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TRIUMPH

**REPLACEMENT
PARTS CATALOGUE**

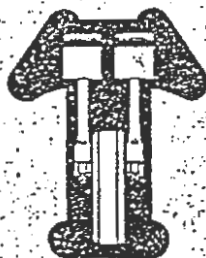
No. 9

★

TIGER 90 (T90)

TIGER 100 (T100S, T100R, T100C & T100T)

FROM ENGINE No. H57083



British Only

MOTORCYCLES AND PARTS INC.

32451 PARKLANE ST. WWW.BRITISHONLY.COM
GARDEN CITY, MI 48135 USA INFO@BRITISHONLY.COM

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REPLACEMENT PARTS

CATALOGUE No. 9

"C" RANGE MODELS

TIGER 90 (T90)

TIGER 100 (T100S, T100R, T100C & T100T)

from Engine No. H57083

September 1967

TRIUMPH ENGINEERING COMPANY LIMITED
MERIDEN WORKS · ALLESLEY · COVENTRY · ENGLAND
TELEPHONE MERIDEN 331 TELEGRAMS "TRUSTY COVENTRY"

TRIUMPH GUARANTEE

1. In this Guarantee the word "machine" refers to the motor cycle, scooter, motor-cycle combination or sidecar as the case may be, purchased by the Purchaser.
2. In order to obtain the benefit of this Guarantee, the Purchaser must have correctly completed the registration form and returned it to us within fourteen days of the purchase.
3. We will supply, free of charge, a new part in exchange for, or, if we consider repair sufficient, will repair free of charge any part proved within six months of the date of purchase of any new machine, (3 months overseas) or within three months of its renewal or repair in the case of a part already renewed or repaired, to be defective by reason of our faulty workmanship or materials. We do not undertake to bear the cost of fitting such new or repaired part or accessory.
4. Any part considered to be defective must be sent to our Works, carriage paid, accompanied by the following information:—
 - (a) Name of purchaser and his address;
 - (b) Date of purchase of machine;
 - (c) Name of dealer from whom the purchase was made;
 - (d) Engine number and model.
5. This Guarantee shall not extend to defect or damage appearing after misuse, neglect, abnormal stress or strain, or the incorporation or affixing of unsuitable attachments or parts and in particular:—
 - (a) Hiring out;
 - (b) Racing and Competitions;
 - (c) Adaptation or alteration of any part or parts after leaving our Works;
 - (d) The attaching of a sidecar in a manner not approved by us or to an unsuitable motor-cycle.

This Guarantee shall not extend to machines whose trade mark, name or manufacturing number has been altered or removed, or in which has been used any part not supplied or approved by us, or to tyres, saddles, chains, speedometers, revolution counters and electrical equipment or to parts supplied to the order of the Purchaser and different from our standard specification.

6. Our liability and that of our dealer who sells the machine, shall be limited to that set out in this guarantee, and no other claims for consequential damage or injury to person or property, shall be admissible. All other conditions and warranties statutory or otherwise and whether express or implied are hereby excluded and no guarantee other than that expressly herein contained applies to the machine to which this Guarantee relates or any accessory or part thereof.
7. We reserve the right to modify or deviate from the Published Specification without notice.

REPAIRS GUARANTEE

1. Whilst the highest standard of workmanship and materials is aimed at, we cannot accept liability for any defects appearing more than three months after the machine, assembly or component has left our Works after being repaired.
2. We will repair or replace at our option free of charge any defective work, materials or parts relating to the repairs carried out by us appearing within that time but shall not be under any further, or other liability for any other loss or damage whether direct or consequential and our liability shall be limited to the cost of so making good. We do not undertake to bear the cost of fitting any replacement or repaired part.
3. We do not accept liability in respect of parts of proprietary manufacture, e.g. tyres, saddles, chains, speedometers, revolution counters and electrical equipment which may be used by us in effecting a repair. All other conditions and warranties statutory or otherwise express or implied are hereby excluded.

TRIUMPH SPARES

HOW TO ORDER. Every part is indicated by number, and this should be quoted together with the description. In order to assist customers, dimensions have been given in many cases where parts are similar. Parts where possible have been listed in order of assembly and a number of the illustrations show the assembly order also. With these aids there should be no difficulty in identifying the parts you require. Always head your order with the engine number, stamped on the left side of the crank case underneath the cylinder flange, together with the prefix letters.

WHERE TO OBTAIN. Triumph Spare Parts can only be obtained from an authorised Triumph Dealer, and we recommend our customers to place their orders with the Triumph Dealer in their district. When parts not usually asked for are required, and for which the Dealer may have to write or obtain specially, the postage or carriage incurred becomes payable.

Triumph Spares are not supplied to private owners direct from the factory. If difficulty is experienced in obtaining the required parts, the matter should be taken up directly with the Triumph Spares Department.

Customers are warned against the risk incurred by purchasing parts that are not of genuine Triumph manufacture. This risk is eliminated if parts are ordered as instructed from recognised Dealers.

PATTERNS AND PARTS FOR REPAIR. It is not necessary to send patterns if the part number is quoted. The sending of patterns often delays the order as parcel post or rail takes longer than letter post.

Parts sent to Coventry for repair, replacement, or as patterns should bear the sender's name and address and clear instructions should accompany the parts. In your own interest send a copy of the advice note under separate cover. All parts must be forwarded carriage paid and care should be taken to ensure that all remittances are sent separately and not enclosed with the parts. Fragile units such as cylinders, etc., should always be boxed to avoid damage in transit. Complete machines should have all fitments such as windscreens, driving mirrors, tools, etc., removed by the sender before despatch, as it is impossible for us to accept responsibility in the event of loss in transit. We are always pleased to give estimates for overhauling and repairs, but should an estimate not be accepted, a charge will be made covering cost of dismantling and re-assembling, if carried out.

Communications relating to Parts should be addressed to the SPARES DEPARTMENT and for repairs, guarantee claims and technical advice to the SERVICE DEPARTMENT, Triumph Engineering Co. Ltd., Meriden Works, Allesley, Coventry. In order to facilitate quick reference, the quoting of any number, invoice number or reference from previous communications is essential. Accessories not of our manufacture should be sent direct to the actual makers, whose names and addresses appear below.

PROPRIETARY GROUP

Ancillary equipment which is fitted to our motor cycles is of the highest quality and is guaranteed by the manufacturer and not by ourselves. Any repairs or claims should be made to the actual makers or their local agents who will always give owners every possible assistance. The following are the addresses of the various manufacturers:—

CARBURETTORS

Messrs. Amal Ltd.,
Holdford Rd., Witton, Birmingham 6.

CHAINS

Renold Chains Ltd.,
Wythenshawe, Manchester.

ELECTRICAL EQUIPMENT

Messrs. J. Lucas Ltd.,
Gt. Hampton St., Birmingham, 18.

TYRES

Dunlop Rubber Co. Ltd.,
Fort Dunlop, Birmingham, 24.

SPARKING PLUGS

Champion Sparking Plug Co. Ltd.,
Feltham, Middlesex.

SPEEDOMETERS

Messrs. Smiths Industries Ltd.,
Cricklewood Works, London, N.W.2.

SUSPENSION UNITS

Messrs. Girling Ltd.,
Birmingham Road, West Bromwich, Staffs.

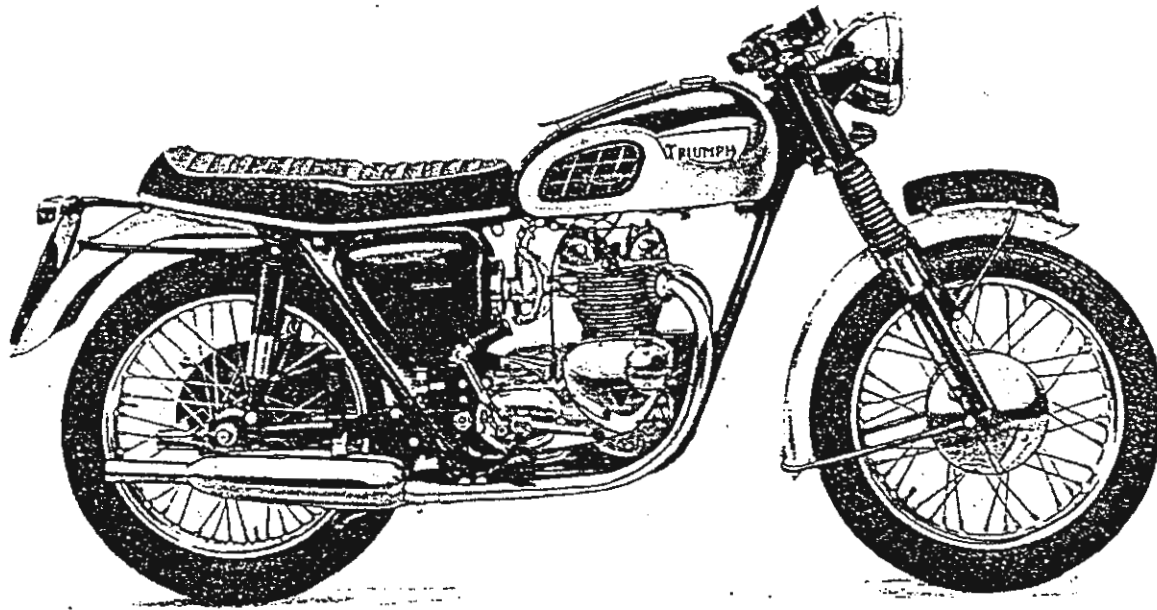
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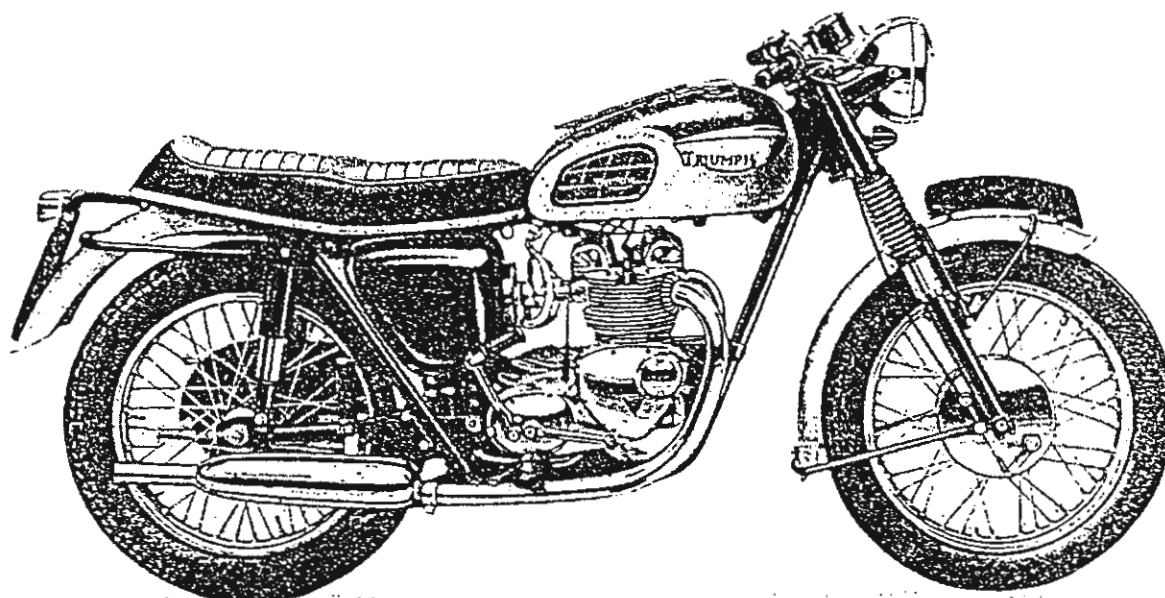
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TIGER 90 (T90) TECHNICAL DATA

Bore and Stroke		58.25 x 65.5 mm. 2.292 x 2.578 ins.
Capacity		348 c.c. (21.23 cu. ins.)
Compression Ratio		9.5 : 1
Sparking Plugs		Champion N4
Carburettor		Amal Concentric
	Main Jet	140
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	3½
	Pilot Jet	20
Gearbox Sprocket		17 teeth
Chains	Front	¾ in. Duplex x 78 links
	Rear	⅝ in. x ⅜ in. x 102 links
Capacities	Fuel Tank	3 galls. (13.5 litres)
	Oil Tank	6 pints (3.5 litres)
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	½ pint (300 c.c.)
	Front Forks (each leg)	½ pint (200 c.c.)
Brakes	Front and Rear, diameter	7 in. (17.78 cm.)
Tyre size	Front	3.25 x 18
	Rear	3.50 x 18

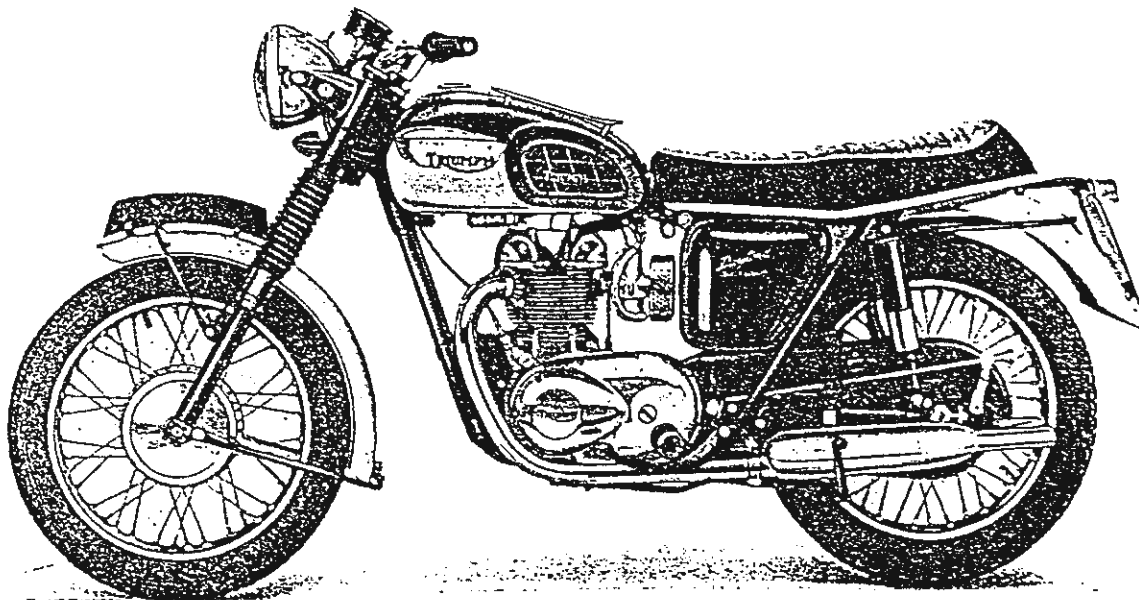
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TIGER 100 (T100S) TECHNICAL DATA

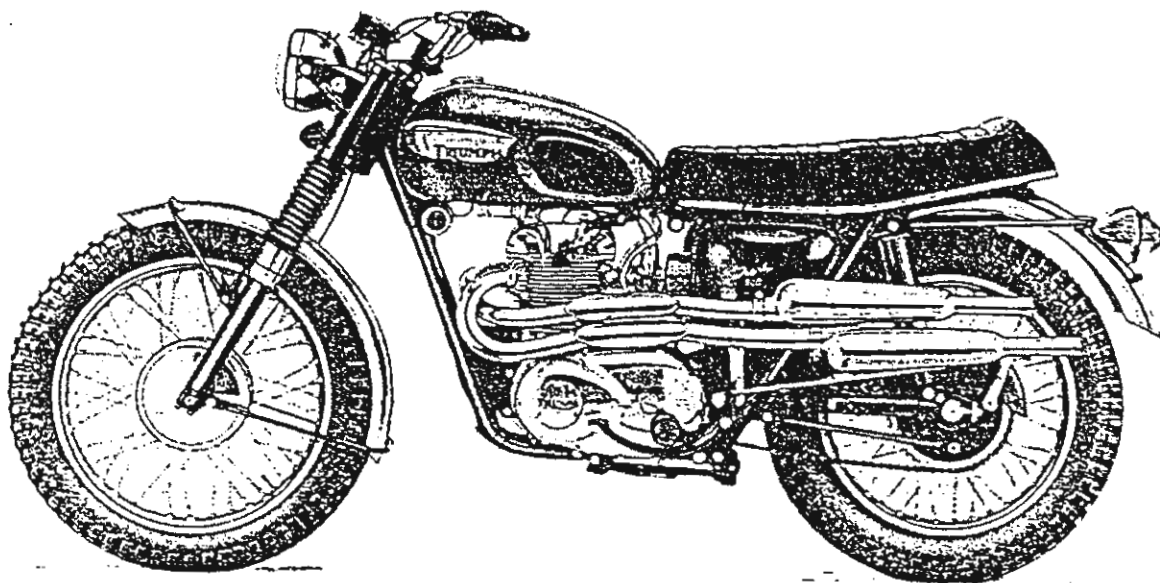
Bore and Stroke		69 x 65.5 mm. 2.716 x 2.578 ins.
Capacity		490 c.c. (29.8 cu. ins.)
Compression Ratio		9 : 1
Sparking Plugs		Champion N4
Carburettor		Amal Concentric
	Main Jet	190
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	3½
	Pilot Jet	25
Gearbox Sprocket		18 teeth
Chains	Front	¾ in. Duplex x 78 links
	Rear	⅝ in. x ¾ in. x 102 links
Capacities	Fuel Tank	3 galls. (13.5 litres)
	Oil Tank	6 pints (3.5 litres)
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	½ pint (300 c.c.)
	Front Forks (each leg)	½ pint (200 c.c.)
Brakes	Front and Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.25 x 18
	Rear	3.50 x 18

Deleterious to the U.S.



TIGER 100 (T100T) TECHNICAL DATA

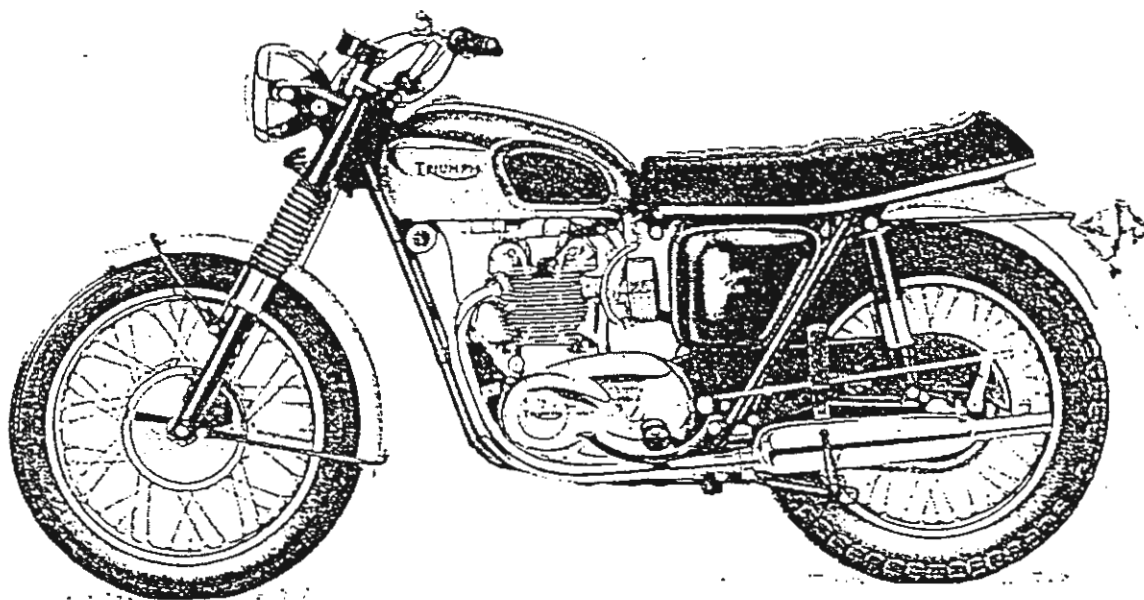
Bore and Stroke		2.716 x 2.578 ins.
Capacity		29.8 cu. ins.
Compression Ratio		9.75 : 1
Sparking Plugs		Champion N4
Carburettor		Amal Concentric
	Main Jet	200
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	3½
	Pilot Jet	25
Gearbox Sprocket		18 teeth
Chains	Front	¾ in. Duplex x 78 links
	Rear	¾ in. x ¾ in. x 102 links
Capacities	Gas Tank	3 galls. (13.5 litres)
	Oil Tank	6 pints (3.5 litres)
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	½ pint (300 c.c.)
	Front Forks (each leg)	½ pint (200 c.c.)
Brakes	Front, diameter	8 in. (20.32 cm.)
	Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.25 x 18
	Rear	3.50 x 18



U.S.A. TIGER 100 (T100C) TECHNICAL DATA

Bore and Stroke		2.716 x 2.578 ins.
Capacity		29.8 cu. ins.
Compression Ratio		9 : 1
Sparking Plugs		Champion N4
Carburettor		Amal Concentric
	Main Jet	190
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	376/3 $\frac{1}{2}$
	Pilot Jet	25
Gearbox Sprocket		18 teeth
Chains	Front	$\frac{3}{8}$ in. Duplex x 78 links
	Rear	$\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 102 links
Capacities	Gas Tank	2 $\frac{1}{8}$ U.S. galls.
	Oil Tank	6 U.S. pints
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	$\frac{1}{2}$ pint (300 c.c.)
	Front Forks (each leg)	$\frac{1}{3}$ pint (200 c.c.)
Brakes	Front and Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.50 x 19
	Rear	4.00 x 18

Carburetor specifications given on this page are incorrect. See pages 75 & 77.



U.S.A. TIGER 100 (T100R) TECHNICAL DATA

Bore and Stroke		2.716 x 2.578 ins.
Capacity		29.8 cu. ins.
Compression Ratio		9.75 : 1
Sparking Plugs		Champion N4
Carburettors		Amal Concentric
	Main Jet	200
	Needle Jet	.106
	Needle	Standard
	Throttle Valve	376/3½
	Pilot Jet	25
Gearbox Sprocket		19 teeth
Chains	Front	¾ in. Duplex x 78 links
	Rear	⅝ in. x ⅜ in. x 103 links
Capacities	Gas Tank	2½ U.S. Galls.
	Oil Tank	6 U.S. pints
	Gearbox	2/3 pint (375 c.c.)
	Primary Chaincase	½ pint (300 c.c.)
	Front Forks (each leg)	¼ pint (200 c.c.)
Brakes	Front, diameter	8 in. (20.32 cm.)
	Rear, diameter	7 in. (17.18 cm.)
Tyre Size	Front	3.25 x 19
	Rear	4.00 x 18

Carburetor specifications given on this page are incorrect. See pages 75 & 77.

CARTON PACK LIST

The following sub-assemblies are supplied in carton packs under the part number stated. The contents of these carton packs are preserved and will not deteriorate under adverse conditions.

Part No.

Contents

PISTONS (c/w rings, gudgeon pins and circlips)

E-6908	2 the E-6897	7.5 : 1 C.R.	350 c.c.	Low grade fuel
E-6899	<i>piston is</i>	9.5 : 1 C.R.	350 c.c.	Standard T.90
E-6906	<i>stocked for</i>	7.0 : 1 C.R.	500 c.c.	Low grade fuel
E-6897	<i>models and</i>	9.0 : 1 C.R.	500 c.c.	T.100S, T.100C
E-6884	<i>all previous</i>	9.75 : 1 C.R. 9:1	500 c.c.	T.100R, T.100T
E-7603	<i>500 cc models</i>	7.5 : 1 C.R.	500 c.c.	T.100P
<i>is standard in both T100C & T100R models for 1968.</i>				

All piston assemblies are available in 0.010 in., 0.020 in., 0.040 in., oversizes (0.25 m.m., 0.5 m.m., 1.0 m.m.).

BRAKE LININGS

C.P. 38/AM2	2	NW243	Brake lining
	16	W129	Rivet
C.P. 205	2	W1734	Brake lining
	16	W129	Rivet

VALVE SPRINGS (all models)

C.P.177	<i>delete carton pack</i>	E5946	Inner valve spring
	<i>(order component parts)</i>	E4011	Outer valve spring

De-coke Gasket Set All models D/GS 6

Overhaul Gasket Set All T100 GST100/65/66

CP156 *starting race kit*. Consists of (2) 4111 cups, (1) H439 cone, (1) H1018 top cone and dust cover, and (40) S70-3 balls.

CP168/64T *fork service pack*. Consists of (4) CD396 seals, (2) H441 top bearings, (2) H443 lower bearings, (2) F4047 cork washer, (2) H1062 aluminium washer, and (4) H430T fibre washers.

HOW TO USE THIS PARTS CATALOGUE

First check that the engine number of your machine is subsequent to that quoted on the title page.

Next consult the index on Page 5 for the parts or group of parts which you wish to locate. When you have located the parts make sure from the end columns that the part you have located does apply to your machine.

List the quantities required as single units; do not ask for "2 pairs" or "3 dozen".

In case of painted items always state the colour required. Painted parts are available only in the colours or alternatives specified for that model of that particular year.

Paint for 1968 "C" Range models available only in 9-3/4 oz. aerosol cans, part number Acc 00.

Model	Colour
T90	RIVIERA BLUE/SILVER
T100	AQUAMARINE/SILVER

Silver finish not supplied - available through automotive paint supply firms.

N.B. Pacific Blue is a flamboyant finish applied over Silver Sheen.

Hi-Fi Scarlet is also flamboyant, and applied over Gold.

Paint is available also in all colours in $\frac{1}{2}$ pint or 1 gallon tins, or Aerosol containers.

PLEASE NOTE

THROUGHOUT THIS LIST, ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN, REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY IF REQUIRED.

SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY EITHER CONTACTING YOUR DEALER OR APPLYING DIRECT TO THE TRIUMPH SERVICE DEPARTMENT. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASES THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

UNIFIED THREAD FORM

NEW PARTS HAVING THREADED FIXINGS INTRODUCED IN THIS CATALOGUE HAVE THE UNIFIED FORM OF SCREW THREADS. THIS CHANGEVER WILL BE CONTINUED AS AND WHEN NEW PARTS ARE INTRODUCED. EVEN WHERE PARTS ARE SIMILAR IN APPEARANCE NEW PART NUMBERS WILL BE ALLOCATED TO IDENTIFY THE UNIFIED THREADS. ALL NUTS, BOLTS AND STUDS HAVING THIS THREAD ARE IDENTIFIED BY MARKINGS. BOLTS HAVE A CIRCULAR RECESS IN THEIR HEADS, STUDS A CIRCULAR GROOVE ON THE END, AND NUTS HAVE INTERLOCKING CIRCLES ON THE SIDE.

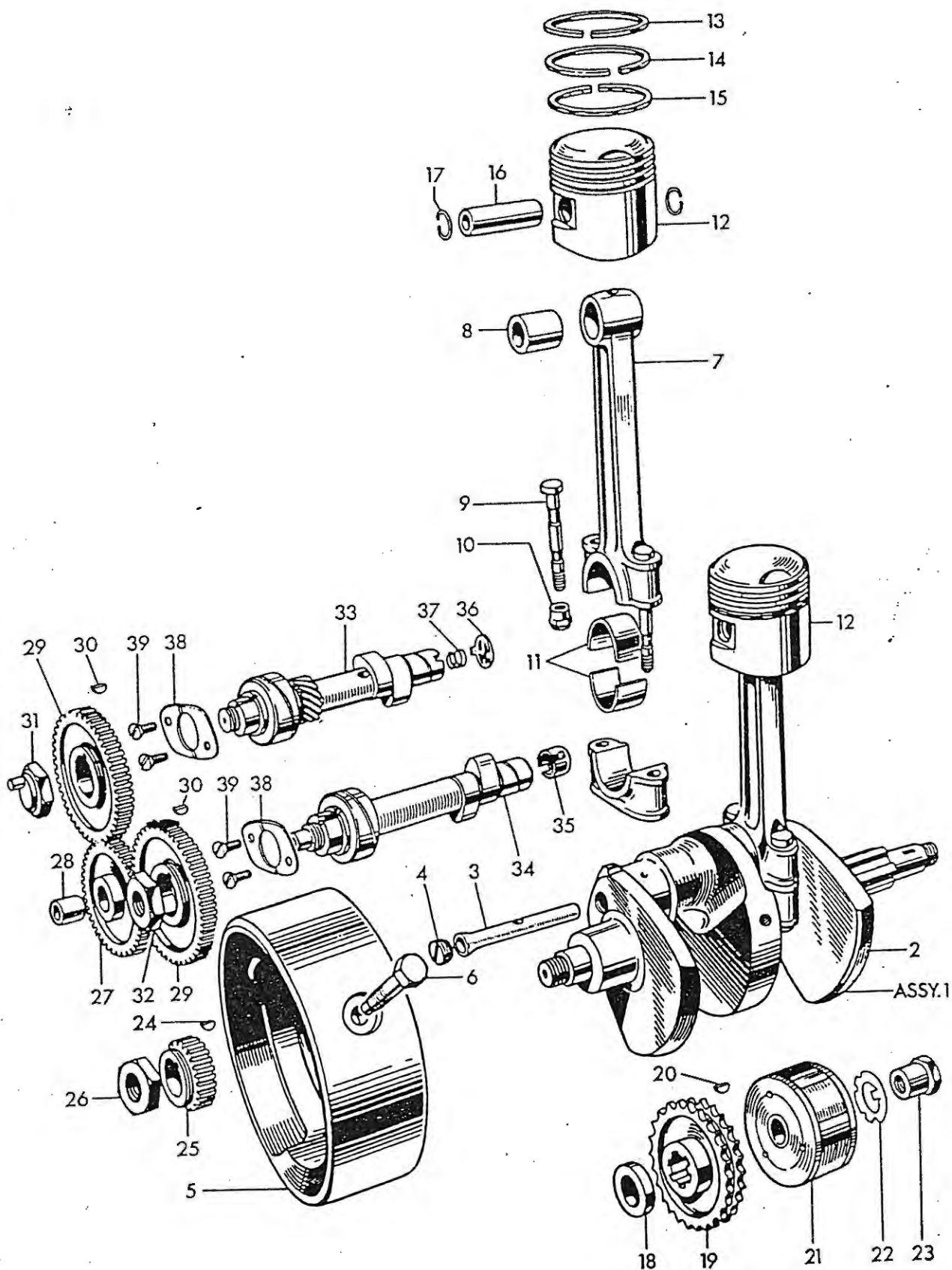


Fig. 1. CRANKSHAFT AND CONNECTING RODS

CRANKSHAFT AND CONNECTING RODS

	Suggested Retail Price								
1	84.00	E5869	CRANKSHAFT AND FLYWHEEL ASSEMBLY	...	...	...	...	1	
2	63.00	E3998	Crankshaft	...	...	...	...	1	
3	1.40	E3999	Oil tube	...	...	...	...	1	
4	.28	E3711	Screwed plug	...	...	...	...	1	
5	12.26	E5870	Flywheel	...	...	...	...	1	
6	.44*	E3713	Flywheel bolt	...	...	...	...	3	
7	21.00	E6964	CONNECTING ROD	...	...	...	...	2	T90
7	21.00	E4001T	CONNECTING ROD	...	...	...	...	2	T100S
7	21.00	E6856	CONNECTING ROD	...	...	...	...	2	T100T, T100R
8	1.24	E1762	Small end bush	...	...	...	...	2	T90
8	1.40	E4003	Small end bush	...	...	...	...	2	T100S
9	1.06	E3705	Connecting rod bolt	...	...	...	...	2	
10	.54	E2922	Self-locking nut	...	...	...	...	2	
11	2.50	E3706	Big end bearing	...	...	...	...	4	
12	NA	E6899	PISTON COMPLETE C.R. 9.5 : 1	...	...	...	...	2	T90
12	15.08	E6884	PISTON COMPLETE C.R. 9.1	...	...	...	...	2	T100R, T100T, T100S, T100C
13	NA	E6902	Plain compression ring	...	...	...	...	2	T90
13	NA	E6893	Taper compression ring	...	...	...	...	4	T100S
14	NA	E6903	Taper compression ring	...	...	...	...	2	T90
15	NA	E6904	Oil control ring	...	...	...	...	2	T90
15	NA	E6894	Oil control ring	...	...	...	...	2	T100S
16	NA	E6901	Gudgeon pin	...	...	...	...	2	T90
16	1.76	E6861	Gudgeon pin	...	...	...	...	2	T100S
17	NA	E6905	Circlip	...	...	...	...	4	T90
17	.06	E6869	Circlip	...	...	...	...	4	T100S
18	.88	E4006	Distance collar	...	...	...	...	1	
19	5.78	E3734	Engine sprocket, 26T Duplex	...	...	...	...	1	
20	.36	E3851	Rotor key	...	...	...	...	1	
21	36.00	54213901	Rotor, type RM 19	...	...	...	...	1	
22	.12	E3975	Tab washer	...	...	...	...	1	
23	.36	E3735	Nut	...	...	...	...	1	
24	.28	E1580	Key	...	...	...	...	1	
25	2.64	E1771	Timing pinion	...	...	...	...	1	
26	.88	E398	Nut	...	...	...	...	1	
27	5.96	E6160	INTERMEDIATE WHEEL	...	...	...	...	1	
28	.80	E400	Bush	...	...	...	...	1	
29	4.56	E1486A	Camshaft wheel	...	...	...	...	2	
30	.28	E1558	Camshaft key	...	...	...	...	2	
31	2.10	E1463	Inlet camshaft nut	...	...	...	...	1	
32	.88	E4563	Exhaust camshaft nut	...	...	...	...	1	
33	12.26	E4678	Inlet camshaft	...	...	...	...	1	
34	15.76	E6965	Exhaust camshaft	...	...	...	...	1	T100T, T100R
34	14.00	E4786	EXHAUST CAMSHAFT	...	...	...	...	1	T100S, T100C
35	.36†	E4700	Tachometer drive thimble	...	...	...	...	1	
36	.44	E5316	Rotary breather valve	...	...	...	...	1	
37	.18	E2256	Breather valve spring	...	...	...	...	1	
38	.80	E3727	Retaining plate	...	...	...	...	2	
39	.06	E3728	Screw ($\frac{15}{32}$ in. U.H.)	...	...	...	...	4	

* Use D524 Loctite sealant

† Use E7050 to replace without dismantling

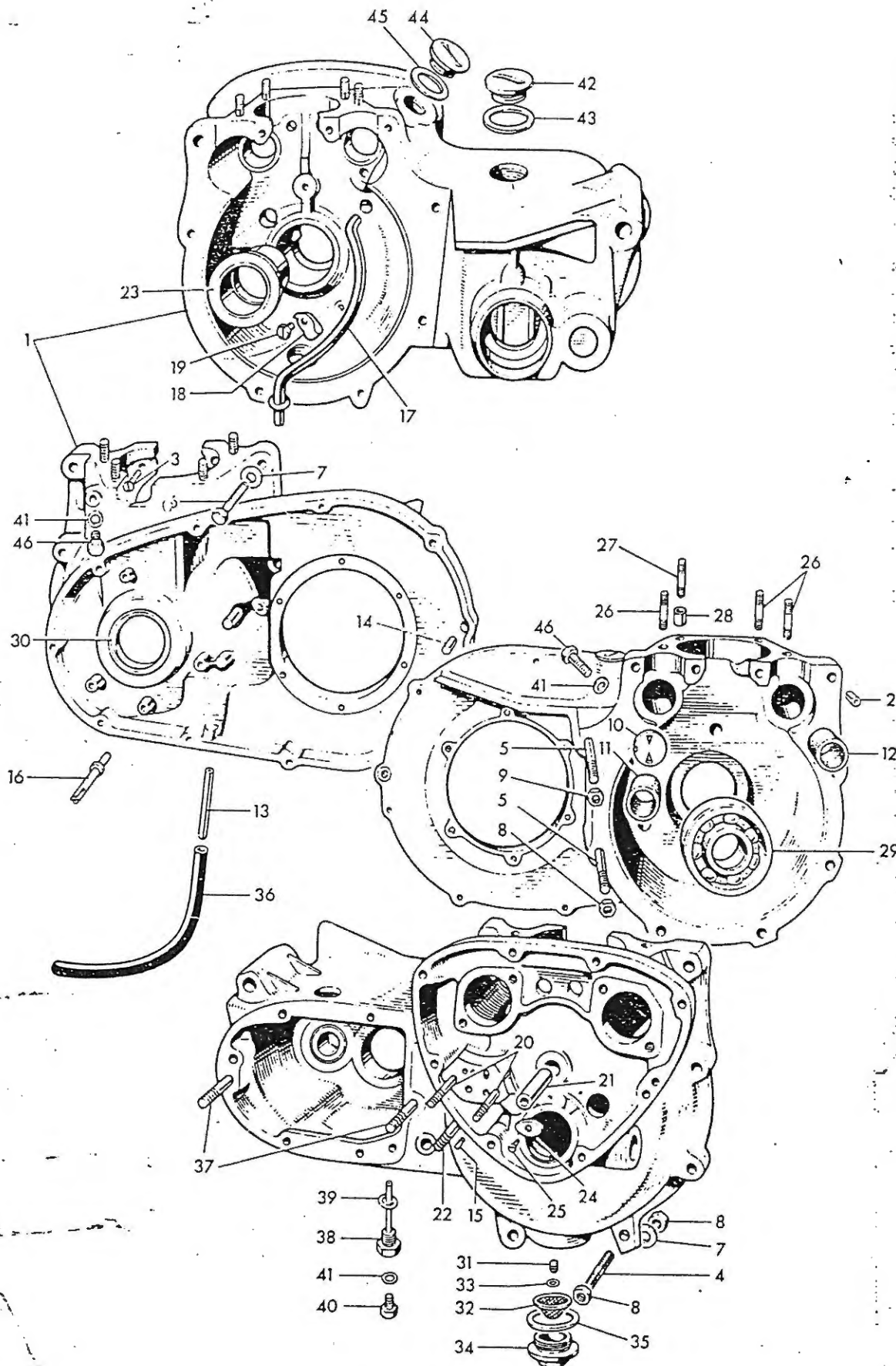


Fig. 2. CRANKCASE

CRANKCASE

	Suggested Retail Price				
1	126.00	E5868/4645	CRANKCASE c/w STUDS AND RIGHT MAIN BEARING	1	
2	.12	E3716	Hollow dowel	1	
3	.18	E3859	Screw ($\frac{3}{16}$ in. U.H.)	2	
4	.36	E3804	Stud (3 in. O.A.)	1	
5	.36	E3803	Stud ($3\frac{3}{4}$ in. U.H.)... ..	2	
6	.28	E3799	Bolt ($1\frac{5}{8}$ in. U.H.)... ..	1	
7	.06	S25-3	Plain washer	3	
8	.10	S1-51	Nut	3	
9	.18	E1310	Nut	1	
10	.36	E3822	Breather disc	1	
11	.88	E3824	Inlet camshaft bush	1	
12	.88	E3823	Exhaust camshaft bush	1	
13	.36	E2724	Breather pipe	1	
14	.06	E6076	Blanking plug	1	Not serviced
15	.04	E6386	Dowel	1	Not serviced
16	.44	E4147	Chain tensioner abutment	1	
17	2.46	E3719	Oil scavenge pipe	1	
18	.18	E1509	Clip	1	
19	.18	E1645	Screw ($17/64$ in. U.H.)	1	
20	.18	E3718	Oil pump stud ($1\frac{5}{16}$ in. O.A.)	2	
21	.88	E375	Intermediate wheel spindle	1	
22	.12	E3717	Oil pipes stud ($1\frac{1}{2}$ in. O.A.)	1	
23	5.60	E4322	Right main bearing	1	
24	.12	E4139	Locating plate	1	
25	.10	E4140	Self-tapping screw	1	
26	.28	E3820	Cylinder stud ($1\frac{1}{2}$ in. O.A.)	6	
27	.28	E3819	Cylinder stud ($1\frac{1}{16}$ in. O.A.)	2	
28	.12	E1534A	Dowel	2	
29	9.60	E3835	Left main bearing (Ball-journal)	1	
30	1.58	E3876	Oil seal	1	
31	.10	E3724	Filter spring	1	
32	1.40	E3722	Filter	1	
33	.06	E3723	Sealing washer	1	
34	.88	E1564	Filter cap	1	
35	.10	E1577	Joint washer	1	
36	.44	E3078	Breather extension rubber pipe	1	
37	.18	T1399	Stud ($3\frac{1}{16}$ in. O.A.)	2	
38	.98	T1112	Drain plug (with level tube)	1	
39	.04	WE170	Fibre washer	1	
40	.12	T361	Level plug	1	
41	.04	E8896	Fibre washer	3	
42	.88	E732	Filler plug	2	
43	.10	NE507	Fibre washer	2	
44	.36	E4587	Distributor hole plug	1	
45	.06	E4593	Fibre washer	1	
46	.18	E4706	Tachometer drive plug	2	

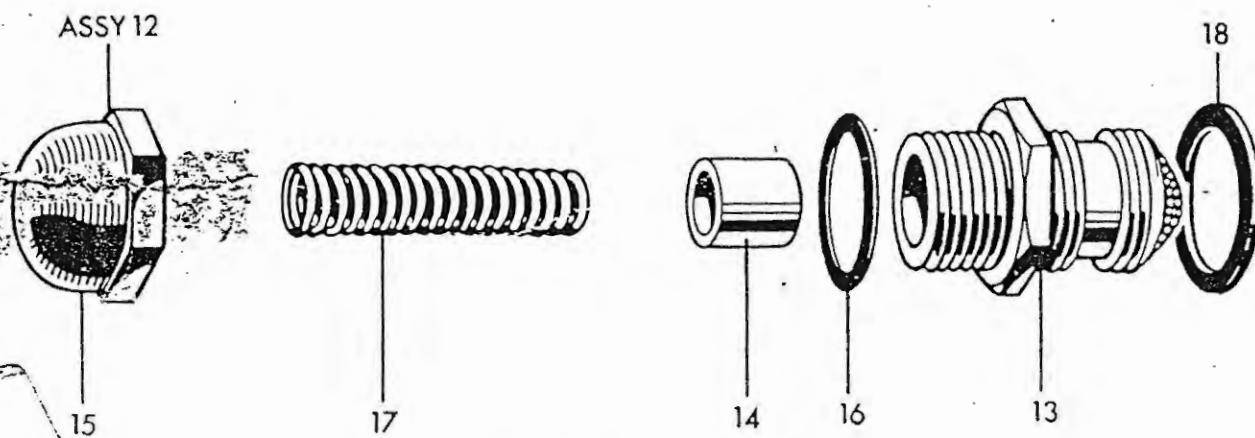
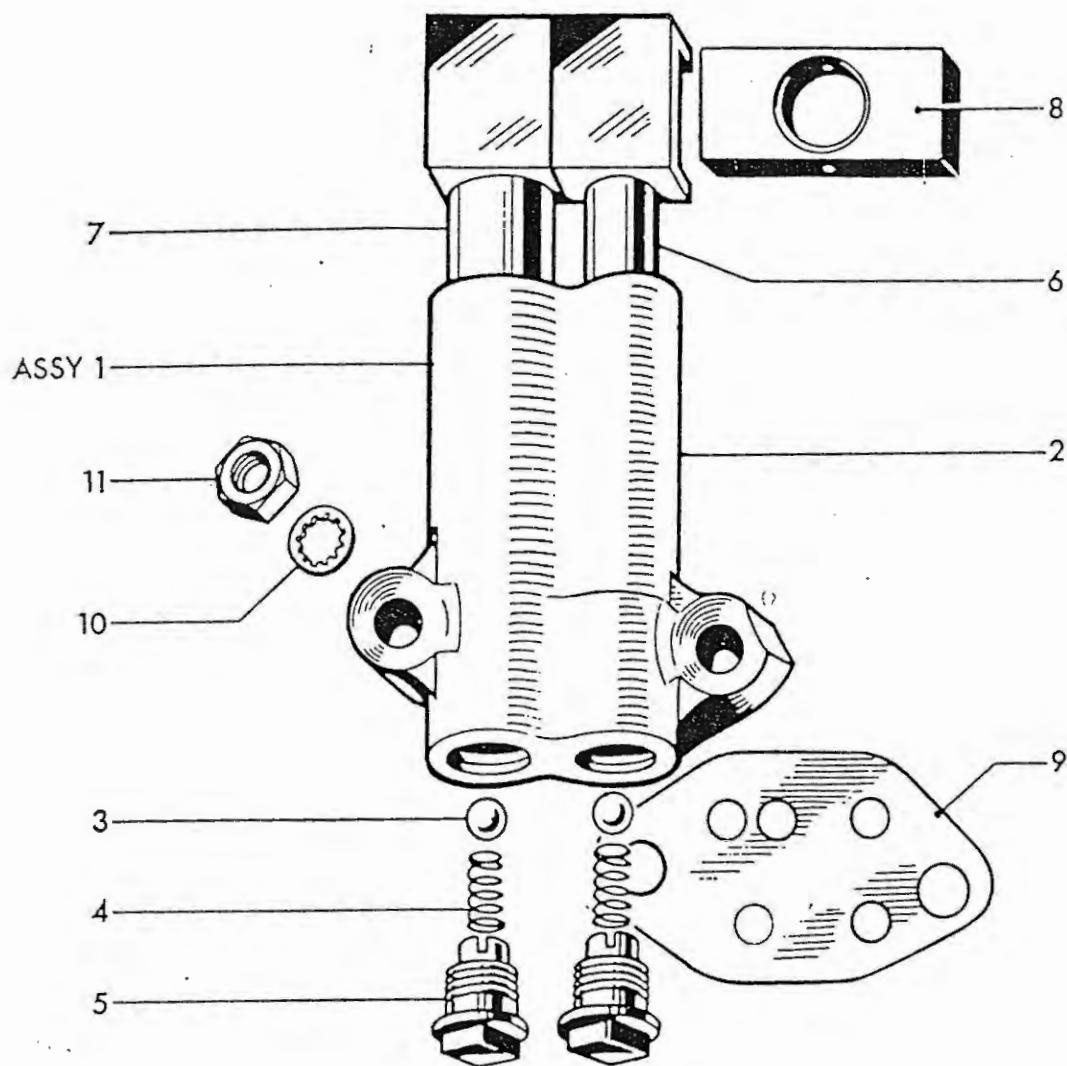


Fig. 3. OIL PUMP AND RELEASE VALVE

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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OIL PUMP AND RELEASE VALVE

	Suggested Retail Price									
1	12.60	E6928	OIL PUMP	...	...	...	...	...	...	1
2	6.30	E6680	Pump body...	...	...	...	...	...	...	1
3	.04	S70-7	Valve ball	...	...	...	...	...	...	2
4	.10	E403	Valve spring	...	...	...	...	...	...	2
5	.54	E2360	Screwed plug	...	...	...	...	...	...	2
6	1.58	GS153	Feed plunger	...	...	...	...	...	...	1
7	2.10	E6681	Scavenge plunger	...	...	...	...	...	...	1
8	.88	E495	Drive block	...	...	...	...	...	...	1
9	.10	E3730	Joint washer	...	...	...	...	...	...	1
10	.06	E3887	Serrated washer	...	...	...	...	...	...	2
11	.06	E3732	Nut	...	...	...	...	...	...	2
12	3.86	E5896	OIL RELEASE VALVE	...	...	...	...	...	...	1
13	2.64	E2794	Valve body	...	...	...	...	...	...	1
14	.36	GS251	Piston	...	...	...	...	...	...	1
15	1.24	E2304	Cap	...	...	...	...	...	...	1
16	.06	GS254	Fibre washer	...	...	...	...	...	...	1
17	.18	E6062	Main spring	...	...	...	...	...	...	1
18	.04	E1670	Fibre washer	...	...	...	...	...	...	1

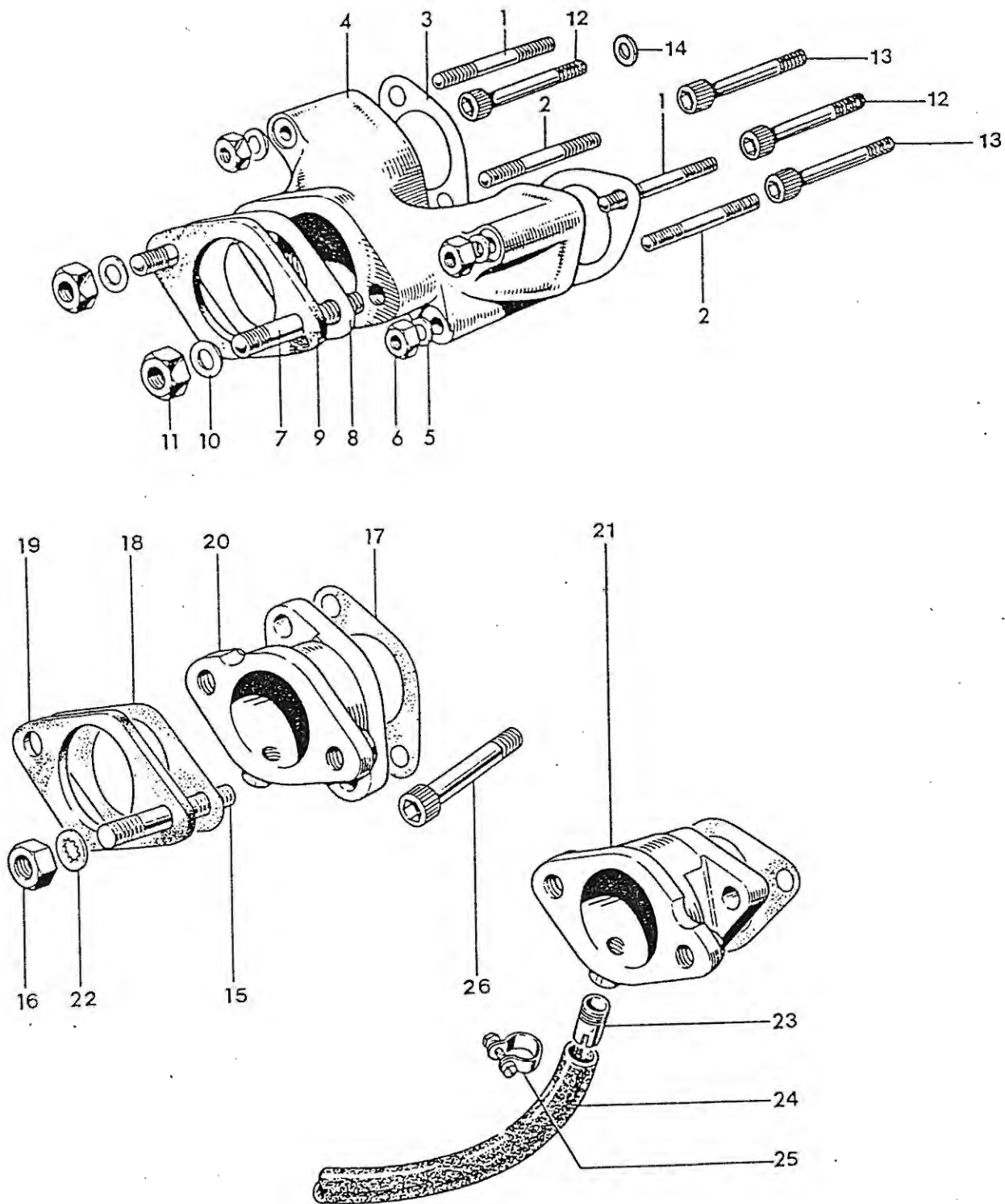


Fig. 4. INLET MANIFOLDS

INLET MANIFOLDS

Single Carburetter Models (T90, T100S, T100C)

Suggested Retail Price				
1	.28	E3796	Stud (1 $\frac{17}{32}$ in. O.A.) <i>also used on 12</i>	2
2	.37	E3797	Stud (2 in. O.A.) <i>also used on 13</i>	2
3	.18	E6772	Joint washer	2 T100S, T100C
4	7.88	E4689	Inlet manifold <i>Not fitted to 11 models</i>	1 T90
4	7.88	E7578	Inlet manifold	1 T100S, T100C
5	.06	S25-3	Plain washer <i>Not fitted to 1968</i>	4
6	.10	W103	Nut <i>U.S. models</i>	4
7	.12	E3880	Stud (1 $\frac{1}{2}$ in. O.A.) <i>Not fitted to 11 models</i>	2 T90
7	.18	S582	Stud (1 $\frac{3}{8}$ in. O.A.)	2 T100S, T100C
8	.12	NA43A	Joint washer	1
9	.36	E4504	Insulating block <i>Not fitted to 11 models</i>	1 T90
9	.36	E2968	Insulating block	1 T100S
10	.06	S25-43 E2287	Plain washer <i>Serrated washers</i>	2
11	.10	S1-5114-07240	Nut - <i>locking</i>	2
12	.36	14-7019/001	Socket head screw ($\frac{7}{8}$ in. U.H.)	2 T100S, T100C
13	.62	14-7024/001	Socket head screw (2 in. U.H.)	2 T100S, T100C
14	.10	S648	Spring washer <i>also used on T100R</i>	4

manifold socket head screws.

Twin Carburetter Models (T100T, T100R)

15	.18	S582	Stud (1 $\frac{5}{8}$ in. U.H.)	4
16	.18	14-0702/001	Nut, locking	4
17	.18	E6772	Joint washer, manifold...	2
18	.12	NA43A	Joint washer, insulating block	2
19	.36	E2968	Insulating block	2
20	4.20	E7136	Left manifold	1
21	4.20	E7137	Right manifold	1
22	.06	E2287	Serrated washer	4
23	.36	E6916	Connector	2
24	.54	E6958	Balance pipe	1
25	.18	E5473	Clip	2
26	.36	14-7019/001	Socket head screw ($\frac{7}{8}$ in. U.H.)	4

CYLINDER BLOCK AND HEAD, T90

Suggested Retail Price									
1	.18	E3798	Cylinder base washer ...	...	...	...	...	...	1
2	52.50	E3698	Cylinder block ...	...	...	...	...	...	1
3	.06	GS308	Plain washer ...	...	...	...	...	...	8
4	.36	E2412	Nut ...	...	...	...	...	...	8
5	2.80	E4676	Tappet guide block ...	...	...	...	...	...	2
6	.18	H200	Tappet block screw ($\frac{7}{8}$ in. U.H.)	...	...	...	...	...	2
7	.04	E1612	Serrated washer ...	...	...	...	...	...	2
8	3.50	E3753	Tappet ...	...	...	...	...	...	4
9	NA	E6699	CYLINDER HEAD c/w GUIDES	...	...	...	...	...	1
10	3.50	E6301	Valve guide ...	...	...	...	...	...	4
11	.06	E3209	Valve guide circlip ...	...	...	...	...	...	4
12	1.76	E2961	Exhaust pipe adaptor ...	...	...	...	...	...	2
13	3.50	E4640	Inlet valve ...	...	...	...	...	...	2
14	6.14	E3739	Exhaust valve ...	...	...	...	...	...	2
15	.28	E3740	Bottom cup ...	...	...	...	...	...	4
16	.60	E5946	Inner valve spring ...	...	...	...	...	...	4
17	.70	E4011	Outer valve spring ...	...	...	...	...	...	4
18	.36	E3742	Top collar ...	...	...	...	...	...	4
19	.18	WE259A	Split cotter ...	...	...	...	...	...	8
20	.54	E4456	Cylinder head bolt (2 25/32 in. U.H.)	...	...	...	...	...	4
21	.06	F2184	Plain washer ...	...	...	...	...	...	8
22	1.94	E4674	Cylinder head gasket ...	...	...	...	...	...	1
23	10.50	E3745	Inlet rocker box ...	...	...	...	...	...	1
24	10.50	E3744	Exhaust rocker box ...	...	...	...	...	...	1
25	.28	E3743	Joint washer ...	...	...	...	...	...	2
26	.12	E3858	Rocker box stud ($\frac{15}{16}$ in. O.A.)	...	...	...	...	...	4
27	.06	E3302	Plain washer ...	...	...	...	...	...	4
28	.06	F879	Nut ...	...	...	...	...	...	4
29	.12	E3668	Screw ($\frac{15}{16}$ in. U.H.)	...	...	...	...	...	4
30	.04	E3857	Plain washer ...	...	...	...	...	...	4
31	.80	E3794	Cylinder head bolt (5 $\frac{7}{16}$ in. U.H.)	...	...	...	...	...	2
32	.80	E3795	Cylinder head torque stay bolt	...	...	...	...	...	2
33	.36	E3809	Oil feed bolt ...	...	...	...	...	...	2
34	.04	F1880	Copper washer ...	...	...	...	...	...	6
35	.36	H400	Domed nut ...	...	...	...	...	...	2
36	.70	E4610	Inspection cap ...	...	...	...	...	...	4
37	.06	E3751	Fibre washer ...	...	...	...	...	...	4
38	4.90	E3749	ROCKER (Right exhaust, left inlet)	...	...	...	...	...	2
39	4.90	E3750	ROCKER (Left exhaust, right inlet)...	...	...	...	...	...	2
40	.44	E3222	Rocker ball pin ...	...	...	...	...	...	4
41	.54	E3223	Rocker adjusting pin ...	...	...	...	...	...	4
42	.10	GS662	Adjuster lock nut ...	...	...	...	...	...	4
43	.06	E1330	Thrust washer, $\frac{3}{8}$ in. ...	...	...	...	...	...	2
44	.06	E2534	Thrust washer, $\frac{7}{16}$ in. ...	...	...	...	...	...	6
45	.06	E3224	Spring washer ...	...	...	...	...	...	4
46	2.64	E3748	Rocker spindle ...	...	...	...	...	...	2
47	.04	E3253	Sealing rubber ...	...	...	...	...	...	2
48	.04	E1335	Copper washer ...	...	...	...	...	...	2

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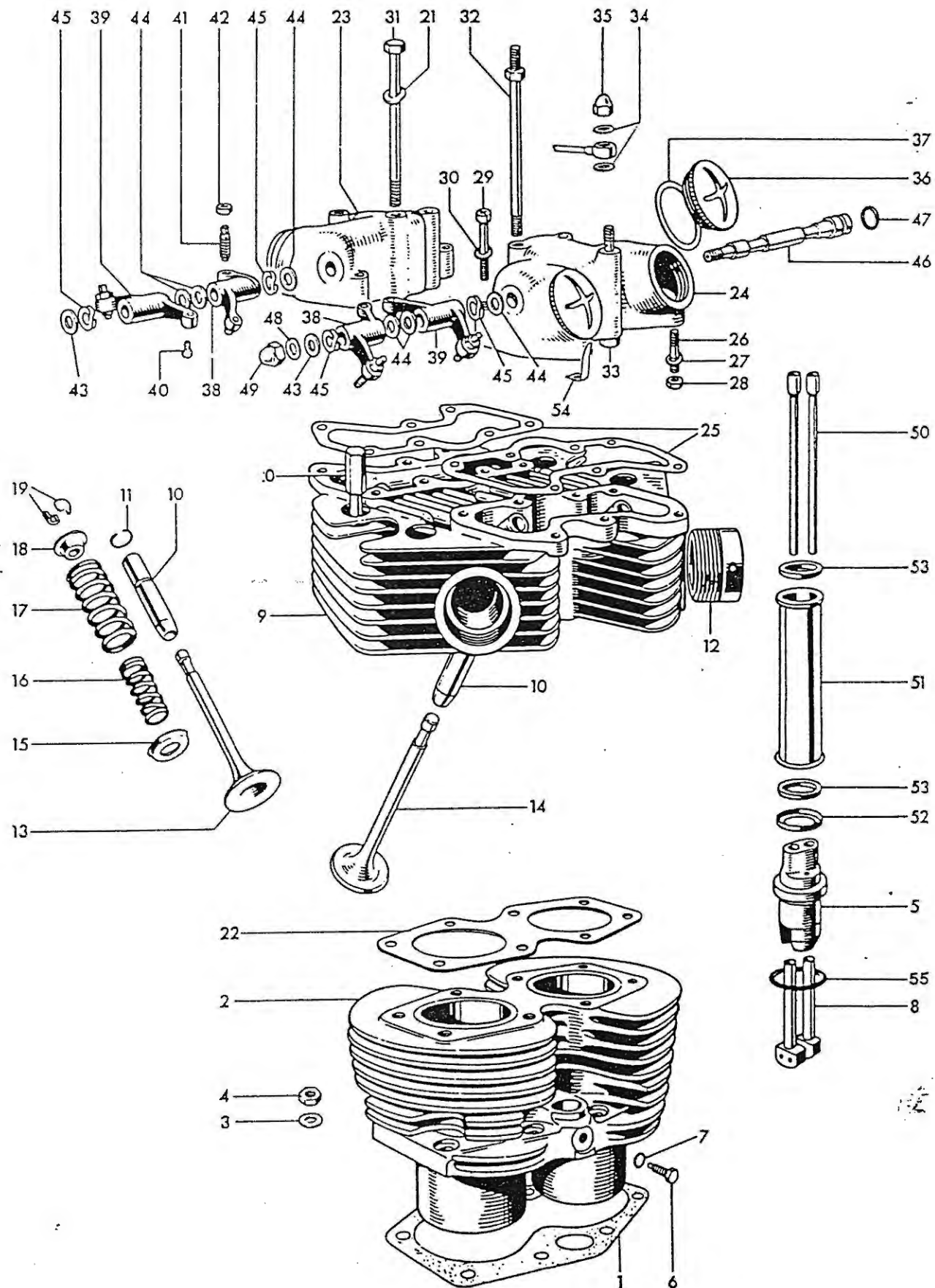


Fig. 5. CYLINDER BLOCK AND HEAD, T90

CYLINDER BLOCK AND HEAD, T90

(Continued)

	Suggested Retail Price									
49	.44	E1435	Domed nut	...	...	...	...	...	...	2
50	1.40	E3759	Push rod	...	...	...	...	...	...	4
51	2.46	E4751	Cover tube	...	...	...	...	...	...	2
52	.10	E4746	Bottom cup	...	...	...	...	...	...	2
53	.28	E4752	Rubber washer	...	...	...	...	...	...	4
54	.12	E4671	Locking spring	...	...	...	...	...	...	4
55	.18	E7563	"O" ring	...	...	...	...	...	...	2

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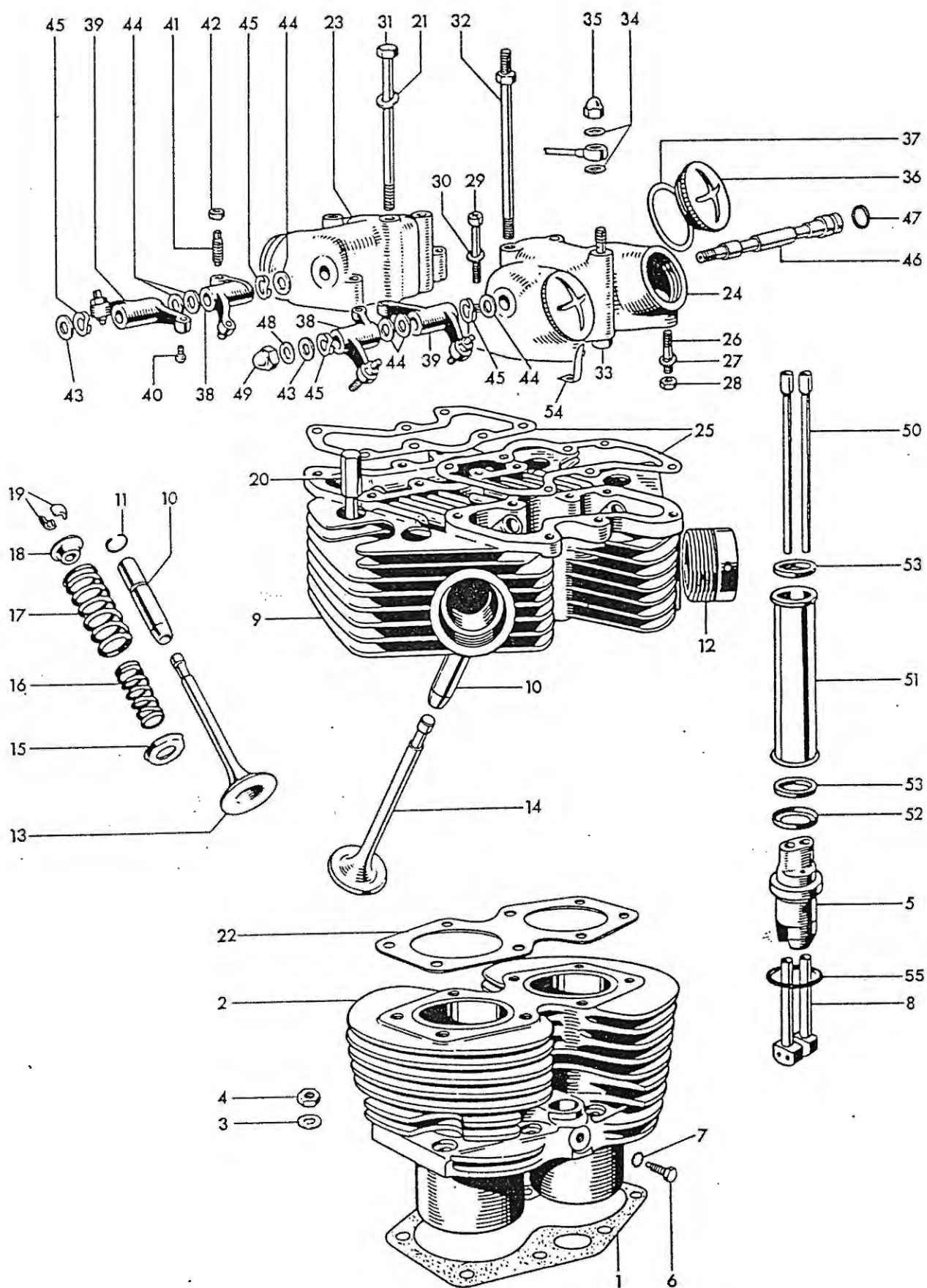


Fig. 6. CYLINDER BLOCK AND HEAD, T100S AND T100C

Ref	Nn	Part No.	DESCRIPTION	QUANTITY	REMARKS
C			DER BLOCK AND HEAD, T100S, T100C SINGLE CARBURETTER		
1	.18	E3798	Cylinder base washer	1	
2	63.00	E4000	Cylinder block	1	
3	.06	GS308	Plain washer	8	
4	.36	E2412	Nut <i>from engine no. H5879S</i>	8	<i>8.92.</i>
5	2.80	E4676	Tappet guide block	2	
6	.18	H200	Tappet block screw ($\frac{7}{16}$ in. U.H.)	2	
7	.04	E1612	Serrated washer	2	
8	3.50	E3753	Tappet	4	
9	96.26	E6966	CYLINDER HEAD c/w GUIDES	1	
10	3.50	E6301	Valve guide	4	
11	.06	E3209	Valve guide circlip	4	
12	1.76	E2961	Exhaust pipe adaptor	2	
13	3.86	E6853	Inlet valve	2	
14	6.30	E6854	Exhaust valve	2	
15	.12	E6855	Bottom Cup	4	
16	.60	E5946	Inner valve spring	4	
17	.70	E4011	Outer valve spring	4	
18	.36	E3742	Top collar	4	
19	.18	WE2559A	Split cotter <i>WE 259A</i>	8	
20	.54	E4456	Cylinder head bolt (2 $\frac{25}{32}$ in. U.H.)	4	
21	.06	F2184	Plain washer	8	
22	1.94	E4675	Cylinder head gasket	1	
23	10.50	E3745	Inlet rocker box	1	
24	10.50	E3744	Exhaust rocker box	1	
25	.28	E3743	Joint washer	2	
26	.12	E3858	Rocker box stud ($\frac{15}{16}$ in. O.A.)	4	
27	.06	E3302	Plain washer	4	
28	.06	F879	Nut	4	
29	.12	E3668	Screw ($\frac{15}{16}$ in. U.H.)	4	
30	.04	E3857	Plain washer	4	
31	.80	E3794	Cylinder head bolt ($5\frac{7}{8}$ in. U.H.)	2	
32	.80	E3795	Cylinder head torque stay bolt	2	
33	.36	E3809	Oil feed bolt	2	
34	.04	F1880	Copper washer	6	
35	.36	H400	Domed nut	2	
36	.70	E4610	Inspection cap	4	
37	.06	E3751	Fibre washer	4	
38	4.90	E3749	ROCKER (right exhaust, left inlet)	2	
39	4.90	E3750	ROCKER (left exhaust, right inlet)	2	
40	.44	E3222	Rocker ball pin	4	
41	.54	E3223	Rocker adjusting pin	4	
42	.10	GS662	Adjuster lock nut	4	
43	.06	E1330	Thrust washer, $\frac{3}{8}$ in.	4	
44	.06	E2534	Thrust washer, $\frac{7}{16}$ in.	6	
45	.06	E3224	Spring washer	2	
46	2.64	E3748	Rocker spindle	2	
47	.04	E3253	Sealing rubber	2	
48	.04	E1335	Copper washer	2	
49	.44	E1435	Domed nut	2	
50	1.40	E4008	Push rod	4	
51	2.46	E4751	Cover tube	2	
52	.10	E4746	Bottom cup	2	
53	.28	E4752	Rubber washer	4	
54	.12	E4671	Locking spring	4	
55	.18	E7563	"O" ring	2	

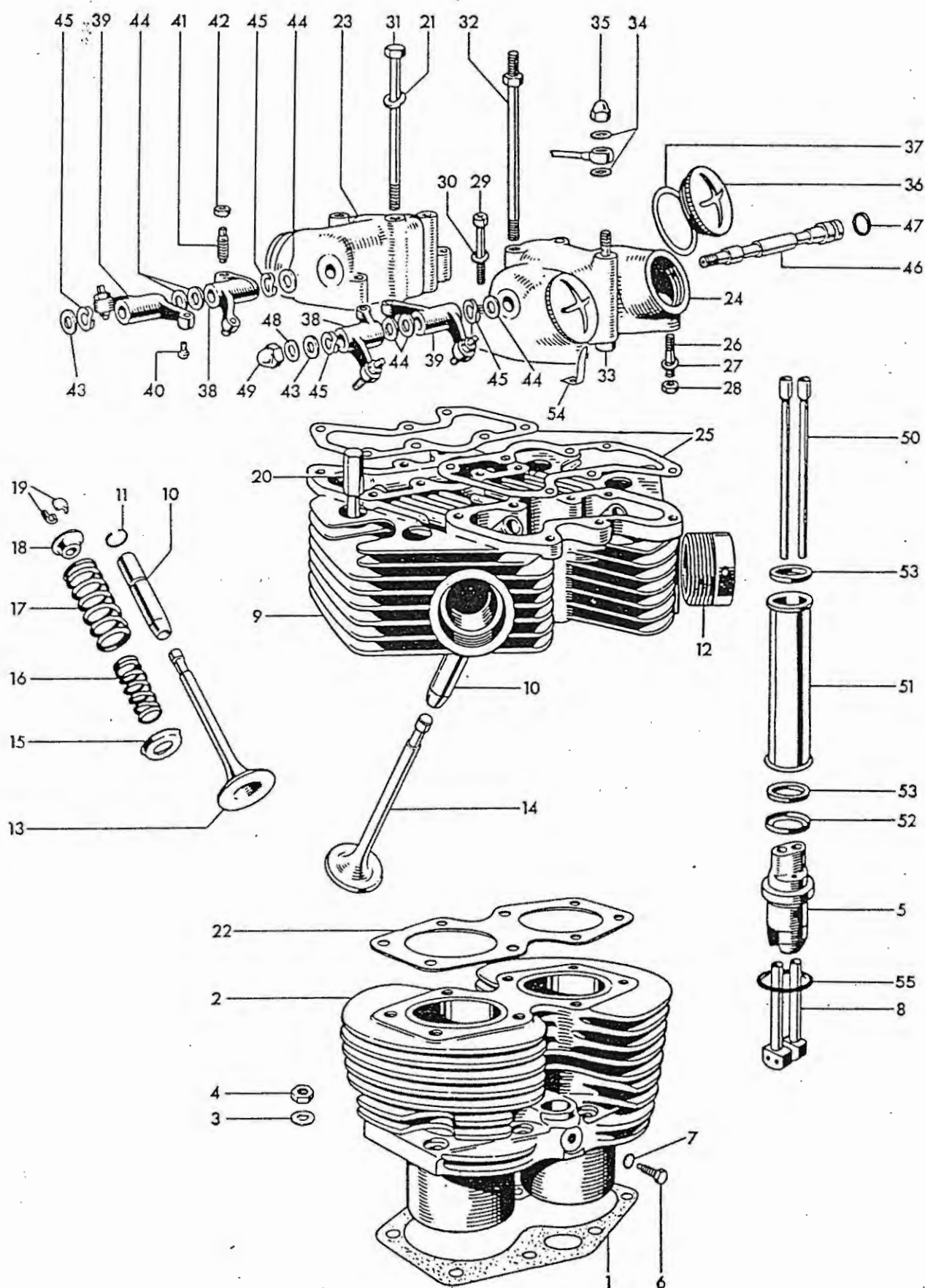


Fig. 7. CYLINDER BLOCK AND HEAD, T100R, T100T

Ref No	Part No.	DESCRIPTION	QUANTITY	REMARKS
C	Suggested Retail Price	DER BLOCK AND HEAD, T100R, T100T TWIN CARBURETTER		
1	.18	E3798 Cylinder base washer	1	
2	63.00	E4000 Cylinder block	1	
3	.06	GS308 Plain washer	8	
4	.36	E2412 Nut <i>from engine no. H 58798</i>	8	
5	2.80	E4676 Tappet guide block	2	
6	.18	H200 Tappet block screw ($\frac{7}{8}$ in. U.H.)	2	
7	.04	E1612 Serrated washer	2	
8	4.20	E4040 Tappet <i>... racing type</i>	4	
9	96.26	E6966 CYLINDER HEAD c/w GUIDES	1	
10	3.50	E6301 Valve guide	4	
11	.06	E3209 Valve guide circlip	4	
12	1.76	E2961 Exhaust pipe adaptor	2	
13	3.86	E6853 Inlet valve	2	
14	6.30	E6854 Exhaust valve	2	
15	.12	E6855 Bottom Cup	4	
16	.60	E5946 Inner valve spring	4	
17	.70	E4011 Outer valve spring	4	
18	.36	E3742 Top collar	4	
19	.18	WE29A Split cotter <i>W.E 259 A</i>	8	
20	.54	E4456 Cylinder head bolt (2 25/32 in. U.H.)	4	
21	.06	F2184 Plain washer	8	
22	1.94	E4675 Cylinder head gasket	1	
23	10.50	E3745 Inlet rocker box	1	
24	10.50	E3744 Exhaust rocker box	1	
25	.28	E3743 Joint washer	2	
26	.12	E3858 Rocker box stud ($\frac{1}{8}$ in. O.A.)	4	
27	.06	E3302 Plain washer	4	
28	.06	F879 Nut	4	
29	.12	E3668 Screw ($\frac{1}{8}$ in. U.H.)	4	
30	.04	E3857 Plain washer	4	
31	.80	E3794 Cylinder head bolt ($5\frac{7}{8}$ in. U.H.)	2	
32	.80	E3795 Cylinder head torque stay bolt	2	
33	.36	E3809 Oil feed bolt	2	
34	.04	F1880 Copper washer	6	
35	.36	E400 H400 Domed nut	2	
36	.70	E4610 Inspection cap	4	
37	.06	E3751 Fibre washer	4	
38	4.90	E3749 ROCKER (right exhaust, left inlet)	2	
39	4.90	E3750 ROCKER (left exhaust, right inlet)	2	
40	.44	E3222 Rocker ball pin	4	
41	.54	E3223 Rocker adjusting pin	4	
42	.10	GS662 Adjuster lock nut	4	
43	.06	E1330 Thrust washer, $\frac{3}{8}$ in.	4	
44	.06	E2534 Thrust washer, $\frac{7}{8}$ in.	6	
45	.06	E3224 Spring washer	2	
46	2.64	E3748 Rocker spindle	2	
47	.04	E3253 Sealing rubber	2	
48	.04	E1335 Copper washer	2	
49	.44	E1435 Domed nut	2	
50	1.40	E4008 Push rod	4	
51	2.46	E4751 Cover tube	2	
52	.10	E4746 Bottom cup	2	
53	.28	E4752 Rubber washer	4	
54	.12	E4671 Locking spring	4	
55	.18	E7563 "O" ring, tappet block	2	

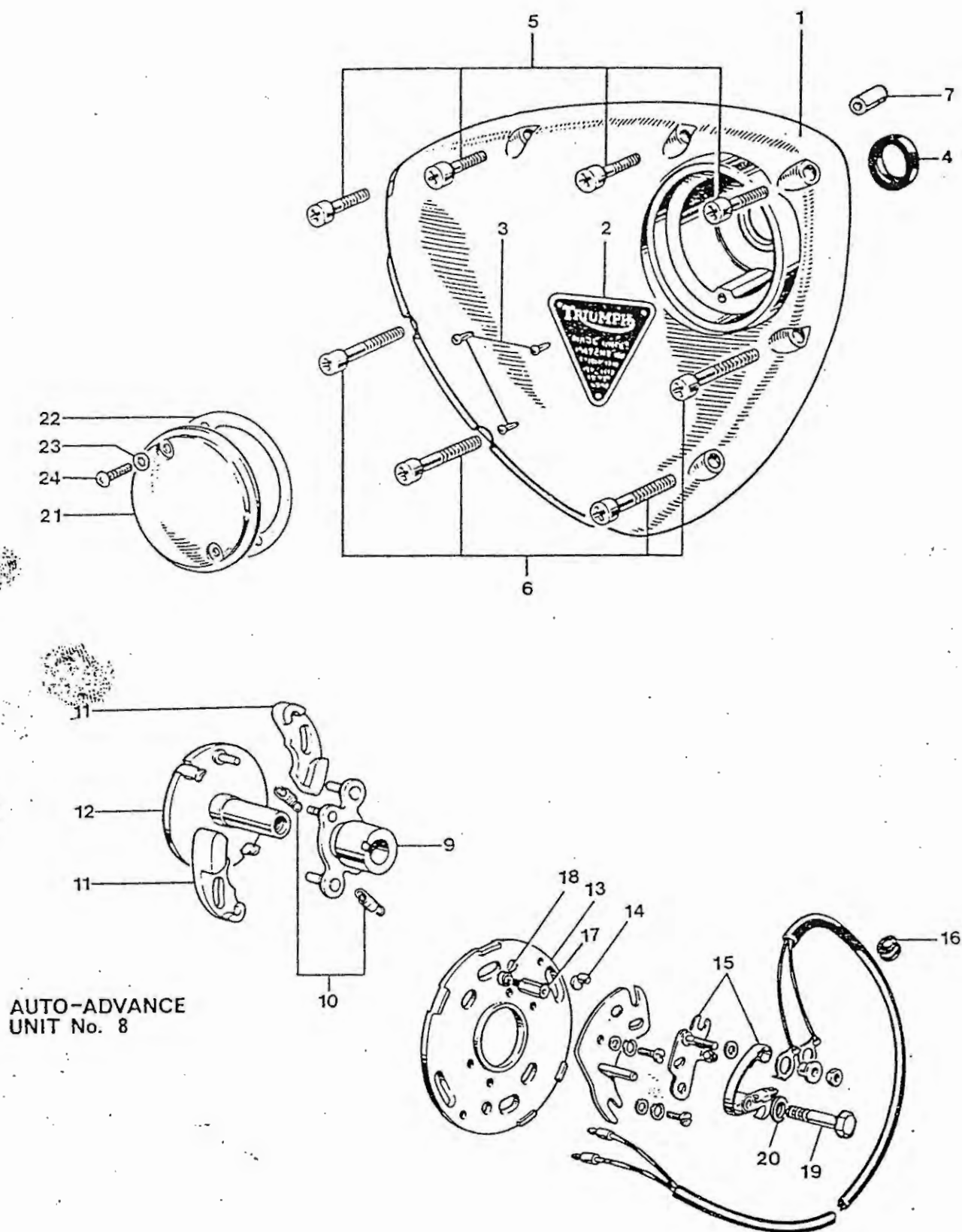


Fig. 8. TIMING COVER AND CONTACT BREAKER

TIMING COVER AND CONTACT BREAKER

	Suggested Retail Price										
1	15.76	E4630	Timing cover ...	...	...	...	...	...	...	...	1
2	.54	E4016	Patent plate ...	...	...	...	...	...	...	...	1
3	.06	D208-5	Hammer-drive screw ...	...	...	...	...	...	...	...	3
4	.70	E4568	Oil seal ...	...	...	...	...	...	...	...	1
5	.12	E3800	Screw ($\frac{7}{8}$ in. U.H.) ...	...	...	...	...	...	...	...	4
6	.18	E3801	Screw ($1\frac{1}{8}$ in. U.H.) ...	...	...	...	...	...	...	...	4
7	.12	T989	Hollow dowel ...	...	...	...	...	...	...	...	1
8	10.45	54419340	AUTO-ADVANCE UNIT ...	...	...	...	...	...	...	...	1
9	NA	Not supplied	Cam...	...	...	...	...	...	...	...	1
10	.40	54415642	Spring set ...	...	...	...	...	...	...	...	1
11	.70	425359	Weight ...	...	...	...	...	...	...	...	2
12	NA	54419428	Sleeve and action plate ...	...	...	...	...	...	...	...	1
13	10.70	54419097	CONTACT BREAKER PLATE ASSEMBLY...	...	...	...	...	...	...	...	1
14	1.20PK	54419220	Pin adjustment ...	...	...	...	...	...	...	...	2
15	1.55	54419827	Contact set ...	...	...	...	...	...	...	...	2
16	.18	E4707	Rubber grommet ...	...	...	...	...	...	...	...	1
17	.28	E7680	Pillar bolt ...	...	...	...	...	...	...	...	2
18	.06	E6559	Washer ...	...	...	...	...	...	...	...	2
19	.18	E8828	Bolt ($2\frac{1}{8}$ in. U.H.) ...	...	...	...	...	...	...	...	1
20	.06	S25-43	Washer ...	...	...	...	...	...	...	...	1
21	1.40	E8737	Cover ...	...	...	...	...	...	...	...	1
22	.20	E5049 E5049T	Joint washer ...	...	...	...	...	...	...	...	1
23	.04	GS299	Serrated washer ...	...	...	...	...	...	...	...	2
24	.06	E7354	Screw ...	...	...	...	...	...	...	...	2

E4849 Dowel pin, auto-advance unit to exhaust camshaft.

54933228 Lead, contact set to coil.
Special U.S. - made timing cover gasket available if required, part number CD451.

CD523 Auto Advance Unit Extractor.

CD491 T.D.C. Locating Tool

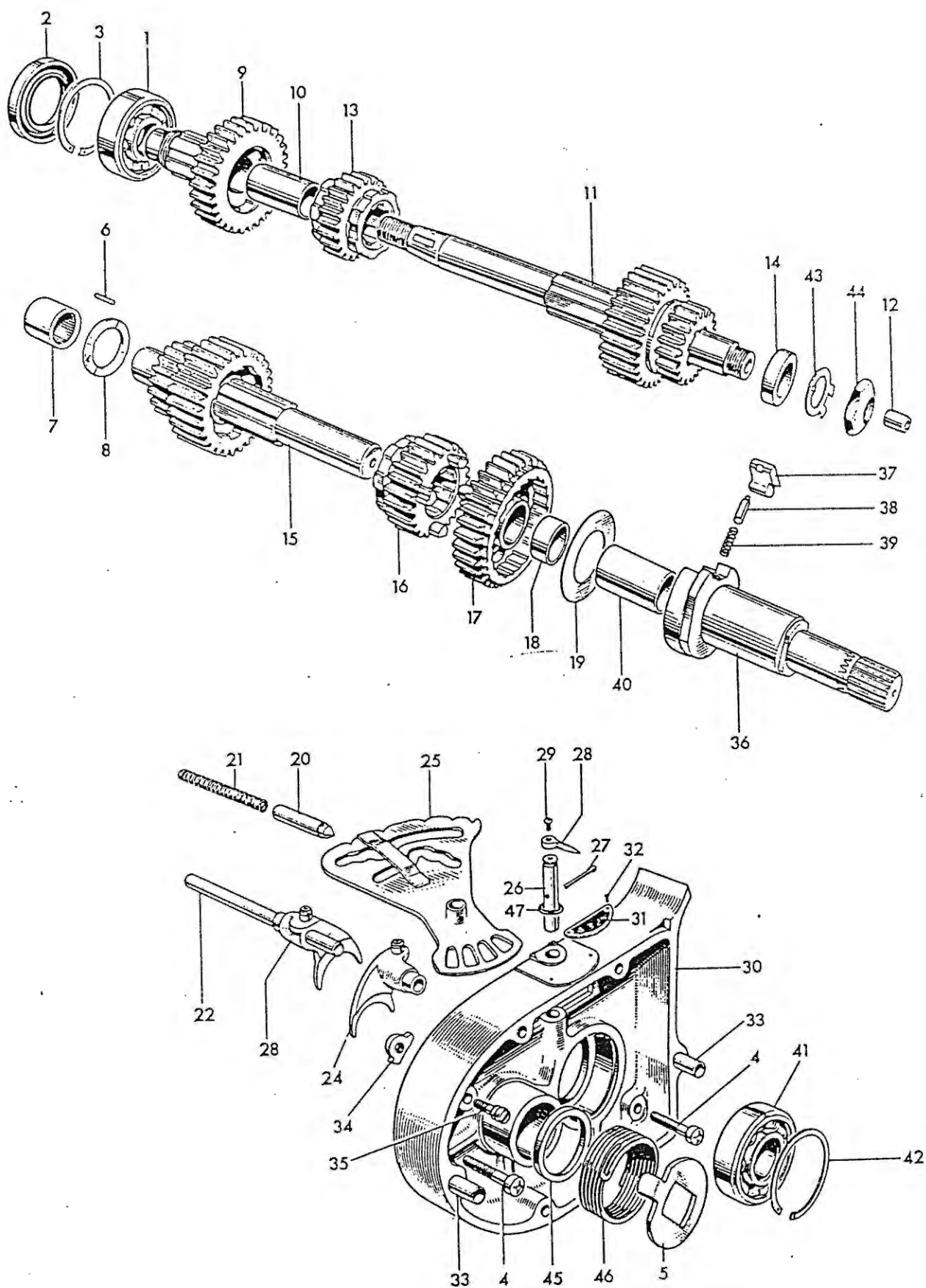


Fig. 9. GEARBOX SHAFTS, BEARINGS AND INNER COVER

GEARBOX SHAFTS, BEARINGS AND INNER COVER

Suggested Retail Price								
1	8.40	T665	High gear bearing (ball journal)	...	...	...	...	1
2	1.58	T1478	Oil seal ...	...	...	...	...	1
3	.28	W680	Circlip ...	...	...	...	...	1
4	.10	E3204	Screw (1 in. U.H.)	...	...	...	...	2
5	.44	T1422	Return spring plate	...	...	...	...	1
6	.06	T912	Peg ...	...	...	...	...	1
7	1.10	T1606	Layshaft bearing	...	...	...	...	1
8	.88	T1607	Thrust washer ...	...	...	...	...	1
9	20.14	T2318	MAINSHAFT HIGH GEAR (22T)	...	...	...	...	1
10	2.46	T1405	High gear bush ...	...	...	...	...	1
11	26.26	T2275	MAINSHAFT c/w THIRD AND LOW GEARS (16/24T)	...	...	...	...	1
12	.28	T1391	Clutch rod bush ...	...	...	...	...	1
13	5.26	T1922	Mainshaft second gear (21T)	...	...	...	...	1
14	.28	T1411	Mainshaft distance piece	...	...	...	...	1
15	20.14	T1949	Layshaft c/w second and high gears (15/23T)	...	...	...	...	1
16	5.60	T1839	Layshaft third gear (20T)	...	...	...	...	1
17	8.76	T1950	LAYSHAFT LOW GEAR (27T)	...	...	...	...	1
18	.88	T1393	Low gear bush ...	...	...	...	...	1
19	.10	T1426	Pawl retaining disc	...	...	...	...	1
20	.44	T1471	Camplate index plunger	...	...	...	...	1
21	.10	T373	Index plunger spring	...	...	...	...	1
22	.44	T1457	Selector fork spindle	...	...	...	...	1
23	4.38	T1480	Mainshaft selector fork	...	...	...	...	1
24	4.38	T1481	Layshaft selector fork	...	...	...	...	1
25	4.90	T1768	Gear selector camplate	...	...	...	...	1
26	.44	T1418	Camplate spindle	...	...	...	...	1
27	.10PK	1 in. x 1/4 in.	Split pin ... <i>CP. YS X 3/4</i>	...	...	...	...	1
28	.18	T1416	Gear indicator pointer	...	...	...	...	1
29	.12	H688	Screw ($\frac{5}{16}$ in. U.H.)	...	...	...	...	1
30	15.76	T1448	Inner cover	...	...	...	...	1
31	.36	T1417	Gear indicator plate	...	...	...	...	1
32	.06	D208-5	Indicator plate rivet	...	...	...	...	2
33	.18	T1440	Hollow dowel	...	...	...	...	2
34	.44	T1157	Kickstarter scop plate	...	...	...	...	1
35	.10	T1390	Stop plate and anchor screw	...	...	...	...	1
36	13.30	T1981	KICKSTARTER SPINDLE	...	...	...	...	1
37	.70	T1431	Kickstarter pawl	...	...	...	...	1
38	.28	T1282	Plunger	...	...	...	...	1
39	.10	T1161	Plunger spring	...	...	...	...	1
40	1.10	T1897	Bearing	...	...	...	...	1
41	6.16	T1469	Mainshaft bearing (Ball journal)	...	...	...	...	1
42	.36	T280	Circlip ...	...	...	...	...	1
43	.12	T732	Tab washer	...	...	...	...	1
44	.28	S594	Mainshaft nut	...	...	...	...	1
45	.36	T1464	Distance piece	...	...	...	...	1
46	.70	T1441	Kickstarter return spring	...	...	...	...	1
47	.10	E4803	"O" ring	...	...	...	...	1

T 373TC

*heavy duty index plunger
spring*

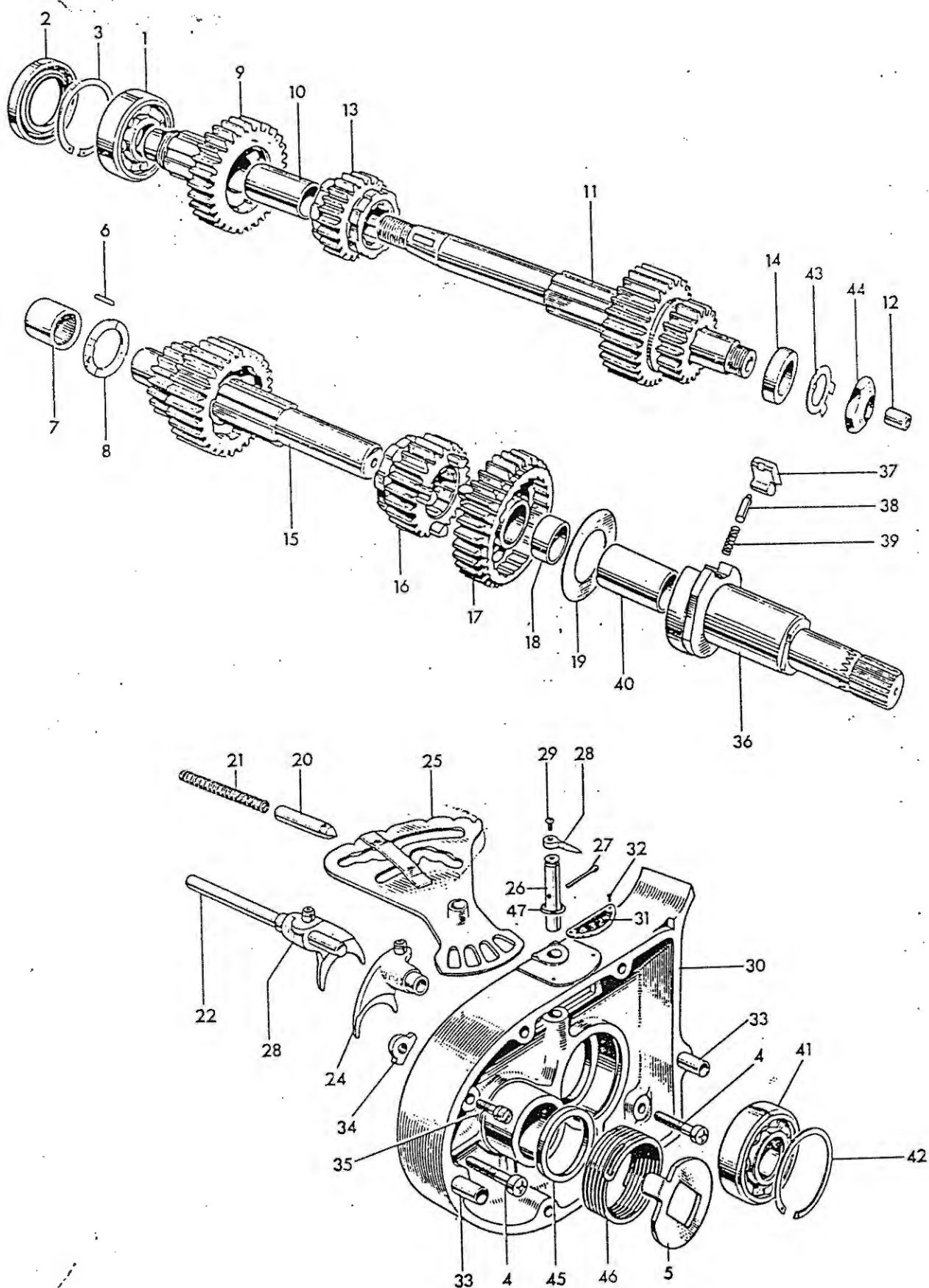


Fig. 9. GEARBOX SHAFTS, BEARINGS AND INNER COVER

WIDE RATIO GEARS

(Can be fitted to T90 or T100)

Suggested
Retail
Price

9	20.14	T2534	MAINSHAFT HIGH GEAR (23T)	1
11	26.26	T2277	MAINSHAFT c/w THIRD AND LOW GEAR (15/24T) ...	1
13	5.26	T1837	Mainshaft second gear (20T)	1
15	20.14	T1960	Layshaft c/w second and high gear (14/24T) ...	1
16	5.60	T1839	Layshaft third gear (20T)	1
17	8.76	T1961	LAYSHAFT LOW GEAR (29T)	1

CLOSE RATIO GEARS

(Can be fitted to T90 or T100)

9	16.64	T2532	MAINSHAFT HIGH GEAR (20T)	1
11	26.26	T2276	MAINSHAFT c/w THIRD AND LOW GEAR (16/22T) ...	1
13	5.26	T1832	Mainshaft second gear (20T)	1
15	20.14	T1972	Layshaft c/w second and high gear (17/23T) ...	1
16	6.30	T1842	Layshaft third gear (21T)	1
17	8.76	T1950	LAYSHAFT LOW GEAR (27T)	1

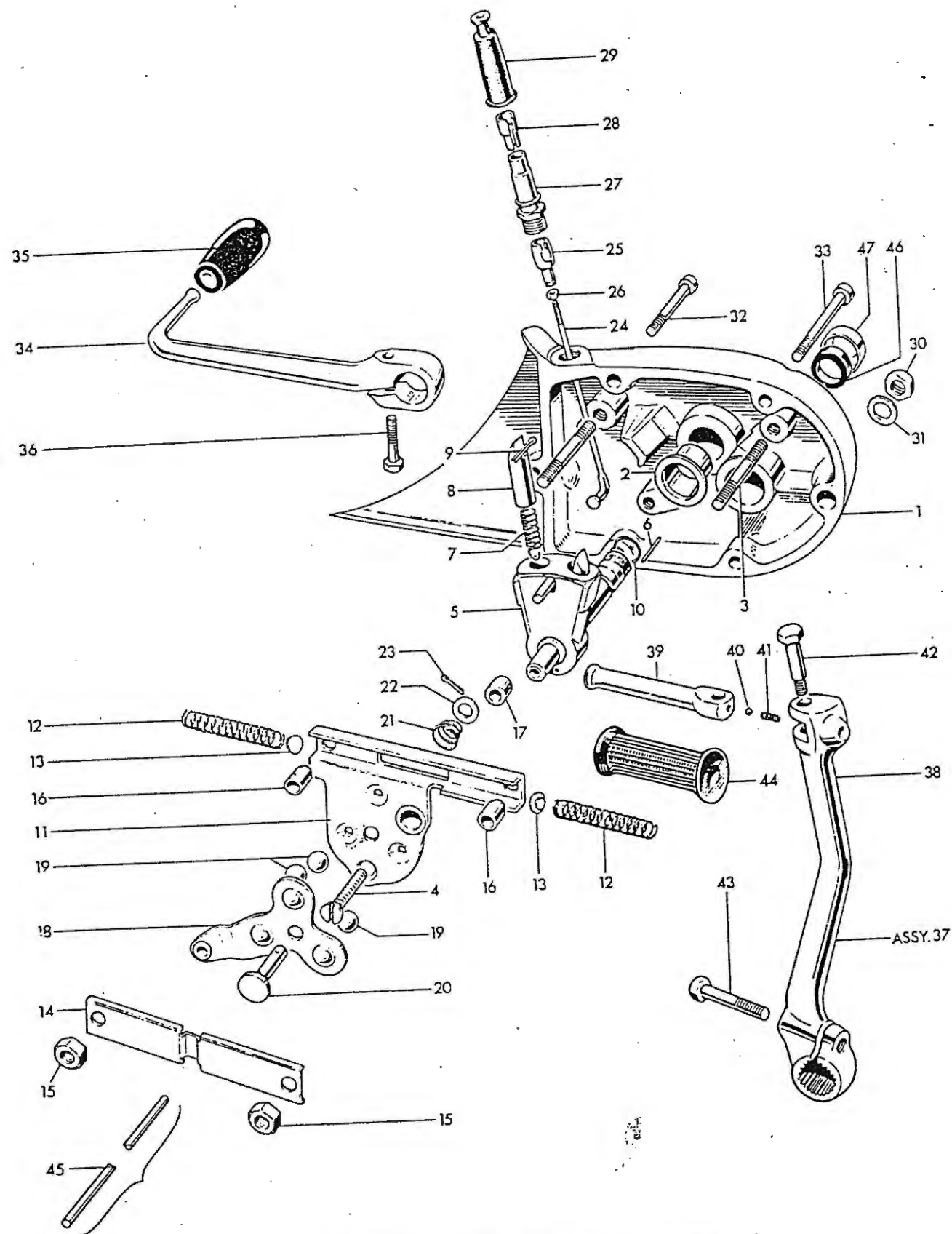


Fig. 10. GEARBOX OUTER COVER AND LEVERS

GEARBOX OUTER COVER AND LEVERS

Suggested Retail Price									
1	15.76	T1870	GEARBOX OUTER COVER	...	...	...	...	...	1
2	.88	T1395	Gearchange spindle bush...	...	...	...	...	...	1
3	.18	T1944	Stud ($1\frac{3}{8}$ in. O.A.)	...	...	...	...	...	2
4	.10	T1875	Screw ($\frac{7}{8}$ in. O.A.)	...	...	...	...	...	1
5	9.64	T1942	GEARCHANGE QUADRANT	...	...	...	...	...	1
6	.06	T1474	Spring retaining pin	...	...	...	...	...	2
7	.12	T1436	Plunger spring	...	...	...	...	...	2
8	.70	T1396	Selector plunger	...	...	...	...	...	2
9	.10PK	5/64 in. x $\frac{1}{2}$ in.	Split pin C.P. 5/64 x 3/4	...	...	...	...	...	2
10	.18	E3309	Sealing ring	...	...	...	...	...	1
11	1.76	T1871	Return spring housing	...	...	...	...	...	1
12	.10	T1877	Return spring	...	...	...	...	...	2
13	.18	T1878	Thrust button	...	...	...	...	...	2
14	.28	T1977	Cover	...	...	...	...	...	1
15	.10	W103	Nut	...	...	...	...	...	3
16	.18	T1876	Distance piece	...	...	...	...	...	2
17	.18	T1874	Distance piece	...	...	...	...	...	1
18	.80	T1880	Clutch lever	...	...	...	...	...	1
19	.10	T1771	Ball, $\frac{3}{8}$ in. diam.	...	...	...	...	...	3
20	.28	T1710	Shaft	...	...	...	...	...	1
21	.18	T1712	Spring	...	...	...	...	...	1
22	.04	GS127	Plain washer	...	...	...	...	...	1
23	.10PK	5/64 in. x $\frac{1}{2}$ in.	Split pin C.P. 5/64 x 1/2	...	...	...	...	...	1
24	.12	T1945	Spoke	...	...	...	...	...	1
25	.54	T1946	Connector	...	...	...	...	...	1
26	.18	T1937	Nut	...	...	...	...	...	1
27	.70	T1644	Abutment	...	...	...	...	...	1
28	.28	T2062	Adaptor, short	...	...	...	...	...	As required
28	.28	T2063	Adaptor, long (For cable with short outer cover)...	...	...	...	...	...	As required
29	.28	T1646	Rubber cover	...	...	...	...	...	1
30	.10	S1-51	Nut	...	...	...	...	...	2
31	.06	S25-3	Plain washer	...	...	...	...	...	2
32	.10	T1401	Screw ($2\frac{3}{8}$ in. U.H.)	...	...	...	...	...	2
33	.18	T1402	Screw ($2\frac{5}{8}$ in. U.H.)	...	...	...	...	...	2
34	4.90	T1435	Gearchange lever	...	...	...	...	...	1
35	.18	T2450	Pedal rubber	...	...	...	...	...	1
36	.28	W932	Bolt (1 in. U.H.)	...	...	...	...	...	1
37	16.80	T2335	KICKSTARTER LEVER COMPLETE...	...	...	...	...	...	1
38	14.36	T2329	Kickstarter crank	...	...	...	...	...	1
39	2.34	T1272	Kickstarter pedal	...	...	...	...	...	1
40	.04	S70-3	Steel ball ($\frac{1}{4}$ in. diam.)	...	...	...	...	...	1
41	.10	T1167	Index spring	...	...	...	...	...	1
42	.54	T4273 S541	Pivot bolt	...	...	...	...	...	1
43	.28	T4439 S644	Clamp bolt ($1\frac{3}{8}$ in. U.H.)	...	...	...	...	...	1
44	.28	T2330	Pedal rubber	...	...	...	...	...	1
45	1.06	T1970	Clutch operating rod	...	...	...	...	...	1 T90, T100S
46	.36	T2239	Oil seal	...	...	...	...	...	1
47	.18	T2238	Oil seal cover	...	...	...	...	...	1

CLUTCH ASSEMBLY No 1

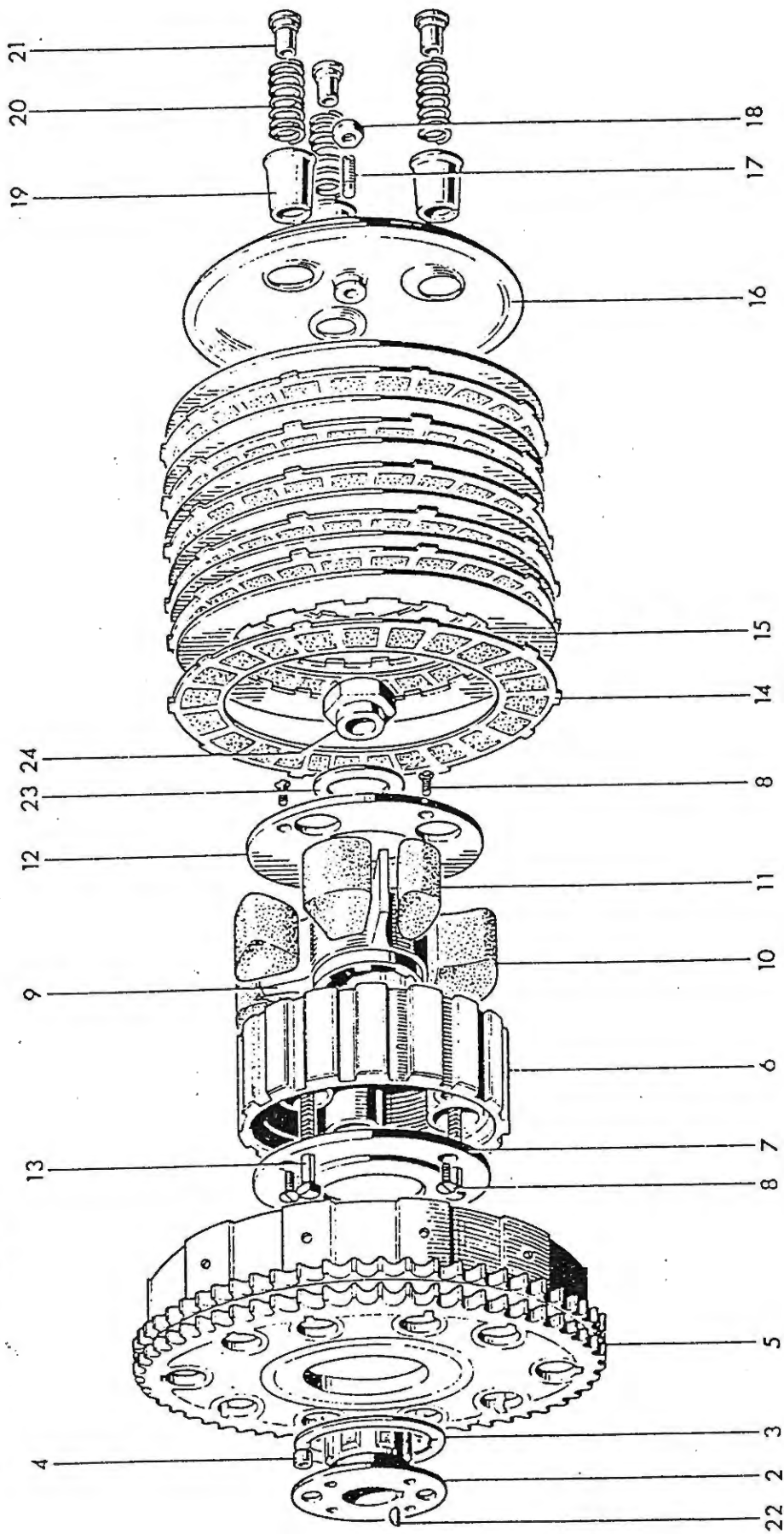


Fig. 11. CLUTCH

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
		CLUTCH		
		CLUTCH COMPLETE	1	
1	82.26 T1935	Hub	1	
2	6.30 T1751	Thrust washer	1	
3	.44 T1735	Roller	20	
4	.10 T394	Sprocket and housing	1	
5	17.50 T1570	Centre (Shock absorber body)	1	
6	7.70 T1719	Inner plate	1	
7	3.86 T1720	Countersunk screw (0.417 in. U.H.)	6	
8	.10 T1040	Shock absorber spider	1	
9	10.50 T2538	Drive rubber (large)	3	
10	.28 T1722	Rebound rubber (small)	3	
11	.28 T1723	Outer plate	1	
12	2.28 T1724	Screwed pin (1 $\frac{1}{2}$ in. U.H.)	3	
13	.12 T423A	Driving plate (bonded)	5	
14	3.16 T1362	Driven plate (plain)	5	
15	1.94 T1363	Pressure plate	1	
16	2.28 T2156	Adjuster pin	1	
17	.18 T2159	Nut	1	
18	.10 44-0403-000	Spring cup	3	
19	.28 T1931	Spring	3	
20	.18 T1560	Nut	3	
21	.36 T2526	Key	1	
22	.18 S66-1	Washer	1	
23	.28 T2279	Nut	1	
24	.44 S586			

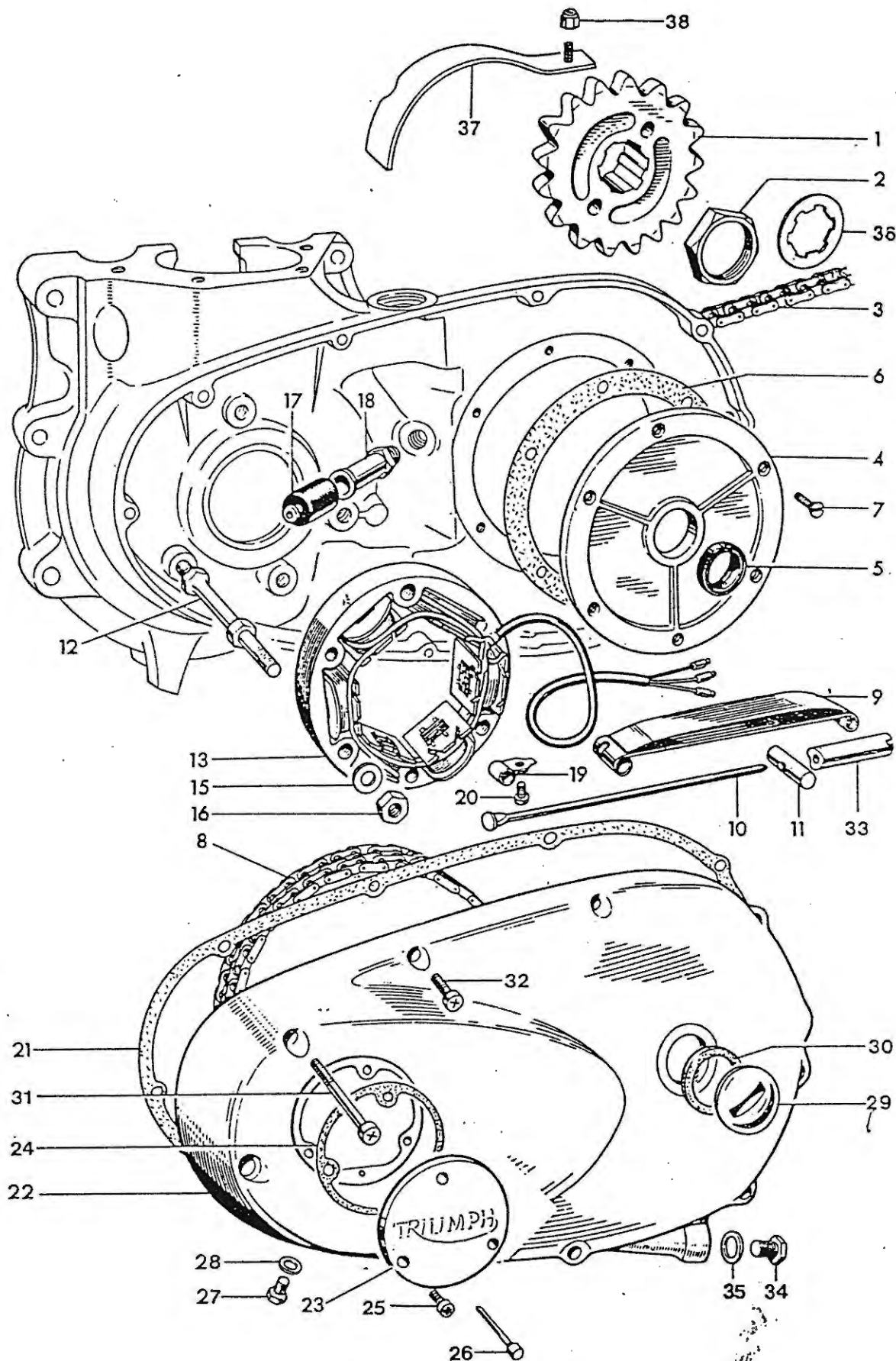


Fig. 12. CHAINCASE AND CHAINS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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CHAINCASE AND CHAINS

	Suggested Retail Price		CHAINCASE AND CHAINS						
1	7.00	T1558	Gearbox sprocket (17 teeth) ...	...	...	...	...	1	T90
1	7.00	T1476/157	Gearbox sprocket (18 teeth) ...	...	...	...	...	1	T100S, T100C, T100T, T100R
1	7.00	T1476/19	Gearbox sprocket (19 teeth) ...	...	...	...	...	Available	
1	7.00	T1569	Gearbox sprocket (20 teeth) ...	...	...	...	...	Available	
2	.88	T2536	Gearbox sprocket nut	...	...	...	...	1	
3	14.97B	D444 RE	Rear chain, $\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 102L	...	...	...	...	1	T100C, T100R
3	15.12B	D481	Rear chain, $\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 103L	...	...	...	...	1	1968 U.S. models
4	3.50	E7037	Cover plate	...	...	...	...	1	
5	.88	E7565	Oil seal	...	...	...	...	1	
6	.10	E3832	Joint washer	...	...	...	...	1	
7	.06	E3821	Countersunk screw ($\frac{5}{16}$ in. U.H.)	...	...	...	...	6	
8	7.02B	D358 RE	Primary chain, $\frac{3}{8}$ in. Duplex 78L	...	...	...	...	1	
9	1.58	E6283	Chain tensioner blade	...	...	...	...	1	
10	.44	E4152	Tie rod	...	...	...	...	1	
11	.28	E4148	Trunnion	...	...	...	...	1	
12	.54	E6611	Stud ($3\frac{5}{16}$ in. O.A.)	...	...	...	...	3	
13	42.60	47162 47204	Stator, RM 19	...	...	...	...	1	Encapsulated stator
14	.04	E1612	Serrated washer	...	...	...	...	1	
15	.06	S25-3	Plain washer	...	...	...	...	3	
16	.18	E5324	Nut	...	...	...	...	3	
17	.10	E4144	Rubber grommet	...	...	...	...	1	
18	.36	E5872	Sleeve nut	...	...	...	...	1	
19	.18	E1509	Clip	...	...	...	...	1	
20	.12	T361	Bolt ($\frac{1}{4}$ in. U.H.)	...	...	...	...	1	
21	.36	E4156-T	Joint washer	...	...	...	...	1	
22	31.50	E7359	Chaincase	...	...	...	...	1	
23	5.26	T2440	Rotor cover	...	...	...	...	1	
24	.22	T2442	Joint washer	...	...	...	...	1	
25	.18	F4129	Screw	...	...	...	...	3	
26	.10	T2537	Ignition pointer	...	...	...	...	1	
27	.18	DS57	Drain and level plug	...	...	...	...	1	
28	.04	E2441	Copper washer	...	...	...	...	2	
29	.88	E732	Filler plug	...	...	...	...	1	
30	.10	NE507	Fibre washer	...	...	...	...	1	
31	.18	E3802	Screw ($2\frac{3}{4}$ in. U.H.)	...	...	...	...	3	
32	.12	E3668	Screw ($1\frac{5}{16}$ in. U.H.)	...	...	...	...	7	
33	.54	E4153	Adjuster sleeve nut	...	...	...	...	1	
34	.18	E4154	Drain plug	...	...	...	...	1	
35	.10	T1738	Fibre washer	...	...	...	...	1	
36	.12	T2056	Tab washer	...	...	...	...	1	
37	.98	F7571 E7571	Crankcase protector	...	...	...	...	1	T100S, T100C, T100R, T100T
38	.10	14-1301/000	Self-locking nut	...	...	...	...	1	

D2014

Stroke Timing Plate

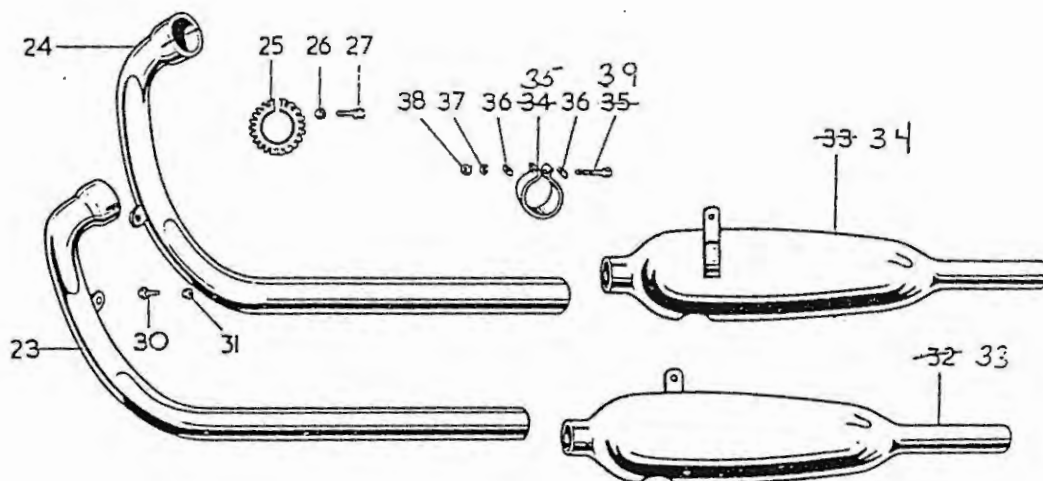
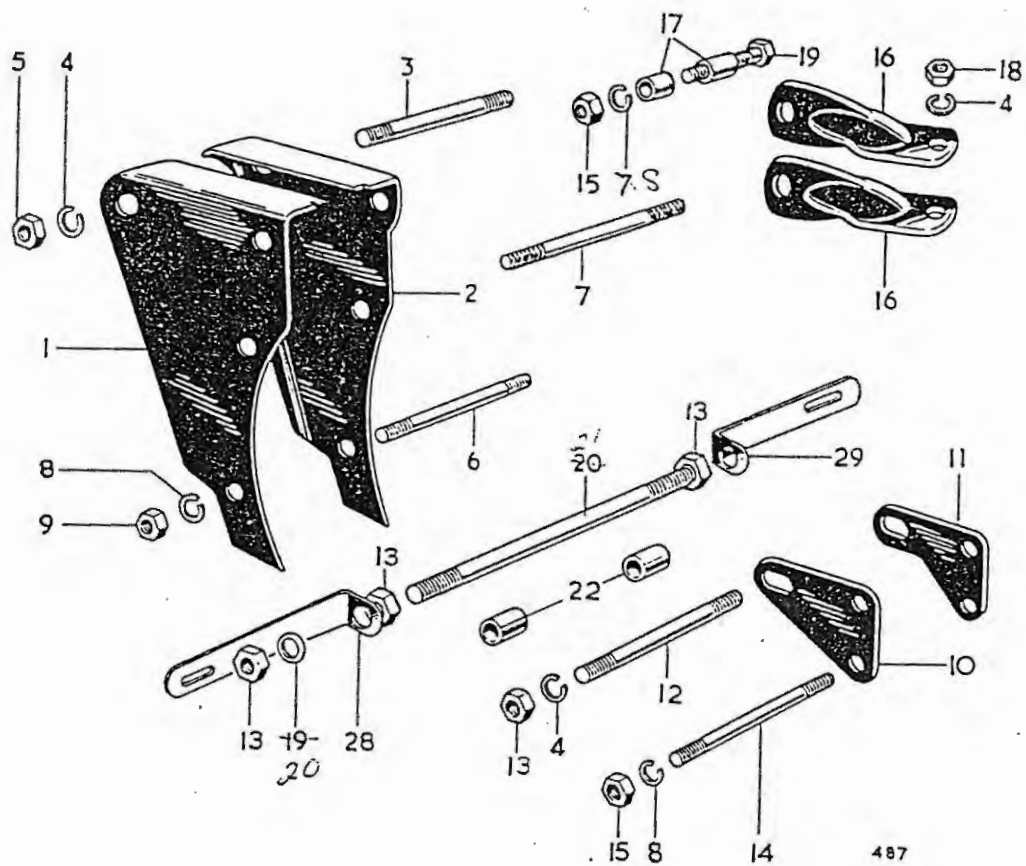


Fig. 13. ENGINE FITTINGS AND EXHAUST SYSTEM

ENGINE FITTINGS AND EXHAUST SYSTEM

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
1	2.64 F7333	Left front engine plate...	1	
2	2.64 F7334	Right front engine plate	1	
3	1.24 F9266 F 2825	Stud (4 1/8 in. O.A.) (3 1/4 in. - O.A.)	1	
4	.06 S26-1	Spring washer	8	
5	.10 PO172A	Nut	2	
6	.36 E3804	Stud (3 in. O.A.)	2	(3 T100C)
7	.36 E7645	Stud (5/8 in. O.A.) (4 in. - O.A.)	1	(Not T100C)
8	.06 S26-3	Spring washer	8	(6 T100C)
9	.10 S1-51	Nut	83	(6 T100C)
10	1.06 F4229	Left rear engine plate	1	
11	1.06 F4230	Right rear engine plate	1	
12	.36 F3665	Stud (4 1/4 in. O.A.)	1	
13	.10 PO172A	Nut	6	
14	.36 E3695	Stud (4 5/16 in. O.A.)	2	
15	.10 S1-51	Nut	5	
16	1.76 E4778	Torque stay	2	
17	.18 E7119	Distance piece	1	
18	.10 S1-52	Nut	2	
19	.10 F5532	Plain washer	2	
20	.18 E4165	Bolt (1 1/16 in. U.H.)	1	
21	.54 E3812	Stud (7 1/8 in. O.A.)	1	
22	.28 F4197	Distance piece	2	
23	NA E7639	Left exhaust pipe	1	T100S
24	NA E7640	Right exhaust pipe	1	T100S
23	22.76 E7637	Left exhaust pipe	1	T90, T100R, T100T
24	22.76 E7638	Right exhaust pipe	1	T90, T100R, T100T
25	2.46 E4947	Finned clip	2	
26	.10 E410A	Hemispherical washer	2	
27	.44 E409	Bolt (1 3/16 in. U.H.)	2	
28	.80 E7641	Left bracket	1	
29	.80 E7642	Right bracket	1	
30	.18 E6179	Bolt (5/8 in. U.H.)	2	
31	.10 E7471	Self-lock nut	2	
32	26.26 E3935	Left silencer	1	Not fitted to U.S. models
33	28.00 E4157	Left muffler	1	T100R
34	26.26 E3936	Right silencer	1	Not fitted to U.S. models
34	28.00 E4158	Right muffler	1	T100R
35	1.06 E2271	Clip	2	
35	.28 F3430	Bolt (1 3/4 in. U.H.)	2	
36	.12 E3768	"D" washer	4	
37	.06 S26-3	Spring washer	2	
38	.18 E1310	Nut	2	

CD 489C

baffle for E 4157 and E 4158 muffler

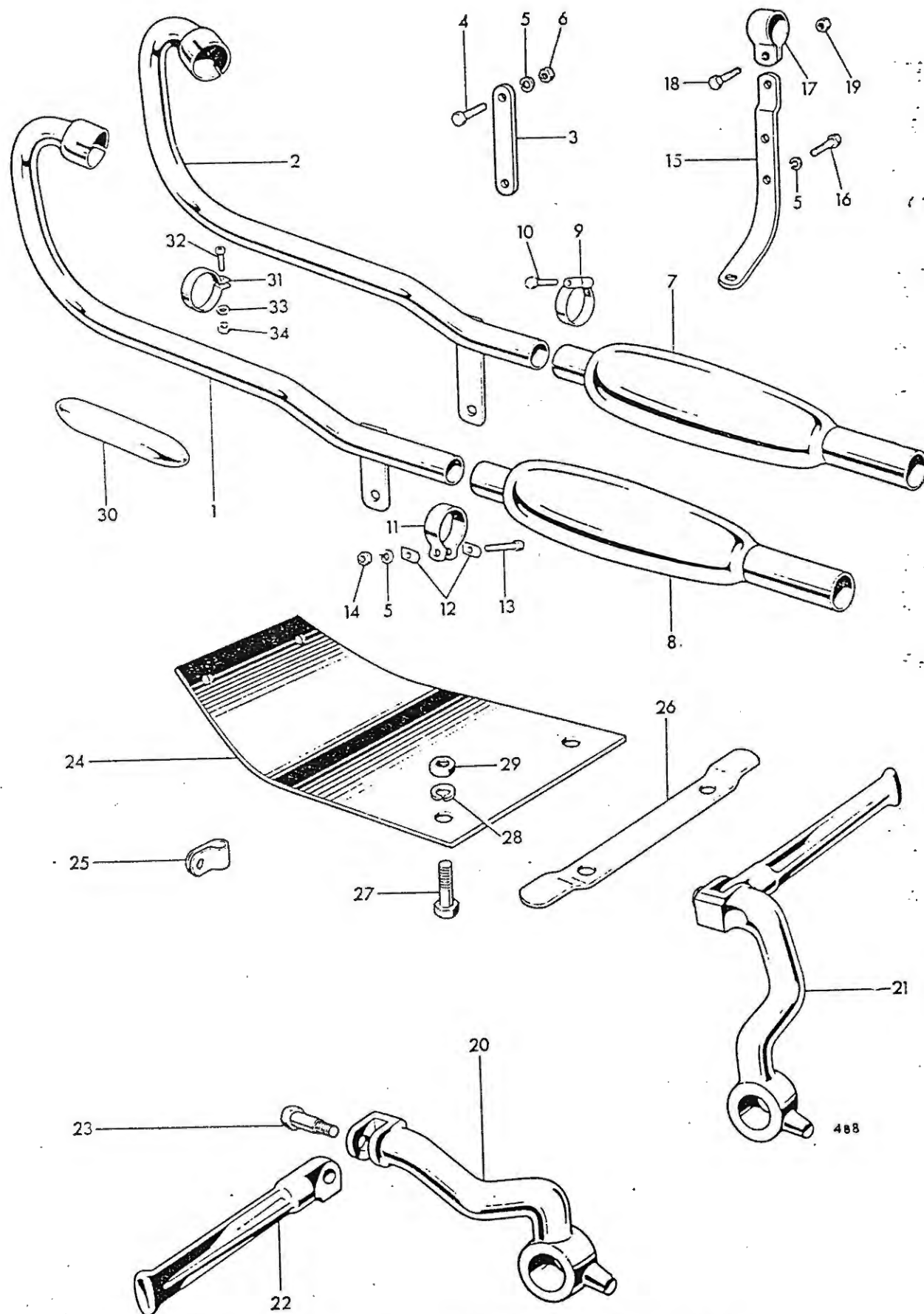


Fig. 14. EXHAUST PIPES, UNDERSHIELD AND FOOTPEGS (T100C)

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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EXHAUST PIPES, UNDERSHIELD AND FOOTPEG (T100C)

Suggested Retail Price									
1	22.76	E7020	Left (lower) exhaust pipe	...	...	...	...	...	1
2	22.76	E7022	Right (upper) exhaust pipe	...	...	...	...	...	1
3	.44	E6981	Stay	...	...	...	...	...	1
4	.12	14-0114/001	Bolt	...	...	...	...	...	1
5	.06	S26-3	Spring washer	...	...	...	...	...	4
6	.18	45105/001-2	Self-locking nut	14-	07.02/001...	...	...	...	1
7	28.00	E6974	Upper muffler	...	...	...	...	...	1
8	28.00	E6975	Lower muffler	...	...	...	...	...	1
9	3.86	E7299	Silencer clip	...	...	...	...	...	1
10	.12	14-0116/001	Bolt	...	...	...	...	...	1
11	1.06	E5874	Silencer clip	...	...	...	...	...	1
12	.12	E3768	"D" washer	...	...	...	...	...	2
13	.28	F3430	Bolt (1 1/2 in. U.H.)	...	...	...	...	...	1
14	.18	E1310	Nut	...	...	...	...	...	1
15	.88	E8723	Bracket	...	...	...	...	...	1
16	.18	H590	Bolt (9/16 in. U.H.)	...	...	...	...	...	2
17	.54	F7550	Clip	...	...	...	...	...	1
18	.18	F2335	Bolt (1 1/8 in. U.H.)	...	...	...	...	...	1
19	.10	S1-51	Nut	...	...	...	...	...	1
20	10.50	F7018	LEFT FOLDING FOOTPEG	...	...	...	...	...	1
21	10.50	F7019	RIGHT FOLDING FOOTPEG	...	...	...	...	...	1
22	2.98	F6411	Pedal	...	...	...	...	...	2
23	.18	F6655	Pivot bolt	...	...	...	...	...	2
24	4.90	F7390	Undershield	...	...	...	...	...	1
25	.36	F1700	Clip, undershield	...	...	...	...	...	2
26	.62	F3078	Bracket	...	...	...	...	...	1
27	.12	F1369	Bolt (5/8 in. U.H.)	...	...	...	...	...	4
28	.06	S26-2	Washer	...	...	...	...	...	4
29	.06	F879	Nut	...	...	...	...	...	4
30	4.38	E4204	Exhaust pipe guard	...	...	...	...	...	2
31	1.06	E4207	Clip	...	...	...	...	...	4
32	.06	F4715	Screw (1 1/2 in. U.H.)	...	...	...	...	...	4
33	.06	E2351	Washer	...	...	...	...	...	4
34	.28	E3799	Nut	...	...	...	...	...	4

CD489A

NF704

Waffle for E 6974 and E 6975 mufflers.
pedal rubbers for F7018 and F7019
footpeg.

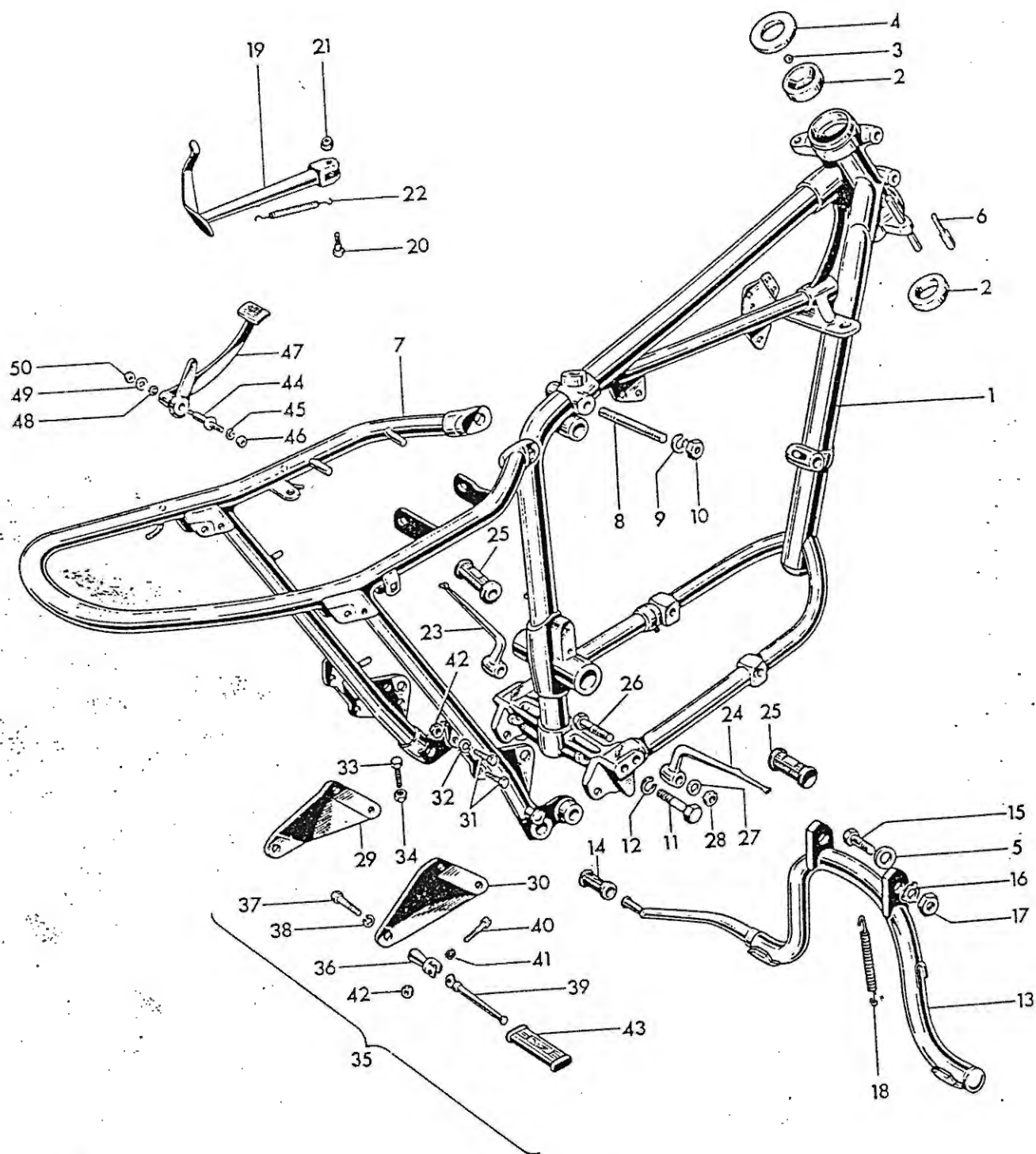


Fig. 15. FRAME

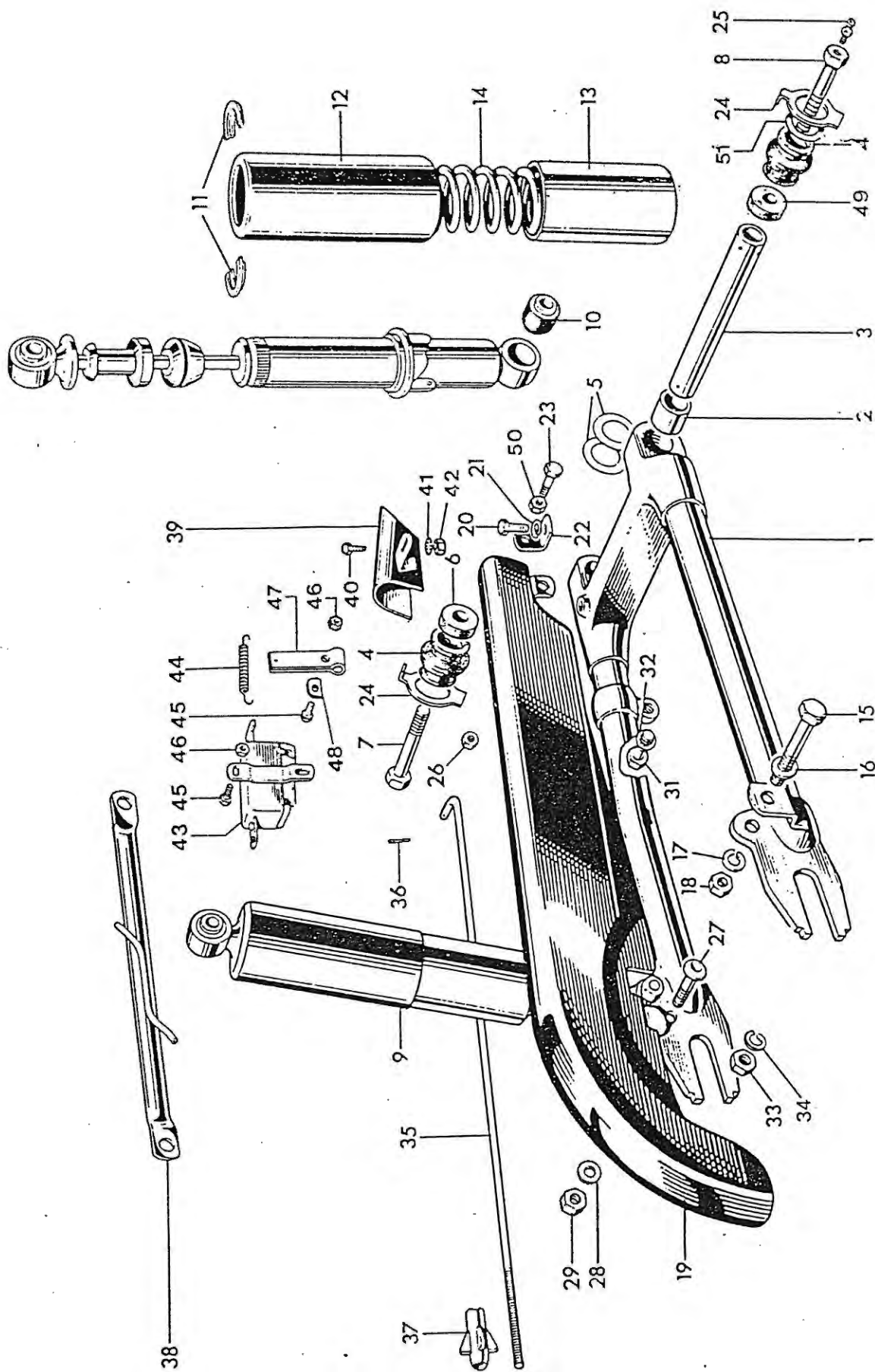


Fig. 16. SWINGING FORK, SUSPENSION UNITS AND CHAINGUARD

Ref No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
VINGING FORK, SUSPENSION UNITS AND CHAINGUARD				
1	38.50 F7375	SWINGING FORK	1	
2	1.06 F4076	Pivot bush	2	
3	5.96 F7342	Spindle	1	
4	.54 F7270	Gaiter	2	
5	.10 F4385	Shim 0.003 in.	as required	
5	.10 F4386	Shim 0.005 in.	as required	
6	.36 F7344	Left distance piece	1	
7	.98 S579	Left bolt	1	
8	.80 S580	Right bolt	1	
9	18.50 640545706	SUSPENSION UNIT <i>Not fitted in US models</i>	2	T90, T100S, T100T
9	18.50 64054164	SUSPENSION UNIT	2	T100C, T100R
10	.75 9054/316A	Bonded bush	4	
11	.40 9054/171	Spring retainer	4	
12	2.85 9054/151	Outer dirt shield	2	
13	2.95 9054/47	Inner dirt shield	2	
14	NA 64539963	Spring, 130 lbs. Red/Orange <i>Spring is not fitted in standard</i>	2	
14	3.05 9054/277	Spring, 110 lbs. Red/Red	as required	
14	2.75 SA253/5	Spring, 145 lbs. Blue/Yellow	as required	
15	.44 E2113	Unit fixing bolt (1 $\frac{15}{16}$ in. U.H.)	4	
16	.06 F2184	Plain washer	2	
17	.06 S26-1	Spring washer	2	
18	.10 PO172A	Nut	2	
19	11.38 F7707	Chainguard	1	
20	.18 DS57	Bolt ($\frac{7}{8}$ in. U.H.)	1	
21	.06 S26-2	Spring washer	1	
22	.18 F4134	Front bracket	1	
23	.18 H590	Bolt ($\frac{9}{16}$ in. U.H.)	1	
24	.18 F7343	Tab washer	2	
25	.28 NW10C	Lubricator	1	
26	.18 W1691	Self-locking nut	1	
27	.18 F4136	Stepped bolt	1	
28	.06 S25-3	Plain washer	1	
29	.10 S1-51	Nut	1	
30	.10PK $\frac{3}{32}$ in. x $\frac{7}{8}$ in.	Split pin ... CP 3/32 X 1	1	
31	.18 S581	Bolt	1	
32	.06 E2288	Serrated washer	1	
33	.18 DS47	Nut	1	
34	.06 PCW73A	Spring washer	1	
35	.80 F7386	Brake operating rod	1	
36	.10PK $\frac{1}{16}$ in. x $\frac{1}{2}$ in.	Split pin ... CP 1/16 X 1/2	1	
37	.62 F7387	Adjuster nut	1	
38	5.60 F7290	Brake torque stay	1	
39	1.94 F6046	Front chainguard	1	
40	.18 DS57	Bolt	1	
41	.04 E1612	Serrated washer	1	
42	.06 F879	Nut	1	
43	1.95 31437-540332	Stop lamp switch, type 22 B	1	
44	.25 315738	Spring	1	
45	.10 T1076	Bolt ($\frac{3}{8}$ in. U.H.)	3	
46	.18 F4717	Self-locking nut	5	
47	1.06 F5142	Lever	1	
48	.12 F5413	"D" washer	1	
49	.36 F7774	Right distance piece	1	
50	.18 W1691	Nut	1	
51	.28 F4078	Thrust washer	1	

64054465 Damper unit for 64054164 suspension

TELESCOPIC FRONT FORK T90, T100S, T100T

Suggested Retail Price		FORK ASSEMBLY		FORK 170, 1700S, 1700T	
1	128.00C	H2283-	FORK ASSEMBLY	Not fitted to US models	1
2	24.50	H2278	Middle lug and stem	Not fitted to 1968 US models	1
3	1.58	H439	Bottom cone	...	1
4	1.06	H941	Pinch bolt (2 1/4 in. U.H.)	...	2
5	.06	S25-2	Plain washer	...	2
6	.36	E2412	Nut	...	2
7	1.24	H2108	Fork stem sleeve nut	...	1
8	19.26	H2100-	Top lug	Not fitted to 1968 US models	2
9	1.58	H1527-	Bonded bush	Not fitted to 1968 US models	2
10	4.90	F6738	Lock c/w 2 keys	...	1
11	.88	D623	Key (state serial number)	...	1
Key no's. run from EJR 1 to EJR 50					
12	.10	S578	Grub screw	...	1
13	.04	H2266	Sealing washer	...	1
14	.28	H2083	Gaiter clip	...	4
15	.44	F1760	Pinch bolt (1 1/8 in. U.H.)	...	1
16	.28	H379	Seated nut	...	1
17	12.26	H2161	Left top cover	...	1
18	11.90	H2162	Right top cover	...	1
19	.18	F4047	Cork washer	...	2
20	1.40	H1657	Spring abutment	...	2
21	2.10	H1894-	Solo main spring (Yellow/Blue)	Not fitted to 1968 US models	2
22	.18	H1656	Plain washer	...	2
23	2.10	H1645	Telescopic gaiter	...	2
24	7.70	H1654	DUST EXCLUDER SLEEVE NUT	...	2
25	1.40	H1500	Oil seal	...	2
26	.18	H2119	"O" ring	...	2
27	.12	H431	Plain washer	...	2
28	1.40	H441	Top bearing	...	2
29	1.94	H1896	Damping sleeve	...	2
30	21.88	H2092	STANCHION	...	2
31	1.06	H443	Lower bearing	...	2
32	.98	H2091	Bearing nut	...	2
33	3.50	H2245	Cap nut	...	2
34	18.38	H1842	LEFT BOTTOM MEMBER c/w CAP	...	1
35	19.26	H1843	RIGHT BOTTOM MEMBER c/w CAP	...	1
36	1.76	H1844	Spindle cap	...	2
37	.06	S26-3	Spring washer	...	4
38	.28	H1070	Cap bolt (1 7/8 in. U.H.)	...	4
39	.10	H519	Drain plug	...	2
40	.04	H430	Fibre washer	...	2
41	5.26	H2154	Shuttle valve	...	2
42	.10	H2127	Circlip	...	2
43	.44	H2090	Restrictor	...	2
44	.80	H2126	Flanged bolt	...	2
45	.06	H1062	Aluminium washer	...	2
46	.18	H2107	Locating pin	...	1

ORK ASSEMBLY REF. N°1

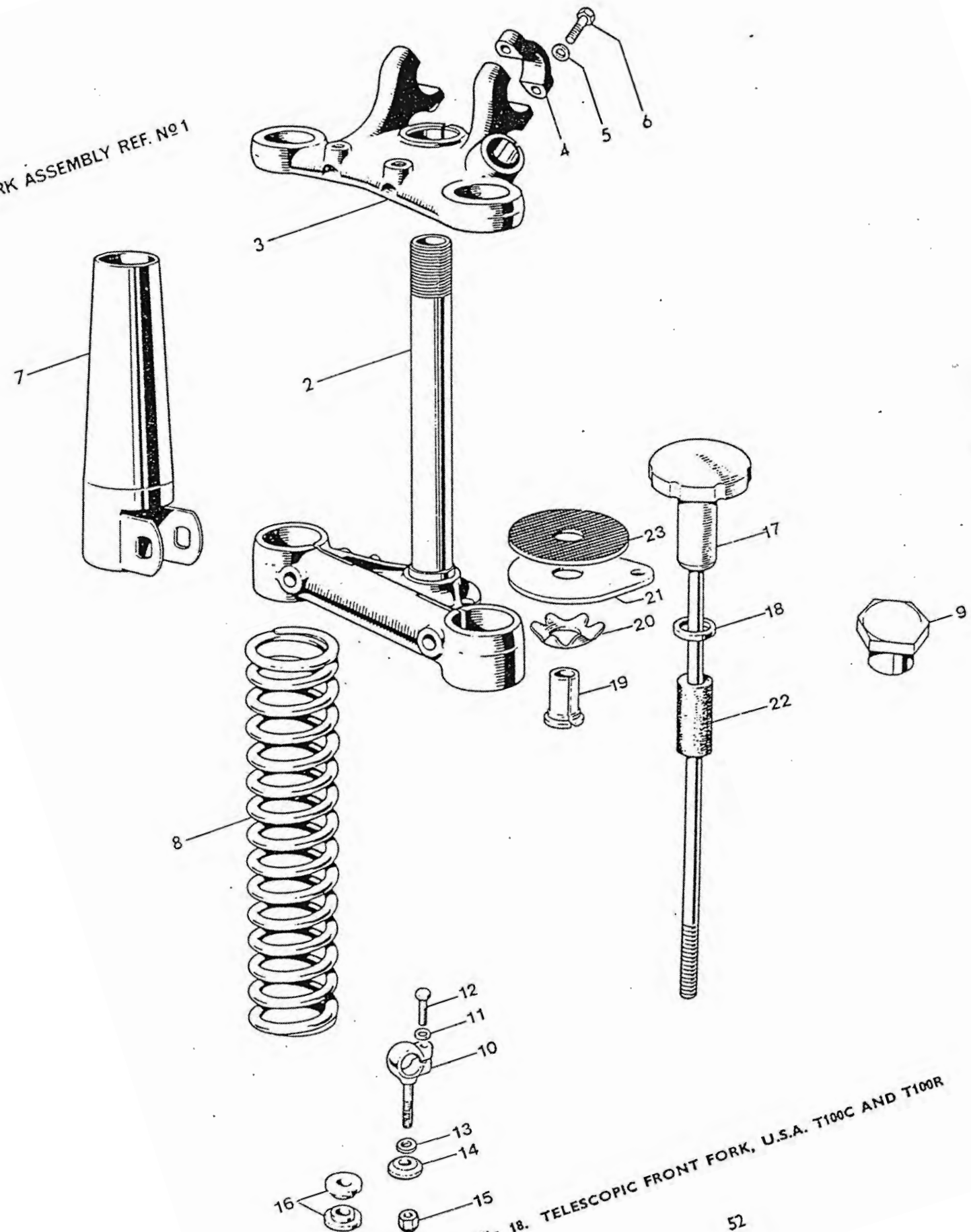


Fig. 18. TELESCOPIC FRONT FORK, U.S.A. T100C AND T100R

TELESCOPIC FRONT FORK, U.S.A. T100C AND T100R

	Suggested Retail Price		FORK ASSEMBLY	1	T100R
1	128.00C	H2305	FORK ASSEMBLY	1	T100C
2	24.50	H2280	Middle lug and stem	1	
3	33.78	H2101	Top lug	1	
4	1.06	H722	Cap	2	
5	.06	S25-3	Plain washer	4	
6	.18	S589	Bolt ($1\frac{1}{8}$ in. U.H.)	4	
7	5.60	H1696	Top cover	As required if headlamp removed	
8	2.46	H1892	Main spring (yellow green)	2	
9	3.16	H2263	Fork stem sleeve nut (blind)	1	T100R only

All other parts are as listed on Page 51

HANDLEBAR MOUNTINGS

10	3.86	H1523	Handlebar eyebolt	...	...	...	...	...	...	2	} T90, T100S, T100T
11	.10	F1335	Plain washer	...	...	...	...	...	...	2	
12	.18	H1340	Bolt ($1\frac{1}{8}$ in. U.H.)	...	...	...	...	...	...	2	
13	.10	H1708	Plain washer	...	...	...	...	...	...	2	
14	.12	H1529	Hemispherical washer	...	...	...	...	...	...	2	
15	.18	F3955	Self-locking nut	...	...	...	...	...	...	2	
16	.36	H1616	Solid bush (for handlebar-mounted windscreen)	...	...	...	...	...	...	As required	

Delite: Rubber-mounted handlebars not fitted to 1968 U.S. models.

STEERING DAMPER (NOT T100R)

17	3.16	H1142	Steering damper rod c/w knob	...	...	...	...	...	1
18	.10	H565	Plain washer	...	...	...	...	...	1
19	.54	H408	Adjuster sleeve	...	...	...	...	...	1
20	.44	H95	Spring plate	...	...	...	...	...	1
21	.70	H1797	Anchor plate	...	...	...	...	...	1
22	.18	H1618	Rubber sleeve	...	...	...	...	...	1
23	.88	H435	Friction disc	...	...	...	...	...	1

Stems 17 - 23 available in kit form together with (1) H2107 locating pin, and (1) H2108 fork stem sleeve nut, under part number 2D438, if steering damper is desired for T100R model

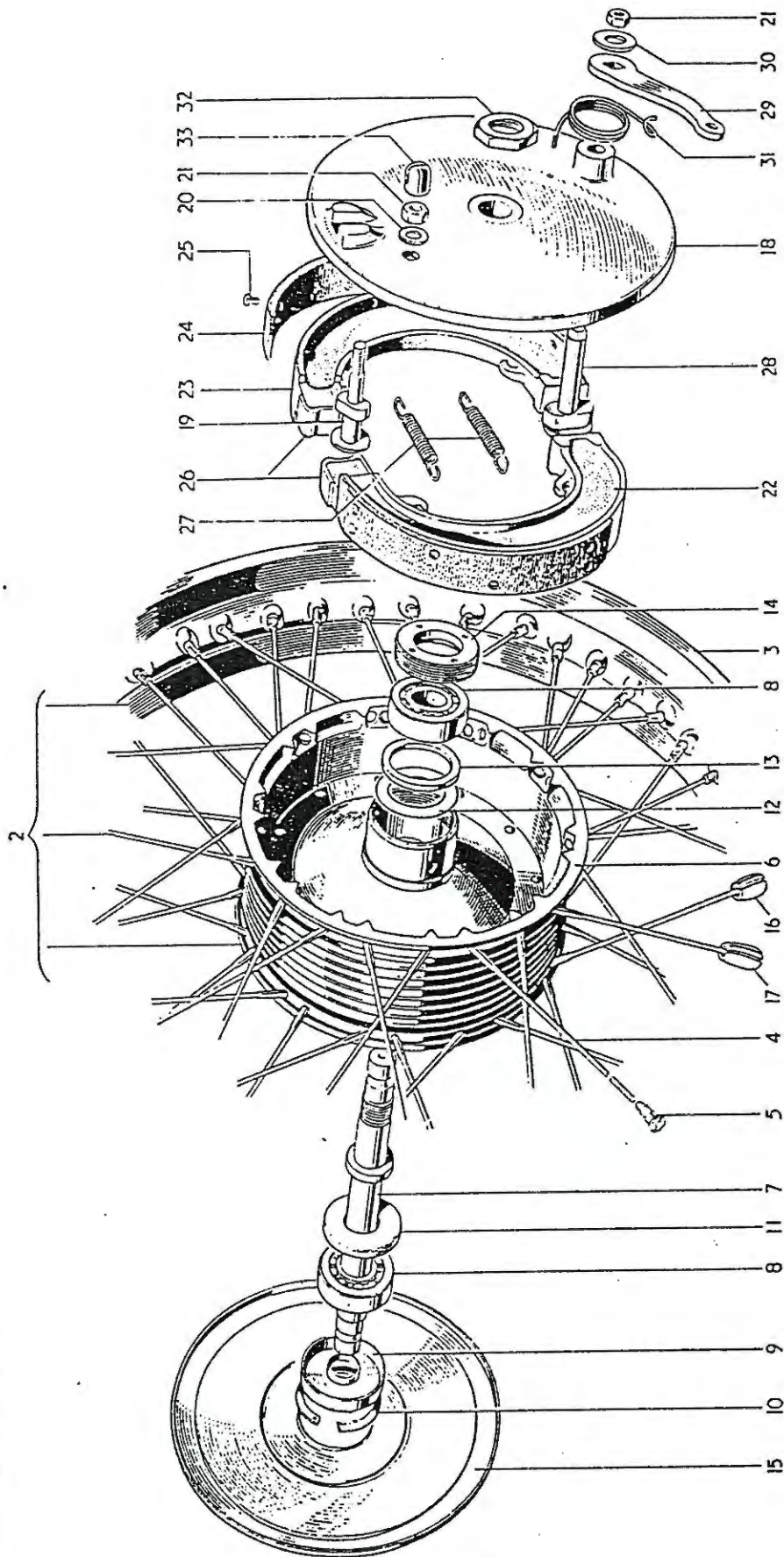


Fig. 19. FRONT WHEEL

Ref	Part No	DESCRIPTION	QUANTITY	REMARKS
		FRONT WHEEL		
1	76.96C W4739	FRONT WHEEL COMPLETE <i>Not fitted to 1968</i>	1	T100T US models
1	76.96C W1720	FRONT WHEEL COMPLETE	1	T100R
1	75.80C W1665	FRONT WHEEL COMPLETE	1	T100C
1	NA W1664-	FRONT WHEEL COMPLETE <i>Not fitted to 1968</i>	1	T90, T100S US model
2	63.00 W1229	RIM SPOKES AND HUB ASSEMBLY	1	T100C
2	61.26 W1729	RIM SPOKES AND HUB ASSEMBLY <i>Not fitted to</i>	1	T100T
2	66.50 W1370	RIM SPOKES AND HUB ASSEMBLY <i>1968 US models</i>	1	T90, T100S
2	61.26 W1721	RIM SPOKES AND HUB ASSEMBLY	1	T100R
3	18.38 W1230	Front wheel rim (WM2-19)	1	T100R, T100C
3	NA W1373	Front wheel rim (WM2-18) <i>Not fitted to</i>	1	T90, T100S
3	18.38 W1374	Front wheel rim (WM2-18) <i>1968 US models</i>	1	T100T
4	.28 W1236	Spoke (8/10G x 6 in. straight) c/w nipple	40	T100C
4	.28 W1497	Spoke (8/10G x 5 $\frac{3}{8}$ in. straight) c/w nipple	40	T100S, T90 <i>Not fitted</i>
4	.28 W1275	Spoke (8/10G x 5 $\frac{1}{8}$ in. straight) c/w nipple	20	T100T <i>to 1968 US</i>
4	.28 W1730	Spoke (8/10G x 4 $\frac{3}{8}$ in. 78°) c/w nipple	10	T100T <i>models</i>
4	.28 W1231	Spoke (8/10G x 4 $\frac{3}{8}$ in. 100°) c/w nipple	10	T100T
4	.28 W1328	Spoke (8/10G x 5 $\frac{3}{8}$ in. straight) c/w nipple	20	T100R
4	.28 W1708	Spoke (8/10G x 4 $\frac{1}{8}$ in. 78°) c/w nipple	10	T100R
4	.28 W1709	Spoke (8/10G x 4 $\frac{1}{8}$ in. 100°) c/w nipple	10	T100R
5	.10 S79-2	Spoke nipple	40	T90, T100S, T100T, T100R
6	33.26 W1231	Hub and brake drum	1	T90, T100S, T100C
6	35.00 W1722	Hub and brake drum	1	T100T, T100R
7	4.90 W1641	Wheel spindle	1	
8	4.00 W653	Bearing	2	
9	.28 W1237	Dust cover	1	
10	.36 T280	Circlip	1	
11	.12 W1481	Grease retainer	1	
12	.18 W1474	Grease retainer (Brake side)	1	
13	.44 W1238	Backing ring	1	
14	1.14 W582	Retaining ring	1	
15	5.26 W1334	Cover plate	1	
15	5.26 W1332	Cover plate	1	T100T, T100R
16	.44 W1197	Balance weight, $\frac{1}{2}$ oz.	As required	
17	.44 W1198	Balance weight, 1 oz.	As required	
18	17.16 W1301	Brake anchor plate	1	
18	19.26 W1330	Brake anchor plate	1	T100R, T100T
19	.54 W1639	Fulcrum pin	1	
20	.06 S25-2	Plain washer	1	
21	.10 S1-52	Nut	2	
22	6.14 W1406	LEADING BRAKE SHOE C/W LINING	1	
22	7.88 W1732	LEADING BRAKE SHOE C/W LINING	1	T100T, T100R
23	6.14 W1407	TRAILING BRAKE SHOE C/W LINING	1	
23	7.88 W1733	TRAILING BRAKE SHOE C/W LINING	1	T100T, T100R
24	NA W1243	Brake lining <i>Not fitted to</i>	2	
24	NA W1734	Brake lining <i>1968 US models</i>	2	T100T, T100R
25	.06 W129	Brass rivet	16	
26	.28 W1415	Thrust pad	2	
27	.28 W135	Shoe return spring	2	
28	2.80 W1243	Brake cam	1	
29	.54 W1331	Brake cam lever	1	
30	.10 S25-6	Plain washer	1	
31	.54 W592	Lever return spring	1	
32	.54 W1246	Anchor plate nut	1	
33	.54 W1640	Abutment ($\frac{7}{8}$ in. deep)		T100C, T100R
33	.70 W1711	Abutment ($\frac{13}{16}$ in. deep)		T90, T100S, T100T

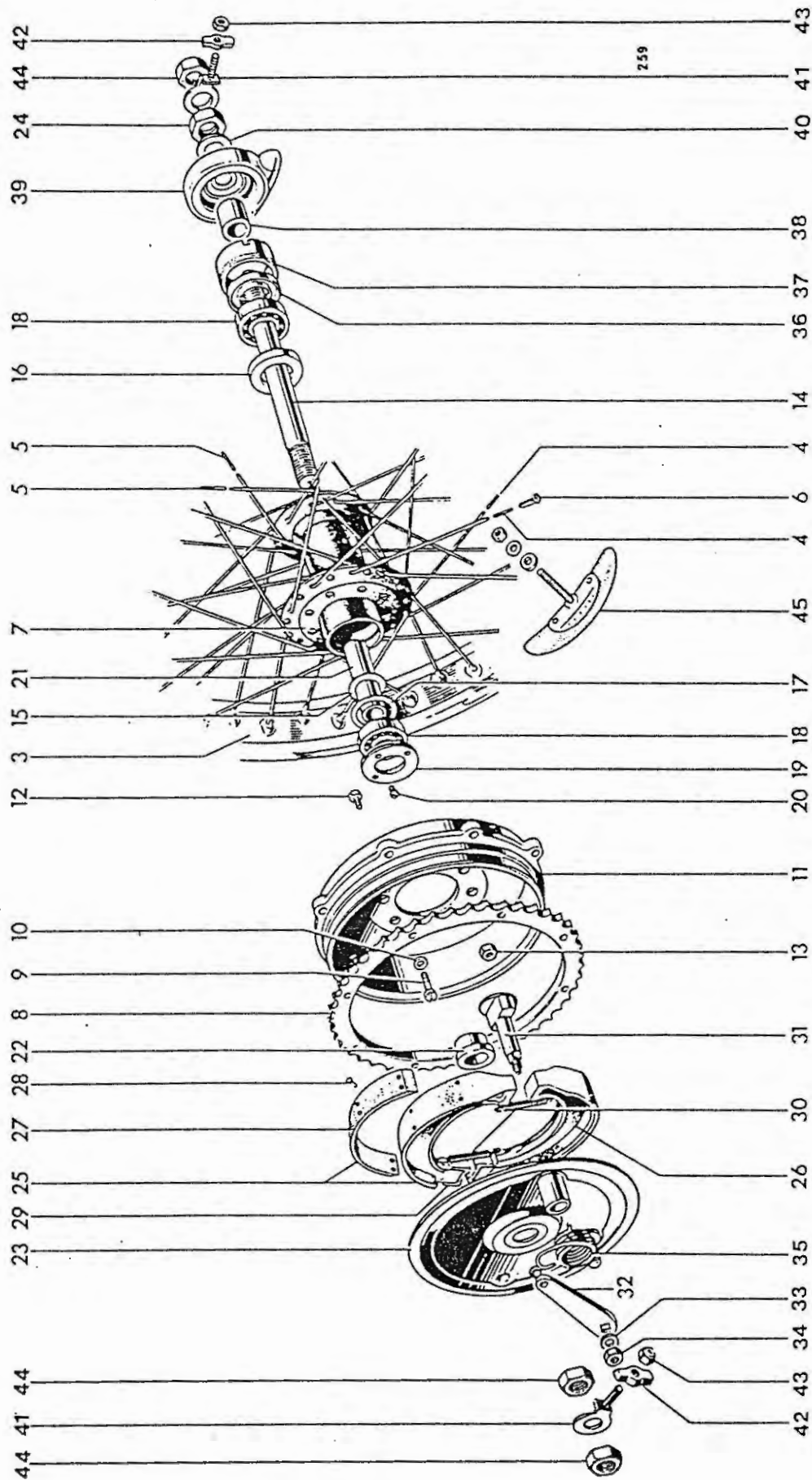


Fig. 20. REAR WHEEL

REAR WHEEL

1	NA	WV1741	REAR WHEEL COMPLETE <i>Not fitted to 1968</i>	1	US models
1	76.96C	WV1742	REAR WHEEL COMPLETE ...	1	T100R, T100C
2	NA	WV1470	RIM, SPOKES AND HUB ASSEMBLY <i>Not fitted to 1968</i>	1	US models
2	49.00	WV1486	RIM, SPOKES AND HUB ASSEMBLY ...	1	T100R, T100C
3	18.38	WV1471	Rear wheel rim WM2-18 <i>Not fitted to 1968</i>	1	US models
3	18.38	WV1007	Rear wheel rim WM3-18 ...	1	T100R, T100C
4	.28	WV1107	Spoke (8/10G x 7 $\frac{3}{8}$ in. 90°) c/w nipple ...	20	
5	.28	WV1108	Spoke (8/10G x 7 $\frac{3}{8}$ in. 90°) c/w nipple ...	20	
6	.10	S79-2	Spoke nipple ...	40	
7	17.50	WV1472	Hub ...	1	
8	12.75B	WV1499	Sprocket, 46T ...	1	
9	.36	WV1500	Bolt ...	8	
10	.04	E1612	Serrated washer ...	8	
11	16.64	WV1498	Brake drum ...	1	
12	.28	WV1690	Bolt ($\frac{1}{4}$ in. U.H.) ...	8	
13	.18	WV1691	Self-locking nut ...	8	
14	4.56	WV1281	Wheel spindle ...	1	
15	.18	WV1474	Grease retainer (brake side) ...	1	
16	.12	WV1654	Grease retainer ...	1	
17	.12	WV1022	Backing ring ...	1	
18	4.00	WV653	Bearing ...	2	
19	1.76	WV1021	RETAINING RING ...	1	
20	.28	WV1710	Locking screw ($\frac{5}{16}$ in. U.H.) ...	1	
21	.98	WV1278	Distance tube ...	1	
22	.54	WV1024	Distance piece ...	1	
23	10.50	WV1112	Brake anchor plate ...	1	
24	.36	WV1282	Nut ...	1	
25	6.14	WV1406	LEADING BRAKE SHOE C/W LINING ...	1	
26	6.14	WV1407	TRAILING BRAKE SHOE C/W LINING ...	1	
27	NA	WV243	Brake lining <i>Not supplied - order</i>	2	
28	.06	WV129	Brass rivet ...	16	CP3-3 / AM2 bit.
29	.28	WV1415	Thrust pad ...	2	
30	.28	WV135	Shoe return spring ...	2	
31	3.16	WV1083	Brake cam ...	1	
32	3.86	WV2014	Brake cam lever ...	1	
33	.44	WV11	Pivot pin ...	1	
34	.10	S2S-6	Plain washer ...	1	
35	.10	S1-52	Nut ...	1	
36	.70	WV1488	Lever return spring ...	1	
37	.12	WV1635	Grease retainer ...	1	
38	1.58	WV1476	Speedometer adaptor ...	1	
39	.36	WV1477	Distance piece ...	1	
40	17.50	D373	Speedometer gearbox ...	1	
41	.06	WV1280	Plain washer ...	1	
42	1.94	WV1134	Chain adjuster ...	2	
43	.28	WV1015	Adjuster end plate ...	2	
44	.18	WV1058	Self-locking nut ...	2	
45	.44	F1747	Spindle nut ...	3	
46	2.00B	D106	Tyre security bolt WM2 <i>Not fitted to 1968</i>	2	US models
46	2.00B	WM3	Tyre security bolt WM3 ...	2	T100R, T100C

31/832/53000 Worm gear for D373 gearbox.

31/333/530/1 End plug for D373 gearbox.

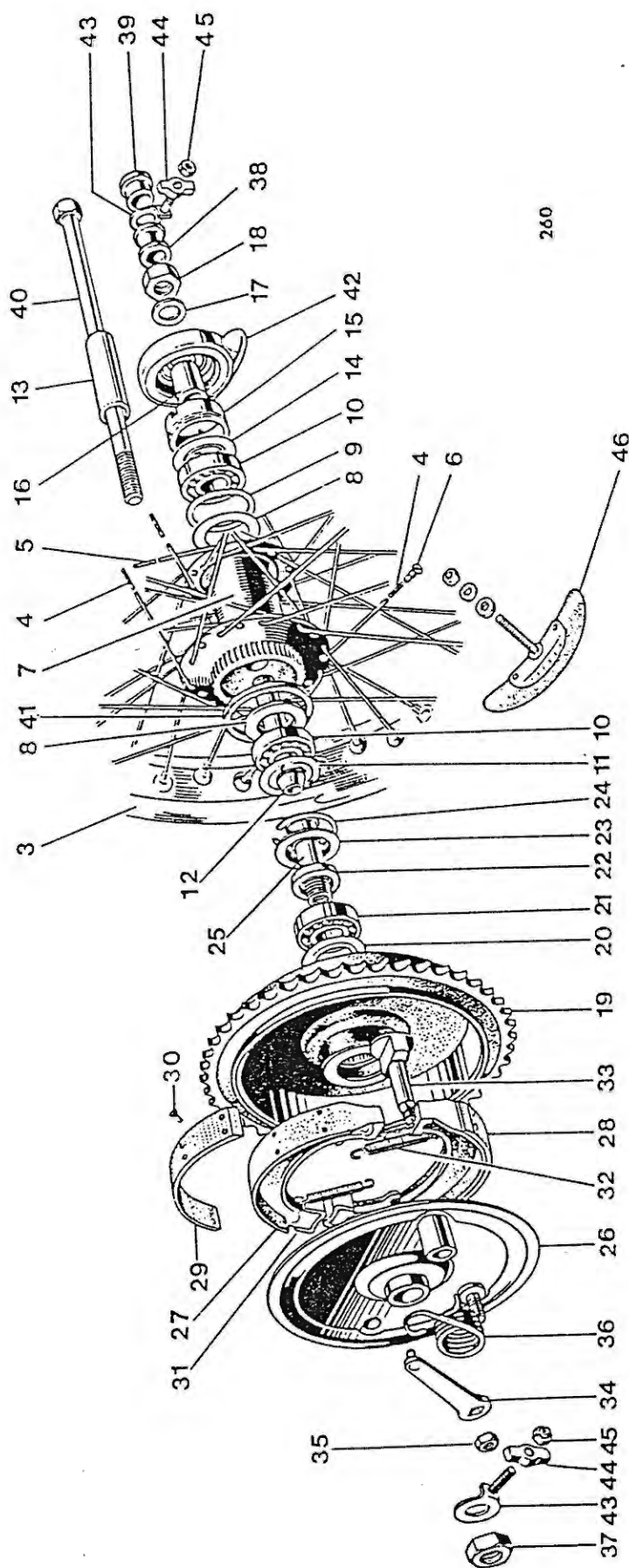


Fig. 21. QUICKLY DETACHABLE REAR WHEEL (NOT U.S.A.)

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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QUICKLY DETACHABLE REAR WHEEL (NOT U.S.A.)

	Suggested Retail Price					
1	NA	W1746	Q.D. REAR WHEEL COMPLETE	1		
1	NA	W1745	Q.D. REAR WHEEL COMPLETE	1	T100R, T100C	
2	NA	W1747	RIM, SPOKES AND HUB ASSEMBLY	1		
2	NA	W1603	RIM, SPOKES AND HUB ASSEMBLY	1	T100R, T100C	
3	18.38	W1471	Rear wheel rim WM2-18	1		
3	18.38	W1007	Rear wheel rim WM3-18	1	T100R, T100C	
4	.28	W1107	Spoke (8/10G x 7 ⁹ / ₁₆ in. 90°) c/w nipple	20		
5	.28	W1108	Spoke (8/10 x 7 ⁹ / ₁₆ in. 90°) c/w nipple	20		
6	.10	S79-2	Spoke nipple	40		
7	NA	W1593	Hub	1		
8	NA	W1595	Grease retainer	2		
9	NA	W1509	Backing ring	2		
10	6.90	S35-7	Bearing	2		
11	NA	W1596	Dust cap	1		
12	NA	W1614	Bearing sleeve	1		
13	NA	W1598	Distance piece (inner)	2		
14	.12	W1635	Grease retainer	1		
15	NA	W1599	Speedometer adaptor	1		
16	.36	W1477	Distance piece (outer)	1		
17	.06	W1280	Plain washer	1		
18	.36	W1282	Nut	1		
19	17.50	W1040	Sprocket and brake drum 46T	1		
20	.36	W1143	Grease retainer	1		
21	7.92	W1041	Bearing	1		
22	NA	W1032	Felt washer	1		
23	.36	W1043	Bearing and felt retainer	1		
24	.36	W1044	Circlip	1		
25	3.86	W1045	Bearing sleeve	1		
26	10.50	W1121	Brake anchor plate	1		
27	6.14	W1406	LEADING BRAKE SHOE C/W LINING	1		
28	6.14	W1407	TRAILING BRAKE SHOE C/W LINING	1		
29	NA	NW243	Brake lining	2		
30	.06	W129	Brass rivet	16		
31	.28	W1415	Thrust pad	2		
32	.28	W135	Shoe return spring	2		
33	3.16	W1083	Brake cam	1		
34	3.86	W2014	Brake cam lever	1		
—	.44	W11	Pivot pin	1		
35	.10	S1-52	Nut	1		
36	.70	W1488	Lever return spring	1		
37	.54	W1052	Nut	1		
38	NA	W1392	Innner distance piece	1		
39	NA	W1170	Outer distance piece	1		
40	4.90	W1055	Spindle	1		
41	.12	W1091	Rubber sealing ring	1		
42	17.50	D373	Speedometer gearbox	1		
43	1.94	W1135	Chain adjuster	2		
44	.28	W1015	Adjuster end plate	2		
45	.18	W1058	Self-locking nut	2		
46	2.00B	D106	Tyre security bolt WM2	2		
47	2.00B	WM3	Tyre security bolt WM3	2	T100R, T100C	

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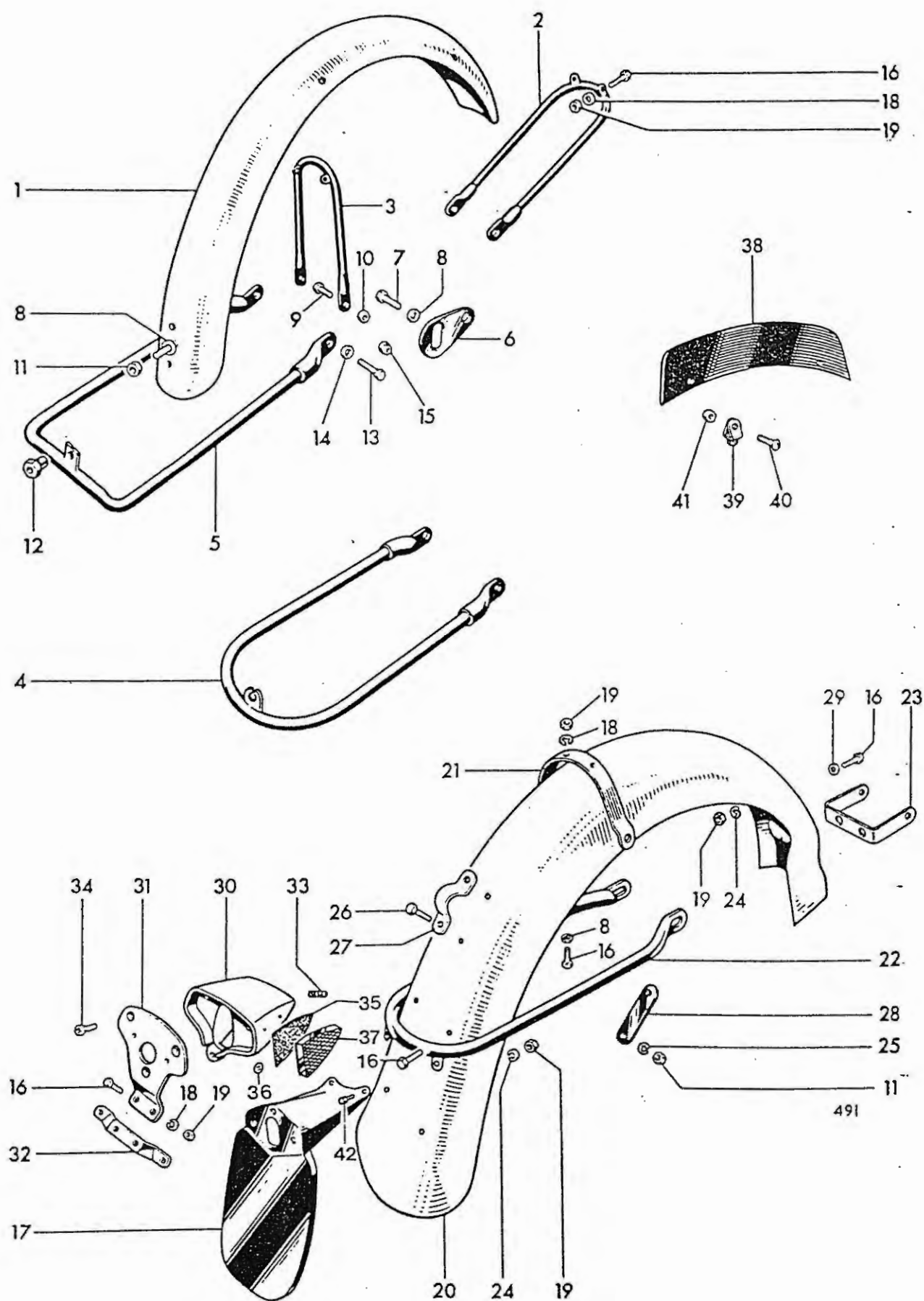


Fig. 22. MUDGUARDS (FENDERS U.S.A.)

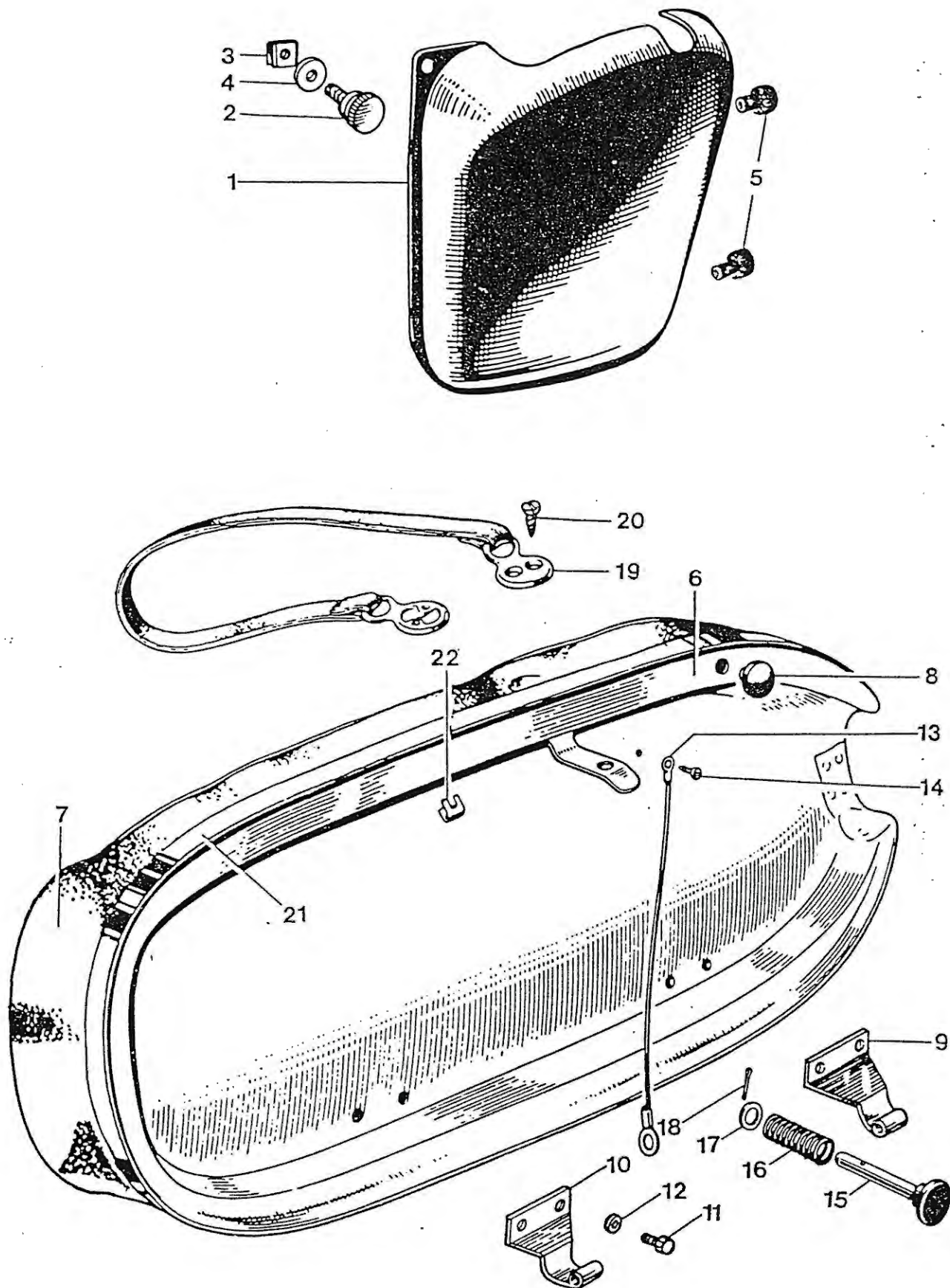


Fig. 23. PANELS AND TWINSEAT

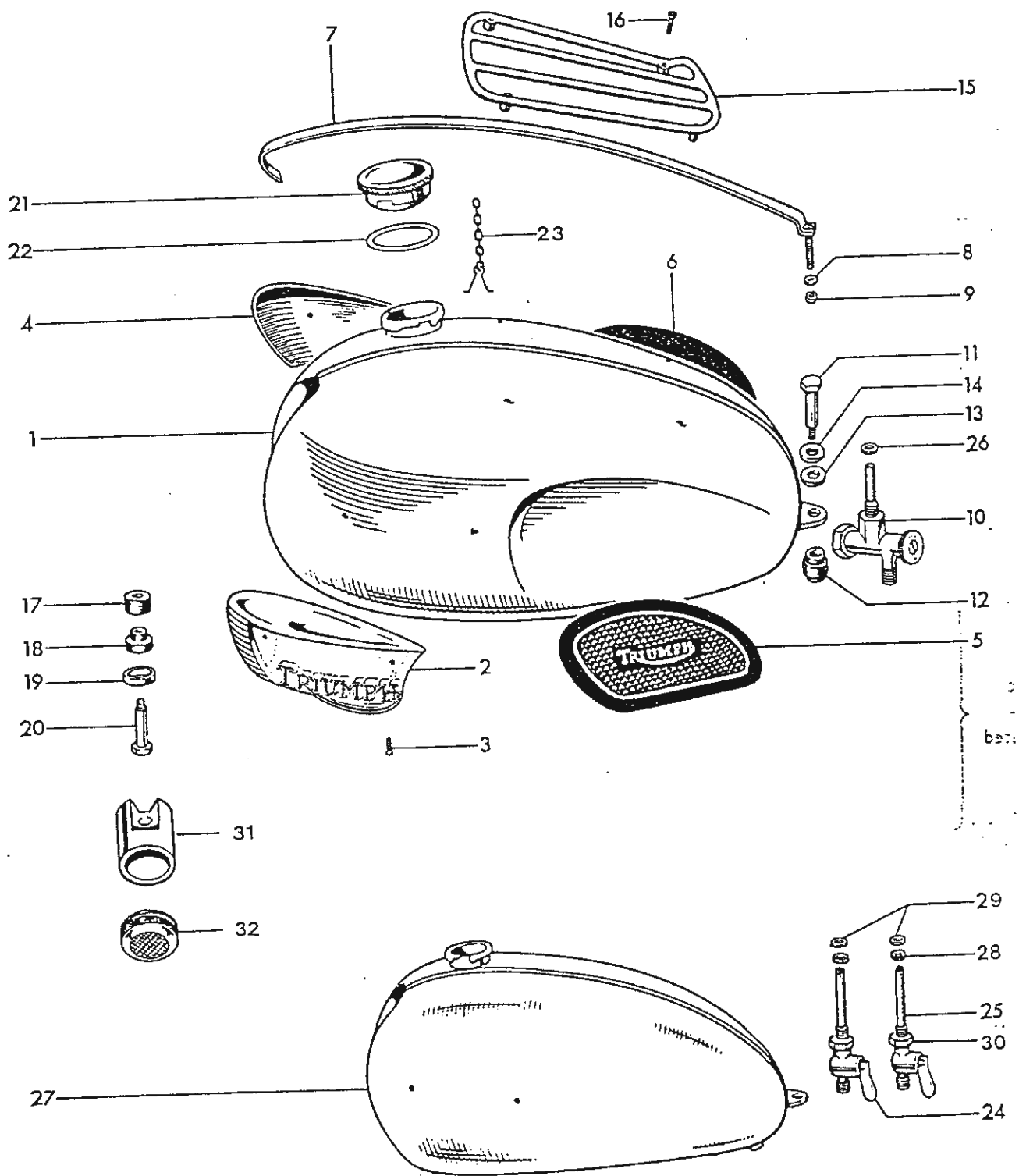


Fig. 24. PETROL TANK

PETROL (GAS) TANKS

Suggested Retail Price				
1	NA F7393	Petrol tank (3 gallons)	<i>Not fitted to U.S. models</i>	1 T90, T100S, T100T
2	5.60 F6887	Styling unit (left)	...	1
3	.18 F4129	Styling unit screw (27/64 in. O.A.) front	...	2
3	.06 F7888	Styling unit screw (35/64 in. O.A.) rear	...	2
4	5.60 F6888	Styling unit (right)	...	1
5	2.28 F8192	Left knee grip	...	1
6	2.28 F8193	Right knee grip	...	1
7	5.26 F7395	Centre styling strip	...	1
8	.04 F4019	Serrated washer	...	1
9	.06 H919	Nut	...	1
10	4.90 F1717	Petrol tap	...	1 T90, T100S, T100T
11	.54 F7388	Rear bolt	...	1
12	.18 F5336	Double spigot rubber	...	1
13	.12 F967	Rubber washer	...	1
14	.28 F3814	Cup	...	1
15	8.76 F3917	Parcel grid	<i>not fitted to 1968 U.S. models</i>	1 T90, T100S, T100T
16	.44 F2936	Screw	<i>but stocked for previous models</i>	4 T90, T100S, T100T
17	.12 F5228	Rubber washer	...	2
18	.18 F5229	Spigot rubber	...	2 T90, T100S
19	.28 F3814	Cup	...	2
20	.44 F1808	Bolt	...	2
21	3.50 F3220	FILLER CAP	...	1
22	.28 F4048	Joint washer	...	1
23	.36 F3217	Jack chain	...	1
24	3.50 F4971	Petrol tap (left)	...	1
25	3.86 F4972	Petrol tap with reserve tube	...	1
26	.03 F1511	Fibre washer	...	2
27	87.50 F7192	Petrol tank (2½ U.S. gallons)	...	1 T100C, T100R
28	.28 F8198 E7351	Petrol tap-seat	<i>locking washers</i>	2
29	.06 F10002	Steel washer	...	2
30	.36 F10006	Tap nut	...	2
31	.80 F8194	Reflector bracket	...	2
32	2.64 D691	Reflector, amber	...	2
	.18 D676	Transfer, Trophy 500	<i>"Tiger Competition" Early</i>	1 T100C models
	.18 D677	Transfer, Daytona Super Sports	...	1 T100T
Nc	NA D674	Transfer, Tiger 90	<i>Not supplied on U.S. models</i>	1 T90
Ill	NA D675	Transfer Tiger 100	<i>Not supplied on U.S. models</i>	1 T100S
str	.10 D1917	Transfer Tiger 500	...	1 T100R
	.10 A56	Transfer, World Speed Record	...	1
	NA A61	Transfer, Made in England	<i>Not available</i>	1

F1717 petrol tap not fitted to 1968 U.S. models but stocked for special applications. Repair kit also available, part number CD480.

* Order F8174 for 1968 T100C models, and F8175 for 1968 T100R models.

D1919 transfer, "Trophy 500." Late T100C models.

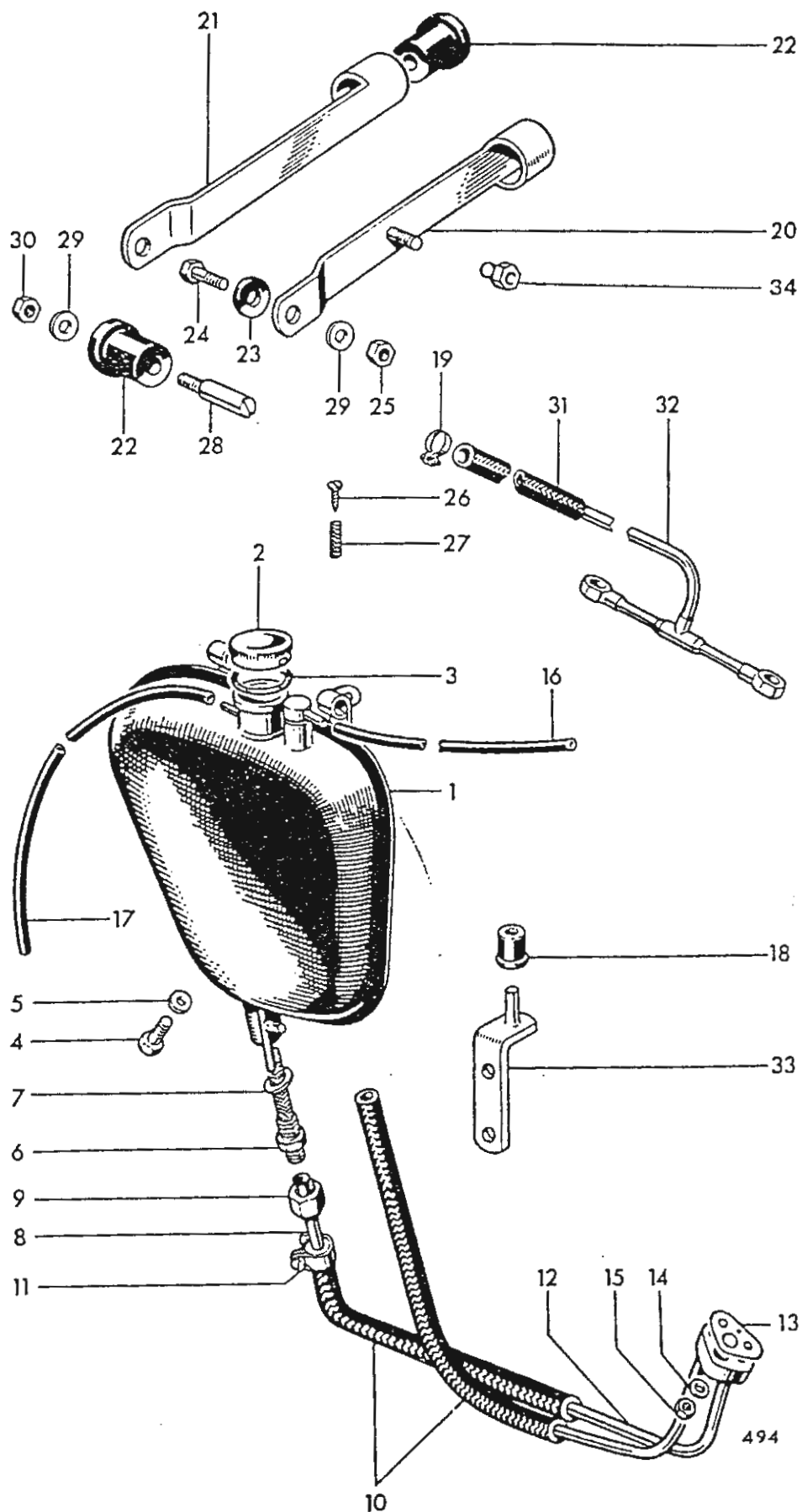


Fig. 25. OIL TANK

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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OIL TANK

	Suggested Retail Price									
1	40.26	F7836	Oil tank ...	...	...	...	...	...	...	1
2	2.10	F3216A	F 5/55 FILLER CAP	...	...	...	...	...	...	1
3	.18	F4047	Joint washer	...	...	...	...	...	...	1
4	.12	F5343	Drain plug	...	...	...	...	...	...	1
5	.04	PT104B	Fibre washer	...	...	...	...	...	...	1
6	2.10	F3179	Oil tank filter	...	...	...	...	...	...	1
7	.04	F1713	Fibre washer	...	...	...	...	...	...	1
8	.44	F6103	Upper feed pipe	...	...	...	...	...	...	1
9	.36	F3182	Union nut	...	...	...	...	...	...	1
10	NA	E4594	Flexible connector, long	...	...	...	...	...	...	1
11	.18	E6848	Clip	...	...	...	...	...	...	4
12	4.38	E7203	Oil pipes and junction block	...	...	...	...	...	...	1
13	.06	E3763	Joint washer	...	...	...	...	...	...	1
14	.04	E3446	Plain washer	...	...	...	...	...	...	1
15	.18	E1310	Nut	...	...	...	...	...	...	1
16	.54	T1579	Vent pipe	...	...	...	...	...	...	1
17	.44	F7352	Flexible pipe (chain oiler)	...	...	...	...	...	...	1
18	.36	F6039	Grommet	...	...	...	...	...	...	1
19	.18	E6849	Clip (rocker pipe)	...	...	...	...	...	...	1
20	1.50	F9255	Front strap	...	...	...	...	...	...	1
21	1.76	F8028	Rear strap	...	...	...	...	...	...	1
22	.10	F6673	Spigot rubber	...	...	...	...	...	...	4
23	.10	F6968	Rubber washer	...	...	...	...	...	...	2
24	.10	14-0103/001	Bolt ($\frac{1}{4}$ in. U.H.)	...	...	...	...	...	...	2
25	.18	14-0701/001	Self-locking nut	...	...	...	...	...	...	2
26	.36	F6511	Metering screw	...	...	...	...	...	...	1
27	.10	F6874	Coil spring	...	...	...	...	...	...	1
28	.18	F6672	Screwed peg	...	...	...	...	...	...	2
29	.06	525-13	Plain washer	...	...	...	...	...	...	4
30	.06	F879	Nut	...	...	...	...	...	...	2
31	.44	E6353	Rubber connector	...	...	...	...	...	...	1
32	3.86	E7576	Rocker oil feed pipe	...	...	...	...	...	...	1
33	1.24	F6898	Bracket	...	...	...	...	...	...	1
34	.12	F8034	Spigot nut	...	...	...	...	...	...	1
No	.10	A40	Transfer, "Important Drain and Refill"	...	...	...	...	...	...	1
illu	.28	A44	Transfer, "Recommended Lubricants"	...	...	...	...	...	...	1
str:	.10	A3	Transfer, "Minimum Oil Level"	...	...	...	...	...	...	1

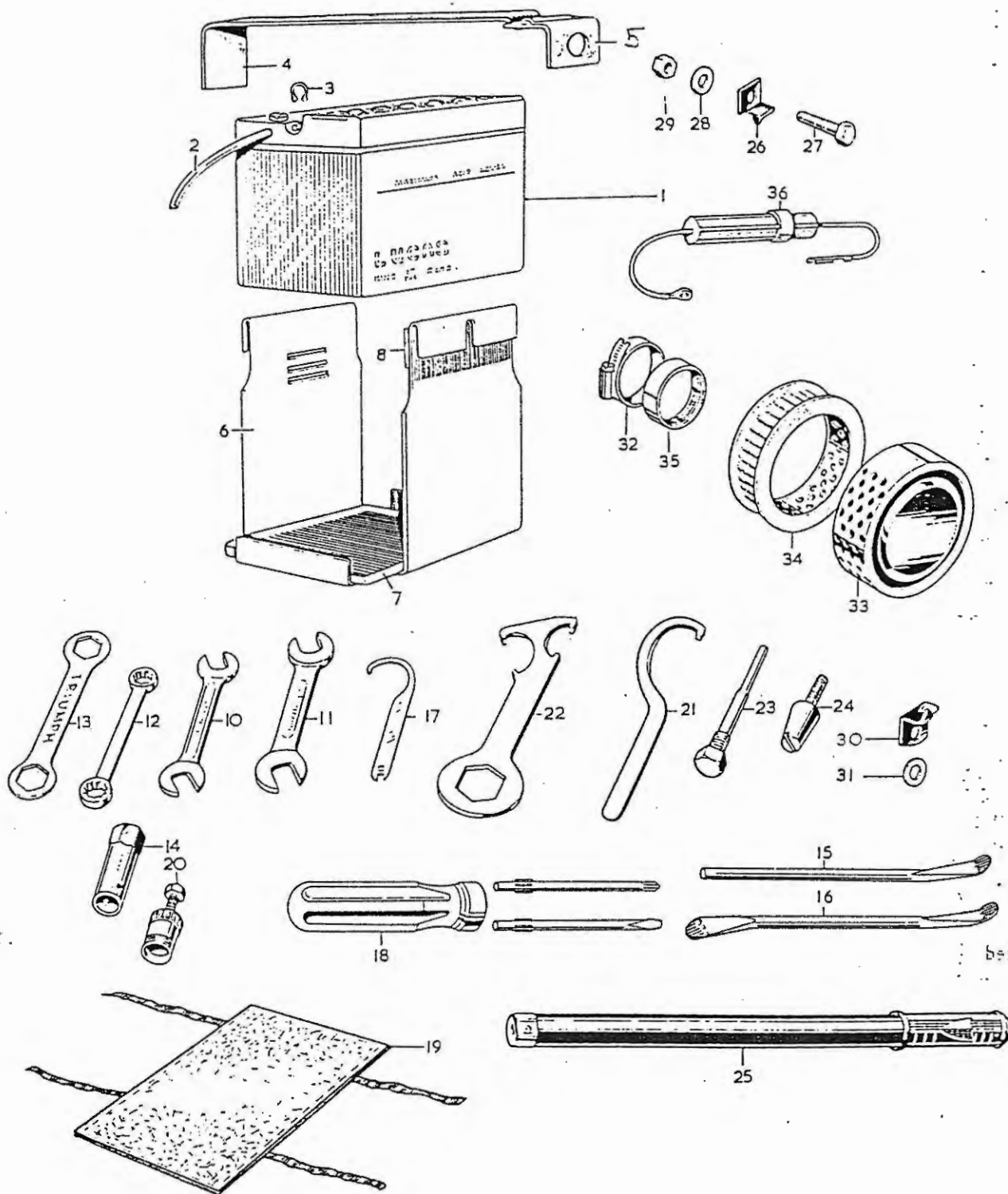


Fig. 26. BATTERY, TOOLKIT AND AIR FILTER

BATTERY, TOOLKIT AND AIR FILTER

Suggested Retail Price										
1	27.50	PUZ5A	Battery ...	...	...	...	...	...	...	1
2	.36	F7431	Vent pipe ...	...	...	...	...	...	...	1
3	.06	F7892	Circlip ...	...	...	...	...	...	...	1
4	.54	F8033	Battery retaining strap (rubber)	...	...	...	...	...	...	1
5	.28	F8032	Battery strap anchorage	...	...	...	...	...	...	1
6	2.80	F8024	Battery carrier ...	...	...	...	...	...	...	1
7	.54	F8091	Battery carrier tray ...	...	...	...	...	...	...	1
8	.12	F8031	Battery carrier rubber...	...	...	...	...	...	...	1
9	14.40	D769	TOOL KIT ...	...	...	...	...	...	...	1
10	1.32	NA55	Open spanner, $\frac{1}{4}$ in. x $\frac{5}{16}$ in. whit.	...	...	...	...	...	...	1
11	1.76	DA16	Open spanner, $\frac{3}{8}$ in. x $\frac{7}{16}$ in. whit.	...	...	...	...	...	...	1
12	2.10	D370	Ring spanner, $\frac{3}{16}$ in. x $\frac{1}{4}$ in. whit.	...	...	...	...	...	...	1
13	NA	DA311	Ring spanner, $\frac{5}{8}$ in. x $\frac{11}{16}$ in. whit.	...	...	...	...	...	...	1
14	NA	D87	Box spanner, spark plug ...	Not stocked	...	...	...	...	...	1
15	.88	D801	Tyre lever and tommy bar	...	...	...	...	...	...	1
16	.98	NA14A	Tyre lever ...	...	...	...	...	...	...	1
17	1.06	D362	"C" spanner and tappet key	...	...	...	...	...	...	1
18	1.50	D767	Screwdriver, complete (2 blades)	...	...	...	...	...	...	1
19	.88	D291	Tool roll ...	...	...	...	...	...	...	1
20	2.28	DA504 D662/3	Clutch hub extractor <i>See note CD222</i>	...	...	...	...	...	...	1
21	NA	D527	Fork spanner (for sleeve nut)	...	...	...	...	...	...	as required
22	2.64	D220	Fork spanner (for cap nut)	...	...	...	...	...	...	as required
23	.80	D484 CD523	Contact breaker extractor	...	...	...	...	...	...	as required
24	.66B	D486	Contact breaker assembly pilot	...	...	...	...	...	...	as required
25	NA	D296	Tyre inflator ...	...	...	...	...	...	...	1
26	NA	F5432	Inflator top bracket	...	...	...	...	...	...	1
27	.12	F1369	Bolt ($\frac{3}{8}$ in. U.H.)	...	...	...	...	...	...	1
28	.06	S25-43	Plain washer	...	...	...	...	...	...	1
29	.10	S1-40	Nut	...	...	...	...	...	...	1
30	NA	F5433	Inflator bottom bracket	...	...	...	...	...	...	1
31	.06	S25-3	Plain washer	...	...	...	...	...	...	1
32	.54	D177-9	Clip	...	...	...	...	...	...	1 or 2
33	NA	F6430	AIR FILTER	...	...	...	...	...	...	T100R, T100T
34	NA	F4844	Filter element (felt)	...	...	...	...	...	...	T100S, T90
33	5.94	F6433	AIR FILTER	...	...	...	...	...	...	1
34	1.76	F5694	Filter element (paper)	...	...	...	...	...	...	T100C
33	9.20	F7772	AIR FILTER	...	...	...	...	...	...	2
34	4.40	F6866	Filter element (Cloth)	...	...	...	...	...	...	T100T, T100R
35	.70	E4576	Adaptor, carb. to Filter	...	...	...	...	...	...	2
36	1.20	54928986	Fuse assembly	...	...	...	...	...	...	1

CD447 20 amp fuse (box of five). Recommended.

CD392 30 amp fuse (box of five).

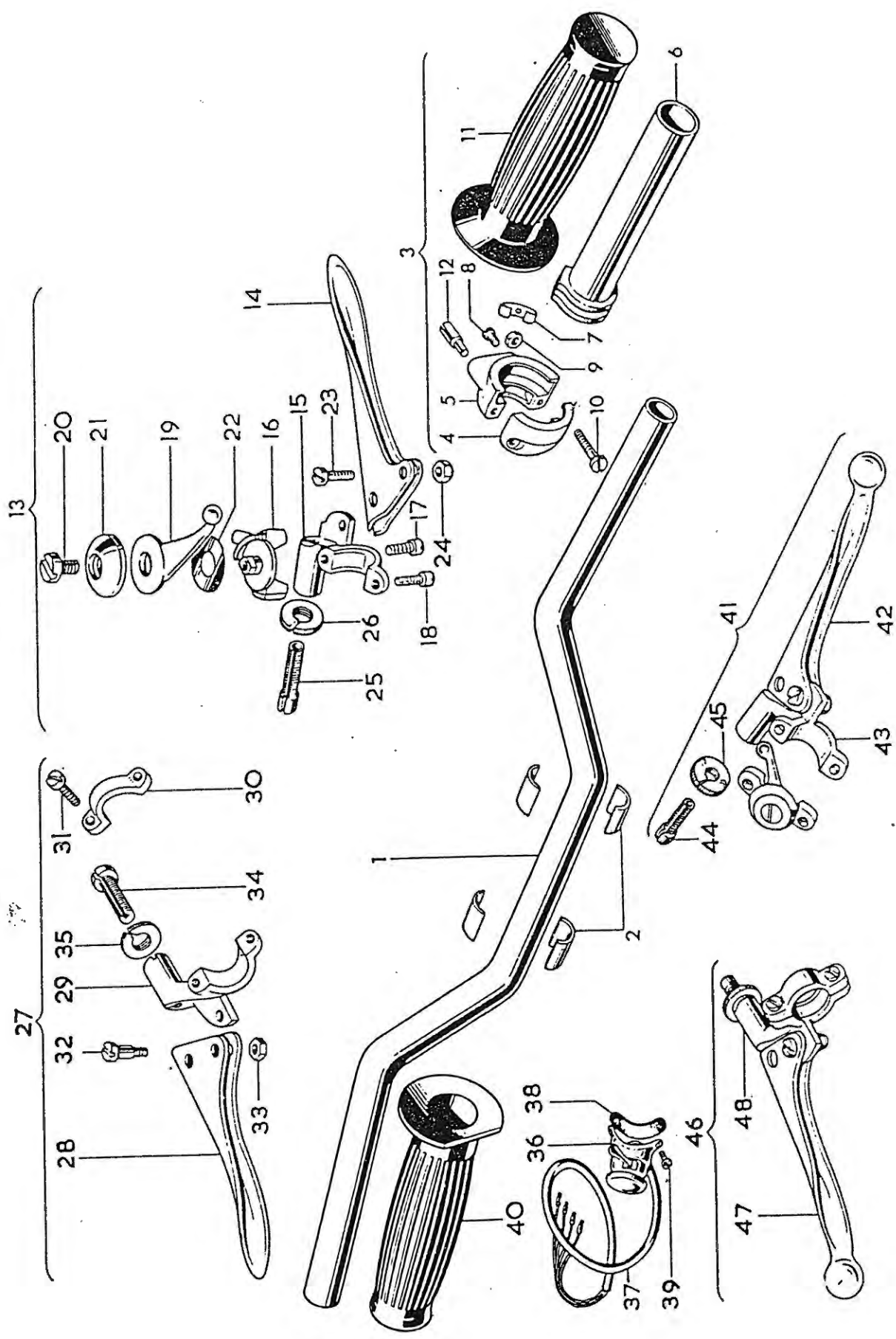


Fig. 27. HANDLEBARS AND CONTROL LEVERS

HANDLEBAR AND CONTROL LEVERS

1	NA	H1871	Handlebar <i>Not fitted to U.S. models</i>	1	T90, T100S, T100T
1	13.14	H1519	American handlebar ...	1	T100C
1	13.30	H1873	American handlebar ...	1	T100R
2	.18	H1425	Packing piece ...	4	
3	4.18	16/364	TWISTGRIP ...	1	
4	1.08	16/328	Body top half ...	1	
5	1.22	16/329	Body bottom half ...	1	
6	.78	16/091	Rotor ...	1	
7	.22	16/008	Friction spring ...	1	
8	.22	16/009	Friction spring screw ...	1	
9	.10	16/010	Nut ...	1	
10	.12	11/014	Screw ...	2	
11	2.50	H2125	Handlebar grip <i>Not supplied separately</i>	1	<i>Order use CD520</i>
12	.30	16/011	Cable stop ...	1	
13	5.98	18/1004	FRONT BRAKE AND AIR LEVER ASSEMBLY <i>Not fitted to U.S. models</i>	1	
14	1.50	18/535	Brake lever <i>Not fitted to U.S. models</i>	1	
15	1.78	18/1014	Brake lever bracket <i>Not fitted to U.S. models</i>	1	
16	1.04	12/594 12/619	Control body ...	1	
17	.12	11/013	Screw ($\frac{7}{8}$ in. U.H.) ...	1	
18	.12	11/014	Screw ($\frac{9}{16}$ in. U.H.) ...	1	
19	.88	12/556	Lever ...	1	
20	.30	12/607	Bolt ...	1	
21	.46	12/606	Cap ...	1	
22	.16	12/033	Spring washer ...	1	
23	.12	18/087	Fulcrum screw ...	1	
24	.12	18/053	Self-locking nut ...	1	
25	.34	18/1005	Cable adjuster <i>Not fitted to U.S. models</i>	1	
26	.34	18/1006	Thumb nut <i>to U.S. models</i>	1	
27	NA	18/1000	CLUTCH LEVER ASSEMBLY <i>models</i>	1	
28	1.50	18/528	Clutch lever <i>Not fitted to U.S. models</i>	1	
29	1.78	18/1009	Clutch lever bracket <i>U.S. models</i>	1	
30	.34	12/595	Clamp ...	1	
31	.12	11/014	Screw ...	2	
32	.12	18/087	Fulcrum screw ...	1	
33	.12	18/053	Self-locking nut ...	1	
34	.34	18/1005	Cable adjuster <i>Not fitted to U.S. models</i>	1	
35	.34	18/1006	Thumb nut <i>U.S. models</i>	1	
36	3.95	31563	Horn push and dip switch ...	1	
37	1.00	54941009	Lead for horn push and dip switch ...	1	
38	.35	380459	Backing rubber ...	1	
39	.06	H1994	Screw ($\frac{1}{2}$ in. U.H.) ...	2	
40	2.50	H2142	Handlebar grip <i>Not supplied separately</i>	1	<i>Order use CD520</i>
41	9.18	18/978	FRONT BRAKE AND AIR LEVER ASSEMBLY (Ball-end)	1	
42	2.36	18/754	Brake lever (Ball-end) ...	1	
43	2.70	18/777 18/776	Brake lever bracket ...	1	
44	.58	18/838	Cable adjuster <i>Sold only as a unit</i>	1	
45	.58	18/839	Thumb nut <i>under part no. 18/838/839</i>	1	
46	5.70	18/952	CLUTCH LEVER ASSEMBLY (Ball-end) ...	1	
47	2.36	18/752	Clutch lever (Ball-end) ...	1	
48	2.70	18/773	Clutch lever bracket ...	1	

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
CONTROL CABLES				
	Suggested Retail Price			
1	2.64	D735T THROTTLE CABLE	1	T100C
1	2.64	D740T THROTTLE CABLE	2	T100R
2	.10	D101 Ferrule	3	
3	.10	D83 Nipple	1	
4	.54	D104 Adjuster	1	
5	.16	6/132A Ferrule	1	
6	.04	NS191 Nipple	1	
7	3.30	B560 FRONT BRAKE CABLE <i>Use D330T cable</i>	1	
7	3.30	B558 FRONT BRAKE CABLE <i>for both T100C and</i>	1	T100T, T100R T100R mod
8	.10	D103 Ferrule	2	
9	.10	D506 Nipple	1	
10	.44	W593 Fork end	1	
11	.36	WF32 Pivot pin... ..	1	
12	.10PK	$\frac{1}{8}$ in. x $\frac{1}{2}$ in. Split pin <i>C.P. 1/16 x 1/2</i>	1	
13	2.90	B566 CLUTCH CABLE <i>Not fitted to US models</i>	1	
13	2.90	B565 D 466T/500 AMERICAN CLUTCH CABLE	1	T100R, T100C
14	.10	D103 Ferrule	2	
15	.10	D506 Nipple	1	
16	.18	DS73 Nipple	1	
17	.12	XA69 Cable clip	As required	
18	.28	D343/7 Rubber cable clip	1	
19	NA	B738 THROTTLE CABLE <i>Not fitted</i>	1	
20	NA	D741 Cable, twistgrip to junction box <i>to</i>	1	
21	NA	D739 Cable, junction box to carburettor <i>US models</i>	2	
22	.10	D101 Ferrule	10	T100T
23	.54	D104 Adjuster assembly	3	
24	.10	D83 Nipple	1	
25	.04	NS191 Nipple	5	
26	2.28	244/104 Junction box	2	
27	2.20	B742 D742T AIR CONTROL CABLE	1	T90, T100S, T100C
28	7.36	D743 AIR CONTROL CABLE	1	T100T, T100R
29	2.40	D744T Lever to junction box	1	
30	1.44	D745T Junction box to carburettor	2	
31	2.28	B685 244/104 Junction box	1	
32	9.90	313/13 TWIN ROTOR TWIST GRIP	1	
33	2.40	313/020 Body, top half	1	
34	2.50	313/021 Body, bottom half... ..	1	
35	2.40	313/004 Rotor	1	
36	.12	18/084 Bolt	2	
37	.22	16/008 Friction spring	1	T100R
38	.22	210/007 Adjuster screw	1	
39	.22	210/008 Rotor stop	1	
40	.12	5/077 Nut	2	
41	2.50	H2425 Grip <i>Not available separately</i>	1	Order CD520 wit
42	.30	16/011 Cable stop	2	

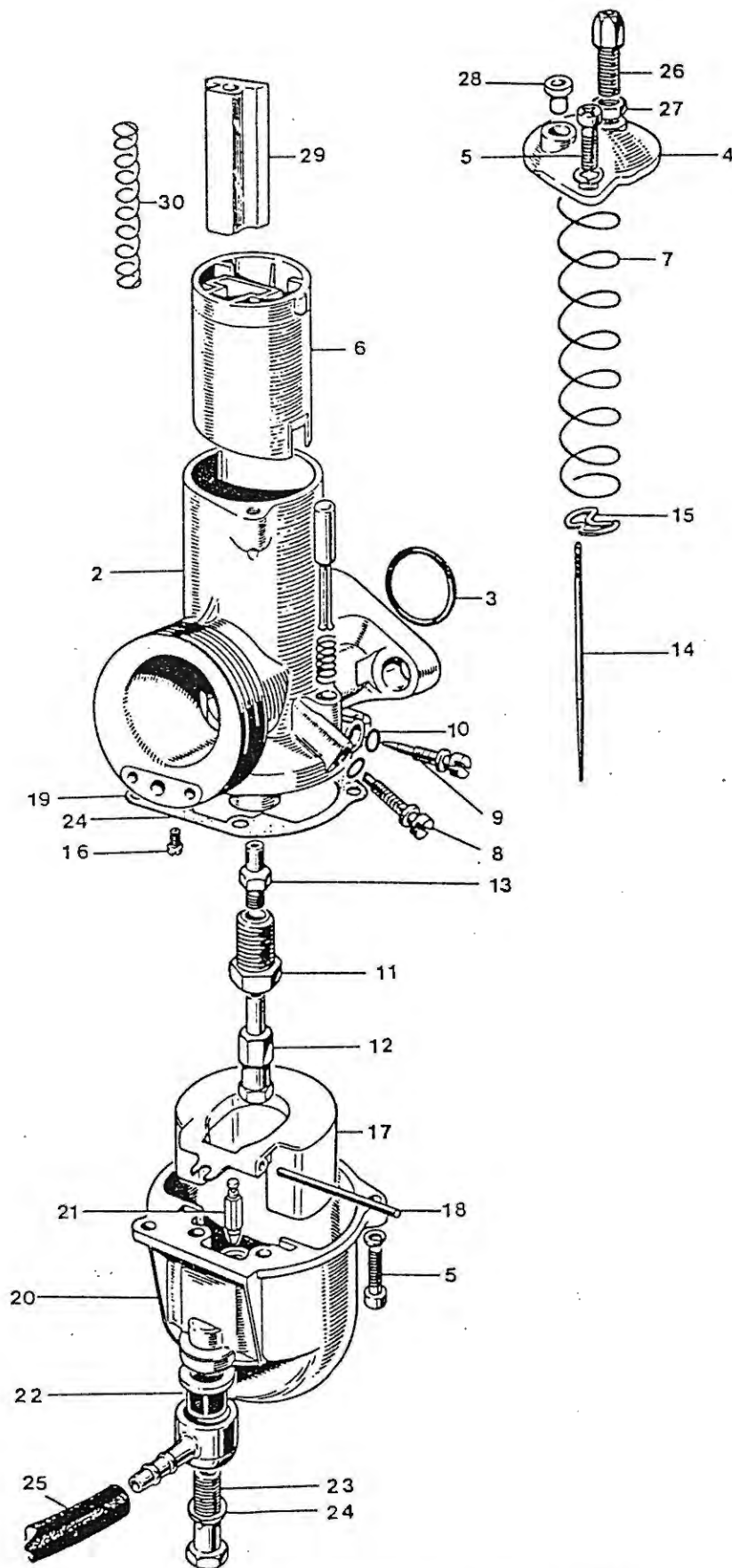


Fig. 29. CARBURETTER, T90, T100 AND T100C

CARBURETTER, T100S, T100 AND T100C

Suggested Retail Price	Part No.	DESCRIPTION	QUANTITY	REMARKS
1	NA R624/2	CARBURETTER <i>Not fitted to U.S. models</i>	1	T90
1	36.00 R626/8	CARBURETTER	1	T100S, T100C
2	NA As-above	Mixing chamber <i>Not supplied in U.S.</i>	1	T90
2	13.68 As-above R626/8B	Mixing chamber	1	T100S, T100C
3	.18 622/101	"O" ring seal	1	
4	NA 622/064	Mixing chamber top <i>Not fitted to U.S.</i>	1	<i>models</i>
4	1.60 622/097	Mixing chamber top	1	Available
5	.18 622/086	Screw	1	
6	3.18 622/060 -4	Throttle valve (3 1/2 cutaway)	1	
7	.28 622/061	Throttle return spring	1	
8	.28 622/077	Throttle stop screw	1	
9	.28 622/076	Air adjusting screw	1	
10	.12 622/082	"O" ring	1	
11	1.38 622/080	Jet holder	1	
12	.70 376/100 -200	Main jet (190)	1	
13	1.38 622/079 -100	Needle jet (-106)	1	
14	.90 622/063	Needle	1	
15	.24 622/067	Needle clip	1	
16	.58 424/026	Pilot jet (20) <i>not fitted to late</i>	1	
17	2.40 622/069	Float	1	
18	.18 622/071	Float spindle	1	
19	.04 622/073	Joint washer	1	
20	4.80 622/050	Float chamber	1	
21	.78 622/068	Needle	1	
22	.36 376/093	Filter	1	
23	.48 622/078	Banjo bolt	1	
24	.10 376/092	Fibre washer	1	
25	NA F9268	Petrol pipe	1	T90, T100S
25	5.08 F9271	Petrol pipe <i>Not fitted to U.S. models</i>	1	T100C
26	.30 4/035	Cable adjuster	1	Available
27	.12 5/077	Nut	1	Available
28	.16 6/132A	Ferrule	2	
29	1.50 622/062	Air slide	1	
30	.18 622/065	Air slide spring	1	

376/066 air intake tube (std.). Available
 376/143 air intake tube (2-3/4"). Available
 622/089 tickler pin
 14/032 tickler spring
 376/139 double banjo gas line fitting
 available.

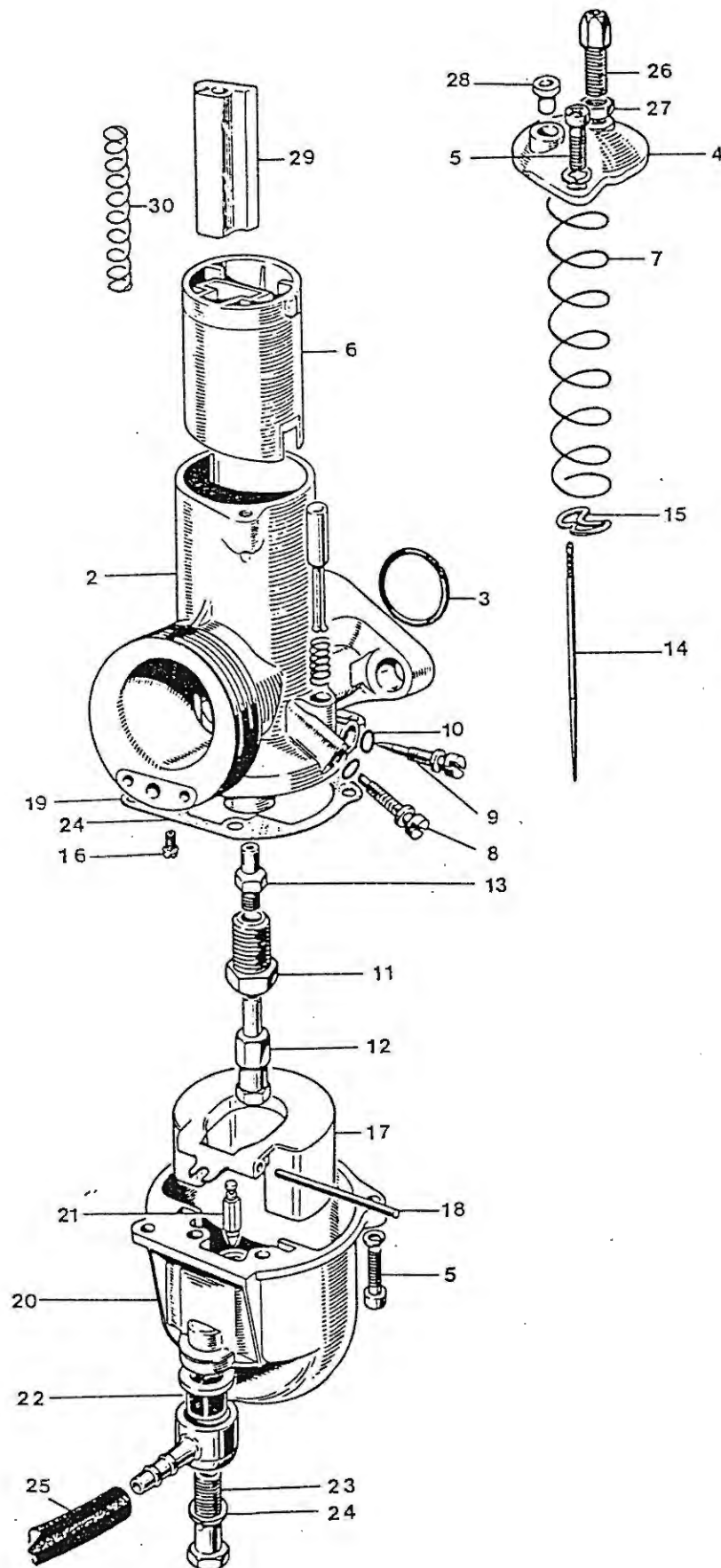


Fig. 30. CARBURETTER, T100T AND T100R

CARBURETTER, T100T AND T100R

376/066 air intake tube (Std.). Available.
376/143 air intake tube (2-3/4"). Available
622/089 tickler pin
14/032 tickler spring
376/139 double bang gas line fitting available

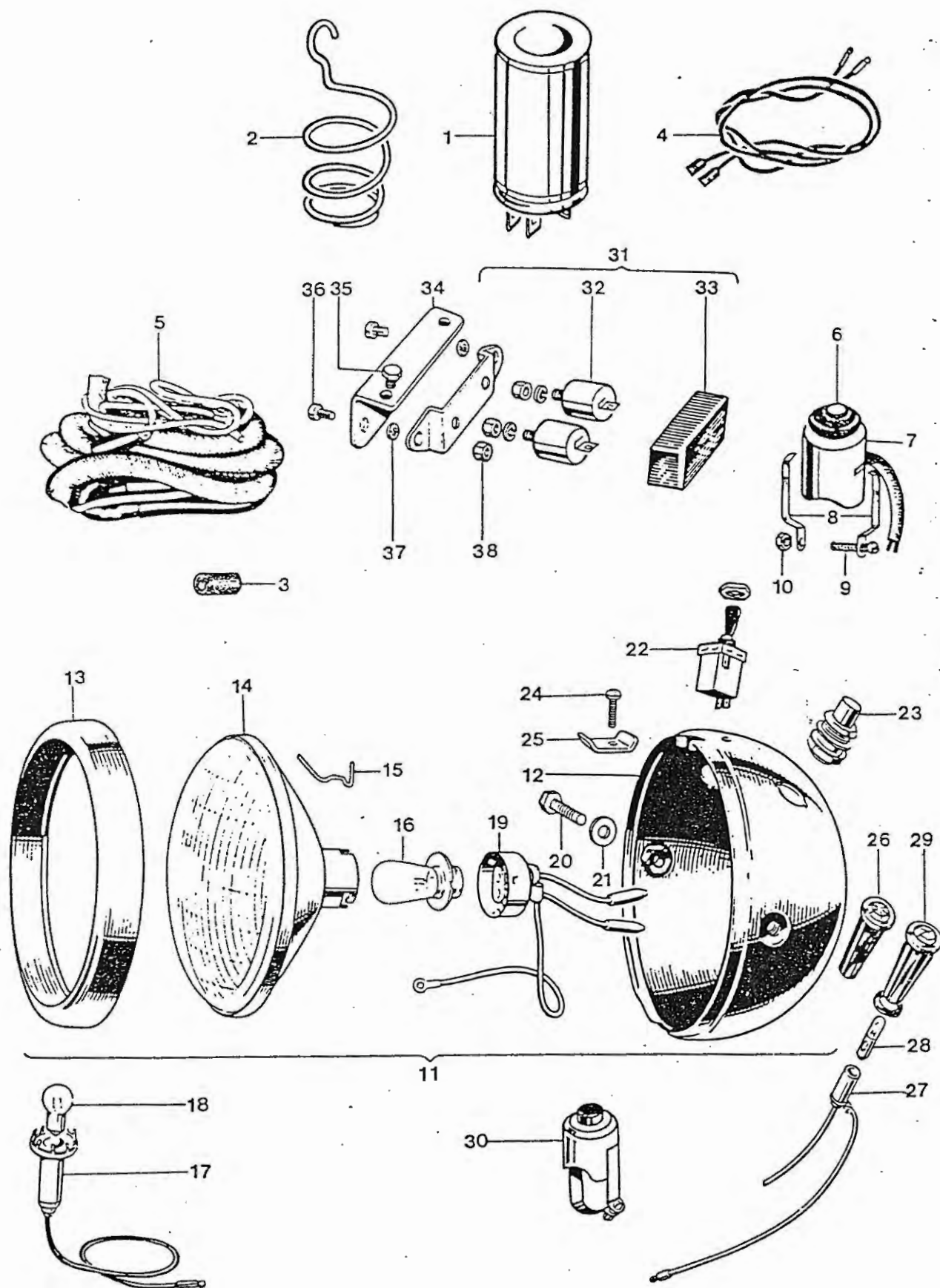


Fig. 31. IGNITION CAPACITOR AND T100C HEADLAMP

IGNITION CAPACITOR AND T100C HEADLAMP

	Suggested Retail Price								
1	5.05	54170009	Ignition capacitor (type 2MC)	...	...	...	...	Available	
2	1.80	54483156	Capacitor mounting spring	...	...	...	...	Available	
3	.18	F9274	Cap, wiring harness terminal	...	...	...	...	Available	
4	1.60	54953455	Sub harness--to connect capacitor	...	...	...	...	Available	T100R
5	27.95	54953440	Wiring harness ...	...	...	...	...	(Standard on T100C)	
6	3.30	35835	Kill-button, type 151SA	...	...	...	...	1	
7	.80	H2259	Cup ...	...	...	...	...	1	
8	.18	H2034	Clip ...	...	...	...	...	2	
9	.12	H687	Bolt ($\frac{3}{8}$ in. U.H.)	...	...	...	...	1	
10	.04	H745	Nut ...	...	...	...	...	1	
11	52.50	59882	HEADLAMP ASSEMBLY, MCH 66	...	...	...	...	1	
12	13.65	54524000	Shell only	...	...	...	...	1	
13	3.55	534343	Rim ...	...	...	...	...	1	
14	5.65	516828	Light unit	...	...	...	...	1	
15	.30PK	504665	Fixing wire...	...	...	...	...	6	
16	1.70	446	Bulb (50/40.W. Vertical Dip, Pre-focus)	...	...	...	...	1	
17	.55	554710	Bulb holder-pilot	...	...	...	...	1	
18	.30	989	Bulb (3W. M.C.C.)	...	...	...	...	1	
19	1.80	54520540	Adaptor c/w leads	...	...	...	...	1	
20	.75	112201	Bolt	...	...	...	...	2	
21	.60PK	137498	Washer	...	...	...	...	2	
22	3.15	35710	Lighting switch	...	...	...	...	1	
23	4.90	31620	Dip switch	...	...	...	...	1	
24	.60PK	144921	Screw	...	...	...	...	1	
25	1.30PK	55408 <i>554408</i>	Plate	...	...	...	...	1	
26	.75	38189	Warning light, Red	...	...	...	...	1	
27	.75	54945043	Warning bulbholder	...	...	...	...	1	
28	.45	281	Bulb (2W. BA7S)	...	...	...	...	2	
29	.75	38191	Warning light, Green	...	...	...	...	1	
30	1.54	D552 <i>D553</i>	Horn push, Clear Hooters No. 10 <i>66</i>	...	...	...	...	1	

CONDENSER PACK - ALL MODELS

31		47638	Condenser pack 2CP	...	...	...	...	1	
32	1.80	54418527 <i>54420125</i>	Condenser	...	...	...	...	2	
33	.50	54418528	Cover	...	...	...	...	1	
34	.28	F8082	Condenser pack bracket	...	...	...	...	1	
35	.12	F4771	Bolt, bracket to frame	...	...	...	...	2	
36	.04	S683	Bolt, condenser pack to bracket	...	...	...	...	2 <i>2</i>	
37	.04	GS299	Spring washer	...	...	...	...	2 <i>2</i>	
38	.10	F3799	Nut	...	...	...	...	2	

153631 nut for 35710 switch
314540 nut for 31620 switch
54418526 condenser base plate

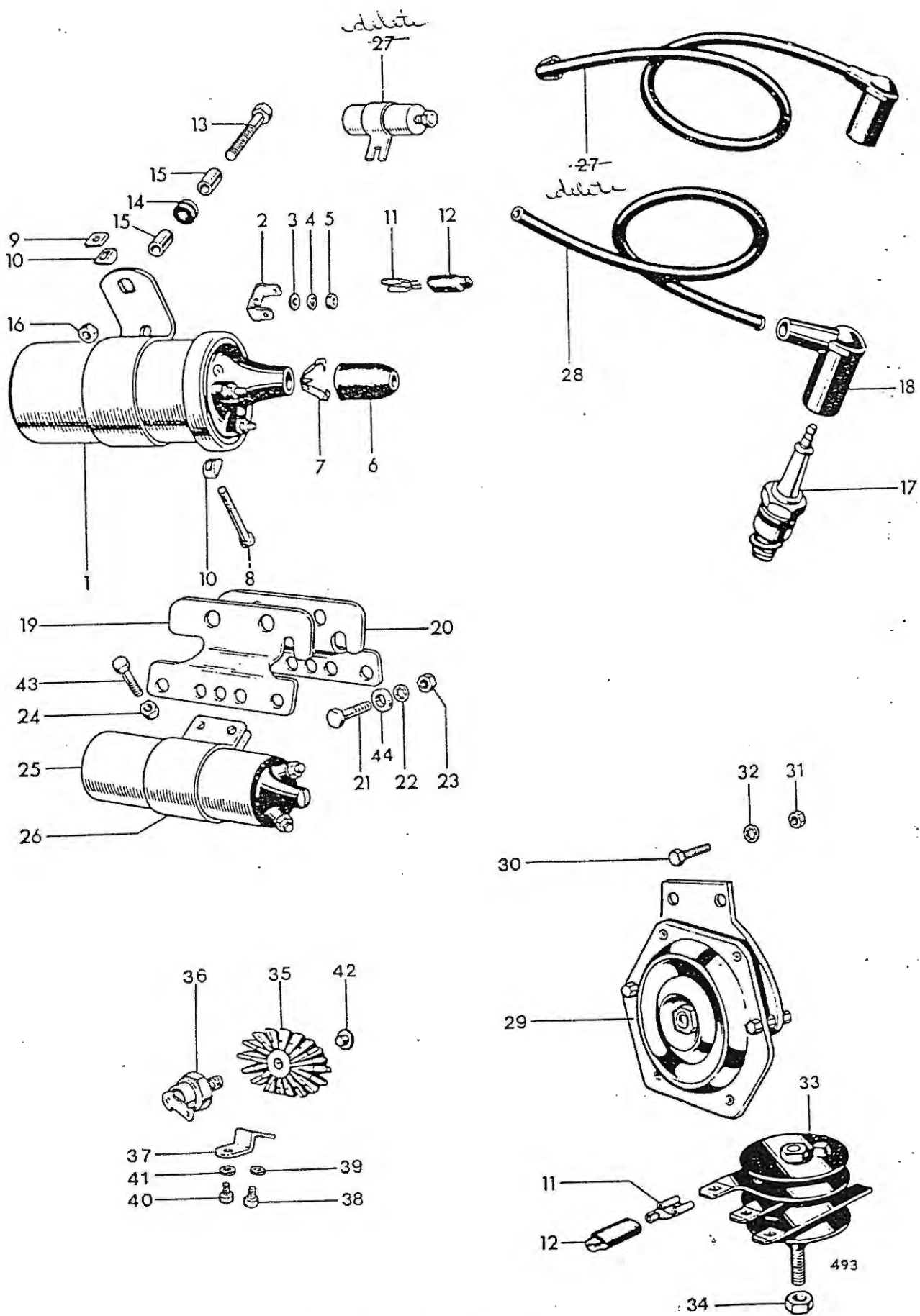


Fig. 32. IGNITION COILS, HORN, RECTIFIER AND ZENER DIODE

IGNITION COILS, HORN, RECTIFIER AND ZENER DIODE

1	6.75	45410-	IGNITION COIL, Type MA12 <i>Not fitted to 1968</i>	2	US models
2	1.05PK	54190108	Lucar terminal ...	4	
3	.35PK	131023	Plain washer (E2351) <i>Parts available</i>	4	T90, T100S and T100T
4	.50PK	188330	Serrated washer (GS299) <i>under either</i>	4	
5	.35PK	166043	Nut (F3799) <i>number given</i>	4	
6	1.15PK	421554	Rubber grommet ...	2	
7	1.40PK	421863	Cable clip ... <i>Parts not used</i>	2	
8	NA	100104	Screw <i>on 1968 U.S. models</i>	2	
9	.70PK	169160	Square nut	2	
10	.45PK	422369	"D" washer	4	As required
11	.60PK	54942078	Lucar connector	...	
12	.35PK	54190042	Insulating cover...	...	As required
13	.18	F3809	Bolt (1 1/4 in. U.H.) <i>Parts not used</i>	2	T100R, T100C
14	.18	F5466	Rubber grommet <i>on 1968 U.S. models</i>	2	
15	.12	F5467	Distance piece ...	4	
16	.12	E3290	Self-locking nut	2	
17	—	—	Spark plug (Champion N4)	2	
18	.24	D262 D105T	Plug cover <i>sparky</i>	2	
19	.44	F7182	Left coil bracket	1	
20	.44	F7331	Right coil bracket	1	T100R
21	.18	F2335	Bolt (1 1/4 in. U.H.)	2	
22	.06	S26-3	Spring washer	2	
23	.10	S1-51	Nut	2	
24	.06	F879	Nut	6	
25	13.75	E6388	Ignition coil, Siba 32,000	2	
26	.50	E6389	Clip, Siba 32,000/1	2	
27	NA	54937976	H.T. lead complete (resistive)	2	T100R
28	NA	842483	H.T. lead (7 mm. cable)	2	
29	9.24	27899 F7552	Horn, type Clearhooter	1	49345/TRI.
30	.12	F4771	Screw (3/8 in. U.H.)	2	
31	.10	F3799	Nut	3	under part number
32	.04	GS299	Serrated washer	3	
33	11.55	49072	Rectifier, type 2DS 506	1	under part number
34	.18	F5338	Nut (456-596) <i>not stocked. Order F5338.</i>	1	
35	7.36	H2237	Heat sink	1	under part number
36	11.25	49345	Zener diode <i>U.S. made diode available</i>	1	
37	.18	H2236	Heat sink bracket	1	under part number
38	.44	14-6102/001	Bolt	1	
39	.06	S26/2 S26-2	Washer	1	under part number
40	.16	14-0113/001	Bolt, bracket to fork lug	1	
41	.06	S26/3 S26-3	Washer	1	under part number
42	.10	H2275	Plug, heatsink	1	
43	.12	F1369	Bolt (5/8 in. U.H.)	4	under part number
44	.06	F2184	Distance piece	1	

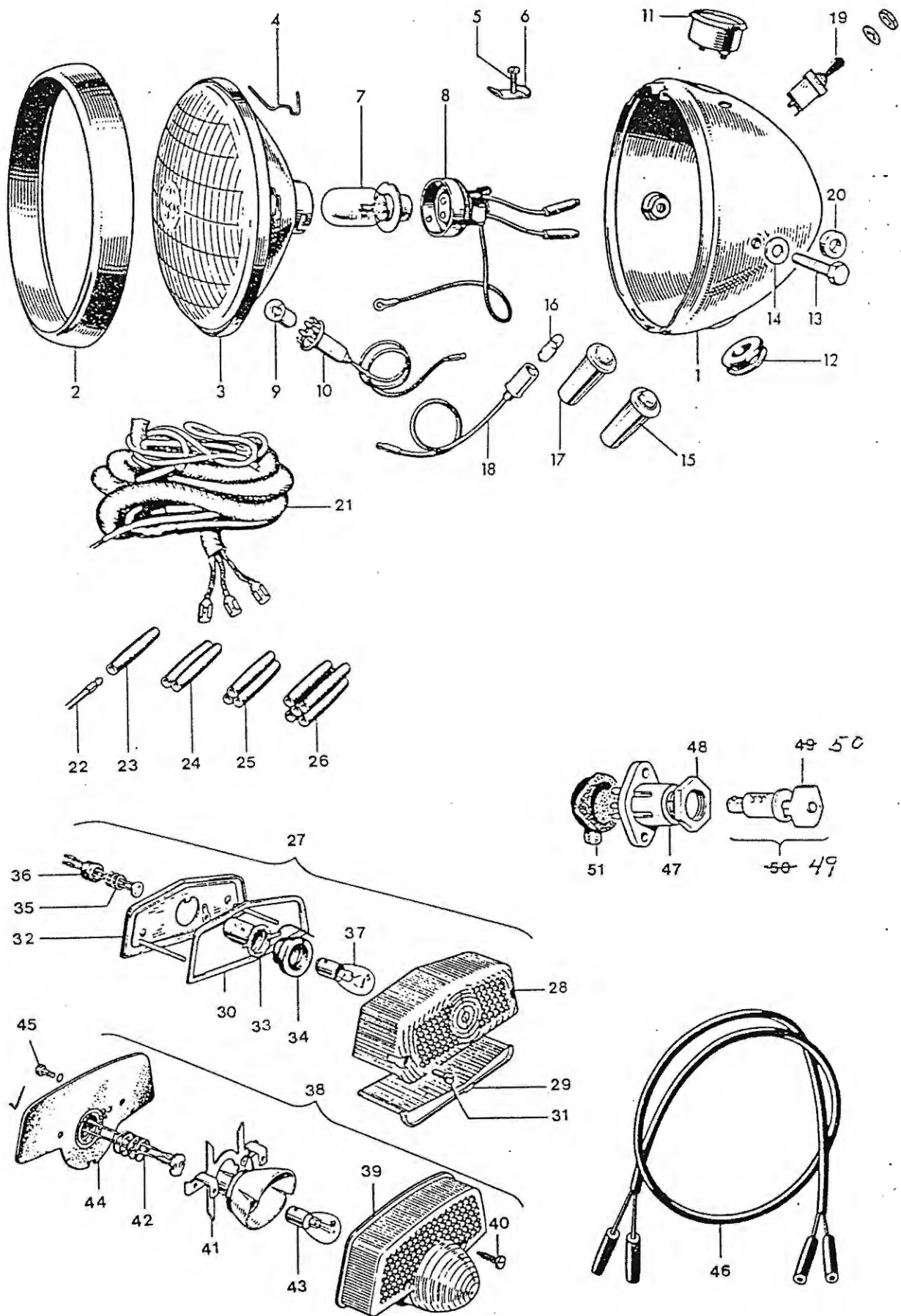


Fig. 33. HEADLAMP, WIRING HARNESS, SWITCHES AND TAIL LAMP

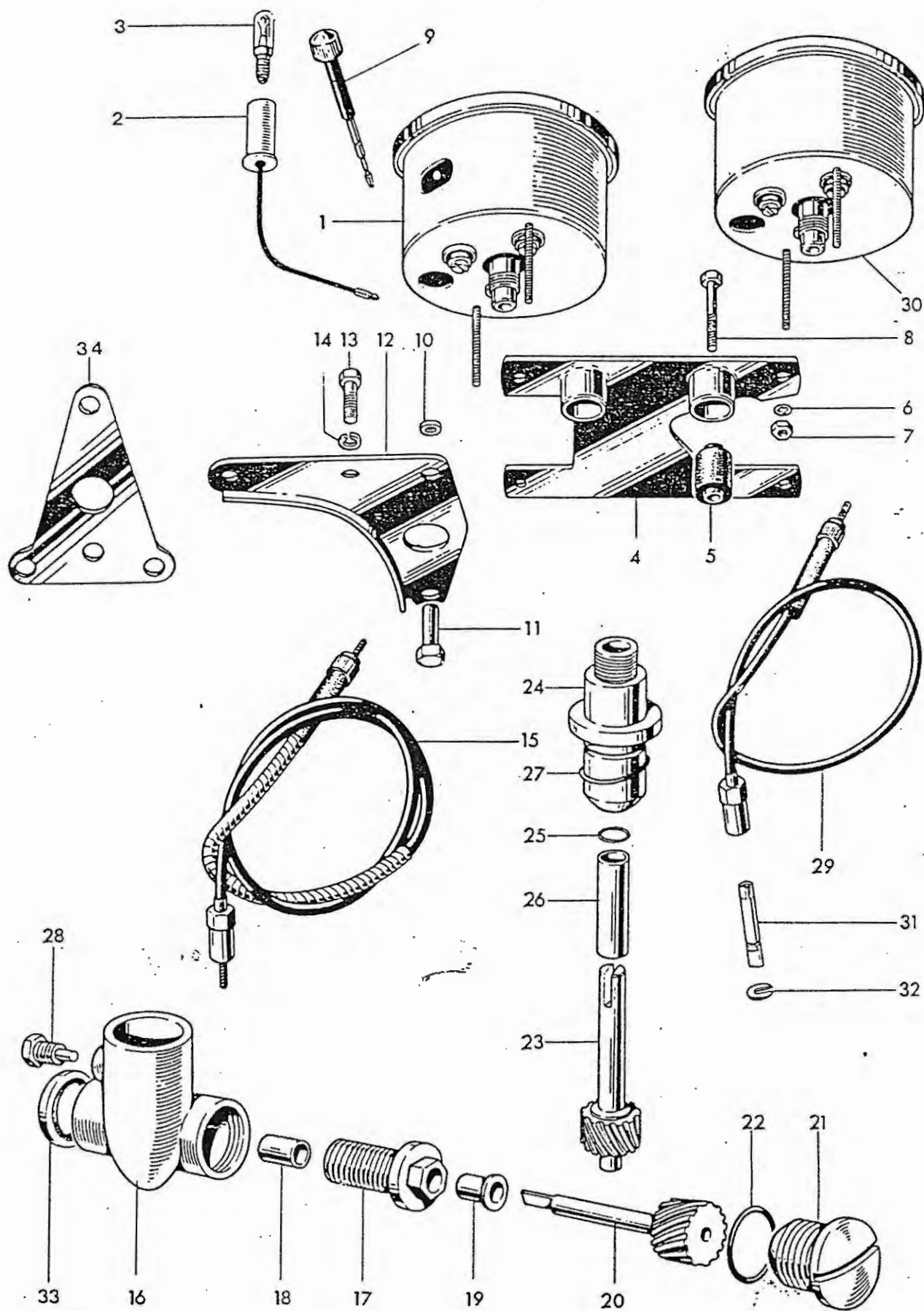


Fig. 34. SPEEDOMETER AND TACHOMETER

SPEEDOMETER AND TACHOMETER

	Suggested Retail Price	SPEEDOMETER AND TACHOMETER									
1	22.80T SSM5001/00	Speedometer head MPH	<i>fitted to both T100C</i>							T90, T100S+T100R model	
1.	NA SSM5001/01	Speedometer head KPH	<i>Not fitted to U.S. models</i>							Alternative	
2	.80 554734	Bulb holder	...	...	...	...	...	...	1		
3	.30 987	Bulb, 3.W. M.E.S.	...	...	...	...	...	...	1		
4	3.86 H1946	MOUNTING BRACKET	...	...	...	...	...	...	1	} T100R	
5	.70 H1929	Metalastik bush	...	...	...	...	...	...	2		
6	.04 30-282-014-11	Washer	...	...	...	...	...	...	2		
7	.04 30-276-037-11	Nut	...	...	...	...	...	...	2		
8	.18 S590	Bolt ($1\frac{3}{16}$ in. U.H.)	...	...	...	...	...	...	2		
9	.44 41-148-203-10	Trip control	...	...	...	...	...	...	1	} T100S, T100C and T100T <i>see Ref. No. 34</i>	
10	.28 H1702	Distance piece	...	...	...	...	...	...	2		
11	.12 H1701	Sleeve nut	...	...	...	...	...	...	2		
12	.80 H1668	Bracket	<i>Not fitted to 1968 U.S. models</i>								1
13	.10 14-0101/001	Bolt ($\frac{1}{2}$ in. U.H.)	...	...	...	...	...	...	2		
14	.06 S26-2	Spring washer	...	...	...	...	...	...	2		
15	6.90 D692	Speedometer cable (63 ins. long)	...	...	...	...	...	...	1	Smiths DF9110 00	
16	21.88 E5755	TACHOMETER GEARBOX (Body E5757)	...	...	...	...	...	...	1	} T100R	
17	3.50 E5153	Securing screw	...	...	...	...	...	...	1		
18	NA E5456	Bush	<i>Not available</i>								1
19	NA E5455	Flanged bush	<i>Not available</i>								1
20	4.56 E5157	Driving gear	...	...	...	...	...	...	1		
21	1.06 E5759	End cap	...	...	...	...	...	...	1		
22	.36 E6300	"O" ring	...	...	...	...	...	...	1		
23	4.90 E5578	Driven gear	...	...	...	...	...	...	1		
24	2.80 E6122	Driven gear housing	...	...	...	...	...	...	1		
25	.28 E6299	"O" ring	...	...	...	...	...	...	1		
26	NA E6124	Bush	<i>Not available</i>							1	
27	.18 E3309	"O" ring	...	...	...	...	...	...	1		
28	.28 E5881	Set screw	...	...	...	...	...	...	1		
29	6.90 D578	Tachometer cable	...	...	...	...	...	...	1		
30	20.25T RSM3003/01	Tachometer	...	...	...	...	...	...	1		
31	.52 31-371-398	Spade	...	...	...	...	...	...	1		
32	.10 D494	Circlip	...	...	...	...	...	...	1		
33	.28 E6961 E7351	Sealing washer	...	...	...	...	...	...	1		
34	.54 H2138	Mounting bracket	...	...	...	...	...	...	1	T100C	

D692W inner speedometer cable

D578W inner tachometer cable

31-315-135 brass fittings for instruments at
cable connection.

UDO Enduro speedometers are available for all 1968 "C" Range models, under (1) CD430 speedometer, and (1) CD431 speedometer cable.

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