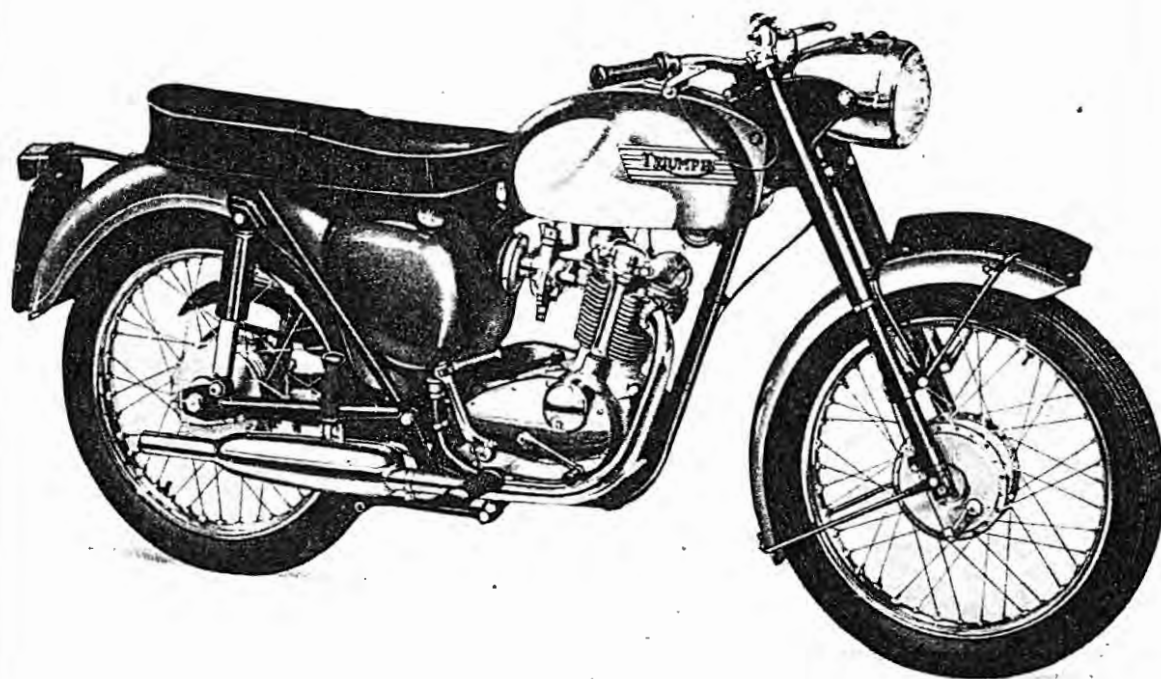




## **REPLACEMENT PARTS CATALOGUE**



**BANTAM CUB 200 c.c.**

**SUPER CUB 200 c.c.**



# REPLACEMENT PARTS CATALOGUE

TIGER CUB MODELS

BANTAM CUB

SUPER CUB

TRIUMPH ENGINEERING COMPANY LIMITED  
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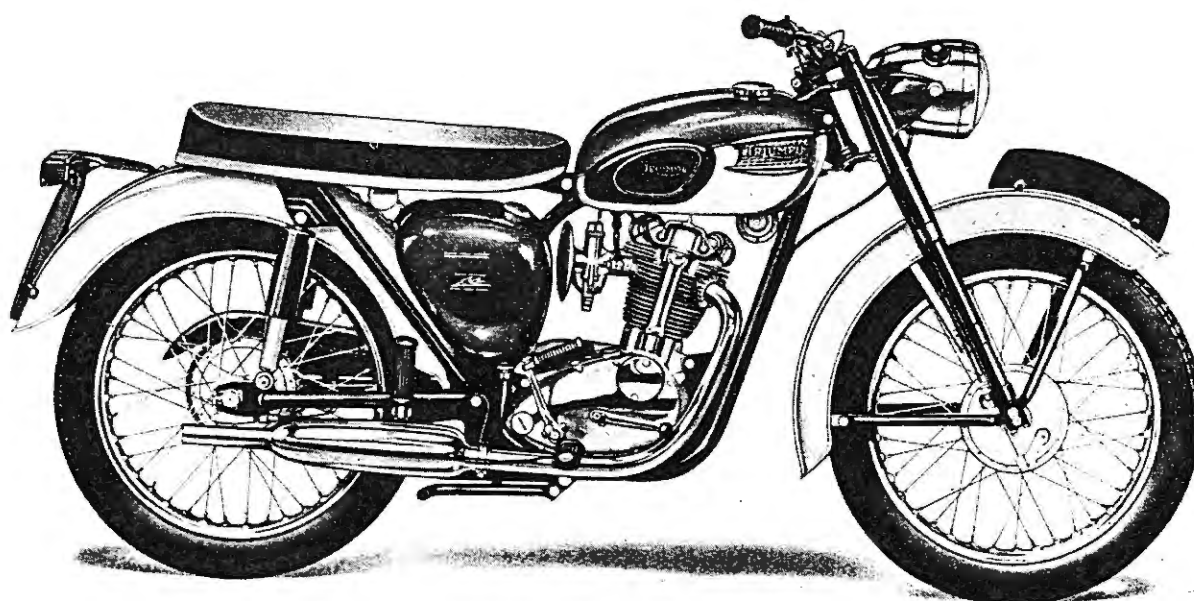
## TRIUMPH GUARANTEE

1. In this Guarantee the word "machine" refers to the motor cycle, scooter, motor cycle combination or sidecar as the case may be, purchased by the Purchaser.
2. In order to obtain the benefit of this Guarantee, the Purchaser must have correctly completed the registration form and returned it to us within fourteen days of the purchase.
3. We will supply, free of charge, a new part in exchange for, or, if we consider repair sufficient, will repair free of charge any part proved within six months of the date of purchase of any new machine, (three months overseas) or within three months of its renewal or repair in the case of a part already renewed or repaired, to be defective by reason of our faulty workmanship or materials. We do not undertake to bear the cost of fitting such new or repaired part or accessory.
4. Any part considered to be defective must be sent to our Works, carriage paid, accompanied by the following information:—
  - (a) Name of purchaser and his address;
  - (b) Date of purchase of machine;
  - (c) Name of dealer from whom the purchase was made;
  - (d) Engine number and model.
5. This Guarantee shall not extend to defects or damage appearing after misuse, neglect, abnormal stress or strain, or the incorporation or affixing of unsuitable attachments or parts and in particular:—
  - (a) Hiring out;
  - (b) Racing and Competitions;
  - (c) Adaptation or alteration of any part or parts after leaving our Works;
  - (d) The attaching of a sidecar in a manner not approved by us or to an unsuitable motor cycle.

This Guarantee shall not extend to machines whose trade mark, name or manufacturing number has been altered or removed, or in which has been used any part not supplied or approved by us, or to tyres, saddles, chains, speedometers, revolution counters and electrical equipment or to parts supplied to the order of the Purchaser and different from our standard specification.
6. Our liability and that of our dealer who sells the machine, shall be limited to that set out in this guarantee, and no other claims including claims for consequential damage or injury to person or property, shall be admissible. All other conditions and warranties statutory or otherwise and whether express or implied are hereby excluded and no guarantee other than that expressly herein contained applies to the machine to which this Guarantee relates or any accessory or part thereof.
7. We reserve the right to modify or deviate from the Published Specification without notice.

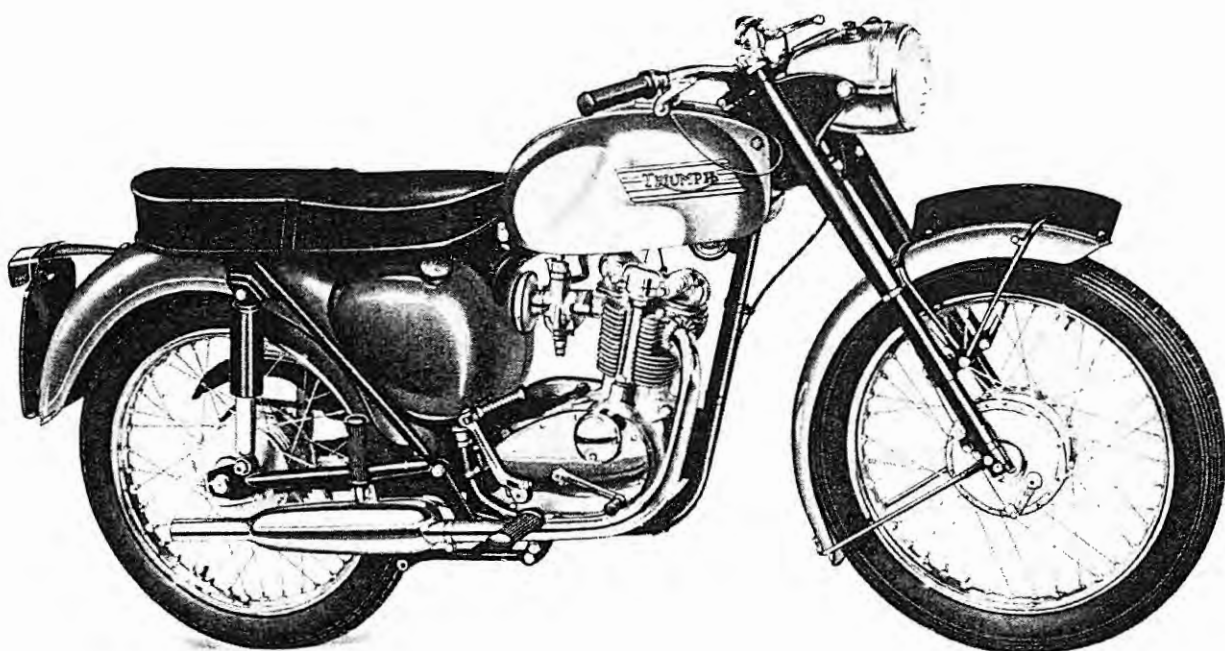
## REPAIRS GUARANTEE

1. Whilst the highest standard of workmanship and materials is aimed at, we cannot accept liability for any defects appearing more than three months after the machine, assembly or component has left our Works after being repaired.
2. We will repair or replace at our option free of charge any defective work, materials or parts relating to the repairs carried out by us appearing within that time but shall not be under any further or other liability for any other loss or damage whether direct or consequential and our liability shall be limited to the cost of so making good. We do not undertake to bear the cost of fitting any replacement or repaired part.
3. We do not accept liability in respect of parts of proprietary manufacture, e.g. tyres, saddles, chains, speedometers, revolution counters and electrical equipment which may be used by us in effecting a repair. All other conditions and warranties statutory or otherwise express or implied are hereby excluded.



### BANTAM CUB TECHNICAL DATA

|                      |     |     |                         |     |     |     |     |     |                                                          |
|----------------------|-----|-----|-------------------------|-----|-----|-----|-----|-----|----------------------------------------------------------|
| Bore and stroke...   | ... | ... | ...                     | ... | ... | ... | ... | ... | 63 x 64 mm.<br>2.480 x 2.520 ins.                        |
| Capacity ...         | ... | ... | ...                     | ... | ... | ... | ... | ... | 199 c.c. (12 cu. ins.)                                   |
| Compression ratio    | ... | ... | ...                     | ... | ... | ... | ... | ... | 7 : 1                                                    |
| Sparking plug        | ... | ... | ...                     | ... | ... | ... | ... | ... | Champion L7                                              |
| Carburetter          | ... | ... | ...                     | ... | ... | ... | ... | ... | Amal Monobloc                                            |
|                      |     |     | Choke size              | ... | ... | ... | ... | ... | $\frac{3}{8}$ in.                                        |
|                      |     |     | Main jet                | ... | ... | ... | ... | ... | 90                                                       |
|                      |     |     | Needle jet              | ... | ... | ... | ... | ... | .105T                                                    |
|                      |     |     | Needle                  | ... | ... | ... | ... | ... | Type B                                                   |
|                      |     |     | Throttle valve          | ... | ... | ... | ... | ... | $375/3\frac{1}{2}$                                       |
|                      |     |     | Pilot jet               | ... | ... | ... | ... | ... | 25                                                       |
| Gearbox sprocket     | ... | ... | ...                     | ... | ... | ... | ... | ... | 17 teeth                                                 |
| Final Drive Sprocket | ... | ... | ...                     | ... | ... | ... | ... | ... | 47 teeth                                                 |
| Chains               | ... | ... | Front                   | ... | ... | ... | ... | ... | $\frac{3}{8}$ in. x $\frac{7}{32}$ in. Duplex x 62 links |
|                      |     |     | Rear                    | ... | ... | ... | ... | ... | $\frac{1}{2}$ in. x $\frac{3}{16}$ in. x 115 links       |
| Capacities           | ... | ... | Fuel tank               | ... | ... | ... | ... | ... | 2 galls. (9 litres)                                      |
|                      |     |     | Oil tank                | ... | ... | ... | ... | ... | 4 pints (2.25 litres)                                    |
|                      |     |     | Gearbox                 | ... | ... | ... | ... | ... | $\frac{1}{3}$ pint (190 c.c.)                            |
|                      |     |     | Primary chaincase       | ... | ... | ... | ... | ... | $\frac{1}{3}$ pint (190 c.c.)                            |
|                      |     |     | Front forks (each leg)  | ... | ... | ... | ... | ... | $\frac{1}{8}$ pint (75 c.c.)                             |
| Brakes               | ... | ... | Front and rear diameter | ... | ... | ... | ... | ... | $5\frac{1}{2}$ in. (13.97 cm.)                           |
| Tyre size            | ... | ... | Front                   | ... | ... | ... | ... | ... | 3.00 x 18                                                |
|                      |     |     | Rear                    | ... | ... | ... | ... | ... | 3.00 x 18                                                |



### SUPER CUB TECHNICAL DATA

|                      |     |     |                         |     |     |     |     |     |     |                                                          |
|----------------------|-----|-----|-------------------------|-----|-----|-----|-----|-----|-----|----------------------------------------------------------|
| Bore and stroke...   | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | 63 x 64 mm.<br>2.480 x 2.520 ins.                        |
| Capacity ...         | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | 199 c.c. (12 cu. ins.)                                   |
| Compression ratio    | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | 7 : 1                                                    |
| Sparking plug        | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | Champion L7                                              |
| Carburetter          | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | Amal Monobloc                                            |
|                      |     |     | Choke size              | ... | ... | ... | ... | ... | ... | $\frac{3}{8}$ in.                                        |
|                      |     |     | Main jet                | ... | ... | ... | ... | ... | ... | 90                                                       |
|                      |     |     | Needle jet              | ... | ... | ... | ... | ... | ... | .105T                                                    |
|                      |     |     | Needle                  | ... | ... | ... | ... | ... | ... | Type B                                                   |
|                      |     |     | Throttle valve          | ... | ... | ... | ... | ... | ... | 376/3 $\frac{1}{2}$                                      |
|                      |     |     | Pilot jet               | ... | ... | ... | ... | ... | ... | 25                                                       |
| Gearbox sprocket     | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | 17 teeth                                                 |
| Final Drive Sprocket | ... | ... | ...                     | ... | ... | ... | ... | ... | ... | 47 teeth                                                 |
| Chains               | ... | ... | Front                   | ... | ... | ... | ... | ... | ... | $\frac{3}{8}$ in. x $\frac{7}{32}$ in. Duplex x 62 links |
|                      |     |     | Rear                    | ... | ... | ... | ... | ... | ... | $\frac{1}{2}$ in. x $\frac{3}{16}$ in. x 115 links       |
| Capacities           | ... | ... | Fuel tank               | ... | ... | ... | ... | ... | ... | 3 galls. (13.5 litres)                                   |
|                      |     |     | Oil tank                | ... | ... | ... | ... | ... | ... | 4 pints (2.25 litres)                                    |
|                      |     |     | Gearbox                 | ... | ... | ... | ... | ... | ... | $\frac{1}{3}$ pint (190 c.c.)                            |
|                      |     |     | Primary chaincase       | ... | ... | ... | ... | ... | ... | $\frac{1}{3}$ pint (190 c.c.)                            |
|                      |     |     | Front forks (each leg)  | ... | ... | ... | ... | ... | ... | $\frac{1}{8}$ pint (75 c.c.)                             |
| Brakes               | ... | ... | Front and rear diameter | ... | ... | ... | ... | ... | ... | 5 $\frac{1}{2}$ in. (13.97 cm.)                          |
| Tyre size            | ... | ... | Front                   | ... | ... | ... | ... | ... | ... | 3.00 x 18                                                |
|                      |     |     | Rear                    | ... | ... | ... | ... | ... | ... | 3.00 x 18                                                |

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# TRIUMPH SPARES

**HOW TO ORDER.** Every part is indicated by number, and this should be quoted together with the description. In order to assist customers, dimensions have been given in many cases where parts are similar. Parts where possible have been listed in order of assembly and a number of the illustrations show the assembly order also. With these aids there should be no difficulty in identifying the parts you require. **Always head your order with the engine number, stamped on the front engine lug, together with the prefix letters.**

**WHERE TO OBTAIN.** Triumph Spare Parts can only be obtained from an authorised Triumph Dealer, and we recommend our customers to place their orders with the Triumph Dealer in their district. When parts not usually asked for are required, and for which the Dealer may have to write or obtain specially, the postage or carriage incurred becomes payable.

**Triumph Spares are not supplied to private owners direct from the factory. A list of authorised dealers who stock Triumph spares is available from the factory. If difficulty is experienced in obtaining the required parts, the matter should be taken up directly with the Triumph Spares Department.**

Customers are warned against the risk incurred by purchasing parts that are not of genuine Triumph manufacture. This risk is eliminated if parts are ordered as instructed from recognised Dealers.

**PATTERNS AND PARTS FOR REPAIR.** It is not necessary to send patterns if the part number is quoted. The sending of patterns often delays the order as parcel post or rail takes longer than letter post.

Parts sent to Coventry for repair, replacement, or as patterns should bear the sender's name and address and clear instructions should accompany the parts. In your own interest send a copy of the advice note under separate cover. All parts must be forwarded carriage paid and care should be taken to ensure that all remittances are sent separately and not enclosed with the parts. Fragile units such as cylinders, etc., should always be boxed to avoid damage in transit. Complete machines should have all fittings such as windscreens, driving mirrors, tools, etc., removed by the sender before despatch, as it is impossible for us to accept responsibility in the event of loss in transit. We are always pleased to give estimates for overhauling and repairs, but should an estimate not be accepted, a charge will be made covering cost of dismantling and re-assembling, if carried out.

Communications relating to Parts should be addressed to the SPARES DEPARTMENT and for repairs, guarantee claims and technical advice to the SERVICE DEPARTMENT, Triumph Engineering Co. Ltd., Meriden Works, Allesley, Coventry. In order to facilitate quick reference, the quoting of any number, invoice number or reference from previous communications is essential. Accessories not of our manufacture should be sent direct to the actual makers, whose names and addresses appear below.

## PROPRIETARY GROUP

Ancillary equipment which is fitted to our motor cycles is of the highest quality and is guaranteed by the manufacturers and not by ourselves. Any repairs or claims should be directed to the actual makers or their local agents who will always give owners every possible assistance. The following are the addresses of the various manufacturers:—

### **CARBURETTORS.**

Messrs. Amal Ltd.,  
Holdford Road, Witton, Birmingham, 6.

### **CHAINS.**

Renold Chains Ltd.,  
Wythenshawe, Manchester.

### **ELECTRICAL EQUIPMENT.**

Messrs. J. Lucas Ltd.,  
Gt. Hampton Street, Birmingham, 18.

### **TYRES.**

Dunlop Rubber Co. Ltd.,  
Fort Dunlop,  
Birmingham, 24.

The Avon India Rubber Co. Ltd.,  
Melksham,  
Wiltshire.

### **SPARKING PLUGS.**

Champion Sparking Plug Co. Ltd.,  
Feltham, Middlesex.

### **SPEEDOMETERS.**

Messrs. Smiths Industries Ltd.,  
Cricklewood Works, London, N.W.2.

### **SUSPENSION UNITS.**

Messrs. Girling Ltd.,  
Birmingham Road, West Bromwich, Staffs.

## HOW TO USE THIS PARTS CATALOGUE

Consult the indices on Page 5 and 6 for the parts or group of parts which you wish to locate. When you have located the parts on the illustration check the reference number on the facing page and make sure from the end column that the part you have located does apply to your machine.

List the quantities required as single units; do not ask for "2 pairs" or "3 dozen".

In case of painted items always state the colour required. Painted parts are available only in the colours or alternatives specified for that model of that particular year.

| <i>Colour</i>   | <i>Suffix letter to Part No.</i> |
|-----------------|----------------------------------|
| Black           | W.                               |
| Perrivale Blue  | OO                               |
| White           | O                                |
| Firecracker Red | FR                               |

Paint is available also in all colours in  $9\frac{3}{4}$  oz. Aerosol cans or 1 gallon tins.

## SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY EITHER CONTACTING YOUR DEALER OR APPLYING DIRECT TO THE TRIUMPH SERVICE DEPARTMENT. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASE THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

## WORKSHOP TOOLS

|       |                                   |
|-------|-----------------------------------|
| Z 135 | Distributor gear extractor        |
| Z 139 | Timing pinion extractor           |
| D 485 | Contact breaker extractor         |
| D 486 | Contact breaker reassembly pilot  |
| D 400 | Clutch extractor                  |
| D 538 | Flywheel tool                     |
| D 526 | Crankshaft bearing extractor tool |

## CARTON PACK LIST

The following sub-assemblies are supplied in carton packs under the C.P. part number stated. The contents of these carton packs are preserved and will not deteriorate under adverse conditions.

| Part No.                  | Contents                         |
|---------------------------|----------------------------------|
| <b>Brake linings</b>      |                                  |
| C.P. 128                  | 2 W978 Brake linings             |
|                           | 14 W979 Rivets                   |
| <b>Piston</b>             |                                  |
| C.P. 141                  | 1 E3358 Piston, C.R. 7 : 1       |
|                           | 1 E656 Compression ring (plain)  |
|                           | 1 E3048 Compression ring (taper) |
|                           | 1 E3387 Oil control ring         |
|                           | 1 E1750 Gudgeon pin              |
|                           | 2 E1767 Circlip                  |
| <b>Piston rings</b>       |                                  |
| C.P. 150                  | 1 E656 Compression ring (plain)  |
|                           | 1 E3048 Compression ring (taper) |
|                           | 1 E3387 Oil control ring         |
| <b>Valve guides</b>       |                                  |
| C.P. 122                  | 2 E3208 Valve guide              |
|                           | 2 E3209 Circlip                  |
| <b>Valves</b>             |                                  |
| C.P. 186                  | 1 E3963 Inlet valve              |
|                           | 1 E3147 Exhaust valve            |
| <b>Valve springs</b>      |                                  |
| C.P. 123                  | 2 E3214 Inner valve spring       |
|                           | 2 E3215 Outer valve spring       |
| <b>Gasket set</b>         | GS T20/59 All models             |
| <b>De-coke gasket set</b> | D/GS 3 All models                |

### PLEASE NOTE

THROUGHOUT THIS LIST, ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN. REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY, IF REQUIRED.

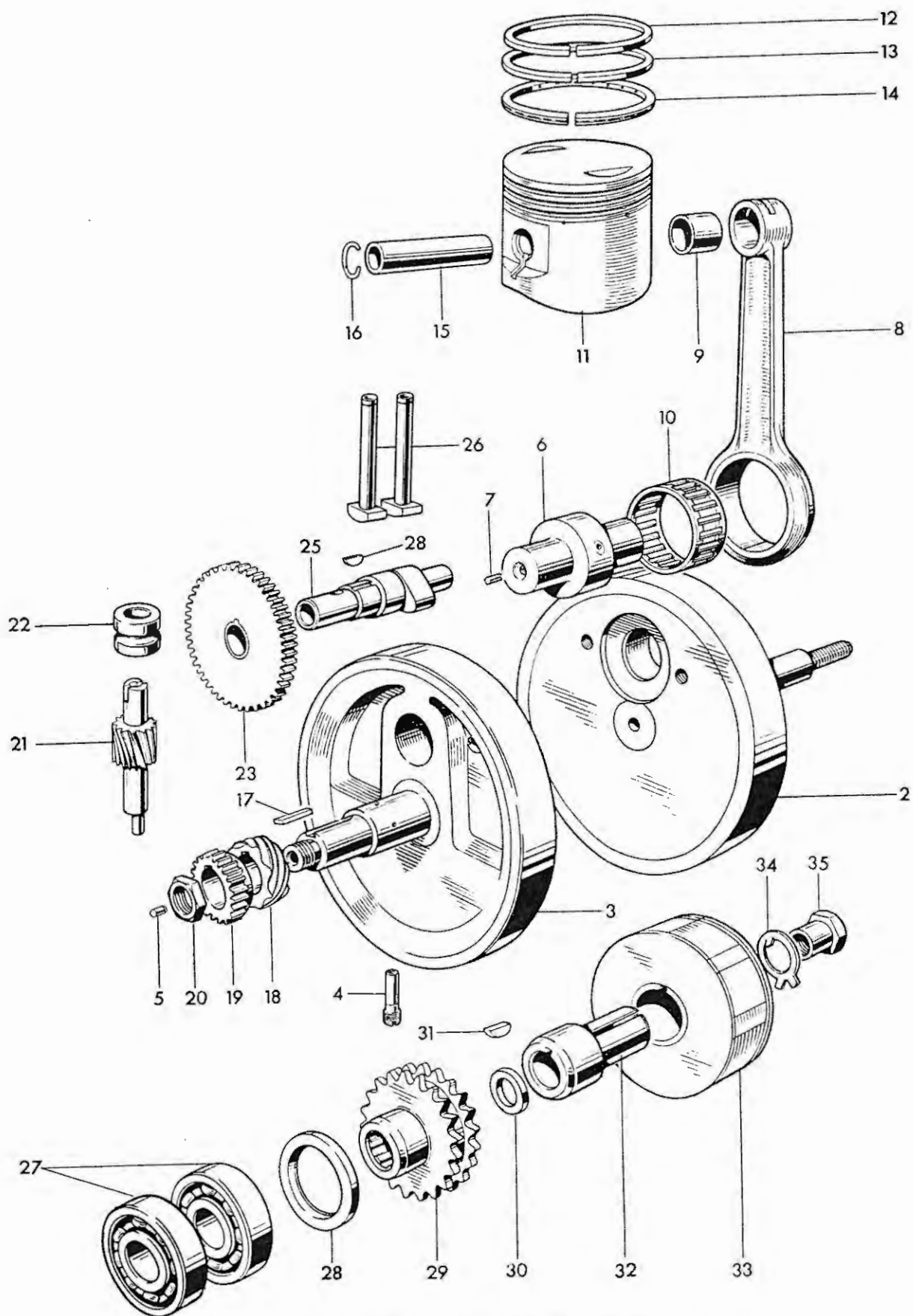


Fig. 1. CRANKSHAFT, PISTON AND TIMING GEARS

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### CRANKSHAFT, PISTON AND TIMING GEARS

|    |          |                                   |   |
|----|----------|-----------------------------------|---|
| 1  | E7507    | CRANKSHAFT ASSEMBLY               | 1 |
| 2  | E4436    | Left flywheel                     | 1 |
| 3  | E5893    | RIGHT FLYWHEEL                    | 1 |
| 4  | E5806    | Screwed plug                      | 1 |
| 5  | E3902    | Oilway plug                       | 1 |
| 6  | E6539    | CRANKPIN                          | 1 |
| 7  | E3292    | Oilway plug                       | 2 |
| 8  | E7508    | CONNECTING ROD                    | 1 |
| 9  | E1762    | Small end bush                    | 1 |
| 10 | E7509    | Needle roller bearing             | 1 |
| 11 | CP141    | PISTON COMPLETE, C.R. 7 : 1       | 1 |
| 12 | E656     | Compression ring                  | 1 |
| 13 | E3048    | Taper compression ring            | 1 |
| 14 | E3387    | Oil control ring                  | 1 |
| 15 | E1750    | Gudgeon pin                       | 1 |
| 16 | E1767    | Circlip                           | 2 |
| 17 | E4453    | Key                               | 1 |
| 18 | E5260    | Distributor drive gear            | 1 |
| 19 | E4451    | Timing pinion                     | 1 |
| 20 | F2725    | Nut                               | 1 |
| 21 | E5913    | Oil pump drive shaft              | 1 |
| 22 | E4693    | Oil pump shaft bush...            | 1 |
| 23 | E3185    | Camshaft pinion                   | 1 |
| 24 | E3184    | Camshaft key                      | 1 |
| 25 | E6606    | Camshaft                          | 1 |
| 26 | E3285    | Tappet                            | 2 |
| 27 | E3152    | Main bearing                      | 2 |
| 28 | E3379    | Oil seal                          | 1 |
| 29 | E3912    | Engine sprocket (19 teeth Duplex) | 1 |
| 30 | E4458    | Spacing washer                    | 1 |
| 31 | E4455    | Key                               | 1 |
| 32 | E4454    | Adaptor sleeve                    | 1 |
| 33 | 54213903 | Rotor, RM18                       | 1 |
| 34 | E4058    | Tab washer                        | 1 |
| 35 | E3971    | Nut                               | 1 |

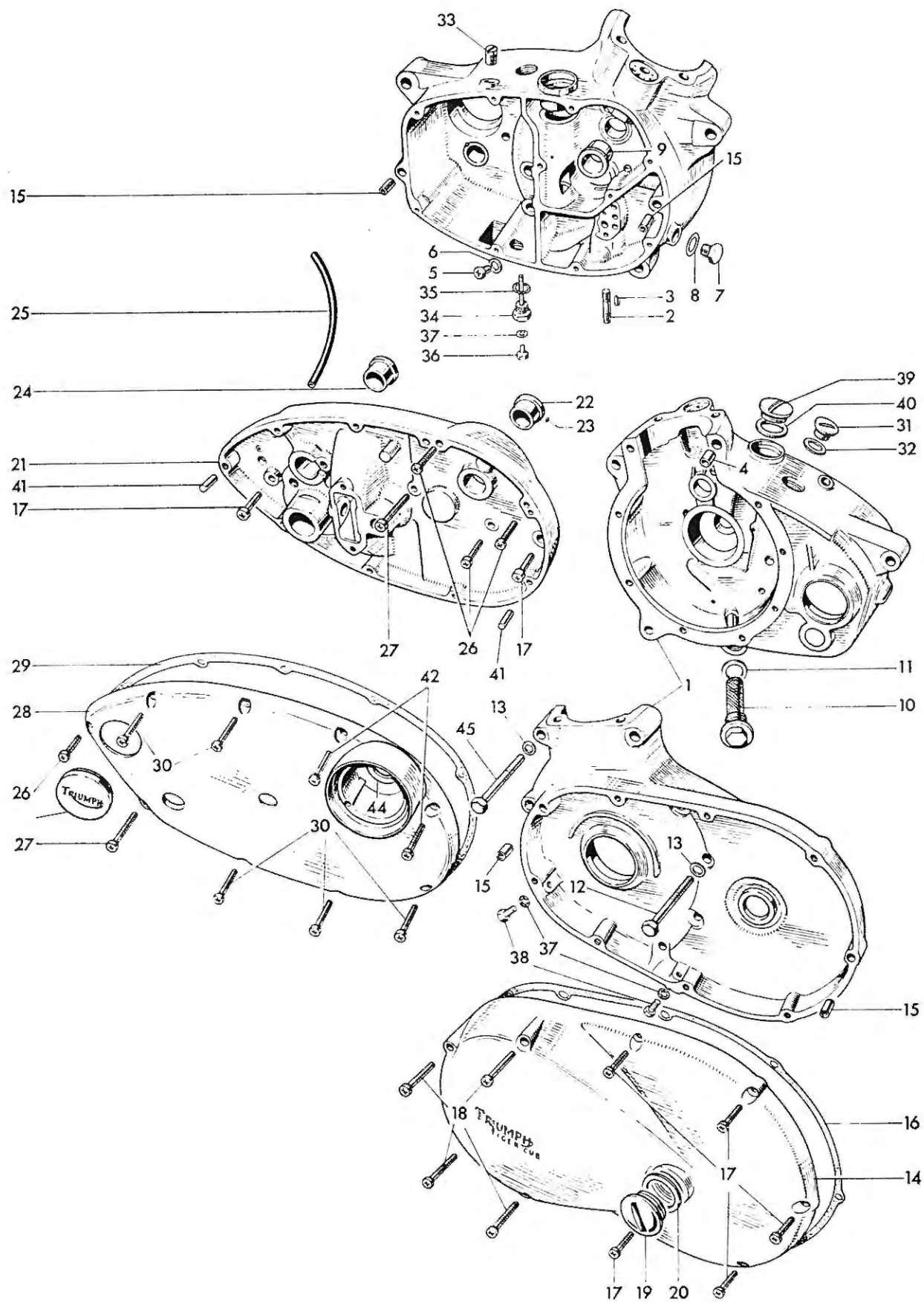


Fig. 2. CRANKCASE

| Ref. No.         | Part No. | DESCRIPTION                                        | QUANTITY    |
|------------------|----------|----------------------------------------------------|-------------|
| <b>CRANKCASE</b> |          |                                                    |             |
| 1                | 75-343   | CRANKCASE ... ..                                   | 1           |
| 2                | E3171    | Oil junction block stud ... ..                     | 1           |
| 3                | E3169    | Oil junction block dowel ... ..                    | 1           |
| 4                | E4121    | Hollow dowel ... ..                                | 1           |
| 5                | T15S3    | Screw plug ( $\frac{3}{8}$ in. U.H.) ... ..        | 1           |
| 6                | E2441    | Copper washer ... ..                               | 1           |
| 7                | E2615    | Screw plug ... ..                                  | 1           |
| 8                | E1335    | Copper washer ... ..                               | 1           |
| 9                | E3175    | Camshaft bush ... ..                               | 1           |
| 10               | E5456    | Crankcase filter ... ..                            | 1           |
| 11               | E2570    | Fibre washer ... ..                                | 1           |
| 12               | E4098    | Bolt ( $1\frac{7}{8}$ in. U.H.) ... ..             | 7           |
| 13               | 525-3    | Plain washer ... ..                                | 9           |
| 14               | E4089    | Left outer cover ... ..                            | 1           |
| 15               | T989     | Hollow dowel ... ..                                | 4           |
| 16               | E4871    | Joint washer ... ..                                | 1           |
| 17               | E3204    | Screw (1 in. U.H.) ... ..                          | 7           |
| 18               | E4096    | Screw ( $2\frac{3}{16}$ in. U.H.) ... ..           | 4           |
| 19               | E732     | Filler plug ... ..                                 | 1           |
| 20               | NE507    | Fibre washer ... ..                                | 1           |
| 21               | E4787    | RIGHT INNER COVER ... ..                           | 1           |
| 22               | E4666    | Camshaft bush ... ..                               | 1           |
| 23               | E3172    | Peg ... ..                                         | 1           |
| 24               | T1147    | Mainshaft bush ... ..                              | 1           |
| 25               | F3775    | Breather pipe ... ..                               | 1           |
| 26               | E3220    | Screw ( $1\frac{1}{8}$ in. U.H.) ... ..            | 4           |
| 27               | E3221    | Screw ( $1\frac{7}{8}$ in. U.H.) ... ..            | 2           |
| 28               | E4637    | Right outer cover ... ..                           | 1           |
| 29               | E4872    | Joint washer ... ..                                | 1           |
| 30               | E3231    | Screw ( $1\frac{3}{8}$ in. U.H.) ... ..            | 7           |
| 31               | T1599    | Filler plug ... ..                                 | 1           |
| 32               | E1465    | Fibre washer ... ..                                | 1           |
| 33               | E4048    | Blanking plug... ..                                | as required |
| 34               | T1112    | Drain plug (with level tube) ... ..                | 1           |
| 35               | T1257    | Fibre washer ... ..                                | 1           |
| 36               | T361     | Level plug ... ..                                  | 1           |
| 37               | WE170    | Fibre washer ... ..                                | 3           |
| 38               | DS57     | Screw plug ... ..                                  | 2           |
| 39               | E4587    | Blanking plug... ..                                | 1           |
| 40               | E4593    | Fibre washer ... ..                                | 1           |
| 41               | E4172    | Hollow dowel ... ..                                | 2           |
| 42               | E4638    | Outer cover screw ( $\frac{5}{8}$ in. U.H.) ... .. | 2           |
| 43               | H1466    | Clutch cable access grommet ... ..                 | 1           |
| 44               | E4568    | Oil seal ... ..                                    | 1           |
| 45               | E7304    | Bolt (2 in. U.H.) ... ..                           | 2           |

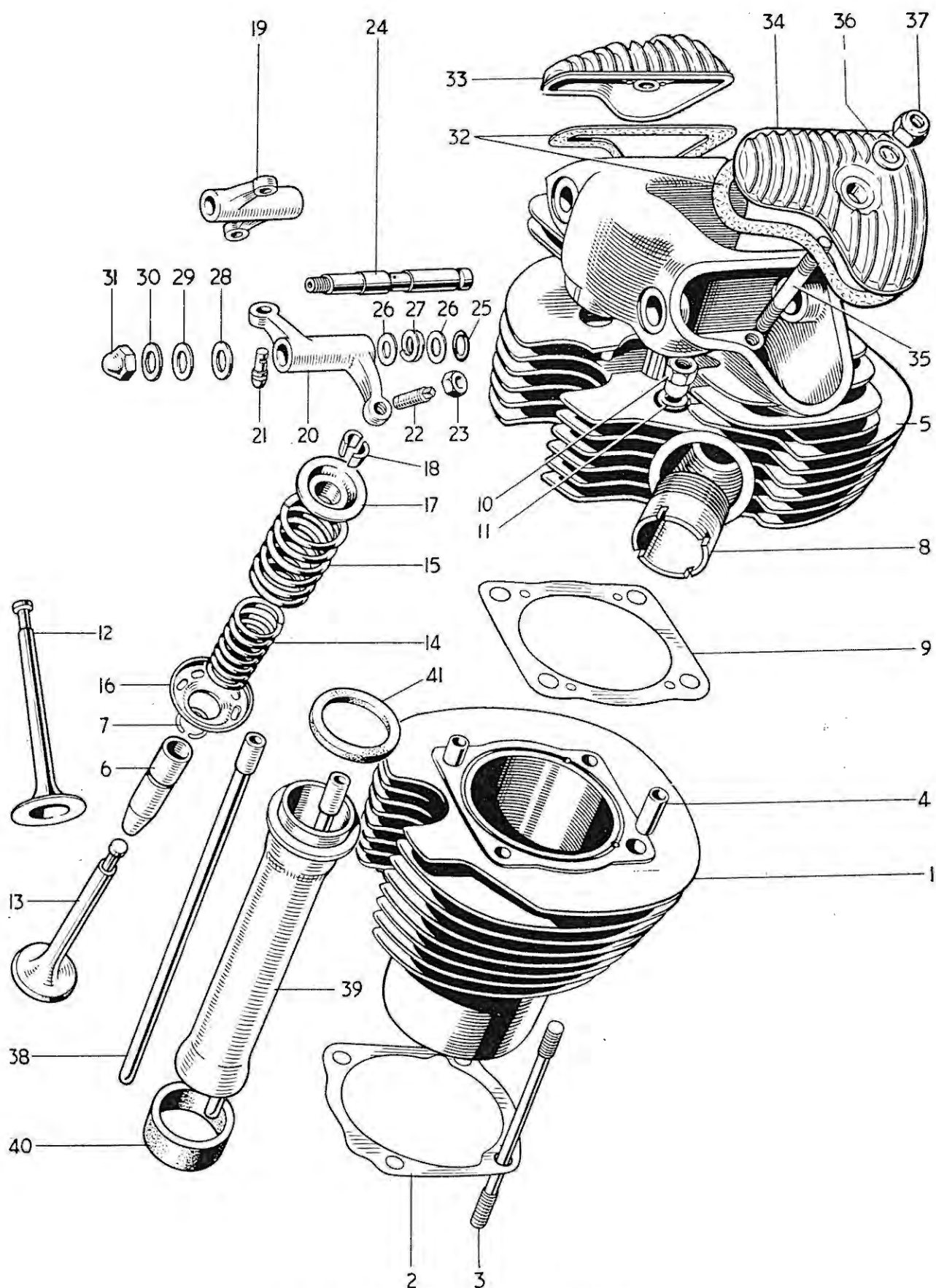
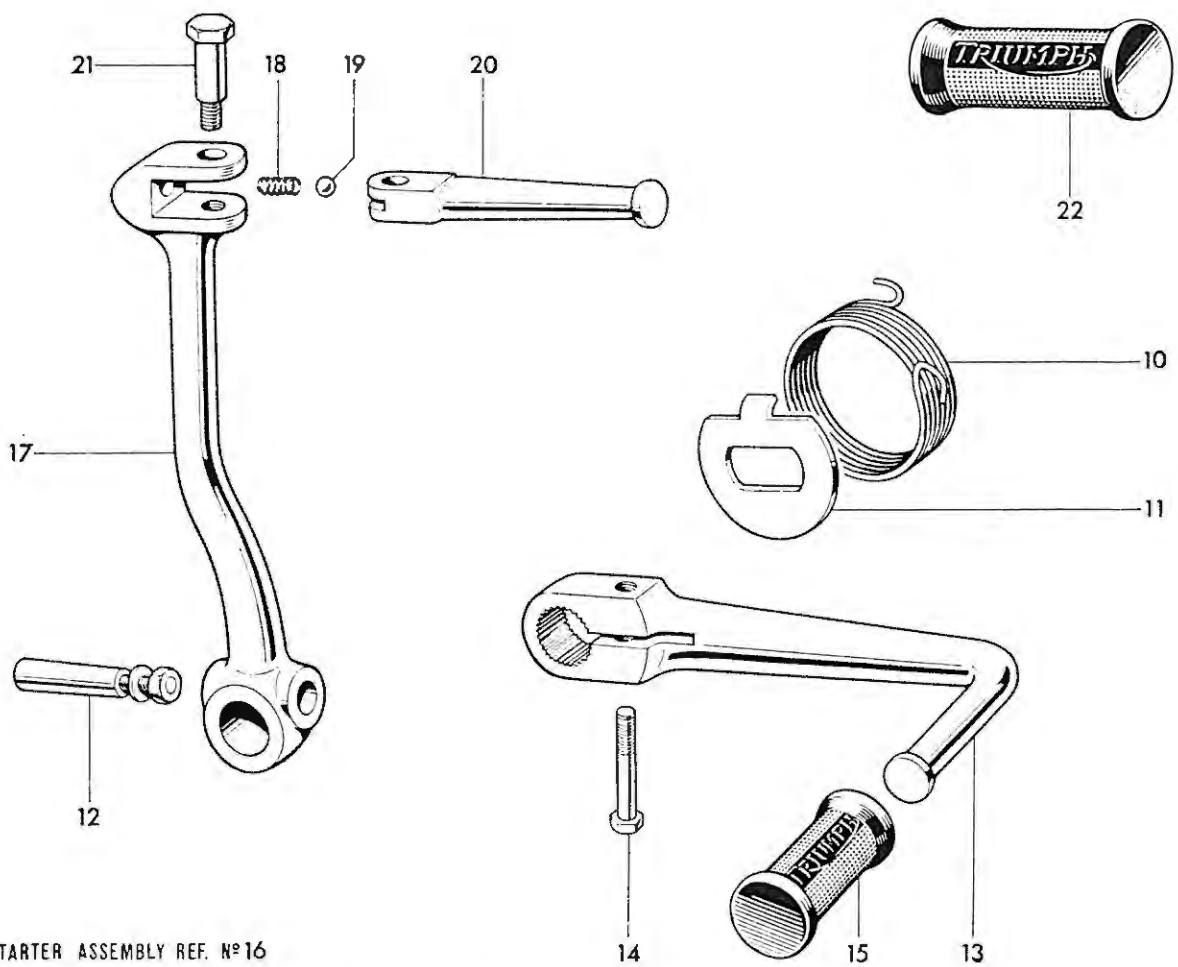
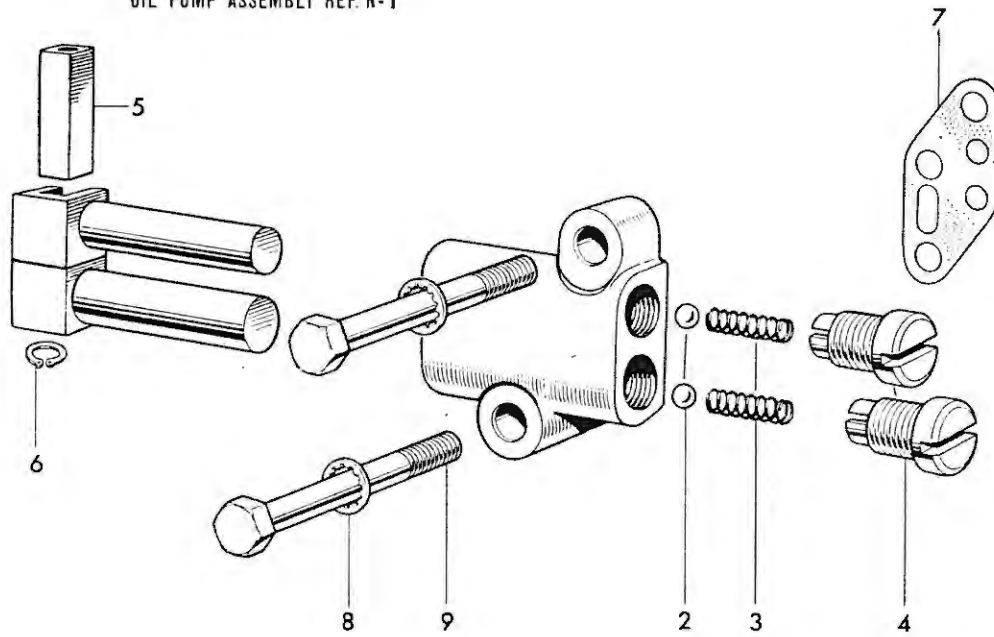


Fig. 3. CYLINDER BARREL AND HEAD

### CYLINDER BARREL AND HEAD

|    |        |                                                                     |   |
|----|--------|---------------------------------------------------------------------|---|
| 1  | E6094  | Cylinder barrel ... ..                                              | 1 |
| 2  | E4037  | Cylinder base washer ... ..                                         | 1 |
| 3  | E3170  | Crankcase to cylinder head stud ( $4\frac{19}{32}$ in. O.A.) ... .. | 4 |
| 4  | E3386  | Cylinder head dowel ... ..                                          | 2 |
| 5  | E6093A | CYLINDER HEAD C/W GUIDES ... ..                                     | 1 |
| 6  | E3208  | Valve guide ... ..                                                  | 2 |
| 7  | E3209  | Valve guide circlip ... ..                                          | 2 |
| 8  | E3207  | Exhaust pipe adaptor ... ..                                         | 1 |
| 9  | E3217  | Cylinder head gasket ... ..                                         | 1 |
| 10 | E5897  | Nut ... ..                                                          | 4 |
| 11 | E3446  | Plain washer ... ..                                                 | 4 |
| 12 | E3963  | Inlet valve ... ..                                                  | 1 |
| 13 | E3147  | Exhaust valve... ..                                                 | 1 |
| 14 | E3214  | Inner valve spring ... ..                                           | 2 |
| 15 | E3215  | Outer valve spring ... ..                                           | 2 |
| 16 | E3213  | Bottom cup ... ..                                                   | 2 |
| 17 | E3301  | Top collar ... ..                                                   | 2 |
| 18 | WE259A | Split cotter ... ..                                                 | 4 |
| 19 | E3251  | INLET ROCKER ... ..                                                 | 1 |
| 20 | E3252  | EXHAUST ROCKER ... ..                                               | 1 |
| 21 | E3222  | Rocker ball pin ... ..                                              | 2 |
| 22 | E3223  | Adjuster pin ... ..                                                 | 2 |
| 23 | GS662  | Nut ... ..                                                          | 2 |
| 24 | E3225  | Rocker spindle ... ..                                               | 2 |
| 25 | E3253  | Sealing ring ... ..                                                 | 2 |
| 26 | E2534  | Thrust washer $\frac{7}{16}$ in. ... ..                             | 4 |
| 27 | E3224  | Thackeray washer ... ..                                             | 2 |
| 28 | E2594  | Thrust washer $\frac{3}{8}$ in. ... ..                              | 2 |
| 29 | E1335  | Copper washer $\frac{3}{8}$ in. ... ..                              | 2 |
| 30 | E3249  | Copper washer $\frac{5}{16}$ in. ... ..                             | 2 |
| 31 | H400   | Domed nut ... ..                                                    | 2 |
| 32 | E3226  | Joint washer ... ..                                                 | 2 |
| 33 | E4648  | Inlet rocker cover ... ..                                           | 1 |
| 34 | E4649  | Exhaust rocker cover ... ..                                         | 1 |
| 35 | E3210  | Stud ( $2\frac{5}{32}$ in. O.A.) ... ..                             | 2 |
| 36 | E2441  | Copper washer ... ..                                                | 2 |
| 37 | E3290  | Self-locking nut ... ..                                             | 2 |
| 38 | E3372  | Push rod ... ..                                                     | 2 |
| 39 | E3537  | Cover tube ... ..                                                   | 1 |
| 40 | E3391  | Lower joint washer ... ..                                           | 1 |
| 41 | E3540  | Upper joint washer ... ..                                           | 1 |

OIL PUMP ASSEMBLY REF. N°1



KICKSTARTER ASSEMBLY REF. N°16

Fig. 4. OIL PUMP AND CONTROL PEDALS

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### OIL PUMP AND CONTROL PEDALS

|    |       |                                               |   |
|----|-------|-----------------------------------------------|---|
| 1  | E6486 | OIL PUMP ASSEMBLY ... ..                      | 1 |
| 2  | S70-4 | Steel ball ( $\frac{3}{16}$ in. diam.) ... .. | 2 |
| 3  | E4404 | Spring ... ..                                 | 2 |
| 4  | E4212 | Plug ... ..                                   | 2 |
| 5  | E5912 | Drive block ... ..                            | 1 |
| 6  | E6474 | Circlip... ..                                 | 1 |
| 7  | E3188 | Joint washer ... ..                           | 1 |
| 8  | GS299 | Serrated washer ... ..                        | 2 |
| 9  | E3197 | Bolt ( $\frac{1}{8}$ in. U.H.) ... ..         | 2 |
| 10 | T1162 | Kickstarter return spring ... ..              | 1 |
| 11 | T1163 | Return spring plate ... ..                    | 1 |
| 12 | T1222 | Cotter pin c/w nut and washer ... ..          | 1 |
| 13 | T1164 | Gearchange pedal ... ..                       | 1 |
| 14 | F1369 | Bolt ( $\frac{5}{8}$ in. U.H.) ... ..         | 1 |
| 15 | T449  | Pedal rubber ... ..                           | 1 |
| 16 | T1679 | KICKSTARTER ASSEMBLY ... ..                   | 1 |
| 17 | T1680 | Crank ... ..                                  | 1 |
| 18 | T1167 | Spring ... ..                                 | 1 |
| 19 | S70-3 | Steel ball ( $\frac{1}{4}$ in. diam.) ... ..  | 1 |
| 20 | T2070 | Pedal ... ..                                  | 1 |
| 21 | T1169 | Pivot bolt ... ..                             | 1 |
| 22 | F1814 | Pedal rubber ... ..                           | 1 |

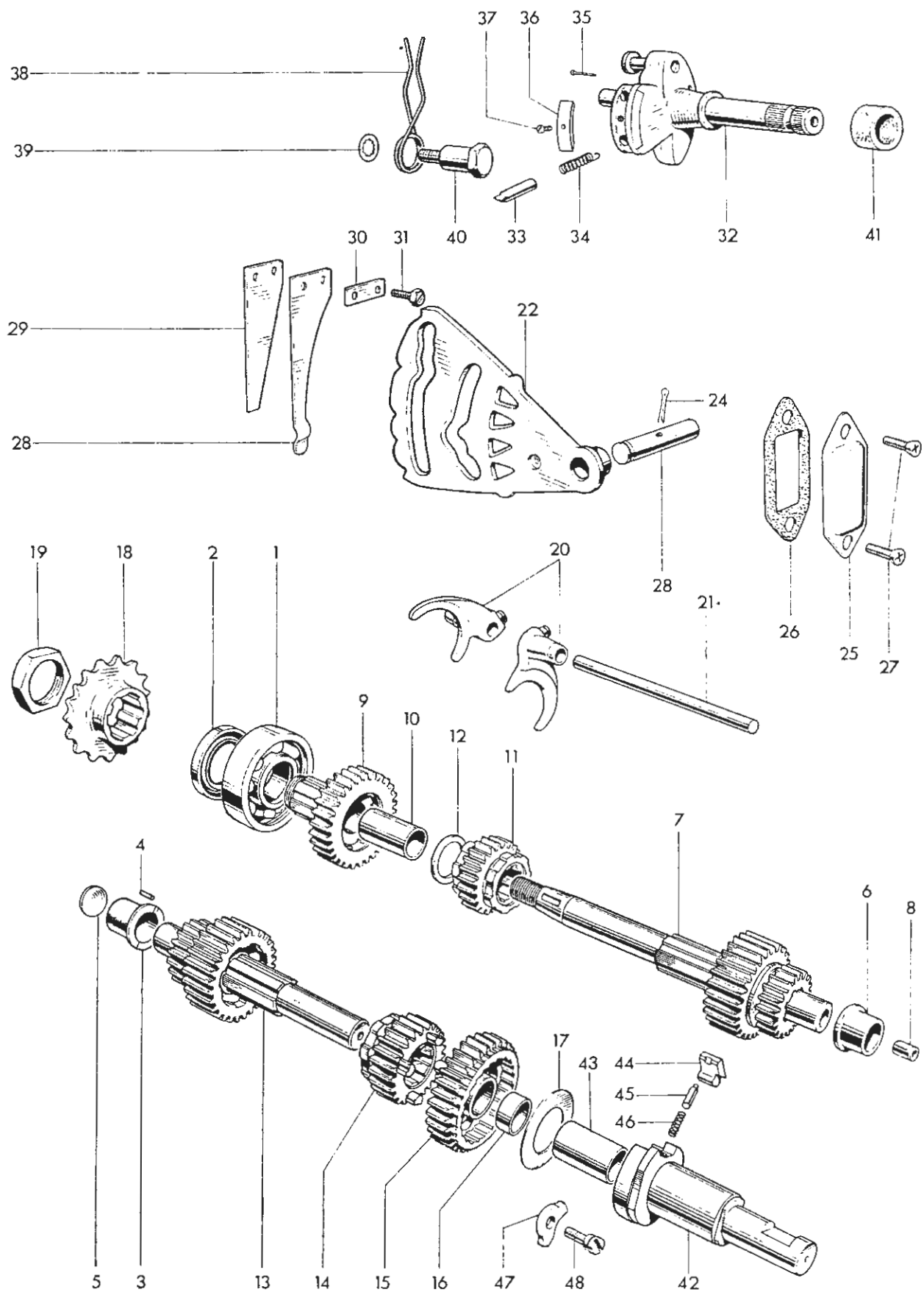


Fig. 3. GEARBOX SHAFTS AND GEARS

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### GEARBOX SHAFTS AND GEARS

|    |                                        |                                      |   |
|----|----------------------------------------|--------------------------------------|---|
| 1  | T1070                                  | High gear bearing ...                | 1 |
| 2  | H1168                                  | Oil seal ...                         | 1 |
| 3  | T1073                                  | Layshaft bearing bush ...            | 1 |
| 4  | E3172                                  | Peg ...                              | 1 |
| 5  | T1269                                  | Blanking disc ...                    | 1 |
| 6  | T1147                                  | Mainshaft bush ...                   | 1 |
| 7  | T2449                                  | MAINSHAFT CLUSTER ...                | 1 |
| 8  | T1085                                  | Clutch rod bush ...                  | 1 |
| 9  | T1565                                  | HIGH GEAR ...                        | 1 |
| 10 | T1515                                  | High gear bush ...                   | 1 |
| 11 | T1089                                  | Mainshaft second gear ...            | 1 |
| 12 | T1090                                  | Mainshaft thrust ring ...            | 1 |
| 13 | T1591                                  | Layshaft cluster ...                 | 1 |
| 14 | T1094                                  | Layshaft third gear ...              | 1 |
| 15 | T2326                                  | LAYSHAFT LOW GEAR ...                | 1 |
| 16 | T1097                                  | Low gear bush ...                    | 1 |
| 17 | T1274                                  | Pawl retaining disc ...              | 1 |
| 18 | T1513/17                               | Gearbox sprocket (17 teeth) ...      | 1 |
| 19 | T1082                                  | Sprocket nut ...                     | 1 |
| 20 | T1098                                  | Selector fork ...                    | 2 |
| 21 | T1102                                  | Selector fork spindle ...            | 1 |
| 22 | T1066                                  | Camplate ...                         | 1 |
| 23 | T1069                                  | Camplate spindle ...                 | 1 |
| 24 | $\frac{3}{32}$ in. x $\frac{3}{4}$ in. | Split pin ...                        | 1 |
| 25 | T1149                                  | Cover plate ...                      | 1 |
| 26 | T1148                                  | Joint washer ...                     | 1 |
| 27 | T1150                                  | Screw (0.41 in. U.H.) ...            | 2 |
| 28 | T1248                                  | Index spring ...                     | 1 |
| 29 | T1249                                  | Supplementary index spring ...       | 1 |
| 30 | T1180                                  | Lockplate ...                        | 1 |
| 31 | T1076                                  | Screw ( $\frac{3}{8}$ in. U.H.) ...  | 2 |
| 32 | T2104                                  | GEARCHANGE QUADRANT ...              | 1 |
| 33 | T2105                                  | Plunger ...                          | 2 |
| 34 | T2106                                  | Spring ...                           | 2 |
| 35 | T1277                                  | Peg ...                              | 2 |
| 36 | T2107                                  | Keeper plate ...                     | 1 |
| 37 | T2435                                  | Screw ( $\frac{5}{16}$ in. U.H.) ... | 1 |
| 38 | T1109                                  | Return spring ...                    | 1 |
| 39 | E2287                                  | Serrated washer ...                  | 1 |
| 40 | T1077                                  | Bolt ...                             | 1 |
| 41 | T1181                                  | Felt washer ...                      | 1 |
| 42 | T1279                                  | KICKSTARTER SPINDLE ...              | 1 |
| 43 | T1118                                  | Bush ...                             | 1 |
| 44 | T1281                                  | Pawl ...                             | 1 |
| 45 | T1282                                  | Plunger ...                          | 1 |
| 46 | T1161                                  | Spring ...                           | 1 |
| 47 | T1157                                  | Stop plate ...                       | 1 |
| 48 | T1158                                  | Screw ...                            | 1 |

OPERATING LEVER ASSEMBLY REF. N° 1  
CLUTCH COMPLETE REF. N° 13

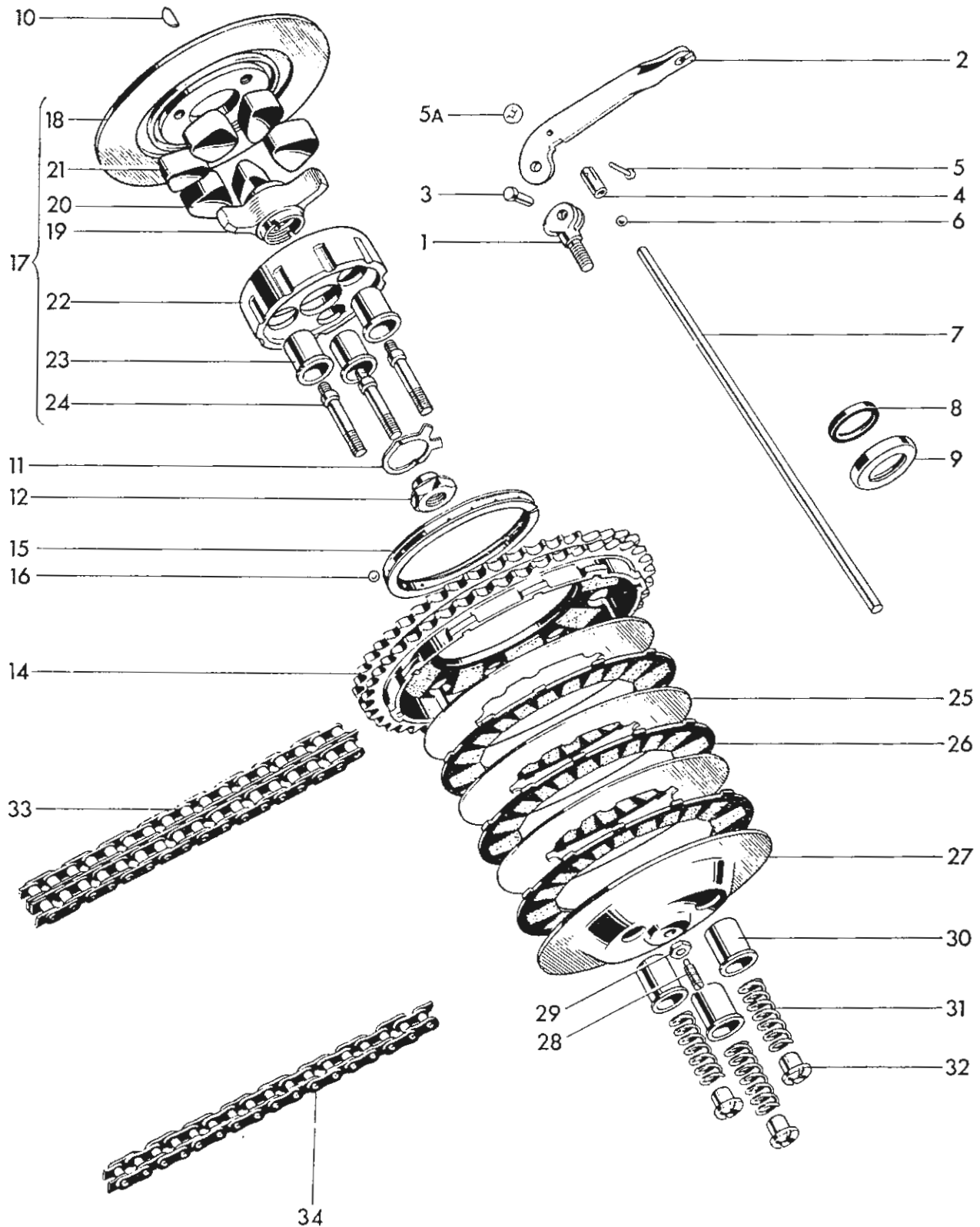


Fig. 6. CLUTCH AND CHAINS

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### CLUTCH AND CHAINS

|    |       |                                                                  |    |
|----|-------|------------------------------------------------------------------|----|
| 1  | T2065 | CLUTCH OPERATING LEVER ASSEMBLY                                  | 1  |
| 2  | T2066 | Lever                                                            | 1  |
| 3  | T1236 | Pivot pin...                                                     | 1  |
| 4  | T2067 | Cup                                                              | 1  |
| 5  | T2068 | Pin                                                              | 1  |
| 5A | T2069 | Push fix                                                         | 1  |
| 6  | T1124 | Steel ball ( $\frac{5}{32}$ in. diam.)                           | 1  |
| 7  | T1140 | Clutch operating rod                                             | 1  |
| 8  | E3932 | Mainshaft oil seal                                               | 1  |
| 9  | E3933 | Oil seal retainer                                                | 1  |
| 10 | T1119 | Key                                                              | 1  |
| 11 | T1347 | Tab washer                                                       | 1  |
| 12 | T1348 | Nut                                                              | 1  |
| 13 | T1924 | CLUTCH COMPLETE                                                  | 1  |
| 14 | T1509 | Sprocket and housing (48 teeth)                                  | 1  |
| 15 | T1264 | Bearing ring                                                     | 1  |
| 16 | T1124 | Steel ball ( $\frac{5}{32}$ in. diam.)                           | 16 |
| 17 | T1667 | SHOCK ABSORBER                                                   | 1  |
| 18 | T1668 | Back plate                                                       | 1  |
| 19 | T1346 | Spider                                                           | 1  |
| 20 | T1132 | Drive rubber (large)                                             | 3  |
| 21 | T1318 | Rebound rubber (small)                                           | 3  |
| 22 | T1314 | Centre                                                           | 1  |
| 23 | T1669 | Cup                                                              | 3  |
| 24 | T1670 | Pin                                                              | 3  |
| 25 | T1315 | Driven plate                                                     | 3  |
| 26 | T1503 | Driving plate c/w linings                                        | 3  |
| 27 | T1925 | Pressure plate                                                   | 1  |
| 28 | T2064 | Adjuster                                                         | 1  |
| 29 | GS662 | Nut                                                              | 1  |
| 30 | T1927 | Cup                                                              | 3  |
| 31 | T1742 | Spring                                                           | 3  |
| 32 | T1146 | Nut                                                              | 3  |
| 33 | D382  | Primary chain ( $\frac{3}{8}$ in. Duplex x 62 links)             | 1  |
| 34 | D339  | Rear chain ( $\frac{1}{2}$ in. x $\frac{3}{16}$ in. x 115 links) | 1  |

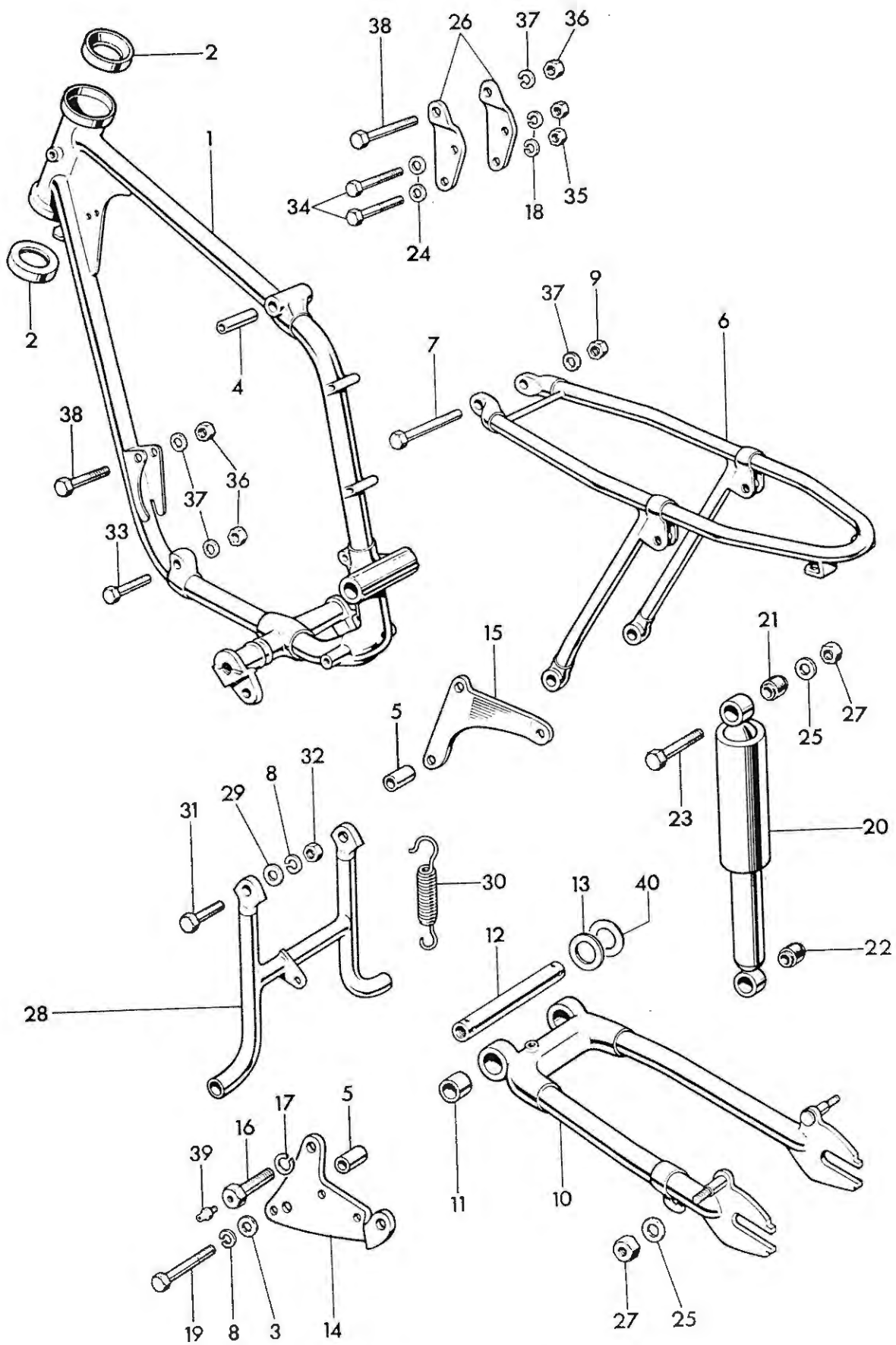


Fig. 7. FRAME COMPLETE

| Ref No.               | Part No.  | DESCRIPTION                                    | QUANTITY     |
|-----------------------|-----------|------------------------------------------------|--------------|
| <b>FRAME COMPLETE</b> |           |                                                |              |
| 1                     | 75-4125   | Front frame ... ..                             | 1            |
| 2                     | 65-4465   | Steering race cup ... ..                       | 2            |
| 3                     | 75-4128   | Plain washer ... ..                            | 1            |
| 4                     | 90-4297   | Hollow dowel ... ..                            | 1            |
| 5                     | 90-4294   | Pillion footrest spacer ... ..                 | 2            |
| 6                     | 90-4274   | Rear frame ... ..                              | 1            |
| 7                     | 21-5728   | Bolt ( $3\frac{1}{4}$ in. U.H.) ... ..         | 1            |
| 8                     | 2-522     | Spring washer ... ..                           | 5            |
| 9                     | 21-5104   | Nut ... ..                                     | 1            |
| 10                    | †90-4327  | SWINGING FORK ... ..                           | 1 Super Cub  |
| 11                    | F4076     | Pivot bush ... ..                              | 2            |
| 12                    | 90-4317   | Spindle ... ..                                 | 1            |
| 13                    | F4078     | Spacing washer ... ..                          | 1            |
| 14                    | 75-4854   | Left footrest bracket ... ..                   | 1            |
| 15                    | 75-4852   | Right footrest bracket ... ..                  | 1            |
| 16                    | 40-4249   | Hollow bolt ( $1\frac{3}{16}$ in. U.H.) ... .. | 2            |
| 17                    | 3-110     | Spring washer ... ..                           | 2            |
| 18                    | 24-8784   | Spring washer ... ..                           | 2            |
| 19                    | 21-5724   | Bolt ( $2\frac{1}{4}$ in. U.H.) ... ..         | 2            |
| 20                    | 64052983  | SUSPENSION UNIT ... ..                         | 2            |
| 21                    | 9054/316A | Bonded bush ... ..                             | 2            |
| 22                    | 9054/316J | Bonded bush ... ..                             | 2            |
| 23                    | F1760     | Bolt ( $1\frac{1}{16}$ in. U.H.) ... ..        | 2            |
| 24                    | 2-923     | Plain washer ... ..                            | 2            |
| 25                    | S25-2     | Plain washer ... ..                            | 4            |
| 26                    | 75-4124   | Rear engine plate ... ..                       | 2            |
| 27                    | S1-52     | Nut ... ..                                     | 4            |
| 28                    | 90-4729   | Centre stand ... ..                            | 1            |
| 29                    | 15-431    | Plain washer ... ..                            | 2            |
| 30                    | 90-4733   | Return spring ... ..                           | 1            |
| 31                    | 90-4732   | Pivot bolt ... ..                              | 2            |
| 32                    | 2-1813    | Nut ... ..                                     | 2            |
| 33                    | F3191     | Bolt ( $2\frac{1}{16}$ in. U.H.) ... ..        | 1            |
| 34                    | F2596     | Bolt ( $1\frac{1}{8}$ in. U.H.) ... ..         | 2            |
| 35                    | S1-51     | Nut ... ..                                     | 2            |
| 36                    | F3955     | Self-locking nut ... ..                        | 3            |
| 37                    | 2-2138    | Plain washer ... ..                            | 3            |
| 38                    | F1245     | Bolt ( $1\frac{1}{8}$ in. U.H.) ... ..         | 2            |
| 39                    | 64-95     | Lubricator ... ..                              | 2            |
| 40                    | F4385     | Shim, 0.003 in. ... ..                         | as required  |
| 40                    | F4386     | Shim, 0.005 in. ... ..                         | as required  |
|                       | †90-4300  | SWINGING FORK ... ..                           | 1 Bantam Cub |

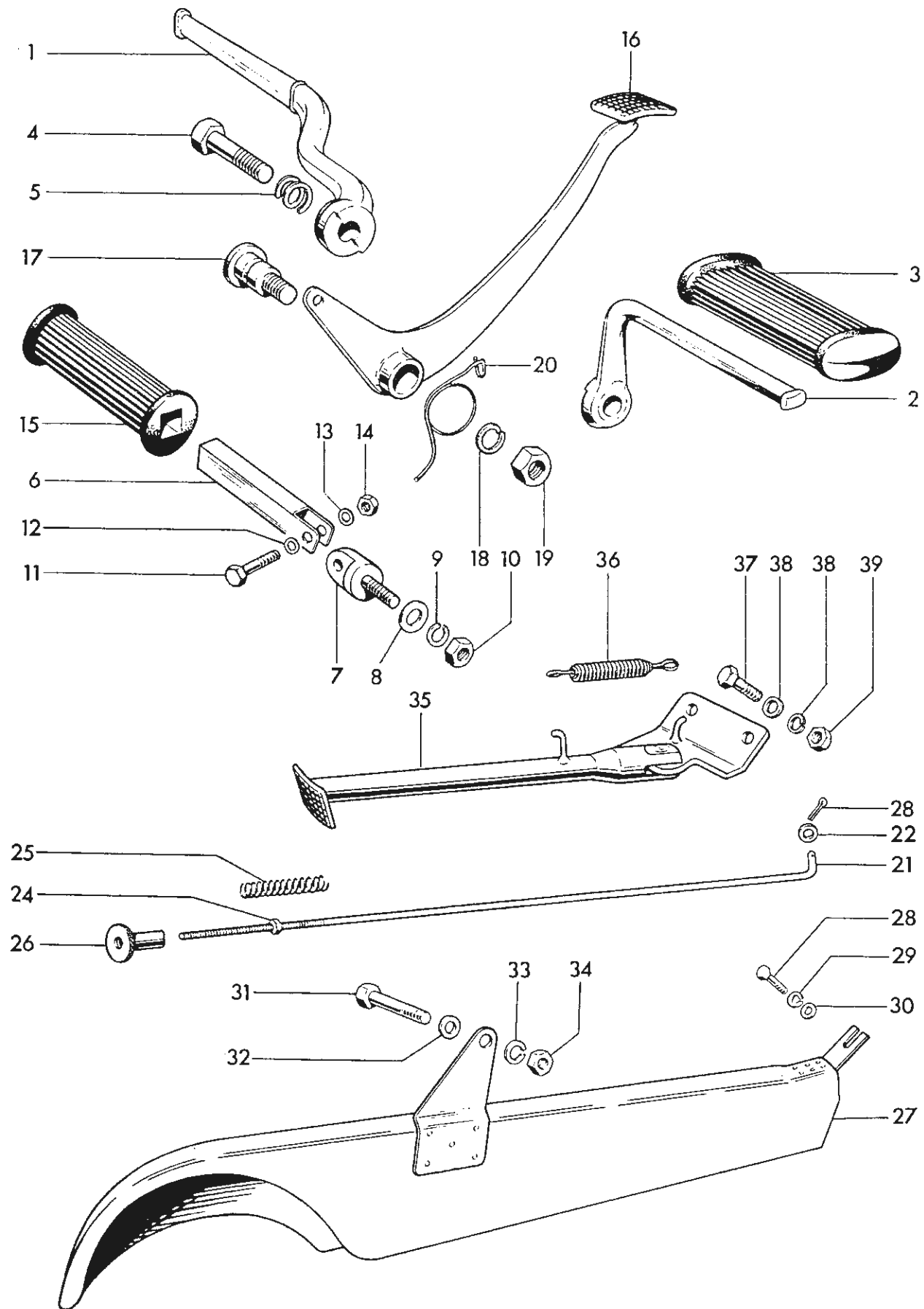


Fig. 8. FOOTRESTS, CHAINGUARD AND PROP STAND

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### FOOTRESTS, CHAINGUARDS AND PROP STAND

|    |                                        |                                        |   |
|----|----------------------------------------|----------------------------------------|---|
| 1  | 75-4850                                | Left footrest                          | 1 |
| 2  | 75-4851                                | Right footrest                         | 1 |
| 3  | 40-4850                                | Pedal rubber ...                       | 2 |
| 4  | 75-4855                                | Bolt ( $1\frac{7}{16}$ in. U.H.)       | 2 |
| 5  | 27-6043                                | Spring washer                          | 2 |
| 6  | 68-4835                                | Pillion footrest                       | 2 |
| 7  | 65-4917                                | Footrest hanger                        | 2 |
| 8  | 24-7911                                | Distance piece                         | 1 |
| 9  | 2-522                                  | Spring washer                          | 2 |
| 10 | 2-46                                   | Nut ...                                | 2 |
| 11 | 29-7564                                | Pivot bolt ( $\frac{21}{32}$ in. U.H.) | 2 |
| 12 | 24-5914                                | Plain washer                           | 2 |
| 13 | 36-382                                 | Serrated washer                        | 2 |
| 14 | 24-6040                                | Nut ...                                | 2 |
| 15 | 29-7583                                | Pedal rubber ...                       | 2 |
| 16 | 75-7025                                | Brake pedal ...                        | 1 |
| 17 | 90-7024                                | Pedal fulcrum                          | 1 |
| 18 | 3-110                                  | Spring washer                          | 1 |
| 19 | 21-5105                                | Nut ...                                | 1 |
| 20 | 40-7016                                | Return spring                          | 1 |
| 21 | 75-7030                                | Brake rod ...                          | 1 |
| 22 | 2-525                                  | Plain washer                           | 1 |
| 23 | $\frac{1}{16}$ in. x $\frac{3}{8}$ in. | Split pin ...                          | 1 |
| 24 | 21-5102                                | Nut ...                                | 1 |
| 25 | 15-1312                                | Spring ...                             | 1 |
| 26 | 90-7029                                | Adjuster nut ...                       | 1 |
| 27 | 75-7725                                | Chainguard ...                         | 1 |
| 28 | 21-5612                                | Bolt ( $\frac{5}{8}$ in. U.H.)         | 1 |
| 29 | 2-1462                                 | Spring washer                          | 1 |
| 30 | 27-8560                                | Plain washer                           | 1 |
| 31 | 21-5662                                | Bolt ( $\frac{5}{8}$ in. U.H.)         | 1 |
| 32 | 2-923                                  | Plain washer                           | 1 |
| 33 | 27-8784                                | Spring washer                          | 3 |
| 34 | 21-5103                                | Nut ...                                | 1 |
| 35 | 75-4740                                | Prop stand c/w bracket                 | 1 |
| 36 | 65-4742                                | Return spring                          | 1 |
| 37 | 3-1156                                 | Bolt ( $\frac{7}{8}$ in. U.H.)         | 2 |
| 38 | 2-923                                  | Plain washer ...                       | 2 |
| 39 | S1-51                                  | Nut ...                                | 2 |

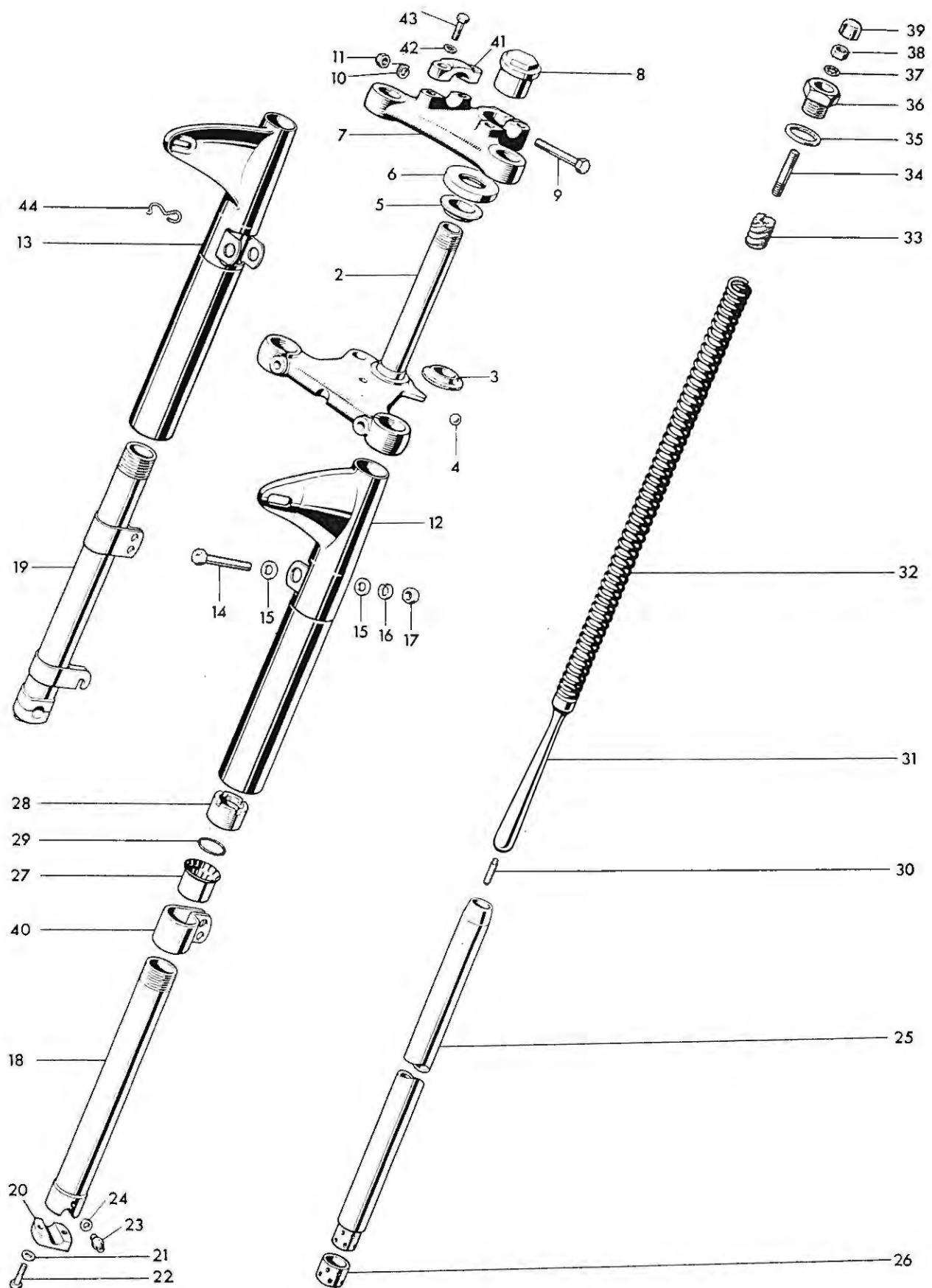


Fig. 9. TELESCOPIC FRONT FORK

| Ref. No.                     | Part No. | DESCRIPTION                                  | QUANTITY |
|------------------------------|----------|----------------------------------------------|----------|
| <b>TELESCOPIC FRONT FORK</b> |          |                                              |          |
| 1                            |          | FORK ASSEMBLY ... ..                         | 1        |
| 2                            | 53-5107  | Middle lug and stem ... ..                   | 1        |
| 3                            | H1110    | Bottom cone ... ..                           | 1        |
| 4                            | S70-4    | Steel ball ( $\frac{3}{8}$ in. diam.) ... .. | 48       |
| 5                            | 65-5319  | Top cone ... ..                              | 1        |
| 6                            | 65-5321  | Dust cover ... ..                            | 1        |
| 7                            | 53-5105  | Top lug ... ..                               | 1        |
| 8                            | 40-5018  | Sleeve nut ... ..                            | 1        |
| 9                            | 90-5250  | Bolt ( $1\frac{5}{8}$ in. U.H.) ... ..       | 1        |
| 10                           | 35-33    | Spring washer ... ..                         | 1        |
| 11                           | 21-5103  | Nut ... ..                                   | 1        |
| 12                           | †90-5306 | Left top cover ... ..                        | 1        |
| 13                           | †90-5307 | Right top cover... ..                        | 1        |
| 14                           | 21-5672  | Bolt ( $2\frac{1}{4}$ in. U.H.) ... ..       | 2        |
| 15                           | 2-923    | Plain washer ... ..                          |          |
| 16                           | 24-8784  | Spring washer ... ..                         | 2        |
| 17                           | 21-5103  | Nut ... ..                                   | 2        |
| 18                           | H1040    | LEFT BOTTOM MEMBER C/W CAP ... ..            | 1        |
| 19                           | H1043    | RIGHT BOTTOM MEMBER C/W CAP ... ..           | 1        |
| 20                           | H856     | Cap ... ..                                   | 2        |
| 21                           | E1612    | Serrated washer ... ..                       | 4        |
| 22                           | W932     | Bolt (1 in. U.H.) ... ..                     | 4        |
| 23                           | 90-5318  | Drain stud ... ..                            | 2        |
| 24                           | WE170    | Fibre washer ... ..                          | 2        |
| 25                           | 90-5258  | STANCHION C/W BEARING ... ..                 | 2        |
| 26                           | H845     | Lower bearing ... ..                         | 2        |
| 27                           | H1046    | Top bearing ... ..                           | 2        |
| 28                           | 90-5262  | Dust excluder sleeve nut ... ..              | 2        |
| 29                           | H1995    | Oil seal ... ..                              | 2        |
| 30                           | H1048    | Stud ... ..                                  | 2        |
| 31                           | 90-5249  | Restrictor ... ..                            | 2        |
| 32                           | H848     | Spring ... ..                                | 2        |
| 33                           | H849     | Scroll ... ..                                | 2        |
| 34                           | 90-5253  | Stud ... ..                                  | 2        |
| 35                           | 90-5256  | Plain washer ... ..                          | 2        |
| 36                           | 90-5251  | Sleeve nut ... ..                            | 2        |
| 37                           | E2287    | Serrated washer ... ..                       | 2        |
| 38                           | 42-101   | Nut ... ..                                   | 2        |
| 39                           | 90-5255  | Cap ... ..                                   | 2        |
| 40                           | H2006    | Mudguard clip ... ..                         | 2        |
| 41                           | 65-5333  | Handlebar clamp ... ..                       | 2        |
| 42                           | 15-5155  | Plain washer ... ..                          | 2        |
| 43                           | 68-5056  | Bolt ( $1\frac{1}{8}$ in. U.H.) ... ..       | 2        |
| 44                           | 90-5268  | Cable clip ... ..                            | 1        |

† When top covers are required separately for Bantam Cub use

75-5183 Left top cover

75-5184 Right top cover

RIM, SPOKES &amp; HUB REF. N° 2



| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### FRONT WHEEL, BANTAM CUB

|    |         |                                        |    |
|----|---------|----------------------------------------|----|
| 1  |         | FRONT WHEEL COMPLETE ... ..            | 1  |
| 2  |         | RIM, SPOKES AND HUB ASSEMBLY ... ..    | 1  |
| 3  | 90-6203 | Front wheel rim, WM1-18 ... ..         | 1  |
| 4  | 90-5693 | Spoke (12G x 8½ in.) c/w nipple ... .. | 20 |
| 5  | 90-5695 | Spoke (12G x 6½ in.) c/w nipple ... .. | 10 |
| 6  | 90-5696 | Spoke (12G x 6 in.) c/w nipple ... ..  | 10 |
| 7  | W965    | Nipple ... ..                          | 40 |
| 8  | W961    | Hub and brake drum ... ..              | 1  |
| 9  | W967    | Wheel spindle ... ..                   | 1  |
| 10 | T530    | Left bearing ... ..                    | 1  |
| 11 | W966    | Dust cover ... ..                      | 1  |
| 12 | T532    | Circlip ... ..                         | 1  |
| 13 | H826    | Right bearing ... ..                   | 1  |
| 14 | W968    | Retaining ring ... ..                  | 1  |
| 15 | W969    | Brake anchor plate ... ..              | 1  |
| 16 | W977    | BRAKE SHOE C/W LINING ... ..           | 2  |
| 17 | W978    | Brake lining ... ..                    | 2  |
| 18 | W979    | Brass rivet ... ..                     | 12 |
| 19 | W200    | Shoe return spring ... ..              | 1  |
| 20 | W1128   | Brake cam ... ..                       | 1  |
| 21 | W1133   | Brake cam lever ... ..                 | 1  |
| 22 | S25-71  | Plain washer ... ..                    | 1  |
| 23 | T224    | Nut ... ..                             | 1  |
| 24 | W1093   | Anchor plate nut ... ..                | 1  |
| 25 | S26-1   | Spring washer ... ..                   | 1  |
| 26 | S1-52   | Nut ... ..                             | 1  |

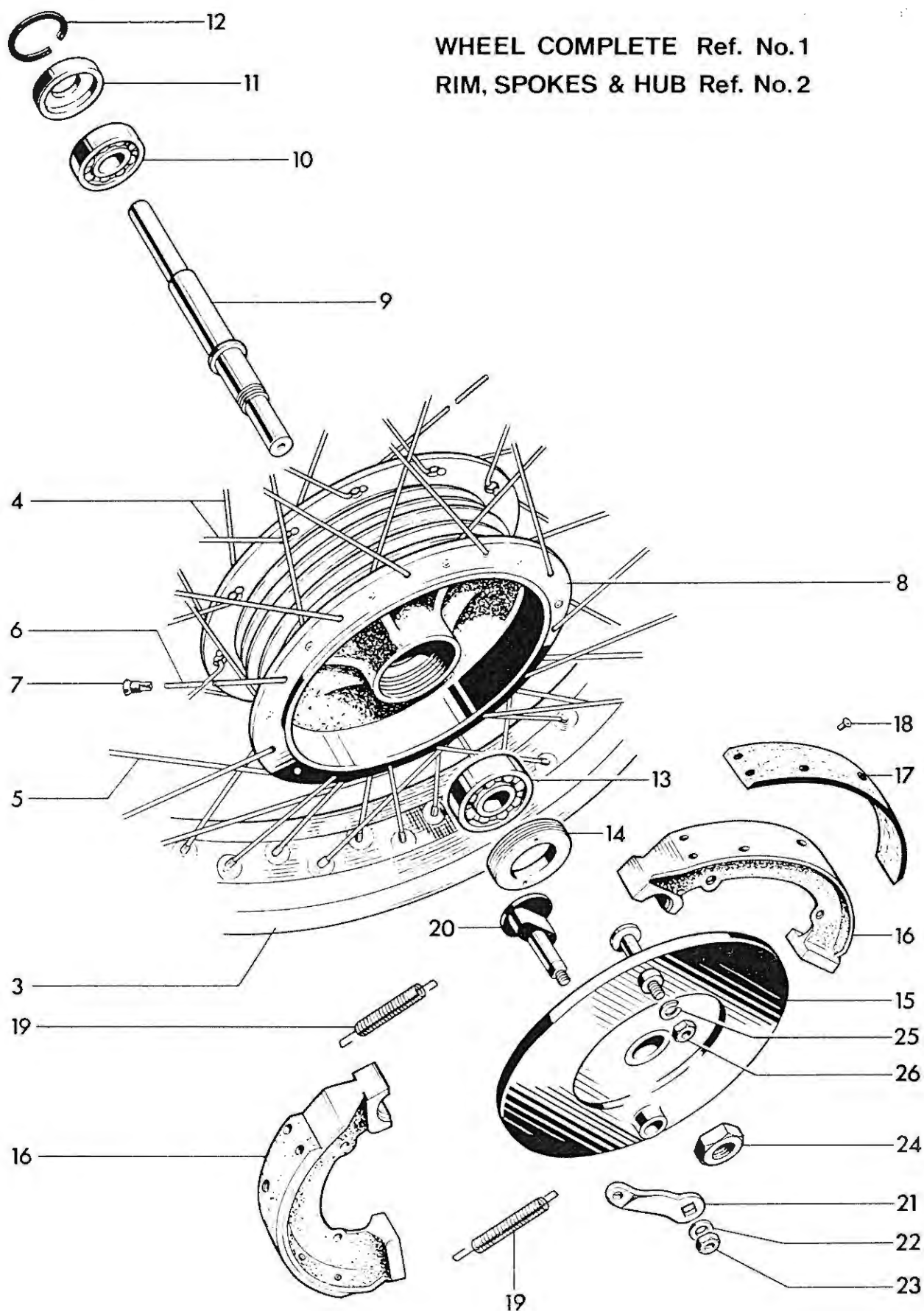
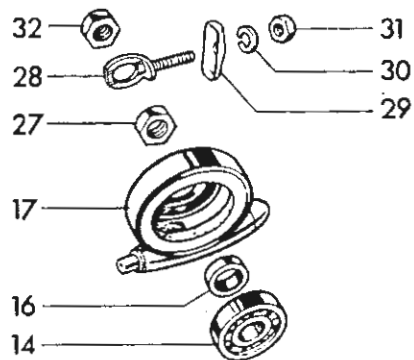


Fig. 11. FRONT WHEEL, SUPER CUB

### FRONT WHEEL, SUPER CUB

|    |         |                                    |    |
|----|---------|------------------------------------|----|
| 1  |         | FRONT WHEEL COMPLETE               | 1  |
| 2  |         | RIM, SPOKES AND HUB ASSEMBLY       | 1  |
| 3  | 90-6203 | Front wheel rim, WM1-18            | 1  |
| 4  | 90-5727 | Spoke (12G x $6\frac{21}{32}$ in.) | 20 |
| 5  | 90-5695 | Spoke (12G x $6\frac{1}{2}$ in.)   | 10 |
| 6  | 90-5696 | Spoke (12G x $6\frac{9}{16}$ in.)  | 10 |
| 7  | W965    | Nipple                             | 40 |
| 8  | 90-5729 | Hub and brake drum                 | 1  |
| 9  | W967    | Wheel spindle                      | 1  |
| 10 | T530    | Left bearing                       | 1  |
| 11 | W966    | Dust cover                         | 1  |
| 12 | T532    | Circlip                            | 1  |
| 13 | H826    | Right bearing                      | 1  |
| 14 | W968    | Retaining ring                     | 1  |
| 15 | W969    | Brake anchor plate                 | 1  |
| 16 | W977    | BRAKE SHOE C/W LINING              | 2  |
| 17 | W978    | Brake lining                       | 2  |
| 18 | W979    | Brass rivet                        | 12 |
| 19 | W200    | Shoe return spring                 | 2  |
| 20 | W1128   | Brake cam                          | 1  |
| 21 | W1133   | Brake cam lever                    | 1  |
| 22 | S25-71  | Plain washer                       | 1  |
| 23 | T224    | Nut                                | 1  |
| 24 | W1093   | Anchor plate nut                   | 1  |
| 25 | S26-1   | Spring washer                      | 1  |
| 26 | S1-52   | Nut                                | 1  |



WHEEL COMPLETE Ref. No.1  
RIM, SPOKES & HUB Ref. No. 2

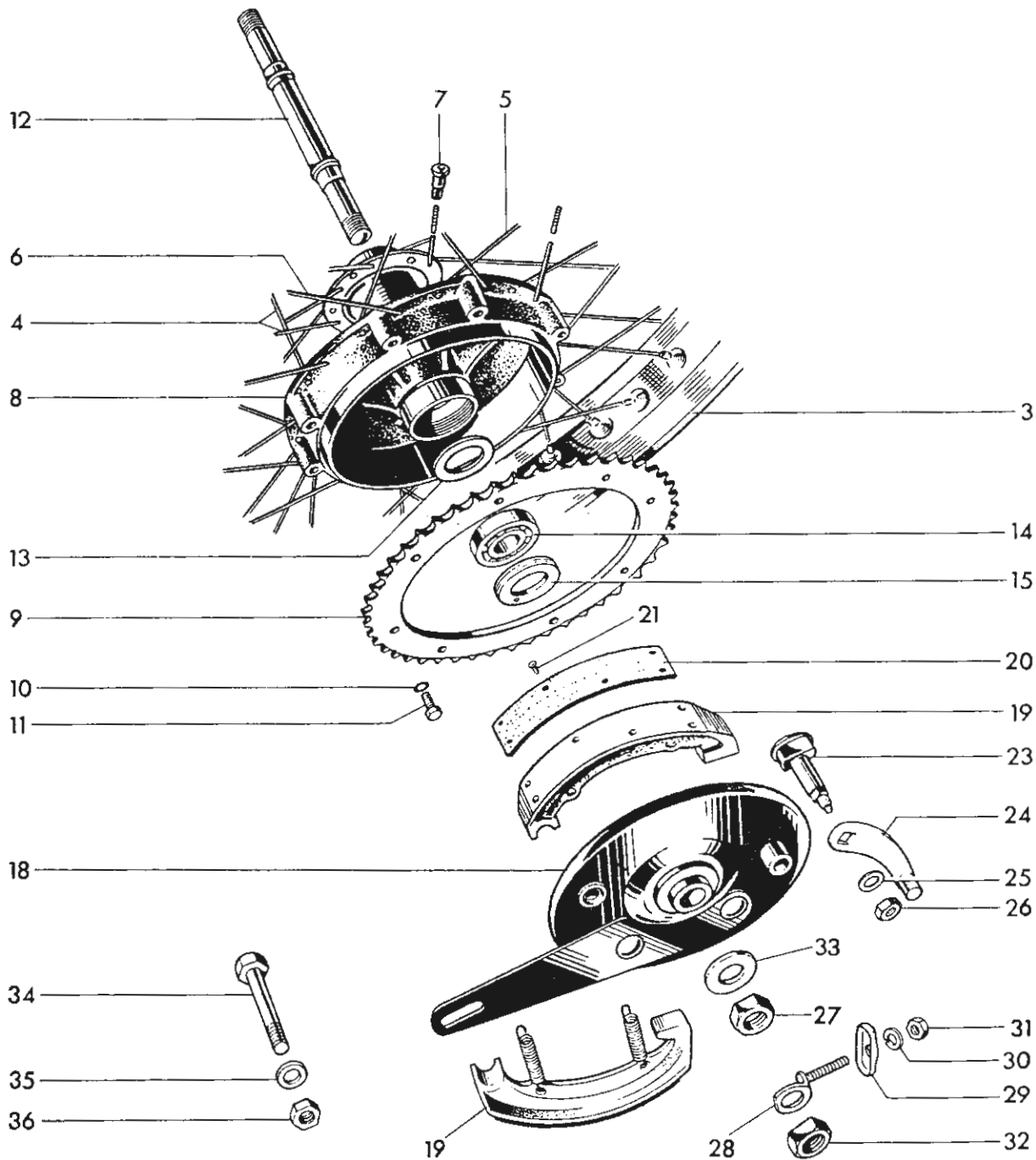
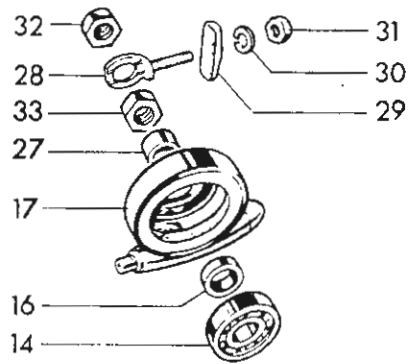


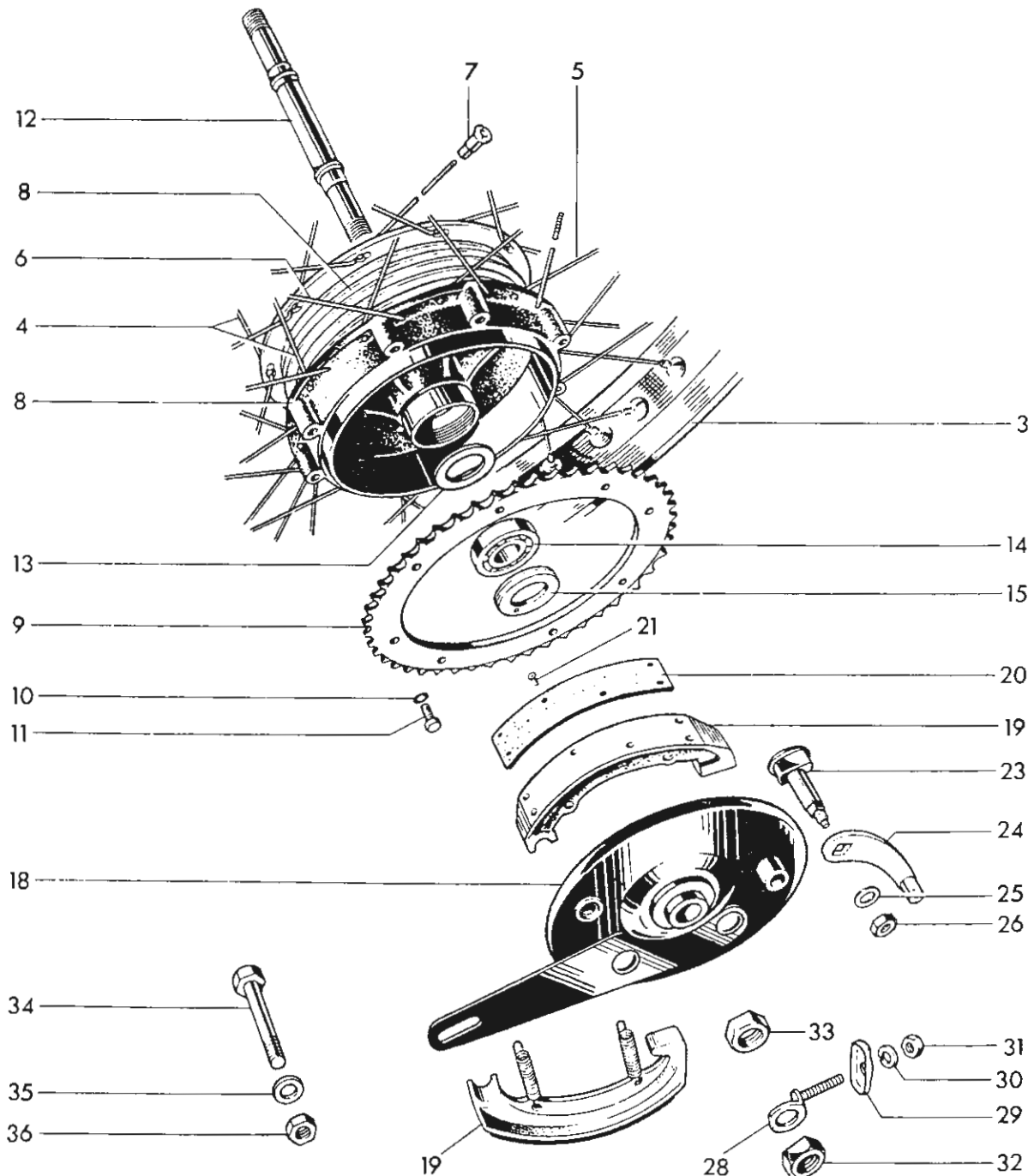
Fig. 12. REAR WHEEL, BANTAM CUB

### REAR WHEEL, BANTAM CUB

|    |         |                                |    |
|----|---------|--------------------------------|----|
| 1  |         | REAR WHEEL COMPLETE            | 1  |
| 2  |         | RIM, SPOKES AND HUB ASSEMBLY   | 1  |
| 3  | 90-6271 | Rear wheel rim WM1-18          | 1  |
| 4  | 90-6272 | Spoke                          | 20 |
| 5  | 90-6274 | Spoke                          | 10 |
| 6  | 90-6273 | Spoke                          | 10 |
| 7  | 27-6810 | Nipple                         | 40 |
| 8  | 90-6205 | Hub and brake drum             | 1  |
| 9  | 90-6240 | Sprocket (47T)                 | 1  |
| 10 | W1122   | Spring washer                  | 8  |
| 11 | W1322   | Bolt ( $\frac{5}{8}$ in. U.H.) | 8  |
| 12 | 90-6231 | Spindle                        | 1  |
| 13 | W987    | Backing ring                   | 1  |
| 14 | H826    | Bearing                        | 2  |
| 15 | W988    | Retaining ring                 | 1  |
| 16 | 90-6230 | Distance piece                 | 1  |
| 17 | D489    | Speedometer gearbox            | 1  |
| 18 | 90-6223 | Brake anchor plate             | 1  |
| 19 | W977    | BRAKE SHOE C/W LINING          | 2  |
| 20 | W978    | Brake lining                   | 2  |
| 21 | W979    | Brass rivet                    | 12 |
| 22 | W200    | Shoe return spring             | 2  |
| 23 | W1128   | Brake cam                      | 1  |
| 24 | 90-6228 | Brake cam lever                | 1  |
| 25 | S25-71  | Plain washer                   | 1  |
| 26 | T224    | Nut                            | 1  |
| 27 | 29-6238 | Nut                            | 2  |
| 28 | W1224   | Chain adjuster                 | 2  |
| 29 | W1227   | End plate                      | 2  |
| 30 | S26-2   | Spring washer                  | 2  |
| 31 | F879    | Nut                            | 2  |
| 32 | W1000   | Nut                            | 2  |
| 33 | 25-6014 | Washer                         | 1  |
| 34 | 21-5713 | Bolt ( $\frac{7}{8}$ in. U.H.) | 1  |
| 35 | 2-2903  | Spring washer                  | 1  |
| 36 | 21-5104 | Nut                            | 1  |



**WHEEL COMPLETE Ref. No.1**  
**RIM, SPOKES & HUB Ref. No.2**



**Fig. 13. REAR WHEEL, SUPER CUB**

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### REAR WHEEL, SUPER CUB

|    |         |                                |    |
|----|---------|--------------------------------|----|
| 1  |         | REAR WHEEL COMPLETE            | 1  |
| 2  |         | RIM, SPOKES AND HUB ASSEMBLY   | 1  |
| 3  | 90-6271 | Rear wheel rim WM1-18          | 1  |
| 4  | 90-6275 | Spoke                          | 20 |
| 5  | 90-6274 | Spoke                          | 10 |
| 6  | 90-6273 | Spoke                          | 10 |
| 7  | 27-6810 | Nipple                         | 40 |
| 8  | 90-6260 | Hub and brake drum             | 1  |
| 9  | 90-6240 | Sprocket (47T)                 | 1  |
| 10 | W1122   | Spring washer                  | 8  |
| 11 | W1322   | Bolt ( $\frac{3}{8}$ in. U.H.) | 8  |
| 12 | 90-6265 | Spindle                        | 1  |
| 13 | W987    | Backing ring                   | 1  |
| 14 | H826    | Bearing                        | 2  |
| 15 | W988    | Retaining ring                 | 1  |
| 16 | 90-6267 | Distance piece                 | 1  |
| 17 | D489    | Speedometer gearbox            | 1  |
| 18 | 90-6223 | Brake anchor plate             | 1  |
| 19 | W977    | BRAKE SHOE C/W LINING          | 2  |
| 20 | W978    | Brake lining                   | 2  |
| 21 | W979    | Brass rivet                    | 12 |
| 22 | W200    | Shoe return spring             | 2  |
| 23 | W1128   | Brake cam                      | 1  |
| 24 | 90-6228 | Brake cam lever                | 1  |
| 25 | S25-71  | Plain washer                   | 1  |
| 26 | T224    | Nut                            | 1  |
| 27 | 90-6266 | Distance piece                 | 2  |
| 28 | W1224   | Chain adjuster                 | 2  |
| 29 | W1227   | End plate                      | 2  |
| 30 | S26-2   | Spring washer                  | 2  |
| 31 | F879    | Nut                            | 2  |
| 32 | W1000   | Nut                            | 2  |
| 33 | 29-6238 | Nut                            | 1  |
| 34 | 21-5713 | Bolt ( $\frac{7}{8}$ in. U.H.) | 1  |
| 35 | 2-2903  | Spring washer                  | 1  |
| 36 | 21-5104 | Nut                            | 1  |

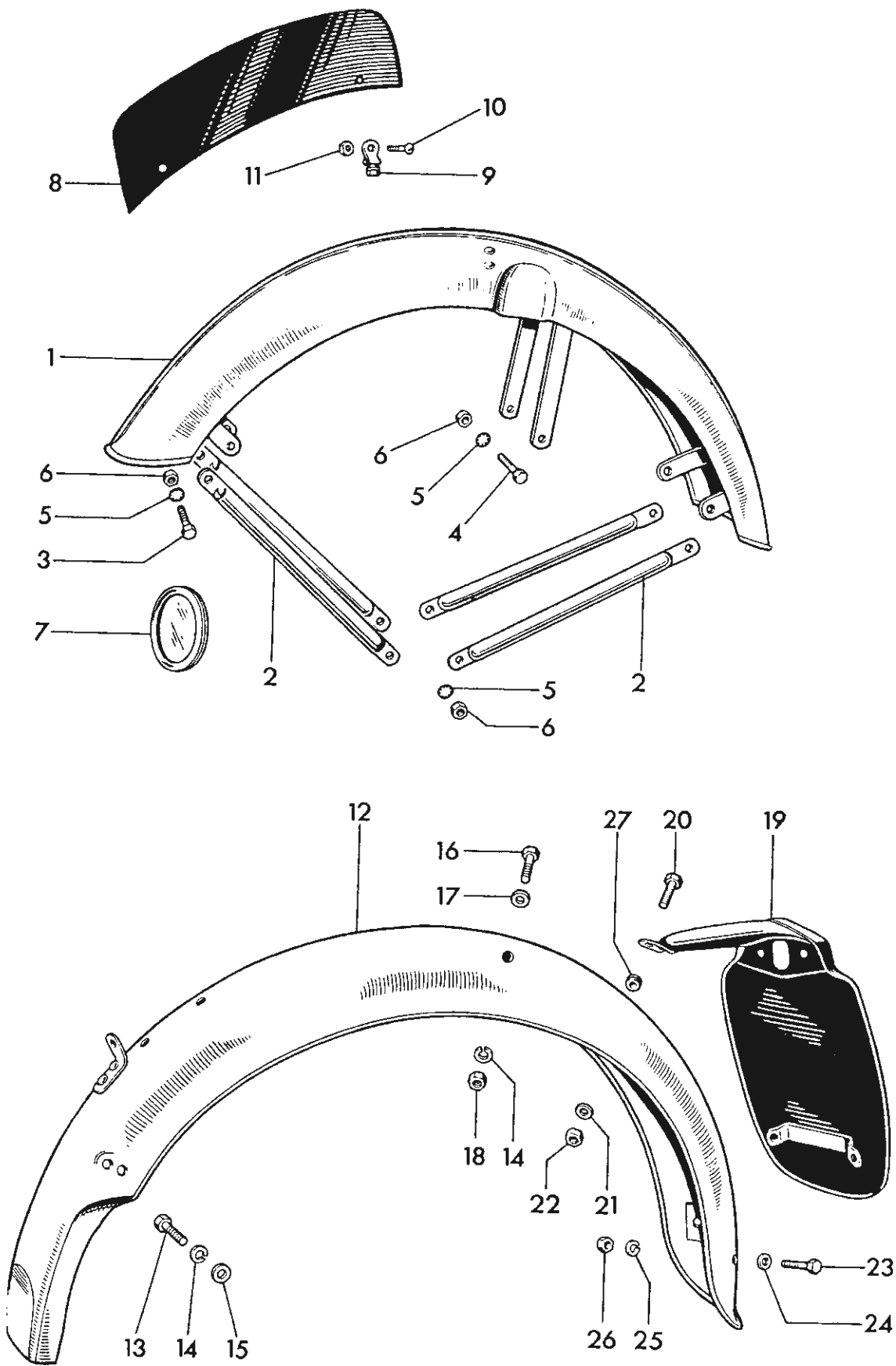


FIG. 14. MUDGUARDS, BANTAM CUB

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### MUDGUARDS, BANTAM CUB

|    |         |                                   |    |
|----|---------|-----------------------------------|----|
| 1  | H929    | Front mudguard                    | 1  |
| 2  | 75-6593 | Stay                              | 4  |
| 3  | DS57    | Bolt ( $\frac{7}{16}$ in. U.H.)   | 4  |
| 4  | GS218   | Bolt ( $\frac{9}{16}$ in. U.H.)   | 4  |
| 5  | E1612   | Serrated washer                   | 10 |
| 6  | F879    | Nut                               | 10 |
| 7  | D261    | Licence holder                    | 1  |
| 8  | F6469   | Number plate                      | 1  |
| 9  | H741    | Clip assembly                     | 2  |
| 10 | F4715   | Screw ( $\frac{13}{32}$ in. U.H.) | 2  |
| 11 | H745    | Nut                               | 2  |
| 12 | 75-6798 | Rear mudguard                     | 1  |
| 13 | 21-5663 | Bolt ( $\frac{3}{4}$ in. U.H.)    | 2  |
| 14 | 24-8784 | Spring washer                     | 4  |
| 15 | 15-5155 | Plain washer                      | 2  |
| 16 | 21-5662 | Bolt ( $\frac{5}{8}$ in. U.H.)    | 2  |
| 17 | 2-923   | Plain washer                      | 2  |
| 18 | 21-5103 | Nut                               | 2  |
| 19 | 75-6795 | Number plate                      | 1  |
| 20 | F929    | Bolt ( $1\frac{1}{2}$ in. U.H.)   | 1  |
| 21 | S26-3   | Spring washer                     | 1  |
| 22 | S1-51   | Nut                               | 1  |
| 23 | F1149   | Bolt ( $\frac{7}{8}$ in. U.H.)    | 2  |
| 24 | F5410   | Plain washer                      | 2  |
| 25 | S26-2   | Spring washer                     | 2  |
| 26 | F879    | Nut                               | 2  |
| 27 | 90-6985 | Grommet                           | 2  |

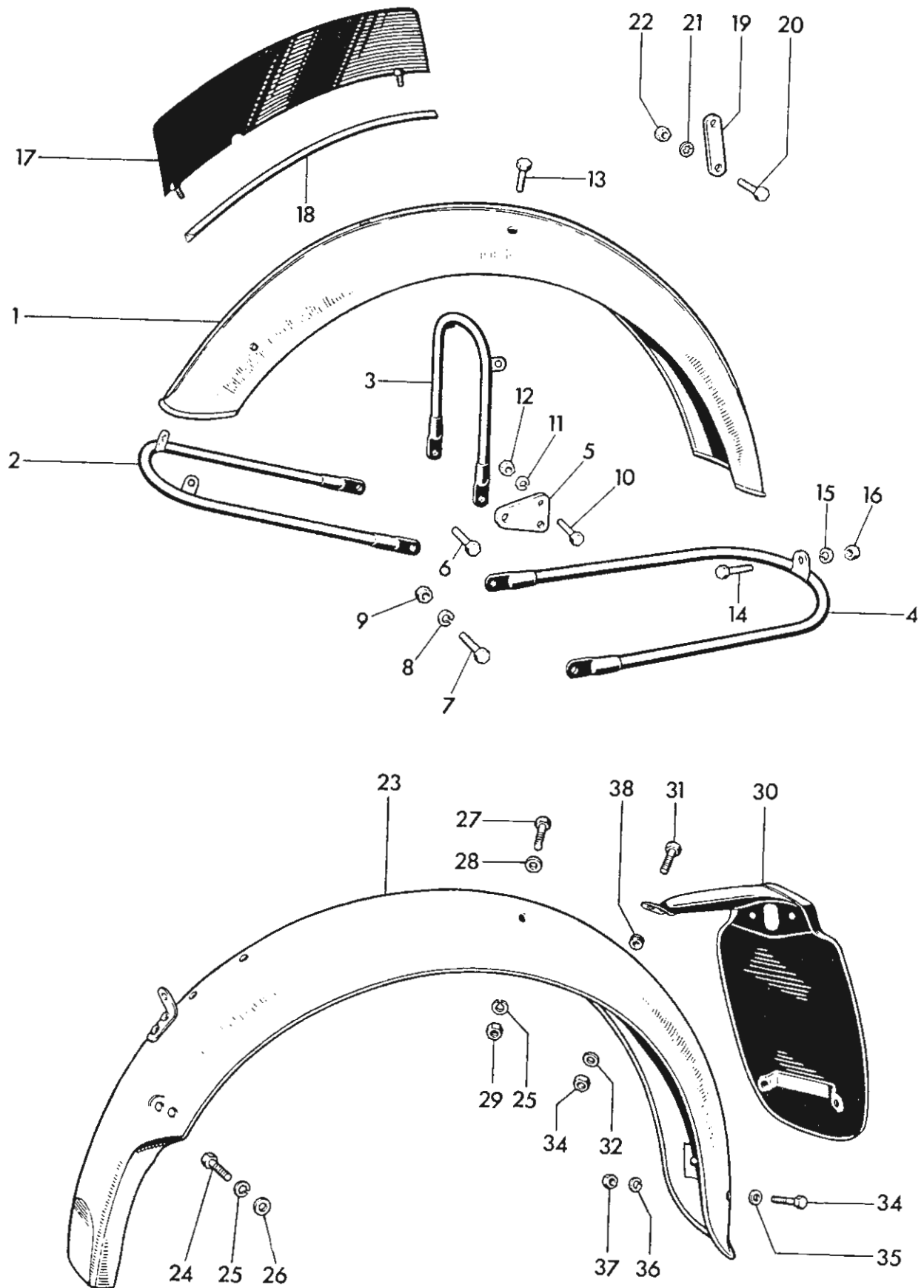


Fig. 15. MUDGUARDS, SUPER CUB

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### MUDGUARDS, SUPER CUB

|    |         |                                  |    |
|----|---------|----------------------------------|----|
| 1  | 90-6579 | Front mudguard                   | 1  |
| 2  | 40-6599 | Front stay                       | 1  |
| 3  | 40-6601 | Bridge                           | 1  |
| 4  | 40-6592 | Bottom stay                      | 1  |
| 5  | 90-6593 | Bracket                          | 2  |
| 6  | 24-6770 | Bolt ( $\frac{5}{8}$ in. U.H.)   | 2  |
| 7  | 27-6037 | Bolt ( $\frac{7}{8}$ in. U.H.)   | 2  |
| 8  | 24-8784 | Spring washer                    | 4  |
| 9  | S1-51   | Nut                              | 4  |
| 10 | GS218   | Bolt ( $\frac{9}{16}$ in. U.H.)  | 4  |
| 11 | S26-2   | Spring washer                    | 12 |
| 12 | F.879   | Nut                              | 12 |
| 13 | D557    | Bolt ( $\frac{7}{16}$ in. U.H.)  | 4  |
| 14 | 28-2338 | Bolt ( $\frac{23}{32}$ in. U.H.) | 1  |
| 15 | S26-3   | Spring washer                    | 1  |
| 16 | 24-5160 | Nut                              | 1  |
| 17 | 90-6576 | Number plate                     | 1  |
| 18 | 42-6558 | Beading                          | 1  |
| 19 | 40-6517 | Licence holder bracket           | 1  |
| 20 | 21-5611 | Bolt ( $\frac{1}{2}$ in. U.H.)   | 1  |
| 21 | E.1612  | Serrated washer                  | 1  |
| 22 | 21-5102 | Nut                              | 1  |
| 23 | 75-6798 | Rear mudguard                    | 1  |
| 24 | 21-5663 | Bolt ( $\frac{3}{4}$ in. U.H.)   | 2  |
| 25 | 24-8784 | Spring washer                    | 4  |
| 26 | 15-5155 | Plain washer                     | 2  |
| 27 | 21-5662 | Bolt ( $\frac{5}{8}$ in. U.H.)   | 2  |
| 28 | 2-923   | Plain washer                     | 2  |
| 29 | 21-5103 | Nut                              | 2  |
| 30 | 75-6795 | Number plate                     | 1  |
| 31 | F.929   | Bolt ( $\frac{1}{2}$ in. U.H.)   | 1  |
| 32 | S26-3   | Spring washer                    | 1  |
| 33 | S1-51   | Nut                              | 1  |
| 34 | F.1149  | Bolt ( $\frac{7}{8}$ in. U.H.)   | 2  |
| 35 | F.5410  | Plain washer                     | 2  |
| 36 | S26-2   | Spring washer                    | 2  |
| 37 | F.879   | Nut                              | 2  |
| 38 | 90-6985 | Grommet                          | 2  |

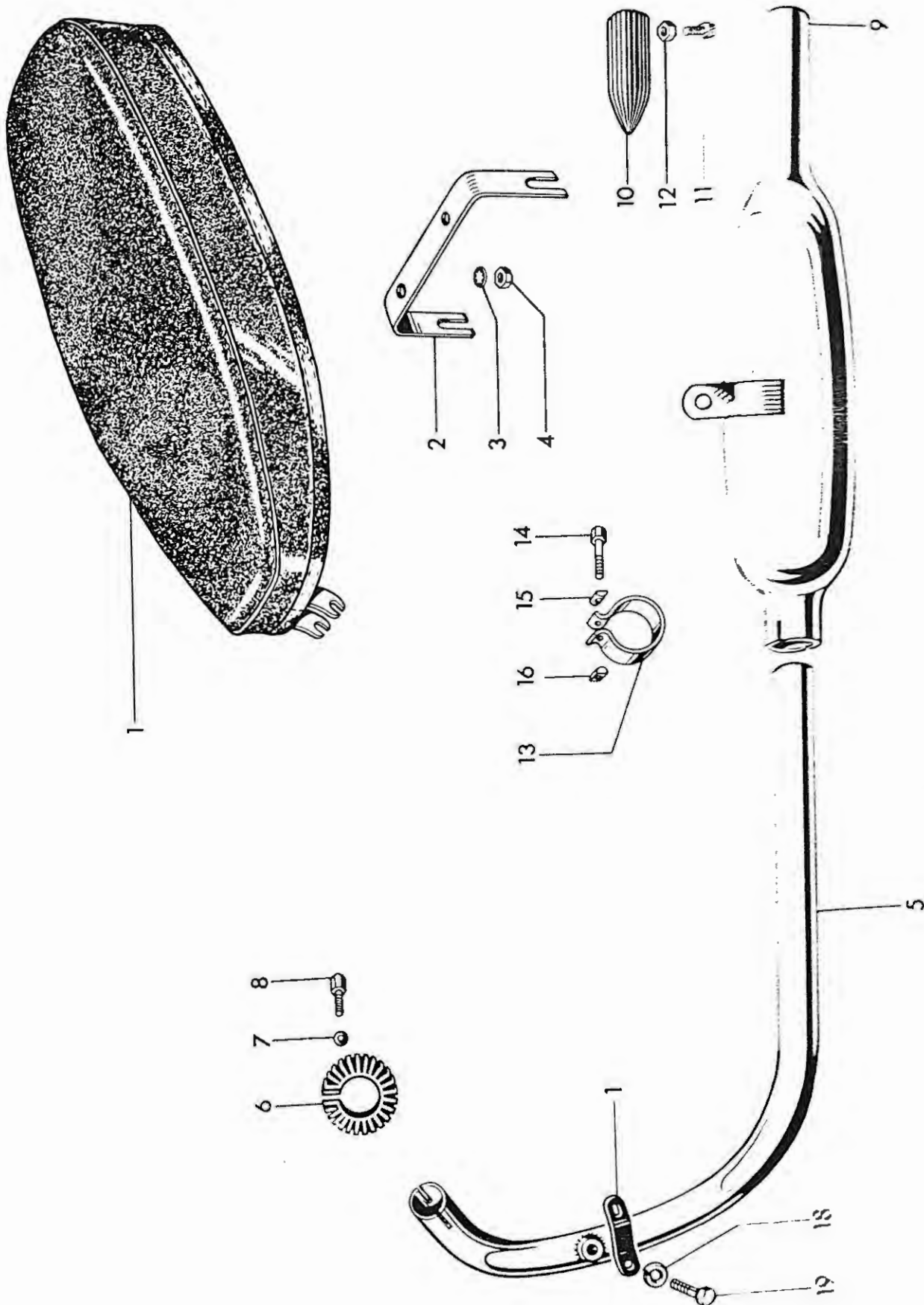


Fig. 16. TWINSEAT AND EXHAUST SYSTEM

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### TWINSEAT AND EXHAUST SYSTEM

|    |         |                                        |              |
|----|---------|----------------------------------------|--------------|
| 1  | 75-9164 | Twinseat ... ..                        | 1 Bantam Cub |
| 1  | 75-9171 | Twinseat ... ..                        | 1 Super Cub  |
| 2  | 90-9277 | Rear bracket ... ..                    | 1            |
| 3  | S26-2   | Spring washer ... ..                   | 2            |
| 4  | 2-51    | Nut ... ..                             | 2            |
| 5  | 75-2748 | Exhaust pipe ... ..                    | 1            |
| 6  | E.4932  | Clip ... ..                            | 1            |
| 7  | S25-13  | Plain washer ... ..                    | 1            |
| 8  | E.3260  | Bolt ( $\frac{7}{8}$ in. U.H.) ... ..  | 1            |
| 9  | 75-2744 | Silencer ... ..                        | 1            |
| 10 | E.4076  | Silencer mute ... ..                   | 1            |
| 11 | H.689   | Screw ( $\frac{1}{4}$ in. U.H.) ... .. | as required  |
| 12 | H.691   | Nut ... ..                             | as required  |
| 13 | E.3269  | Clip ... ..                            | 1            |
| 14 | TE.164E | Bolt ... ..                            | 1            |
| 15 | TE.164D | "D" washer ... ..                      | 1            |
| 16 | RE.164C | "D" nut ... ..                         | 1            |
| 17 | 75-2750 | Bracket ... ..                         | 1            |
| 18 | S26-3   | Spring washer ... ..                   | 1            |
| 19 | F.929   | Bolt ( $\frac{1}{2}$ in. U.H.) ... ..  | 1            |

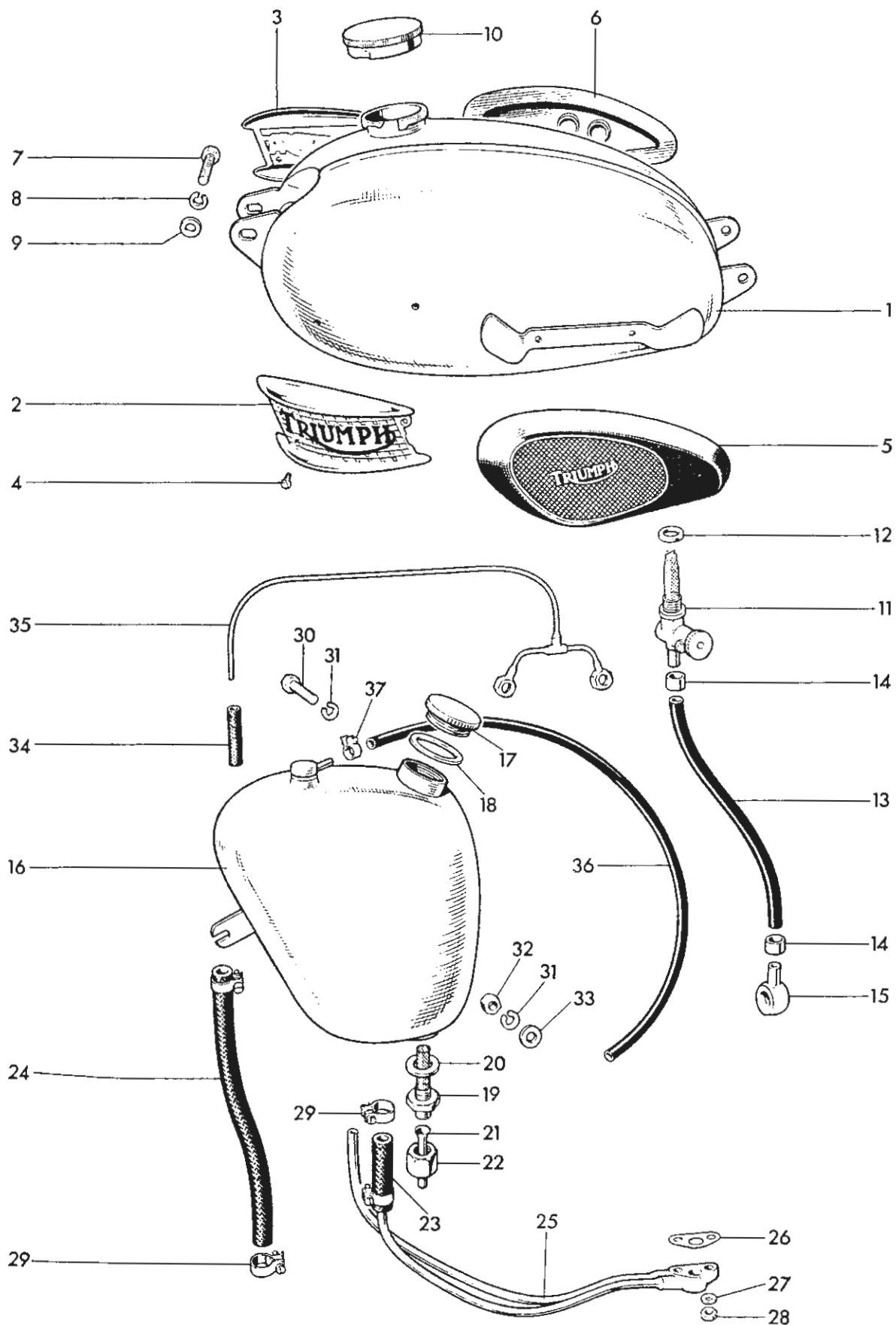


Fig. 17. PETROL AND OIL TANKS, BANTAM CUB

### PETROL AND OIL TANKS, BANTAM CUB

|    |         |                                         |   |
|----|---------|-----------------------------------------|---|
| 1  | 90-8095 | Petrol tank ... ..                      | 1 |
| 2  | F4570   | Left styling unit ... ..                | 1 |
| 3  | F4571   | Right styling unit ... ..               | 1 |
| 4  | F4468   | Screw ( $\frac{9}{16}$ in. U.H.) ... .. | 4 |
| 5  | F1606   | Left knee grip ... ..                   | 1 |
| 6  | F1605   | Right knee grip ... ..                  | 1 |
| 7  | 21-5662 | Bolt ( $\frac{5}{8}$ in. U.H.) ... ..   | 2 |
| 8  | 24-8784 | Spring washer ... ..                    | 2 |
| 9  | 2-923   | Plain washer ... ..                     | 2 |
| 10 | 29-7898 | Filler cap ... ..                       | 1 |
| 11 | 53-8031 | Petrol tap ... ..                       | 1 |
| 12 | PT104B  | Fibre washer ... ..                     | 1 |
| 13 | 75-8091 | Petrol pipe ... ..                      | 1 |
| 14 | 90-8032 | Ferrule ... ..                          | 2 |
| 15 | 42-8078 | Banjo ... ..                            | 1 |
| 16 | 75-8345 | Oil tank ... ..                         | 1 |
| 17 | 65-8500 | Filler cap ... ..                       | 1 |
| 18 | 67-42   | Fibre washer ... ..                     | 1 |
| 19 | F3179   | Filter ... ..                           | 1 |
| 20 | F1713   | Fibre washer ... ..                     | 1 |
| 21 | F3655   | Feed pipe ... ..                        | 1 |
| 22 | F3182   | Union nut ... ..                        | 1 |
| 23 | 75-8347 | Feed connection ... ..                  | 1 |
| 24 | 75-8348 | Return connection ... ..                | 1 |
| 25 | 75-391  | Oil pipes and junction block ... ..     | 1 |
| 26 | E3274   | Joint washer ... ..                     | 1 |
| 27 | S25-13  | Plain washer ... ..                     | 1 |
| 28 | F879    | Nut ... ..                              | 1 |
| 29 | 68-8343 | Clip ... ..                             | 4 |
| 30 | 1-5609  | Bolt ( $\frac{5}{8}$ in. U.H.) ... ..   | 1 |
| 31 | 24-8784 | Spring washer ... ..                    | 2 |
| 32 | S1-51   | Nut ... ..                              | 1 |
| 33 | 2-923   | Plain washer ... ..                     | 1 |
| 34 | E3383   | Rocker feed connection ... ..           | 1 |
| 35 | 75-388  | Rocker oil pipe ... ..                  | 1 |
| 36 | 75-8349 | Chain oiler pipe ... ..                 | 1 |
| 37 | 77-8340 | Clip ... ..                             | 1 |

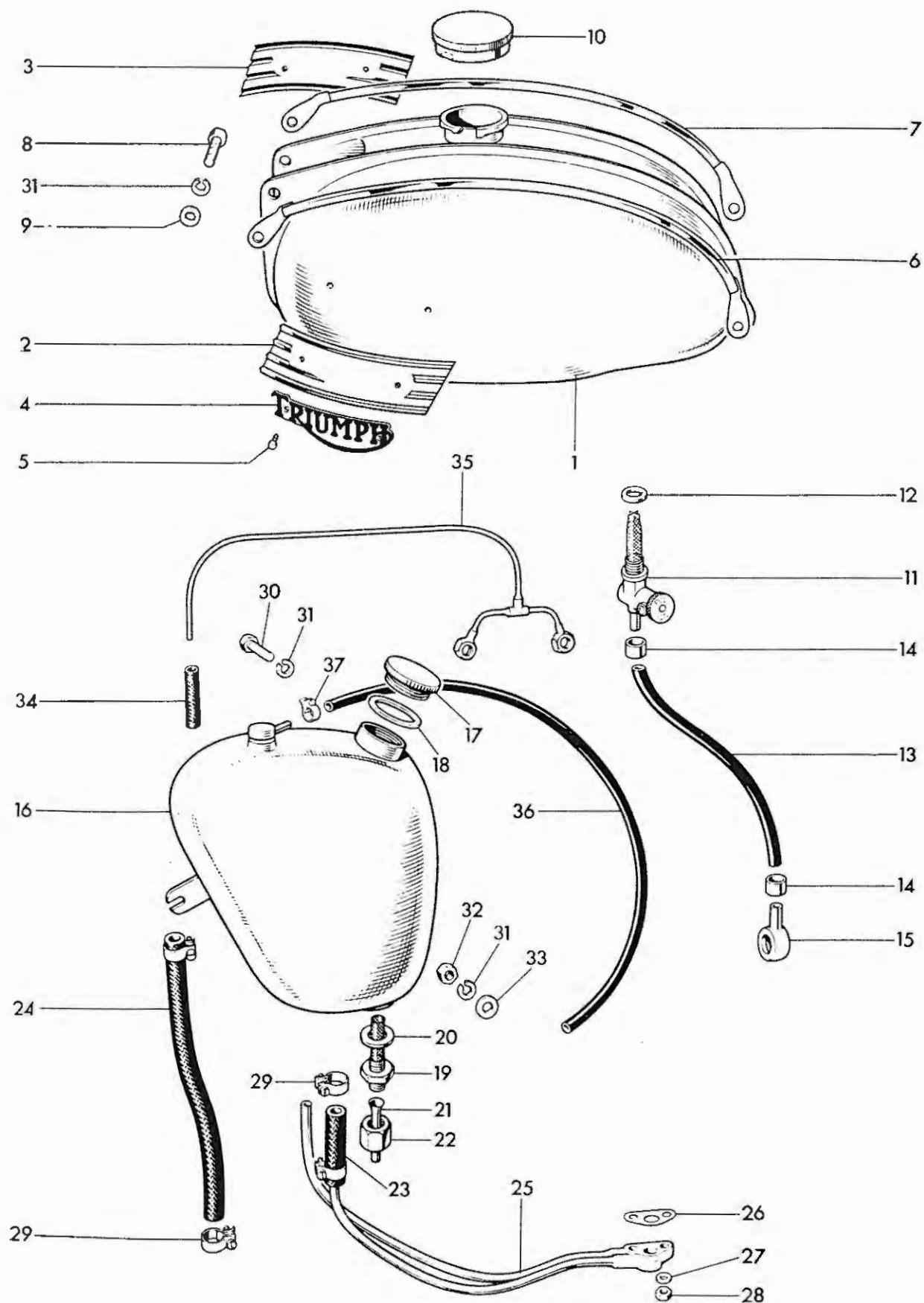


Fig. 18. PETROL AND OIL TANKS, SUPER CUB

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### PETROL AND OIL TANKS, SUPER CUB

|    |         |                                         |   |
|----|---------|-----------------------------------------|---|
| 1  | 75-8095 | Petrol tank ... ..                      | 1 |
| 2  | 75-8031 | Left styling unit ... ..                | 1 |
| 3  | 75-8030 | Right styling unit ... ..               | 1 |
| 4  | F3496   | Name plate ... ..                       | 2 |
| 5  | F4468   | Screw ( $\frac{9}{16}$ in. U.H.) ... .. | 4 |
| 6  | 75-8096 | Left beading ... ..                     | 1 |
| 7  | 75-8100 | Right beading ... ..                    | 1 |
| 8  | 21-5662 | Bolt ( $\frac{5}{8}$ in. U.H.) ... ..   | 2 |
| 9  | 2-923   | Plain washer ... ..                     | 2 |
| 10 | 29-7898 | Filler cap ... ..                       | 1 |
| 11 | 53-8031 | Petrol tap ... ..                       | 1 |
| 12 | PT104B  | Fibre washer ... ..                     | 1 |
| 13 | 75-8091 | Petrol pipe ... ..                      | 1 |
| 14 | 90-8032 | Ferrule ... ..                          | 2 |
| 15 | 42-8078 | Banjo ... ..                            | 1 |
| 16 | 75-8345 | Oil tank ... ..                         | 1 |
| 17 | 65-8500 | Filler cap ... ..                       | 1 |
| 18 | 67-42   | Fibre washer ... ..                     | 1 |
| 19 | F3179   | Filter ... ..                           | 1 |
| 20 | F1713   | Fibre washer ... ..                     | 1 |
| 21 | F3655   | Feed pipe ... ..                        | 1 |
| 22 | F3182   | Union nut ... ..                        | 1 |
| 23 | 75-8347 | Feed connection ... ..                  | 1 |
| 24 | 75-8348 | Return connection ... ..                | 1 |
| 25 | 75-391  | Oil pipes and junction block ... ..     | 1 |
| 26 | E3274   | Joint washer ... ..                     | 1 |
| 27 | S25-13  | Plain washer ... ..                     | 1 |
| 28 | F879    | Nut ... ..                              | 1 |
| 29 | 68-8343 | Clip ... ..                             | 4 |
| 30 | 1-5609  | Bolt ( $\frac{5}{8}$ in. U.H.) ... ..   | 1 |
| 31 | 24-8784 | Spring washer ... ..                    | 4 |
| 32 | S1-51   | Nut ... ..                              | 1 |
| 33 | 2-923   | Plain washer ... ..                     | 1 |
| 34 | E3383   | Rocker feed connection ... ..           | 1 |
| 35 | 75-388  | Rocker oil pipe ... ..                  | 1 |
| 36 | 75-8349 | Chain oiler pipe ... ..                 | 1 |
| 37 | 66-8340 | Clip ... ..                             | 1 |

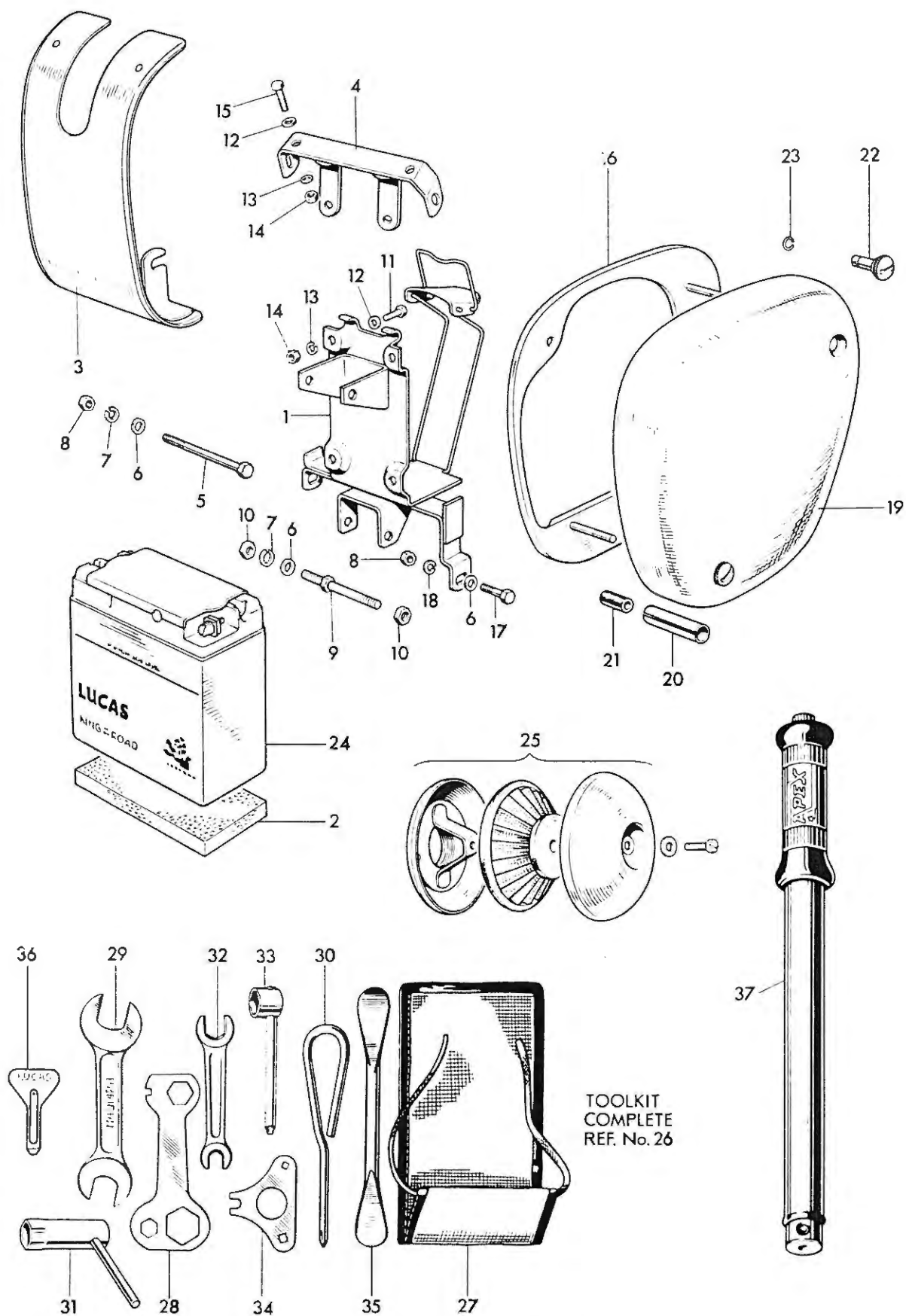
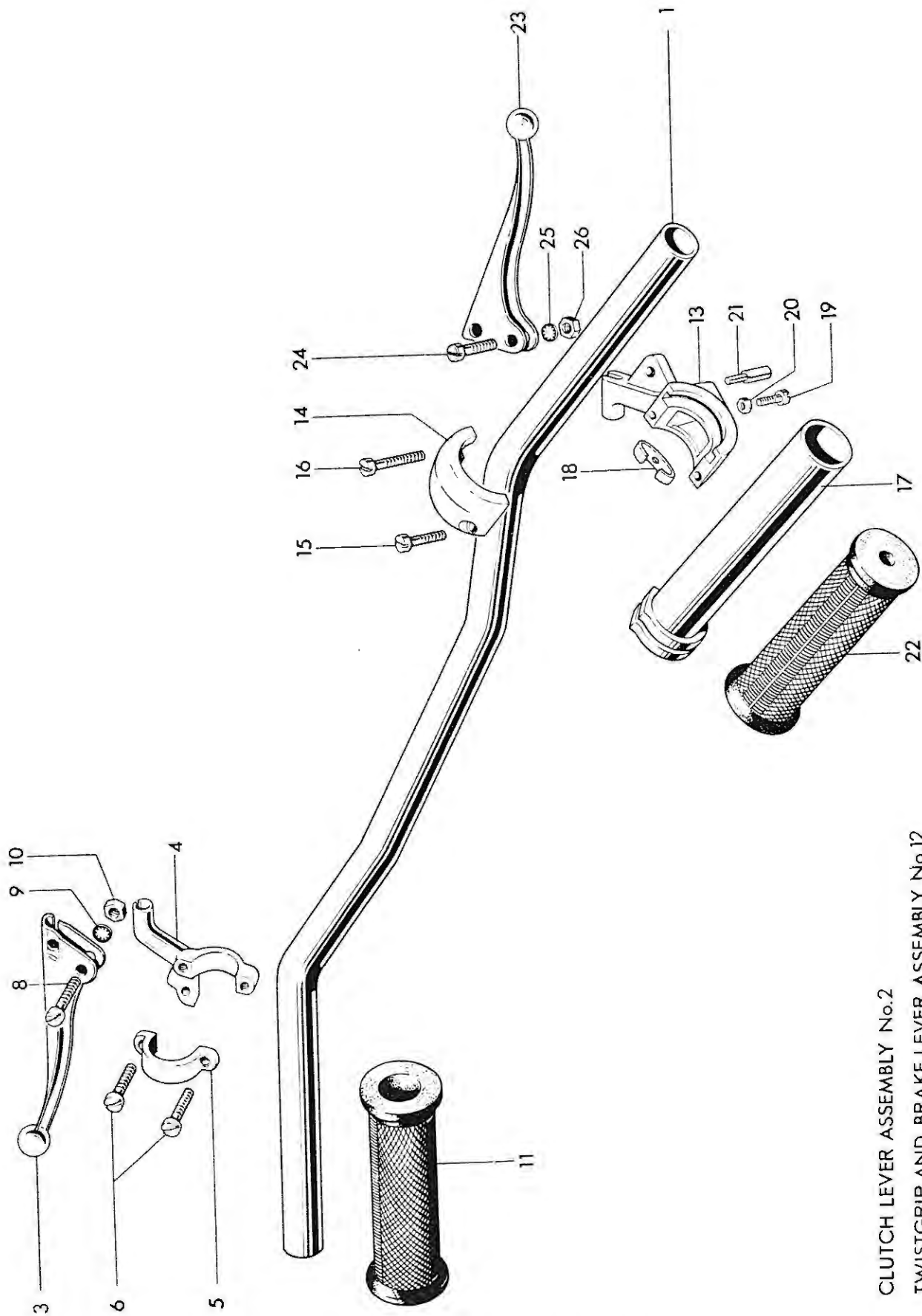


Fig. 19. BATTERY CARRIER, TOOLBOX AND AIR FILTER

| Ref. No.                                       | Part No. | DESCRIPTION                                                                                               | QUANTITY |
|------------------------------------------------|----------|-----------------------------------------------------------------------------------------------------------|----------|
| <b>BATTERY CARRIER, TOOLBOX AND AIR FILTER</b> |          |                                                                                                           |          |
| 1                                              | 75-4541  | Battery carrier ... ..                                                                                    | 1        |
| 2                                              | 40-4508  | Rubber pad ... ..                                                                                         | 1        |
| 3                                              | 75-7820  | Centre panel ... ..                                                                                       | 1        |
| 4                                              | 75-7824  | Top bracket ... ..                                                                                        | 1        |
| 5                                              | 40-5043  | Bolt ( $2\frac{1}{8}$ in. U.H.) ... ..                                                                    | 1        |
| 6                                              | 2-923    | Plain washer ... ..                                                                                       | 5        |
| 7                                              | 24-8784  | Spring washer ... ..                                                                                      | 3        |
| 8                                              | S1-51    | Nut ... ..                                                                                                | 3        |
| 9                                              | 75-7828  | Stud ( $2\frac{1}{8}$ in. O.A.) ... ..                                                                    | 1        |
| 10                                             | 46-55    | Nut ... ..                                                                                                | 3        |
| 11                                             | 42-4574  | Bolt ( $\frac{1}{2}$ in. U.H.) ... ..                                                                     | 2        |
| 12                                             | 2-1096   | Plain washer ... ..                                                                                       | 4        |
| 13                                             | 29-3319  | Serrated washer ... ..                                                                                    | 4        |
| 14                                             | 1-4616   | Nut ... ..                                                                                                | 4        |
| 15                                             | 2-360    | Bolt ( $\frac{1}{2}$ in. U.H.) ... ..                                                                     | 2        |
| 16                                             | 75-4540  | Back plate ... ..                                                                                         | 1        |
| 17                                             | 24-7148  | Bolt ( $\frac{7}{8}$ in. U.H.) ... ..                                                                     | 2        |
| 18                                             | 36-382   | Serrated washer ... ..                                                                                    | 2        |
| 19                                             | 40-9003  | Toolbox cover ... ..                                                                                      | 1        |
| 20                                             | 40-9009  | Distance piece ... ..                                                                                     | 2        |
| 21                                             | 40-9020  | Rubber sleeve ... ..                                                                                      | 2        |
| 22                                             | 89-4310  | Thumb nut ... ..                                                                                          | 2        |
| 23                                             | 89-4311  | Circlip... ..                                                                                             | 2        |
| 24                                             | MLZ9E    | Battery ... ..                                                                                            | 1        |
| 25                                             | 75-394   | Air filter ... ..                                                                                         | 1        |
| 26                                             | 75-9160  | TOOL KIT ... ..                                                                                           | 1        |
| 27                                             | D291     | Tool roll ... ..                                                                                          | 1        |
| 28                                             | D293     | Combination spanner $\frac{3}{16}$ in. x $\frac{5}{16}$ in. x $\frac{1}{2}$ in. Whit. ... ..              | 1        |
| 29                                             | D299     | Open spanner $\frac{3}{8}$ in. x $\frac{7}{16}$ in. Whit. ... ..                                          | 1        |
| 30                                             | D335     | Phillips No. 2 screwdriver ... ..                                                                         | 1        |
| 31                                             | 66-9132  | Spark plug spanner ... ..                                                                                 | 1        |
| 32                                             | D292     | Open spanner $\frac{1}{8}$ in. x $\frac{3}{16}$ in. x $\frac{1}{4}$ in. x $\frac{5}{16}$ in. Whit. ... .. | 1        |
| 33                                             | 65-9115  | Box spanner ... ..                                                                                        | 1        |
| 34                                             | DA70     | Clutch key ... ..                                                                                         | 1        |
| 35                                             | 90-9018  | Tyre lever ... ..                                                                                         | 1        |
| 36                                             | 400935   | Screwdriver and feeler gauge ... ..                                                                       | 1        |
| 37                                             | 90-9237  | Tyre inflator ... ..                                                                                      | 1        |



CLUTCH LEVER ASSEMBLY No.2  
TWISTGRIP AND BRAKE LEVER ASSEMBLY No.12

Fig. 20. HANDLEBAR AND CONTROL LEVERS

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

## HANDLEBAR AND CONTROL LEVERS

|    |         |                                           |   |
|----|---------|-------------------------------------------|---|
| 1  | 68-4968 | Handlebar ... ..                          | 1 |
| 2  | 18-1091 | CLUTCH LEVER ASSEMBLY ... ..              | 1 |
| 3  | 18-1092 | Clutch lever ... ..                       | 1 |
| 4  | 18-1035 | Clutch lever bracket ... ..               | 1 |
| 5  | 12-595  | Clamp ... ..                              | 1 |
| 6  | 11-013  | Clamp screw ... ..                        | 1 |
| 7  | 11-014  | Clamp screw ... ..                        | 1 |
| 8  | 18-087  | Fulcrum screw ... ..                      | 1 |
| 9  | 70-016  | Spring washer ... ..                      | 1 |
| 10 | 18-717  | Nut ... ..                                | 1 |
| 11 | 16-069  | Handlebar grip ... ..                     | 1 |
| 12 | 368-23  | TWISTGRIP AND BRAKE LEVER ASSEMBLY ... .. | 1 |
| 13 | 368-018 | Body, bottom half ... ..                  | 1 |
| 14 | 368-002 | Body, top half ... ..                     | 1 |
| 15 | 11-013  | Clamp screw ... ..                        | 1 |
| 16 | 11-014  | Clamp screw ... ..                        | 1 |
| 17 | 366-004 | Rotor ... ..                              | 1 |
| 18 | 366-007 | Friction spring ... ..                    | 1 |
| 19 | 16-009  | Friction spring screw ... ..              | 1 |
| 20 | 16-010  | Lock nut ... ..                           | 1 |
| 21 | 366-006 | Cable stop ... ..                         | 1 |
| 22 | 16-070  | Handlebar grip ... ..                     | 1 |
| 23 | 368-019 | Front brake lever ... ..                  | 1 |
| 24 | 18-087  | Fulcrum screw ... ..                      | 1 |
| 25 | 70-016  | Spring washer ... ..                      | 1 |
| 26 | 18-717  | Nut ... ..                                | 1 |

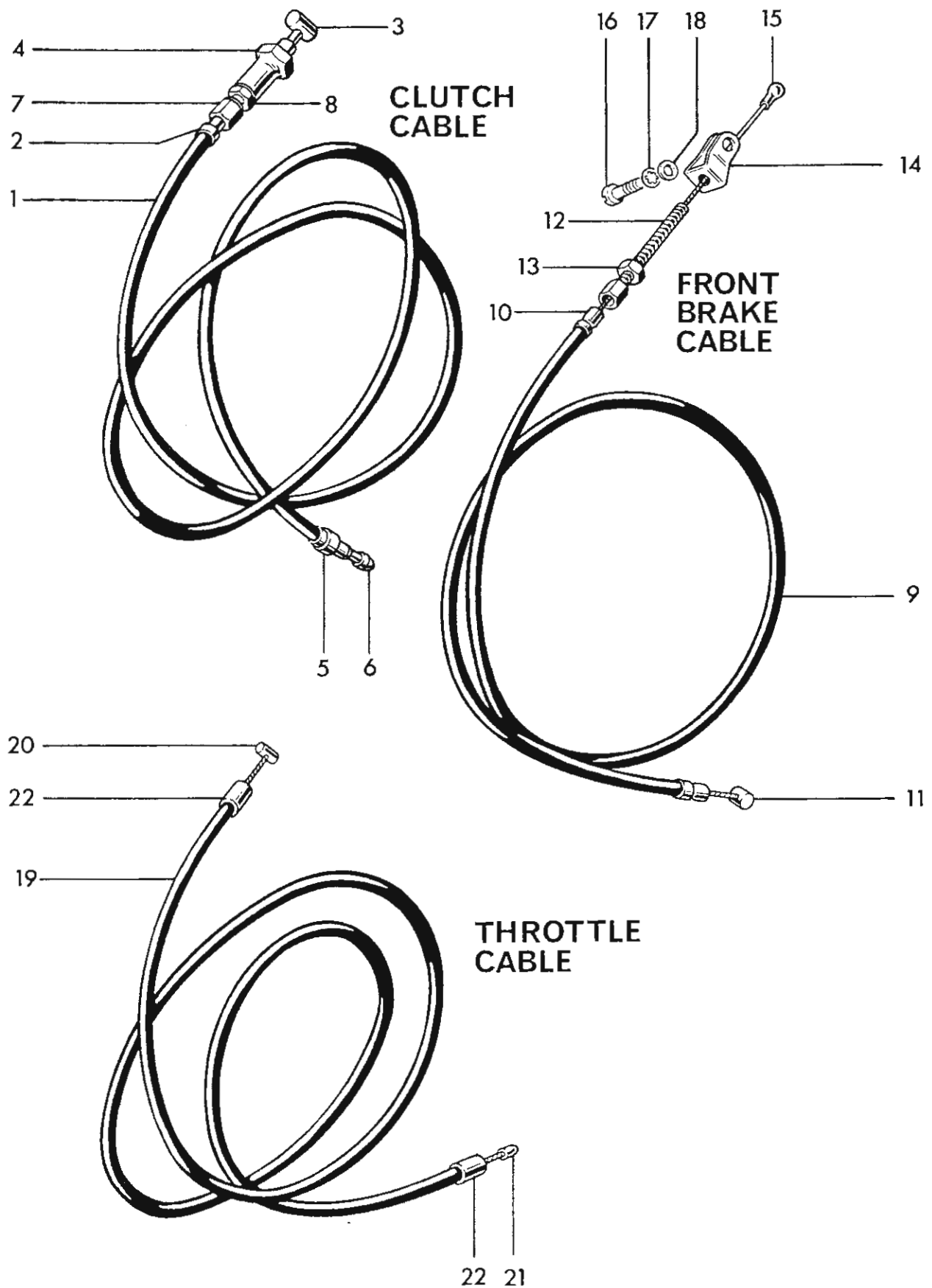


Fig. 21. CONTROL CABLES

| Ref. No.              | Part No. | DESCRIPTION                            | QUANTITY |
|-----------------------|----------|----------------------------------------|----------|
| <b>CONTROL CABLES</b> |          |                                        |          |
| 1                     | D504     | CLUTCH CABLE ... ..                    | 1        |
| 2                     | D103     | Ferrule ... ..                         | 2        |
| 3                     | D506     | Nipple (handlebar end) ... ..          | 2        |
| 4                     | D281     | Abutment ... ..                        | 1        |
| 5                     | D333     | Abutment ... ..                        | 1        |
| 6                     | D334     | Nipple ... ..                          | 1        |
| 7                     | D319     | Cable adjuster ... ..                  | 1        |
| 8                     | D268     | Nut ... ..                             | 1        |
| 9                     | 90-8599  | FRONT BRAKE CABLE ... ..               | 1        |
| 10                    | 27-9353  | Ferrule ... ..                         | 2        |
| 11                    | 66-8747  | Nipple (handlebar end) ... ..          | 1        |
| 12                    | 90-8580  | Cable adjuster ... ..                  | 2        |
| 13                    | 90-8582  | Nut ... ..                             | 1        |
| 14                    | 90-8531  | Clevis ... ..                          | 1        |
| 15                    | 27-9330  | Nipple ... ..                          | 1        |
| 16                    | 2-510    | Screw ( $\frac{3}{4}$ in. U.H.) ... .. | 1        |
| 17                    | E1612    | Serrated washer ... ..                 | 1        |
| 18                    | 2-443    | Plain washer ... ..                    | 1        |
| 19                    | 90-8595  | THROTTLE CABLE ... ..                  | 1        |
| 20                    | D411     | Nipple (handlebar end) ... ..          | 1        |
| 21                    | NS191    | Nipple ... ..                          | 1        |
| 22                    | 18/145   | Ferrule ... ..                         | 2        |

# CARBURETTER COMPLETE REF. No. 1

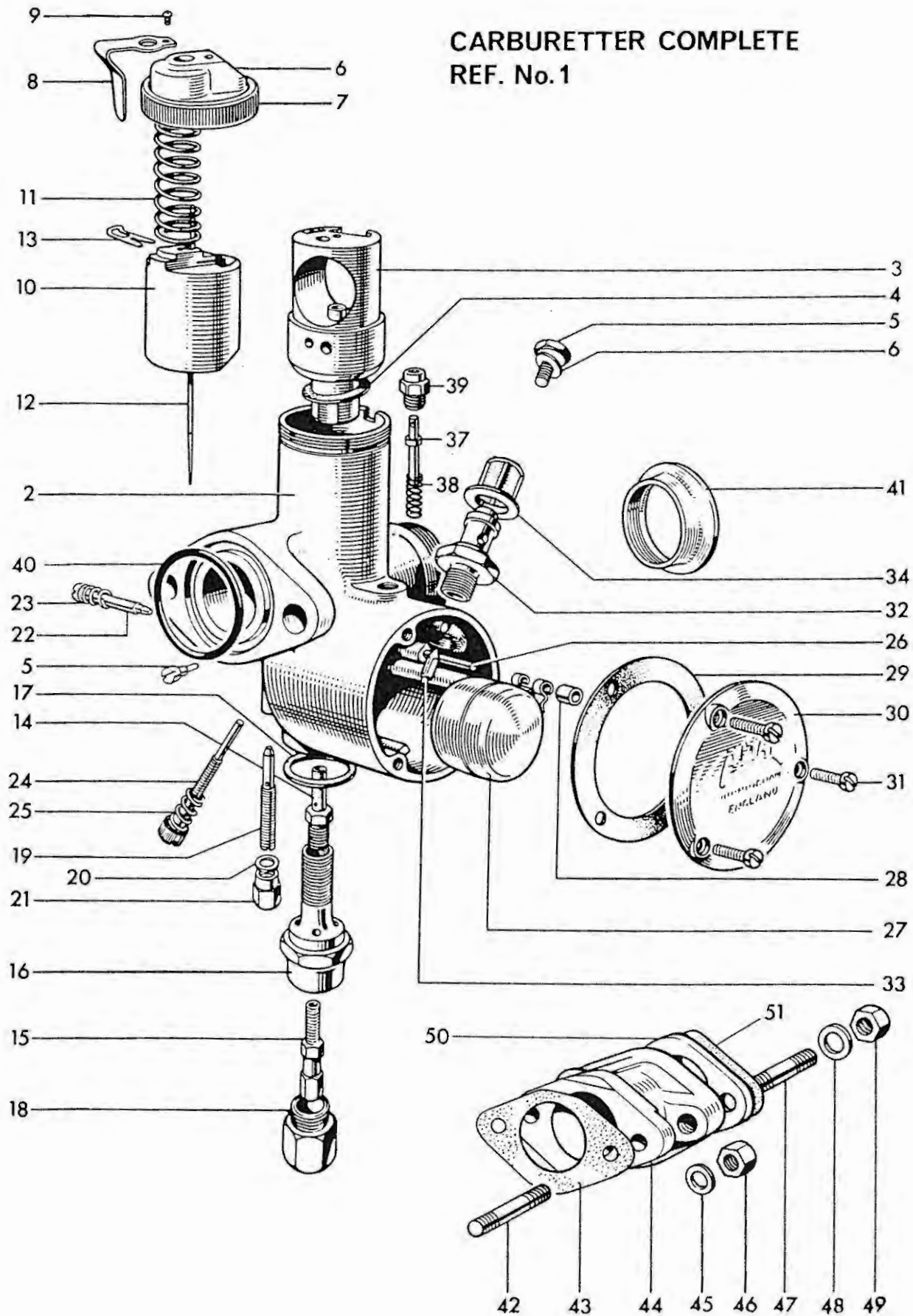


Fig. 22. AMAL CARBURETTER, TYPE 375

| Ref. No.                          | Part No | DESCRIPTION                 | QUANTITY    |
|-----------------------------------|---------|-----------------------------|-------------|
| <b>AMAL CARBURETTER, TYPE 375</b> |         |                             |             |
| 1                                 | 375/61  | CARBURETTER COMPLETE        | 1           |
| 2                                 | 375/003 | Mixing chamber              | 1           |
| 3                                 | 375/057 | Jet block...                | 1           |
| 4                                 | 375/067 | Joint washer                | 1           |
| 5                                 | 376/070 | Peg screw                   | 1           |
| 6                                 | 375/064 | Mixing chamber top          | 1           |
| 7                                 | 375/065 | Cap ring                    | 1           |
| 8                                 | 4/235   | Spring                      | 1           |
| 9                                 | 4/241   | Screw                       | 1           |
| 10                                | 375/060 | Throttle valve (3½ cutaway) | 1           |
| 11                                | 375/061 | Spring                      | 1           |
| 12                                | 375/063 | Needle (type B)             | 1           |
| 13                                | 4/230   | Clip                        | 1           |
| 14                                | 376/073 | Needle jet (.105T)          | 1           |
| 15                                | 376/100 | Main jet (90)               | 1           |
| 16                                | 376/073 | Jet holder                  | 1           |
| 17                                | 376/074 | Fibre washer                | 1           |
| 18                                | 376/075 | Cover nut                   | 1           |
| 19                                | 376/076 | Pilot jet (25)              | 1           |
| 20                                | 116/162 | Fibre washer                | 1           |
| 21                                | 376/095 | Cover nut                   | 1           |
| 22                                | 332/017 | Air adjusting screw         | 1           |
| 23                                | 4/148   | Spring                      | 1           |
| 24                                | 376/068 | Throttle stop screw         | 1           |
| 25                                | 376/069 | Spring                      | 1           |
| 26                                | 376/085 | Float spindle               | 1           |
| 27                                | 376/083 | Float                       | 1           |
| 28                                | 376/094 | Bush                        | 1           |
| 29                                | 376/078 | Joint washer                | 1           |
| 30                                | 376/077 | Cover                       | 1           |
| 31                                | 376/079 | Screw                       | 1           |
| 32                                | 376/088 | Needle seating              | 1           |
| 33                                | 376/089 | Needle                      | 1           |
| 34                                | 376/093 | Filter                      | 1           |
| 35                                | 376/091 | Bolt                        | 1           |
| 36                                | 376/092 | Fibre washer                | 1           |
| 37                                | 376/086 | Tickler                     | 1           |
| 38                                | 376/087 | Spring                      | 1           |
| 39                                | 343/011 | Tickler body                | 1           |
| 40                                | 244/765 | 'O' ring seal               | 1           |
| 41                                | 229/048 | Air intake tube             | as required |
| 42                                | E6549   | Stud (1 in. O.A.)           | 2           |
| 43                                | E5902   | Joint washer                | 1           |
| 44                                | E5900   | Adaptor                     | 1           |
| 45                                | E2728   | Plain washer                | 2           |
| 46                                | E5269   | Self locking nut            | 2           |
| 47                                | E6550   | Stud (1½ in. O.A.)          | 2           |
| 48                                | S25-3   | Plain washer                | 2           |
| 49                                | S1-51   | Nut                         | 2           |
| 50                                | E4504   | Insulating block            | 2           |
| 51                                | NA43    | Joint washer                | 1           |

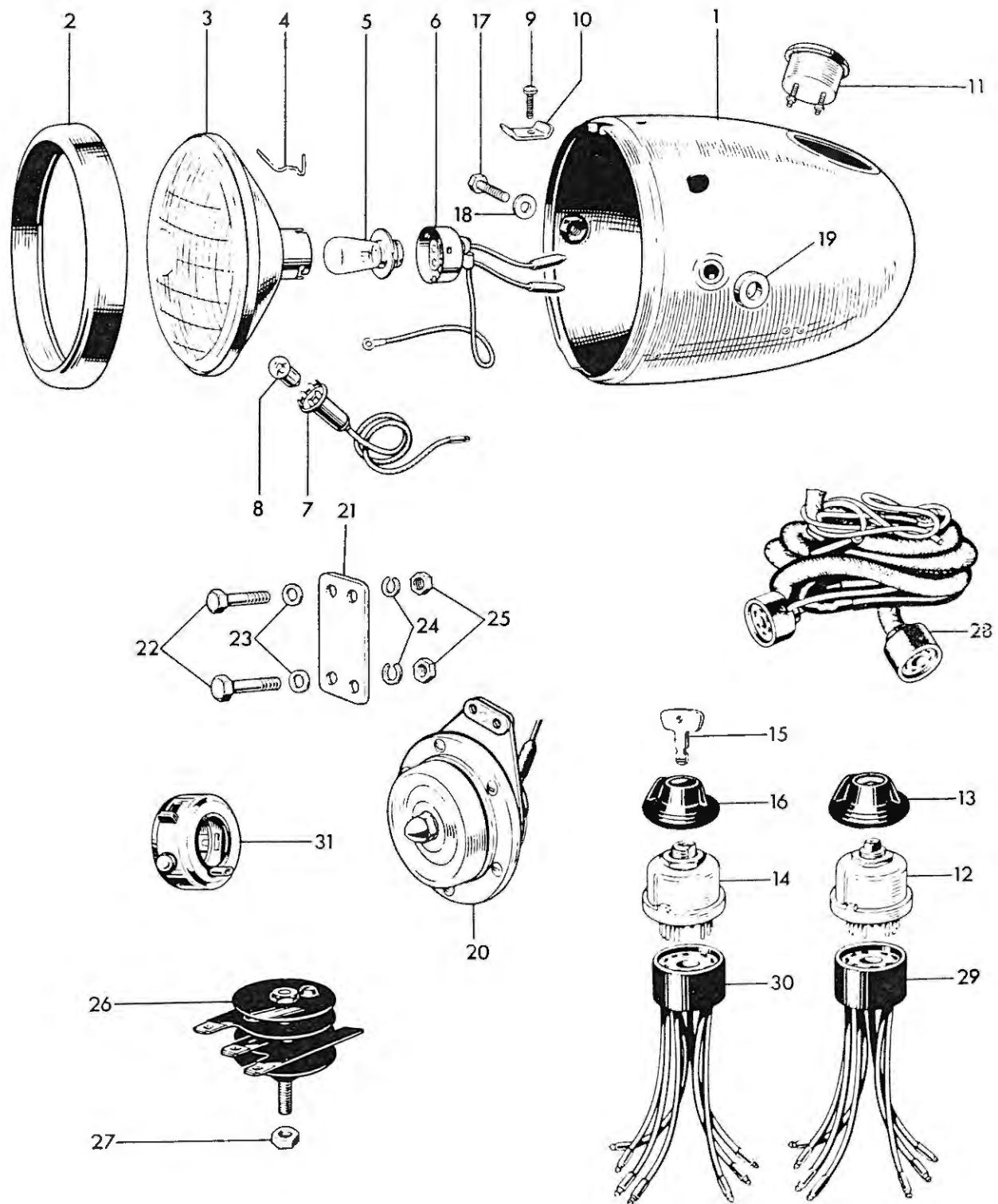


Fig. 23. ELECTRICAL EQUIPMENT

| Ref. No.                    | Part No. | DESCRIPTION                    | QUANTITY    |
|-----------------------------|----------|--------------------------------|-------------|
| <b>ELECTRICAL EQUIPMENT</b> |          |                                |             |
| 1                           | 59629    | HEADLAMP ASSEMBLY, Type MCH 56 | 1           |
| 2                           | 534343   | Rim                            | 1           |
| 3                           | 516828   | Light unit                     | 1           |
| 4                           | 504665   | Fixing wire                    | 6           |
| 5                           | 312      | Bulb (30/24W Pre focus)        | 1           |
| 6                           | 554602   | Main bulbholder                | 1           |
| 7                           | 554710   | Pilot bulbholder               | 1           |
| 8                           | 988      | Bulb (3W M.C.C.)               | 1           |
| 9                           | 144921   | Screw                          | 1           |
| 10                          | 534296   | Plate                          | 1           |
| 11                          | 36084    | Ammeter, type CZU 27           | 1           |
| 12                          | 34289    | Lightning switch               | 1           |
| 13                          | 54330934 | Knob c/w screw                 | 1           |
| 14                          | 34427    | IGNITION SWITCH c/w KEYS       | 1           |
| 15                          | 54336176 | Key                            | 1           |
| 16                          | 54336178 | Cover                          | 1           |
| 17                          | 112201   | Bolt                           | 2           |
| 18                          | 137499   | Plain washer                   | 2           |
| 19                          | 75-5186  | Distance piece                 | 2           |
| 20                          | 70169    | Horn, type 8H                  | 1           |
| 21                          | 75-4127  | Bracket                        | 1           |
| 22                          | 1-4606   | Bolt ( $\frac{1}{2}$ in. U.H.) | 4           |
| 23                          | 2-1096   | Plain washer                   | 4           |
| 24                          | 24-7068  | Spring washer                  | 4           |
| 25                          | 2-47     | Nut                            | 4           |
| 26                          | 49072    | Rectifier, type 2DS 506        | 1           |
| 27                          | F5338    | Nut                            | 1           |
| 28                          | 54939733 | WIRING HARNESS...              | 1           |
| 29                          | 54930007 | Lighting socket                | as required |
| 30                          | 54930008 | Ignition socket                | as required |
| 31                          | 11519    | Horn push and dipper switch    | 1 Wipac     |

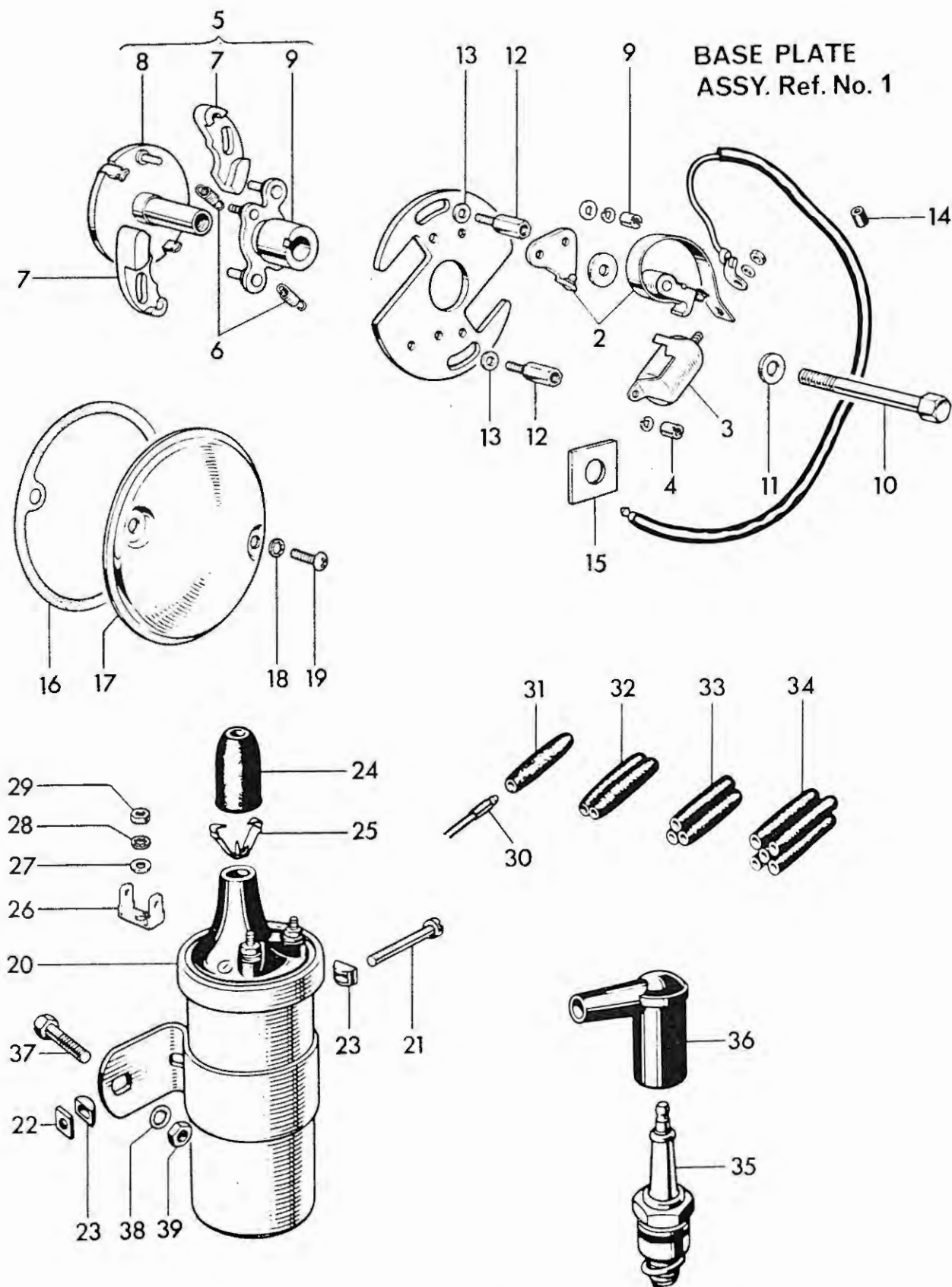


Fig. 24. CONTACT BREAKER AND IGNITION COIL

| Ref. No.                                 | Part No. | DESCRIPTION                              | QUANTITY    |
|------------------------------------------|----------|------------------------------------------|-------------|
| <b>CONTACT BREAKER AND IGNITION COIL</b> |          |                                          |             |
| 1                                        | 54415296 | CONTACT BREAKER PLATE ASSEMBLY ... ..    | 1           |
| 2                                        | 54415803 | Contact set ... ..                       | 1           |
| 3                                        | 425377   | Condenser ... ..                         | 1           |
| 4                                        | 169194   | Slotted nut ... ..                       | 2           |
| 5                                        | 54416405 | AUTO-ADVANCE UNIT ... ..                 | 1           |
| 6                                        | 54415640 | Spring set ... ..                        | 1           |
| 7                                        | 54440031 | Weight ... ..                            | 2           |
| 8                                        | 54415749 | Sleeve and action plate ... ..           | 1           |
| 9                                        | 54440602 | Cam ... ..                               | 1           |
| 10                                       | E.5451   | Bolt (2 in. U.H.) ... ..                 | 1           |
| 11                                       | S25-43   | Plain washer ... ..                      | 1           |
| 12                                       | E.4747   | Pillar bolt ... ..                       | 1           |
| 13                                       | E.6559   | Plain washer ... ..                      | 2           |
| 14                                       | E.4750   | Grommet ... ..                           | 1           |
| 15                                       | E.5050   | Cable clip ... ..                        | 1           |
| 16                                       | E.5049   | Joint washer ... ..                      | 1           |
| 17                                       | E.4571   | Cover ... ..                             | 1           |
| 18                                       | GS.299   | Serrated washer ... ..                   | 2           |
| 19                                       | F.4715   | Screw ( $\frac{13}{32}$ in. U.H.) ... .. | 2           |
| 20                                       | 45152    | IGNITION COIL, type MA6 ... ..           | 1           |
| 21                                       | 100104   | Screw ... ..                             | 1           |
| 22                                       | 169160   | Square nut ... ..                        | 1           |
| 23                                       | 422369   | 'D' washer ... ..                        | 2           |
| 24                                       | 421554   | Grommet ... ..                           | 1           |
| 25                                       | 421863   | Cable clip ... ..                        | 1           |
| 26                                       | 54190108 | Lucar terminal ... ..                    | 2           |
| 27                                       | 131023   | Plain washer (E.2351) ... ..             | 2           |
| 28                                       | 188330   | Serrated washer (GS.299) ... ..          | 2           |
| 29                                       | 166043   | Nut (F.3799) ... ..                      | 2           |
| 30                                       | 900269   | Snap connector terminal ... ..           | as required |
| 31                                       | 900288   | Single snap connector ... ..             | as required |
| 32                                       | 850641   | Double snap connector ... ..             | as required |
| 33                                       | 850844   | Triple snap connector ... ..             | as required |
| 34                                       | 850832   | Quintuple snap connector ... ..          | as required |
| 35                                       | L7       | Sparking plug ... ..                     | 1           |
| 36                                       | D297     | Plug cover and suppressor ... ..         | 1           |
| 37                                       | DS57     | Bolt ( $\frac{7}{16}$ in. U.H.) ... ..   | 2           |
| 38                                       | S26-2    | Spring washer ... ..                     | 2           |
| 39                                       | F879     | Nut ... ..                               | 2           |

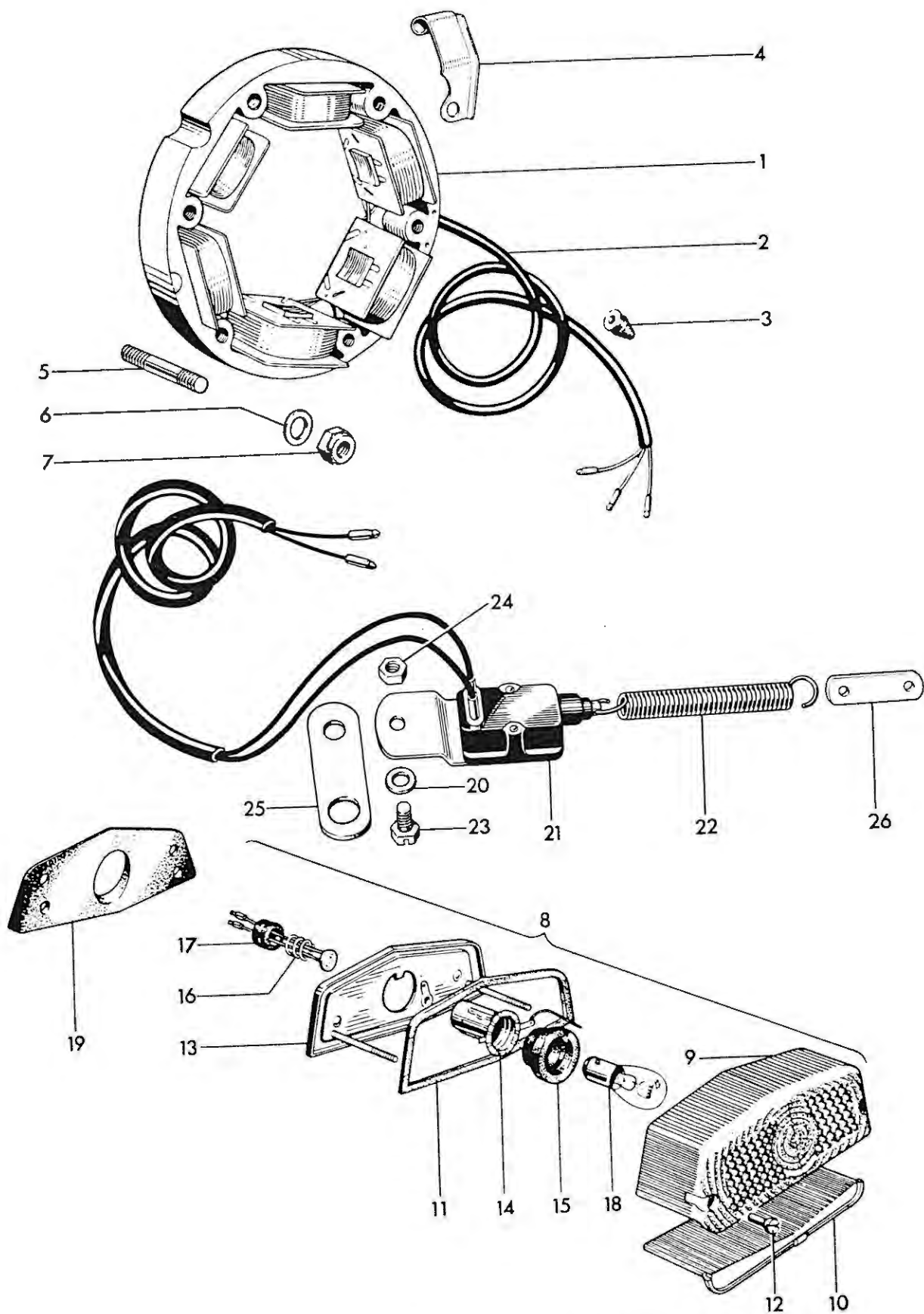


Fig. 25. STATOR, TAIL LAMP AND STOP LAMP SWITCH

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

# STATOR, TAIL LAMP AND STOP LAMP SWITCH

|    |          |                                  |         |
|----|----------|----------------------------------|---------|
| 1  | 47161    | STATOR, Type RM18                | 1       |
| 2  | 54942271 | Stator output cable              | 1       |
| 3  | D455     | Grommet                          | 1       |
| 4  | E4485    | Clip                             | 1       |
| 5  | E3171    | Stud (1 $\frac{5}{32}$ in. O.A.) | 5       |
| 6  | E3302    | Plain washer                     | 4       |
| 7  | E5269    | Self locking nut                 | 5       |
| 8  | 53394    | STOP AND TAIL LAMP, Type 564     | 1       |
| 9  | 573839   | Lens                             | 1       |
| 10 | 575200   | Window                           | 1       |
| 11 | 575208   | Lens seating gasket              | 1       |
| 12 | 575219   | Sleeve nut                       | 2       |
| 13 | 576002   | Base assembly                    | 1       |
| 14 | 574209   | Bulbholder                       | 1       |
| 15 | 575207   | Grommet                          | 1       |
| 16 | 573828   | Contact assembly                 | 1       |
| 17 | 573825   | Grommet                          | 1       |
| 18 | 352      | Bulb (3/18W offset pin)          | 1       |
| 19 | F6437    | Adaptor wedge                    | 1       |
| 20 | E1612    | Serrated washer                  | 1       |
| 21 | 12101    | Stop lamp switch and lead        | 1 Wipac |
| 22 | 315738   | Spring                           | 1       |
| 23 | DS57     | Bolt ( $\frac{7}{16}$ in. U.H.)  | 1       |
| 24 | F879     | Nut                              | 1       |
| 25 | 90-9281  | Bracket                          | 1       |
| 26 | 42-9027  | Link                             | 1       |

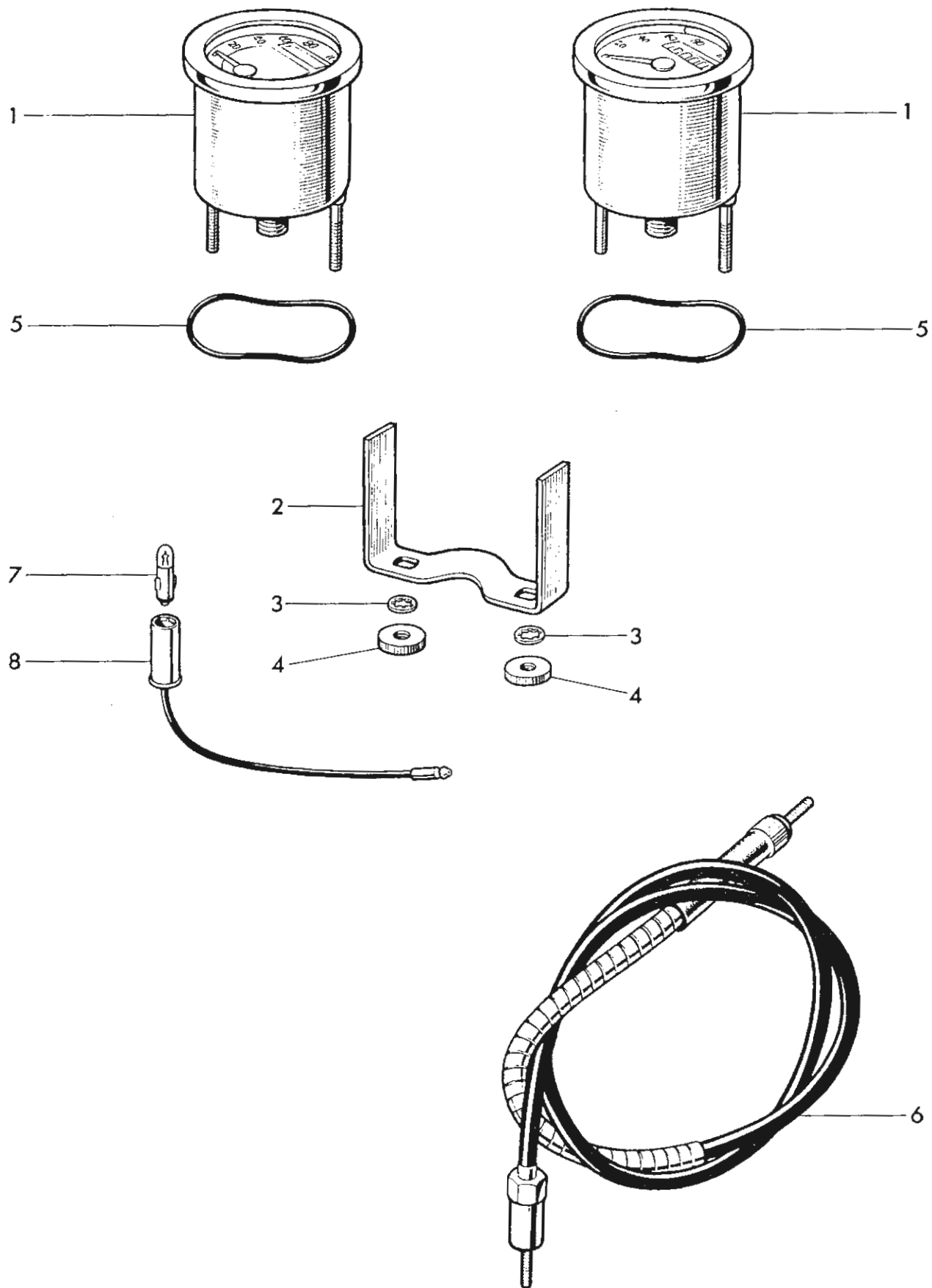


Fig. 26. SPEEDOMETER

| Ref. No. | Part No. | DESCRIPTION | QUANTITY |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|

### SPEEDOMETER

|   |               |                                       |     |     |     |     |     |     |     |   |
|---|---------------|---------------------------------------|-----|-----|-----|-----|-----|-----|-----|---|
| 1 | SSM2001/00    | Speedometer 80 MPH                    | ... | ... | ... | ... | ... | ... | ... | 1 |
| 1 | SSM2001/03    | Speedometer 140 Km.P.H.               | ... | ... | ... | ... | ... | ... | ... | A |
| 2 | 31-647-187-01 | Fixing strap                          | ... | ... | ... | ... | ... | ... | ... | 1 |
| 3 | 30-283-014-11 | Serrated washer                       | ... | ... | ... | ... | ... | ... | ... | 2 |
| 4 | 30-271-014-11 | Nut                                   | ... | ... | ... | ... | ... | ... | ... | 2 |
| 5 | 31-753-720-   | Rubber ring                           | ... | ... | ... | ... | ... | ... | ... | 1 |
| 6 | 90-9316       | Speedometer cable (4 ft. 10 in. long) | ... | ... | ... | ... | ... | ... | ... | 1 |
| 7 | 282           | Bulb 0.6.VV. BA7S                     | ... | ... | ... | ... | ... | ... | ... | 1 |
| 8 | 54935300      | Bulbholder                            | ... | ... | ... | ... | ... | ... | ... | 1 |

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| <b>Total</b>                                   |  |
| <b>Michigan Residents<br/>Add 6% Sales Tax</b> |  |
| <b>Amount<br/>Enclosed</b>                     |  |

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Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_

State \_\_\_\_\_ Zip \_\_\_\_\_

USE  
FIRST CLASS  
LETTER  
POSTAGE

**British Only**

MOTORCYCLES AND PARTS INC.

32451 PARKLANE ST  
GARDEN CITY, MI 48135 USA

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