

20-10220 C



REPLACEMENT PARTS CATALOGUE

1970

"C" RANGE MODELS

TIGER 100 (T100R, T100C)

07P1

British Only

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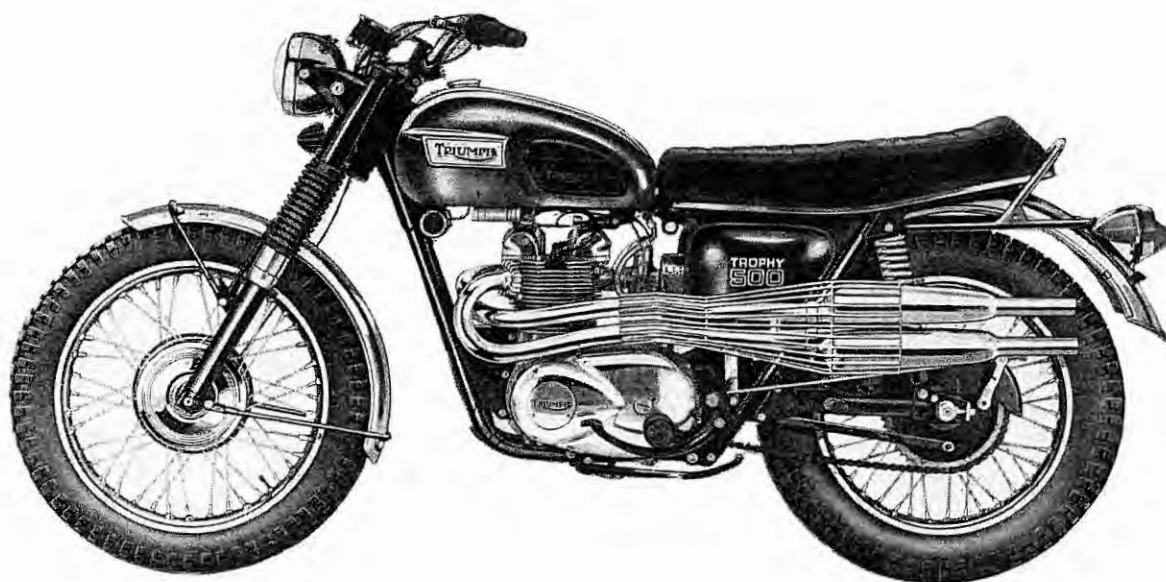
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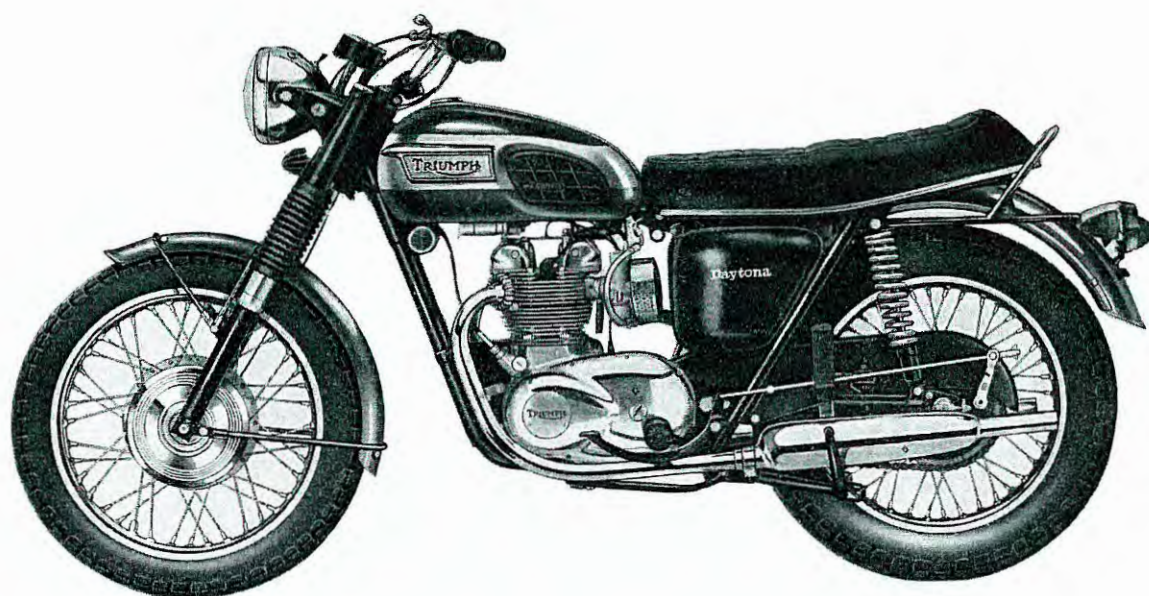
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TIGER 100 (T100C) TECHNICAL DATA

Bore and Stroke		2.716 x 2.578 ins.
Capacity		29.8 cu. ins.
Compression Ratio		9 : 1
Spark Plugs		Champion N4
Carburetor		Amal Concentric
	Main Jet	180
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	No. 4
Gearbox Sprocket		18 teeth
Chains	Front	$\frac{3}{8}$ in. Duplex x 78 links
	Rear	$\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 102 links
Capacities	Gas Tank	2 $\frac{3}{8}$ U.S. galls.
	Oil Tank	6 U.S. pints
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	$\frac{1}{2}$ pint (300 c.c.)
	Front Forks (each leg)	$\frac{1}{3}$ pint (200 c.c.)
Brakes	Front and Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.50 x 19
	Rear	4.00 x 18



TIGER 100 (T100R) TECHNICAL DATA

Bore and Stroke		2.716 x 2.578 ins.
Capacity		29.8 cu. ins.
Compression Ratio		9 : 1
Spark Plugs		Champion N4
Carburetor		Amal Concentric
	Main Jet	160
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	No. 3
Gearbox Sprocket		19 teeth
Chains	Front	$\frac{3}{8}$ in. Duplex x 78 links
	Rear	$\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 103 links
Capacities	Gas Tank	2 $\frac{3}{8}$ U.S. Galls.
	Oil Tank	6 U.S. pints
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	$\frac{1}{2}$ pint (300 c.c.)
	Front Forks (each leg)	$\frac{1}{3}$ pint (200 c.c.)
Brakes	Front, diameter	8 in. (20.32 cm.)
	Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.25 x 19
	Rear	4.00 x 18

CARTON PACK LIST

The following sub-assemblies are supplied in carton packs under the part number stated. The contents of these carton packs are preserved and will not deteriorate under adverse conditions.

Part No. *Contents*

PISTONS (c/w rings, gudgeon pins and circlips)

E.6906	7.0 : 1 C.R.	500 c.c.	Low grade fuel
E.6884	9 : 1 C.R.	500 c.c.	T.100R, T100C
E.7603	7.5 : 1 C.R.	500 c.c.	Available

All piston assemblies are available in 0.010 in., 0.020 in., 0.040 in., oversizes (0.25 m.m., 0.5 m.m., 1.0 m.m.).

BRAKE LININGS

C.P. 38/AM2	2	NW243	Brake lining
	16	W129	Rivet
C.P. 205	2	W1734	Brake lining
	16	W129	Rivet

VALVE SPRINGS (all models)

C.P.177	4	E5946	Inner valve spring
	4	E4011	Outer valve spring
De-coke Gasket Set	All models	D/GS 6	
Overhaul Gasket Set	All Models	GST100/65/66	

STEERING HEAD RACES

C.P. 156	2	H111	Cup
	1	H439	Cone
	1	H1018	Top cone
	40	S70-3	Ball

<i>Model</i>	<i>Colour</i>
T100	JACARRANDA/SILVER

Paint is available also in all colours in $\frac{1}{4}$ pint or 1 gallon tins, or Aerosol containers.

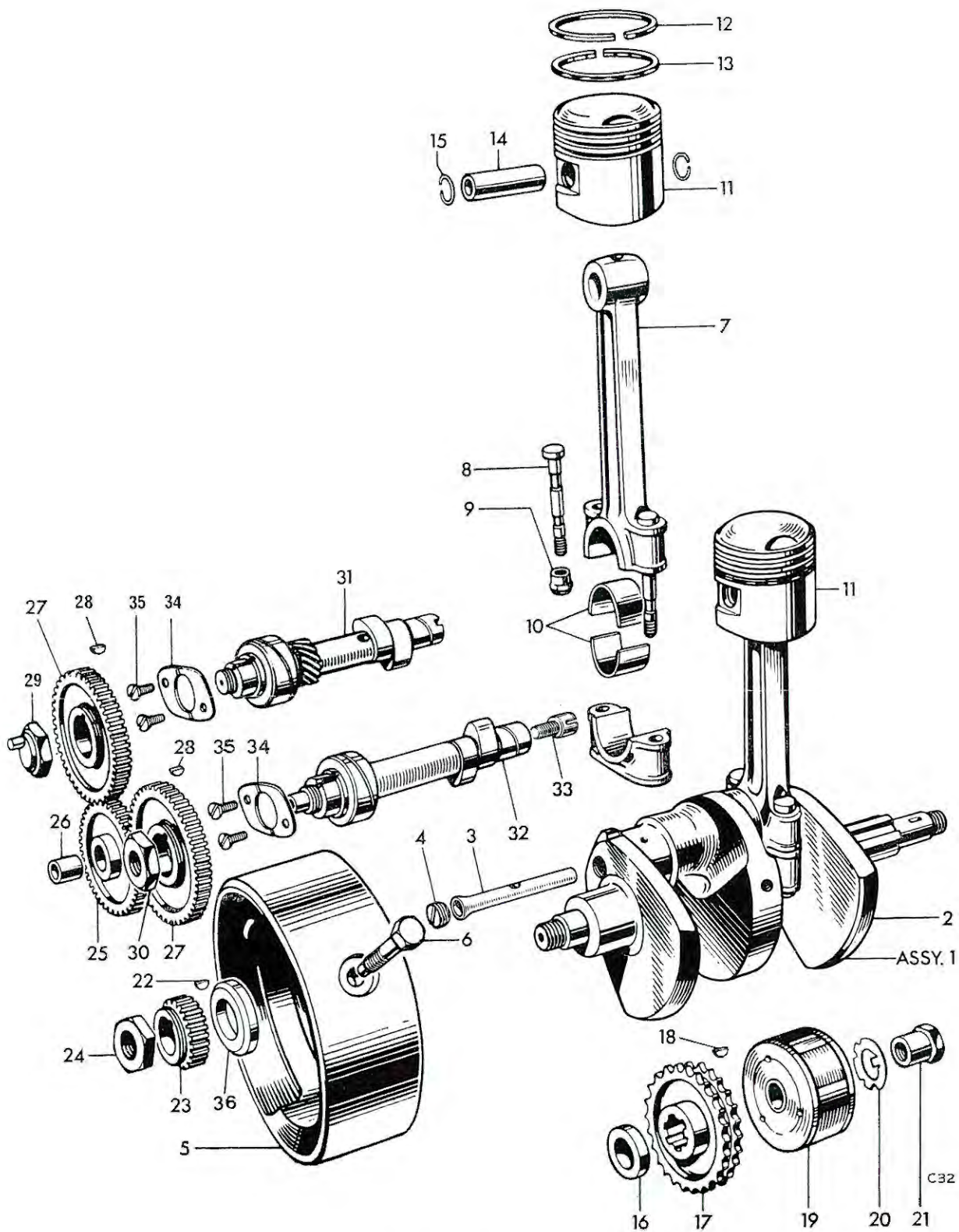


Fig. 1. CRANKSHAFT AND CONNECTING RODS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CRANKSHAFT AND CONNECTING RODS

1	E9489	CRANKSHAFT AND FLYWHEEL ASSEMBLY	1	
2	E9490	Crankshaft	1	
3	E3999	Oil tube	1	
4	E9492	Screwed plug	1	
5	E5870	Flywheel	1	
6	*S1913	Flywheel bolt ($1\frac{1}{2}$ in. U.H.)	3	
7	E8834	CONNECTING ROD	2	
8	E3705	Connecting rod bolt	2	
9	E2922	Self-locking nut	2	
10	E3706	Big end bearing (available in —.010 and —.020 undersizes)	4	
11	E6884	PISTON COMPLETE C.R. 9.1	2	T100R, T100C
12	E6893	Taper compression ring	4	
13	E6894	Oil control ring	2	
14	E6861	Gudgeon pin	2	T100C, T100R
15	E6869	Circlip	4	T100C, T100R
16	E9505	Distance collar	1	
17	E3734	Engine sprocket, 26T Duplex	1	
18	E3851	Rotor key	1	
19	54213901	Rotor, type (99-0739)	1	
20	E3975	Tab washer	1	
21	S1915	Nut	1	
22	E1580	Key	1	
23	E1771	Timing pinion	1	
24	S1914	Nut	1	
25	E6160	INTERMEDIATE WHEEL	1	
26	E400	Bush	1	
27	E4562	Camshaft wheel	2	
28	E1558	Camshaft key	2	
29	E11007	Inlet camshaft nut	1	
30	E6523	Exhaust camshaft nut	1	
31	E11064	Inlet camshaft	1	
32	E9984	EXHAUST CAMSHAFT	1	T100R
32	E9983	EXHAUST CAMSHAFT	1	T100C
33	E9988	Tachometer drive plug	1	
34	E9502	Retaining plate	2	
35	S1929	Screw ($\frac{1}{2}$ in. U.H.)	4	
36	E9503	Clamping washer	1	

*Use D524 Loctite sealant

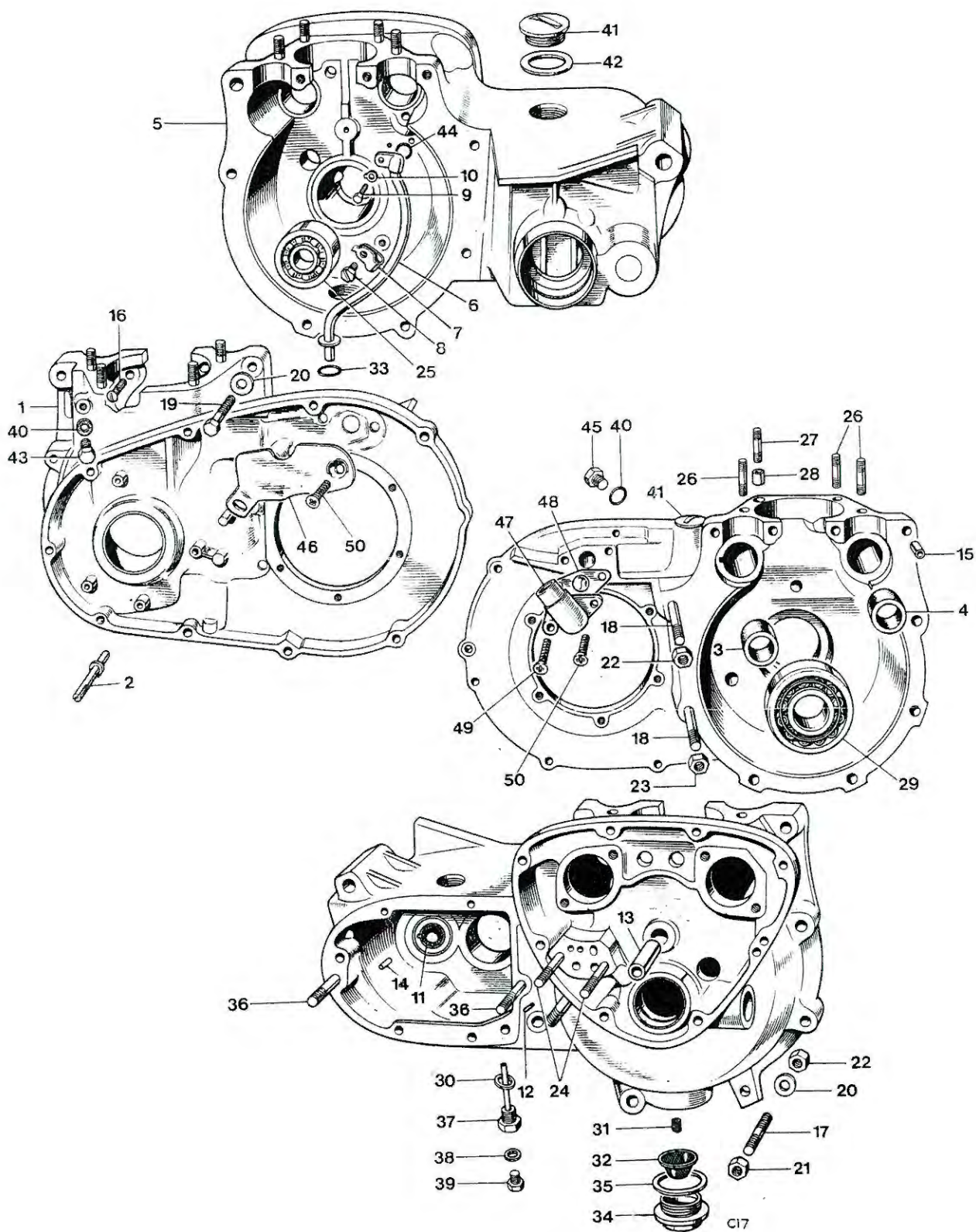


Fig. 2. CRANKCASE

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
CRANKCASE				
1	E11268	CRANKCASE DRIVE SIDE	1	
2	E5976	Pivot pin	1	
3	E3823	Camshaft bush	1	
4	E3823	Camshaft bush	1	
5	E11269	CRANKCASE TIMING SIDE	1	
6	E9496	Oil scavenge pipe	1	
7	E1509	Clip	1	
8	S1920	Screw	1	
9	14-6102	Bolt	1	
10	E7430	Tab washer	1	
11	T1606	Needle roller bearing	1	
12	E6386	Dowel at junction block	Not serviced	
13	E375	Idler gear spindle	1	
14	T912	Peg (at thrust washer)	1	
15	E3716	Hollow dowel	2	
16	S1926	Screw ($\frac{3}{8}$ in. U.H.)	2	
17	S2006	Stud (3 in. O.A.)	1	
18	S1925	Stud ($3\frac{3}{4}$ in. U.H.)	2	
19	S1919	Bolt ($1\frac{5}{8}$ in. U.H.)	1	
20	S25-3	Plain washer	3	
21	14-0302	Nut	3	
22	S1908	Nut	1	
23	14-0302	Nut	1	
24	S1864	Oil pump stud ($1\frac{5}{16}$ in. O.A.)	2	
25	E9494	Right main bearing (ball journal)	1	
26	S1921	Cylinder base stud ($1\frac{1}{2}$ in. O.A.)	6	
27	S1922	Cylinder base stud ($1\frac{1}{16}$ in. O.A.)	2	
28	E1534	Dowel	2	
29	E9493	Left main bearing (Roller journal)	1	
30	T1257	Washer	1	
31	E3724	Filter spring	1	
32	E3722	Filter	1	
33	E7431	Sealing washer	1	
34	E9501	Filter cap	1	
35	E1577	Joint washer	2	
36	S1927	Stud ($3\frac{1}{16}$ in. O.A.)	2	
37	T2167	Drain plug (with level tube)	1	
38	E2441	Fibre washer	1	
39	S543	Level plug	1	
40	E8896	Fibre washer	1	
41	T2166	Filler plug	2	
42	E8782	"O" ring	1	
43	S1871	Blanking plug (L.H. thread)	1	
44	E7431	"O" ring	1	
45	S1872	Plug	1	
46	E11079	Cover plate	1	
47	E9335	Outlet stub-breather	1	
48	E11076	Joint washer	1	
49	E11075	Screw	2	
50	E11077	Screw	1	

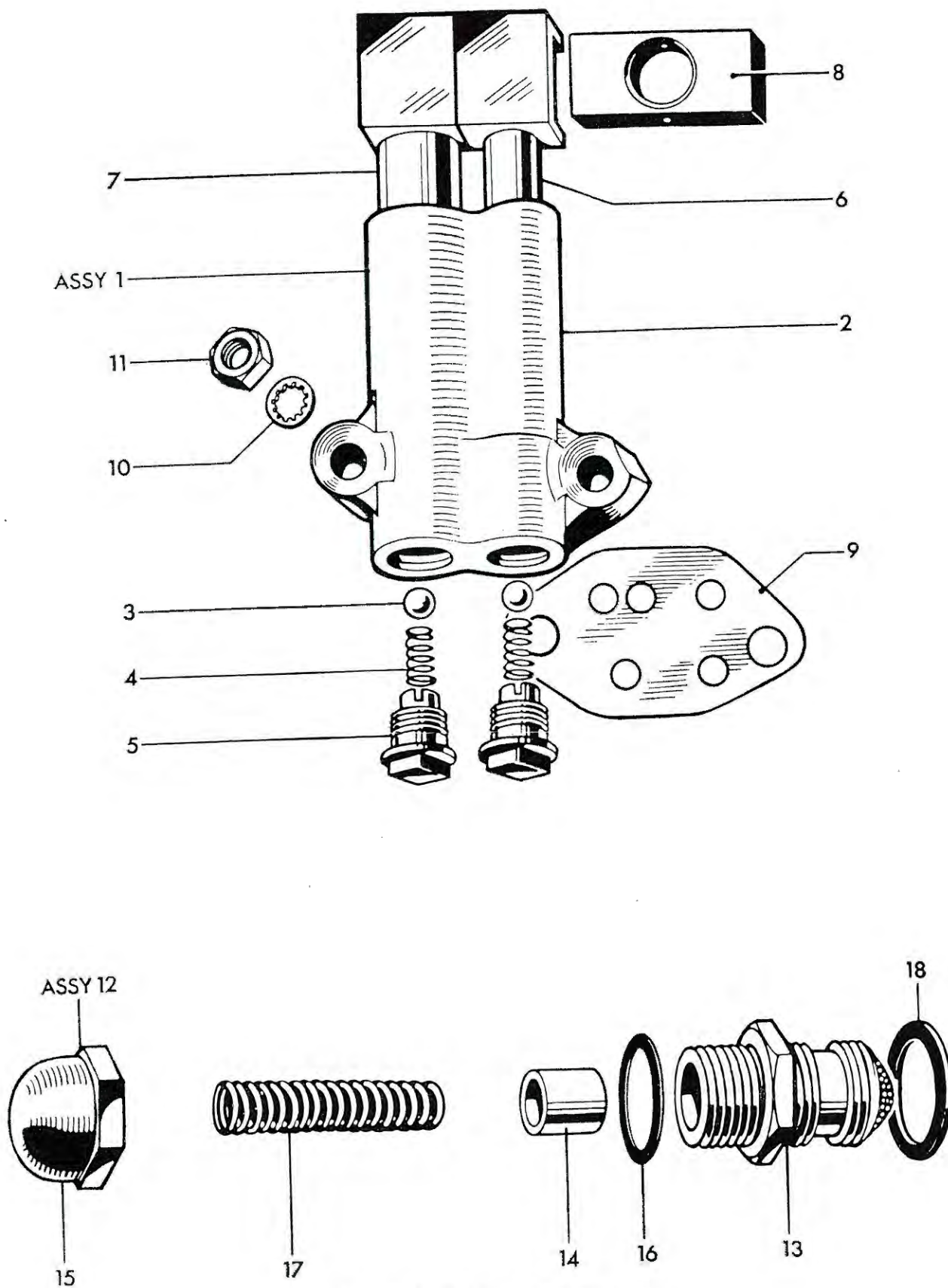


Fig. 3. OIL PUMP AND RELEASE VALVE

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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OIL PUMP AND RELEASE VALVE

1	E6928	OIL PUMP	1	
2	—	Pump body...	Reference only	
3	S70-7	Valve ball	2	
4	E403	Valve spring	2	
5	E2360	Screwed plug	2	
6	GS153	Feed plunger	1	
7	E6681	Scavenge plunger	1	
8	E495	Drive block	1	
9	E3730	Joint washer	1	
10	E3887	Serrated washer	2	
11	S1906	Nut	2	
12	E6595	OIL RELEASE VALVE	1	
13	E7590	Valve body	1	
14	GS251	Piston	1	
15	E6596	Cap	1	
16	E8753	Fibre washer	1	
17	E7591	Main spring	1	
18	E1670	Fibre washer	1	

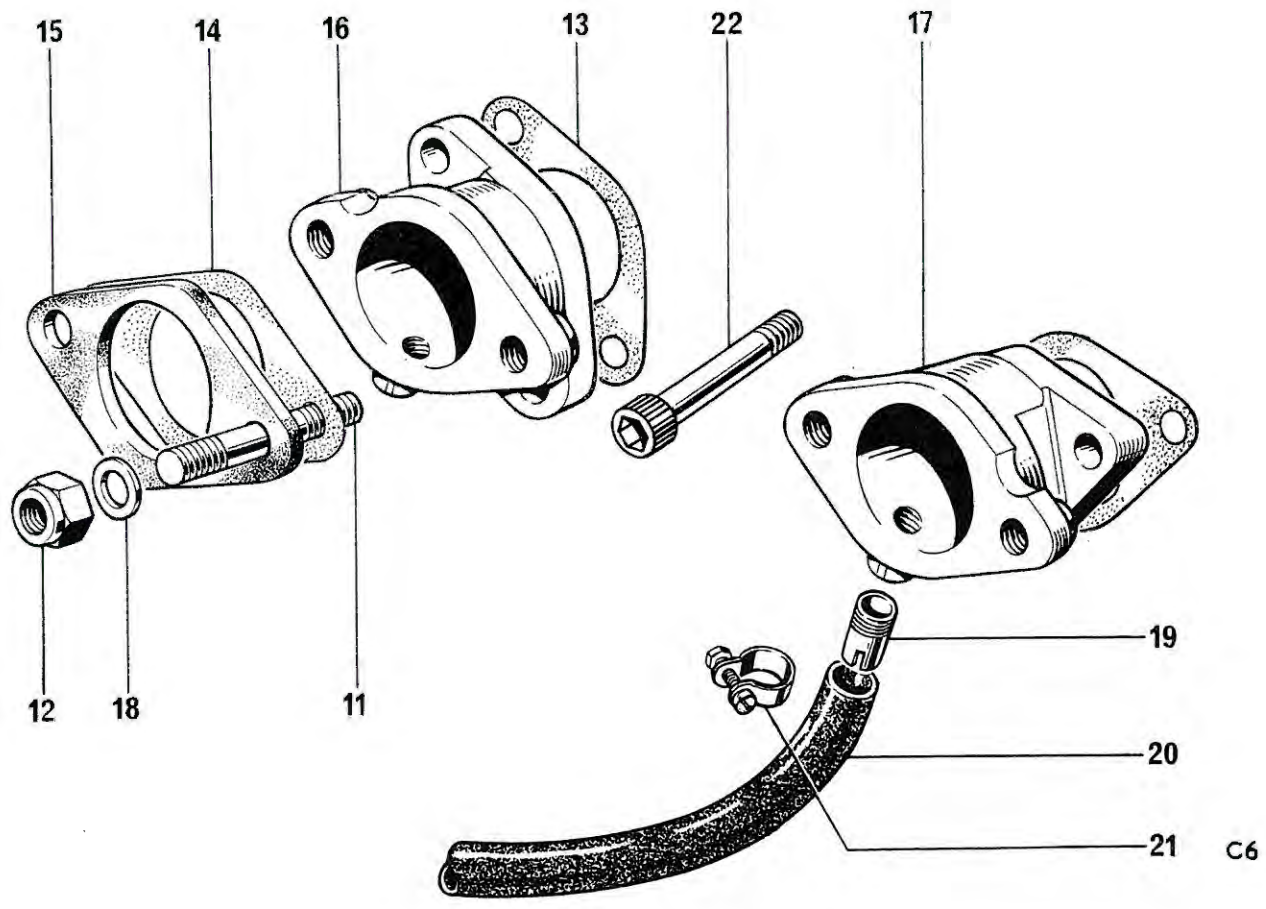
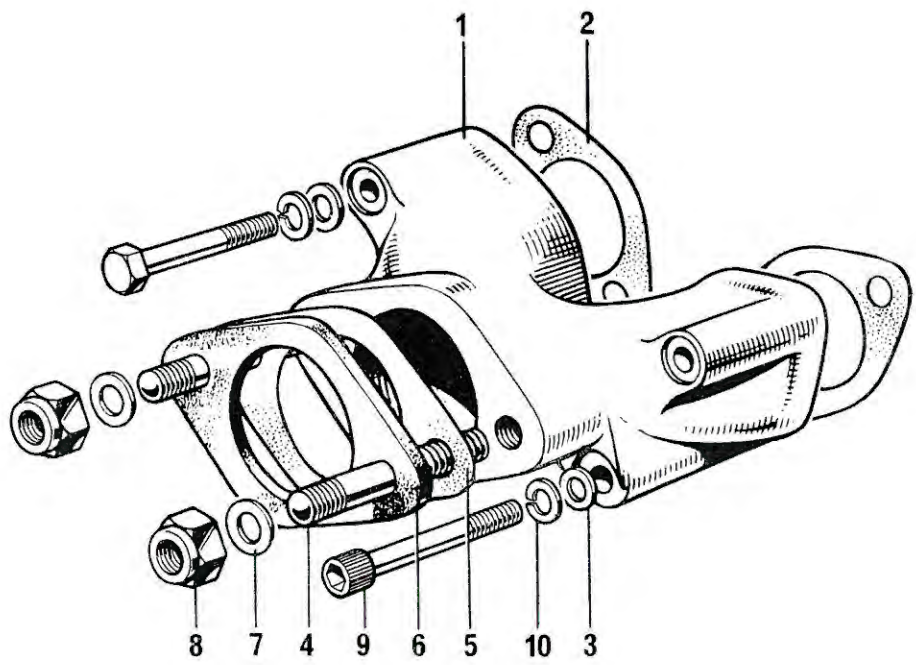


Fig. 4. INLET MANIFOLDS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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INLET MANIFOLDS

Single Carburetor Model (T100C)

1	E7578	Inlet manifold	1	
2	E6772	Joint washer	2	
3	S25-3	Plain washer	4	
4	S582	Stud (1 $\frac{5}{16}$ in. O.A.)	2	
5	E8771	Joint washer	1	
6	E2968	Insulating block	1	
7	S25-3	Plain washer	2	
8	14-1302	Self locking nut	2	
9	14-7024	Socket head screw (2 in. U.H.)	2	
10	S648	Spring washer	4	

Twin Carburetor Model (T100R)

11	S582	Stud (1 $\frac{5}{16}$ in. U.H.)	4	
12	14-1302	Self locking nut	4	
13	E6772	Joint washer, manifold	2	
14	E8771	Joint washer, insulating block	2	
15	E2968	Insulating block	2	
16	E7136	Left manifold	1	
17	E7137	Right manifold	1	
18	S25-3	Plain washer	4	
19	E6916	Connector	2	
20	E6958	Balance pipe	1	
21	E5473	Clip	2	
22	14-7019	Socket head screw ($\frac{7}{8}$ in. U.H.)	4	

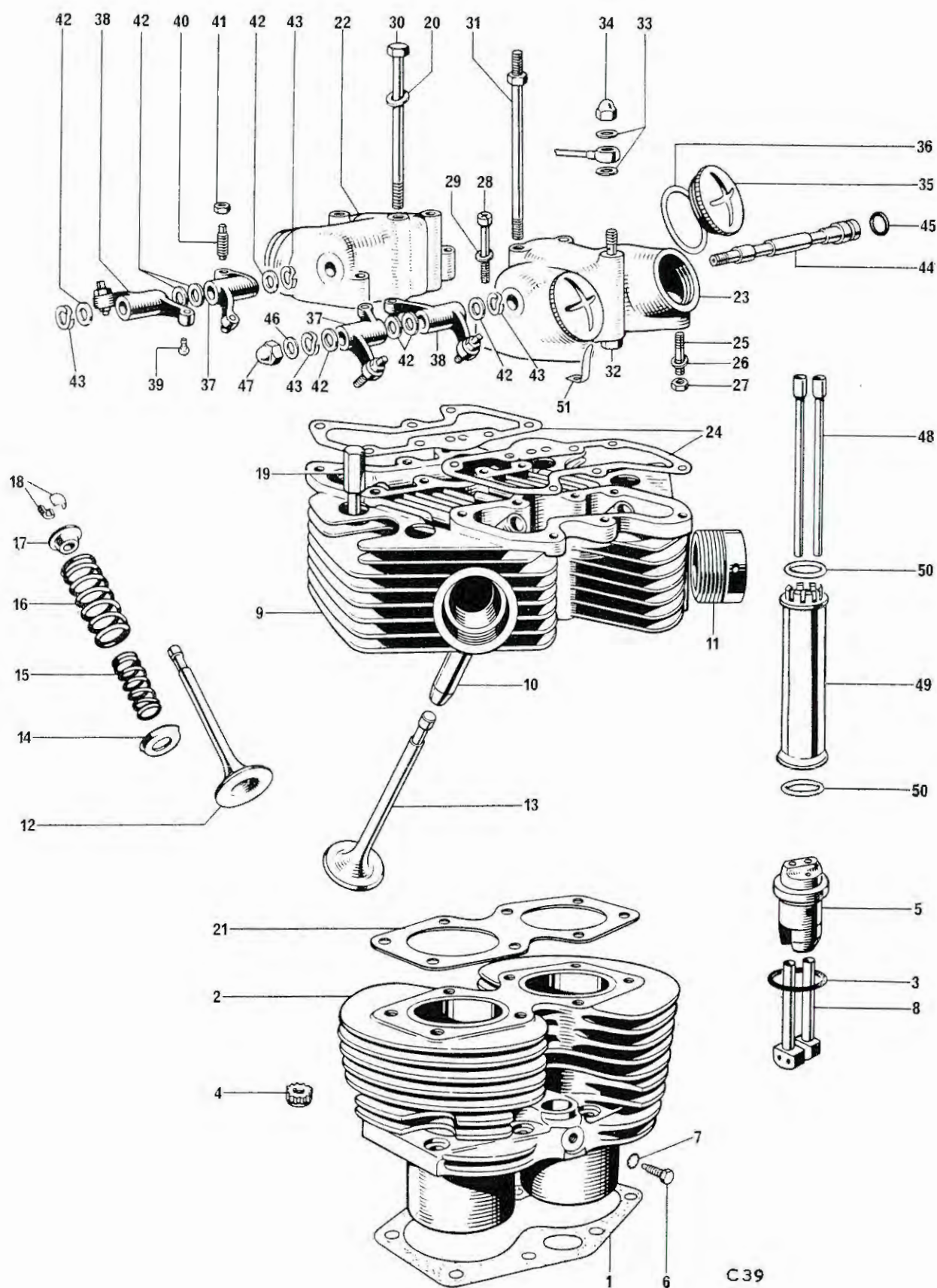


Fig. 6. CYLINDER BLOCK AND HEAD, T100C

CYLINDER BLOCK AND HEAD, T100C SINGLE CARBURETOR

1	E3798	Cylinder base gasket	1	
2	E9719	Cylinder block	1	
3	E7563	"O" ring	2	
4	S692	Nut (12 point)	8	
5	E9352	Tappet guide block	2	
6	H200	Tappet block screw ($\frac{7}{16}$ in. U.H.)	2	
7	E1612	Serrated washer	2	
8	E3753	Tappet	4	
9	E10277	CYLINDER HEAD c/w GUIDES	1	
10	E10229	Valve guide (cast iron)	4	
11	E9510	Exhaust pipe adaptor	2	
12	E6853	Inlet valve	2	
13	E6854	Exhaust valve	2	
14	E6855	Bottom Cup	4	
15	E5946	Inner valve spring	4	
16	E4011	Outer valve spring	4	
17	E3742	Top collar	4	
18	99-0062	Split cotter	8	
19	E4456	Cylinder head bolt (2 25/32 in. U.H.)	4	
20	F2184	Plain washer	8	
21	E4675	Cylinder head gasket	1	
22	E3745	Inlet rocker box	1	
23	E3744	Exhaust rocker box	1	
24	E9511	Joint washer	2	
25	E3858	Rocker box stud ($\frac{15}{16}$ in. O.A.)	4	
26	E3302	Plain washer	4	
27	F879	Nut	4	
28	14-6609	Screw ($\frac{15}{16}$ in. U.H.)	4	
29	E3857	Plain washer	4	
30	E3794	Cylinder head bolt (5 $\frac{7}{16}$ in. U.H.)	2	
31	E3795	Cylinder head torque stay bolt	2	
32	E3809	Oil feed bolt	2	
33	F1880	Copper washer	6	
34	H400	Domed nut	2	
35	E4610	Inspection cap	4	
36	E3751	Fibre washer	4	
37	E3749	ROCKER (right exhaust, left inlet)	2	
38	E3750	ROCKER (left exhaust, right inlet)	2	
39	E7651	Rocker ball pin	4	
40	E3223	Rocker adjusting pin	4	
41	GS662	Adjuster lock nut	4	
42	E2534	Thrust washer, $\frac{7}{16}$ in.	8	
43	E3224	Spring washer	4	
44	E3748	Rocker spindle	2	
45	E3253	Sealing rubber	2	
46	E1335	Copper washer	2	
47	E1435	Domed nut	2	
48	E4008	Push rod	4	
49	E9512	Cover tube	2	
50	E7310	"O" ring, push rod cover tube (bottom)	2	
50	E11283	"O" ring, push rod cover tube (top)	2	
51	E4671	Locking spring	4	

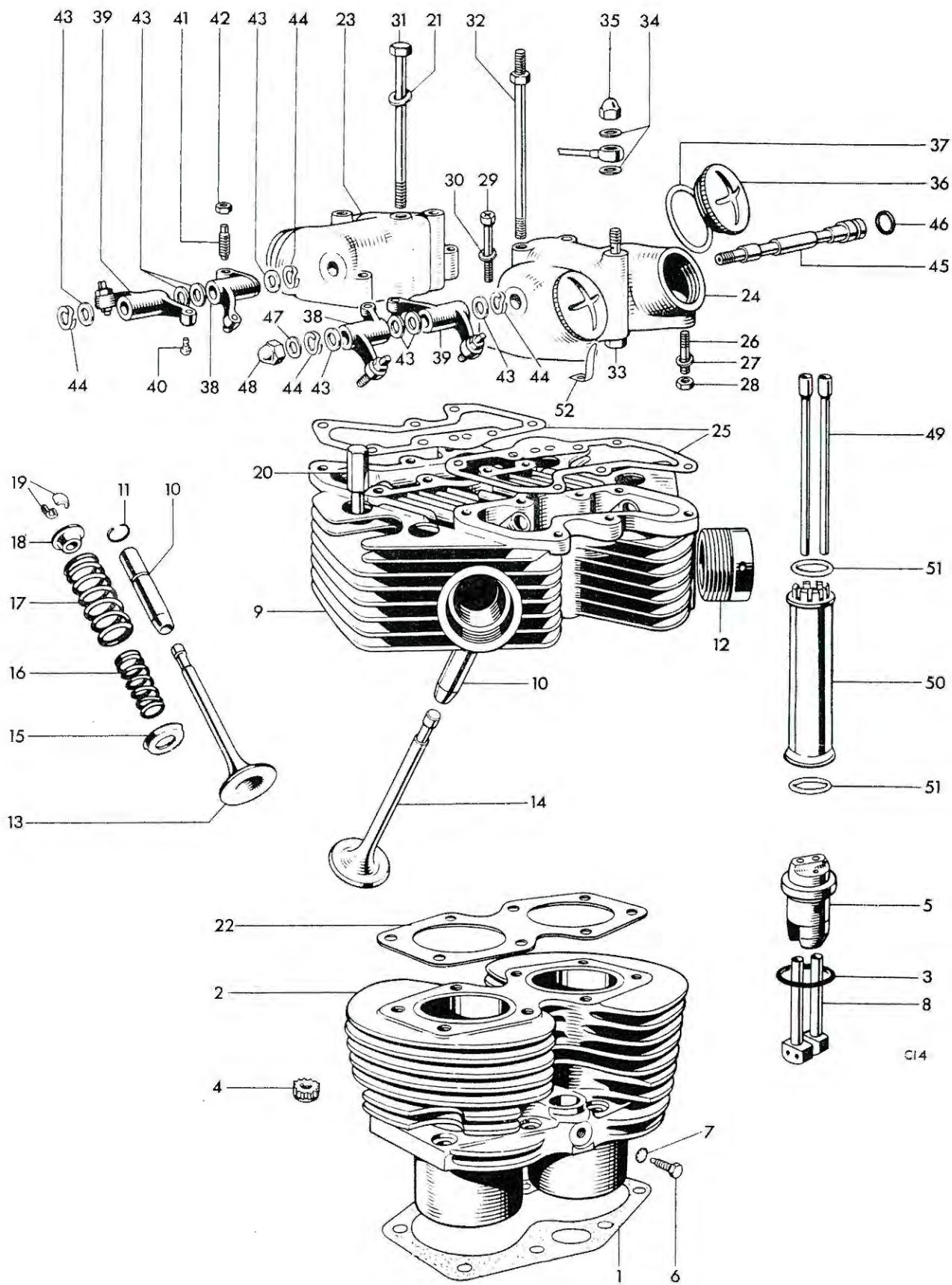
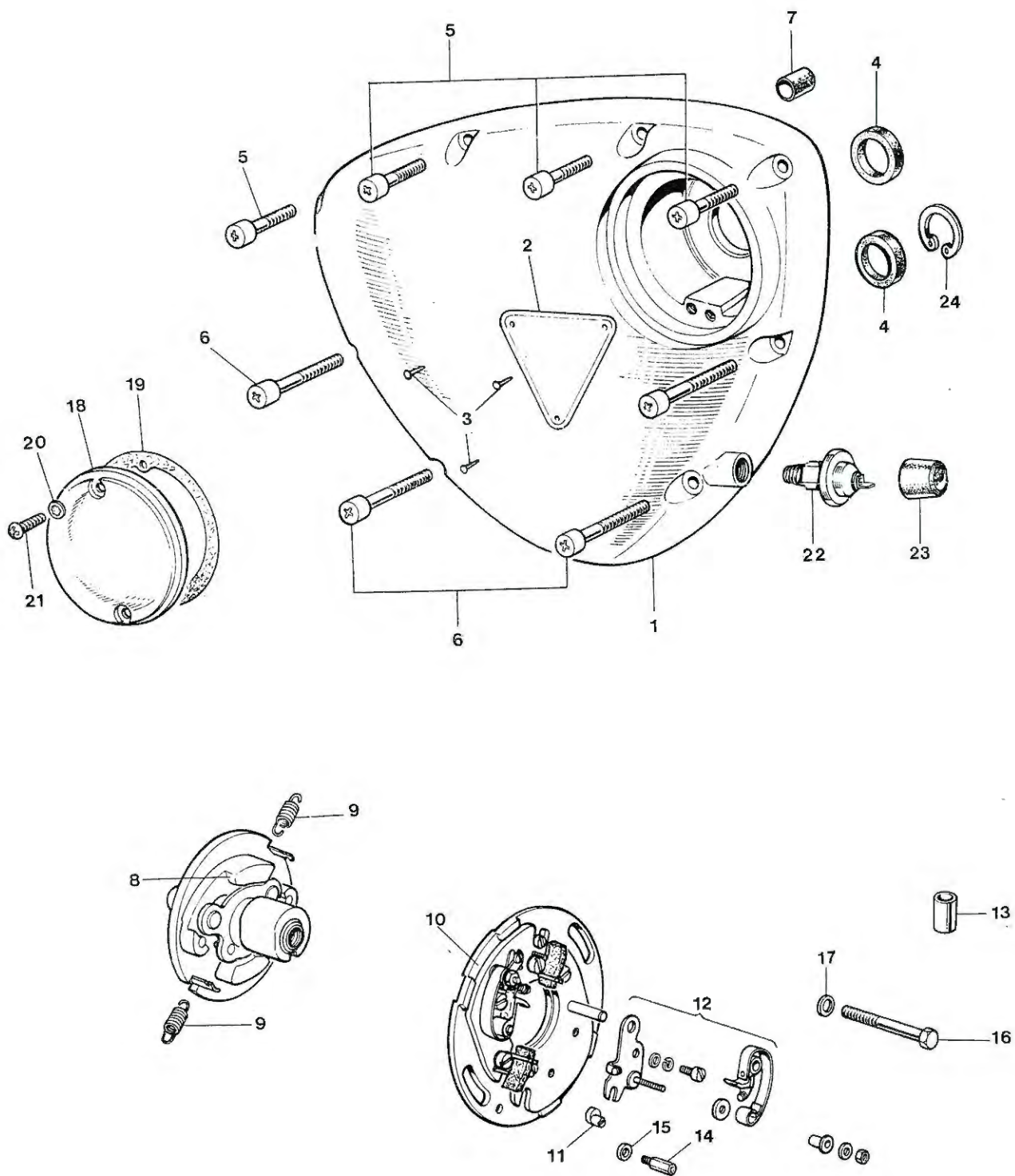


Fig. 7. CYLINDER BLOCK AND HEAD, T100R

CYLINDER BLOCK AND HEAD, T100R, TWIN CARBURETOR

1	E3798	Cylinder base gasket	1	
2	E9719	Cylinder block	1	
3	E7563	"O" ring	2	
4	S692	Nut (12 point)	8	
5	E9352	Tappet guide block	2	
6	H200	Tappet block screw ($\frac{7}{16}$ in. U.H.)	2	
7	E1612	Serrated washer	2	
8	E4040	Tappet, Racing type	4	
9	E9507	CYLINDER HEAD c/w GUIDES	1	
10	E6301	Valve guide	4	
11	E3209	Valve guide circlip	4	
12	E9510	Exhaust pipe adaptor	2	
13	E6853	Inlet valve	2	
14	E6854	Exhaust valve	2	
15	E6855	Bottom cup	4	
16	E5946	Inner valve spring	4	
17	E4011	Outer valve spring	4	
18	E3742	Top collar	4	
19	99-0062	Split cotter	8	
20	E4456	Cylinder head bolt ($2\frac{3}{32}$ in. U.H.)	4	
21	F2184	Plain washer	8	
22	E4675	Cylinder head gasket	1	
23	E3745	Inlet rocker box	1	
24	E3744	Exhaust rocker box	1	
25	E9511	Joint washer	2	
26	E3858	Rocker box stud ($\frac{1}{16}$ in. O.A.)	4	
27	E3302	Plain washer	4	
28	F879	Nut	4	
29	E3668	Screw ($1\frac{1}{4}$ in. U.H.)	4	
30	E3857	Plain washer	4	
31	E3794	Cylinder head bolt ($5\frac{7}{16}$ in. U.H.)	2	
32	E3795	Cylinder head torque stay bolt	2	
33	E3809	Oil feed bolt	2	
34	F1880	Copper washer	6	
35	H400	Domed nut	2	
36	E4610	Inspection cap	4	
37	E3751	Fibre washer	4	
38	E3749	ROCKER (right exhaust, left inlet)	2	
39	E3750	ROCKER (left exhaust, right inlet)	2	
40	E7651	Rocker ball pin	4	
41	E3223	Rocker adjusting pin	4	
42	GS662	Adjuster lock nut	4	
43	E2534	Thrust washer, $\frac{7}{16}$ in.	6	
44	E3224	Spring washer	2	
45	E3748	Rocker spindle	2	
46	E3253	"O" ring	2	
47	E1335	Copper washer	2	
48	E1435	Domed nut	2	
49	E4008	Push rod	4	
50	E9512	Cover tube	2	
51	E7310	"O" ring, push rod cover tube (bottom)	2	
51	E11283	"O" ring, push rod cover tube (top)	2	
52	E4671	Locking spring	4	



C21

Fig. 8. TIMING COVER AND CONTACT BREAKER

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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TIMING COVER AND CONTACT BREAKER

1	E9250	Timing cover	1	
2	D1802	Patent plate	1	
3	D2085	Hammer-drive screw	3	
4	E4568	Oil seal	2	
5	14-6607	Screw ($\frac{7}{8}$ in. U.H.)	4	
6	S1916	Screw ($1\frac{1}{8}$ in. U.H.)	4	
7	T989	Hollow dowel	1	
8	54419340	AUTO-ADVANCE UNIT (99-0771)	1	
9	54415642	Spring set (99-0757)	2	
10	54419097	CONTACT BREAKER PLATE ASSEMBLY (D2244)	1	
11	54419220	Pin adjustment (99-0769)	2	
12	54419827	Contact set (99-0772)	2	
13	E4707	Rubber grommet	1	
14	E7680	Pillar bolt	2	
15	E6559	Washer	2	
16	14-0208	Bolt ($2\frac{1}{8}$ in. U.H.)	1	
17	S25-43	Washer	1	
18	E8737	Cover	1	
19	E5049	Joint washer	1	
20	GS299	Serrated washer	2	
21	E7354	Screw	2	
22	D2133	Oil pressure switch	1	
23	D2045	Cover pressure switch	1	
24	E4569	Circlip	1	
Not illus.	E4849	Dowel pin, auto advance to camshaft	1	
Not illus.	D2138	Timing label for C.B. cover	1	
Not illus.	E9526	Blanking plug (to replace oil pressure switch)	Available	

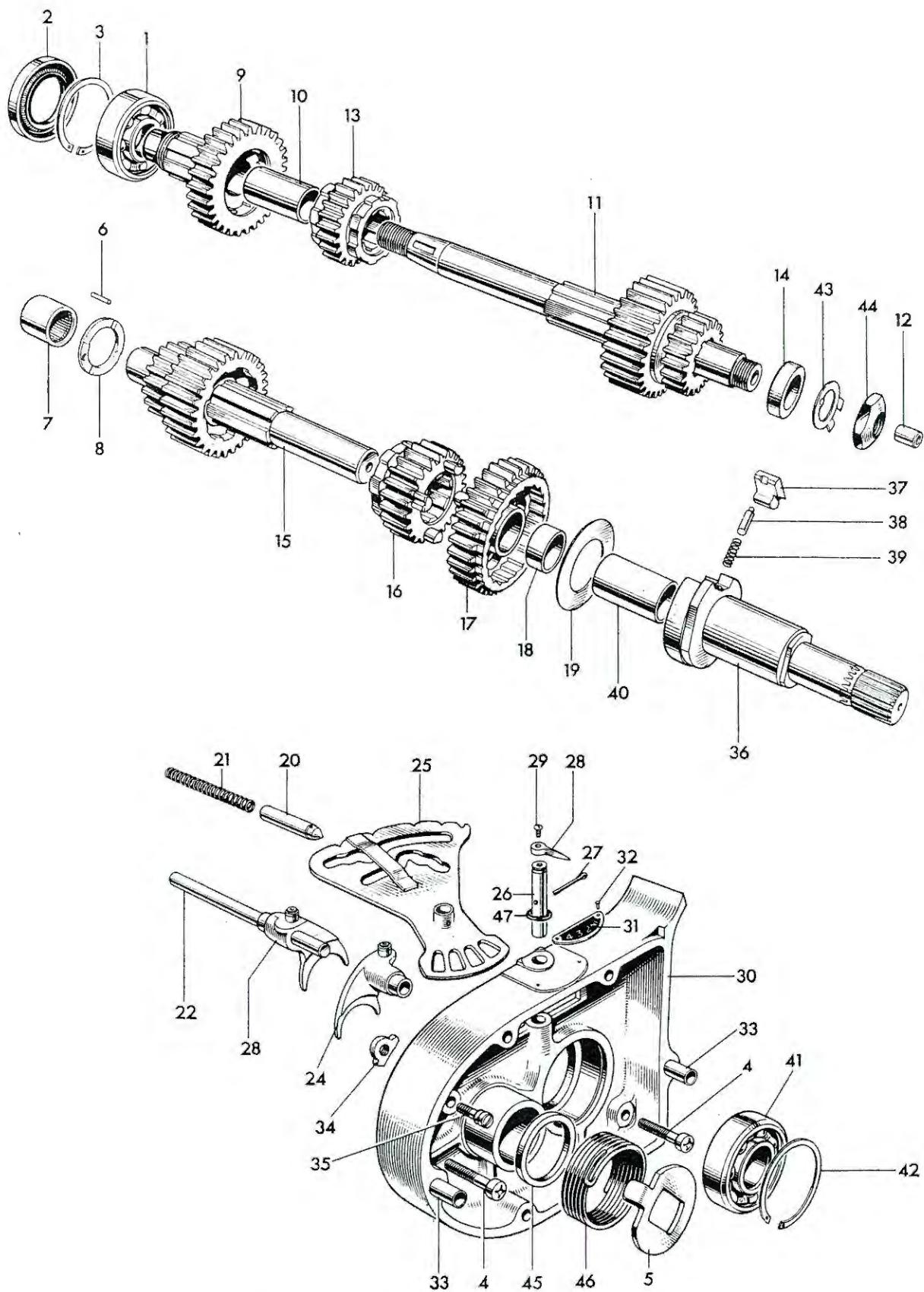


Fig. 9. GEARBOX SHAFTS, BEARINGS AND INNER COVER

GEARBOX SHAFTS, BEARINGS AND INNER COVER

1	T665	High gear bearing (ball journal)	...	...	...	...	1	
2	T1478	Oil seal	...	...	...	...	1	
3	W680	Circlip	...	...	...	...	1	
4	14-6608	Screw (1 in. U.H.)	...	...	...	...	2	
5	T1422	Return spring plate	...	...	...	...	1	
6	T912	Peg	...	...	...	...	1	
7	T1606	Layshaft bearing	...	...	...	...	1	
8	T1607	Thrust washer	...	...	...	...	1	
9	T3991	MAINSHAFT HIGH GEAR (22T)	...	...	...	...	1	T100R and West Coast T100C
10	T1405	High gear bush	...	...	...	...	1	
11	T4039	MAINSHAFT c/w THIRD AND LOW GEARS (16/24T)	...	...	...	...	1	
12	T1391	Clutch rod bush	...	...	...	...	1	
13	T3994	Mainshaft second gear (21T)	...	...	...	...	1	
14	T1411	Mainshaft distance piece	...	...	...	...	1	
15	T4041	Layshaft c/w second and high gears (15/23T)	...	...	...	...	1	
16	T3997	Layshaft third gear (20T)	...	...	...	...	1	
17	T3999	LAYSHAFT LOW GEAR (27T)	...	...	...	...	1	
18	T1393	Low gear bush	...	...	...	...	1	
19	T1426	Pawl retaining disc	...	...	...	...	1	
20	T3660	Camplate index plunger	...	...	...	...	1	
21	T3661	Index plunger spring	...	...	...	...	1	
22	T1457	Selector fork spindle	...	...	...	...	1	
23	T1480	Mainshaft selector fork	...	...	...	...	1	
24	T1481	Layshaft selector fork	...	...	...	...	1	
25	T1768	Gear selector camplate	...	...	...	...	1	
26	T1418	Camplate spindle	...	...	...	...	1	
27	—	Split pin ($\frac{1}{8}$ in. x $\frac{3}{4}$ in.)	...	...	...	...		Reference only
28	T1416	Gear indicator pointer	...	...	...	...	1	
29	H688	Screw ($\frac{5}{16}$ in. U.H.)	...	...	...	...	1	
30	T3754	Inner cover	...	...	...	...	1	
31	T1417	Gear indicator plate	...	...	...	...	1	
32	D208-5	Indicator plate rivet	...	...	...	...	2	
33	T1440	Hollow dowel	...	...	...	...	2	
34	T1157	Kickstarter stop plate	...	...	...	...	1	
35	T1390	Stop plate and anchor screw	...	...	...	...	1	
36	T1981	KICKSTARTER SPINDLE	...	...	...	...	1	
37	T1431	Kickstarter pawl	...	...	...	...	1	
38	T1282	Plunger	...	...	...	...	1	
39	T1161	Plunger spring	...	...	...	...	1	
40	T1897	Needle roller bearing	...	...	...	...	1	
41	T1469	Mainshaft bearing (Ball journal)	...	...	...	...	1	
42	T280	Circlip	...	...	...	...	1	
43	T732	Tab washer	...	...	...	...	1	
44	S594	Mainshaft nut	...	...	...	...	1	
45	T1464	Distance piece	...	...	...	...	1	
46	T1441	Kickstarter return spring	...	...	...	...	1	
47	E4803	"O" ring	...	...	...	...	1	

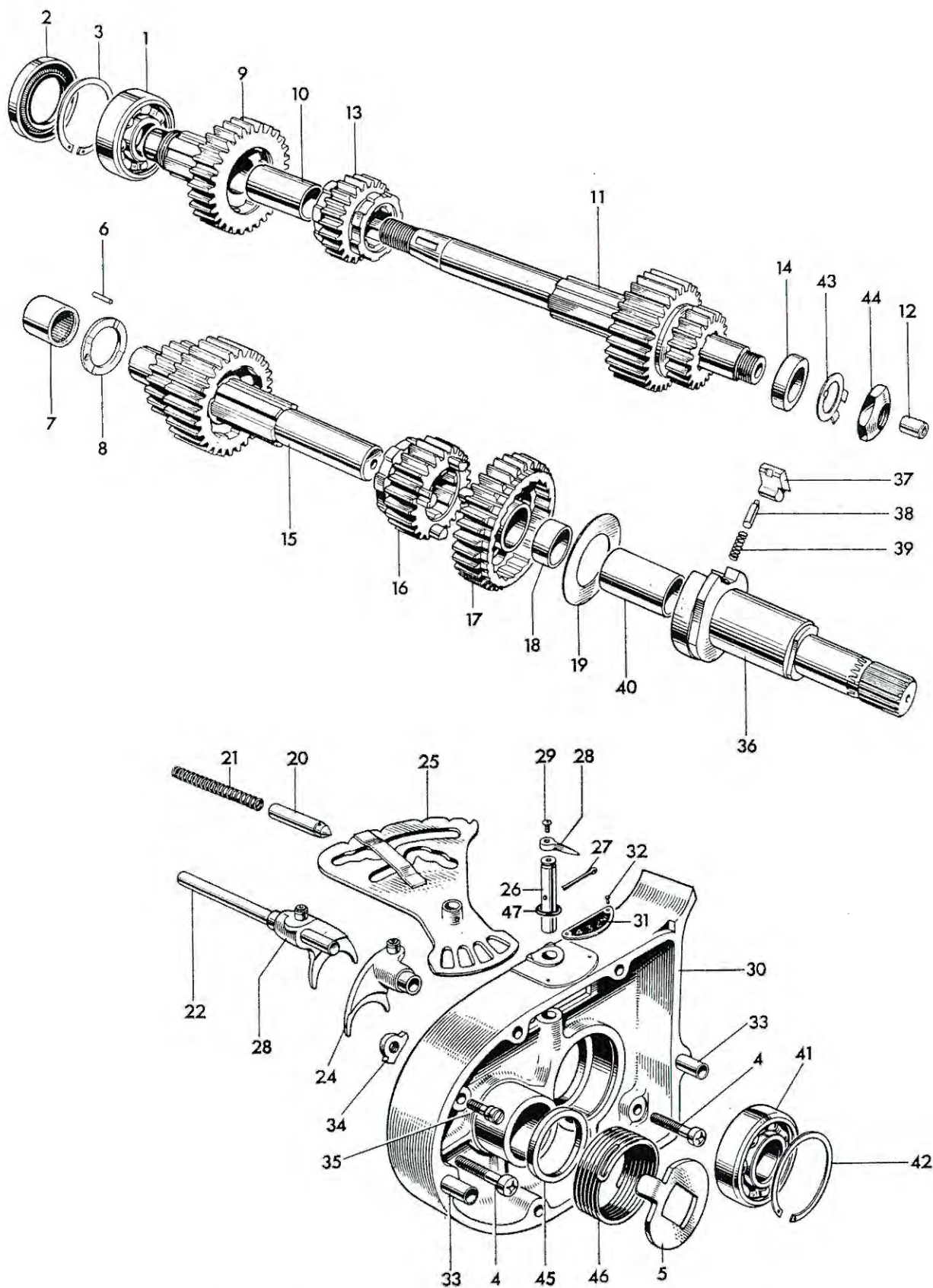


Fig. 9. GEARBOX SHAFTS, BEARINGS AND INNER COVER

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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WIDE RATIO GEARS

Standard on East Coast T100C

9	T4029	MAINSHAFT HIGH GEAR (23T)	1	
11	T4040	MAINSHAFT c/w THIRD AND LOW GEAR (15/24T) ...	1	
13	T4031	Mainshaft second gear (20T)	1	
15	T4042	Layshaft c/w second and high gear (14/24T) ...	1	
16	T1839	Layshaft third gear (20T)	1	
17	T4033	LAYSHAFT LOW GEAR (29T)	1	

CLOSE RATIO GEARS

(Available if required)

9	T2532	MAINSHAFT HIGH GEAR (20T)	1	
11	T2276	MAINSHAFT c/w THIRD AND LOW GEAR (16/22T) ...	1	
13	T1832	Mainshaft second gear (20T)	1	
15	T1972	Layshaft c/w second and high gear (17/23T) ...	1	
16	T1842	Layshaft third gear (21T)	1	
17	T1950	LAYSHAFT LOW GEAR (27T)	1	

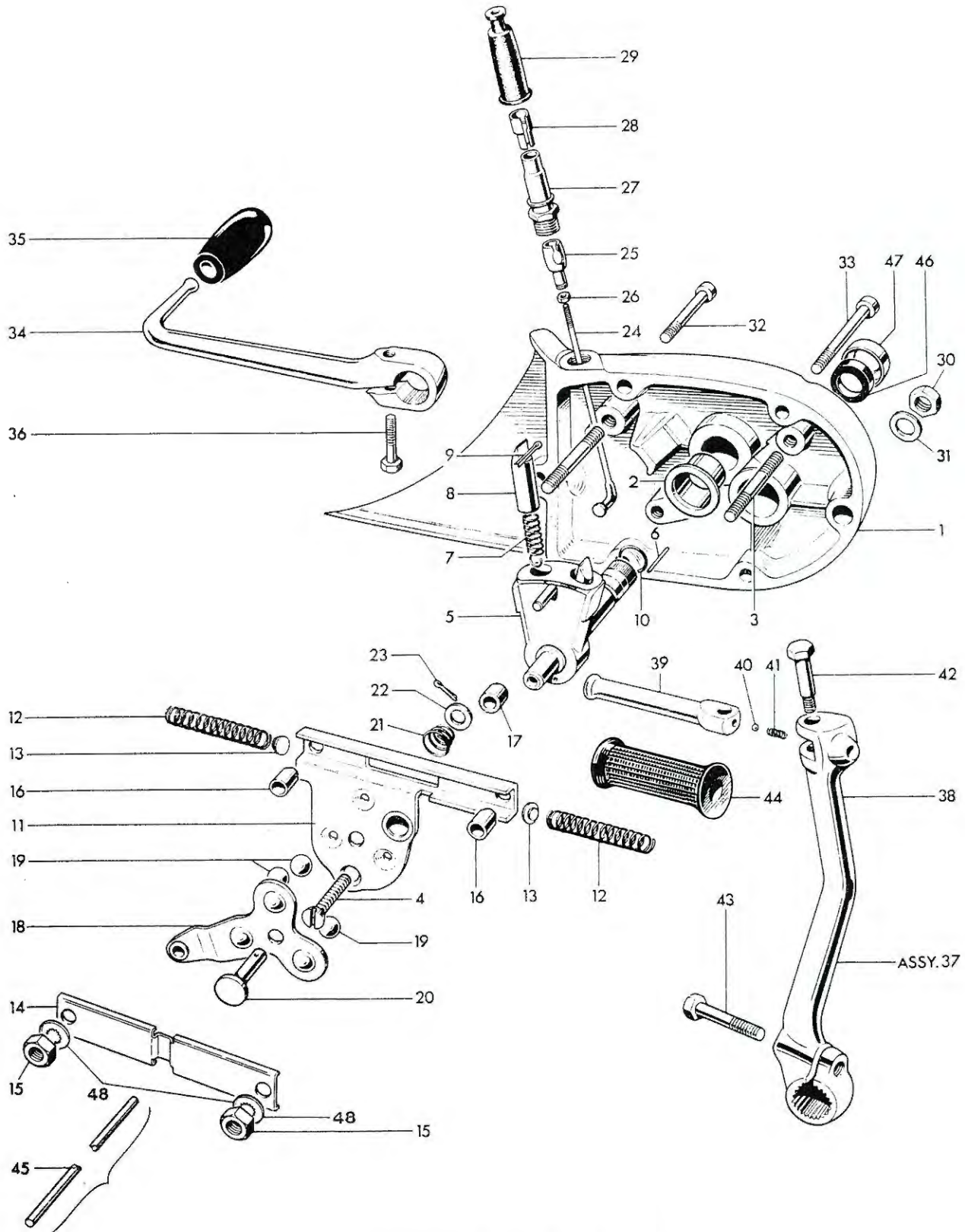


Fig. 10. GEARBOX OUTER COVER AND LEVERS

GEARBOX OUTER COVER AND LEVERS

1	T3755	GEARBOX OUTER COVER ...	1	
2	T1395	Gearchange spindle bush...	1	
3	S1928	Stud ($1\frac{5}{16}$ in. O.A.) ...	2	
4	14-6505	Screw ($\frac{7}{8}$ in. O.A.) ...	1	
5	T1942	GEARCHANGE QUADRANT	1	
6	T1474	Spring retaining pin	2	
7	T1436	Plunger spring	2	
8	T1396	Selector plunger	2	
9	—	Split pin ($\frac{5}{64}$ in. x $\frac{3}{4}$ in.)	Reference only	
10	E3309	Sealing ring	1	
11	T1871	Return spring housing	1	
12	T1877	Return spring	2	
13	T1878	Thrust button	2	
14	T1977	Cover	1	
15	S1877	Nut	2	
16	T1876	Distance piece	2	
17	T1874	Distance piece	1	
18	T1880	Clutch lever	1	
19	T1771	Ball, $\frac{3}{8}$ in. diam.	3	
20	T1710	Shaft	1	
21	T1712	Spring	1	
22	GS127	Plain washer	1	
23	—	Split pin ($\frac{5}{64}$ in. x $\frac{1}{2}$ in.)	Reference only	
24	T1945	Spoke	1	
25	T1946	Connector	1	
26	T1937	Nut	1	
27	T3784	Abutment	1	
28	T2062	Adaptor, short	As required	
28	T2063	Adaptor, long (For cable with short outer cover)	As required	
29	T1646	Rubber cover	1	
30	14-0302	Nut	2	
31	S25-3	Plain washer	2	
32	S1918	Screw ($2\frac{3}{8}$ in. U.H.)	2	
33	S1917	Screw ($2\frac{5}{8}$ in. U.H.)	2	
34	T1435	Gearchange lever	1	
35	T2450	Pedal rubber	1	
36	W932	Bolt (1 in. U.H.)	1	
37	T3797	KICKSTARTER LEVER COMPLETE	1	
38	T3742	Kickstarter crank	1	
39	T1272	Kickstarter pedal	1	
40	S70-3	Steel ball ($\frac{1}{4}$ in. diam.)	1	
41	T1167	Index spring	1	
42	S541	Pivot bolt	1	
43	S644	Clamp bolt ($1\frac{5}{16}$ in. U.H.)	1	
44	T2330	Pedal rubber	1	
45	T1970	Clutch operating rod	1	
46	T2239	Oil seal	1	
47	T2238	Oil seal cover	1	
48	E1612	Serrated washer	2	

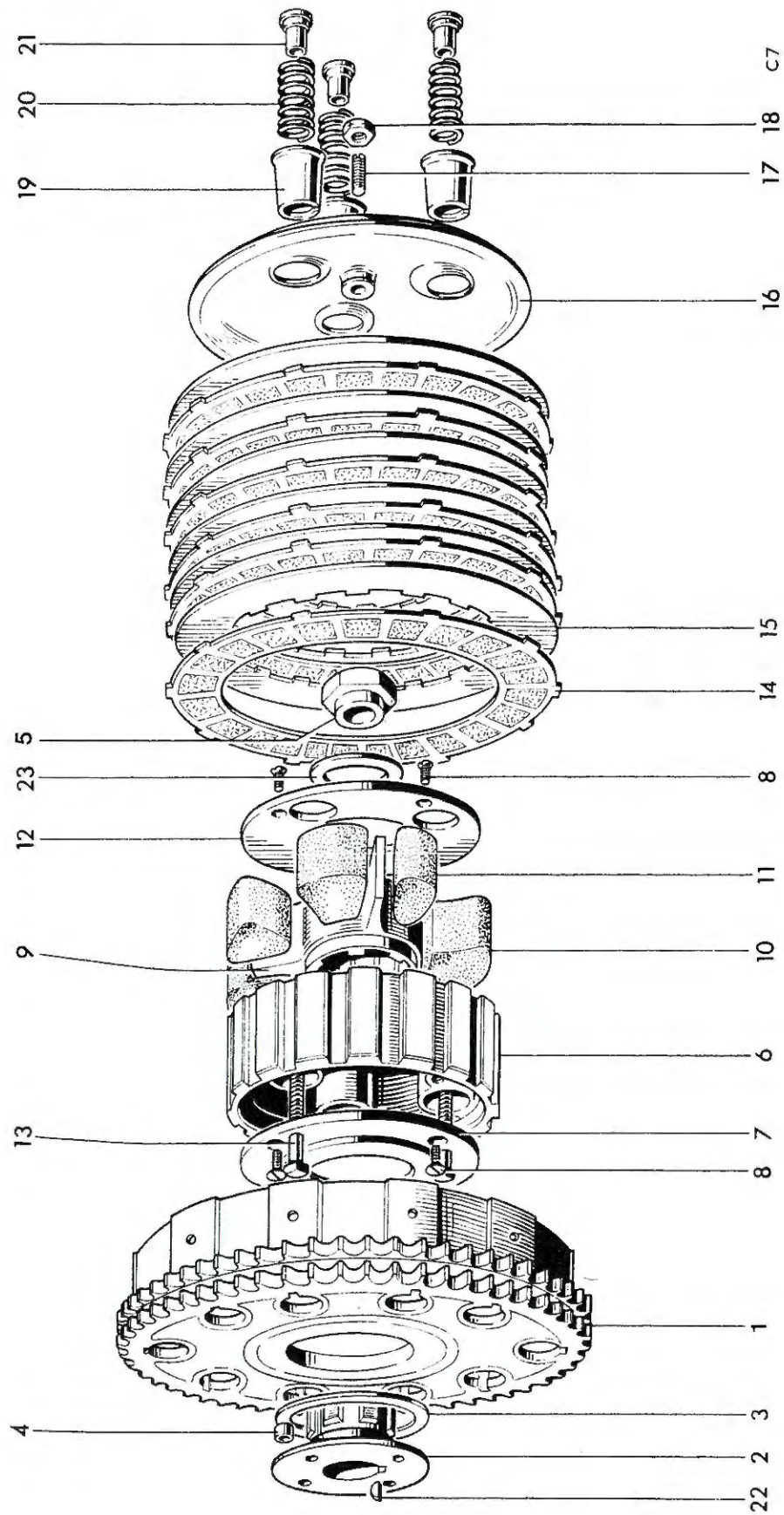


Fig. 11. CLUTCH

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CLUTCH

1	T1570	Sprocket and housing	1	
2	T3930	Hub	1	
3	T3931	Thrust washer	1	
4	T394	Roller	20	
5	S586	Nut	1	
6	T1719	Centre (Shock absorber body)	1	
7	T1720	Inner plate	1	
8	T1040	Countersunk screw (0.417 in. U.H.)	6	
9	T2538	Shock absorber spider	1	
10	T1722	Drive rubber (large)	3	
11	T1723	Rebound rubber (small)	3	
12	T1724	Outer plate	1	
13	T423A	Screwed pin ($1\frac{3}{32}$ in. U.H.)	3	
14	T1362	Driving plate (bonded)	6	
15	T1363	Driven plate (plain)	6	
16	T2156	Pressure plate	1	
17	T2159	Adjuster pin	1	
18	14-0403	Nut	1	
19	T1931	Spring cup	3	
20	T1560	Spring	3	
21	T2526	Nut	3	
22	S66-1	Key	1	
23	T2279	Washer	1	

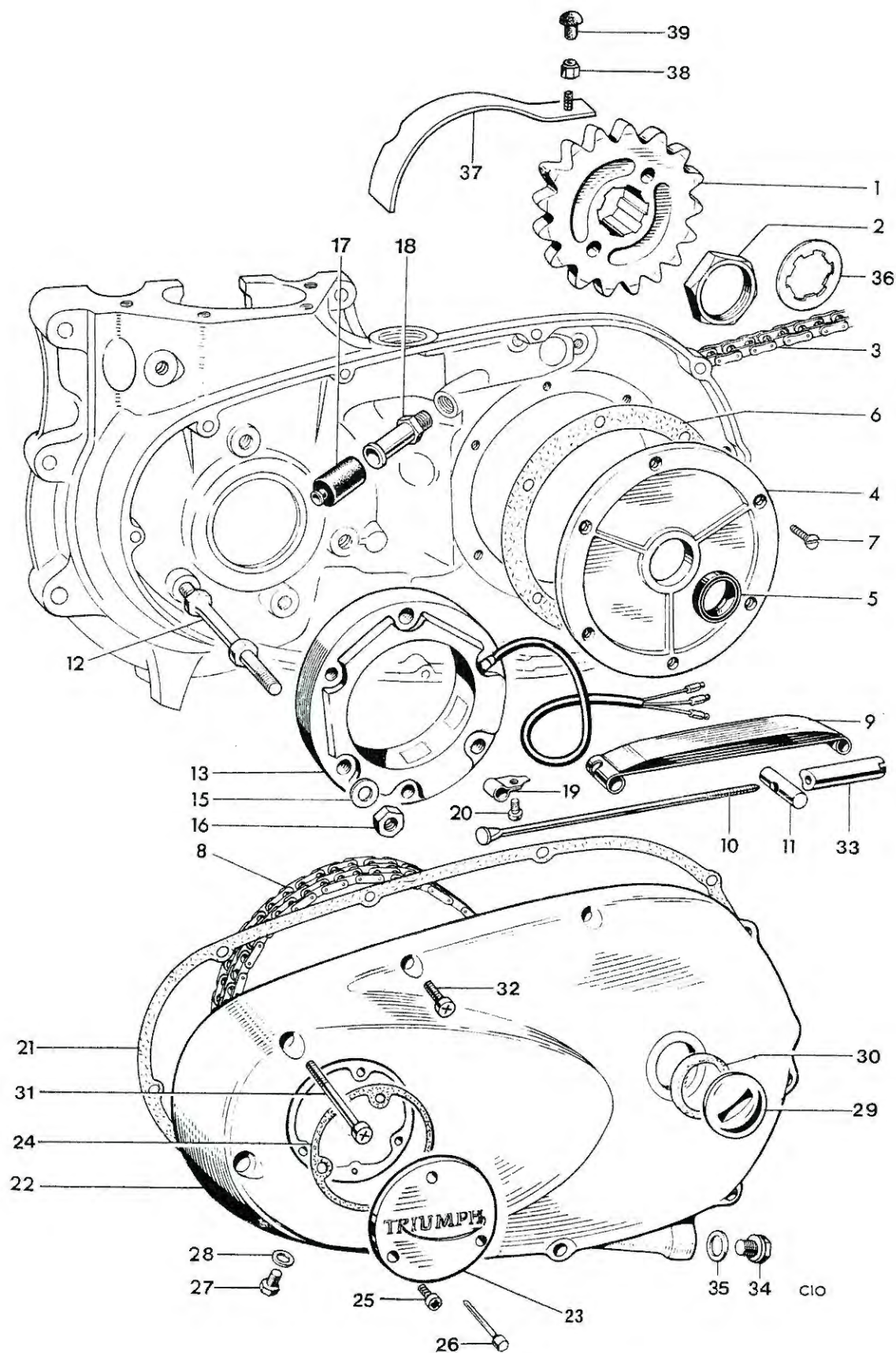


Fig. 12. CHAINCASE AND CHAINS

CHAINCASE AND CHAINS

1	T1476	Gearbox sprocket (18 teeth) ...	1	
1	T1476/19	Gearbox sprocket (19 teeth) ...	Available	
1	T1569	Gearbox sprocket (20 teeth) ...	Available	
2	T2536	Gearbox sprocket nut ...	1	
3	D444	Rear chain, $\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 102L ...	1	
4	E7037	Cover plate ...	1	
5	E7565	Oil seal ...	1	
6	E3832	Joint washer ...	1	
7	E3821	Countersunk screw ($\frac{5}{16}$ in. U.H.) ...	6	
8	D358	Primary chain, $\frac{3}{8}$ in. Duplex 78L ...	1	
9	E6283	Chain tensioner blade ...	1	
10	E4152	Tie rod ...	1	
11	E4148	Trunnion ...	1	
12	E9495	Stud ($3\frac{5}{16}$ in. O.A.) ...	3	
13	47205	Stator, RM 21 (99-1006) ...	1	
14	E1612	Serrated washer ...	1	
15	S25-3	Plain washer ...	3	
16	14-0702	Nut ...	3	
17	E4144	Rubber grommet ...	2	
18	E8992	Sleeve nut ...	1	
19	E1509	Clip ...	1	
20	S1920	Setscrew ($\frac{1}{4}$ in. U.H.) ...	1	
21	E4156	Joint washer ...	1	
22	E9249	Chaincase ...	1	
23	T2440	Rotor cover ...	1	
24	T2442	Joint washer ...	1	
25	82-4129	Screw ...	3	
26	T2537	Ignition pointer... ..	1	
27	14-6101	Level plug ...	1	
28	E2441	Copper washer ...	2	
29	T2166	Filler plug ...	1	
30	E8782	"O" ring ...	1	
31	S1878	Screw ($2\frac{3}{4}$ in. U.H.) ...	3	
32	14-6609	Screw ($1\frac{5}{16}$ in. U.H.) ...	7	
33	E9703	Adjuster sleeve nut ...	1	
34	T2259	Drain plug ...	1	
35	T1738	Fibre washer ...	1	
36	T20S6	Tab washer ...	1	
37	E7571	Crankcase protector ...	1	
38	14-1301	Self-locking nut ...	1	
39	E7573	Grommet ...	1	

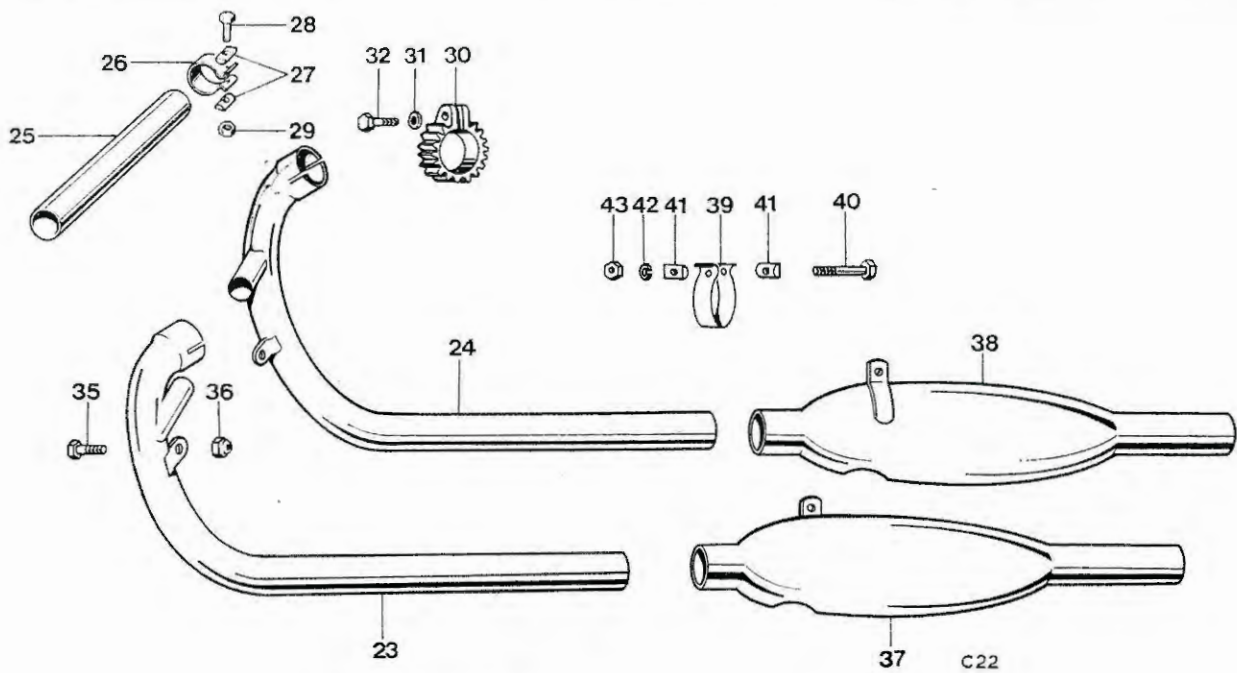
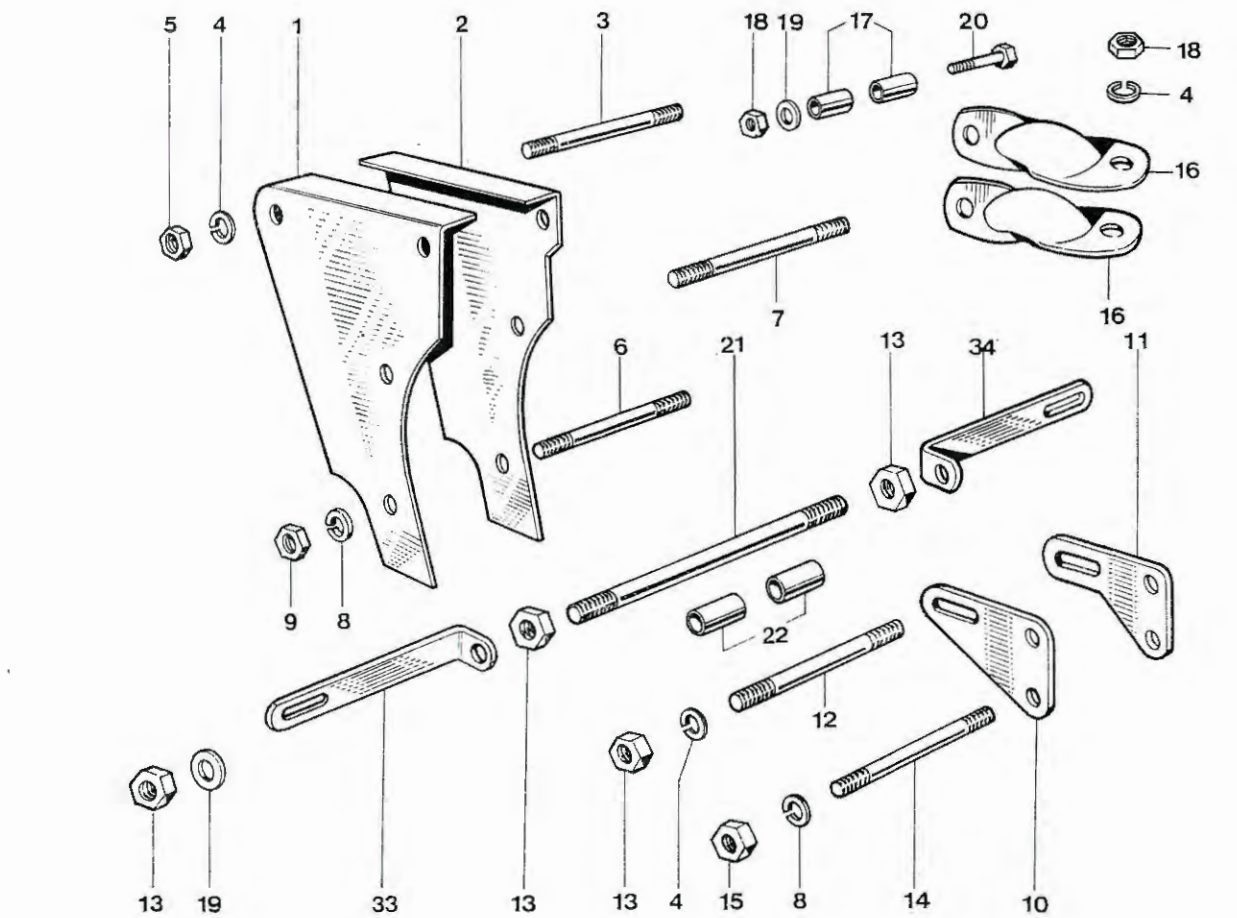


Fig. 13. ENGINE FITTINGS AND EXHAUST SYSTEM

MOTOR FITTINGS AND EXHAUST SYSTEM

1	F7333	Left front engine plate...	1	
2	F7334	Right front engine plate	1	
3	S2007	Stud (3½ in. O.A.)	1	
4	S26-1	Spring washer	8	
5	14-0303	Nut	2	
6	S2006	Stud (3½ in. O.A.)	2	(3 T100C)
7	S2005	Stud (4 in. O.A.)	1	(Not T100C)
8	S26-3	Spring washer	8	
9	14-0302	Nut	3	
10	F4229	Left rear engine plate	1	
11	F4230	Right rear engine plate	1	
12	S2008	Stud (4¼ in. O.A.)	1	
13	14-0303	Nut	6	
14	S2009	Stud (4⅝ in. O.A.)	2	
15	140-302	Nut	5	
16	E4778	Torque stay	2	
17	E7119	Distance piece	1	
18	14-0302	Nut	2	
19	F5532	Plain washer	2	
20	14-0220	Bolt (1⅞ in. U.H.)	1	
21	S2004	Stud (7⅞ in. O.A.)	1	
22	F4197	Distance piece	2	
23	E9662	Left exhaust pipe	1	
24	E9663	Right exhaust pipe	1	
25	E9888	Coupling pipe	1	
26	E7512	Clip	2	
27	E3768	"D" washers	4	
28	14-0219	Bolt	2	
29	14-0302	Nut	2	
30	E4947	Finned clip	2	
31	E410A	Hemispherical washer	2	
32	E409	Bolt (1⅝ in. U.H.)	2	
33	E7641	Left bracket	1	
34	E7642	Right bracket	1	
35	E6179	Bolt (⅝ in. U.H.)	2	
36	E7471	Self-lock nut	2	
37	E4157	Left muffler	1	} T100R
38	E4158	Right muffler	1	
39	E2271	Clip	2	
40	14-0219	Bolt (1¾ in. U.H.)	2	
41	E3768	"D" washer	4	
42	S26-3	Spring washer	2	
43	S1908	Nut	2	

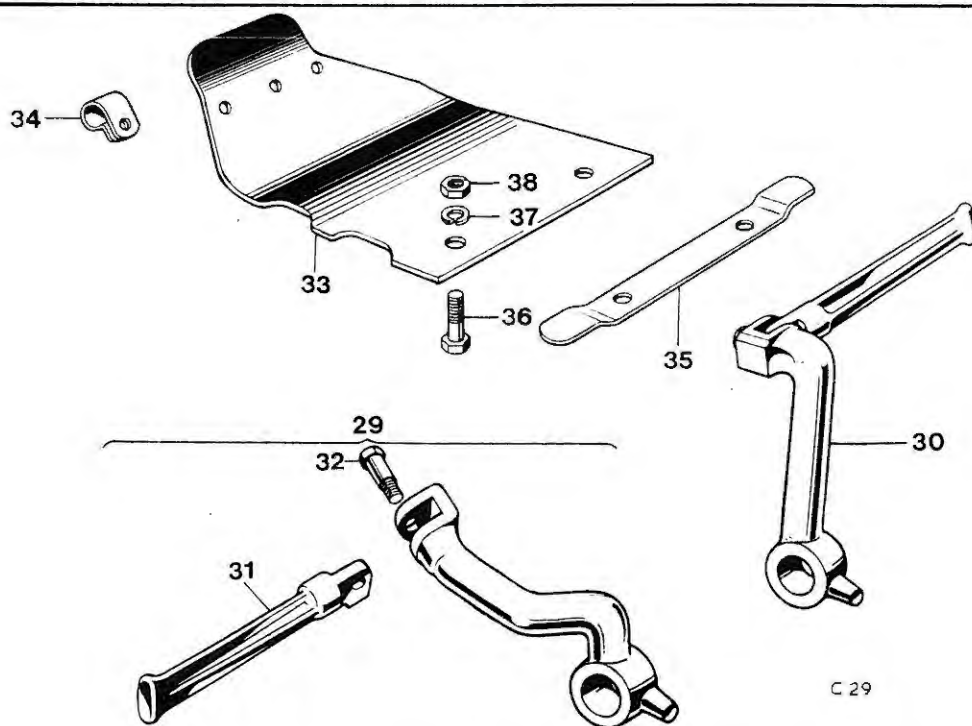
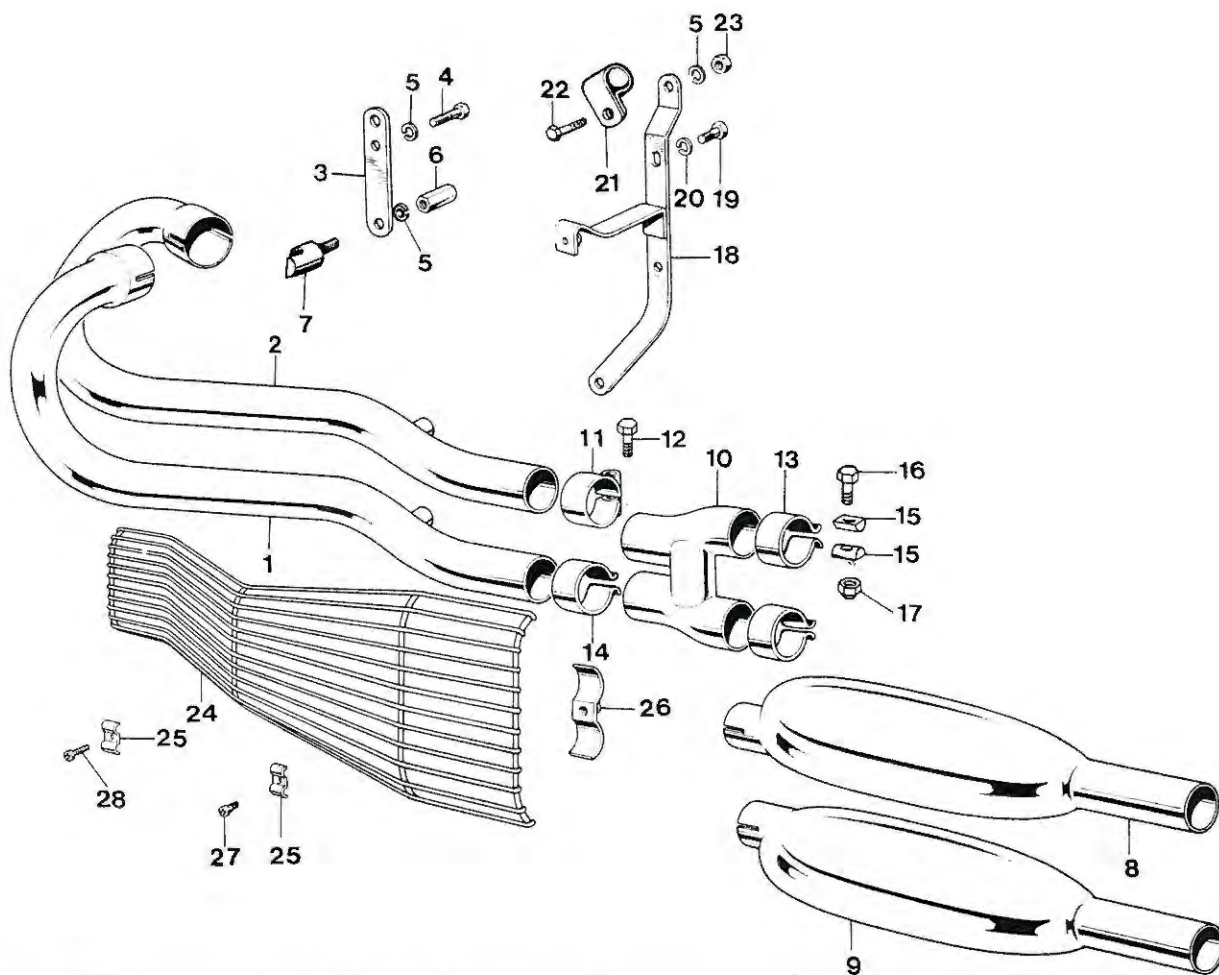


Fig. 14. EXHAUST PIPES, UNDERSHIELD AND FOOTPEGS (T100C)

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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EXHAUST PIPES, UNDERSHIELD AND FOOTPEG (T100C)

1	E10019	Exhaust pipe D.S. lower	...	...	...	...	...	1
2	E10017	Exhaust pipe T.S. upper	...	...	...	...	...	1
3	E6981	Stay	...	...	...	...	...	1
4	14-0114	Bolt ($\frac{3}{4}$ in. U.H.)	...	...	...	...	...	2
5	S26-3	Washer	...	...	...	...	...	3
6	14-0302	Nut	...	...	...	...	...	1
7	F7705	Abutment	...	...	...	...	...	1
8	E9669	Silencer upper	...	...	...	...	...	1
9	E9670	Silencer lower	...	...	...	...	...	1
10	E9673	Connector	...	...	...	...	...	1
11	E7299	Clip	...	...	...	...	...	1
12	14-0116	Bolt	...	...	...	...	...	1
13	E2271	Clip	...	...	...	...	...	2
14	E5874	Clip	...	...	...	...	...	1
15	E3768	"D" washer	...	...	...	...	...	6
16	14-0219	Bolt	...	...	...	...	...	3
17	S1908	Nut	...	...	...	...	...	3
18	E9691	Bracket (silencer to frame)	...	...	...	...	...	1
19	F929	Bolt	...	...	...	...	...	1
20	S26-3	Spring washer	...	...	...	...	...	2
21	F7550	Clip, bracket to frame	...	...	...	...	...	1
22	14-0114	Bolt, clip to bracket ($\frac{3}{4}$ in. U.H.)	...	...	...	...	...	1
23	14-0302	Nut	...	...	...	...	...	1
24	E9680	Leg guard	...	...	...	...	...	1
25	E9688	Clip	...	...	...	...	...	2
26	E9696	Bracket	...	...	...	...	...	1
27	S1954	Short screw	...	...	...	...	...	1
28	S1953	Long screw ($1\frac{3}{4}$ in. U.H.)	...	...	...	...	...	1
29	F11590	LEFT FOLDING FOOTPEG	...	...	...	...	...	1
30	F11591	RIGHT FOLDING FOOTPEG	...	...	...	...	...	1
31	F6411	Pedal	...	...	...	...	...	2
32	S1971	Pivot bolt	...	...	...	...	...	2
33	F11279	Undershield	...	...	...	...	...	1
34	F1700	Clip, undershield	...	...	...	...	...	2
35	F3078	Bracket	...	...	...	...	...	1
36	14-0102	Bolt ($\frac{5}{8}$ in. U.H.)	...	...	...	...	...	4
37	S16-2	Washer	...	...	...	...	...	4
38	14-0301	Nut	...	...	...	...	...	4
Not illus.	E9857	Washer (for lines 27 and 28)	...	...	...	...	...	2

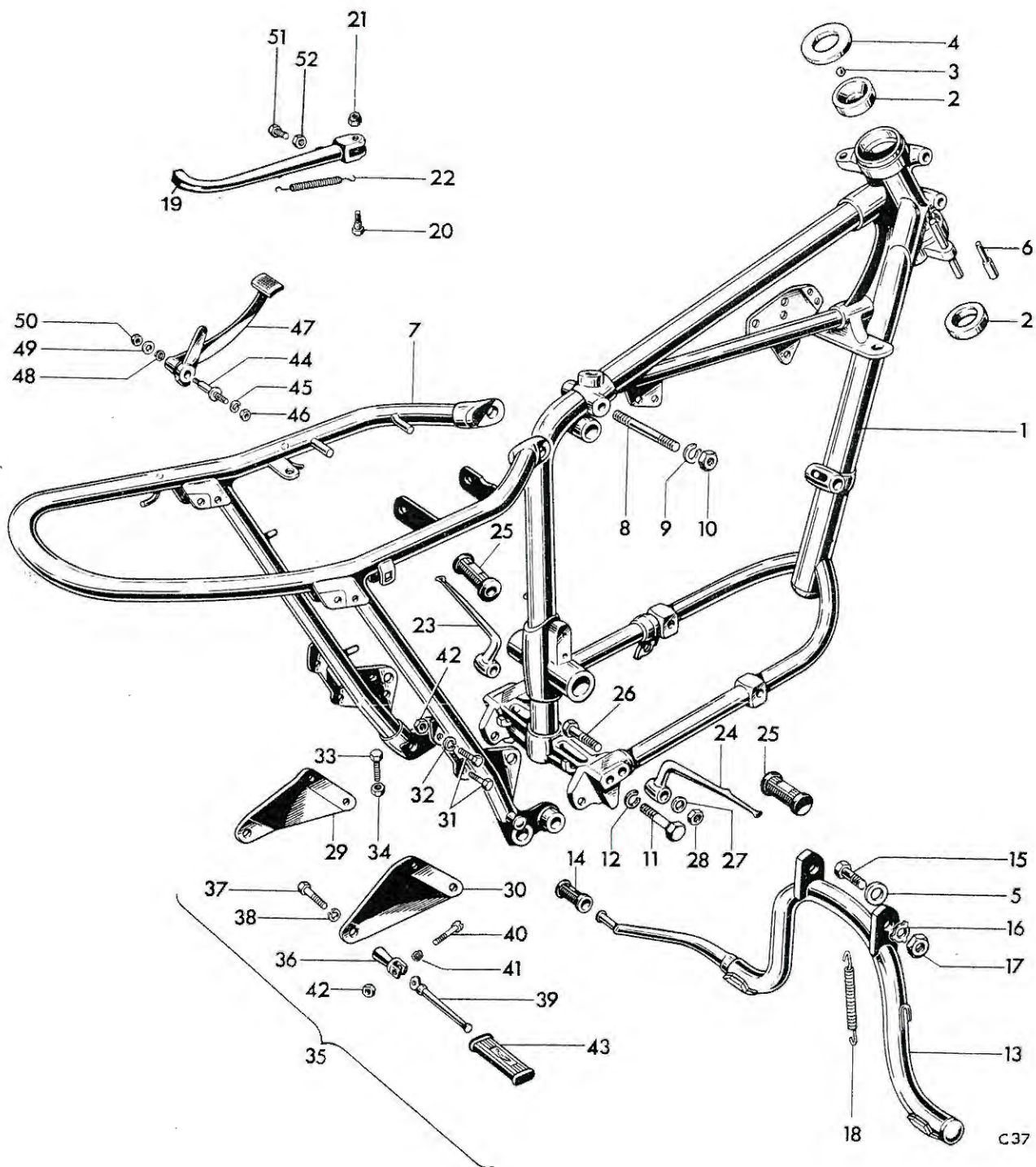


Fig. 15. FRAME

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
FRAME				
1	F10034	Front frame	1	
2	H111	Steering race cup	2	
3	S70-3	Steel ball ($\frac{1}{4}$ in. dia.)	40	
4	H1018	Top cone and dust cover	1	
5	F5679	Washer	2	T100R only
6	F7155	Steering stops	2	
7	F8038	Rear frame	1	
8	S1801	Stud ($3\frac{7}{8}$ in. O.A.)	1	
9	S25-2	Spring washer	2	
10	14-1303	Nut	2	
11	14-0115	Bolt	2	
12	99-0046	Spring washer	2	
13	F7693	Centre stand	1	} T100R only
14	T2331	Pedal rubber	1	
15	F5678	Pivot bolt	2	
16	F4484	Tab washer	2	
17	F2725	Nut	2	
18	F3617	Return spring	1	
19	F11560	Prop stand	1	
20	F7021	Pivot bolt	1	
21	14-0703	Self-locking nut	1	
22	F8382	Return spring	1	
23	F4214	Left footrest	1	
24	F4215	Right footrest	1	
25	NF704	Pedal rubber	2	
26	14-0251	Bolt ($2\frac{1}{8}$ in. U.H.)	2	
27	F4370	Plain washer	2	
28	14-1304	Nut	2	
29	F5087	Left pillion footrest support	1	
30	F5088	Right pillion footrest support	1	
31	14-0115	Bolt ($\frac{3}{4}$ in. U.H.)	4	
32	S26-3	Spring washer	4	
33	F7705	Pedal stop screw	1	
34	14-0302	Nut	2	
35	F9369	PILLION FOOTREST	2	
36	F9370	Footrest hanger	2	
37	S1910	Bolt ($\frac{1}{8}$ in. U.H.)	2	
38	S26-1	Spring washer	2	
39	F1694	Pedal	2	
40	F9371	Pivot bolt	2	
41	F2277	Spring washer	2	
42	14-0302	Nut	6	
43	F1695	Pedal rubber	2	
44	F7706	Brake pedal spindle	1	
45	99-0050	Spring washer	1	
46	14-0405	Nut	1	
47	F7703	Brake pedal	1	
48	S26-16	Spring washer	1	
49	S25-2	Plain washer	1	
50	14-0403	Nut	1	
51	14-0216	Bolt ($1\frac{1}{8}$ in. U.H.)	1	
52	14-0402	Nut	1	
Not illus.	D2452	Transfer, 'Safety Standards'	1	

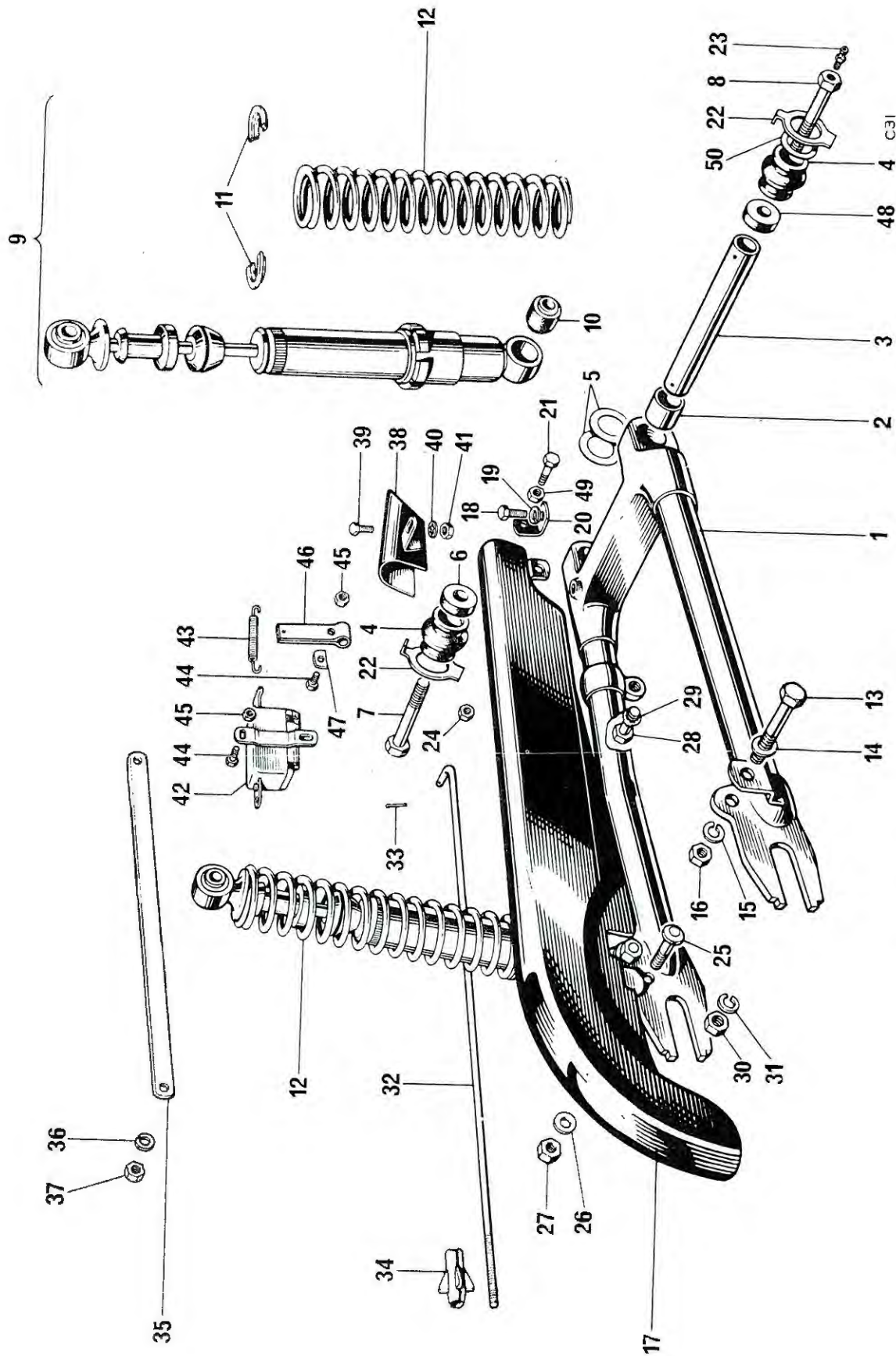


Fig. 16. SWINGING FORK, SUSPENSION UNITS AND CHAINGUARD

SWINGING FORK, SUSPENSION UNITS AND CHAINGUARD

1	F7375	SWINGING FORK	...	...	...	...	...	...	1	
2	F4076	Pivot bush	...	...	...	...	...	...	2	
3	F7342	Spindle	...	...	...	...	...	...	1	
4	F7270	Gaiter	...	...	...	...	...	...	2	
5	F4385	Shim 0.003 in.	...	...	...	...	...	...	As required	
5	F4386	Shim 0.005 in.	...	...	...	...	...	...	As required	
6	F10037	Left distance piece	...	...	...	...	...	...	1	
7	S580	Left bolt	...	...	...	...	...	...	1	
8	S579	Right bolt	...	...	...	...	...	...	1	
9	64052107	SUSPENSION UNIT (D2024)	...	...	...	...	...	...	2	
10	64533645	Bonded bush (99-0122)	...	...	...	...	...	...	4	
11	9054/171	Spring retainer (99-0107)	...	...	...	...	...	...	4	
12	64543708	Spring, 100 lbs. chrome (99-1048)	...	...	...	...	...	...	2	
13	14-0235	Unit fixing bolt ($1\frac{1}{8}$ in. U.H.)	...	...	...	...	...	...	4	
14	S25-2	Plain washer	...	...	...	...	...	...	6	
15	S26-1	Spring washer	...	...	...	...	...	...	2	
16	14-0303	Nut	...	...	...	...	...	...	2	
17	F7707	Chainguard	...	...	...	...	...	...	1	
18	DS57	Bolt ($\frac{7}{8}$ in. U.H.)	...	...	...	...	...	...	1	
19	S26-2	Spring washer	...	...	...	...	...	...	1	
20	F4134	Front bracket	...	...	...	...	...	...	1	
21	14-0113	Bolt ($\frac{9}{16}$ in. U.H.)	...	...	...	...	...	...	1	
22	F7343	Tab washer	...	...	...	...	...	...	2	
23	NW100	Lubricator	...	...	...	...	...	...	1	
24	14-0702	Self-locking nut	...	...	...	...	...	...	1	
25	F9387	Stepped bolt	...	...	...	...	...	...	1	
26	S25-3	Plain washer	...	...	...	...	...	...	1	
27	14-0302	Nut	...	...	...	...	...	...	1	
28	S581	Bolt	...	...	...	...	...	...	1	
29	E2288	Serrated washer	...	...	...	...	...	...	1	
30	DS47	Nut	...	...	...	...	...	...	1	
31	99-0046	Spring washer	...	...	...	...	...	...	1	
32	W3450	Brake operating rod	...	...	...	...	...	...	1	
33	—	Split pin ($\frac{1}{8}$ in. x $\frac{1}{2}$ in.)	...	...	...	...	...	...	Reference only	
33	F7387	Adjuster nut	...	...	...	...	...	...	1	
35	F11567	Brake torque stay	...	...	...	...	...	...	1	
36	99-0046	Torque stay washer	...	...	...	...	...	...	1	
37	14-0304	Torque stay nut	...	...	...	...	...	...	1	
38	F6046	Front chainguard	...	...	...	...	...	...	1	
39	DS57	Bolt	...	...	...	...	...	...	1	
40	E1612	Serrated washer	...	...	...	...	...	...	1	
41	14-0301	Nut U.N.	...	...	...	...	...	...	1	
42	54033234	Stop lamp switch (99-0725)	...	...	...	...	...	...	1	
43	F3158	Spring (315738)	...	...	...	...	...	...	1	
44	T1076	Bolt ($\frac{3}{8}$ in. U.H.)	...	...	...	...	...	...	3	
45	F4717	Self-locking nut	...	...	...	...	...	...	5	
46	F5687	Lever	...	...	...	...	...	...	1	
47	F5413	"D" washer	...	...	...	...	...	...	1	
48	F7774	Right distance piece	...	...	...	...	...	...	1	
49	14-0702	Nut	...	...	...	...	...	...	1	
50	F4078	Thrust washer	...	...	...	...	...	...	1	

SEMBLY REF. No. 1

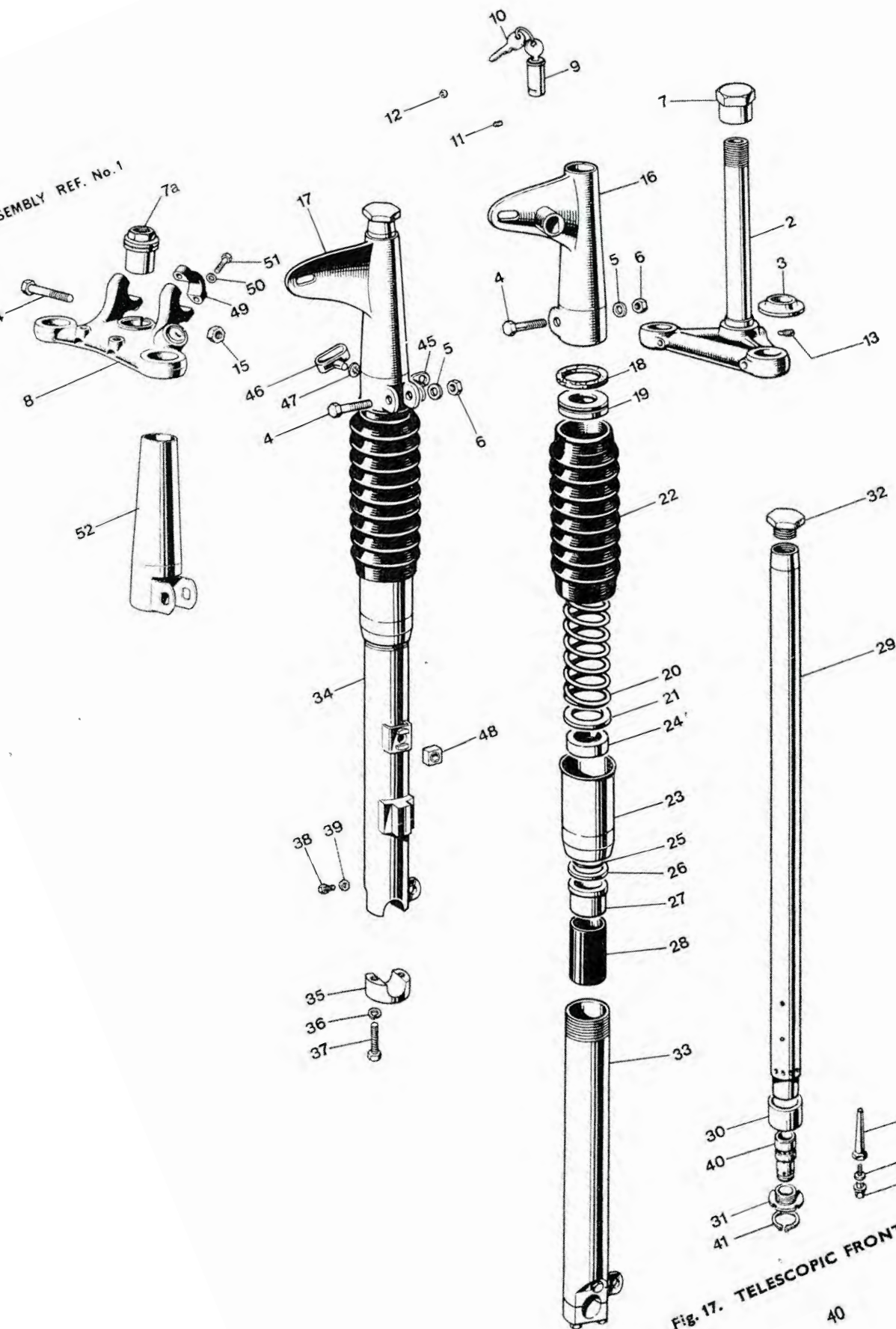


Fig. 17. TELESCOPIC FRONT FORK

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
TELESCOPIC FRONT FORK				
1	H3910	FORK ASSEMBLY	1	T100R
1	H3908	FORK ASSEMBLY	1	T100C
2	H2288	Middle lug and stem	1	
3	H439	Bottom cone	1	
4	H2290	Pinch bolt (2 $\frac{1}{4}$ in. U.H.)	2	
5	S25-2	Plain washer	2	
6	14-1303	Cleveloc nut	2	
7A	H2108	Fork stem sleeve nut	1	T100C
7	H2263	Fork stem sleeve nut	1	T100R
8	H3662	Top lug	2	
9	F6738	Lock c/w 2 keys	1	
10	D623	Key (state serial number)	1	Key no's run from EJR 1 to EJR 50
11	S578	Grub screw	1	
12	H2266	Sealing washer	1	
13	H2107	Locating pin	1	
14	S684	Pinch bolt (1 $\frac{5}{8}$ in. U.H.)	1	
15	S685	Seated nut	1	
16	H2161	Left top cover	1	
17	H2162	Right top cover	1	
18	F4047	Cork washer	2	
19	H1657	Spring abutment	2	
20	H1892	Main spring (Yellow/Green)	2	T100C
20	H1891	Main spring (Yellow/Blue)	2	T100R
21	H1656	Plain washer	2	
22	H3635	Telescopic gaiter	2	
23	H3633	DUST EXCLUDER SLEEVE NUT	2	
24	H1500	Oil seal	2	
25	H2119	"O" ring	2	
26	H431	Plain washer	2	
27	H441	Top bearing	2	
28	H1896	Damping sleeve	2	
29	H3904	STANCHION	2	
30	H443	Lower bearing	2	
31	H2091	Bearing nut	2	
32	H2245	Cap nut	2	
33	H3921	LEFT BOTTOM MEMBER c/w CAP	1	
34	H3922	RIGHT BOTTOM MEMBER c/w CAP	1	
35	H1844	Spindle cap	2	
36	S26-3	Spring washer	4	
37	14-0218	Cap bolt (1 $\frac{9}{16}$ in. U.H.)	4	
38	H3894	Drain plug	2	
39	H3893	Sealing washer	2	
40	H2154	Shuttle valve	2	
41	H2127	Circlip	2	
42	H2090	Restrictor	2	
43	H1062	Aluminium washer	2	
44	H2126	Flanged bolt	2	
45	H3682	Bracket	1	
46	H2270	Cable retainer	1	
47	F8245	Starlock washer	1	
48	H3926	Square nut	2	
49	H722	Cap	2	
50	S25-3	Plain washer	4	
51	S589	Bolt (1 $\frac{1}{8}$ in. U.H.)	4	
52	H1696	Top cover		Available for use where headlamp removed
Not illus.	F6784	Cable grommet (right top cover)	1	

Front wheel complete No1

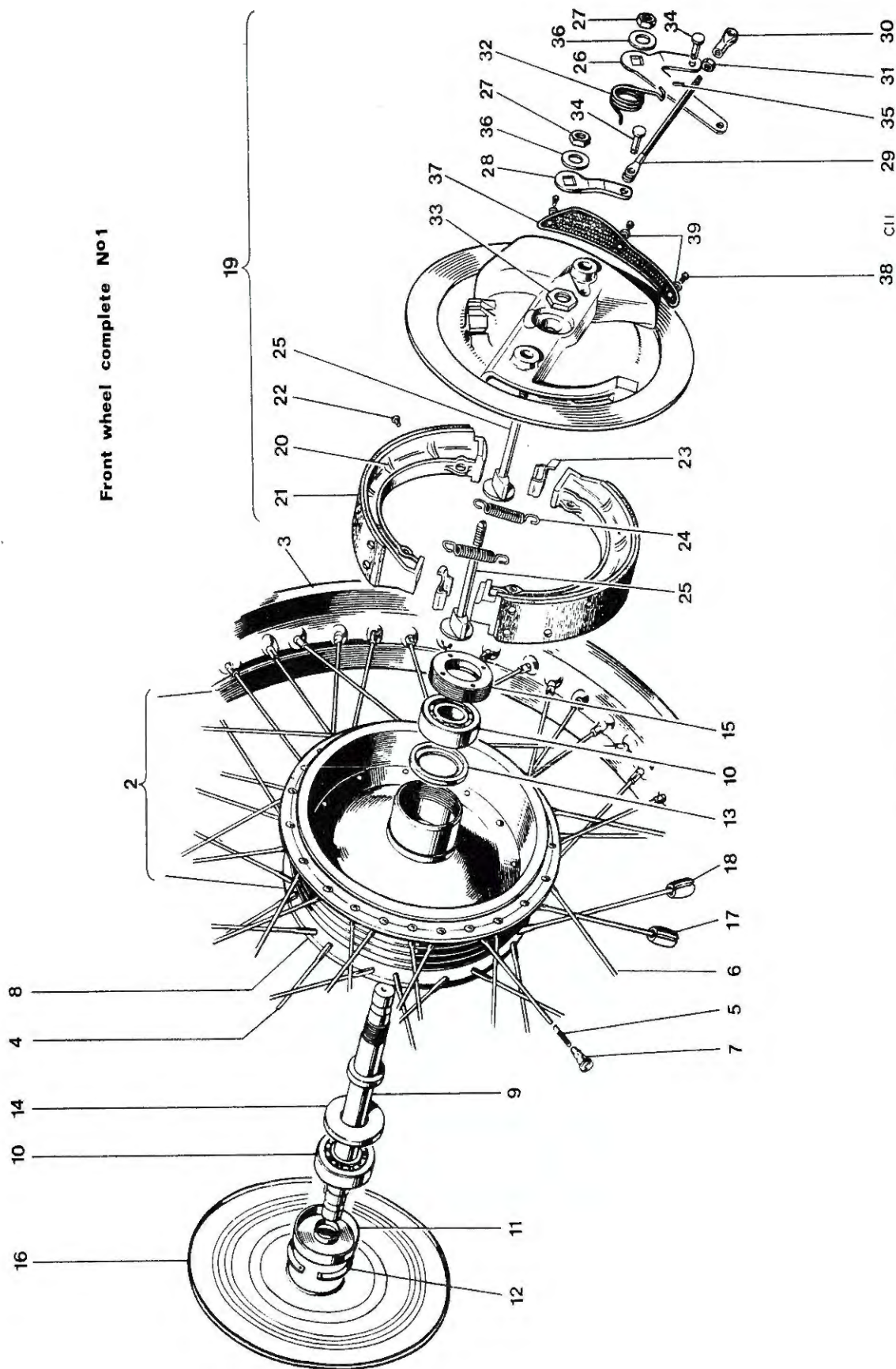


Fig. 19. FRONT WHEEL T100R

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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FRONT WHEEL T100R

1	W3458	FRONT WHEEL COMPLETE	1	
2	W1721	RIM, SPOKES AND HUB ASSEMBLY	1	
3	W1230	Front wheel rim (WM2-19)	1	
4	W1328	Spoke (8/10G x 5 $\frac{5}{8}$ in. straight) c/w nipple	20	
5	W1708	Spoke (8/10G x 4 $\frac{3}{4}$ in. 78°) c/w nipple	10	
6	W1709	Spoke (8/10G x 4 $\frac{7}{8}$ in. 100°) c/w nipple	10	
7	S79-2	Spoke nipple	40	
8	W1722	Hub and brake drum	1	
9	W3582	Wheel spindle	1	
10	W653	Bearing	2	
11	W1237	Dust cover	1	
12	T280	Circlip	1	
13	W3337	Bearing support ring	1	
14	W1481	Grease retainer	1	
15	W582	Retaining ring	1	
16	W3460	Cover plate	1	
17	W1197	Balance weight, $\frac{1}{2}$ oz.	As required	
18	W1198	Balance weight, 1 oz.	As required	
19	W3461	BRAKE ANCHOR PLATE ASSEMBLY	1	
20	W1996	BRAKE SHOE c/w LINING	2	
21	Reference only	Brake lining	1	} Each shoe
22	Reference only	Brass rivet	8	
23	W2026	Thrust pad	2	
24	W135	Shoe return spring	2	
25	W2001	Brake cam	1	
26	W3453	Brake cam lever (front)	1	
27	14-0303	Nut	2	
28	W3454	Brake cam lever (rear)	1	
29	W2003	Rod assembly	1	
30	W2005	Fork end, threaded	1	
31	14-0401	Locknut	1	
32	W3522	Lever return spring	1	
33	S1995	Anchor plate nut	1	
34	WF32	Pivot pin	2	
35	—	Split pin ($\frac{1}{16}$ in. x $\frac{3}{8}$ in. long)	Reference only	
36	S25-6	Plain washer	2	
37	W1991	Anchor plate gauze (for air scoop)	1	
38	S1998	Taptite screw	3	
39	E2351	Washer for taptite screws	3	

Front wheel complete No1

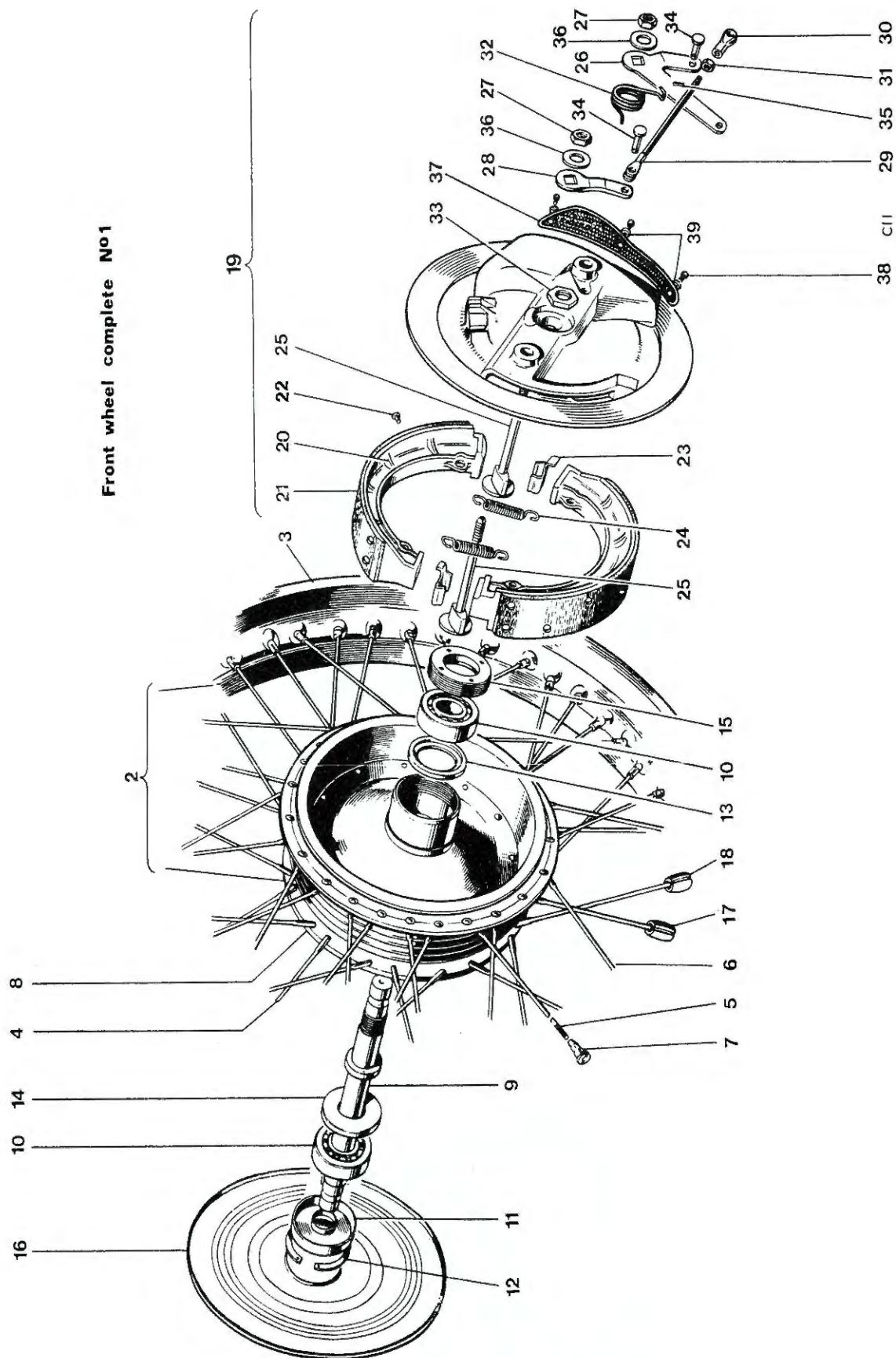


Fig. 20. FRONT WHEEL T100C

FRONT WHEEL (T100C)

1	W3430	FRONT WHEEL COMPLETE	...	...	...	1	
2	W2132	RIM SPOKES AND HUB ASSEMBLY	...	...	...	1	
3	W1230	Front wheel rim (WM2-19)	...	...	...	1	
4	W2137	Spoke D.S.	...	...	...	20	
5	W2138	Spoke T.S.	...	...	...	10	
6	W2139	Spoke T.S.	...	...	...	10	
7	W2136	Spoke nipple	...	...	...	40	
8	W3325	Hub and brake drum	...	...	...	1	
9	W3582	Wheel spindle	...	...	...	1	
10	W653	Wheel bearing	...	...	...	2	
11	W1237	Dust cover	...	...	...	1	
12	T280	Circlip	...	...	...	1	
13	W3337	Bearing support ring	...	...	...	1	
14	W1481	Grease retainer	...	...	...	1	
15	W582	Retaining ring	...	...	...	1	
16	W3443	Cover plate	...	...	...	1	
17	W1197	Balance weight $\frac{1}{2}$ oz.	...	...	...	As required	
18	W1198	Balance weight 1 oz.	...	...	...	As required	
19	W3455	BRAKE ANCHOR PLATE ASSEMBLY	...	...	...	1	
20	W3446	BRAKE SHOE c/w LINING	...	...	...	2	
21	Reference only	Brake lining	...	...	...	1	} Each shoe
22	Reference only	Brass rivet	...	...	...	8	
23	W2026	Thrust pad	...	...	...	2	
24	W135	Shoe return spring	...	...	...	2	
25	W2001	Brake cam	...	...	...	1	
26	W3453	Brake cam lever (front)	...	...	...	1	
27	14-0303	Nut	...	...	...	2	
28	W3454	Brake cam lever (rear)	...	...	...	1	
29	W3450	Rod assembly	...	...	...	1	
30	W2005	Fork end, threaded	...	...	...	1	
31	14-0401	Locknut	...	...	...	1	
32	W3522	Lever return spring	...	...	...	1	
33	S1995	Anchor plate nut	...	...	...	1	
34	WF32	Pivot pin	...	...	...	2	
35	—	Split pin ($\frac{1}{16}$ in. x $\frac{3}{8}$ in. long)	...	...	...	Reference only	
36	S25-6	Plain washer	...	...	...	2	
37	W1991	Anchor plate gauze (for air scoop)	...	...	...	1	
38	S1998	Taptite screw	...	...	...	3	
39	E2351	Washer for taptite screws	...	...	...	3	

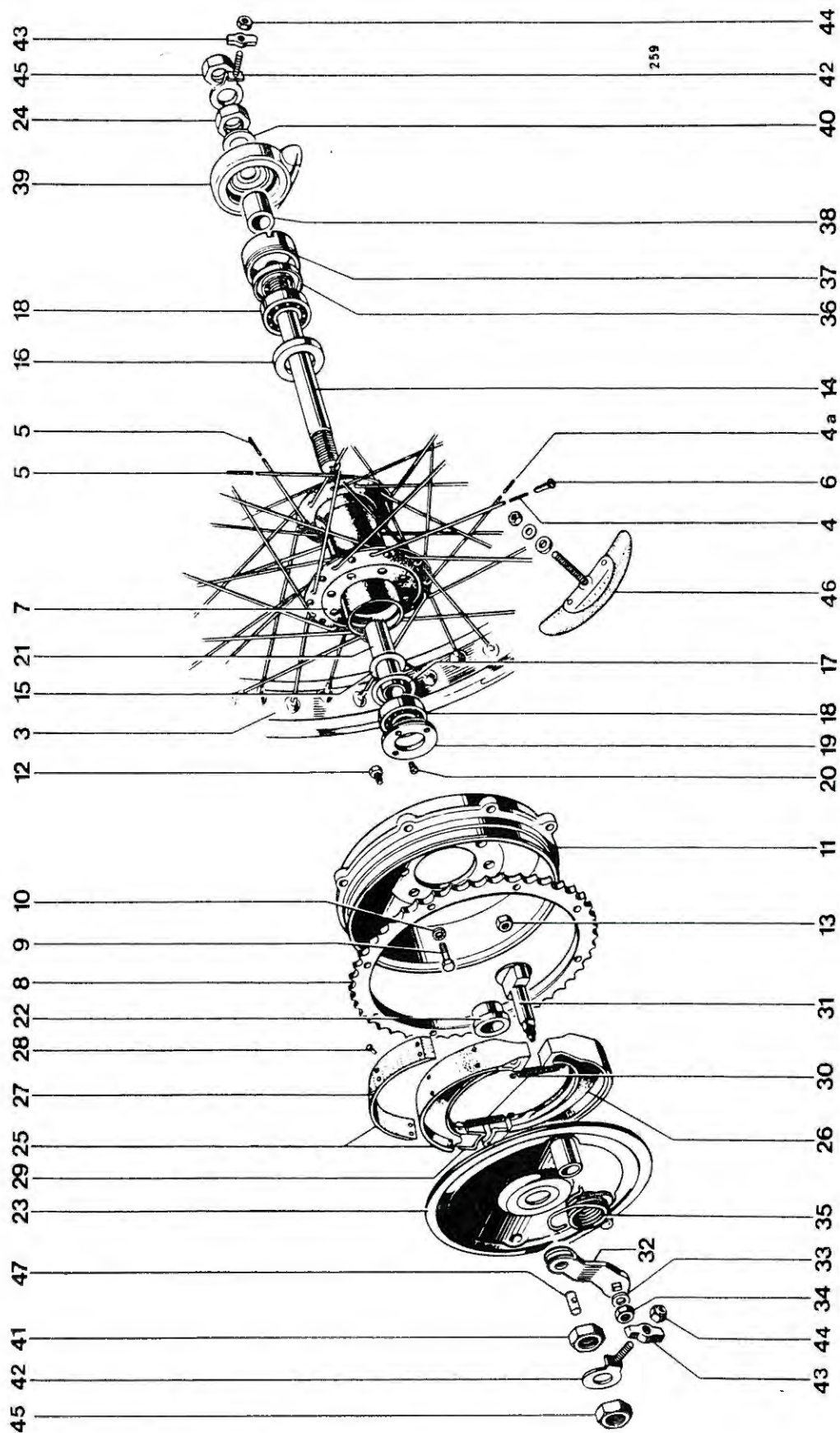


Fig. 21. REAR WHEEL

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
REAR WHEEL				
1	W3607	REAR WHEEL COMPLETE	1	
2	W3610	RIM, SPOKES AND HUB ASSEMBLY	1	
3	W1007	Rear wheel rim WM3-18	1	
4	W1107	Spoke (8/10G x $7\frac{9}{16}$ in. 90°)	10	
4A	W3402	Spoke (8/10G x $7\frac{9}{16}$ in. 110°)	10	
5	W1108	Spoke (8/10G x $7\frac{7}{8}$ in. 90°)	20	
6	S79-2	Spoke nipple	40	
7	W3586	Hub	1	
8	W1499	Sprocket, 46T	1	
9	S2010	Bolt	8	
10	E1612	Serrated washer	8	
11	W3585	Brake drum	1	
12	S2011	Bolt ($\frac{1}{16}$ in. U.H.)	8	
13	14-1202	Self-locking nut	8	
14	W3589	Wheel spindle	1	
15	W1474	Grease retainer (brake side)	1	
16	W1654	Grease retainer	1	
17	W1022	Backing ring	1	
18	W653	Bearing	2	
19	W3587	RETAINING RING	1	
20	W1710	Locking screw ($\frac{5}{16}$ in. U.H.)	1	
21	W1278	Distance tube	1	
22	W1024	Distance piece	1	
23	W3590	Brake anchor plate	1	
24	S2013	Nut	1	
25	W1406	LEADING BRAKE SHOE C/W LINING	1	
26	W1407	TRAILING BRAKE SHOE C/W LINING	1	
27	Reference only	Brake lining	2	
28	Reference only	Brass rivet	16	
29	W1415	Thrust pad	2	
30	W135	Shoe return spring	2	
31	W3592	Brake cam	1	
32	W2014	Brake cam lever	1	
33	S25-6	Plain washer	1	
34	W2027	Nut	1	
35	W1488	Lever return spring	1	
36	W1635	Grease retainer	1	
37	W3588	Speedometer adaptor	1	
38	W1477	Distance piece	1	
39	D373	Speedometer gearbox	1	
40	W1280	Plain washer	1	
41	S2014	Nut D.S. inner	1	
42	W2089	Chain adjuster	2	
43	W1015	Adjuster end plate	2	
44	14-1902	Self-locking nut	2	
45	S585	Spindle nut	2	
46	WM3	Tyre security bolt WM3	2	
47	W11	Pivot pin	1	

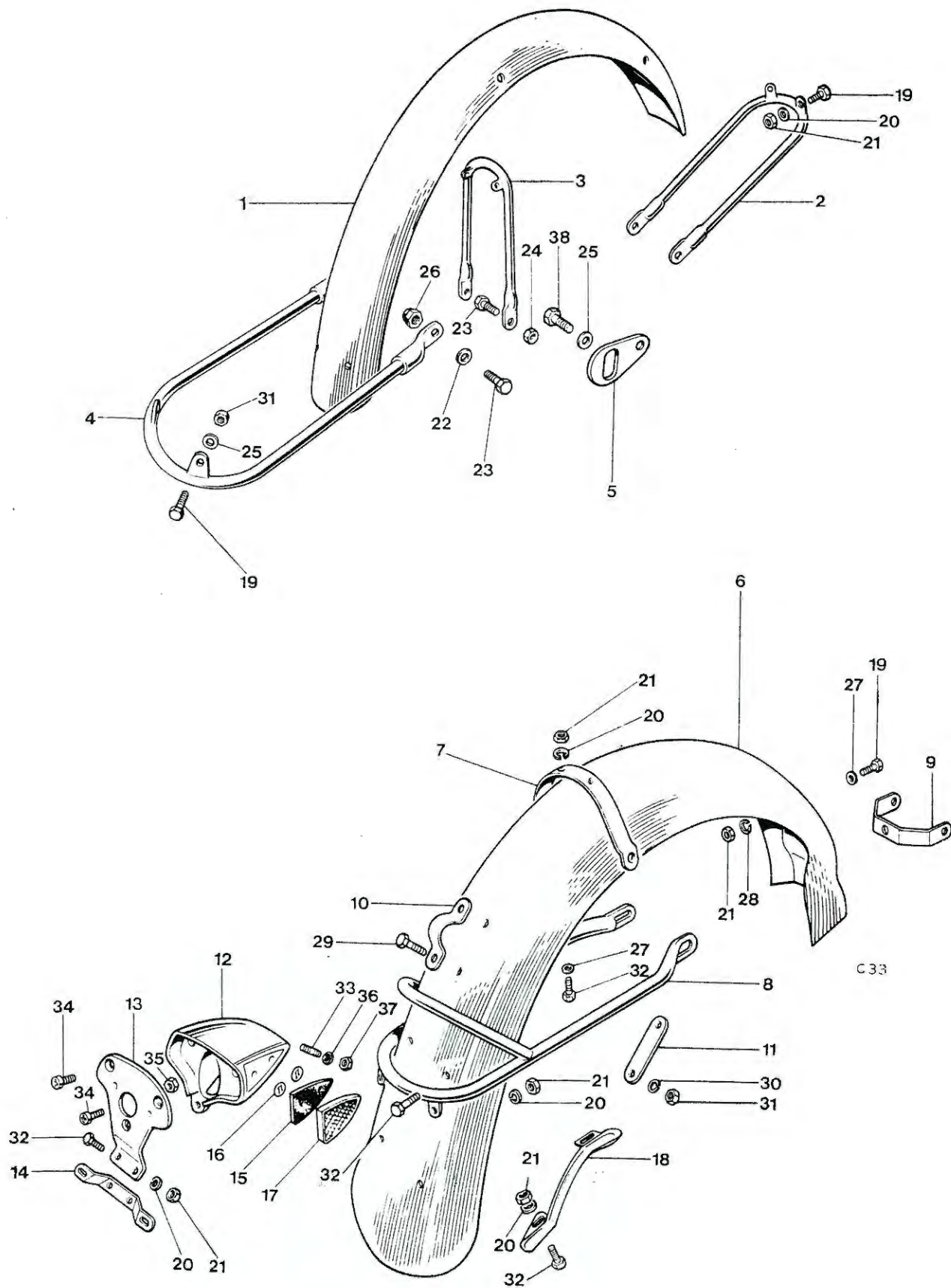


Fig. 23. FENDERS

Ref. No.	Part. No.	DESCRIPTION	QUANTITY	REMARKS
F E N D E R S				
1	H3882	Front mudguard (painted)	1	T100R
1	H3884	Front fender (stainless steel)	1	T100C
2	H1681	Front stay	1	
2	H3663	Front stay, chrome	1	T100R
3	H1683	Centre bridge	1	
3	H3664	Centre bridge, chrome	1	T100R
4	H3886	Bottom stay, chrome	1	T100R
4	H3885	Bottom stay	1	T100C
5	H1685	Bracket	2	
6	*F11619	Rear fender	1	T100R
6	F11618	Rear fender	1	T100C
7	F6915	Bridge	1	
8	F11571	Lifting handle	1	
9	F6916	Bracket	1	
10	F5994	Clip	1	
11	F6031	Backing plate	1	
12	F8139	Tail lamp adaptor	1	
13	F6849	Tail lamp plate	1	
14	F6850	Number plate bracket	1	
15	F8140	Rubber mat reflector	1	
16	F8195	Push fix	1	
17	S7111	Red reflector (99-1030)	1	
18	F7826	Wiring protector	1	
19	14-0101	Bolt	6	
20	S25-1	Washer	11	
21	14-1201	Nut	11	
22	F4299	Washer	4	
23	14-0115	Bolt	4	
24	14-0402	Nut	2	
25	S25-3	Washer	5	
26	14-0702	Nut	2	
27	F6310	Washer	3	
28	S26-2	Washer	1	
29	14-0113	Bolt	2	
30	E2287	Spring washer	2	
31	14-0302	Nut	5	
32	14-0102	Bolt	6	
33	E2980	Stud	1	
34	F4715	Screw	3	
35	F3799	Nut	1	
36	GS299	Shakeproof washer	2	
37	F879	Nut	1	
38	S1822	Bolt	2	

*Appropriate color code suffix must be added when ordering replacement Fenders

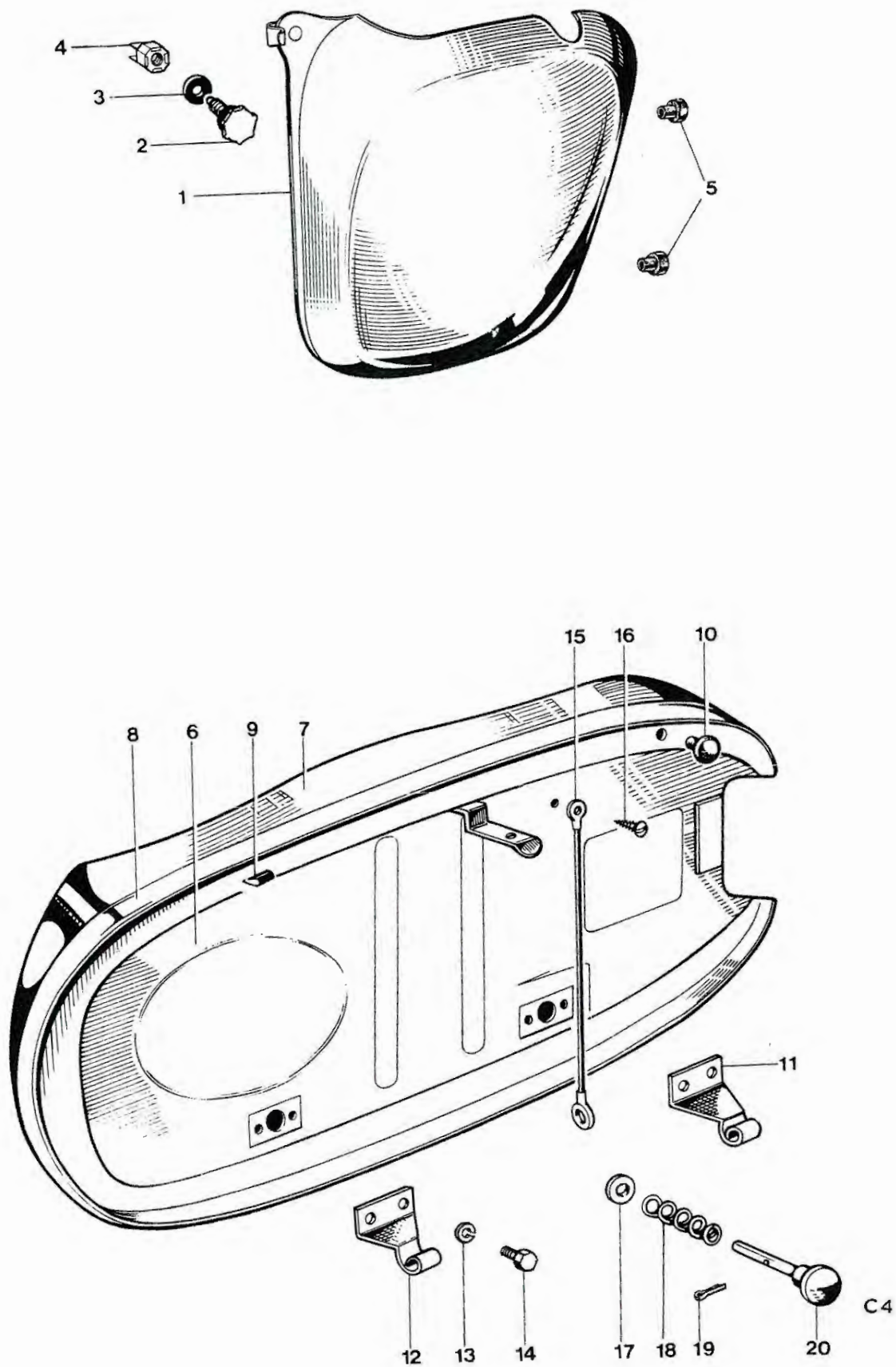


Fig. 24. PANELS AND TWINSEAT

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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PANELS AND TWINSEAT

1	F8042	Left panel and toolbox	...	...	...	...	...	1	
2	F11357	Toolbox screw	...	...	...	...	...	1	
3	F11377	Washer	...	...	...	...	...	1	
4	F10222	Captive nut	...	...	...	...	...	1	
5	F6673	Grommet	...	...	...	...	...	2	
6	F11573	TWINSEAT	...	...	...	...	...	1	
7	F9715	Twinseat cover	...	...	...	...	...	1	
Not illus.	A52	Transfer, positive earth	...	...	...	...	...	1	
8	D696	Twin strip (bright)	...	...	...	...	...	1	
9	D697	Sprag	...	...	...	...	...	4	
10	F4898	Buffer front	...	...	...	...	...	2	
10	F7835	Buffer rear	...	...	...	...	...	2	
11	F8026	Hinge front	...	...	...	...	...	1	
12	F7862	Hinge rear	...	...	...	...	...	1	
13	S26-2	Spring washer	...	...	...	...	...	4	
14	14-0101	Bolt ($\frac{7}{16}$ in. U.H.)	...	...	...	...	...	4	
15	D374	Check wire	...	...	...	...	...	1	
16	D2381	Self tapping screw	...	...	...	...	...	2	
17	E1719A	Washer	...	...	...	...	...	1	
18	F4228	Spring	...	...	...	...	...	1	
19	—	Split pin ($\frac{3}{32}$ in. x $\frac{1}{2}$ in.)	...	...	...	...	...		Reference only
20	F7560	Seat knob and plunger	...	...	...	...	...	1	
Not illus.	} D2105 D1917	Transfer Trophy 500	...	...	...	...	...	1	T100C
		Transfer Tiger 500	...	...	...	...	...	1	T100R

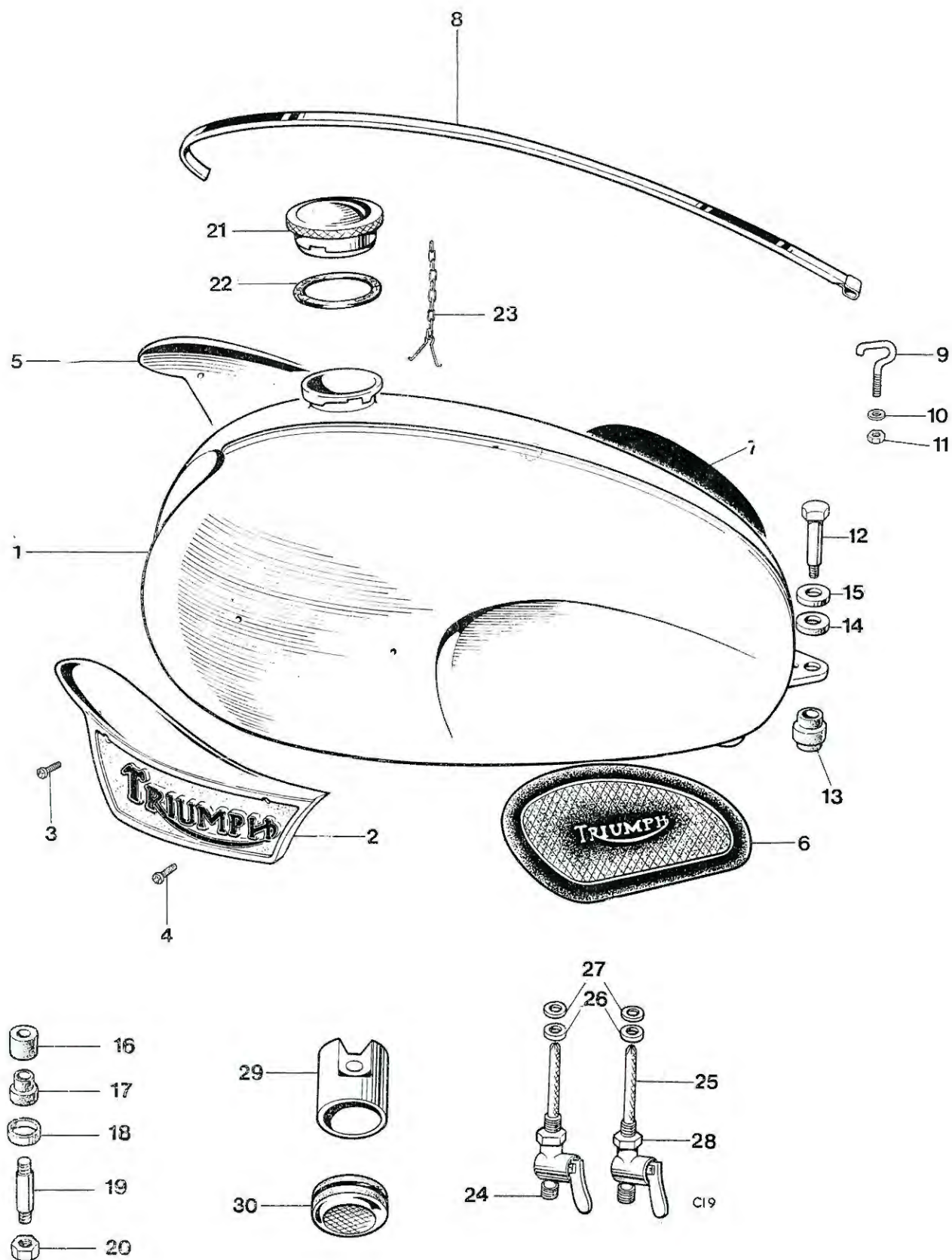


Fig. 25. GAS TANK

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
GAS TANKS				
1	F11804	Petrol tank	1	T100R
1	F11803	Petrol tank	1	T100C
2	F9701	Styling unit (left)	1	
3	F11339	Styling unit screw (27/64 in. O.A.) front	2	
4	F7888	Styling unit screw (35/64 in. O.A.) rear	2	
5	F9700	Styling unit (right)	1	
6	F8192	Left knee grip	1	
7	F8193	Right knee grip	1	
8	F10007	Centre styling strip	1	
9	F10008	Hook, screw	1	
10	F4019	Serrated washer	1	
11	H919	Nut	1	
12	F7388	Rear bolt	1	
13	F5336	Double spigot rubber	1	
14	F967	Rubber washer	1	
15	F3814	Cup	1	
16	F5228	Rubber washer	2	
17	F5229	Spigot rubber	2	
18	F3814	Cup	2	
19	S1883	Stud	2	
20	14-1302	Nut	2	
21	F3220	FILLER CAP	1	
22	F4048	Joint washer	1	
23	F3217	Jack chain	1	
24	F4971	Petrol tap (left)... ..	1	
25	F4972	Petrol tap with reserve tube	1	
26	E7351	Petrol tap seal	2	
27	F10002	Steel washer	2	
28	F10006	Tap nut	2	
29	F8194	Reflector bracket	2	
30	57161	Reflector, amber (D691)	2	
Not illus.	D2064	Transfer, Trophy 500	1	T100C
	D2065	Transfer, Daytona	1	T100R
	A56	Transfer, World Speed Record	1	
	A61	Transfer, Made in England	1	

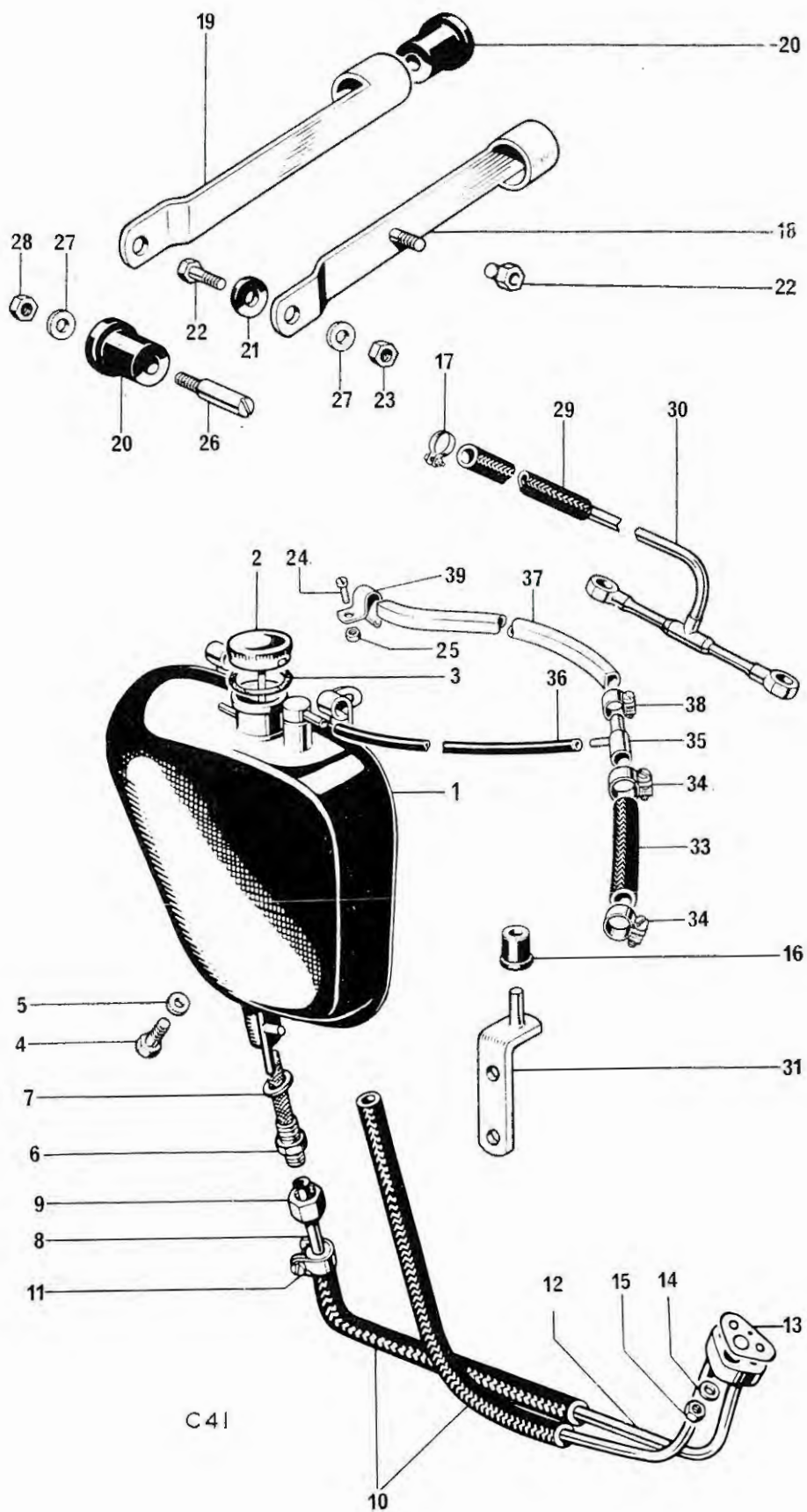


Fig. 26. OIL TANK

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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OIL TANK

1	F11577	Oil tank	1	
2	F9659	FILLER CAP AND DIPSTICK	1	
3	F4047	Joint washer	1	
4	F5343	Drain plug	1	
5	99-0048	Fibre washer	1	
6	F3179	Oil tank filter	1	
7	F1713	Fibre washer	1	
8	F6103	Upper feed pipe	1	
9	F3182	Union nut	1	
10	E4594	Flexible connector, long	2	
11	E6849	Clip	4	
12	E7203	Oil pipes and junction block	1	
13	E3763	Joint washer	1	
14	E3446	Plain washer	1	
15	S1908	Nut	1	
16	F6039	Grommet	1	
17	E6849	Clip (rocker pipe)	1	
18	F9255	Front strap	1	
19	F8028	Rear strap	1	
20	F6673	Spigot rubber	4	
21	F6968	Rubber washer	2	
22	14-0103	Bolt ($\frac{3}{4}$ in. U.H.)	2	
23	14-0701	Self-locking nut	2	
24	H3894	2 BA Screw	1	
25	F4717	2 BA Nut	1	
26	F7510	Screwed peg	2	
27	S25-13	Plain washer	4	
28	14-0301	Nut	2	
29	E6353	Rubber connector	1	
30	E7576	Rocker oil feed pipe	1	
31	F6898	Bracket	1	
32	F8034	Spigot nut	1	
Not illus.	D1816	Grouped transfer "Drain and Refill" etc.	1	
33	E11149	Breather vent pipe	1	
34	D2253	Clip breather vent pipe	2	
35	F11610	'T' piece connector	1	
36	F11613	Froth tower vent pipe	1	
37	F11614	Breather pipe rear guard	1	
38	D2252	Clip, pipe to 'T' piece	1	
39	F11615	Clip, pipe to rear guard	1	

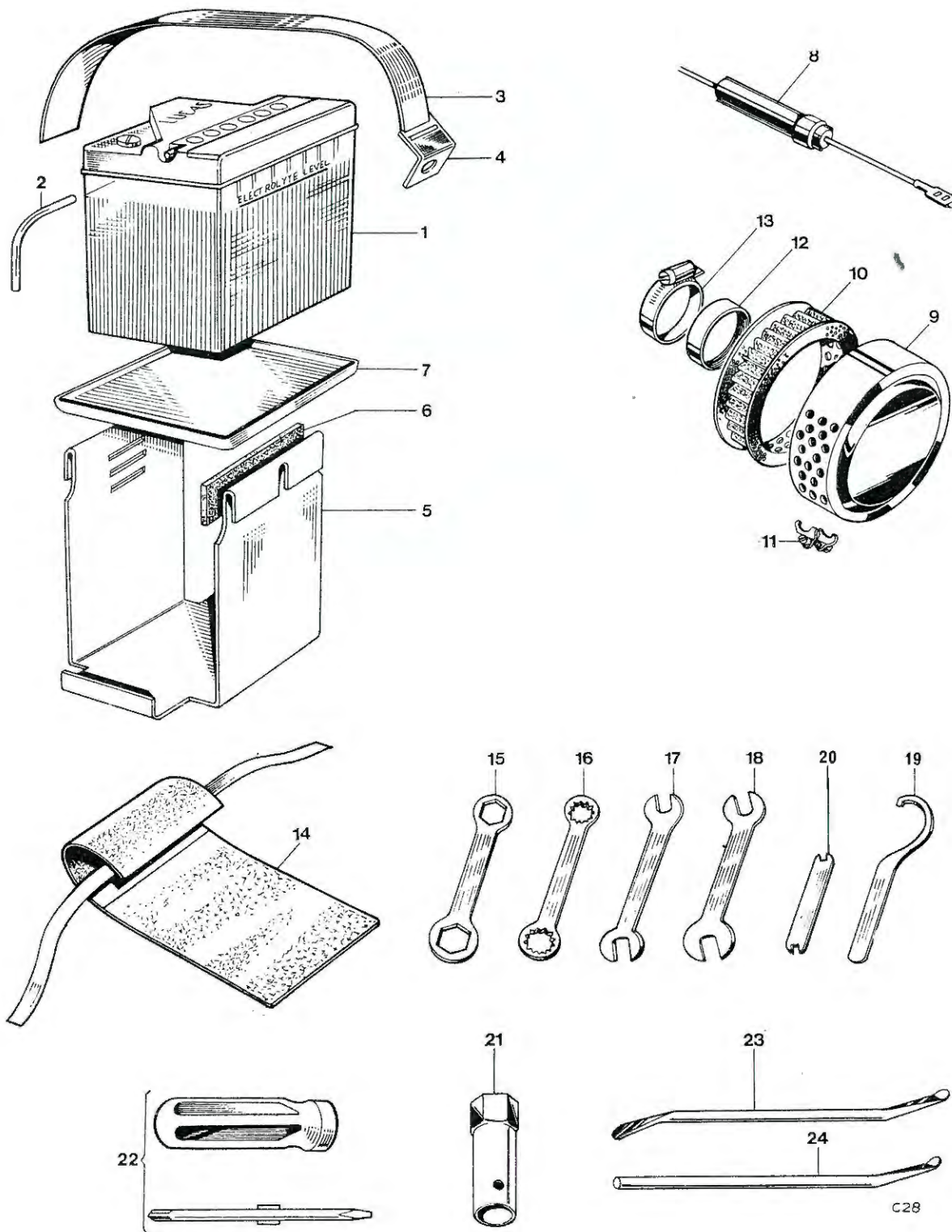


Fig. 27. BATTERY, TOOLKIT AND AIR FILTER

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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BATTERY, TOOLKIT AND AIR FILTER

1	PUZ5A	Battery 54027029 (99-0719)	1	
2	F7431	Vent pipe	1	
3	F8033	Battery retaining strap	1	
4	F8032	Battery strap anchorage	1	
5	F8024	Battery carrier	1	
6	F8031	Battery carrier rubber	1	
7	F8091	Battery carrier tray	1	
8	54938986	Fuse assembly	1	
9	F11609	AIR FILTER	1 or 2	
10	F6866	Filter element (Filter cloth and gauze)	1 or 2	
11	F4810	Clip for cover	1 or 2	
12	E4576	Adaptor	1 or 2	
13	D177/8	Clip	1	
—	D2110	TOOL KIT	1	
14	D291	Tool roll	1	
15	D2251	Ring spanner $1\frac{1}{8}$ in. x $1\frac{5}{16}$ in. AF.	1	
16	D370	Ring spanner $\frac{3}{16}$ in. x $\frac{1}{4}$ in. WHIT	1	
17	D2084	Open end spanner $\frac{1}{2}$ in. x $\frac{7}{16}$ in. AF.	1	
18	DA16	Open end spanner $\frac{3}{8}$ in. x $\frac{7}{16}$ in. WHIT	1	
19	D2184	C spanner	1	
20	D2185	Tappet spanner	1	
21	D87	Box spanner for sparking plug	1	
22	D767	Screwdriver c/w blade	1	
23	D363	Tyre lever	1	
24	D801	Tyre lever and tommy bar	1	

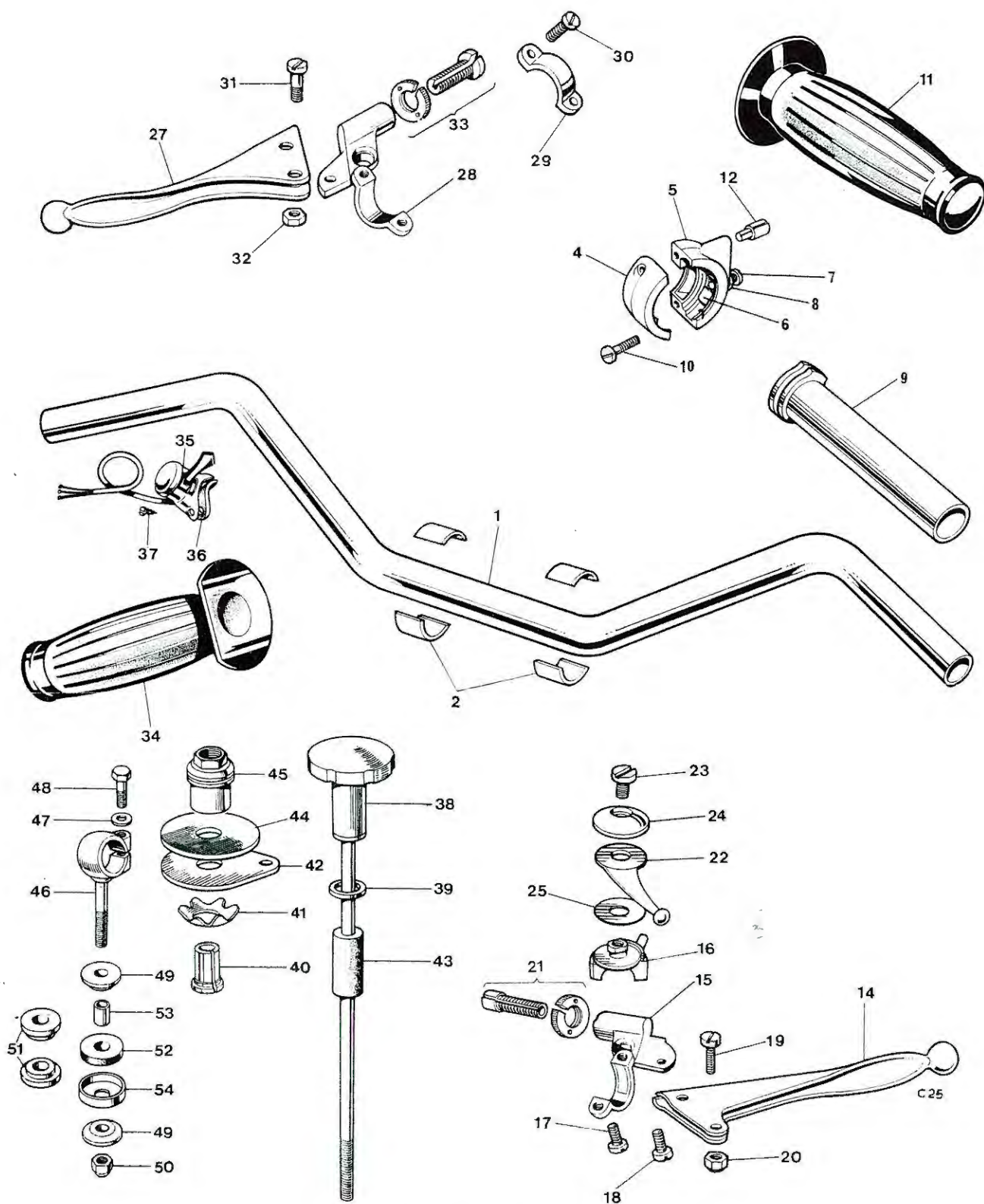


Fig. 28. HANDLEBARS AND CONTROL LEVERS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
HANDLEBAR AND CONTROL LEVERS				
1	H1519	Handlebar	1	T100C
1	H1873	Handlebar	1	T100R
2	H1425	Packing piece	4	
3	16/366	TWISTGRIP (99-1095)	1	
4	16/328	Body top half (99-0245)	1	
5	16/329	Body bottom half (99-0246)	1	
6	16/008	Friction spring (99-0238)	1	
7	16/009	Friction spring screw (99-0239)	1	
8	16/010	Nut (99-0240)	1	
9	16/091	Rotor (99-0244)	1	
10	11/014	Screw (99-0226)	2	
11	H2125	Handlebar grip	1	
12	16/011	Cable stop (99-0241)	1	
13	D2241	FRONT BRAKE AND AIR LEVER ASSEMBLY (19/978)	1	
14	18/754	Brake lever (ball end) (99-0262)	1	
15	19/001	Lever bracket (99-1093)	1	
16	12/619	Control body	1	
17	11/014	Screw (99-0226)	1	
18	11/013	Screw (99-0225)	1	
19	18/087	Fulcrum screw (99-0252)	1	
20	18/053	Self locking nut (99-0250)	1	
21	18/1708/1709	Cable adjuster and nut (99-1031)	1	
22	12/556	Lever (99-0228)	1	
23	12/607	Bolt	1	
24	12/606	Cap	1	
25	12/033	Spring washer	1	
26	D2242	CLUTCH LEVER ASSEMBLY (19/952)	1	
27	18/752	Clutch lever (ball end) (99-0261)	1	
28	19/002	Clutch lever bracket (99-1094)	1	
29	12/595	Clamp (99-0230)	1	
30	11/014	Screw (99-0226)	2	
31	18/087	Fulcrum screw (99-0252)	1	
32	18/053	Self locking nut (99-0250)	1	
33	18/1708/1709	Cable adjuster and nut (99-1031)	1	
34	H2124	Handlebar grip	1	
35	31563	Horn push and dip switch (99-0555)	1	
36	380459	Backing rubber	1	
37	H1994	Selftapping screw ($\frac{1}{2}$ in. U.H.)	2	
38	H1142	Steering damper rod c/w knob	1	T100C
39	H565	Plain washer	1	
40	H408	Adjuster sleeve	1	
41	H95	Spring plate	1	
42	H1797	Anchor plate	1	
43	H1618	Rubber sleeve	1	
44	H435	Friction disc	1	
45	H2108	Fork stem sleeve nut (for use with steering damper)	1	
46	H2291	Handlebar eyebolt	2	
47	F1335	Plain washer	2	
48	H1340	Bolt ($1\frac{1}{8}$ in. U.H.)	2	
49	H1529	Hemispheric washer	4	
50	14-1903	Self locking nut	2	
51	H1616	Solid bush (for handlebar-mounted windscreen)	As required	
52	H1580	Steady rubber	2	
53	H1581	Distance piece	2	
54	H2221	Cup	2	

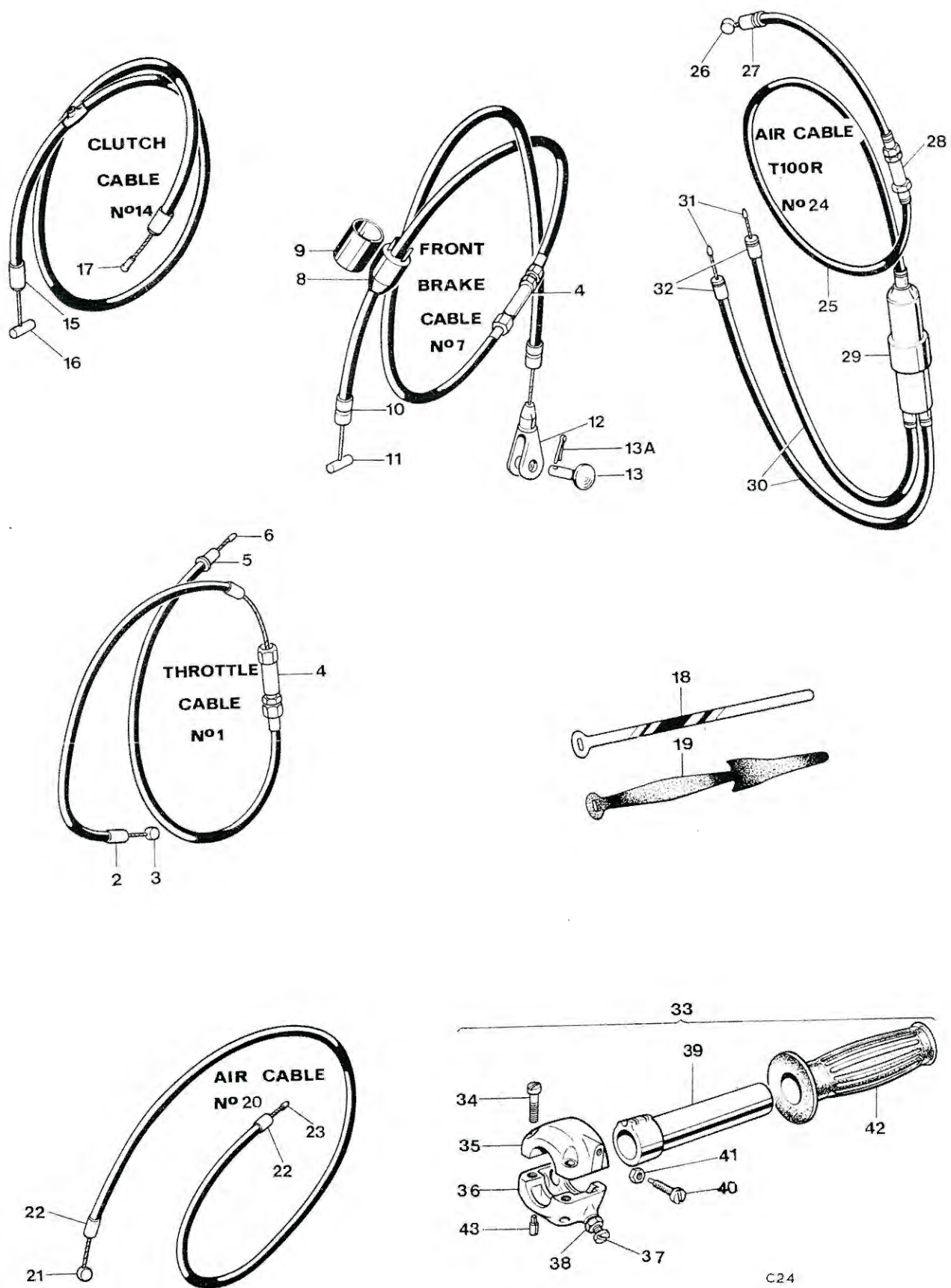


Fig. 29. CONTROL CABLES

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CONTROL CABLES

1	D1823	THROTTLE CABLE	1	T100C
1	D1822	THROTTLE CABLE	2	T100R
2	D101	Ferrule	3	each cable
3	D83	Nipple	1	each cable
4	D104	Adjuster	1	each cable
5	6/132A	Ferrule	1	each cable
6	NS191	Nipple	1	each cable
7	D2076	FRONT BRAKE CABLE	1	
8	D2085	Front stop switch	1	
9	D2086	Cover for switch	1	
10	D103	Ferrule	2	
11	D506	Nipple	1	
12	D638	Fork end	1	
13	WF32	Pivot pin... ..	1	
13A	—	Split pin ($\frac{1}{16}$ in. x $\frac{3}{8}$ in.)		Reference only
14	D1994	CLUTCH CABLE	1	
15	D103	Ferrule	1	
16	D506	Nipple	2	
17	DS73	Nipple	1	
18	XA69	Cable clip	9	
19	D343/7	Rubber cable clip	1	
20	D1824	AIR CONTROL CABLE	1	T100C
21	D83	Nipple	1	
22	D101	Ferrule	2	
23	NS191	Nipple	1	
24	D1820	AIR CONTROL CABLE	1	T100R
25	D1821	CABLE, LEVER TO JUNCTION BOX	1	
26	D83	Nipple... ..	1	
27	D101	Ferrule	4	
28	D104	Adjuster	1	
Not illus.	NS191	Nipple... ..	1	
29	D685	Junction box (244/104)	1	
30	D745	CABLE, JUNCTION BOX TO CARBURETOR	2	
31	NS191	Nipple... ..	2	each cable
32	D101	Ferrule	2	each cable
33	313/13	TWIN ROTOR TWIST GRIP (99-0347)	1	T100R
34	18/084	Screw (99-0251)	2	
35	313/020	Body, top half (99-0348)	1	
36	313/021	Body, bottom half (99-0349)	1	
Not illus.	16/008	Friction spring (99-0238)		Reference only
37	210/007	Adjuster screw (99-0337)		Reference only
38	5/077	Nut (99-0224)		Reference only
39	313/004	Rotor (99-0344)	1	
40	210/008	Rotor stop (99-0338)	1	
41	5/077	Nut (99-0224)	1	
42	H2125	Grip	1	
43	16/011	Cable stop (99-0241)	2	

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CARBURETOR, T100C

1	D774	CARBURETOR R626/8	...	...	...	...	1	
2	Reference only	Mixing chamber R626/005	...	...	...	...	1	
3	622/101	"O" ring seal (99-0522)	...	...	...	...	1	
4	622/097	Mixing chamber top (99-1049)	...	...	...	...	4	
5	622/086	Screw (99-0521)	...	...	...	...	1	
6	622/060	Throttle valve (No. 4 T100) (99-1050)	...	...	...	...	1	
7	622/065	Throttle return spring (copper plated) (99-0509)	...	...	...	...	1	
8	622/077	Throttle stop screw (99-0516)	...	...	...	...	1	
9	622/076	Air adjusting screw (99-0515)	...	...	...	...	2	
10	622/082	"O" ring (99-0520)	...	...	...	...	1	
11	622/128	Jet holder (99-1034)	...	...	...	...	1	
12	376/100	Main jet (99-0445) size .180	...	...	...	...	1	
13	622/122	Needle jet (99-1035) size .106	...	...	...	...	1	
14	622/124	Needle (99-1036)	...	...	...	...	1	
15	622/067	Needle clip (99-0510)	...	...	...	...	1	
16	622/134	Air valve guide sleeve (99-1051)	...	...	...	...	1	
17	622/069	Float (99-0512)	...	...	...	...	1	
18	622/071	Float spindle (99-0513)	...	...	...	...	1	
19	622/073	Joint washer (99-0514)	...	...	...	...	1	
20	622/050	Float chamber (99-0506)	...	...	...	...	1	
21	622/068	Float needle (99-0511)	...	...	...	...	1	
22	376/093	Filter (99-0438)	...	...	...	...	1	
23	622/078	Banjo bolt (99-0517)	...	...	...	...	1	
24	13/163	Fibre washer (99-1124)	...	...	...	...	1	
25	4/035	Cable adjuster	...	...	...	...	1	
26	5/077	Nut (99-0224)	...	...	...	...	1	
27	622/062	Air slide	...	...	...	...	1	
28	622/129	Air slide spring (99-1038)	...	...	...	...	1	
29	622/089	Tickler pin	...	...	...	...		Reference only
30	14/032	Spring	...	...	...	...		Reference only
31	F9269	Petrol pipe	...	...	...	...	1	

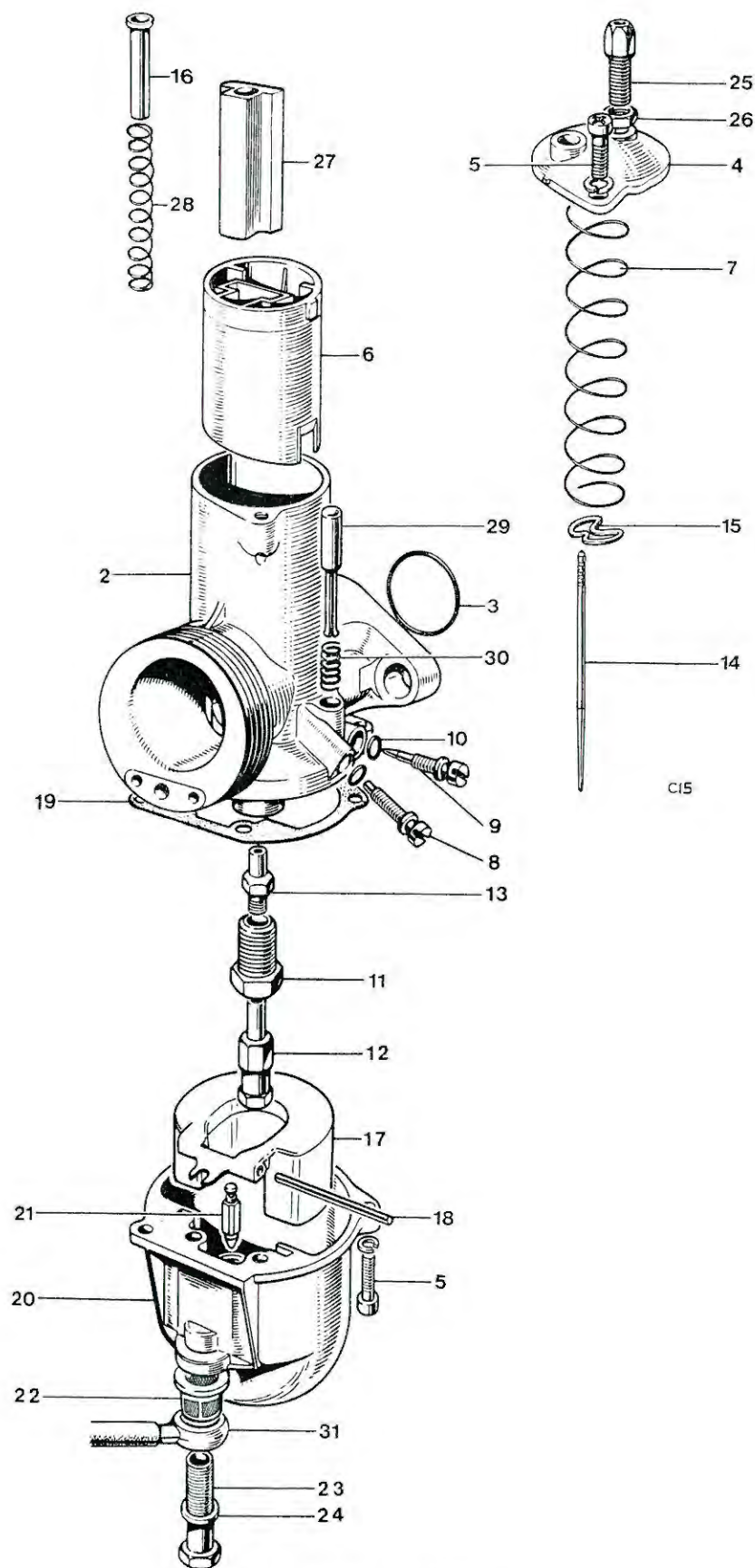


Fig. 31. CARBURETOR T100R

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CARBURETOR, T100R

1	D775	CARBURETOR L626/9	1	Left
1	D776	CARBURETOR R626/10	1	Right
2	Reference only	Mixing chamber	1	Each Carburetor
3	622/101	"O" ring seal (99-0522)	1	
4	622/097	Mixing chamber top (99-1049)	1	
5	622/086	Screw (99-0521)	4	
6	622/060	Throttle valve (3 cutaway) (99-1125)	1	
7	622/065	Throttle return spring (copper plated) (99-0509)	1	
8	622/077	Throttle stop screw (99-0516)	1	
9	622/076	Air adjusting screw (99-0515)	1	
10	622/082	"O" ring (99-0520)	2	
11	622/128	Jet holder (99-1034)	1	
12	376/100	Main jet (size 160) (99-0444)	1	
13	622/122	Needle jet (size .106) (99-1035)	1	
14	622/124	Needle (99-1036)	1	
15	622/067	Needle clip (99-0510)	1	
16	622/134	Air valve guide sleeve (99-1051)	1	
17	622/069	Float (99-0512)	1	
18	622/071	Float spindle (99-0513)	1	
19	622/073	Joint washer (99-0514)	1	
20	622/050	Float chamber (99-0506)	1	
21	622/068	Float needle (99-0511)	1	
22	376/093	Filter (99-0438)	1	
23	622/078	Banjo bolt (99-0517)	1	
24	13/163	Fibre washer (99-1124)	1	
25	4/035	Cable adjuster	1	
26	5/077	Nut (99-0224)	1	
27	622/062	Air slide	1	
28	622/129	Air slide spring (99-1038)	1	
29	622/089	Tickler pin		Reference only
30	14/032	Spring		Reference only
31	F9271	Petrol pipe	1	T100R

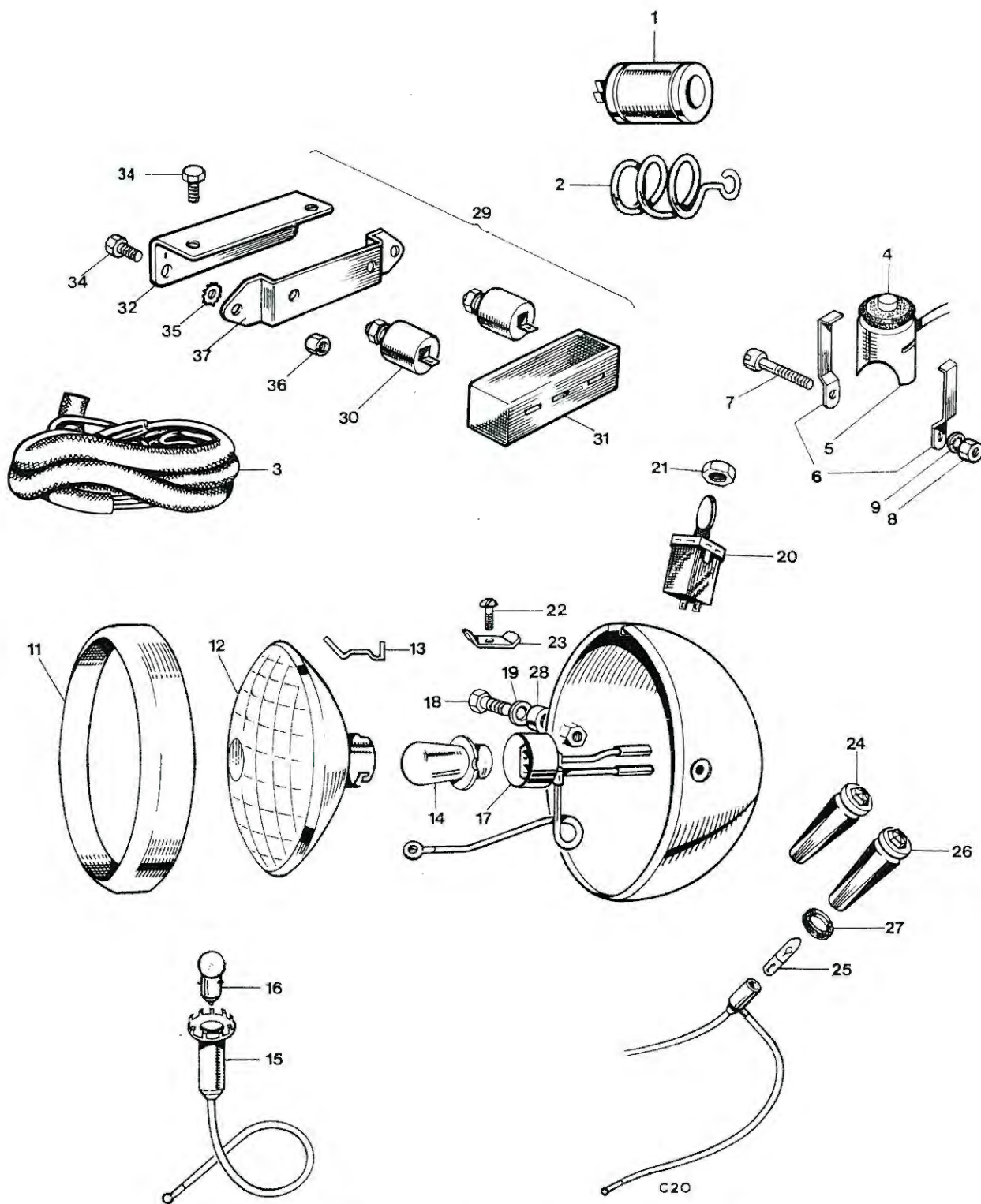


Fig. 32. T100C IGNITION CAPACITOR AND HEADLAMP

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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T100C IGNITION CAPACITOR AND HEADLAMP

1	54170009	Ignition capacitor (type 2MC) (99-0737)	...	Available
2	54483156	Capacitor mounting spring (99-0778)	...	Available
3	54957096	Wiring harness (99-1120)	...	1
4	35835	Kill-button, type 151SA (99-0564)	...	1
5	H2259	Cup	...	1
6	H2034	Clip	...	2
7	H687	Bolt ($\frac{3}{8}$ in. U.H.)	...	1
8	H745	Nut	...	1
9	GS299	Serrated washer	...	1
10	59965	HEADLAMP ASSEMBLY (99-1122)	...	1
11	534343	Rim (99-0691)	...	1
12	54524526	Light unit (99-1041)	...	1
13	504665	Fixing wire (99-0683)	...	6
14	464	Bulb (40/27 W vertical dip, Pre focus 99-1042)	...	1
15	54573590	Bulbholder, pilot (99-0695)	...	1
16	989	Bulb (3W M.C.C. 99-0548)	...	1
17	554602	Adaptor c/w leads (99-1003)	...	2
18	112201	Bolt, lamp fixing (99-1004)	...	2
19	137498	Washer (99-1005)...	...	2
20	35710	LIGHTING SWITCH (99-0563)	...	1
21	153631	Nut for lighting switch	...	Reference only
22	144921	Screw	...	Reference only
23	534296	Plate (99-0690)	...	1
24	38189	Warning light, red (99-0568)	...	1
25	281	Bulb (2W BA75) (99-0537)	...	2
26	38191	Warning light, green (99-0569)	...	1
27	54140331	Sealing washer	...	Reference only
28	H2362	Distance piece	...	2

CONDENSER PACK ALL MODELS

29	47638	Condenser pack 2CP (99-0588)	...	1
30	54420128	Condenser (99-1043)	...	2
31	54418528	Cover (99-0767)	...	1
32	F8082	Condenser pack bracket	...	1
33	E4638	Screw bracket to frame	...	2
34	F10033	Bolt, condenser pack to bracket	...	2
35	GS299	Spring washer	...	2
36	F3799	Nut	...	2
37	54418526	Bracket for condenser pack	...	Reference only

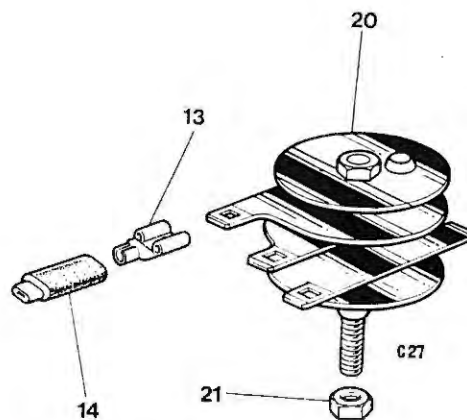
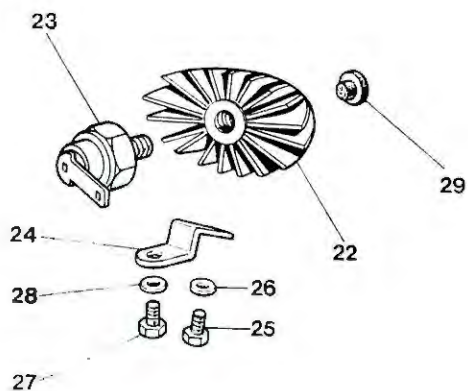
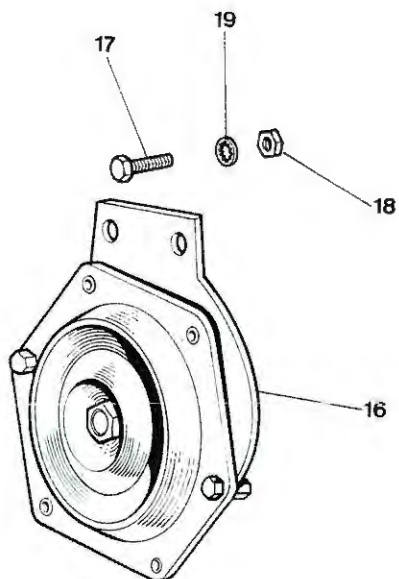
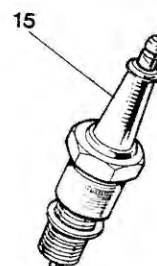
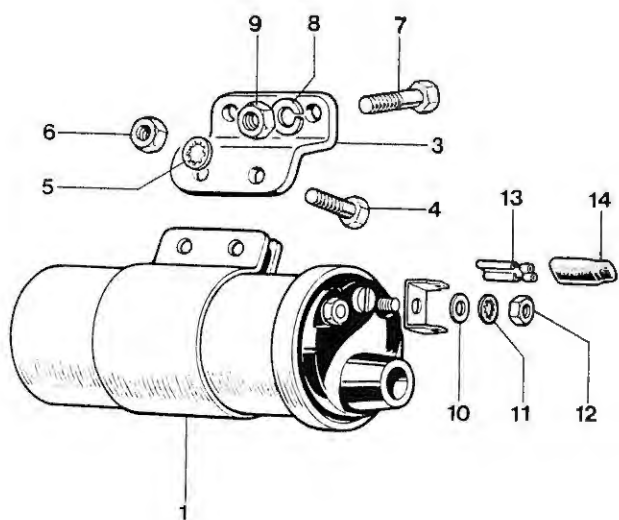


Fig. 32. IGNITION COILS, HORN, RECTIFIER AND ZENER DIODE

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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IGNITION COILS, HORN, RECTIFIER AND ZENER DIODE

1	45223	Ignition coil (D2206) Lucas type 17 M12	...	...	...	1	
2	D2207	H.T. cable c/w clip and grommet non-resistive	...	...	...	1	
3	F11533	Coil bracket	...	...	...	2	
4	14-0103	Bolt (Coil to bracket and bracket to bracket)	...	...	...	4	
5	E1612	Washer	...	...	...	4	
6	14-0301	Nut	...	...	...	4	
7	14-0114	Bolt (Coil bracket to frame)	...	...	...	2	
8	S26-3	Spring washer	...	...	...	2	
9	14-0302	Nut	...	...	...	2	
10	131023	Plain washer E2351	...	...	...	4	
11	188330	Serrated washer (GS299)	...	...	...	4	
12	166043	Nut (F3799)	...	...	...	4	
13	54942078	Lucar connector	...	...	...		As required
14	54190042	Insulating cover...	...	...	...		As required
15	N3	Champion sparking plug	...	...	...	2	
16	F7552	Horn (Clearhooter 27899)	...	...	...	1	
17	F4771	Screw ($\frac{3}{8}$ in. U.H.)	...	...	...	2	
18	F3799	Nut	...	...	...	3	
19	GS299	Serrated washer	...	...	...	3	
20	49072	Rectifier, type 2DS 506 (99-0589)	...	...	...	1	
21	F5338	Nut	...	...	...	1	
22	H2237	Heat sink	...	...	...	1	
23	49345	Zener Diode (99-0590)	...	...	...	1	
24	H2365	Heat sink bracket	...	...	...	1	
25	14-6102	Bolt	...	...	...	1	
26	S26-2	Washer	...	...	...	1	
27	14-0113	Bolt, bracket to fork lug	...	...	...	1	
28	S26-3	Washer	...	...	...	1	
29	H2275	Plug, heatsink	...	...	...	1	

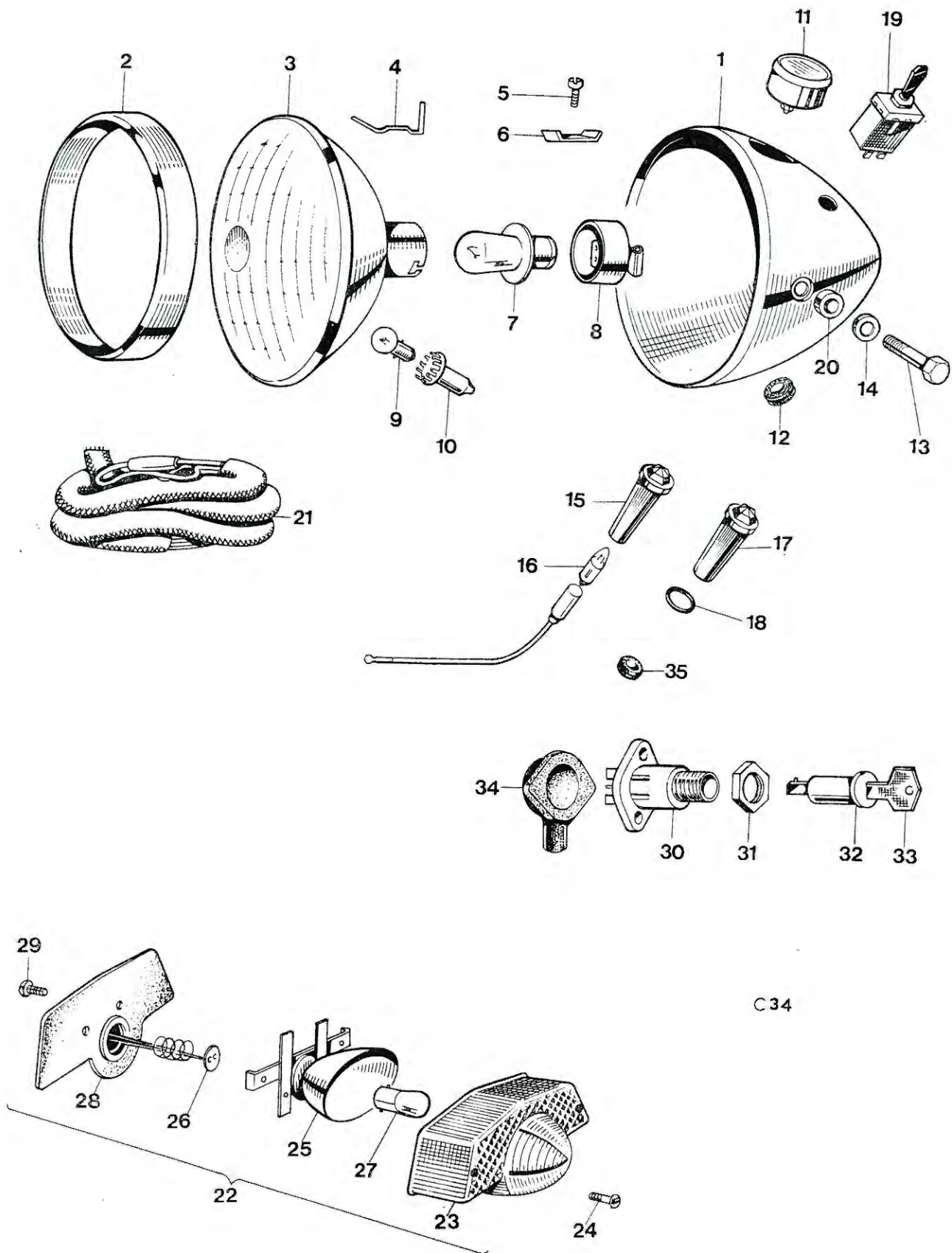


Fig. 33. HEADLAMP, WIRING HARNESS, SWITCHES AND TAIL LAMP

HEADLAMP, WIRING HARNESS, SWITCHES AND TAIL LAMP

1	D2245	HEADLAMP COMPLETE SS700P, 59969	...	...	...	1	
2	553248	Rim (99-0692)	...	...	...	1	
3	516798	Light unit (99-0686)	...	...	...	1	
4	504665	Fixing wire (99-0683)	...	...	...	6	
5	144921	Screw	...	...	...		Reference only
6	534296	Plate (99-0690)	...	...	...	1	
7	446	Bulb (50/40W Vert dip Pre-focus) (99-0545)	...	...	...	1	
8	554602	Main bulbholder (99-1003)	...	...	...	1	
9	989	Bulb (3W M.C.C.) (99-0548)	...	...	...	1	
10	54573590	Pilot bulbholder (99-0695)	...	...	...	1	
11	36403	Ammeter, type 2AR (99-1044)	...	...	...	1	
12	862217	Grommet	...	...	...		Reference only
13	112201	Bolt (99-1004)	...	...	...	2	
14	137498	Plain washer (99-1005)	...	...	...	2	
15	38189	Warning light body (Red) (99-0568)	...	...	...	1	
16	281	Bulb (2W BA7S) (99-0537)	...	...	...	1	
17	38191	Warning light body (Green) (99-0569)	...	...	...	1	
18	54140331	Sealing washer	...	...	...		Reference only
19	35710	Lighting switch, type 57SA (99-0563)	...	...	...	1	
20	H1932	Distance piece	...	...	...	2	
21	54957095	Wiring harness (99-1121)	...	...	...	1	
22	53973	STOP AND TAIL LAMP, Type L679 (99-0597)	...	...	...	1	
23	54577109	Lens (99-1046)	...	...	...	1	
24	144921	Screw	...	...	...		Reference only
25	54578213	Bulb holder with reflector (99-1123)	...	...	...	1	
26	573828	Contact assembly (99-0701)	...	...	...	1	
27	380	Bulb (6/21 W Offset pin) (99-0542)	...	...	...	1	
28	54571677	Gasket	...	...	...	1	
29	110714	Screw	...	...	...		Reference only
30	31899	IGNITION SWITCH, TYPE S45 (99-0558)	...	...	...	1	
31	54130041	Nut (99-1000)	...	...	...	1	
32	F6981	IGNITION LOCK c/w KEYS	...	...	...	1	
33	D622	Ignition key (state serial number)	...	...	...		As required
34	H2262	Ignition switch cover	...	...	...	1	
35	199001	Grommet for tail lamp lead	...	...	...	1	

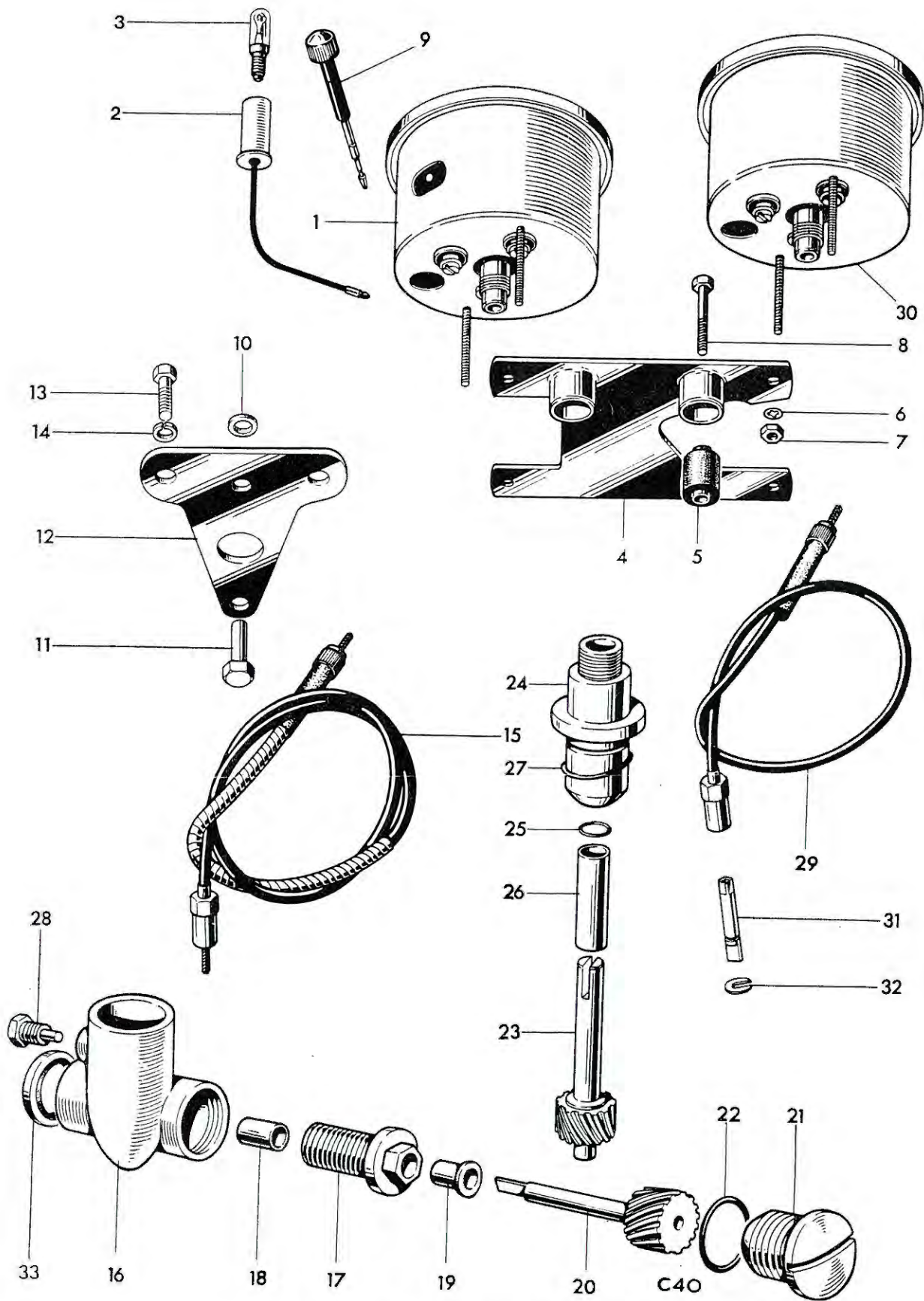


Fig. 34. SPEEDOMETER AND TACHOMETER

SPEEDOMETER AND TACHOMETER

1	SSM5001/00	Speedometer head MPH (99-0159)	1	
1	SSM5001/01	Speedometer head KPH (99-0160)	1	Alternative
2	554710	Bulb holder (99-0695)	1	
3	643	Bulb, 3.W. M.E.S.	1	
4	H1946	MOUNTING BRACKET	1	
5	H1929	Metalastik bush	2	
6	30-282-014-11	Washer	2	T100R (Can be fitted to T100C)
7	30-276-037-11	Nut	2	
8	S590	Bolt (1 $\frac{3}{8}$ in. U.H.)	2	
9	41-148-203	Trip control	1	
10	H1702	Distance piece	2	
11	H1701	Sleeve nut	2	T100C
12	H2138	Bracket	1	
13	14-0101/001	Bolt ($\frac{1}{2}$ in. U.H.)	2	
14	S26-2	Spring washer	2	
15	D692	Speedometer cable (63 ins. long) (D692W inner only)	1	Smiths DF9110/00
16	E9438	TACHOMETER GEARBOX (Body E5757)	1	
17	E9332	Securing screw (Left hand thread) UNF	1	
18	E5156	Bush	1	
19	Reference only	Flanged bush	1	
20	E5157	Driving gear	1	
21	E5759	End cap	1	
22	E6300	"O" ring	1	
23	E5578	Driven gear	1	
24	E6122	Driven gear housing	1	T100R (Can be fitted to T100C)
25	E6299	"O" ring	1	
26	Reference only	Bush	1	
27	E3309	"O" ring	1	
28	E5881	Set screw	1	
29	D648	Tachometer cable (26 $\frac{1}{2}$ in. long)	1	
30	RSM3003/01	Tachometer (99-0166)	1	
31	31-371-398	Spade (99-0173)	1	
32	D494	Circlip	1	
33	E7351	Sealing washer	1	

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