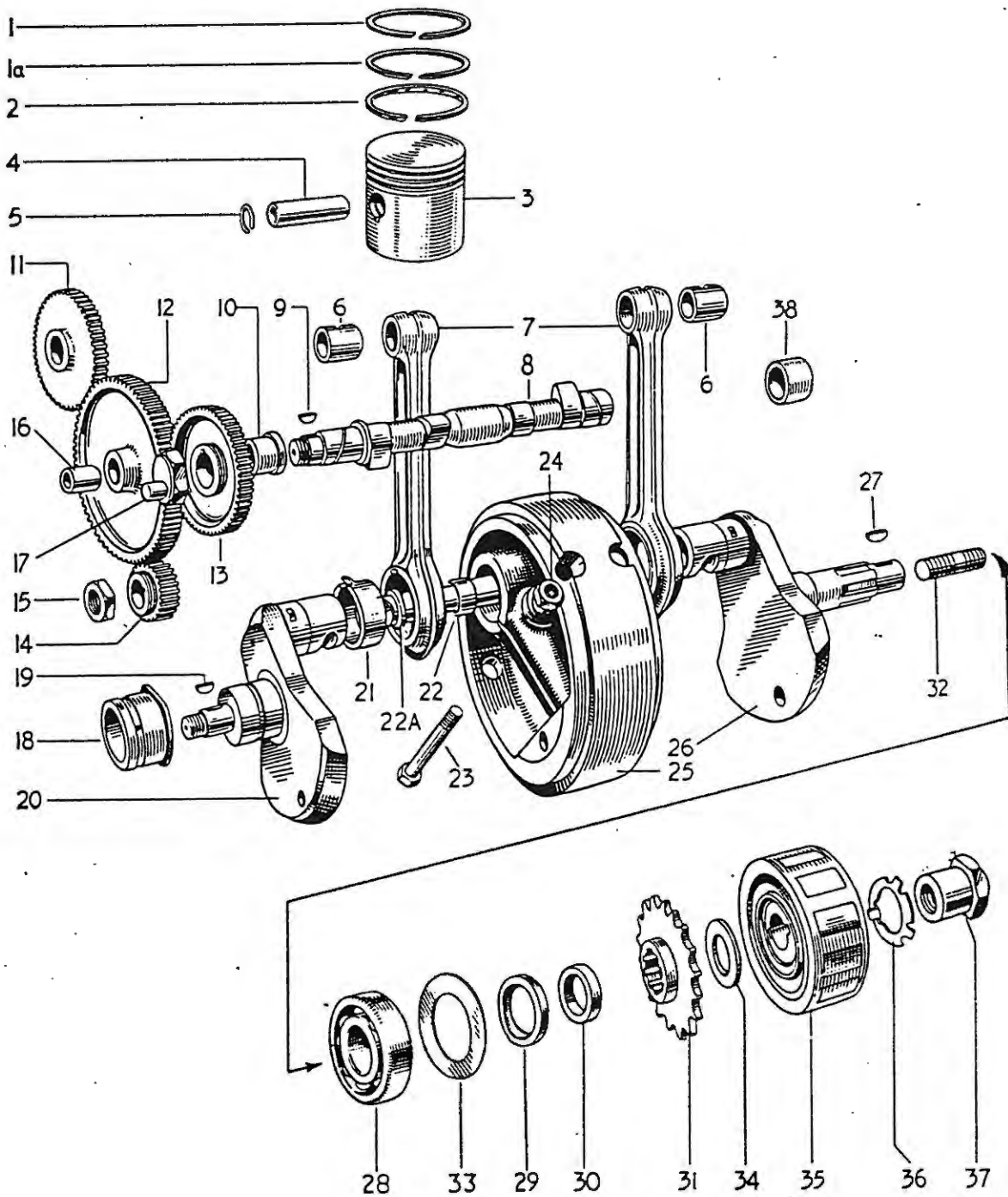


Fig. 2. CRANKSHAFT ASSEMBLY, PISTONS AND TIMING GEARS.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		Crankcase—continued		
1-40	E.2428	Stud, crankcase to cylinder base (spigot) ...	2	
1-46	E.1536	Stud, crankcase to oil pump ...	2	
1-37	E.2022	Stud, crankcase to distributor ...	3	
1-45	E.2022	Stud, crankcase to oil junction block ...	1	
1-25	E.1532	Dowel, crankcase to junction block hollow ...	1	
	E.1579	Dowel, crankcase halves ...	1	
1-72	E.1540	Stud, crankcase to oil filter ...	4	
	S46-15	Plug, crankcase R/H inspection ...	1	
	PT.104B	Washer, crankcase R/H inspection plug ...	1	
	E.2342	Pipe, crankcase oil return ...	1	
	E.1509	Clip, crankcase oil return pipe ...	1	
	E.1645	Screw, crankcase oil return pipe ...	1	
	E.2853	Plug, crankcase L/H upper rear stud ...	1	
	GS761	Washer, crankcase L/H upper rear stud ...	1	
1-47	E.2334	Spindle, intermediate timing gear ...	1	
5-4	E.2437	Bolt, crankcase top rear ...	1	
	S25-3	Washer, crankcase top rear bolt ...	1	
	E.1647	Screw, crankcase internal boss ...	1	
		See page 15 for Engine Plate, Studs and Nuts.		
		CRANKCASE FILTER		
1-70	E.2343	Filter, crankcase oil ...	1	
1-69	E.2344	Washer, filter joint ...	2	
1-73	E.2345	Cover, filter ...	1	
1-74	F.879	Nut, filter securing ...	4	
1-71	E.1612	Washer, filter bolt spring ...	4	
		CRANKCASE UNDERSHIELD		
	F.3079	Undershield, crankcase ...	1	
	F.3078	Bracket, undershield ...	1	
	F.1369	Bolt, undershield bracket ...	2	
	F.879	Nut, undershield bracket bolt ...	2	
		OIL PUMP		
	E.2354	OIL PUMP COMPLETE ...	1	
1-64	E.2355	Body, oil pump ...	1	
1-63	E.2358	Plunger, oil pump feed ...	1	
1-62	E.2359	Plunger, oil pump scavenge ...	1	
1-61	E.495	Slider block, oil pump ...	1	
1-66	S70-7	Ball, oil pump valve ...	2	
1-67	E.403	Spring, oil pump valve ...	2	
1-68	E.2360	Plug, oil pump valve ...	2	
	E.2356	Washer, oil pump joint ...	1	
1-63	F.879	Nut, oil pump securing ...	2	
	E.1612	Washer, oil pump securing nut ...	2	
		OIL RELEASE VALVE AND PRESSURE INDICATOR		
	E.2795	VALVE ASSEMBLY, OIL RELEASE AND PRESSURE INDICATOR ...	1	
1-58	E.2794	Body, oil release valve ...	1	
1-56	GS251	Piston, oil release valve ...	1	
1-53	E.2788	Spring, oil release valve main ...	1	
1-54	E.2789	Spring, oil release valve auxiliary ...	1	
1-51	E.2790	Cap, oil release valve body ...	1	
1-57	GS.254	Washer, oil release valve cap ...	1	
1-50	E.2791	Shaft, indicator ...	1	

LV6/MT7/163

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		Oil Release Valve—continued		
1-52	E.2793	Tube, indicator rubber	1	
1-55	E.2792	Nut, indicator shaft	1	
1-59	E.1670	Washer, oil release valve body	1	
		TIMING GEAR COVER		
1-60	E.2297	Cover, timing gear	1	
1-48	E.3439	Screw, timing gear cover (long)	1	
1-48	E.3437	Screw, timing gear cover (short)	9	
		TIMING GEARS		
2-14	E.2346	Pinion, crankshaft timing (28T)	1	
2-19	GS.305	Key, crankshaft timing pinion	1	
2-15	E.2419	Nut, crankshaft timing pinion	1	
2-8	E.2301	Camshaft	1	
2-13	E.2352	Pinion, camshaft (56T)	1	
2-9	E.1558	Key, camshaft pinion	1	
2-17	E.1463	Nut, camshaft pinion eccentric	1	
2-12	E.2998	WHEEL, INTERMEDIATE GEAR (85T)	1	
2-16	E.2999	Bush, intermediate gear wheel	1	
		For distributor drive see page 37.		
		ENGINE SPROCKET AND SHOCK ABSORBER		
2-31	E.3108/19	Sprocket, engine (19T)	1	
2-30	E.3129	Collar	1	
2-34	E.3116	Washer, rotor backing	1	
2-27	E.3115	Key, rotor to crankshaft	1	
		For A.C. Generator, rotor securing nut and fittings, see page 38.		
		EXHAUST SYSTEM GROUP		
		EXHAUST PIPES		
	E.2947	Pipe, exhaust L/H	1	
	E.2949	Pipe, exhaust R/H	1	
	E.2857	Clip, exhaust L/H to extension pipe	1	
	TE.164D	"D" washer, clip bolt	1	
	TE.164E	Bolt, clip	1	
	TE.164C	"D" Nut, clip bolt	1	
		SILENCER		
	E.3450	Silencer	1	
	E.2857	Clip, silencer to exhaust pipe	1	
	TE.164D	"D" washer, clip bolt	1	
	TE.164E	Bolt, clip	1	
	TE.164C	"D" nut, clip bolt	1	
	H.570	Bolt, silencer to frame	1	
	T.224	Nut, silencer to frame bolt	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
GEARBOX GROUP				
	T.1336	Gearbox assembly less clutch	1	
GEARBOX CASING				
3-1	T.909	CASING WITH BUSHES, GEARBOX ...	1	
3-33	T.911	Bush, layshaft	1	
3-34	T.912	Peg, layshaft bush	1	
3-35	T.981	Disc, layshaft bush	1	
3-36	T.341	Bush, camplate spindle	1	
3-94	E.3449	Peg, camplate spindle bush	1	
3-2	T.989	Dowel, casing to inner cover	1	
3-3	E.698	Stud, gearbox casing	2	
3-28	T.448	Bearing, high gear	1	LV6/MT7/4363
3-29	T.946	Oil seal, bearing	1	LV6/MT1/PT/250118/N10
3-30	E.489	Circlip, bearing retaining	1	
3-46	T.44	Plunger, gear control camplate	1	
3-48	T.373	Spring, camplate plunger	1	
3-47	T.372	Nut, camplate plunger spring domed	1	
3-14	S46-15	Plug, gearbox drain	1	
3-15	PT.104B	Washer, gearbox drain plug	1	
INNER COVER				
3-7	T.1307	COVER WITH BUSHES, GEARBOX INNER	1	
3-66	T.396	Quadrant, gear indicator	1	Not serviced
3-67	D.208-17	Pin, gear indicator quadrant... ..	2	Not serviced
3-33	T.911	Bush layshaft	1	
3-34	T.912	Peg, layshaft bush	1	
3-37	T.412	Bush, footchange spindle inner	1	
3-11	T.45	Stop, K/S quadrant	1	
3-8	T.323A	Stud, gearbox inner cover	1	
3-31	S35-7	Bearing, mainshaft	1	LV6/MT7/6013
3-32	T.280	Circlip, mainshaft bearing	1	
3-14	S46-15	Plug, level	1	
3-15	PT.104B	Washer, level plug	1	
3-42	T.397	Quadrant, gear operating	1	
3-43	T.399	Spindle, gear operating quadrant	1	
		Split pin, $1\frac{1}{2}'' \times \frac{3}{16}''$ dia.	1	
3-63	T.395	Finger, gear indicator	1	
3-64	T.224	Nut, gear indicator	1	
3-65	S25-3	Washer, gear indicator	1	
	E.3436	Screw, inner cover to casing (long)	1	
	E.3437	Screw, inner cover to casing	3	
For speedometer drive parts, see page 39.				
OUTER COVER				
3-6	T.935	COVER WITH BUSHES, GEARBOX OUTER	1	
3-38	T.57	Bush, footchange spindle outer	1	
3-39	T.23	Bush, kickstarter outer	1	
3-72	T.47	Peg, kickstarter spring anchor	1	
3-53	T.454	Stud, footchange guide plate	4	
3-12	E.1564	Cap, gearbox oil filler	1	
3-13	E.1577	Washer, gearbox oil filler joint	1	
	E.3442	Screw, outer cover to casing (long)	1	
	E.3438	Screw, outer cover to casing	1	
	E.3437	Screw, outer cover to inner cover	2	
	E.3439	Screw, outer cover to inner cover (long)	1	
3-4	S1-51	Nut, outer cover to casing	3	

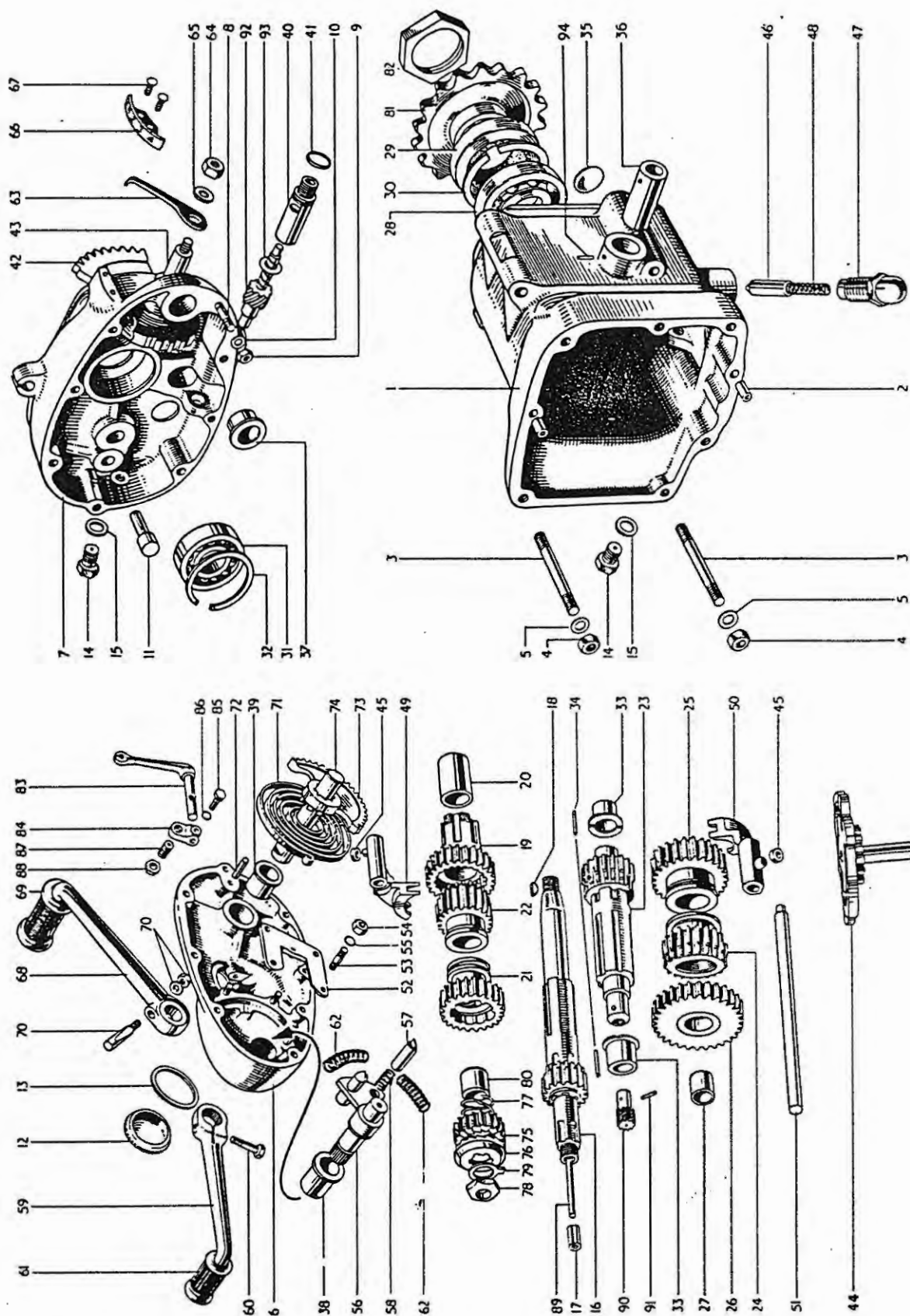


Fig. 3. GEARBOX SHAFTS, GEARS AND CASING.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		Outer Cover—continued		
3-5	S.25-3	Washer, outer cover to casing nut	3	
		SHAFTS AND GEARS		
3-16	T.914	MAINSHAFT C/W LOW GEAR (16T)	1	
3-17	PT.108B	Bush, mainshaft for clutch rod	1	
3-18	S66-1	Woodruff Key No. 6	1	LV6/MT1/19637
4-1	T.1047	Nut, clutch to mainshaft	1	
4-2	T.1045	Washer, clutch to mainshaft plain	1	
4-3	T.1046	Washer, clutch to mainshaft lock	1	
3-19	T.969	GEAR, MAINSHAFT HIGH (28T)	1	
3-20	T.920	Bush, mainshaft high gear	1	
3-21	T.917	Gear, mainshaft 3rd (24T)	1	
3-22	T.968	Gear, mainshaft 2nd (19T)	1	
3-23	T.971	Layshaft, c/w high gear and speedo gear (8T)	1	
3-24	T.930	Gear, layshaft, 3rd (22T)	1	
3-25	T.974	Gear, layshaft, 2nd (27T)	1	
3-26	T.926	GEAR, LAYSHAFT, LOW (30T)	1	
3-27	T.928	Bush, layshaft, low gear	1	
		GEAR CONTROL (SELECTOR MECHANISM)		
3-44	T.500	Camplate, gear control	1	
3-45	NT.261	Roller, gear control camplate	2	
3-49	T.260B	Fork, gear control selector mainshaft	1	
3-50	T.913	Fork, gear control selector layshaft	1	
3-51	T.291	Rod, gear control forks	1	
		GEAR CONTROL (ENCLOSED FOOTCHANGE)		
3-52	T.407	Plate, footchange guide	1	
3-54	F.879	Nut, footchange guide plate stud	4	
3-55	E.1612	Washer, shakeproof, footchange guide plate stud	4	
3-56	T.408/9	Quadrant, gearchange plunger	1	
3-57	T.406	Plunger, gear quadrant	2	
3-58	T.405	Spring, gear quadrant plunger	2	
3-62	T.404	Spring, footchange pedal return	2	
3-59	T.398	Pedal, footchange	1	
3-60	W.932	Setscrew, footchange pedal	1	
3-61	T.449	Rubber, pedal	1	
		GEARBOX FITTINGS		
6-32	T.717	Plate, gearbox mounting	2	
6-78	T.456	Stud, gearbox	2	
6-79	S.1-51	Nut, gearbox stud	3	
6-80	T.461	Nut, gearbox stud	1	
	S.26-3	Washer, gearbox stud spring	2	
6-18	F.1681	Bolt, gearbox to frame clamp	1	
6-19	S.4-13	Nut, gearbox clamp bolt	1	
	S.25-8	Washer, gearbox clamp bolt	1	
6-20	F.3108	Bolt, gearbox pivot	1	
6-21	PO.172A	Nut, gearbox pivot bolt	1	
	S26-1	Washer, gearbox pivot bolt	1	
6-82	T.887	Adjuster, primary chain	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
KICKSTARTER				
3-68	T.1270	FOLDING KICKSTARTER CRANK ASSY.	1	LV6/MT7/5912
	T.1271	Crank, kickstarter	1	
	T.1167	Spring, crank for ball	1	
	S.70-3	Ball, crank for pedal	1	
	T.1272	Pedal, kickstarter	1	
	T.1273	Bolt, pedal pivot	1	
3-69	F.1814	Rubber, pedal	1	
3-70	S52-1	Cotter pin, with nut and washer	1	
3-71	T.31	Spring, kickstarter return	1	
3-73	T.25A	Quadrant, kickstarter	1	
3-74	T.24A	Shaft, kickstarter axle	1	
3-75	T.730	Pinion, kickstarter	1	
3-76	T.731	Ratchet, kickstarter	1	
3-80	T.1338	Sleeve, kickstarter pinion	1	
3-77	T.1250	Spring, kickstarter pinion	1	
3-78	NT.297	Nut, kickstarter ratchet	1	
3-79	T.732	Washer, kickstarter ratchet lock	1	
GEARBOX SPROCKET				
3-81	T.471A	Sprocket, gearbox (18T)	1	
3-82	T.440	Nut, gearbox sprocket locking	1	
CLUTCH AND SHOCK ABSORBER				
	T.1360	CLUTCH ASSEMBLY	1	
4-4	T.940	Clutch housing with sprocket	1	
	T.472	Ring, clutch bearing	1	
4-13	T.394	Roller	20	
4-5	T.1037	Centre, clutch	1	
4-12	T.418	Hub, clutch	1	
4-14	T.1362	Plate, clutch driving bonded	4	
4-16	T.1363	Plate, clutch driven	5	
4-17	T.429	Spring, clutch	4	
4-18	T.423	Pin, clutch spring	4	
4-19	T.427	Nut, clutch spring pin	4	
4-20	T.425	Cup, clutch spring	4	
4-21	T.986	Plate assembly, clutch pressure	1	
	T.422	Button, clutch pressure plate	1	
4-6	T.1039	Plate, inner shock absorber retaining	1	
4-7	T.1040	Screw, inner and outer retaining plates	8	
4-8	T.1041	Spider, shock absorber	1	
4-9	T.1185	Rubber insert, driving	4	
4-10	T.1043	Rubber insert, rebound	4	
4-11	T.1044	Plate, outer shock absorber retaining	1	
CLUTCH CONTROL				
3-83	T.487	Lever, clutch operating	1	
	T.495	Cap, clutch operating lever rubber	1	
3-84	T.402	Arm, clutch operating lever	1	
3-85	T.401	Peg, clutch operating lever	1	
3-86	E.1612	Washer, clutch operating peg (shakeproof)	1	
3-87	T.413	Pin, clutch lever adjusting with ball	1	
3-88	T.453	Nut, clutch lever adjusting pin locking	1	
3-89	T.455	Rod, clutch lever operating	1	

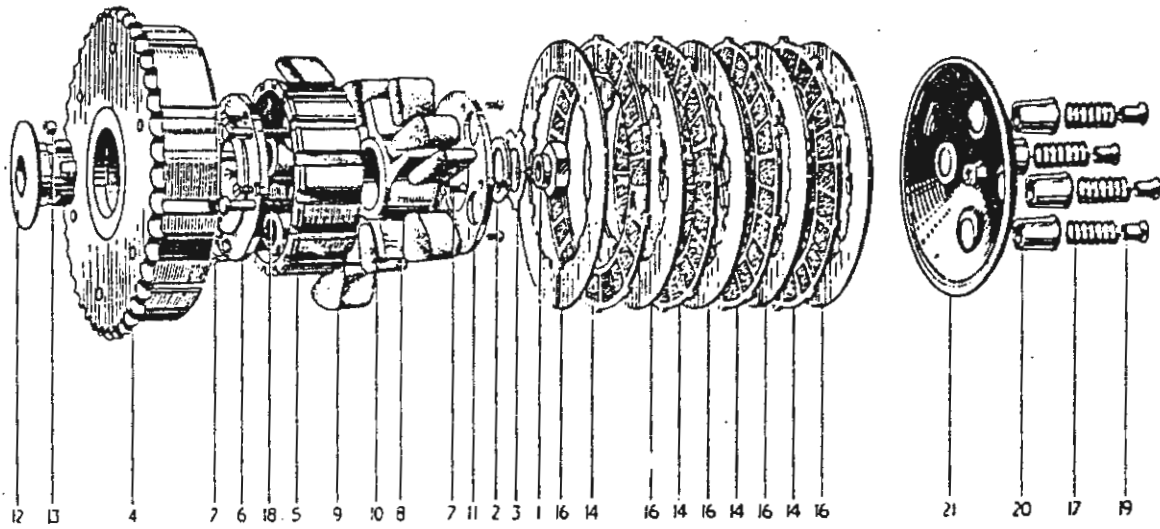


Fig. 4. CLUTCH AND SHOCK ABSORBER.

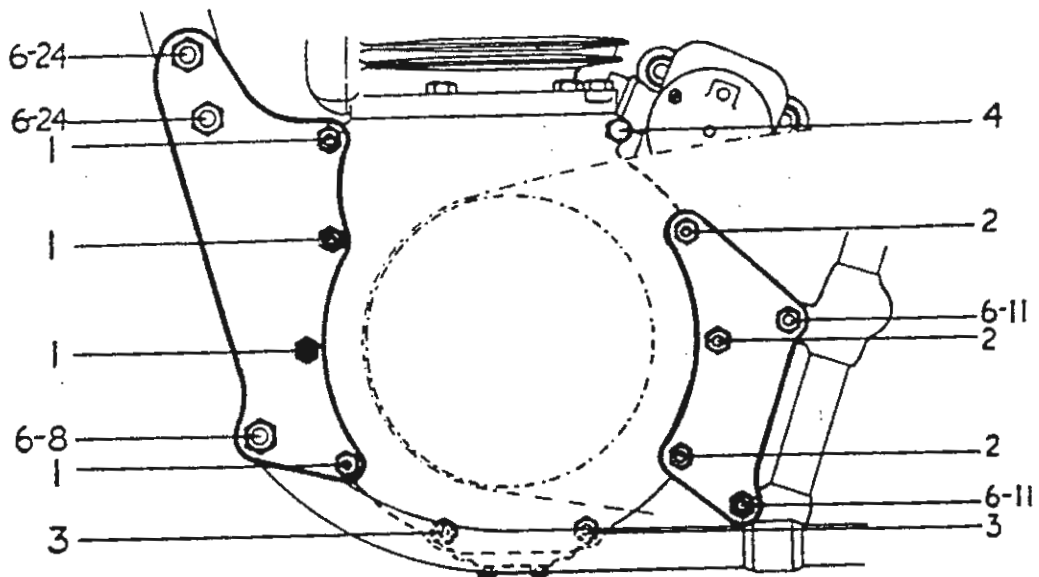


Fig. 5. ENGINE PLATES, STUDS AND NUTS.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number	
FRAME GROUP					
FRONT PORTION					
6-2	F.3295	Frame, front portion	1	LV6/MT1/TT/NC.6057	
6-12	E.1023	Stud, seat lug to back stays	1		
6-9	PO.172A	Nut, seat lug to back stays stud	2		
	S26-1	Washer, seat lug to back stays stud	2		
6-13	F.994	Stud, frame to chain stay seat tube	1		
6-14	S1-30	Nut, frame to chain stay seat tube stud	2		
6-7	F.1682	Stud, oil tank and air filter to frame	2		
	SCZ.45	Washer, frame to chain stay seat tube stud	2		
6-3	NW100	Lubricator, steering column	1		
REAR PORTION					
6-67	F.3319	Frame, rear portion	1	LV6/MT1/TT/NC.6057	
6-58	F.969	Screw, rear chain adjuster	2		
6-59	F.1008	Locknut, rear chain adjuster screw	2		
6-29	F.3067	Plate, engine front assembly	1		
6-30	F.3070	Plate, engine rear, L/H	1		
6-31	F.3071	PLATE ENGINE REAR, R/H	1		
	F.1117	Dowel, footrest to engine plate	2		
ENGINE PLATE AND CRANKCASE STUDS, NUTS AND WASHERS					
6-24	F.1711	Stud, engine plate to frame	2		LV6/MT1/TT/NC.6057
6-25	PO.172A	Nut, for F.1711 stud	4		
	S26-1	Washer, for PO.172A nut	4		
6-8	F.839	Stud, engine plate to frame, front (bottom)	1		
6-6	PO.172A	Nut, for F.839 stud	2		
	S26-1	Washer, for PO.172A nut	2		
6-11	E.654	Stud, engine plate to frame, rear	2		
6-10	S1-51	Nut, for E.654 stud	4		
	S26-3	Washer, for S1-S1 nut	4		
5-1	E.2888	Stud, crankcase to engine plate, front	4		
	S1-51	Nut, for E.2888 stud	6		
	E.2889	Nut, for E.2888 stud (bottom front)	2		
	S26-3	Washer, for S1-S1 and E.2889 nut	8		
5-2	E.654	Stud, crankcase to engine plate, rear	3		
	S1-51	Nut, for E.654 stud	6		
	S26-3	Washer, for S1-S1 nut	6		
5-3	E.2555	Stud, crankcase bottom	2		
	S1-51	Nut, for E.2555 stud	4		
	S25-3	Washer, for S1-S1 nut	4		

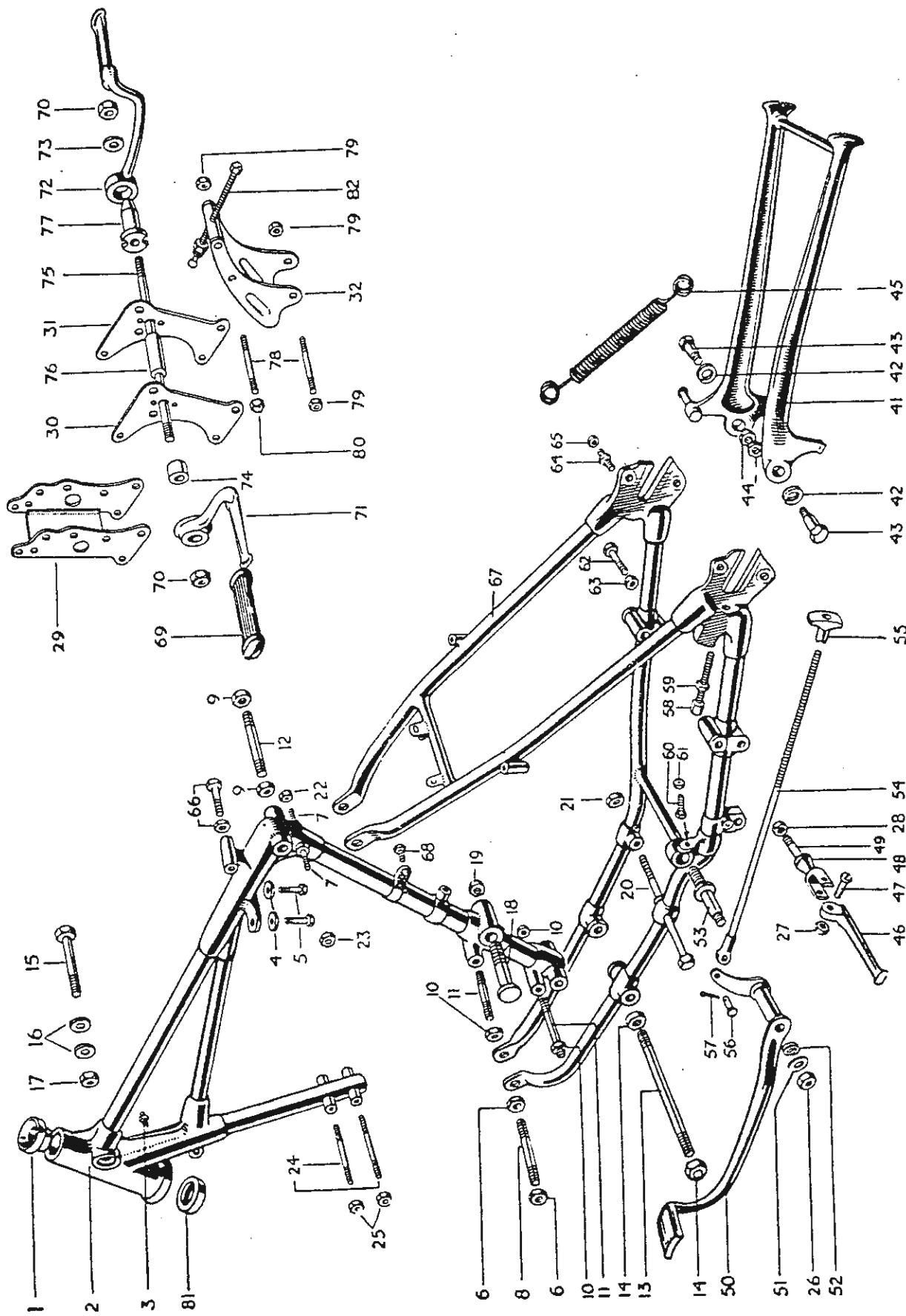


FIG. 6. FRAME ARRANGEMENT.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
FRONT FORK GROUP				
	H.988	FORK ASSEMBLY	1	
7-1	H.663A	Lug, fork head	1	
7-2	F.1760	Bolt, head lug pinch	1	
7-3	H.379	Nut, head lug bolt	1	
7-4	H.660	"U" bolt, handlebar clamp	2	
	S.25-3	Washer, handlebar clamp	4	
7-5	S1-51	Nut, handlebar clamp	4	
7-6	H.970	Crown lug and stem, fork	4	
7-7	H.405	Nut, crown and stem sleeve	1	
7-8	H.941	Bolt, crown and stem to stanchion pinch ...	2	
7-9	H.975	Nut, crown and stem to stanchion pinch bolt	2	
	E.2288	Washer, crown and stem to stanchion pinch	2	
7-10	H.799	Cover, nacelle L/H	1	
7-11	H.800	Cover, nacelle R/H	1	
7-15	H.420	Washer, cover tube felt	2	
7-16	H.414	Cover tube bottom, c/w wheel spindle lug L/H	1	
7-17	H.415	Cover tube bottom, c/w wheel spindle lug R/H	1	
7-18	H.519	Plug, cover tube drain	2	
7-19	H.430	Washer, cover tube drain plug	2	
7-20	F.1760	Bolt, L/H cover tube wheel lug pinch ...	1	
7-21	H.379	Nut, L/H cover tube wheel lug bolt ...	1	
7-22	H.390	Sleeve, cover tube dust excluder	2	
7-23	H.391	Washer, cover tube dust excluder sleeve felt sleeve felt	2	
7-24	H.445	Washer, inner retaining for H.391	2	
7-25	H.431	Washer, outer retaining for H.391	2	
7-26	H.441	Bearing, cover tube top	2	
7-27	H.382A	Stanchion	2	
7-28	H.519A	Plug, stanchion oil filler	2	
7-29	H.430	Washer, stanchion oil filler	2	
7-30	H.432A	Nut, stanchion to top lug	2	
7-31	H.443	Bearing, stanchion lower	2	
7-32	H.444	Nut, stanchion hydraulic stop	2	
7-33	H.750	Spring, main (identification mark, Green)	2	
7-34	H.399A	Rod, oil restrictor	2	
7-35	H.452	Restrictor, oil	2	
7-36	H.453	Cup, oil restrictor rod	2	
7-37	H.454	Pin, oil restrictor rod cup	2	
7-38	F.879	Nut, oil restrictor rod	2	
7-39	H.394	Tube, pressure	2	
7-40	H.1012	Body, pressure tube valve	2	
7-41	H.397	Sleeve, pressure tube support	2	
	H.500	Pin, valve body	2	
7-42	H.398	Bolt, pressure valve body to lug	2	
7-43	E.1335	Washer, pressure valve body to lug ...	2	
The fork assembly part number H.988 also includes the steering damper as listed on page 20.				
7-12	H.917	Top unit, nacelle	1	
	H.669	Grommet, handlebar rubber	2	
	H.689	Screw, top unit to bottom unit (rear) ...	2	
	H.691	Nut for H.689	2	
	E.2880	Washer for H.691	2	
7-13	H.623	Motif (flash) L/H	1	
7-14	H.624	Motif (flash) R/H	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		Front Fork—continued		
	H.688	Screw, motif front	2	
	H.691	Nut, motif front	2	
	E.2880	Washer, for H.691	2	
	H.687	Screw, top and bottom units	2	
		STEERING CUPS, CONES AND BALLS		
6-1	H.437	Cup, frame lug, top	1	
6-81	H.111	Cup, frame lug, bottom	1	
7-44	H.438	Cone, head lug top	1	
7-45	H.439	Cone, crown and stem bottom	1	
	S.70-4	Ball, top race $\frac{3}{8}$ "	22	LV6/MT7/162
	S.70-3	Ball, bottom race $\frac{1}{4}$ "	20	LV6/MT7/5912
7-46	H.407	Cover, top cone dust	1	
		STEERING DAMPER		
7-47	H.536	Knob, with rod	1	
7-48	H.565	Washer, rod	1	
7-49	H.408	Sleeve, rod adjusting	1	
7-50	H.409	Pin, securing sleeve	1	
7-51	H.724	Plate, damper anchor	1	
7-52	F.1718	Bolt, damper anchor plate	1	
7-53	H.518	Nut, damper anchor plate bolt	1	
	S25-3	Washer, damper anchor plate bolt	1	
7-54	H.435	Disc, damper friction	1	
7-55	H.95	Plate, friction disc spring	1	
		FRONT WHEEL GROUP		
	W.938	WHEEL, FRONT, LESS BEARINGS AND BRAKE ASSEMBLY	1	
	W.351	Rim, front wheel	1	
	W.933	Spoke, short $6\frac{3}{8}$ " $\times$ 10G $\times$ 83° R/H, complete with nipple	10	
	W.934	Spoke, short $6\frac{3}{8}$ " $\times$ 10G $\times$ 94° R/H, complete with nipple	10	
	W.660	Spoke, long $8\frac{1}{2}$ " $\times$ 10G $\times$ 88° L/H, complete with nipple	10	
	W.661	Spoke, long $8\frac{1}{2}$ " $\times$ 10G $\times$ 90° L/H, complete with nipple	10	
	S79-2	Nipple, spoke	40	
	W.573A	Hub	1	
8-32	W.940	Drum, brake	1	
	W.62	Bolt, brake drum	8	
8-10	S1-51	Nut, brake drum bolt	8	
8-11	W.63	Lockplate, brake drum nut	4	
8-1	W.578	Spindle, front wheel hub	1	
8-5	W.761	Sleeve and collar, front wheel spindle	1	
8-8	W.544	Nut, front wheel spindle	1	
8-7	W.545	Washer, front wheel spindle nut	2	LV6/MT7/6083
8-3	W.653	Bearing, front wheel ball	1	
8-4	W.481	Distance piece, ball bearing	1	
8-9	W.582	Ring, ball bearing, retaining	1	
8-2	W.583	Cap, ball bearing, dust	1	

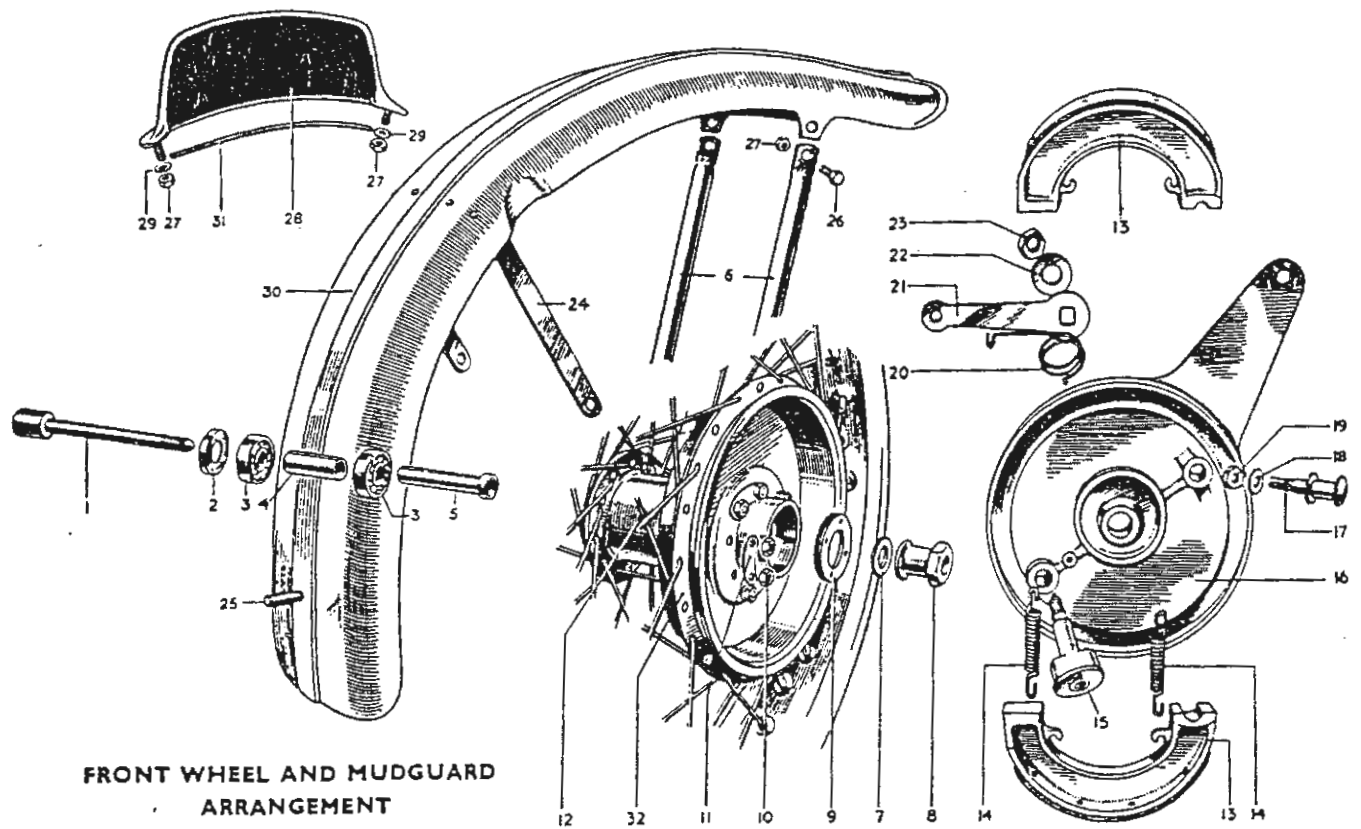


Fig. 8. FRONT WHEEL AND MUDGUARD.

SPECIAL NOTE : WHEEL BUILDING. Spokes with specially angled heads ensures very sturdy wheel contruction. To maintain this condition, state clearly when ordering sundry spokes :—

(a) Side of wheel, i.e. L/H or R/H.

(b) Whether head of spoke is toward or away from wheel centre, i.e., Front wheel: 83° towards centre. 90° away from centre. 88° towards centre. 94° away from centre.

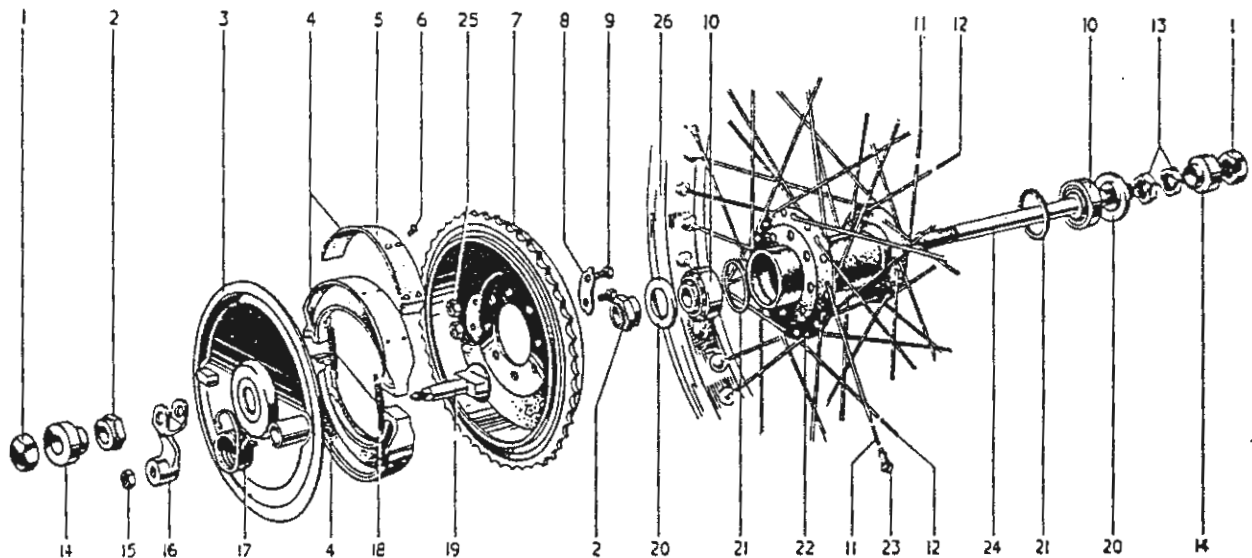


Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
Front Wheel—continued				
FRONT WHEEL BRAKE				
8-16	W.585	Plate, front brake anchor	1	
8-17	W.588	Pin, front brake shoe fulcrum	1	
8-19	PO.172A	Nut, front brake shoe fulcrum pin	1	
8-18	E.2288	Washer, front brake shoe fulcrum pin	1	
	W.591	Abutment, brake cable adjuster	1	
8-13	W.93	SHOE, BRAKE C/W LINING	2	
	NW.243	Lining, brake shoe	2	
	W.129	Rivets, brake lining	16	
8-14	W.135	Spring, brake shoe return	2	
8-15	W.386A	Cam, brake	1	
8-21	W.589	Lever, front brake cam	1	
8-23	S1-51	Nut, front brake cam lever	1	
8-22	S25-6	Washer, front brake cam lever nut	1	
8-20	W.592	Spring, front brake cam lever return	1	
	WF.32	Pin, front brake lever pivot	1	
		Split pin, pivot pin $\frac{1}{8}$ " dia. $\times$ $\frac{1}{2}$ "	1	
REAR WHEEL GROUP				
	W.889	WHEEL, REAR, LESS BEARINGS AND BRAKE ASSEMBLY	1	
9-26	W.270A	Rim, rear wheel WM.3-19	1	
9-12	NW.125X	Spoke, $8\frac{1}{2}$ " $\times$ 9G $\times$ 100° L/H and R/H, complete with nipple	20	
9-11	NW.125	Spoke, $8\frac{1}{2}$ " $\times$ 9G $\times$ 76° L/H and R/H, complete with nipple	20	
9-23	TW.5	Nipple, spoke	40	
9-22	W.861	Hub	1	
9-7	W.951	Drum and sprocket, rear brake	1	
9-9	W.62	Bolt, rear hub to brake drum	8	
9-25	S1-51	Nut, rear hub to brake drum bolt	8	
9-8	W.63	Lockplate, nut to brake drum bolt	8	
9-21	NW.225	Ring, bearing backing	2	
9-10	W.7A	Bearing, rear wheel taper roller	2	LV6/MT7/TN/1163X/1120N1
9-20	W.12	Cap, bearing dust	1	
9-24	W.61	Spindle, rear wheel hub	1	
9-13	W.4	Nut, bearing adjustment lock R/H side	2	
9-14	W.6	Collar, chain adjuster thrust	2	
9-1	TS.42	Nut, rear wheel hub	2	
	WM.3	Bolt, tyre security	2	LV6/MT14/26293
REAR WHEEL BRAKE				
9-3	W.762	Plate, rear brake anchor	1	
9-2	W.5	Locknut, rear brake anchor plate	2	
9-4	W.93	SHOE, BRAKE C/W LINING	2	
9-5	NW.243	Lining, brake shoe	2	
9-6	W.129	Rivet, brake lining	16	
9-18	W.135	Spring, brake shoe return	2	
9-19	W.856	Cam, brake	1	
9-16	W.74A	Lever, brake cam	1	
9-15	S1-52	Nut, brake cam lever	1	
9-17	W.123	Spring, brake cam lever return	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
MUDGUARD GROUP				
FRONT MUDGUARD				
8-30	H.566	MUDGUARD ASSY, LESS FRONT STAYS	1	
8-24	H.427	Bridge, mudguard centre support ...	1	
	NF.658	Rivet, mudguard centre bridge ...	4	
8-6	H.569	Stay, mudguard front ...	2	
8-26	DS.57	Bolt, mudguard front stay ...	2	
8-27	F.879	Nut, mudguard front stay ...	2	
	E.1612	Washer, mudguard front stay ...	2	
7-56	H.428	Clip, bridge to fork leg ...	2	
	H.426	Bolt, clip L/H ...	1	
	H.451	Bolt, clip R/H ...	1	
	PO.172A	Nut, clip bolt ...	2	
	S26-1	Washer, clip bolt ...	2	
	F.929	Bolt, mudguard stay to fork end ...	2	
	S26-3	Washer, mudguard stay to fork end ...	2	
LICENCE HOLDER				
	D.261	Licence holder complete ...	1	LV6/MT1/32787
REAR MUDGUARD				
	F.3126	MUDGUARD ASSEMBLY, REAR ...	1	
	F.3130	Tailguard, rear mudguard ...	1	
	F.3131	Stay, tailguard rear ...	2	
	F.1369	Bolt, tailguard rear stay ...	2	
	F.879	Nut, tailguard rear stay ...	2	
	DS.57	Bolt, tailguard to mudguard blade ...	2	
	S25-3	Washer, tailguard to mudguard blade ...	2	
	F.2717	Clip, mudguard to frame, lower ...	1	
	PF.204	Clip, mudguard to frame, upper ...	2	
	F.444	Backing plate, clip ...	4	
	S23-42	Bolt, clip and backing plate ...	4	
	S25-1	Washer, clip and backing plate bolt ...	1	
NUMBER PLATE GROUP				
FRONT NUMBER PLATE				
8-28	F.2698	Plate, front number ...	1	
8-27	F.879	Nut, number plate stud ...	2	
8-31	H.251	Beading, number plate base ...	1	
REAR NUMBER PLATE				
	F.3363	Plate, rear number ...	1	
	F.929	Bolt, number plate top fixing ...	1	
	S1-51	Nut, number plate top fixing bolt ...	1	
	S26-3	Washer, number plate top fixing bolt ...	1	
	F.1369	Bolt, number plate bottom fixing ...	2	
	F.879	Nut, number plate bottom fixing bolt ...	2	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
STAND GROUP				
FRONT STAND				
	H.412	Stand, front	1	
	S1-51	Nut, front stand to guard	1	
	NS.362	Nut, front stand to guard spigot	1	
	H.424	Bolt, front stand pivot	2	
	S25-3	Washer, front stand plain	2	
	H.425	Washer, front stand spring	2	
REAR STAND				
6-41	F.3146	Stand, rear	1	
6-45	F.975A	Spring, rear stand	1	
6-43	F.977	Bolt, rear stand pivot	2	
6-44	W.630	Nut, rear stand pivot bolt	2	
6-42	F.976	Washer, rear stand pivot bolt	2	
PROP STAND				
	F.3094	PROP STAND, COMPLETE	1	
	F.3097	Pin, prop stand swivel	1	
	F.3096	Washer, prop stand swivel pin lock	1	
	F.2610	Spring, prop stand tension	1	
CARRIER & PANNIER GROUP				
CARRIER				
	F.2235	Carrier, rear	1	
	F.1213	Bolt, carrier to mudguard bridge	4	
	S1-51	Nut, carrier to mudguard bridge	4	
	S26-3	Washer, carrier to mudguard bridge	4	
	F.946	Stud, carrier to fork end	2	
	S1-51	Nut, carrier to fork end	2	
	S26-3	Washer, carrier to fork end	2	
PANNIER FRAMES				
	F.2261	PANNIER FRAMES, L/H AND R/H	2	LV6/MT13/21259
	F.2251	Screw, pannier tray to stay locking	4	
	F.2252	Wing nut, locking screw	4	
	E.1612	Washer, locking screw	4	
	F.1369	Bolt, pannier frame to carrier	4	
	F.879	Nut, pannier frame to carrier	4	
	F.2245	Bracket, lower support L/H front	1	
	F.2246	Bracket, lower support R/H front	1	
	DS.57	Bolt, support bracket to pannier	4	
	F.879	Nut, support bracket to pannier	4	
	F.2254	Stay, pannier to rear mudguard	1	
	F.879	Nut, pannier to rear mudguard	2	
PANNIER BAG				
	F.2262	Bag, pannier L/H	1	LV6/MT13/21246
	F.2263	Bag, pannier R/H	1	LV6/MT13/21257
	F.2311	"Y" strap, long	1	LV6/MT13/21263
	F.2310	"Y" strap, short... ..	1	LV6/MT13/21272

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
PRIMARY CHAINCASE GROUP				
OUTER COVER				
T.1275		Cover, chaincase outer	1	
NT.367		Plug, chaincase filler	1	
NT.376		Washer, chaincase filler plug	1	
PCE.102F		Plug, chaincase drain	1	
WE.170		Washer, chaincase drain plug	1	
T.496		Adjuster, chaincase rear chain oiler	1	
T.497		Spring, chaincase rear chain oiler adj....	1	
NT.316		Dowel, chaincase footrest	2	
T.991		Cover, chaincase inspection	1	
T.990		Washer, chaincase inspection cover	1	
H.687		Screw, chaincase inspection cover	3	
GS.299		Washer, chaincase inspection cover screw ...	3	
E.3442		Screw, chaincase to crankcase (long) ...	3	
E.3437		Screw, chaincase outer to inner (short) ...	13	
E.3475		Grommet, alternator leads	1	
E.3168		Clip, alternator leads	1	
T.1076		Bolt, alternator leads clip	1	
INNER COVER				
T.889		Cover, chaincase inner	1	
T.91		Spring plate, oil retainer to cover	1	
T.177A		Rivet, spring plate	2	
T.1031		Plate, chaincase oil retainer	1	
E.2818		Bolt, cover to crankcase (top)	1	
E.2819		Bolt, cover to crankcase (bottom)	1	
E.2817		Bolt, cover to crankcase (inner)	2	
E.2131		Nut, cover to crankcase bolt (sleeve) ...	2	
E.1612		Washer, cover to crankcase bolt	4	
T.1276		Boss, alternator cable outlet	1	
T.1059		Rubber sleeve, alternator cable	1	
REAR CHAINGUARD GROUP				
T.993		Chainguard assembly	1	
S23-37		Bolt, chainguard to primary cover	1	VAOS/G1/XB13080
S25-1		Washer, chainguard to primary cover bolt ...	1	
DS57		Bolt, chainguard to carrier frame	1	
S25-1		Washer, chainguard to carrier frame bolt ...	1	
E.2615		Bolt, chainguard to distance piece	1	
E.2288		Washer, chainguard to distance piece bolt ...	1	
F.3174		Distance piece, chainguard to footrest lug ...	1	
CHAIN GROUP				
CHAIN				
T.376		Chain, primary 74 links $\frac{1}{2}" \times .335" \times \frac{3}{16}"$...	1	LV6/MT11/17163
D.69		Chain rear 90 links $\frac{3}{8}" \times .400" \times \frac{3}{8}"$...	1	LV6/MT11/28572
		Kit, primary chain repair	1	LV6 MT11/28961
		Rear chain link connector	1	LV6/MT11/46452
		Rear chain cranked link	1	LV6/MT11/46440
		Rear chain inner link	1	LV6/MT11/46448
		Rear chain spring clips	1	LV6/MT11/1375

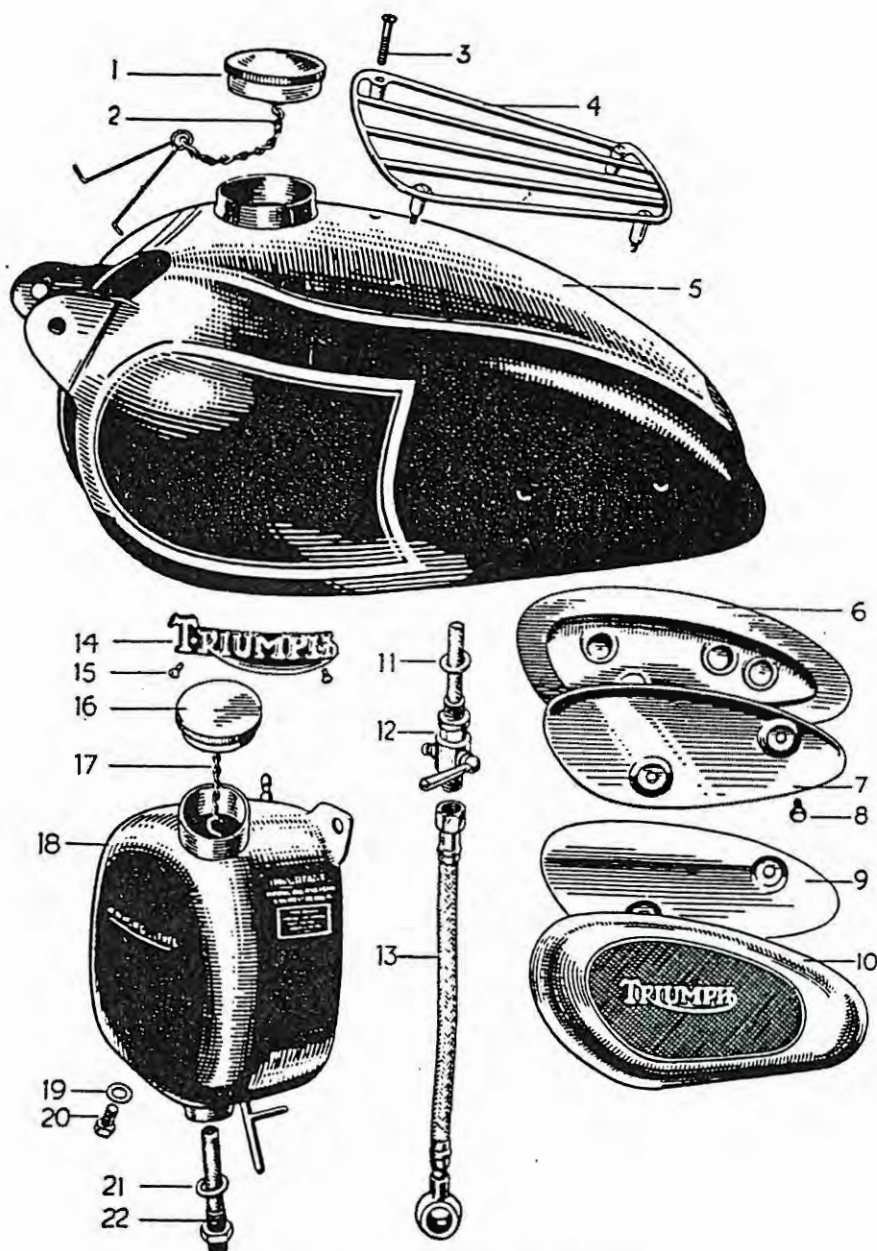


Fig. 10. PETROL AND OIL TANKS.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
PETROL TANK GROUP				
PETROL TANK				
10-5	F.3287	Tank, petrol, less fittings	1	
10-1	F.3219 ¹	CAP, PETROL TANK FILLER COMPLETE	1	
10-2	F.3217/21	Jack chain, filler cap	1	
10-14	F.1823	Name plate, petrol tank	2	
10-15	F.1915	Screw, name plate	4	
10-10	F.1606	Knee grip, L/H	1	
10-6	F.1605	Knee grip, R/H	1	
10-9	F.1607	Plate, knee grip, L/H	1	
10-7	F.1607A	Plate, knee grip, R/H	1	
10-8	T.361	Bolt, knee grip plate	4	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
ATTACHMENT FITTINGS				
6-15	F.3007	Bolt, petrol tank, front	1	
6-17	S1-51	Nut, petrol tank, front bolt	1	
	E.2287	Washer, petrol tank, front bolt	1	
6-16	F.3006	Washer, petrol tank, front (rubber)	2	
	F.3005	Tube, petrol tank, front distance	1	
6-5	F.966	Bolt, petrol tank, rear	2	
	S25-27	Washer, petrol tank, rear bolt	2	
6-4	F.967	Washer, petrol tank, rear bolt (rubber)	4	
PETROL TAPS AND PIPES				
10-12	F.3057	Tap, petrol L/H	1	
10-12	F.3116	Tap, petrol R/H	1	
10-11	F.1511	Washer, petrol tap (fibre)	2	
10-13	F.3879	Pipe, petrol	2	
For petrol pipe fittings, see page 33.				
TANK PARCEL GRID				
10-4	F.2933	Grid, tank parcel c/w screws	1	
10-3	F.2936	Screw, tank parcel grid	4	
	F.3026	*Plug, tank screw	4	
*For use when grid is not fitted.				
OIL TANK GROUP				
OIL TANK				
10-18	F.3187	Tank, oil, less fittings	1	
10-16	F.3215	CAP, OIL TANK, COMPLETE	1	
10-17	F.3217/18	Jack chain and clip filler cap	1	
10-20	F.1792	Plug, oil tank drain	1	
10-19	PT104B	Washer, oil tank drain plug	1	
	T.1027	Pipe, oil tank vent (metal pipe)	1	
	F.3077	Connection, oil tank vent (rubber)	1	
	F.2398	Bolt, oil tank to seat tube	1	
	S1-51	Nut, oil tank to seat tube	1	
	F.3323	Distance piece, oil tank bolt	1	
	H.604	Bolt, oil tank to bridge	1	
	F.3207	Distance piece, bridge bolt	1	
10-22	F.3179	Filter, oil tank	1	
10-21	F.1713	Washer, oil tank filter	1	
OIL PIPES				
	E.2943	Oil pipes and block, oil tank to engine	1	
	F.3189	Oil pipe, top half feed	1	
	F.3182	Union nut, top half feed pipe	1	
	MF.119/20	Connection, oil pipe (rubber)	2	
	E.2364	Washer, oil pipe block joint	1	
1-43	S1-51	Nut, oil pipe block stud	1	
1-44	S25-3	Washer, oil pipe block stud	1	

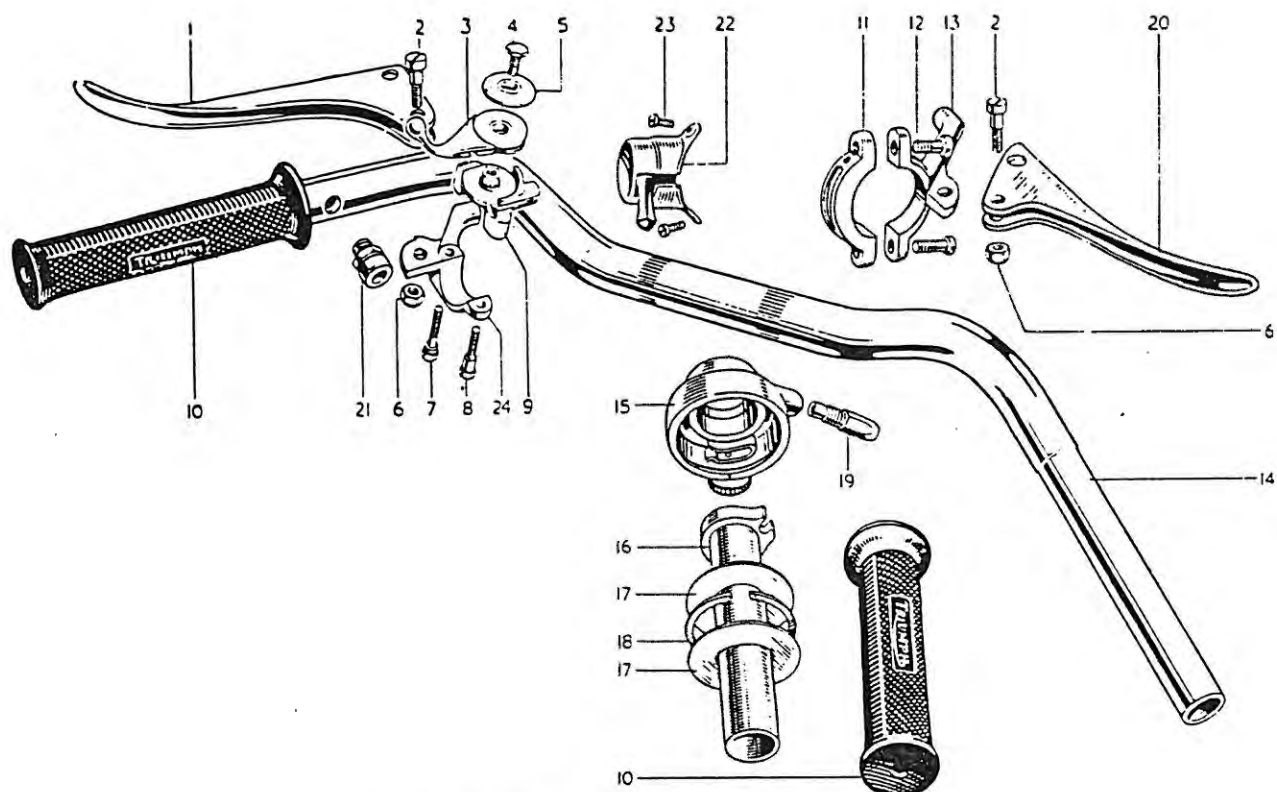


Fig. 11. HANDLEBAR AND CONTROLS.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
HANDLEBAR GROUP				
HANDLEBAR				
11-14	H.659	Handlebar bend, only	1	
THROTTLE CONTROL				
TWIST GRIP ASSEMBLY				
11-15	H.697	Head assembly, twist grip	1	
	H.698	Adjuster screw, twist grip friction	1	
	H.665	Spring, twist grip friction adjuster	1	
	H.685	Spring, twist grip friction	1	
	H.686	Thimble, twist grip cable	1	
	H.234	Grub screw, twist grip	1	
11-16	H.237	Sleeve assembly, twist grip	1	
11-17	H.700	Plate, twist grip retaining	2	
11-18	H.233	Circlip, twist grip plate	1	
11-10	H.232	Grip, twist grip and handlebar rubber	2	
FRONT BRAKE CONTROL				
LEVER, CONTROL ASSEMBLY				
11-20	18/599	Lever only	1	LV6/MT1/AM/18/599
11-13	18/535	Bracket, lever	1	LV6/MT1/AM/18/535
11-11	18/174	Clamp, brake lever	1	LV6/MT1/AM/18/174
11-12	18/598	Screw, clamp	2	LV6/MT1/AM/18/598
11-2	61/004	Pin, lever fulcrum	1	LV6/MT1/AM/61/004
11-6	18/087	Nut, lever fulcrum pin	1	LV6/MT1/AM/18/087
	18/053	Washer, lever fulcrum pin	1	LV6/MT1/AM/18/053
	70/016			LV6/MT1/AM/70/016

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
CLUTCH AND EXHAUST LIFTER CONTROL				
	18/665	LEVERS, CONTROL ASSEMBLY	1	LV6/MT1/AM/18/665
11-1	18/528	Lever only, clutch	1	LV6/MT1/AM/18/528
11-2	18/087	Pin, lever fulcrum	1	LV6/MT1/AM/18/087
11-6	18/053	Nut, lever fulcrum pin	1	LV6/MT1/AM/18/053
11-23	18/239	Bracket, lever	1	LV6/MT1/AM/18/239
11-7	18/135	Screw, clamp	1	LV6/MT1/AM/18/135
11-6	18/136	Screw, clamp	1	LV6/MT1/AM/18/136
11-3	12/408	Lever, exhaust lifter	1	LV6/MT1/AM/12/408
11-9	12/509	Body, lever control	1	LV6/MT1/AM/12/509
11-4	12/029	Bolt, cap	1	LV6/MT1/AM/12/029
11-5	12/031	Cap, body	1	LV6/MT1/AM/12/031
CONTROL CABLES GROUP				
	XA69	Clip, cables to frame	10	LV6/MT4/24496
CLUTCH CABLE				
	D.307	CABLE ASSEMBLY, CLUTCH	1	
	D.307-C	Casing only, clutch	1	
	D.307-W	Wire only, clutch	1	
	D.103	Ferrule, clutch casing	2	LV6/MT1/21503
	D.81	Nipple, clutch wire (handlebar end)	1	
	D573	Nipple, clutch wire (gearbox end)	1	
	D574	Adjuster, clutch cable	1	
	W76	Locknut, clutch cable adjuster	1	
FRONT BRAKE CABLE				
	D.247	CABLE ASSEMBLY, BRAKE	1	
	D.247W	Wire only, brake	1	
	D247C	Casing only, brake	1	
	H.751	Sleeve, casing rubber	1	
	D.103	Ferrule, brake casing	2	LV6/MT1/21503
	D.81	Nipple, brake wire (handlebar) end	1	
	H.446B	Tube, brake wire	1	
	W.593	Fork end, brake wire	1	
	H.447	Cable end, brake	1	
	W.328A	Adjuster, cable	1	
	W.329	Thumb, nut, cable adjuster	1	
THROTTLE CABLE				
	D.248	CABLE ASSEMBLY, THROTTLE	1	
	D.248C	Casing only, throttle	1	
	D.248W	Wire only, throttle	1	
	D.101	Ferrule, throttle casing	2	
	D.83	Nipple, throttle wire (handlebar end)	1	
	NS.191	Nipple, throttle wire (carburettor end)	1	
	D.249	Adjuster, throttle cable	1	
	D.250	Locknut, throttle cable adjuster	1	
	H.670	Tube, cable guide	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		EXHAUST VALVE LIFTER CABLE		
	D.252	CABLE ASSY., EXHAUST VALVE LIFTER	1	
	D.252C	Casing only, exhaust valve lifter	1	
	D.252W	Wire only, exhaust valve lifter	1	
	D.101	Ferrule, cable casing	2	
	QS250	Nipple, cable wire (gearbox end)	1	
	D.83	Nipple, cable wire (handlebar end)	1	
	D.249	Adjuster, cable	1	
	D.250	Locknut, cable adjuster	1	
	D.253	Spring, cable	1	
	E.2934	Abutment, cable to cylinder block	1	
	E.2935	Locknut, cable to cylinder block abutment ...	1	
		FOOTREST GROUP		
		FOOTREST		
6-72	F.1731	Footrest, R/H	1	
6-71	F.987	Footrest, L/H	1	
6-69	NF.704	Rubber, footrest	2	
6-77	F.1736	Tube, footrest support, R/H	1	
6-75	F.1092	Rod, footrest	1	
6-70	DS.48	Nut, footrest rod	2	
6-73	S25-8	Washer, footrest rod, R/H (plain)	1	
6-76	F.1081	Tube, distance, engine plate	1	
6-74	T.200	Tube, distance, footrest	1	
		PILLION FOOTREST		
	F.2312	FOOTREST ASSEMBLY, PILLION	2	
	F.1694	Pedal, footrest	2	
	F.1695	Rubber, footrest pedal	2	
	F.2271	Bolt, footrest pedal pivot	2	
	S1-51	Nut, footrest pedal pivot bolt	2	
	F.2277	Washer, footrest pedal pivot bolt	2	
	F.2268	Hanger, footrest pedal	2	
	F.1696	Stud, footrest pedal hanger	2	
	PO.172A	Nut, footrest pedal hanger stud	2	
	S26-1	Washer, footrest pedal hanger stud	2	
		PILLION SEAT GROUP		
		PILLION SEAT		
	NF.761	Pillion seat, complete	1	
	S23-42	Bolt, pillion seat fixing	4	
	S4-9	Nut, pillion seat bolt	4	
	S25-1	Washer, pillion seat bolt	4	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
REAR BRAKE CONTROL GROUP				
REAR BRAKE CONTROL				
6-50	F.3313	Pedal, rear brake	1	
6-60	F.1149	Stop-screw, rear brake pedal	1	
6-61	F.879	Locknut, rear brake pedal stop-screw	1	
6-53	F.867	Spindle, rear brake pedal	1	
	DS48	Nut, spindle to frame	1	
	SCZ45	Washer, spindle to frame nut	1	
6-26	S1-52	Nut, spindle to pedal	1	
6-52	S26-16	Washer, spindle to pedal (spring)	1	
6-51	S.25-2	Washer, spindle to pedal (plain)	1	
6-54	F.1015	Rod, brake operating	1	
6-55	WF32	Pivot pin, rod to pedal	1	
6-57		Split pin $\frac{1}{8}$ " dia. $\times \frac{1}{2}$ "	1	
	W.11	Pivot pin, rod to cam lever	1	
6-55	F.2896	Nut, rear brake rod, adjusting	1	
SADDLE GROUP				
SADDLE				
F.3119		SADDLE C/W FITTINGS	1	LV6/MT1/BS/A451/100
F.3234		Cover, saddle	1	LV6/MT1/BS/3901/00
F.3236		Spring, saddle main	2	LV6/MT1/BS/C4132
F.3238		Bolt and nut, saddle nose	1	
F.3239		Spring, saddle nose	4	LV6/MT1/BS/C3568
F.3240		Spring, saddle nose	3	LV6/MT1/BS/C3568
F.3241		Spring, saddle top	2	LV6/MT1/BS/C3567
F.3242		Spring, saddle top	2	LV6/MT1/BS/C3567
F.3243		Spring, saddle top	2	LV6/MT1/BS/C3566
F.3244		Spring, saddle top	9	LV6/MT1/BS/C3566
F.3237		{ Bolt, spring fixing saddle	2	LV6/MT1/BS/C3284/12
		{ Washer, domed, saddle spring	2	LV6/MT1/BS/C4030
F.2720		Stud, saddle spring to lug	2	
W.76		Nut, saddle spring stud	6	
W.630		Nut, saddle spring stud (beneath spring)	2	
S.25-2		Washer, saddle spring stud	6	
AIR FILTER GROUP				
AIR FILTER				
F.3115		AIR FILTER, ASSEMBLY	1	
F.3223		Element, c/w filter cover	1	
F.3114		Connection, filter to carburetter	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
TOOL KIT GROUP				
TOOL KIT				
KA.50		Spanner, open-ended .338" x .375" ...	1	
NA.55		Spanner, open-ended .525" x .600" ...	1	
DA.16		Spanner, open-ended .712" x .820" ...	1	
DA.72		Spanner, open-ended .920" x 1.010" ...	1	VAOS/FI/FA/17234
NA.66		Spanner, closed .448" x .600" ...	1	VAOS/FI/FA/17235
PA.57		Spanner, closed .919" x 1.011" ...	1	
PA.56		Spanner, combination ...	1	
PA.60		Spanner, box .390" x .525" ...	1	
DA.87		Spanner, sparking plug ...	1	
D.258		Tommy-bar-cum-tyre lever ...	1	
D.202		Spanner, tappet adjustment ...	1	LV7/RE/2116
PA.55		Screwdriver ...	1	
D.336		Screwdriver, Phillips No. 3 ...	1	
DA.163		Pliers ...	1	VAOS/FI/FA/16801
NA.14A		Lever, tyre ...	1	
NA.12		Grease gun ...	1	VAOS/FI/FA/15875
D.49		Tyre-inflator ...	1	LV6/MT2/18571
			1	LV6/MT1/TT/Type 7.MC.
			1	VAOS/FI/FA/16810
TOOL BOX GROUP				
TOOL BOX				
F.1692A		TOOL BOX WITH FASTENER ...		
F.3224/7		Fastener assembly ...		
F.1700		Clip, tool box to frame ...	1	
F.1335		Distance washer, lower clip ...	1	
DS57		Bolt, tool box clip ...	2	
F.879		Nut, tool box clip bolt ...	1	
			2	
			2	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
SOLEX CARBURETTER GROUP				
SOLEX CARBURETTER				
	26WH-2/ S1552	CARBURETTER	1	LV6/MT12/SX/26WH-2/ S1552
	10515/S1552	Body c/w fittings	1	LV6/MT12/SX/10515/S1552
	9758	Spindle, throttle	1	LV6/MT12/SX/9758
	52077	Butterfly, throttle	1	LV6/MT12/SX/52077
	1129	Screw, butterfly fixing	2	LV6/MT12/SX/1129
	9859	Ring, neoprene	2	LV6/MT12/SX/9859
	10771	Plate, throttle abutment	1	LV6/MT12/SX/10771
	4023	Screw, throttle slow running adjustment	1	LV6/MT12/SX/4023
	4384	Spring, throttle slow running adjustment	1	LV6/MT12/SX/4384
	10700	Lever, throttle slow running adjustment	1	LV6/MT12/SX/10700
	4031	Washer, throttle spindle distance	2	LV6/MT12/SX/4031
	4024	Nut, throttle spindle end	2	LV6/MT12/SX/4024
	10517	Screw, volume control	1	LV6/MT12/SX/10517
	4384	Spring, volume control	1	LV6/MT12/SX/4384
	10465	Tube, emulsion	1	LV6/MT12/SX/10465
	51612/190	Bleed, main jet correction	1	LV6/MT12/SX/51612/190
	50552/7/110	Jet, main	1	LV6/MT12/SX/50552/7/110
	50797/4/45	Jet, auxiliary	1	LV6/MT12/SX/50797/4/45
	50676/2/65	Jet, G.S. petrol	1	LV6/MT12/SX/50676/2/65
	9193	Washer, petrol jet	1	LV6/MT12/SX/9193
	9734/22	Tube, choke	1	Not serviced
	50236	Screw, choke tube fixing	1	LV6/MT12/SX/50236
	971	Washer, choke tube fixing	1	LV6/MT5/49947
	12187	Spring, throttle return	1	LV6/MT12/SX/12187
	12188	Lever, throttle return	1	LV6/MT12/SX/12188
	9891	Plate, starter valve	1	LV6/MT12/SX/9891
	50906/3	Jet, air	1	LV6/MT12/SX/50906/3
	9861	Body, starter only	1	LV6/MT12/SX/9861
	10520	Valve, starter complete	1	LV6/MT12/SX/10520
	10466	Cover, starter complete	1	LV6/MT12/SX/10466
	51728	Ball, starter valve locating	1	LV6/MT12/SX/51728
	51762	Spring, starter valve locating	1	LV6/MT12/SX/51762
	53364	Ring, neoprene	1	LV6/MT12/SX/53364
	8493	Washer, starter spindle	1	LV6/MT12/SX/8493
	10953	Lever, starter complete	1	LV6/MT12/SX/10953
	4031/1	Washer, starter spindle	1	LV6/MT12/SX/4031/1
	4024	Nut, starter spindle end	1	LV6/MT12/SX/4024
	51421/4	Screw, starter cover fixing	4	LV6/MT12/SX/51421/4
	51421/6	Screw, starter body fixing	2	LV6/MT12/SX/51421/6
	9727	Float	1	LV6/MT12/SX/9724
	9722	Spindle, float	2	LV6/MT12/SX/9722
	51287	Washer, float spindle	2	LV6/MT12/SX/51287
	10525	Cover, float chamber complete	1	LV6/MT12/SX/10525
	51305/17	Valve, needle, complete	1	LV6/MT12/SX/51033/17
	2261	Washer, needle valve	1	LV6/MT1/19582
	9574	Washer, banjo union (small)	2	LV6/MT12/SX/9574
	4122	Bolt, banjo union	2	LV6/MT12/SX/4122
	9573	Washer, banjo union (large)	2	LV6/MT12/SX/9573
	4123	Gauze, banjo union filter	2	LV6/MT12/SX/4123
	7018	Screw, float chamber cover	3	LV6/MT12/SX/7018
	901	Washer, float chamber cover	3	LV6/MT5/9664
	10701	Washer, flange	1	LV6/MT12/SX/10701
CARBURETTER FITTINGS (TRIUMPH)				
	E.2942	Block, carburetter to cylinder insulating	1	
	NA.48	Washer, carb. to cylinder insulating joint	2	

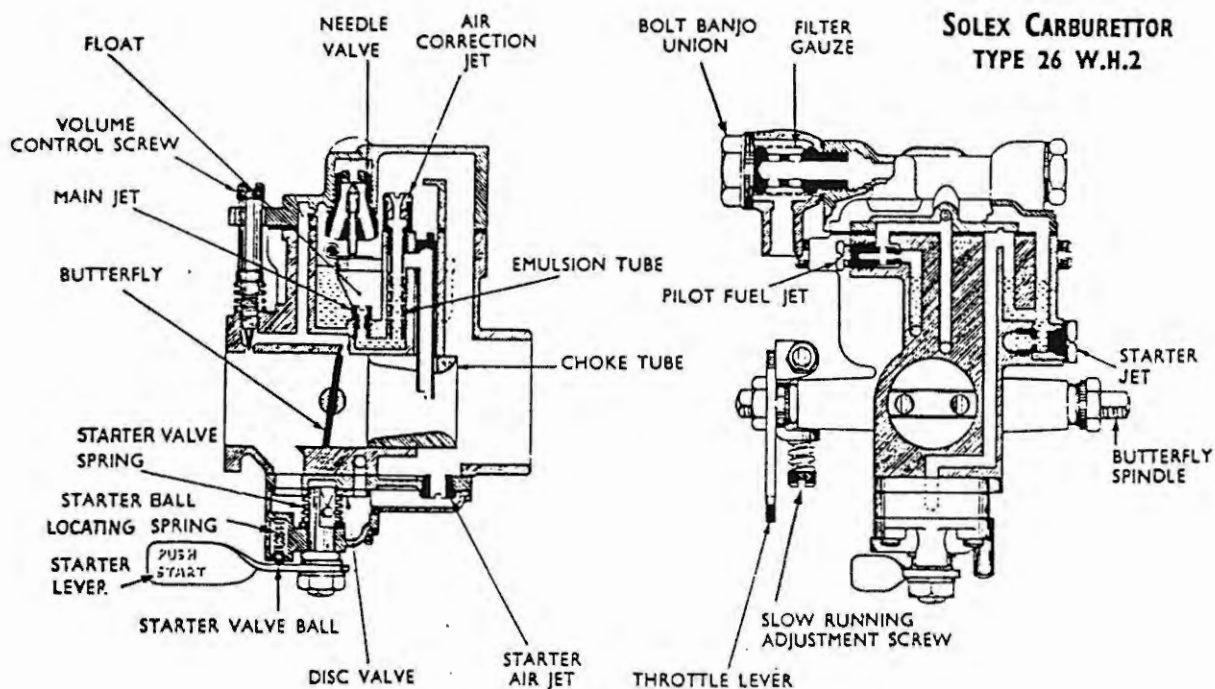


Fig. 12. SOLEX CARBURETTER.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		Carburettor Fittings (Triumph)—continued		
	E.2952	Abutment plate, carburettor body	1	
	DS.57	Bolt, abutment plate to carburettor	1	
	E.1612	Washer, abutment plate to carburettor	1	
	E.2953	Pivot, carburettor lever cable	1	
	E.2338	Backing washer, cable pivot	1	
	S1-S1	Nut, carburettor to cylinder stud	2	
	S25-3	Washer, carburettor to cylinder stud	2	
	E.3526	Drip-shield, carburettor	1	
	GS.299	Washer	1	
	T.1076	Bolt, drip shield to carburettor	1	
		SPARKING PLUG GROUP		
		SPARKING PLUG		
	L115	Plug, sparking (Champion)	2	LV6/MT4/29943
	D.262	Cover, sparking plug (M6-TA45)	2	LV6/MT8/LO/M.90
	D.170	Suppressor, Ignition Leads (MT4/21387)	2	LV6/MT4/21387

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
ELECTRICAL EQUIPMENT GROUP				
HEADLAMP (Type MCF.700)				
	509438	HEADLAMP ASSEMBLY	1	LV6/MT3/LU/51312A
13-1	553248	Rim, front	1	LV6/MT3/LU/553248
13-5	534296	Screw and plate, front rim fixing	1	LV6/MT3/LU/534296
13-2	553925	Glass and reflector unit	1	LV6/MT3/LU/554430
13-6	553267	Ring, lamp fixing	1	LV6/MT3/LU/553267
13-4	859598	Adaptor, bulb	1	LV6/MT3/LU/859598
13-7	504665	Fixing wire, light unit	6	LV6/MT3/LU/504665
13-3	312	Bulb, pre-focused 30/24	1	LV6/MT3/X954422
PILOT LAMP (Type 517)				
	52184	PILOT LAMP ASSEMBLY	1	LV6/MT3/LU/52184D
13-8	516556	Rim, lamp	1	LV6/MT3/LU/516556
13-9	516395	Bead, lamp rubber	1	LV6/MT3/LU/516395
13-10	516386	Lens, lamp glass	1	LV6/MT3/LU/516386
13-12	553780	Adaptor, lamp	1	LV6/MT3/LU/553780
13-14	516553	Gasket, lamp to nacelle	1	LV6/MT3/LU/516553
13-13	136231	Screw, rim to lamp body	2	Not serviced
13-16	166014	Nut, lamp body to nacelle	2	Not serviced
13-15	185037	Washer, lamp body to nacelle	2	Not serviced
13-11	988	Bulb, pilot	1	LV6/MT3/X951242

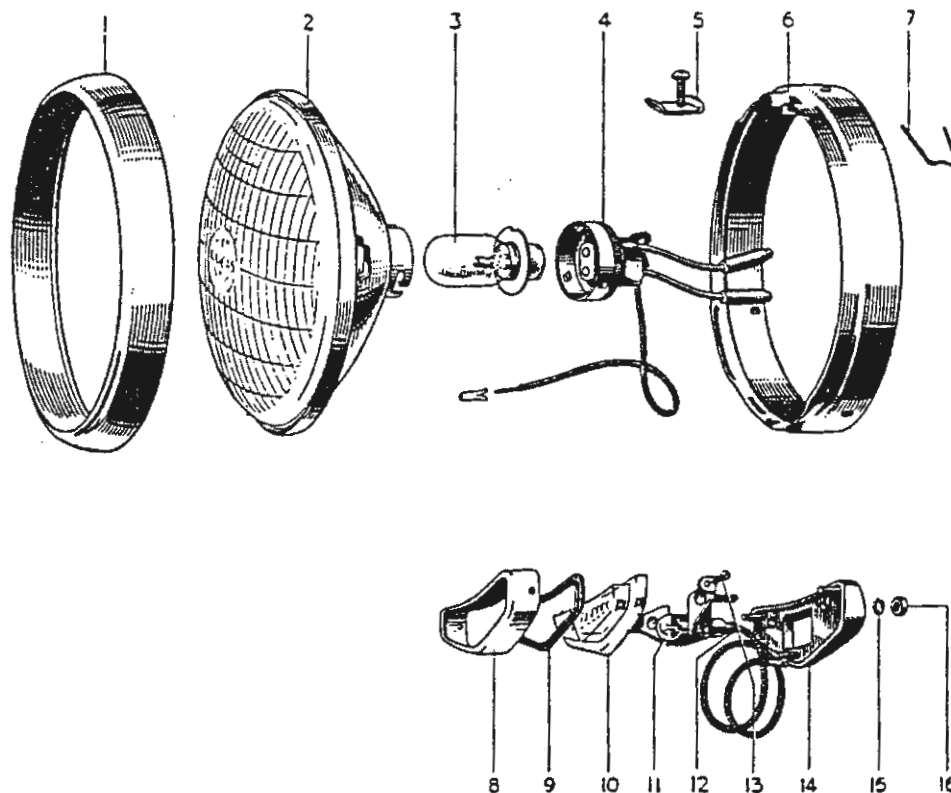


Fig. 13. HEAD AND PILOT LAMPS.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
11-21		TAIL LAMP (Type 525)		
	53269B	LAMP, STOP/TAIL	1	LV6/MT3/LU/53269B
	573819	Lens, Stop/Tail lamp	1	LV6/MT3/LU/573819
	573814	Gasket, rubber	1	LV6/MT3/LU/573814
	572072	Screw, lens fixing	2	LV6/MT3/LU/572072
	573825	Grommet, rubber	1	LV6/MT3/LU/573825
	860428	Interior, bulb holder	1	LV6/MT3/LU/860428
	384	Lamp, filament SBC 6 Volt 18/6 Watt ...	1	LV6/MT3/X953207
		HORN (H.F.1441)		
	70048F	HORN, WITH BRACKET	1	LV6/MT3/LU/70048F
	701851	Bracket, horn	4	LV6/MT3/LU/700777
	700920	Bracket, horn (Angle)	1	LV6/MT3/4562
	142689	Screw, horn bracket fixing	2	LV6/MT5/FB/104/5D
	185051	Washer, horn bracket fixing	2	LV6/MT5/49947
	DS.57	Bolt, horn fixing	2	
	76200A	Push, horn button	1	LV6/MT4/LU/76200A

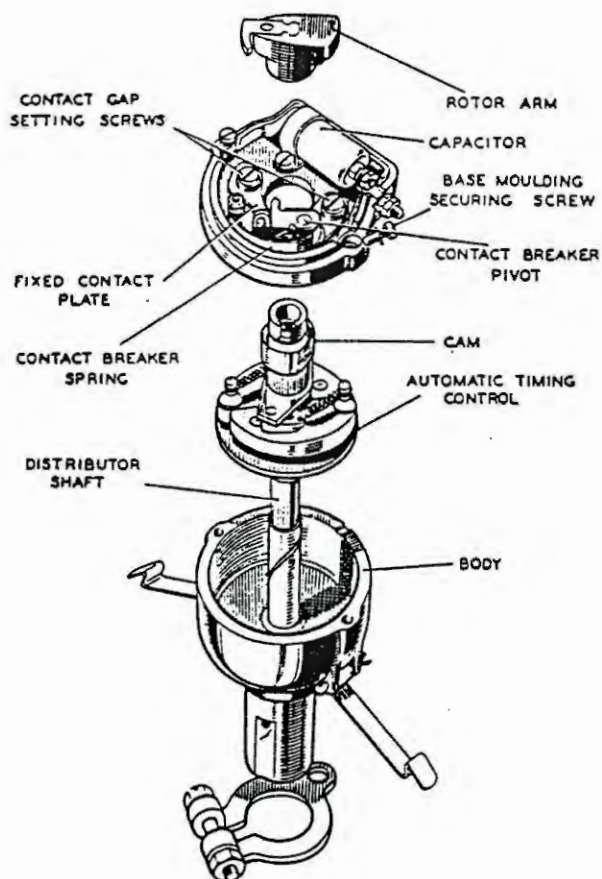


Fig. 14. DISTRIBUTOR, TYPE DKX2A.

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
11-22 11-23	SWITCHES			
	31443	SWITCH, LIGHTING & IGNITION (P.R.S.8)	1	LV6/MT4/LU/31460A
	318341	Key, ignition	1	
	318346	Knob, complete with fixing pin	1	
	31405A	Switch, dipper	1	LV6/MT4/LU/31405A
	H.689	Screw, dipper switch to brake lever	2	
	31437B	Switch, brake stop light	1	LV6/MT4/LU/31437B
	315738	Spring, stop light switch operating	1	LV6/MT4/LU/315738
	T.988	Clip, spring to brake rod	1	
	H.687	Screw, clip fixing	1	
	GS.299	Washer	1	
	H.745	Nut, fixing screw	1	
	F.3666	Bracket, stop light switch (secured by L.H. pillion footrest hanger)	1	
	H.687	Screw, switch to bracket fixing	1	
	GS.299	Washer	1	
	H.745	Nut, fixing screw	1	
	AMMETER			
	36189A	Ammeter	1	LV6/MT4/LU/36189A
	DISTRIBUTOR			
	40458	DISTRIBUTOR DKX2A	1	LV6/MT8/LU/40458
	406105	Timing lever	1	LV6/MT8/LU/406105
	401119	Clamp screw and nut	1	LV6/MT8/LU/401082
	146460	Thrust washer (drive)	1	LV6/MT8/LU/146460
	400136	Distributor cap	1	LV6/MT8/LU/400136
	410600	H.T. nut	3	LV6/MT8/LU/410600
	404435	Brush and spring	1	LV6/MT8/LU/404435
	400051	Distributor rotor	1	LV6/MT8/LU/400051
	400308	Distributor condenser	1	LV6/MT8/LU/400308
	400034	Connector	1	LV6/MT8/LU/400034
	400415	Contact set	1	LV6/MT8/LU/400415
	123022	Terminal dist.	1	LV6/MT8/LU/123022
	400001	Contact breaker base	1	LV6/MT8/LU/400001
	422381	Cam	1	LV6/MT8/LU/422381
	421538/S	Auto-Advance spring set	1	LV6/MT8/LU/421538/S
	415729	Auto-Advance weights	2	LV6/MT8/LU/415729
	422380	Shaft and action plate	1	LV6/MT8/LU/422380
	407131	Toggle, Auto-Advance	1	LV6/MT8/LU/407131
	420406	Bush bearing	1	LV6/MT8/LU/420406
	420261	Cover clip	2	LV6/MT8/LU/420261
	400843	Sundry parts kit	1	LV6/MT8/LU/400843
	DISTRIBUTOR FITTINGS (TRIUMPH)			
	E.3122	Adaptor, crankcase for distributor	1	
	S1-S1	Nut, adaptor to studs	3	
	PCE.102F	Bolt, distributor lever anchorage	1	
	E.1612	Washer, lever anchorage bolt	1	
	E.3587	Wheel, distributor gear	1	
	E.3125	Pin, wheel to shaft	1	
	E.3126	Circlip, pin securing	1	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
		IGNITION COIL		
	45016	Ignition coil Q6.	1	LV6/MT8/LU/45016
	414965	Rubber cover, H.T. lead	1	
	236741	Rubber cover, L.T. lead	2	
	F.3368	Clip, coil to frame tube	1	
	F.929	Bolt, clip to tube	1	
	S26-3	Washer, spring	1	
	S1-51	Nut, clip bolt	1	
	S.57	Bolt, coil to clip	2	
	E.1612	Washer, shakeproof	2	
	F.879	Nut, coil bolt	2	
		RECTIFIER		
	47111	Rectifier FSW1501	1	LV6/MT8/LU/47111
	F.3600	Nut, rectifier to bracket	1	
	F.3848	Bracket, rectifier	1	
	S57	Bolt, bracket to frame	2	
	E.1612	Washer, shakeproof	2	
	F.879	Nut, bracket bolt	2	
		ALTERNATOR		
	047512	ALTERNATOR RM14/RO	1	LV6/MT8/LU/047512
	465969	Alternator rotor	1	LV6/MT8/LU/465969
	465998	Wound stator	1	LV6/MT8/LU/465998
	465672	Tab washer, rotor securing nut	1	LV6/MT8/LU/465672
	465981	Rotor securing nut	1	LV6/MT8/LU/465981
	E.3498	Distance piece, fixing screw	5	
	S25-13	Washer, fixing screws	3	
	E.1612	Washer, shakeproof	5	
	E.3441	Screw, alternator fixing	5	
		WIRING HARNESS		
	838591	HARNESS, C/W TWO BELL-MOUTH CLIPS	1	
	187049	Clip, at handlebar bolt	1	
	187045	Clip, at tail lamp stud	1	
	D.343-7	Rubber clip (at head lug, top tube and seat lug)	3	
	D.343-3	Rubber clip (at chain stays)	2	
	D.343-5	Rubber clip (at rear mudguard stays)...	2	

Plate Ref.	Makers' Part No.	DESCRIPTION	No. Off	Misc. or M.T. Part Number
BATTERY & CARRIER GROUP				
BATTERY AND CARRIER				
	D.263	Battery (Varley, MC7/12)	1	LV6/MT4/6140-101516
	F.2876	CARRIER ASSEMBLY, BATTERY	1	
	F.2877/8	Base and back assembly, carrier	1	
	E.534	Swivel, carrier strap (plain hole)	1	
	E.535	Swivel, carrier strap (tapped hole) '	1	
	E.536	Bolt, carrier strap swivel	1	
	F.1667	Strap, carrier top	1	
	F.1668	Strap, carrier front	1	
	F.1727	Pin, carrier strap hinge	2	
	F.1682	Stud, carrier to seat tube boss	1	
	S1-51	Nut, carrier to seat tube boss	1	
	F.1715	Bolt, carrier to primary cover	2	
SPEEDOMETER GROUP				
SPEEDOMETER				
	S467/91/L	SPEEDOMETER HEAD, 120 M.P.H.	1	LV6/MT1/SM/S467/91/L.
	P.52305	Bulb only	1	LV6/MT3/X951236
	P.22469	Rubber ring, speedometer head	1	LV6/MT1/SM/P22469
	25578/2	Clamp-bar, speedometer head	1	Local manufacture
	N.1253	Nut, clamp-bar to head	2	LV6/MT1/SM/N/25
	D.273	CABLE, SPEEDOMETER DRIVE (45" LONG) (53395/23)	1	LV6/MT1/SM/53395/23/45
	D.273W	Wire, speedometer inner	1	LV6/MT1/SM/S2108/1/45
3-90	T.973	Pinion (8T), speedometer G/B layshaft	1	
3-91	T.925	Peg, pinion to layshaft	1	
3-92	T.975	Gear (15T) speedometer driven	1	
3-93	T.825	Thrust washer, driven gear	1	
3-40	T.933	Bush, driven gear	1	
3-41	T.948	Washer, driven gear oil seal (rubber)	1	
	F.3098	Clip, speedometer cable at crankcase stud	1	

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ALTERATION 1.

Substitute the following group for Valve Chamber Cover Group on pages 5 and 7.

E.3625	VALVE CHAMBER COVER ASSEMBLY	...	...	...	1
E.3618	Breather valve	...	...	...	2
E.3626	Valve lifter spindle and external lever	...	...	...	1
E.2936	Washer, rubber, valve lifter spindle	...	...	...	1
E.3620	Internal lever, D.S.	...	...	...	1
E.3636	Internal lever, T.S.	...	...	...	1
T.401A	Bolt, internal levers to spindle	...	...	...	2
E.3622	Adaptor, to breather pipe	...	...	...	1
T.1150	Screw, adaptor to cover	...	...	...	2
E.3078	Extension pipe, flexible	...	...	...	1
E.2446	Washer, cover joint	...	...	...	1
WE.170	Washer, cover nut	...	...	...	2
E.2386	Domed nut, cover securing	...	...	...	2

ALTERATION 2.

Substitute the following in the Gearbox Group page 11.

T.1367	Bush, layshaft	...	...	1 off gearbox casing and 1 off gearbox inner cover replaces T.911
--------	----------------	-----	-----	---

ALTERATION 3.

Substitute the following in Rear Wheel Brake Group page 22.

W.1200	Plate, rear brake anchor	...	...	...	1 was W.762
W.1083	Cam, brake	...	...	...	1 was W.856
W.1203	Lever, brake cam	...	...	...	1 was W.74A

ALTERATION 4.

Clutch and Exhaust Lifter Control page 29 delete

18/665 Levers, control assembly and all components parts ...

Substitute

18/546	LEVER, CLUTCH ASSEMBLY	...	...	...	1
18/528	Lever only	...	...	...	1
18/174	Bracket lever fulcrum	...	...	...	1
12/044	Clamp, lever bracket	...	...	...	1
11/014	Screw, clamp to bracket	...	...	...	2
18/087	Screw, lever fulcrum	...	...	...	1
18/053	Nut, lever fulcrum screw	...	...	...	1
18/282	LEVER, EXHAUST LIFTER ASSEMBLY	...	...	...	1
18/059	Lever only	...	...	...	1
18/281	Bracket, lever fulcrum	...	...	...	1
12/044	Clamp, lever bracket	...	...	...	1
18/300	Screw, clamp to bracket	...	...	...	2
11/014	Screw, lever fulcrum	...	...	...	1
18/060	Nut, lever fulcrum screw	...	...	...	1

And also Exhaust Valve Lifter Cable page 30, substitute

D.344	CABLE ASSEMBLY, VALVE LIFTER	...	...	...	1 similar to
D.252	except for				
QS.250	Nipple (Handlebar end)	...	...	...	1 replaces D.83

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