CATALOGUE OF

20-10471 C

PRICE 5/-



All communications relating to Spare Parts or Repairs to Motor Cycles to be addressed to B.S.A. Cycles Ltd., Birmingham, 11

For addresses of B.S.A. Stockists see pages 4 to 11

## B.S.A. CYCLES LTD.

Directors: Sir Bernard Docker, K.B.E., J.P. (Chairman).

J. LEEK, C.B.E. J. A. T. DICKINSON.

Registered Offices and Works

Telephones: BIRMINGHAM VICTORIA 2381 (20 lines)

Service, Spares and Repairs Department

SMALL HEATH, BIRMINGHAM, 11
Telegrams and Cables: "SELCYC, BIRMINGHAM"
Telephone. VICtoria 2234 (3 lines)

Contractors to His Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

MC 91-3

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Printed in England

## How to Order

 Quote Engine and Frame numbers, including prefix letters.

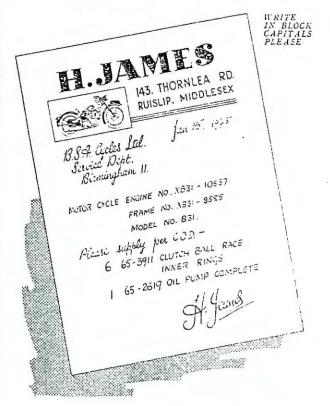
THE ENGINE NUMBER IS STAMPED ON THE NEARSIDE OF THE CRANKCASE IMMEDIATELY BELOW THE CYLINDER BASE, THE FRAME NUMBER ON THE BALL HEAD LUG.

- State model number of machine, with part number of component required and the catalogue description.
- Address to B.S.A. CYCLES Ltd., Service Dept., Birmingham. 11.

Telephone Birmingham Victoria 2234 (3 lines)

Owners of B.S.A. Motor Cycles are strongly recommended to order spares from the nearest B.S.A. Dealer. All B.S.A. Motor Cycle Dealers carry stocks, but a comprehensive range of B.S.A. spares is maintained by the officially appointed B.S.A. Spare Parts Stockists whose names and addresses are given in the illustrated spare parts list.

## Specimen Order



# British Only

MOTORCYLES AND PARTS INC.

32451 PARKLANE ST. GARDEN CITY, MI 48135 USA WWW.BRITISHONLY.COM INFO@BRITISHONLY.COM

RETAIL: 1-800-278-6659

WHOLESALE: 1-800-852-9253

FAX: 1-734-422-9253

### WORLDS LARGEST SELECTION OF FACTORY ORIGINAL NEW AND USED PARTS

45,000 SQ. FT. OF MOTORCYLE PARTS & ACCESSORIES FROM 1911 TO 1984 FOR ALL BRITISH MAKES!

CASH FOR ALL BRITISH BIKES, PARTS AND LITERATURE

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## THE BIGGEST!

ENGINE REBUILDING PARTS
GASKET - SEALS - BEARINGS
BUSHINGS - PISTONS - RINGS
CLUTCHES - TUNE UP PARTS
SPEED EQUIPMENT

## THE BEST!

STOCK AND CUSTOM PARTS
SEATS - HANDLEBARS - CHAINS
TIRES - TUBES - EXHAUST PIPES
MUFFLERS - GAS TANKS - FENDERS
RESTORATION PARTS

THE ONLY!

Central Wheel Components















JP PISTONS





VELOCETTE • ANDOVER NORTON • TEC • HAYNES • P&P SEATING • WASSELL • MORGO ALPHA BEARINGS • M.A.C. PRODUCTS • JOE HUNT MAGNETOS • J.J. CABLES • BUCHANAN'S L.A. SLEEVE • MEGACYCLE CAMS • T.J. WASSELL LIMITED • SUDCO INTERNATIONAL ACE CLASSICS LONDON • CLASSIC GASKETS • BRITISH WIRING • PBM ENGINEERING TRI-COR ENGLAND • LEAK PROOF SEALS • MCA (ASTON) LIMITED • GARDNER - WESTCOTT

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#### SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES.

- /I Cadmium.
- 2. Dull Chrome.
- /3 Bright Chrome.
- /4 Dull Green Dutch.
- /5 Sand (Egyptian).

- 6 Rust proof Black.
- 7 Black Enamel.
- 8 Service Green (Matt.).
- 9 Green Enamel.
- 10 Khaki Green.
- 11 Khaki Green (No. 3 Gas proof).
- 12 Chrome Plate and Devon Red, Jined Gold.
- 13 Chrome Plate and Matt Silver, fined Black.
- 114 Chrome Plate and Blue, lined Gold.
- [15] Chrome Plate and Green, lined Gold.
- .16 Matt Silver, lined Black.
- 17 Chrome Plate and Black, fined Gold.

When ordering components with varying finishes—i.e., Petrol tanks, wheels, rims, brake rods, front fork oil seal holder—please state finish required by adding the appropriate suffix number to the part number.

EXAMPLE, CH Petrol Tank.

Chrome Plate and Matt Silver, lined Black, 29-7920,13. Chrome Plate and Blue, lined Gold, 29-7920,14.

#### SPARES AND REPAIRS

Please carry out the following in order to ensure prompt attention and correct execution of orders.

#### SPARES

- 1. Parts forwarded as patterns and all orders for spares should be addressed to "Spares," B.S.A. Cycles Ltd., Birmingham 11.
- When ordering parts the frame and engine numbers must be quoted. The former will be found stamped on the seat or the head tube lug and
  the latter on the nearside of the crankcase immediately below the cylinder base. It is essential that the component numbers of the parts required
  be clearly stated.
  - IMPORTANT.-In quoting engine and frame numbers the full number, including prefix letters, MUST BE GIVEN. See specimen order.
- 3. To avoid delay orders for spare parts should be written on a separate order form or sheet of paper to correspondence on other matters.

#### REPAIRS

- All motor cycles, engines, sidecars or components for repair, must be consigned to 'Repairs," B.S.A. Cycles Ltd., Birmingham 11.
   In cases where we are simply instructed to "overhaul." the machine or component will be entirely dismantled and all worn parts renewed, reassembled and tested in a suitable manner.
- When sending complete motor cycles to us such accessories as lamps, horns, speedometers, tools, etc., should be removed, as they are liable to be damaged or lost in transit, for which we cannot accept liability.
- 7. In the case of telephone enquiries relating to the supply or repair of motor cycle or sidecar parts customers are requested to communicate with the Repairs Department. Telephone number: Birmingham Victoria 2234.
- 8. A frequently happens that parts are forwarded to us which do not bear the sender's name and address. Care in this respect will prevent delay and annoyance
- 9. All goods must be consigned to us carriage paid
- 10. All prices quoted in the price list do not include the cost of postage or carriage and packing, and are subject to alteration without notice. B.S.A. Cycles Limited reserve the right to charge for all goods supplied at prices ruling at time of delivery.
- It must be understood that when no Ledger Account is open with the Company orders must be accompanied by a remittance. At the same time instructions should be given as to the method of despatch (either post, passenger or goods train), and such charges should be included in the remittance. All charges and Postal Orders should be made payable to B.S.A. Cycles Limited.
- 12. Complaints relative to defects in tyres, saddles, and electrical equipment should be sent direct to the manufacturer of such articles as these goods are only guaranteed in accordance with the respective makers warranty.
- 13. On pages 4 to 11 will be found a list of Dealers who maintain a comprehensive stock of B.S.A. spare parts. You will save time and expense by ordering direct from the nearest Stockist.
  - B.S.A. Cycles 1.td reserve the right to alter the designs or any constructional details of their manufactures at any time without giving notice.

#### COPY OF B.S.A. MOTOR CYCLE SPARE PARTS GUARANTEE

We give the following guarantee with B.S.A. Motor Cycle Spare Parts, instead of the guarantee implied by statute or otherwise, as to the quality or fitness of such parts for the purpose for which they are intended, any such implied guarantee being in all cases excluded, nor can any claim for consequential damages he entertained.

WE GUARANTEE, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for six months only from the date of purchase, and the damages for which we make ourselves responsible under this guarantee are limited to the replacement of any part which may have proved defective.

WE UNDERTAKE subject to the conditions mentioned below, to make good at any time within six months any defects in these respects. As motor cycles are easily liable to derangement by neglect or misuse, this guarantee does not apply to defects caused by wear and tear, misuse, or neglect. The term "misuse" shall include among others the following acts: The attaching of a sidecar to the motor cycle in such a manner as to cause damage or calculated to render the latter unsafe when ridden; the use of a motor cycle or a motor cycle and sidecar combined when carrying more persons or a greater weight then they were designed to bear. (The 250c.c. and the 350c.c. in the "B" group of machines are not designed for sidecar work.)

#### REPAIRS AND RENOVATIONS GUARANTEE

Any B.S.A. motor cycle sent to us to be replated, re-enamelled, or repaired will be treated upon the same conditions as if it were a new motor cycle, i.e., we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of material and workmanship, such guarantee to extend and be in force for six months only from the time such work shall have been executed, and this guarantee is in lieu and in exclusion of any Common Law or statute warranty, and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

#### CONDITIONS OF GUARANTEE

If a defective part should be found in our motor cycles it must be sent to our Works at Small Heath, carriage paid, and be accompanied by an intimation from the sender that he desires it repaired free of charge under our guarantee, and he must also furnish us at the same time with the number of the machine and engine, which will be found stamped on the seat or head tube lug and crankcase respectively, the name of the Dealer from whom he purchased, and the date of the purchase.

Failing compliance with the above no notice will be taken of anything which may arrive but such articles will lie here at the risk of the sender, and this guarantee or any implied guarantee shall not be enforceable.

We do not guarantee the specialities of other firms, such as tyres, electrical equipment, saddles, etc., or of any component part supplied to the order of the purchaser differing from our standard specifications, whether supplied with our motor cycles or otherwise.

#### THE TERM "AGENT"

We do not appoint agents for the sale of our Motor Cycles or other goods. We assign to Motor Cycle Dealers (styled "Regional" Dealers), who carry on business on their own account, areas in which they have the exclusive or other right to sell goods purchased from us. A Regional Dealer purchasing from us, or a Sub-Dealer purchasing from him, may, on our behalf (as our agent for the purpose only) give the guarantee printed above. Any such dealer is not authorised to advertise, incur any debts, or transact any business whatsoever on our account, nor is he authorised, so as to bind us to give any warranty or make any representation on our behalf or to sell subject to or with any conditions other than those contained in such guarantee.

## LIST OF B.S.A. STOCKISTS

Save time and postage by contacting your nearest B.S.A. Stockist for B.S.A. Spare Parts, Spare Part Catalogues, Instruction Books, Transfers, etc. All B.S.A. Dealers carry stocks of B.S.A. Spare Parts but the following appointed Stockists maintain a comprehensive range.

Town.	Name of Stockist.	Address.	Telephone No. Telegrophic Address.
Aberdeen	J. Dawson	24-26, Thistle Street	1272
17	. George Cheyne (Cycles) Ltd	147, Holborn Street	6027 Westgar, Aberdeen.
Aldershot	Phillips Bros. (Aldershot) Ltd	Birchett Road	1111/2 Phillips Cycles, Aldershot
Andover	Andover Motor & Cycle Co	Weyhill Road	2991
Banbury	Trinder Bros	2 and 3, Broad Street	2546
Bedford	The Imperial Cycle Co	58, St. Loyes	2374
Belfast	W. J. Chambers	106 and 103. Donegall Pass	27253/4 Fastmote, Belfast.
Biggleswade	Bryants	25, 27, 72 and 74, Shortmead Street	3108
Birmingham	County Cycle & Motor Co. Ltd.	2// P 1 2	Mid. 2671
" (Edghaston 17)	C. E. Cope & Sons Ltd	104. Bath Row (Repairs) (closed Sat. 1 p.m.) 13-15, Upper Hagley Road Be	
" (Sparkbrook 12)	Shovelbottoms Ltd	37/ [ ] 1 0 0	South 2212
Birkenhead	Bob Simister Ltd	540, New Chester Road, Rock Ferry Ro	
Blackburn	Shuttleworth & Geldart	15, Great Bolton Street	6678
Blackpool	J. Hall & Son	. 143. Church Street	785
Bolton	Charlie Robinson	119, Higher Bridge Street	3931

Town		Name of Stor	ckist.			A	ddress.		Telephone No.	Telegraphic Address.
Boscombe, Bournemo	outh	Craze Bros				475, Christchurch	Road		 . Boscombe 63	
Bridgwater	.,	Anderson & Wall		.,		18, St. Mary Stre	eet		 . 2416	Anderson & Wall,
Brighton		Redhill Motors (Brighton)	Ltd.			104, North Road			 . 5281	Bridgwater.
Bristol		S. J. Fair Motors Ltd				201/3, Cheltenham	n Roa	d	 . 46238	
Bury		Arthur Coyle (Prop. W. F	ludso	n)		30-32, Walmersley	y Road	ł	 . 714	Coyle Motors, Bury.
Bradford		C. Sidney Ltd				140-142 Manning	ham !	ane	 . 3116	
Cambridge		King & Harper Ltd				Milton Road Core	ner		 . 3201	Motors, Cambridge.
Canterbury		Marcel Hallet		·		St. Dunstan's Str	eet		 . 3046	
Cardiff	. ,	Car Distributors (Cardiff)	Ltd.	••		155, City Road			 . 3422	
,,		Robert Bevan & Son .				29,35, Castle Stre	et		 . 1808	
Carlisle		W. T. Tiffen & Son .				Irishgate Brow			 . 314	Tiffin, Irishgate. Carlisle.
Carmarthen		W. Edwards & Sons (Car	mart	hen) L	td.	Towy Garage			 . 482,3	Edwards Garage,
Chapel-en-le-Frith		E. W. Bowers				129, Town End			 . 144	Carmarthen.
Chelmsford		Hadlers Garage Ltd	,			New Street			 . 2227	Hadler, Chelinsford.
Cheltenham		Leslie Paynter			• •	Bath Street			 . 2887	Paynters Garage, Bath
Chester		Davies Bros				34, Bridge Street			 . 510	Street, Cheltenham,
Chichester		W. Goodridge & Co. Ltd				East Street			 . 2033	
Colchester		S. S. Motor & Cycle Sup	ply (	Co.		63a, High Street			 . Central 2632	

Town.	Name of Stockist.	Address.	Telephone No. Telegraphic Address.
Coventry	. Coventry Motor Mart Ltd	London Road	. 2146.7.8 Coventry Motor Mart.
Croydon	. Godfrey's Ltd	228,234, London Road	. Croydon 3641/2 Gofrabike, Croydon.
Colwyn Bay	. Gilbert Emery	Post Office Chambers, Penrhyn Road .	. 2813
Darlington	. The Duplex Motor & Cycle Co	Grange Road	. Darlington 2071 Duplex, Darlington.
Derby	. Ingle's Provincial Garages Ltd	Walbrook Road	. 45289
Doncaster	. Edwards Motors (Doncaster) Ltd	7, Hall Gate	. 2431/2/3 Cars, Doncaster.
Dorchester	. Tilleys	31, South Street	. 367 Motors, Dorchester.
Dudley	. Chas. E. Cope & Sons Ltd	193, High Street	. Dudley 3464 5 6
,, ,, ,,	. James Parkes & Son	7. King Street	. Dudley 2889
Dundee	. G. McLean	Riverside Drive	. Vehicles, Dundee.
Dunstable	. B. C. England (Dunstable) Ltd.	Half Moon Hill, London Road	. 843,4
Edinburgh	. J. R. Alexander & Co. Ltd	10 14, Lothian Road	. 21176 Motor Cycles, Edinburgh.
Enfield	D. J. Shepherd & Co. (Enfield) Ltd	434-6, Hertford Road, Enfield Highwa	y Howard 1631
Exeter	. P. Pike & Co. Ltd	Alphington Street	. 3031 Piko, Exeter.
Frome	. P. Difazio	25, Cotherine Street	. 2913
Gateshead, 8	O. Carmichael & Son	75, 83 and 87, High Street West	. 71815 .
Glasgow	. Bell Bros. (H.P.) Ltd	215-223, St. Georges Road	. Douglas 6414 Douglas 6414 Glasgow,
,	. J. R. Alexander & Co. Ltd	264:280, Gt. Western Road	Douglas Alex Moto, Glasgow. 3802/3/4

				Address.		Te	lephone No.	Telegraphic Address.
Town.	Name of Stockist						3187	Gloucester 3187.
Gloucester	Harpers						2202	
Grimsby	Harry Wardall Ltd			13-17, Osbothe Ettest			777	Millard Motors.
	Millard & Co. Ltd		• •	Victoria Road		••	Guildford	Guernsey
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	E. Pascall (Guildford) Ltd.			11/12, Woodbridge Road	••	• •	2274 5	11.17 2100
Guildford				25, Horton Street		• •	3400	Halifax 3400.
Halifax	Halifax Motor Exchange	••	••	The Garage, Barston		Ha	inpton-in-Arc	den
Hampton-in-Arden	J. Pearson	• •	••				5125	
Harrogate	H. Aclam (Prop. H. Bayes)	••		11. Bower Road	••		0044.5	Pink, Harrow.
	E. T. Pink (Harrow) Ltd.			Station Road	• •	••		
Harrow	Dinnages Carages Ltd			Wivelsheld Road	• •	••	1146	
Haywards Heath				52h, Commercial Street		••	2239	Kear, Herelord.
Hereford	A. Kear & Co	• •	• •	34, Fleet Street nr. Spalding			Holbeach 32	221
Holheach	Cordon Woodman Ltd		• •				Hove 5252!	
Hove	Bradshaws			. 6. Western Road	••	••	1232	
	., Earnshaw			. Manchester Road	• •	••		
Huddersfield				. 43, 47, 48, Witham	• •	• •	31417	
Hull		••		Cl. I. Character			2822	
Ipswich	Revetts Ltd	• •					Cent. 642	Colebrooks, Jersey.
lersey	Colebrooks (Peter Perrio)	• •		, I and the ten	•••		2568	
	The County Motors			. Junction Road	• • •	••		132
Kirkcaldy	Dick Ratcliffe			Coldshaw Garage, Haworth			Haworth 3	133
Keighley								

Town.	Name of Stockist.	Address.	Telephone No. Telegraphic Address.
Launceston	J. Wooldridge & Son	. Western Road	21
Leeds	Watson-Cairns & Co. Ltd	Lower Briggate	23379 Watson-Cairns,
Leicester	E. W. Campion & Son Ltd	. Welford Place	58054 Briggate, Lecds
Lincoln	Wests (Lincoln) Ltd	. 116, High Street	762
Liverpool	Cundles	. 41, Byrom Street	Central 6160 Cundles, Central 6160.
Llawhaden, Pem.	James Bowen & Sons	. Llawhaden, nr. Narberth, Pem	Llawhaden 6
London, N.W.1	Godfreys Ltd	. Eden Street	Euston 4046,7 Golra Bike, London
" N.W.I	J. Grose Ltd	. 379-381, Euston Road	Euston 5231
" V.5	Kays of Ealing	. 8-10, Bond Street	Ealing 2387 Sparesokay, Ealux,
" S.E.13	F. Parks & Son Ltd	404, High Street, Lewisham!	London. Lee Green 0535
" S.E.18	Cleare & Co. Ltd	1 and 125, High Street, Woolwich	Woolwich 0174
, E.7	Lovett's Ltd	. 418, Romford Road, Forest Gate	Grangewood Lovemoto, London.
" N.12	George Grose Ltd	. 834, High Road, Finchley	1234 Hillside 2149
" S.E.11	Writers Ltd	1615, Kennington Lane	Reliance 1362
" S.W.11	Owen Bros	19, Battersea Rise, Clapham Junction	Battersea 1299
" S.W.6	Claude Rye Ltd	897-921, Fulham Road	Renown Ryebikes, Walgreen,
" W.12	Turners Stores	81-83, Goldhawk Road. Shepherds Bush	
" W.3	Whitby's of Acton Ltd	273, The Vale, Acton	2436 Shepherds Bush 5355-6

Town.			Name of Stochist.	•	Address.		Telephone No.	Telegraphic Address.
Maidstone			Redhill Motors (Maidstone) Ltd.		The Broadway		3096	
Mansfield			W. Henstock		128, Chesterfield Road		778	
Manchester			Colmore Depot		17-18. Watson Street		Blackfriars 3322	
**			Tom Davies (Motors) Ltd		233, Deansgate		Blackfriars 0681	
**		٠.	Fred Fearnley Ltd		692-4, Ashton Old Road		East 1445/6	East Manchester, 1445.
**		٠.	Webb & Waitt Ltd., Stretford Gara	ige	Chester Road, Stretford		Longford 2223/4	
Middlesbrough			Pallister, Yare & Cobb Ltd		124, Marton Road		2873	Payacob, Middlesbrough.
Newcastle-on-T	yne		Dene (Newcastle) Motor Co. Ltd.		Haymarket			Ened.Newcastle-on-Tyne
Northampton			P C. Spokes & Son		1, Henry Street		21837 1160	
Norwich			Chapmans (Norwich) Ltd		42, Duke Street		24727	
Nottingham			E. W. Campion & Son Ltd		Station Street		2961	
Oxford			H. F. Temple		69, High Street, St. Thomas		2485	
Perth			M. Shaw & Sons		143, High Street		483	•
Peterborough		٠.	Burrows Bros		55-57, Westgate		2154	
Plymouth		٠٠.	P. Pike & Co. Ltd		26-28, Union Place		3108	Piko, Plymouth.
Portsmouth		.,	Percy Kiln Ltd		65,67, Elm Grove, Southsea		Portsmouth 4793	
,,			G. E. Minnell		19, Cuthbert Road, Kingston			
Preston			Loxham's Garages Ltd		Central Garage, Chanley St.,	Fisher	gate Sales Dept. 4242 ServiceDept.4243	

Town.	Name of Stockist	Address.	Telephone No. Telegraphic Address.
Pulborough	Gray & Rowsell	Bury Gate	Bury 4
Reading	Fortescue Bros. Ltd	I-2. West Street	4143 4143 Reading.
Redhill	The Redhill Motor and Cycle Works Ltd.	50. Brighton Road	327
Romford	C 11 1500	George Street	2660
St. Austell	1* 11	34 South Street	
Sheffield	Will a series and		102
Shetland	TI	Stanley Works, Wellington Street	26098 Sheffield 26098.
	Thomson's Garage	Esplanade, Lerwick	85 Thomson's Garage.
Sittingbourne	Scoones Garage	9, West Street	Lerwick.  Scoones, Sittingbourne.
Southampton	Alec. Bennett Ltd.	152, Portswood Road	74081/2
Southport		62 King Street	5054
Stockport	T) 1 11 + 0	6. Chestergate	
Stockton-on-Tees	6 Y		2843 Theobald, Coppack. Stockport
~		7a, Bridge Road	66179
	J. & N. Bassett	Howards Place, Shelton	2890
Sunderland	Dunns Garage Ltd	53-4, North Bridge Street	4994 ·
Sutton-in-Ashfield	ATT AT	Forest Street Garage	90 Henstock, 90,
Swansea	D .	216. Picton Lane	Sutton-in-Ashfield.
Taunton	W. D. E	8 Fast Street	
	IF: A O C	Castle Street	2943 Edwards Motor Cycles, Taunton.

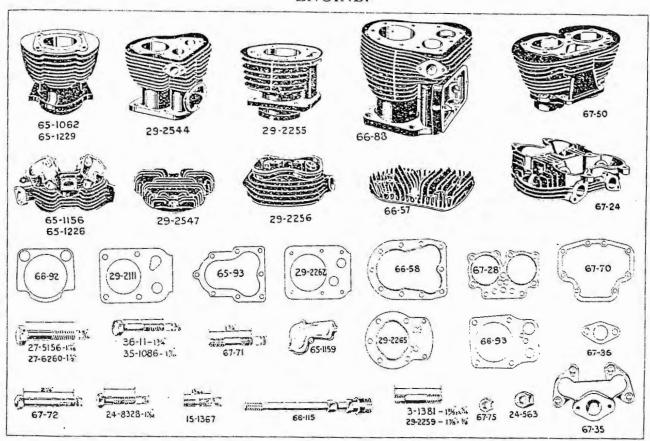
		•						
Town.		Name of Stockist.		Address.			Telephone No.	Telegraphic Address.
Tunbridge Wells		C. E. Tunbridge		2. Vale Road		• •	416	Tunbridge Motor. Tunbridge Wells
Twickenham		C. A. Blay		192, Heath Road			Popesgrove 2103 & 1435	
Wainfleet		C. S. Wilkinson	٠.	Market Place		٠.	378	
Watford		Lloyd Cooper & Co		61, Queens Road		٠.	2125	
Warrington		Frodsham Jack. Ltd		37a, Winnick Street			471	
Westeliff-on-Sea		J. Costin & Sons		233-5-7, London Road			Southend 2215	
Weybridge	٠.	W. L. Lewis & Sons	٠.	51, Church Street	• •	٠.	210	•
Weymouth		T'leys		9, Frederick Place			72	
Winchester		Winchester Cycle & Motor Co.		Jewry Street			2728	
Worcester		W. J. Bladder & Son		52, Sidbury		٠.	2438	Bladder, Sidbury Worcester.
Wolverhampton		C. E. Cope & Sons	.,	168-9, Stafford Street		.,	22850	N di Cossett
Worthing		Wheatlands		56, Broadwater Street (West)			1224	
Yeovil		The Yeavil Motor Mart	.,	Hendford			267	Motor Mart, Yeovil.
York		C. S. Russell (York) Ltd		Lawrence Street			3793	Russell, Lawrence Street York.

NOTE.—Figures in brackets denote number per set, c.g., (2), 2 per set.

## ENGINE.

When no figures in brackets are shown one part constitutes a set.

						!		4130	wn one part c	onstitutes a se
	DESCRIPT	ION.			. C10.	C11.	B31 B32.	В33 В34 М33	M20 M21.	A7.
Cylinder	Barrel									
Do.	with valve guid	les.	• • •	***		29-2255	65-1062	65-1229	_	67-50
Do.	with liner and	realiza	oui lee	•••				_		-
Cylinder	Head	Valve					-		6688	
Do.	complete with	see lase		***	29-2547				66-57	-
	studs.	vaive	guides	and		29-2256	65 - 1156	65-1226		67-24
Cylinder	Head Washer				0= 0.					
Do.	Timing Bolt	•••	***	• • •	65-93	29-2265		_	66-58	67-28
Cylinder	Base Paper Was	har	• • •	***	24-8328				24-8328	
Cylinder	Head Bolt (long	orie1			29-2111(2)	29-2262	66-92	66-92	66-93(2)	67-70
Do.	1.3		• • •	***	27-5156(5)	_		_	36-11(5)	67-72(7)
Do.	75	• • •	***		27-6260(3)		-		35-1086(5)	07-7-(7)
	Head Stud	***	***	***	F21(8)			_ :	EB76A(9)	_
Do.	(alogae)	• • •				29-2259(5)	-		2327 OA (3)	67 71/01
Do.	N4	***	• • •		-	3-1381(2)				67-71(2)
Do.	3* .	***	***	,	-	E19(5)	-			67 75 (0)
Do.				•••		EA80(2)		-		6775(2)
Do.	Shakeproof Was	her	***	,		36-399(5)	-			63 1507/0
nlet Mai	Do.		***		******	36-382(2)			_	66-4707(2)
Do.						-				
Do.	Stud		***			F 1980 4			-	67–35
- ,	Nut	* * *	4.4							15-1367(4)
Do.	Shakeproof Wast	161,			~ .		P. Common	776		24-563(4)
net Man	nifold Joint Wash	er								36-382(4)
vinder 1	Head Securing Bo	olt con	uplete			-	66-115(4)	66-115(4)		6736(2)
ylinder 1	lead Cover (inlet	1)	• • •		-		65-1159			
				- [			00-1109	65-1159		

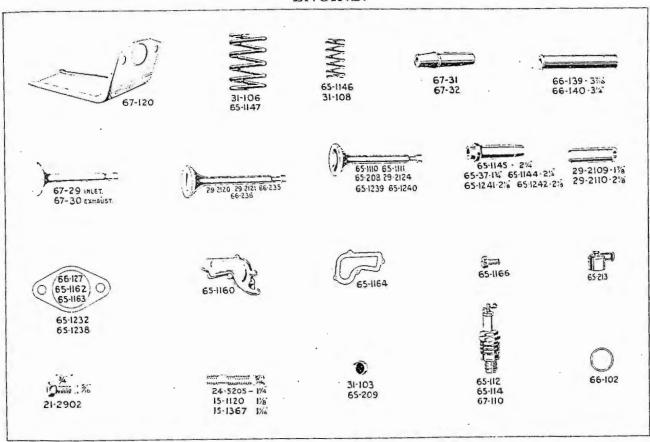


NOTE	-Figures	in	brackets denote
number	per set.	0.9	. (2). 2 per set

## Engine-continued.

When no figures in brackets are shown, one part constitutes a set.

					300	one part co	onstitutes a set.
DESCRIPTION.		C10.	CII.	В31 В32.	B33 B34 M33	M20 M21.	A7.
Cylinder Head Cover (exhaust)  Do. Do. Screw  Do. Do. Shakeproof Washer  Do. Do. Washer (paper)  Sparking Plug Waterproof Cover  Sparking Plug Washer  Carburetter Flange Stud  Do. Stud Nut  Do. Stud Shakeproof Washer  Do. Stud Washer (plain)  Do. Joint Washer (Hallite)  Do. Paper Washer  Carburetter Fixing Bolt  Carburetter Fixing Bolt  Carburetter Fixing Bolt  Carburetter Drip Shield  Cylinder Valve Guide (inlet)  Cylinder Valve (inlet)  Cylinder Valve (inlet)  Cylinder Stem Cap (inlet)  Valve Stem Cap (inlet)  Valve Stem Cap (inlet)  Cylinder Valve (inlet)  Valve Stem Cap (inlet)  Valve Stem Cap (inlet)  Valve Stem Cap (inlet)  Cylinder Valve (inlet)  Valve Stem Cap (inlet)  Cylinder Valve (inlet)  Valve Stem Cap (inlet)  Valve Stem Cap (inlet)  Cylinder Valve (inlet)  Valve Stem Cap (inlet)  Cylinder Valve (inlet)  Valve Stem Cap (inlet)  Valve Stem Cap (inlet)	r		65-114 65-213 66-102 24-5205(2) EA80(2) 36-382(2) 	65-1160 65-1166(8) 29-541(8) 65-1164(2) 65-114 65-213 66-102 24-5205(2) EA80(2) 36-382(2) 65-1163 	65-1160 65-1166(8) 29-541(8)	M20 M21.  65-412 65-213 66-102 15-1367(2) EAS0(2) 36-382(2) 15-5155(2) 66-127	67-110(2) 65-213(2) . 66-102(2)
Do. (exhaust)	•••	31-106(2)	31-106(2) 31-108(2)	65-209 31-103 65-1147(2) 65-1146(2)	65 1147(2) 65 1146(2)	31-106(2)	65-209(2) 65-209(2) 31-106(4) 31-108(4)

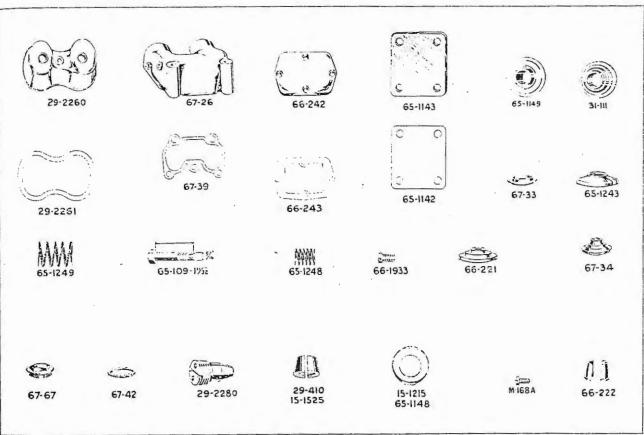


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

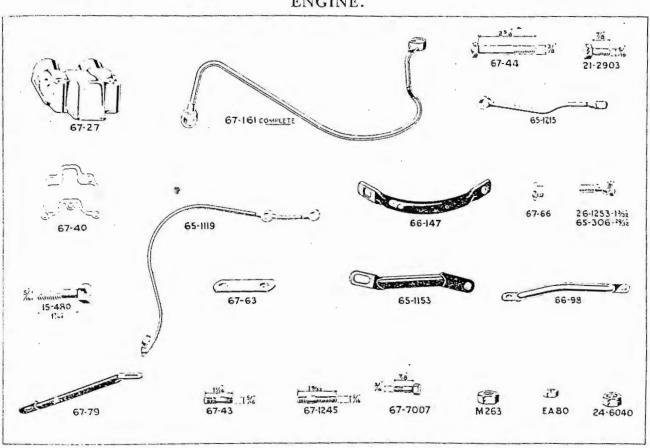
## Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	C11.	B31 B32.	D33 B34 M33	M20 M21,	A7.
Valve Spring (inner) (special order only) Do. (outer) do	_	_	651248(2)	65-1248(2)	_	
(IU).			65-1249(2)	65-1249(2)		
Valve Retaining Split Collar (inlet) (2 parts Do. (4 parts)		29 - 410	29-410	15-1525	66 022	
						29-410(2)
\= [\darkarray \darkarray \darkar	29 410	29-410	15-1525	15-1525	66 -222	20 (2)
Do. (4 parts)				4.4		29-410(2)
Valve Spring Collar	66 221-21	31-111(2)	65-1149(2)	65-1149-21	66-221(2)	67-34(4)
Valve Spring Cup		15-1215(2)	65 1148(2)	65-1243:21		67 33(4)
Valve Spring Cover					66-242	*
Valve Cover Breather complete		29 2280(2)			00-142	
Do. Washer (oilproof fibre)	***	_			66-243	
Valve Spring Cover Securing Screw	_					
Do. Washer					66-1933(4)	-
Rocker Valve Cover		29-2260		-	24-978(4)	we see the
Do. Joint Washer (Hallite)		29-2261		_	- :	_
Rocker Valve Cover Bolt		65-109	**	*	- Promise	
Do Wacher						_
Dooling Value Land 1 0		M814A	No. 11.00.00	_		
Rocker Roy Inspection Co.			65-1142	65-1142		_
The West of Cartesian		Andreas as				67-67(4)
Rocker Value Transaction (C. 1977)	-		•	-		67-42(4)
Rocker Valve Inspection Cover Washer- (paper).		***** : :	65-1143	65-1143	_	
Do. Screw	***	_	M168A(4)	M168A(4)		
Rocker Box complete (inlet)					_	G= DC
Rocker Box Joint Washer (Hallite)4	_					67-26
		1		-		67-39



		•		i		
DESCRIPTION.	C10.	C11.	B31 B32.	В33 В34 М33	М20 М21.	A7.
Rocker Box Bolt (inlet)		P ST A STATE OF THE STATE OF TH	AA von Angl		***	21-2903(3)
Do. Do. (inlet and exhaust)						67-44(4)
Do. Shakeproof Washer (inlet and exhaust).		-	·	_		36-382(6)
Do. Shakeproof Washer (inlet and exhaust).					m 41=	66-4707(4)
Rocker Box complete (exhaust)						67-27
Rocker Inspection Plug	_	-				67-66(4)
Do. Washer				Marie and a	_	M552A(4)
Rocker Box Stud (exhaust) ,	-				_	67-43
Rocker Box and Steady Stay Stud Nut		_				EA80
Do. Do.		_	-			24-6040(4)
Rocker Box Joint Washer (exhaust)	-					67-40
Rocker Box Steady Strap		_				67-63(2)
Exhaust Rocker Box Stud	transp re	***		****		67-1245(2)
locker Oil Feed Pipe complete			65-1119	65-1119		67-161
Do. Union Screw	*		65-306(2)	65-306(2)	_	65-306
Oil Return Pipe, complete with banjos			65-1215	65-1215		
Oil Return Pipe Banjo Screw			. 26-1253(2)	26-1253(2)		
Engine Steady Stay		-	65-1153	65-1153	66-98	67-79(2)
Do. (M33 only)				66-147	-	
Do. Bolt	***		15-480	15-480	-	67-7007
Do. Bolt Nut			EA80	EAS0		M263
Do. Bolt Washer (spring)		****	24-8784	24-8784	27-6043	2112110
Do. Do. (plain)	*******					EB58
Do. Do. (Shakeproof)	-					29 -541



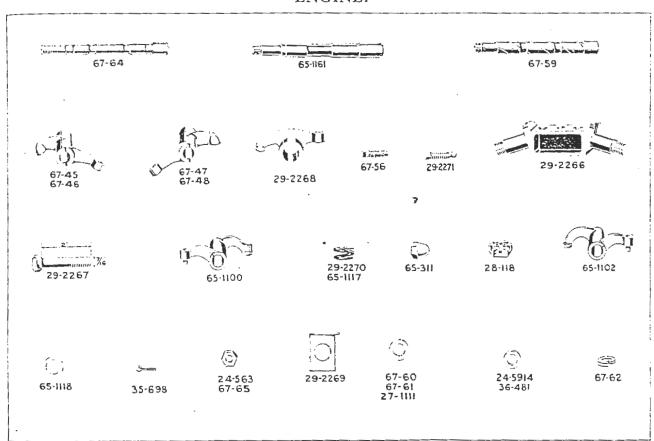
19

NOTE,—Figures in brackets denote number per set. e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.			C10,	CII.	D31 D32.	D33 D34 M33	M20 M21.	۸7.
Inlet Valve Rocker, complete wi	th ball	cnels			07 1100			
Exhaust Do					65-1102	65-1102		
Inlet Valve Rocker (nearside)					65-1100	65-1100		
Do. (offside)		• • • •	~-	-				67-45
Exhaust Valve Rocker (nearsid	- >			_	-			67-46
Do /-6-11-1	C1	• • • •	_					67-47
Rocker Adjusting Screw		• • •						67-48
Th				29-2271:21				67-56(4)
2.310			-	24-563(2)	-	-		6765(4)
Valve Rocker Fulcrum Pin	• • •		. –		65-1161(2)	65-1161(2)	77. 7	
Do. (inlet)			M1 AA					67-59
Do. (exhaust)			****	-	_			67-64
Valve Rocker Thrust Washer				-	27-1111(2)	271111(2)		
Do. Do								67-60 (6)
Valve Rocker Spindle Spring				29-2270,21	65-1117-21	65-1117(2)		67-61 (2)
Do. Washer (plain)		***	-		65-1118(2)			
Washer (spring)				12-	Ocean I I (v) = 1	65-4118(2)		36-481(2)
Valve Rocker Spindle Nut					65-311(2)	//= //* · / · /	_	67 - 62(4)
Do. Nut Washer				·		65-311(2)		65 - 311(2)
Inlet and Exhaust Valve Rocke	1"			29-2268(2)	36-481(2)	36-481(2)		
Valve Rocker Trunnion				. ,		_		<b></b>
Do. Beit		•••		29-2266		****		
Do. Bolt Locking Plate		• • •	_	29-2267(2)	TO - CHICK			·
Rocker Trunnion Washer				29-2269(2)				
Do Yut				24-5914(2)		_		**- *
Do Calit Dia		• • •		28-118(2)				
ro. spite rii	• • •			35 (698(2)			:	

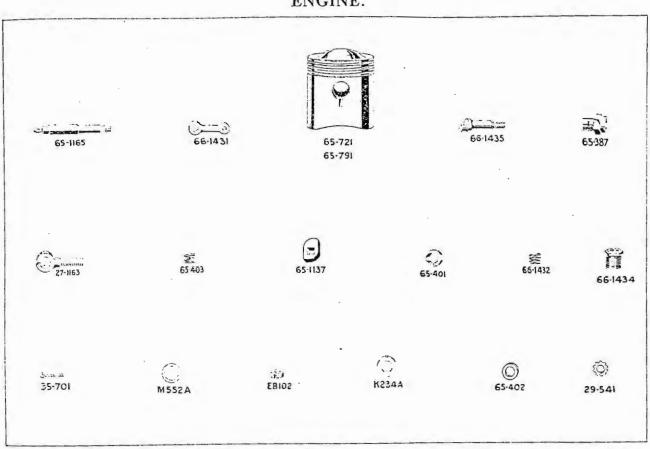


NOTE	-Fig	gures	in t	rack	et	s de	note
number	per	set,	c.g.,	(2).	2	per	set.
		_					

## Engine-continued.

When no figures in brackets are shown one part constitutes a set.

			!			1
DESCRIPTION.	C10.	C11.	B31-B32.	В33 В34 М33	M20 M21.	Α7.
Exhaust Lifter	_		65-1137	65-1137	66-1435	
Do. Bush			65-387	65-387	66-1434	
Do. Fibre Washer		-	M352A	M552a		
Do. Spindle			65-1165	65-1165	_	
Do. Nut	_		EB102(2)	EB102(2)	EB102	
Do. Spindle Washer		_	65-402	65-402		**
Do. Split Pin			35-701	35-701		
Do. Spindle Spring			65-403	65-403	66-1432	
Do. Spindle Washer (felt)	_		65-401	65-401	-	
Do. Washer			K234A:2)	K234A(2)	_	
Exhaust Lover	-	:	66-1431	66-1431	66-1431	
Exhaust Lever Washer	_	_	_		29-541	_
Exhaust Lifter Cable Holder	_	. —	27-1163	27-1163	_	.—
Do. Nut	_		EB102	EB102		_
Piston, complete with gudgeon pin, rings,	29-2561	29-2568	65-758	65-1244	66-1190	67-81(2)
and retaining springs.		1	1			
Do. (M21only)	_				66-1198	
Piston, complete (high compression) (ratio 7.5).	_	:	65-754			
Piston only (high compression) (ratio 7.5)		. —	65-721	!		_
Piston, complete (high compression) (ratio 7.75).	_	·	65-790	-		-
Piston only (high compression) (ratio 7.75)	_		65-791		!	
Piston, complete (high compression) (ratio 12.5).		·	65-775		· — -	_
		1	1			



NOTE,—Figures in brackets denote number per set, e.g., (2), 2 per set.

## Engine-continued.

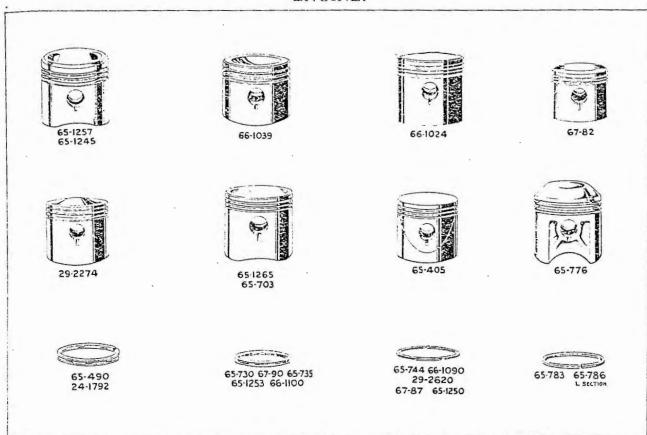
When no figures in brackets are shown one part constitutes a set

				shown one part constitutes a se			
DESCRIPTION.	CIO.	C11.	B31 B32.	B33 B34 M33	M20 M21.	A7.	
Pist in only (high compression) (ratio 12.5; Piston, complete (high compression) (ratio 8.5).			65776	65-1256	,		
Piston only (high compression) (ratio 8.5; Piston, complete thigh compression) (ratio 7.4).	<del>-</del> 			65-1257 65-1264	- · ·	_	
Piston only (high compression) (ratio 7.4) Piston Scraper Ring (high compression: (Maxigroove).		-	65-490	65-1265 24-1792	-		
Piston only  Do. (M21 only)  Piston Ring  Do. (high compression (plain)  Do. (high compression) (L section)  Piston Scraper Ring	65-405 	29-2274 	65-703 	65-1245 	66-1024 66-1039 66-1090(2)	67-82(2) 	

## SPARKING PLUGS.

Champion Sparking Plugs Ltd., Feltham, Middlesey

7.	ODEL	S.	TYPE.	Feltham, Middlesex. COMPONENT NO
CIO	2120	M21	L10	65-112
CH	B31	B32		
B33	1334	М33	L10.S	65-114
	17		LILS	67-110



NOTE Figures	in brackets denote
number per set,	e.g., (2), 2 per set.

#### Engine -continued.

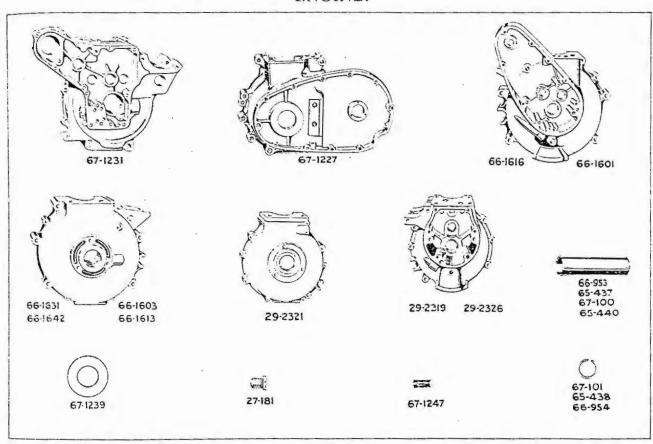
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34 M33	M20 M21.	A7.
Gudgeon Pin	65-437	65-437	65-440	66-953	66-953	67-100(2)
Do. Retaining Ring	65-438(2)	65-438(2)	66-954(2)	66-954(2)	66-954(2)	67-101(4)
Crankcase (gear side), complete with fixed fittings.	29 -2326	29-2319	66-1616	66 4616	66 -1601	67-1231
Crankcase (drive side), complete with fixed fittings	29-2321	29-2321	-		-	67 -1227
Crankcase (drive side) Shim			_	_		67-1239
*Crankcase (drive side), with fixed fittings	_	_	66-1631	66-1631	66-1603	-
† Do. (drive side)			66-1642	66-1642	66-1613	
Frankcase Plug Screw			27-181	27-181	27-181	67 1247

Components marked \* on pages 26, 28 and 32 fitted up to and including the following engine numbers.

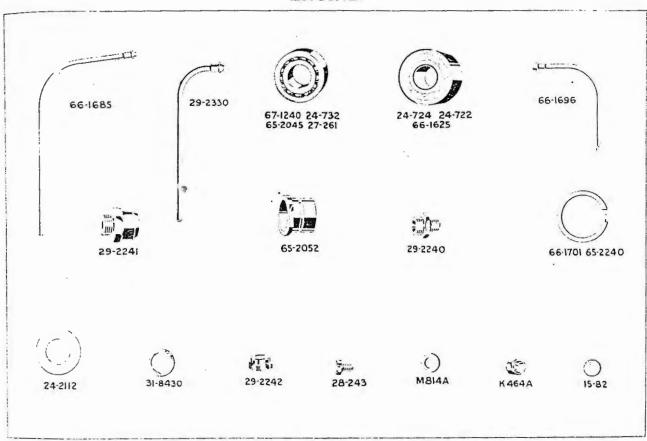
Models		. 1	Engine Numbers	Models			I	Engine Numbers
B31	 		YB31-2456	1120	• • •	• • • •		YM20-423
1332	 		YB32-237	M21	***			YM21-602
1333	 		YB33-2010	1133	•••			YM33-807
B34	 * * 4	* * *	YB34-223					

Components marked † on pages 26, 32 and 34 fitted after the above engine numbers.



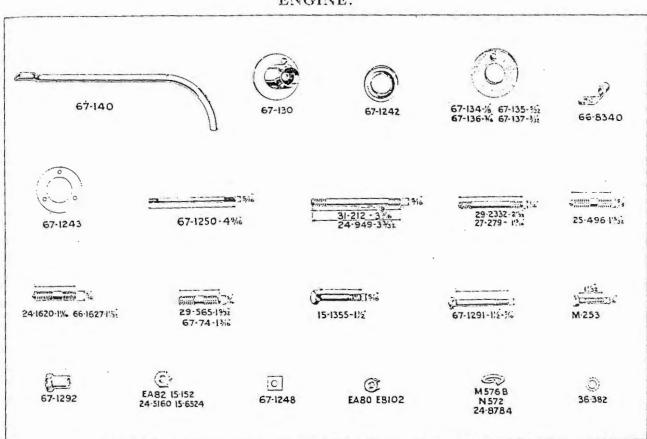
DESCRIPTION.	C10.	C11.	B31 B32.	B33 D34 M33	М20 М21.	A7.
Crankcase Drain Plug	28-243	28-243	28-243	28-243	28-243	
Do. Washer tribre	MS14A	M814A	M814a	M814A	M814A	
Engine Shaft Bush (gear side)	65-2052	65-2052				
Crankcase Ball Bearing drive side)	24-732	24-732				67-1240
Crankcase Roller Bearing (gear side)	_	_	24-722	24 - 722	24-722	
Do. (drive side	_		24-724	24-724	24-724	÷
Ball Bearing (gear side		-	_	_	27-261	
Bearing (drive side)	No. of Street,		65-2045	65 2045	66-1625	
Crankcase Bearing Oil Retaining Washer (drive side).	24-2112	24-2112	-		•	
Do. Spring Ring	66-1701	66-1701	65-2240	65-2240	65-2240	
Crankcase Air Release Adaptor	29-2241	29-2241	-	-		
* Do		_	29-2241	29-2241	29-2241	
Crankease Air Release Adaptor Screw	29-2242	29-2242		_		A40.0
* Do		-	29-2242	29-2242	29-2242	_
Crankcase Air Release Adaptor Washer	31-8430	318430				
* Do		_	31-\$430	31-8430	31-8430	_
Air Release Adaptor Body	29-2240	29-2240	_		****	
Do			29-2240	29-2240	29-2240	
Air Release Adaptor Body Fibre Disc		15-82				
Do			15-82	15-82	15-82	-
Air Release Pipe, complete with nipple	29-2330	29-2330	-			-
Do			66-1696	66-1696	66-1685	_
Air Release Pipe Nipple Nut	K464A	K464A	,	_		
Do			K464.a	K464A	K464A	_

<sup>\*</sup> See Page 26.



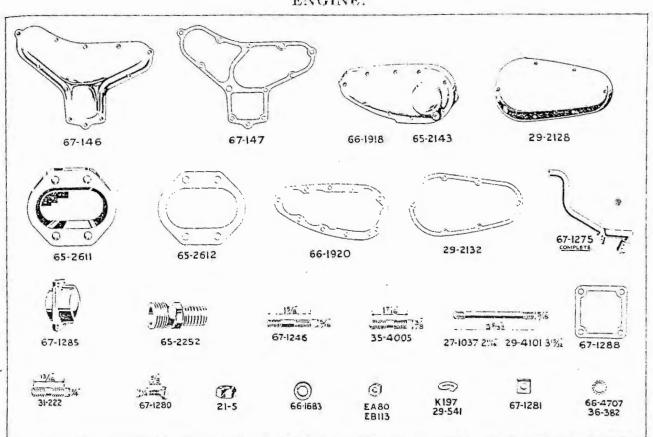
number j	Figures in brackets oper set, e.g., (2), 2 pe	er set.			Eng	gine—contin	ucd.	sho	nen no figures i own one part co	n brackets ar institutes a sel
							1			!
	DESCRIPTI	ON.			C10.	C11.	В31 В32.	B33 B34 M33	M20 M21.	A7.
Crankcas	e Breather									67-130
1)0.	Pipe					-			_	67-140
Do.	Clip				-	_				66-8340
Crankcas	e Breather Oil S	eal (3	" thi	ck)			_			67-136
Do.	(3" thick)				_					67-137
Do.	(3" thick)				_	_			_	67-135
1)0.	(outer) (}" thic	k)								67-134
Crankcas	e Oil Seal						-			67-1242
Do.	Washer		***		-		_	_		67-1243
Crankcase	e and Cylinder 1	Base Fi	ixing	Stud	25-496(4)	25-496(4)	:		24-1620(4)	67-74(S)
Do.	Stud (front)				29-565	-		<u></u> i	_ ` '	-
Do.	Stud				_				66-1627	
Do.	Stud Nut				EAS2(4)	EAS2(4)			15-152(5)	24-5160(8
Do.	Stud Nut				15-6524	_		_	_ ` '	_ `
Do.	Washer (spring		• • • •		24-8784	_	1000	-		
Do.	Washer (spring)	)	***		M576B(4)	M576B(6)		_	N572(5)	i
Do.	Washer (shaker			***		-	~-		_	36-382(8)
Crankcase	Connecting Bol	t (top)	. com	plete		_	-	_	****	67-1291
Do.	Nut (top)				_	-				67-1292
Crankcaso	Connecting Bo	lt				-	15-1355(3)	15-1355(3)	15-1355(3)	M253(2)
Do.	Nut				_		EASO(5)	EASO(5)	EAS0(5)	EB102(2)
Do.	Lockwasher		• • • •			i			_ `	67-1248(2
Crankcase	Stud (top) (rea	ar)					31-212	31-212	31-212	67-1250
Do.	Stud (top)			:	29-2332(2)	29-2332(2)				
	Stud (short)				27-279(4)	27-279(4)	24-949	24-949	24-949	-
				,			!			

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.



						sì	own, one part	constitutes a set.
DESCRIPTION.			C10.	C11.	B31 B32.	B33 B34 M33	3 M20 M21.	A7.
Crankcase Stud Nut Crankcase Connecting Stud Do. (medium) Crankcase Connecting Stud Do. Nut Do. Washer (shakeproof) Crankcase and Gearbox Fixing (Do. Nut Do. Washer (shakeproof) Gearbox Fixing Stud Crankcase Scavenge Cover Do. Joint Washer Scavenge Cover Fixing Stud Do. Nut Do. Washer (spring) Crankcase Scavenge Pipe, comple Do. Fixing Bolt Do. Lockwasher Gravenge Pipe Ball	    te	***	65-2611 65-2612(2) 31-222(4) EBH3(4) K197-4)					67-1246 27-1037 29-4101(3) EAS0(16) 36-382(17) 35-4005(2) 21-5(4) 66-4707(4) 35-4005(2) 67-1285 67-1288 31-222(4) EB113(4) 29-541(4) 67-1275 67-1280
rankcase Oil Pipe Adaptor Do. Washer (fibre) Timing Cover, complete Do. iming Cover (outer) Do. Joint Washer (outer)		6	5-2252(2) 6-1683(2) 	65 -2252,2; 66 -1683(2) 	65, 2252,2, 66, 1683,21 66-1918 65-2143 	65-2252(2) 66-1683(2) 66-1918 65-2143 	65-2252(2) 66-1683(2) 66-1918 65-2143 66-1920	67-1281 72" diam.

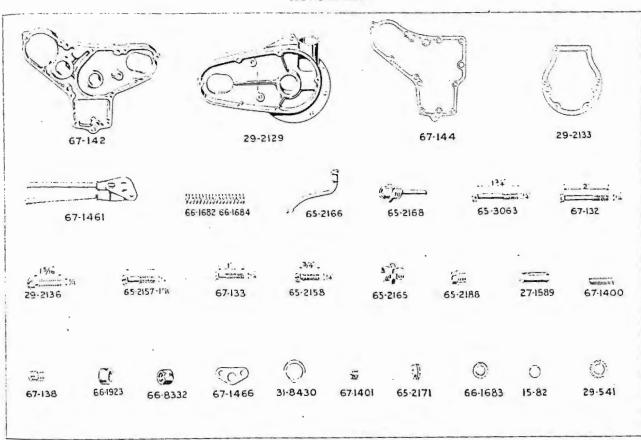
<sup>\*</sup> See page 26, †See page 26.



DESCRIPTION.	C10.	C11.	B31 B32.	E33 E34 M33	M20 M21.	۸7. ۱
	65-2158(6)	65-2158(6)	65-2157(9)	65-2157(9)	65-2157(9)	67–133(3)
	—		-			65-3063(4)
Do. Inner Screw (long)	29-2136(2)	29-2136(2)	***			
Do. Onter Screw (long)	· · · · · ·	_		man -		67-132(5)
Timing Cover, with fixed fittings (inne	ri 29-2129	29-2129		* * *	_	67-142
Do. Joint Washer (inner)	29-2133	29-2133				67-144
Timing Cover Screws (inner)	65-2158(4)	65-2158-4)	:			67-133(5)
Do. Washer (shakeproof)	29-541(2)	29-541,2)	- 1000			
Timing Cover Dowel	27-1589(2)	27-1589(2)	1		•	
Timing Cover Plug				5 % F		67-138
Timing Cover Oil Feed Washer (rubber)			66-1923.21	66-1923,2	66-1923(2)	
†Timing Cover Air Release Adaptor .			65-2168	65-2168	65-2168	**
*Timing Cover Air Release Body		A make	65-2165	65-2165	65-2165	-
*Timing Cover Breather Extension Pip Complete.	e, <u> </u>		65-2166	652166	65–2166	_
† Do. Nut			66-8332	66-8332	66-8332	
			15-82	15-82	15-82	
†Air Release Adaptor Washer	**	1	31-8430	31-8430	31-8430	
†Timing Cover Air Release Adaptor Scre	W -		65-2171	65-2171	65-2171	
Oil Valve Spring	66-1682	66-1682	66 -1684	66-1684	66-1684	67-1400
Do. Retaining Screw	65-2188	65 -2188	65 -2188	65-2188	65-2188	
Do. Washer	66-1683	66-1683	66-1683	66-1683	66-1683	67-1401
Oil Valve Spring Ball	🔓" diam.			l" diam.		1.77
til Dina Union with the	16	16 CHAITI.	4 Gam.	a cuam.	‡" diam.	" diani.
(b) Pine Union Lane Washing						671461 671466

† See Page 26

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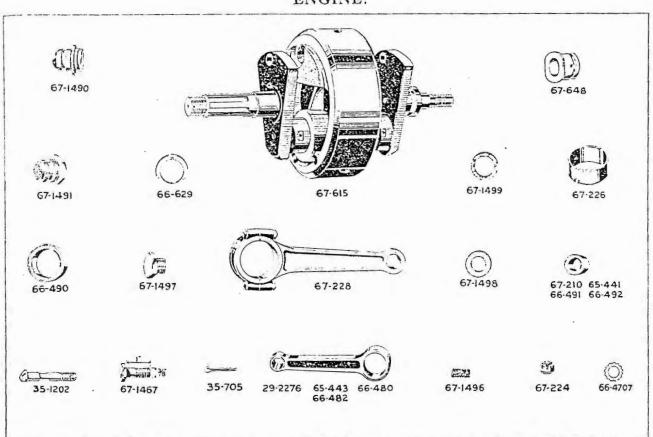


NOTE.-Figuresia brackets denote number per set, c.z., (2), 2 per set.

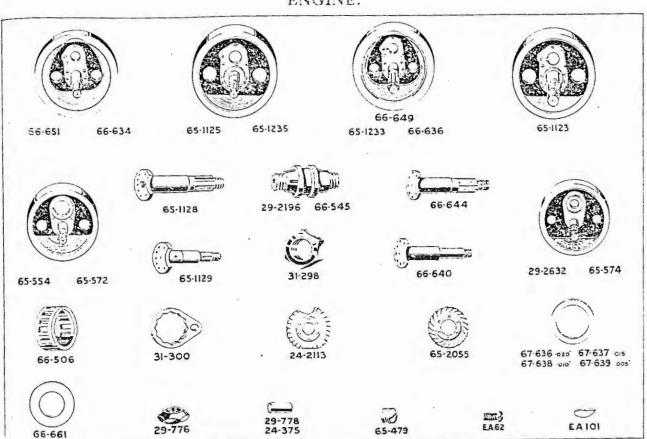
Engine -continued.

When no figures in brackets are shown one part constitutes a set,

per set.		Sinc — Commit	neu.	shown one part constitutes a set.			
DESCRIPTION.	C10.	CH.	B31-B32.	B33 B34 M33	M20 M21.	Λ7.	
Oil Pipe Union Fixing Bolt	_	1	***				
Do. Washer /shakeproof)		:			-	67-1467	
Oil Release Valve, complete		1				66-4707	
Oil Release Valve Body, complete			_			67-1490	
Oil Release Valve Ball		-		<del></del> -		67-1491	
Oil Release Valve Spring			-			å " diam.	
Oil Release Valve Body Plug					-	67-1496	
Hasher (Shral				Mary Adapt	***	671497	
Oil Release Valve Washer (fibre)		1000	-	win		67-1498	
Crankshaft, Flywheel and Connecting Rod		***				67-1499	
assembled.				-		67-614	
Crankshaft and Flywheel assembled		: -	***			. 0= 111=	
Crankshaft Bush (gear side)	_	4	*			67-615	
Connecting Rod, complete with bushes, bolts and nuts.		-	er rec s		-	67-648 67-228(2)	
Gudgeon Pin Bush Big End Split Bush (4 halves)	65441	65-441	66-492.	66-492	66-491	67-210(2)	
Day Duck					-	67-226(2)	
***		A	(66-490)	66-490	66-490		
Connecting Rod Bolt (big end)		-	-			. 351202(4)	
Connecting Rod Bolt Nut			_		_	67-224(4)	
Connecting Rod Bolt Split Pin		-			_	35-705(4)	
Connecting Rod, complete with bushes		. —	66-482	66-482	66-480		
Do complete with bush	65-443	29-2276		_	-		
Connecting Rod Thrust Washer			66-629(2)	66-629(2)	66-629(2)		
Do. Rivet		_	66-630(6)	66-630(6)	66-630(6)	-	



							;				
	DESC	KIPTI	ON.			C10.	СП.	131 132.	B33 B34 M33	M20 M21.	.\7.
Crankpin	***					29-2196	29-2196	66-545	66-545	66-545	
Do.	Key					EA101	EA101	EA101	EA101	EA101	-
Do.	Nut					29 -776(2)	29 776(2)	31-298-2	31-298(2)	31 298 2	
110.	Locking	Washer						31-300(2)	31-300(2)	31-300-2	
Do.	Locking	Washer	Serev	٧			~ ~	EA62/2	EA62(2)	FA62.25	
Trankpin	Roller C	age				****		66-506	66 508	66-506	
Crankpin	Roller	• • • •				29.778(15)	29-778(15)	24-375(24)	24 375 (24)	24-375 (24)	, -
Frankpin	Oil Hoic	Plug 3	Screw			65 - 479	65 -479	65 479	65 479	65-479	
	(drive sic ssembled		ron), v	with er	igine	29 -2632	29 2632				
Do.	(drive s	ide, stee	1)			65-574	65 574	65-1123	65-1233	66 649	-  -
Do.	(drive s	ide, stee	4) (M2	21 only	y)			4-2-4		66 636	
	(gear sid ssembled		ron), v	vith er	igine	65-554	65 554	***		W V	
Do.	(gear sic	le. steel	)			65-572	65 -572	65-1125	65-1235	66-651	
Du.	(gear sie	le, steel	) (M2)	only	1			F100 00		66 634	
Engine S	haft (dri	ve sidel				* *	E .	65-1128	65-1128	66 644	-
1)0.	(gear sid	le)						65 1129	65 (1129)	66 640	
Engine S	haft Rive	1						27:1239(14)	27-1239(14)	27-1239(14)	
il Fling	er (drive	side				65 2055	65 2055	242113	24-2113	24 -2113	
Ingine S	haft Shin	n (drive	side)					66 661	66-661	66 661	
ranksha	ft Shim	(.005")				~ ~			-		67-639
Do.	(.010")					- •				40.47	67 - 638
Do.	(.015")				* 1 *						67-637
Do.	(.020'')						_				67-636



NOTE. - Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine -continued.

When no figures in brackets are shown one part constitutes a set,

DESCRIPTION.			C10,	Č11.	B31 B32,	B33 B34 M33	M20 M21.	Α7.
Camsbaft Shim (.025")			_					
Do. (.030°)		***	***					67-635
Crankshaft Pinion			******	* ***	-	****	Name of	67-634
Crankshaft Pump Gear								67-641
1)0 15 15		• • •			* * *			67-642
Do Washer				·	8 4			15-40
Cranbelair No.						<u>_</u> > X		67-645
Do. Locking Washer	***				-		-	67643
Engine Shaft Distance Collar					-			67-644
Engine Share Oil Engine Collar	* * *	***	65-2048	65-2048	66-660	66-660	66-660	
Engine Shatt Oil Feed Pipe	***	- 4 6		-	66-698	66-698	66-698	
Timing Pinion			29-2182	29-2182	65-692	65-692		
Do. Key			15-40	15-40	65-693	65-693	65-692	-
Do. Locking Washer			15-1410	15-1410	65-695		65-693	
Do. Nut			65-691	65-691	29-905	65695	65-695	_
ush Drive Bearing			65-2523	65-2523		29-905	29-905	_
Po. Distance Collar			29-2634	29-2634	65-2523	65-2523	65-2523	67-2053
ush Drive Bearing Nut			65-2520			-	-	
Do. Locking Washer	***		65-2521	65-2520	65-2520	65-2520	65-2520	67-2054
Do. Split Pir			00-1021	65-2521	65 -2521	65-2521	65-2521	
ush Drive Bearing Alignmen	21 IV.a	-1	-100 - 100 - 1	**				35-709
(.032").	IL WAL	21161	66-1705	66-1705	66-1707	66-1707	66-1707	_
**			0. 0.0					
Do. (.064") ush Drive Sliding Sleeve (B32		• • •	24-389	24-389	66-1708	66-1708	66-1708	_
ush Drive Sliding Sleeve					65-2431			
ush Deive Clause	* * *		-	1	****	Accreting you	-	67 0022
ush Drive Sleeve	•••	***	15-1555	15-1555	15-1555	15-1555	15-1555	67-2055



NOTE.—Figures in brackets denote number per set, c.g., (2), 2 per set.

Ending	
Engine-	-continued.

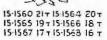
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34 M33	M20 M21.	A7.
Cush Drive Spring	15~46	15-46	66-1706	66-1706	15-46	67-2052
Do. (M21 only)					66 -1706	
Jush Drive Distance Piece (.320"325" thk.)			65-2528	65-2528	65-2528	_
Do. (.288"293" thick)			65-2529	65-2529	65-2529	
Do. (.256"261" thick)			65-2530	65 - 2530	65-2530	
Engine Sprocket (15T), use only with			65-2430	_		
65-2431 Sleeve (B32 only).		į.				
Engine Sprocket (16T)	15-1568	151568	151568	13-1568	15 -1568	_
Do. (17T)	15-1567	15-1567	15-1567	15-1567	15-1567	-
Do. (18T)	-		15-1566	15-1566	15-1566	****
Do. (19T)			15-1565	15-1565	15-1565	
Do. (20T)		<u> </u>	151564	15-1564	15-1564	
Do. (21T)	-	1	151560	15-1560	15-1560	
Engine Sprocket, complete with sleeve and key (27T).				_		67-203(
Jagdyno Driving Pinion			65-2334	65-2334	65-2334	-
Do. Nut	*****		24-195	24 - 195	24 -195	_
Do. Spring Washer	_		M5768	M5768	M576n	
Jagdyno Driving Pinion Oil Seal	-	-	65-2316	65-2316	65-2316	
Jagdyno Packing Washer (.005")		·		-	66-2347(2)	
Do. (.010")					66-2348(2)	-
Jagdyno Strap (short), complete	~-	-	66-2321	66 2321	66-2321	ner street
Do. (long)			66 2320	66-2320	66-2320	
Jagneto Strap (short) (132 only)			66-2327			
Do. (B34 only)				66-2327		



























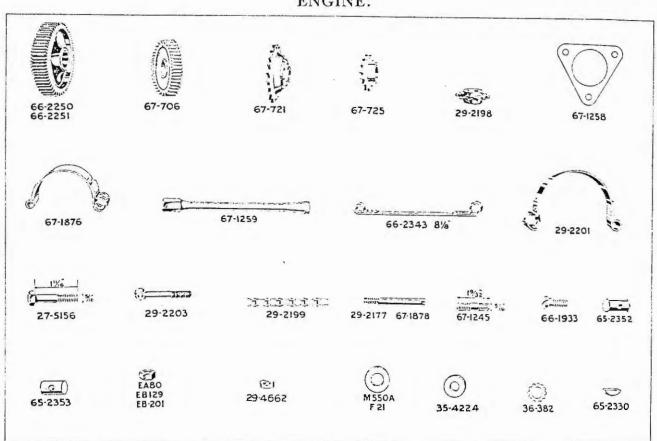
€) M 5768

NOTE	-Fi	gures	in l	orack	ets	dei	note	Þ
number	per	set,	e. j.,	$(2)_{i}$	2	per	set.	

#### Engine-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.			C10.	C11,	В31 В32.	B33 B34 M33	M20 M21.	Λ7.
Magneto Strap (long) (D32 o	nly)		_		66-2343		_	_
Do. Do. (B34 o	aly)			_		66-2343	_	_
Magneto Joint Washer				_	_		-	67-1258
Magneto Fixing Stud				_	· —	_	_	67-1245(3)
Magneto Fixing Nut						_		EA80(2)
Do. (long)			_			_		67-1259
Do. Washer			_	-		_	_	36-382(3)
Dynamo Strap			29-2201	29 - 2201				67-1876
Do. Eyebolt			29-2263	29-2203	_			29-2203
Do. Nut			EASO	EA80	_			EB129
Do. Washer			_			—		29-4662
Dynamo Strap Stud			29-2177(2)	29-2177(2)	_			67-1878(2)
Dynamo Eye Plug (plain)			65-2352	65-2352	65-2352	65-2352	65-2352	65-2352
Do. (threaded)					65-2353	65-2353	65-2353	
Dynamo Strap Clip Bolt		•••			27-5156	27-5156	27-5156	_
Do. Washer			F21	F21	F21	F21	M550x	-
Distributor Clamp Fixing Ser-	ew		66-1933	66-1933				
Dynamo Driving Sprocket			29-2198	29-2198				67-725
Do. Key				—		-	_	652330
Dynamo Driving Chain			29-2199	29 -2199			_	29-2199
Dynamo Driving Sprocket			-		_			67-721
Do. Nut			_		_			EB201
Do. Washer			_	·		'	<u>.</u>	35-4224
Magdyno Drive Idler Pinion,	with bi	ıs ı	*****		66-2250	66-2250	66-2250	_
Idler Pinion		,			66-2251	66 -2251	66-2251	67-706

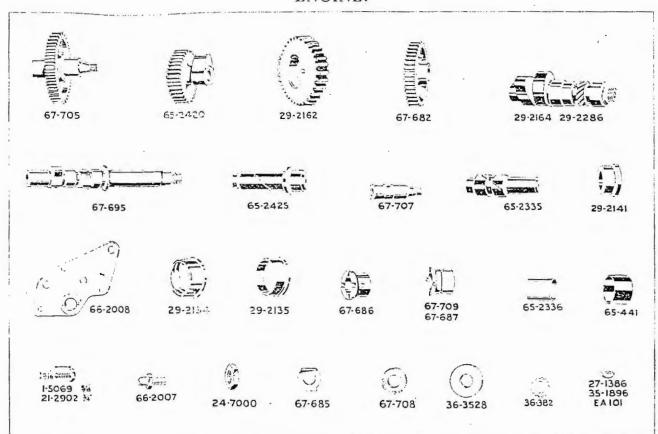


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

#### Engine-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	· C11.	B31 B32.	Б33 В34 М33	M20 M21.	Α7.
Idler Pinion complete				,		
						67 - 703
Idler Pinion Spindle.			65 2335	65-2335	65 2335	67-707
Fig. 15t.		to object to				67-709
			65: 2336	65 - 2336	65-2336	
Idler Pinion Spindle Oil Seal						67-708
Idler Pinion Key			-	<del></del> -		27 1386
Idler Pinion Thrust Washer		-	36-3528	36-3528	36-3528	
Inlet and Exhaust Cam Pinion, complete with bush.			65 2420(2)	65 (2420)(2)	65-2420(2)	
Cam Pinien Spindle	-		65-(2425(2)	65-2425(2)	65 2425(2)	
Cam Pinion Bush			65 441(4)	65-441(4)	65-441141	
Cam Pinion Spindle Bolt			66-2007(2)			
Timing Gear Plate complete, with bearing			66-2008	66-2008	66-2008	
Gear Plate Bolt (C.E.L)		-	1- 5069		1- 5069	
Db. (Whit)			21-2902(3)	21-2902(3)	21 -2902 3	
Do, Washer shakeproof)			36-382-61	36-382(6)	36-382.6	-
Camshaft	29 - 2164	29 -2286	•		770 770-701	67 696
Camshaft and Idler Pinion Shaft Bush		i				67-686(3)
Camshaft Bush (crankcase)	29-2141	29-2141		-		67-687
Camshaft Timing Cover Bush (outer)	29-2134	29-2134				
Do. (inner	29 -2135	29-2135		_		
Camshaft Pinion	29-2162	29/2162				67-682
Do. Key	EA101	EA101				67- 682 35- 1896
Do Net			-			
Do. Lockwasher			-			24 - 7000 67 -685

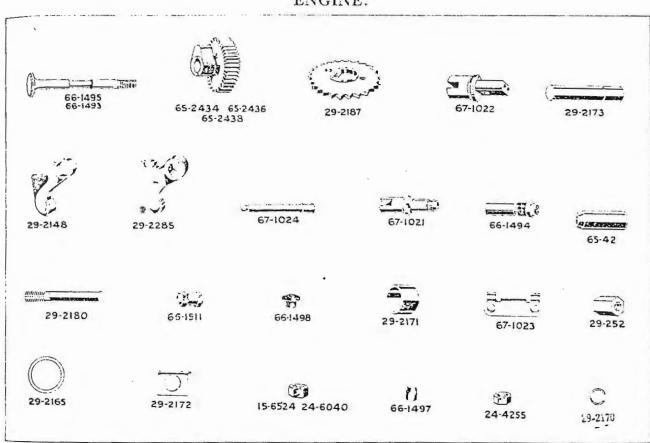


NOTE.  $\leftarrow$  Fig., set in brachets denote number per set, s.c., (2), (2) per set.

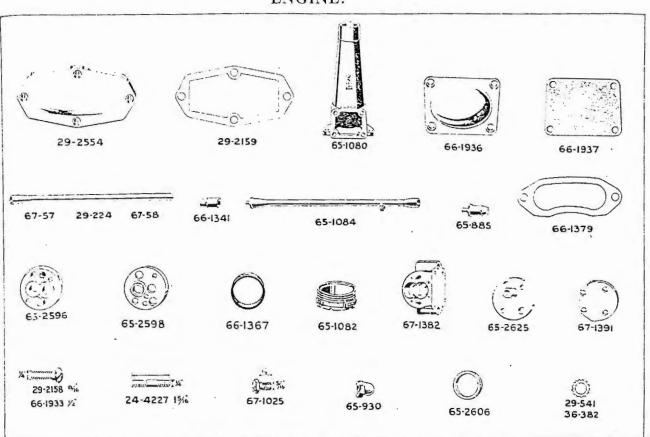
Engine-continued.

When no figures in brackets are shown one part constitutes a set.

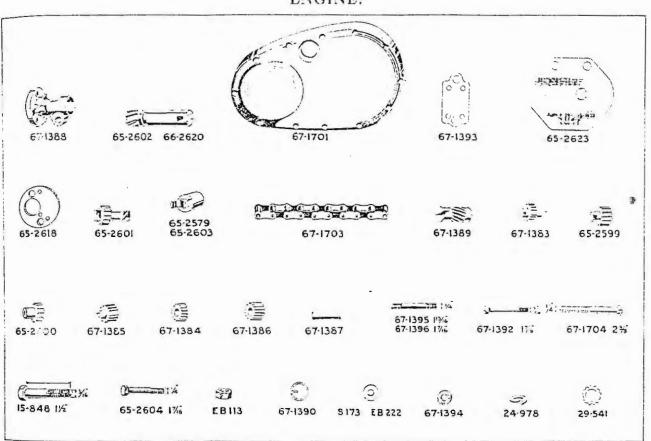
DESCRIPTION.	Ciu.	C11.	131 132.	133 134 M33	M20 M21.	.\7.
Camshaft Shim	29-2165	29-2165			-	
Camshaft Dynamo Sprocket	292187	29-2187	***	_		
Do. Nuz	244255	24-4255				
Do. Lockwasher	29-2172	29 2172			_	
Inlet Cam Wheel complete (special or let only).			65-2438	65-2438		
Exhaust Cam Wheel complete (special order only).	· ·		65-2434	65-2434		
Do. special order only)			65- 2436	65- 2436		
Inlet and Exhaust Cam Rocker	29 2148(2)	29 (2285.2)				
C	29 2173	29-2173	_			
T) 1.1	29 (2171	29 -2171				
Do. Circlip	29-2170	29-2170			_	
Inlet and Exhaust Tappet	29-2180(2)		66 (1493-2)	66-1493-21	_	67-1024 (4)
Inlet Tapper		_	_		66-1493	
Exhaust Tapper				_	66-1495	
Inlet and Exhaust Tappet Head			66-1511-21			
Inlet Tappet Head	29 232(2)				66-1497	
Exhaust Tappet Head			_		66-1498	
Inlet and Exhaust Tappet Locknut	246040+21		15-6524,21	15-6524.21		
Inlet and Exhaust Valve Tappet Guide	65, 42(2)		66-1494 2)		66-1494/21	
Tappet Guide (inlet)		******				67-1021(2)
Do. (exhaust)			- <u>-</u>		_	67-1022
Tappet Guide Fixing Plate		_		_	_	67-1023



PESCRIPTION.		C10.	C11.	В31В32.	B33 D34 M33	M20 M21.	A7.
Tappet Guide Fixing Plate Bolt		_					67-1025(2)
Do. Washer (shakeproof)		_		_	_		36-382 (2)
Vappet Recess Cover		29 - 2554	_	66-1936	66-1936		
Do. Screw		66-1933(4)		29-2158 4	29-2158 47		
Do. Washer		29-2159			_		
Tappet Recess Cover Joint Washer				66-1937	66-1937		
Pash Rod, complete with ends			***	65 1084 2	65 (1084)(2)		. —
Valve Push Rod			29 224,23				
Do. iinlet						MARKET AND	67-57-21
Do. (exhaust)				_			67-58(2)
Push Rod End stop		B. A.M.		66-1341.2	66-1341(2)	*****	
Do. (bottom)			*- *-	65-885.21	65-885(2)	n	
Push Rod End Rivet				66-1343:41	66-1343(4)		
Push Rod Cover Tube				65-1980	65=1080		
Do. Bottom Washer				66-1379	66-1379		
Do. Gland Packing (subber)			*.	66-1367	66-1367		
Push Rod Gland Nut				65-1082	65-1082		
Do. Stud				24 -4227-23	24-4227(2)	*** **	
Do. Nut				65-930 21	65-930.2		
Do. Washer (shakeproof)			_	29-541(2)	29-541(2)	w	
Oil Pump complete		65-2619	65-2619	65-2619	65-2619	65-2619	67-1381
Oil Pump Body		65 2596	65-2596	65-2596	65-2596	65 2596	67 1382
Do. Bottom Plate complete		65 2625	65-2625	65-2625	65-2625	65 2625	-
Do. Top Plate	***	65 2598	65 -2598	65-2598	65-2598	65 2598	
Do. Washer		65 2606	65-2606	65-2603	65-2606	65, 2606	
Do. End Plate							67 1391



DESCRIPTION.	2	C10.	C11.	B34 B32.	D33 D34 M33	M26 M21.	
Oil Pump Washer (crankcase)		05 0010	27 12.17				
Oil Pump Washer (fibre) (small)		65-2618	65-2618	65-2618	65-2618	65 -2618	67 - 1393
O:1 D 11 1.	***						67-1394
Oil Dame E. L	***	,	15-848(2)	15-848 21		15 848 2	67-1392(4)
Oil Pump Fee! Gear (driving)			65, 2601	65, 2601		65 2694	67 - 1383
Do. (driven)		_	ம்526ம்	65-2600	65 2600	65-2660	67- 1384
Oil Pump Scavenge Gear	• • •	65 -2599(2)	65-2599 2	65 -259912	65-2599.2	65-2599 2	_
Do. (driver)		_			-	-	67-1385
Do. (driven)			-				67-1386
Oil Pump Fixing Bolt		65-2604(2)	65-2604 (2)	65-2604 2	65 -2694 (2)	65-2604 21	
Do. Washer (spring)		24-978(2)	24-978(2)	24-978:2)	24-978 (2)	24-978-2-	
Oil Pump Fixing Stud (long)	***	-			_		67-1395(2)
Do. (short)						-	67-1396
Do. Nut		_				_	EB113(3)
Do. Washer (shakeproof)							29-541(3)
Oil Pump Spindle (driving)		65-2602	65-2602	66-2620	66-2620	66-2620	67-1389
Oil Pump Spindle (driven)						-	67-1387
Do Retaining Pin		65-2603	65-2603	65-2579	65-2579	65-2579	
Do, Washer		EB222	E1222	E13222	F 1222	F12222	
Do. Spring Ring					11:	1 1	67 1390
Oil Pump Driving Spindle Washer							\$173
Oil Pump Driving Spindle Housing							67–1388
Oil Pump Filter (gauze)		65 - 2623	65=2623	65-2623	65 2623	65 -2623	
Primary Chain (.375 pitch x .250 dia	111 1.		O, I(1,)	(بالريد السارية			
Do. Cover							671703
Do Committee			***			, . · ·	67-1701
350 Selen long:							67-1704



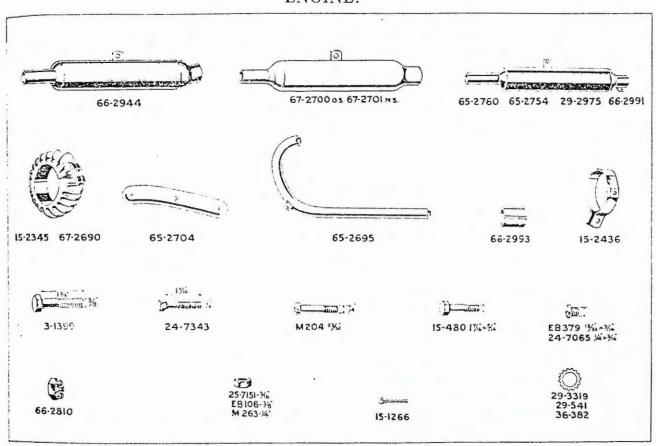
DESCRIPTION.	C10.	CH.	131 132.	133 134 M33	M20 M21.	A7.
Primary Chain Cover Screw (medium		r 2000		<b>→</b>		67 1708 7
Do. (short)	111-2				***	67 4705 3
Primary Chain Cover Joint Washer						67 4702
Primary Chain Cover Oil Filler Plug					-	65 3364
Do. Washer						65-3365
Primary Chain Cover Oil Level Screw						67-1708
Do. Washer				~ +		67-1709
Primary Chain Tensioner					·—	67-1261
Primary Chain Tensioner Spring Plate						67-1263
Primary Chain Tensioner Stud						67-1262 (2
Do. Nut						67-1264/2
Do. Wire		*	***			67-1267/2
Do. Stud Washer		. –			-	(c21)(2)
Primary Chain Tensioner Adjustin: Screw	-		1 - Year			67-1265
Do. Nut						67-1266
Primary Chain and Bottom Chainguard Screw Nut.		•••		- ·		67-1710
EXHAUST SYSTEM.						
Exhaust Pipe complete (offside)	-					67 -2675
Do. (nearside)						67-2679
Exhaust Pipe complete	29 - 2980	29 2971	65, 2687	65, 2887	66 - 2940	i
Do. (M33 only)	274 Y 274			38 5826		***
Do, (B32 and B34 only)			65 2690	65 2690		sales also

#### ENGINE. 65-2687 65-2690 29-2971 29-2980 67-2679 NS 67-2675 os 67-1702 67-1205-2% 65-3364 67-1262 66-2940 66-2986 67-1263 67-1261 67-1705 1% 67-1706 1% 67-1266 67-1708 1% 7 3 3 67-1264 67-1710 F 21 67-1709

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When no figures in brackets are shown, one part constitutes a set.

DESCRIPTION:		C10.	C11.	B31 B32.	B33 134 M33	M20 M21.	
Exhaust Pipe (special order only	)			65-2695	65-2695	_	-
Exhaust Pipe Sleeve (M33 only:				-	66-2993	_	_
Exhaust Pipe Finned Collar				15-2845	15-2345		67-2690(2)
Do. Screw		-		31204	31204		M204(2)
Exhaust Pipe Legshield (B32 and I	334 only)			65-2704	65-2704		
Do. Screws (B32 and B34 of	m.y)		value, se	24-7065(3)	24-7065 31		
Do. Washer (shakeproof)				29-3319(3)	29-3319 31		
Legshield Clip complete (D32 and 1	134 only.		* *	15-2436(3)	15-2438(3)		
Do. Screw				111379-31	EB379(3)	-	
Do. Nut				25-7151/3)	25-7151(3)	-++	<u> </u>
Silencer complete (offside)			_	-	-	-	67-2700
Do. (nearside)			_				67-2701
Silencer complete		29 2975	29 2975	65-2754	65-2754	66-2944	_
Do. (M33 only)					68 -2991	+-	
Do. (B32 and B34 only)				65-2760	65 -2760		
Silencer Clip Bolt			_	24-7343	24-7343	24 -7343	24-7343(2)
Do. Nut			1.07 - 10	M263	M263	M263	M263(2)
Do. Washer (shakepreof)			-	29-541	29-541	29-541	29-541(2)
Silencer Fixing Bolt			-			15-480	-
Do. Nut						66-2810	_
Do. Washer						36-382	_
Do. Split Pin			1			15-1266	
Silencer Fixing Bracket Bolt (who	n pillion	_	-	3-1399	3-1399		3-1399(2)
footrests are not used).							
Silencer Fixing Bracket Nut (who footrests are not fitted).	n pillion	_		EB106	EB106		EB106(2)

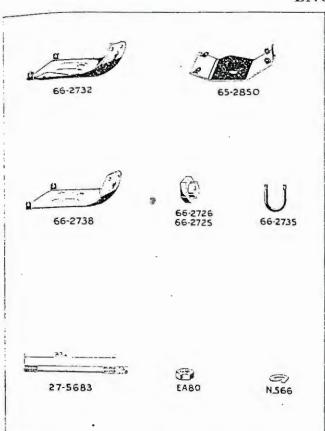


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NOTE.—Figures in brackets denote number per set, e.e., (2), 2 per set.	Eng	ine —contir	nucd.	When no figures in brackets a shown one part constitutes a se			
DESCRIPTION.	C10.	ČII.	B31 B32.	B33 B34 M33	M20 M21.	A7.	
RANKCASE SHIELD.							
rankcase Shield (sidecar) complete			_	-	66 -2738		
Do solo) complete		_		_	66-2732	to the suft	
Do. (B32 and B34 only)			65-2850	65-2850	_		
rankcase Shield Stud (front and rear;			27-5683(2)	27 5683/2)			
rankcase Shield "U" Bolt		_			66-2735	Acres -	
Do. Nut	4				EAS0(2)	g when my	
Do. Washer			week		N566(2)		
rankcase Shield and Chainstay Stud Nut	*				66-2726(2)	_	
rankcase Shield Front Stud Nut	-			**	66 -2725(2)		

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Connecting Rod Big-end Bushes are not supplied separately except for Model A7. The bushes are ground after fitting to connecting rod, making a first-class job impossible except at the factory. A new connecting rod with big-end and gudgeon pin bushes assembled is therefore supplied at the cost of the bushes only and mechanic's time, providing the old parts are returned to Spares Department, Small Heath, Birmingham, 11.



# CRANKCASE

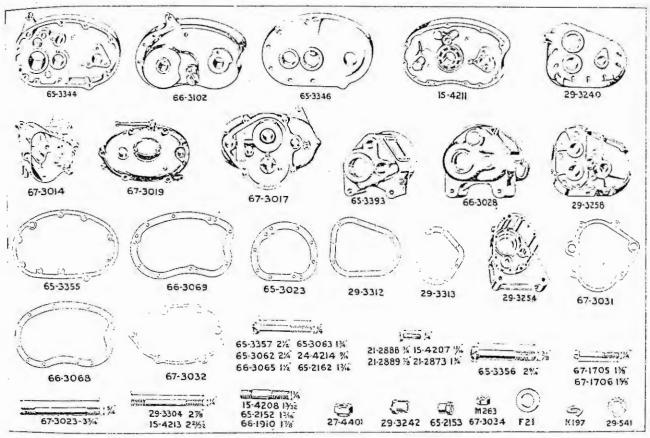
If one side only is needed the other side should be sent to be correctly fitted. Failing this, a perfect fit cannot be guaranteed. NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# GEARBOX and CONTROL PARTS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.			C10.	C11.	131 132.	B33 B34.	M20 M21 M33	A7.
					. —,			
Gearbox Shell, complete with fis	ed fittin	2.4	29-3254	29-3254	65-3393	65-3393	66-3028	67-3014
Gearbox Shell only			29-3255	29-3255	63-3394	65-3394	66-3030	67-3015
Gearbox Inner Cover with fixed	áttin_s		29-3258	29-3258	65-3344	65-3344	15-4211	67-3017
Gearbox Outer Cover with fixed			29-3240	29-3240	(45 - 3344	65 (3346)	66 3102	67-3019
Cover Joint Washer (outer)			29-3312	29-3312	35-3355	65 3355	86 3068	67 - 3032
Do. (inner)			29, 3313	29-3313	65 3023	65 3023	(313 (31435)	67-3031
Gearbox Cover Stud (long)			29 3304(5)	29-3304(5)	29 3304 3	29 3301-31	15 - 3213	
Do. (short)	***				*		66-19[6.3]	-
Do. Stud Nut	-1.		29 3242.71	29 3242(7)	65 2153	65-2153	27-4401.41	
Do					29-3242 21	29 3242 27		
Gearbox Outer Cover Screw (lo	ngt				65-3356	65-3356	65 3062	67-1706(2)
Do. (short)		٠,	65-2162(3):	65-2162(3)	65-3357	65 3357	66-3065,25	67-1705
Gearbox Outer Cover Stud				-		** *	****	67-3023(4)
D5. Nut				w which		-	** 1	67-3034(4)
Do. Washer				· -				F21(4)
Gearbox Outer Cover Screw (to	gri				65 (806)3	65 3063		
Inner Cover Screw	*				21 2873 4)	21 2873-4-	15-4207.3	
Do. Washer (shakeproof)				н		* **	29-541-3	
Gearbox Outer Cover Stud							15 4208	
Do. Nut				٠.	-	١.	M233	
Do. Washer (spring)	***	,					18197	
Gearbox Inner Cover Bolt	***		21-2889(3)	21-2889(3)	21 = 2888(2)	21 2888(2)		
Gearbox Inner and Outer Cove	r Boli						21-2888.21	
Gearbox Inner Cover Stud.	144		65-2152(2)	65-2152(2)		·	1	
Gearbox Inner Cover Screw					24-4214	24-4214	24-4214 21	_
Do. Washer (shakeproof)			29-541(3)	29-541(3)	29-541(3)	29 - 541:31		

#### GEARBOX and CONTROL PARTS



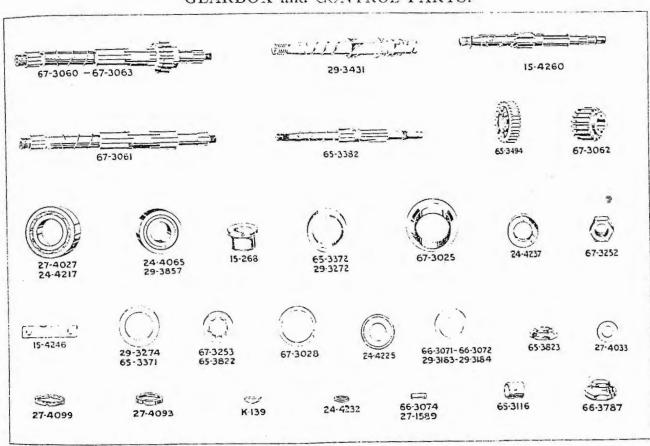
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

#### Gearbox and Control Parts-continued.

When no agures in brackets are shown one part constitutes a set.

DESCRIPTION.		C10	C11.	131 132.	B33 B34.	M20 M21 M33	A7.
Gearbox Cover Locking Strip						15-4246	44.45
Gearbox Inner Cover Dowel		27-1589(2)	27-1589.2	27-1589(2)	27-1589(2)	66-3074 2	
Gearbox Mainshaft Ballrace		27-4027	27+4027	29 3857	29-3857	24 4065	24-4217
Gearbox Oil Retaining Washer		27-4033	27-4033	m.w.		24 4225 2	67-3025
Gearbox Cover Ball Journal						24 4217	
Gearbox Mainshaft		29 3431	29-3431	65-3382	85 -3382	15 -4260	
Do. (close ratio)				***			67-3061
Gearbox Mainshaft complete with (16T close ratio).	gear	pr - 40		gard made	abbles of		(37-3060)
Gearbox Mainshaft Gear (16T close i	atio	. —				* **	67-3062
Gearbox Mainshaft with gear (14T ratio).			***		MA.		67-3063
Mainshaft Bush (inner cover)		15-268	15-268	65-3116	65 3116		
Mainshaft Washer (felt)						24 - 4232	
Mainshaft Key		K139	K139	K139	K139	E139	
Mainshaft Nut		65 3823	65-3823	65-3823	65-3823	134 - 1757	67-3252
Do. Locking Washer		65-3822	65 3822	65 3822	65 3822 .	65 3822	67-3253
Mainshaft Distance Washer						24 4237	* -
Mainshaft Packing Washer (1905)		29 3183	29 3183			35 3071	
Doc. (.010.)		29-3184	29-3181			444-14072	
Mainshaft Oil Seal Ring		29. 3272	281 3272	65.3372	65 3372		
Mainshaft Shim	,	29-3274	29 3274	65 3371	65 3374		-
Gearbox Mainshaft Spring Ring		27 -4093	27, 4093				67, 3028
Do. Retaining Ring			27-4099		*n	1	-
Mainshaft 3rd Gear Pinion (26T), con with bush.	splete			65-3494	. 653494		

# GEARBOX and CONTROL PARTS.



NOTE -Figures in brackets denote number per set, e.g., (2), 2 per set.

# Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10,	CH.	B31 B32.	133 134.	M20 M21 M33	A7.
Mainshaft 3rd Gear Pinion with bush (27T) (close ratio), special order only			65-3411	65-3411	,	_
Mainshaft 3rd Gear Philon Bush	_		65-3478	65-3478		
Mainshaft 2nd Gear (21T)			65-3492	65-3492	_	
Mainshaft 2nd Gear Pinion (24T) close ratio, special order only.	•	B- A-M	65-3407	65-3407		
lainshaft 1st Gear and Kickstarter Ratchet (17T).		~~~	65-3475	65-3475	_	-
De. (19T relose ratio), special order only.	****	riterrape es	65-3408	65-3408	· — !	_
Jainshaft Gear (20T and 16T)			_	_	24-4231	p-p
the state of the s	_				66-3212	-
Iainshatt Gear Bush (25T)		,	-		66-3214	
inion Sleeve with bush					15-4165	
13 13 1			65 - 3173	65-3173	-	
***		- A	65-3097(2)	65-3097(2)	15-4120	_
earbox Pinion Sleeve	29-3825	29-3825	**			
inion Sleeve Thrust Washer (phos. bronze:	-		65-3098	65-3098	;	
Do. steel	****		65-3148	M144A		
inion Sleeve Oil Retaining Washer			29-3858(2)	29-3858(2)	_	
log Chutch High and Low Gear			65-3131(2)	65-3131(2)	24-4393(2)	
lainshaft Gear (224)	27-4429	27-4429		_		
lainshaft Siiding Gear (20T close ratio)	_					67-3074
lainshaft Sliding Gear (24T close ratio)			-			67-3075
fainshaft Sliding Gear (18T wide ratio)			-	_		67-3078

# GEARBOX and CONTROL PARTS.









































NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

#### Gearbox and Control Parts -continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	C11.	1831 1832.	B33 B34.	M20 M21 M33	.17.
Mainshaft Sliding Gear (22T wide ratio)		_	-	man, a		67-3079
Mainshaft and Layshaft Gear Locating Ring						67-3101
Mainshaft Sliding Pinion (27T)	27-4424	27-4424	Andrews	and bade		
Layshaft complete, with speedo and 17T gears.			_	-		67-3085
Gearbox Layshaft	29=3288	29 3288	65-3386	65-3386	24-4394	67-3086
Do. (B32 only)		_	65-3401			
Layshaft Bush	pap	****	65-3389	65-3389		65-3337
Layshaft Bush (short)					24-4223	
Do. (long)			-		24-4241	-
Layshaft Gear (17T)						67-3087
Do. (IST and 21T)	here and		65-3388	65-3388		-
Do. (IST and 20T) (close ratio), special order only.			65-3406	653406		w- av
Layshaft 2nd Gear Pinion (26T), with bush			65-34 -4	65-3494		
Do. (23 Γ) (close ratio), special order only).		•	65-3413	65-3413		
Layshaft 2nd Gear Pinion Bush		*	65-3478	65-3478		
Layshaft 1st Gear Pinion (30T)		27 -4146				
Do. with bush (28T) (close ratio- special order only.	-		65-3409	65-3409		, 4144
Do. (30T), with bush			65-3496	65 3496		
Do. Bush			65-3479	65-3479		
Layshaft Gear (17T and 20T)		750-0		-	24-4221	
Do. (29T), with bush					66-3209	
Do. Bush					66-3211	

#### GEARBOX and CONTROL PARTS.



67-3079 227



66-3209 65-3496 65-3409 27-4146



65-3388 65-3406



20- 24-4221 17T.



27-4424 27-



7-3087



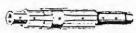
65-3494 65-3413



24-4394



€7-3085



67-3086



65-3386 65-3401



29-3288



65-3337



4/===



24-42



8 66:



67

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts-continued.

When no figures in bracked are shown one part constitutes a set.

			1	I	i	1 i	
DESCRIPTION.		C10.	C11.	В31 В32.	B33 B34.	M20 M21 M33	A7.
Layshaft Gear (25T), with bush		_	_		_	66-3215	
Do. Bush				<u> </u>	_	66-3214	
Layshaft Thrust Washer	!	27-1276	27-4276	65-3125(2)	65-3113(2)	_	67-3094
Layshaft Bush (inner cover)						_	67-3099
Layshaft Gear complete (27T close	ratio),			_	l —	_ !	67-3091
with bush.				1		1	
Do. (29T wide ratio)		_		_	_		67-3097
Layshaft Gear Bush (29T)		_				l - i	67-3093
Layshaft Packing Washer		29-3287	29-3287			_	
Layshaft Pinion Sleeve, with bush	es	29-3837	29-3837				_
T 1 (1 C) D 1		27-4290(2)	27-4290(2)			i	
Layshaft Sliding Gear			27-1436				_
Do. Kev			27-347				_
Do. Nut			М202			· - !	_
Do. Lockwasher		29-3289	29-3289			'	_
Layshaft Sliding Gear (19T close ra	atio)	_					67-3090
Do. (21T wide ratio)		_					67-3096
Do. (23T close ratio)	1				_	_	67-3089
Do. (25T wide ratio)	i					·_ ·	67-3095
Constant Mesh Gear complete (26	T close.		<u> </u>	_			67-3671
ratio).					-	1	
Do. (26T wide ratio)	!				a · _	' _	67-3076
Constant Mesh Gear Bush	4			_		!	67-3073
Do. (drilled) (1ST)		_		_	. —	l i	67-3080
	-		'				
	1		. !				
				1		<u> </u>	



67-3071 67-3076



67-3089 67-3095





29-3837













27-4290 67-3073 67-3080 66-3214





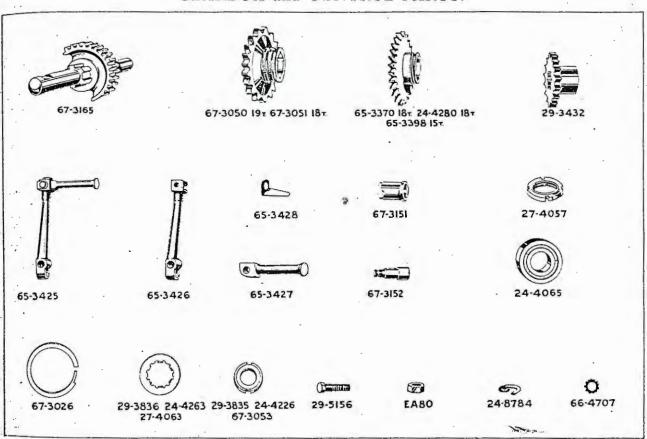


0 27-347 NOTE,—Figures in brackets denote number per set, r.g., (2), 2 per set.

## Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10	C11.	B31 B32.	B33 B34.	M20 M21 M33	A7.
Constant Mesh Gear Ball Bearing	_	_			-	24-4065
Do. Spring Ring				_	-	67-3026
Gearbox Sprocket (17T)	29-3432	29-3432			-	
Do. (18T standard) (B31/33/34)	_	-	65-3370	65-3370	24-4280	67-3051
Do. (15T) (B32)	_	-	65-3398	_	-	-
Do. (19T)	-	-		. —	-	67-3050
Gearbox Sprocket Nut	27-4057	27-4057	29-3835	29-3835	24-4226	67-3053
Do. Lockwasher	27-4063	27-4063	29-3836	29-3836	24-4263	24-4263
Kickstarter Crank Spindle, with quadrant		-	_		-	67-3165
Kickstarter Spindle Bush					_	67-3151
Kickstarter Quadrant Stop	_	-		_		67-3152
, Do. Nut		_			- 1	E.480
Do. Washer (spring)			-		J	24-8784
Kickstarter Crank Complete (folding type) (fitted on and after Frame No. YB31-5288) (B32-B34 only).	-	<u> </u>	65-3425	65-3425	-	
Kickstarter Crank (fitted on and after Frame No. YB31-5288) (B32-B34 only).		_	65-3426	65-3426	-	_
Kickstarter Pedal (fitted on and after Frame No. YB31-5288) (B32-B34 only).	-	_	65-3427	65-3427	-	_
Kickstarter Pedal Spring (fitted on and after Frame No. YB31-5288) (B32-B34 only).			65-3428	65-3428	_	` —
Kickstarter Pedal Bolt (fitted on and after Frame No. YB31-5288) (B32-B34 only).	-	-	29-5156	29-5156	-	
Do. Washer (shakeproof) (fitted on and after Frame No. YB31-5288) (B52-B34 only).			66-4707	66-4707	_	_

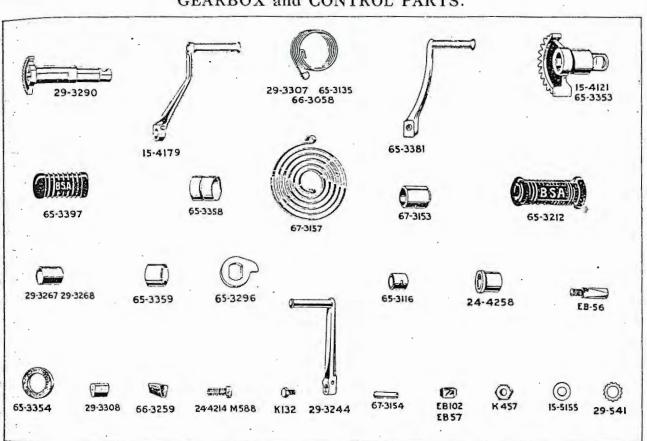


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts-continued.

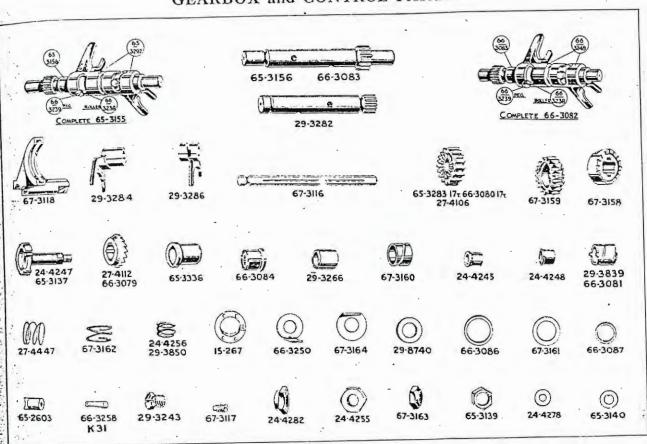
When no figures in brackets are shown one part constitutes a set.

		1	1	i	1	
PESCRIPTION.	C10.	C11.	ВЗ1 ВЗ2.	B33 B34.	M20 M21 M33	A7.
Nickstarter Crank Spring Bolt (fitted on and after Frame No. YB31-5288) (B32-	_		K132	K132		
B34 only).  Do. Washer (shakeproof) (fitted on and after Frame No. YB31-5288) (B32-		_	29-541	29–451	_	_ ·
B34 only:						07 0031
Kickstarter Crank		29-3244	65-3381	65-3381	15-4179 EB56	65–3381 EB56
Do. Cotter Pin		EB56	EB56	EB56	EB57	EB57
Do. Nut	EB57	EB57	EB57 15-5155	EB57 15–5155	15-5155	15-5155
Do. Washer	15-5135	15-5155	1		65-3212	65-3397
Do. Rubber	65-3397	65-3397	65-3397	65-3397	05-3212	67-3153
Kickstarter Lever Spindle Bush			_		15-4121	07-3133
Kickstarter Quadrant	29-3290	29-3290		07.0070	15-1121	
Do. complete with bush		-	65-3353	65-3353	-	_
Do. Bush only (phos. bronze)			65-3116	65–3116	-	_
Do. Oil Seal .:	65-3354	65-3354	65-3354	65–335,4		_
Do. Bush			65-3358	65–3358	24-4258	
Kickstarter Crank Spring		29-3307	65-3135	65-3135	66-3058	67-3157
Kickstarter Crank Spring Anchor Screw		24-4214	24-4214	24-4214	31588	_
Do. Nut	K457	K457	K457	K457	EB102	
Kickstarter Crank Spring Retaining Peg	_		·	_		67-3154
Kickstarter Crank Return Stop Rubber	29-3308	29-3308	29-3308	29-3308	66-3259	
Kickstarter Quadrant Bush (inner cover)	29-3267	29-3267	_	-	-	_
Do. (outer cover)	29-3268	29-3268	65-3359	65-3359	-	<b>—</b> ·
Rickstarter Return Stop Plate	65-3296(2)	65-3296(2)	65-3296(2)	65-3296(2)	-	_
ſ		1	,	1	•	



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.	Gearbox and	Control Pa	rts-continu	ed. W	hen no figures in own one part con	brackets are estitutes a set.
DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34.	M20 M21 M33	A7.
Kickstarter Ratchet	27-4112	27-4112	_	_	66–3079	67-3158
Do. Pinion	27–4106	27-4106	65-3283	65–3283	66-3080	67–3159
Do. Sleeve			29-3839	29-3839	66-3081	67-3160
Kickstarter Ratchet Spring	27-4447	27-4447	29-3850	29-3850	24-4256	67-3162
Do. Washer	–	_	_	program.	<u> </u>	67-3161
Ratchet Pinion Sleeve Nut	15-267	15-267	65-3139	65-3139	24-4282	67-3163
Do. Locking Washer		_	65-3140	65-3140	24-4278	67-3164
Ratchet Pinion Sleeve Locknut		-	_		24-4255	
Gear Control Shaft	29-3282	29-3282	65-3156	65-3156	66-3083	67-3116
Do. Bush			65-3336	65-3336	66 - 3084	to the same
Do. Packing Washer	–				66-3086	
Do. Do. (small)	! —				66-3087	
Control Shaft Bush (inner cover)	29-3266	29-3266			24-4245	
Do. Thrust Washer	! —		29-8740	29-8740	_	·
Gear Operating Fork		_	65-3292(2)	65-3292(2)	66-3248(2)	67-3118(2)
Control Shaft Peg	K31(2)	K31(2)	66-3258(2)	66-3258(2)	66-3258(2)	<del></del> .
Do. Grub Screw		i _ ` ´	· - `		- '	67-3117
Operating Fork (high gear) Mainshaft	29~3284	29-3284				_
Operating Fork (low gear) Layshaft	29-3286	29-3286			_	
Control Shaft Retaining Pin	65-2603	65-2603			— .	
Do. Pin Plug	29-3243	29-3243				
Gear Control Shaft Locking Washer	66-3250	66-3250	اد،			
Control Shaft and Forks complete			65-3155	65~3155	66-3082	
		_	65-3137	_	24-1247	
Do. Bush	-	-	<u>-</u>	_	24-4248	_
·			l	`	# # T	

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

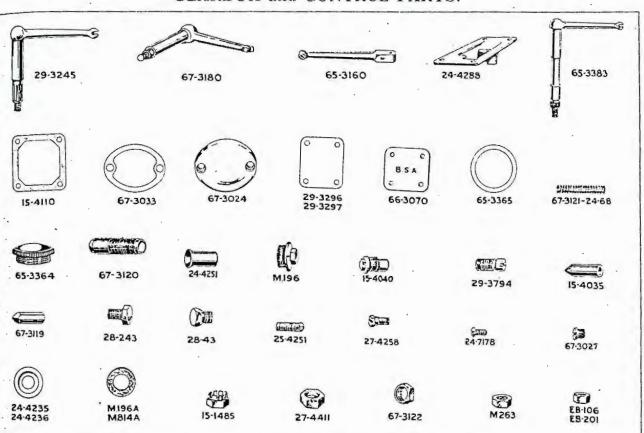


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#### Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set.

					1	
DESCRIPTION.	C10.	: C11.	B31 B32.	B33 B34.	M20 M21 M33	A7.
		- <del>· · - · · · · · · · · · · · · · · · ·</del>			-	
Gear Control Shaft Operating Lever	Nut		EB106	EB106	· EB201	
Gear Control Plunger	15-4035	15-4035	15-4035	15-4035	15-4035	67-3119
Do. Cup	: —	_	24-4251	24-4251	24-4251	_
Control Plunger Spring	24-68	24-68	24-68	24-68	24-68	67-3121
Do. Plug	15-4040	15-4040	:	_	-	_
Gear Control Plunger Housing			_		l —	67-3120
Do Nut			<u>-</u>	<u> </u>		67-3122
Gearbox Inspection Cover	29-3296	29-3296	66-3070	66-3070	66-3070	67-3024
Gearbox Inspection Cover Joint Washe	er 29-3297	29-3297	15-4110	15-4110	15-4110(2)	67-3033
Inspection Cover Screw	27-4258(4)	27-4258(4)	27-4258(4)	27-4258(4)	27-4258(4)	247178(2
Gearbox Oil Baffle	! –		-		24-4288	
Gearbox Oil Filler Plug	65-3364	65-3364	65-3364	65-3364	M196	_
Do. Washer	65-3365	653365	65-3365	65-3365	M196a	_
Gearbox Oil Level Plug	28-243	28-243	: - —			28-243
Do. Washer (fibre)	MS14A	M814A	<u> </u>	<u> </u>	_	M814A
Gearbox Drain Plug	28-243	28-243	28-43	28-43	28-43	28-243
Do. Washer (fibre)	M814A	M814a	<u> </u>	_		M814A
Gearbox Inspection Hole Plug	—		_	<del>-</del>		67-3027(2
Oil Flinger Washer	—		. —	_	24-4235	
Oil Retaining Washer (small)		_	; —	<u> </u>	24-4236	
Clutch Push Rod Thrust Pin	29-3794	29-3794	i —	_	25-4251	_
Do. Nut	M263	M263	<del></del>	<b>—</b> .	27-4411	
Clutch Control Lever complete	29 -3245	29-3245	65-3383	65-3385	- !	67-3180
Clutch Control Lever	i —	_		l –	65-3160	
Do. Nut			15-1485	15-1485	_	_



NOTE.—Figures in brackets denote number per set,  $\epsilon.g.$ , (2), 2 per set.

#### Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10	C11.	B31 B32.	B33 B34.	M20 M21 M33	Α7.
Clutch Control Lever Nut Split Pin	_	_	31626	M626 ·		
Do. Washer			K234A	K234a	- '	
Clutch Operating Spindle Washer	EB35	EB35	_		- 1	
Clutch Cable Stop	27-1163	27-1163			-	_
Do. Locknut	EB102	EB102			- 1	_
Clutch Operating Spindle Distance Piece .	66-3256	66-3256	-		- 1	_
Clutch Operating Spindle Lug, complete		66-3421		l –		_
with ball.		:	:			
Clutch Operating Spindle Nut	15-6524	156524		i		_
	31424	31-424		-		` —
Clutch Push Rod Bush (mainshaft)	29-3260	29-3260			_	
Clutch Control Lever Fulcrum Pin			. —	_	65-3162	
Clutch Push Rod Gland Washer	_	· —	!	_	15-270	
Speedometer Driven Gear	_		65-3367	65-3367	-	67-3175
Do. Driving Gear (B32 only)			65-3402	_	_	
Do. Bush	_	· —	65-3390	65-3390		65-3390
Do. Bush Screw	_	-	65-3369	65-3369	_ [	
Do. Bush Screw (B32 only)		i —	65-3400	65-3400		_
Do. Washer (shakeproof)		·	29-541	29-541	_ :	_
Do. Washer (fibre)		: —	65-3392	65-3392		65-3392
Do. Thrust Washer		· -	65-3375	65-3375		65-3375
Do. Bush Nut		! -	65-3391	65-3391	_	65-3391
Speedometer Driven Gear Retaining Pin	-	· 		_	_	673176
Speedometer Pinion Bush		_	65-3377	65-3377	. – 1	65-3377
Speedometer Driving Gear (6T)	_	_		-	· -	67-3088
		i	1		l j	

.65-3	390	66-3421	65-3367-12T 6 67-317	55-3402-12T
Й м 626	© K234A	65-3377	66	-3256
27-1163	=12 <sup>3</sup> 65-3400	65-3162	67-3176	65·3369
31-424	65-3392	© 65-3375	29-3260	0 15·270
€ <b>Т</b> ⊒ 67-3088	EB-102 15-6524	EB-35	65-3391	( <u>)</u> 29-541

# CONNECTING ROD WITH BIG END BEARING ASSEMBLY.

Model.	Part Number.	
C10	29-2195	
C11	29-2275	
B31	66-478	
B32	66-478	
В33	66-478	
B34	66 478	
M20	66-477	
M21	66-477	
M33	66-478	

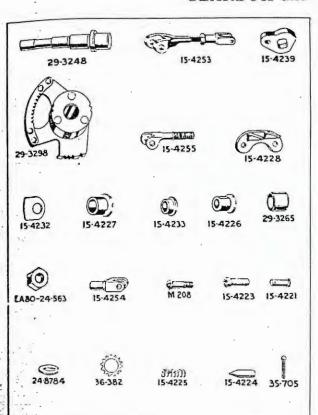
(See also Page 36.)

NOTE -Figures in	brackets denote
number per set. e.s	(2). 2 per set.

#### Gearbox and Control Parts-continued.

When no figures n brackets are shown one part constitutes a set,

DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34.	M20 M21 M33	A7.
FOOTCHANGE.						
Operating Plate and Pawl Arm Stop .	–		15-4228	15-4228	15-4228	
Do. Screw	–	_	M208(2)	M208(2)	M208(2)	
Do. Spring Washer	—	_	24-8784(2)	24-8784(2)		_
Do. (shakeproof)	—	_			36-382(2)	_
Do. Nnt		_	EAS0(2)	EA80(2)	EA80(2)	_
Ratchet Lever Sleeve Bush	–	1 —	15-1227	15-4227	15-4227	_
Gear Operating Spindle	29-3248	29-3248			-	· —
Do. Bush	29-3265(2)	29-3265(2)			_	_
Gear Control Quadrant complete	29-3298	29-3298		·		
	—		15-4226	15-4226	15-4226	
Operating Plate Indexing Plunger comple	te — .		15-4241	15-4241	15-4241	
Do. Plunger only	·· —.		15-4224	15-4224	15-4224	
()o. Sleeve	—		15-4223	15-4223	15-4223	
Do. Spring	—	_	15-4225	15-1225	15-1225	_
. 0	—	-	15-4239	15-4239	15-4239	_
		_	15-4221(2)	15-4221(2)	15-422!(2)	_
*	—	_	35-705(2)	35-705(2)	35-705(2)	.—
	—	<b>—</b> .	<u> </u>		15-1233	_
		_	15-4253	15-4253	15-4253	_
	–	_	15-4254	15-4254	15-4254	_
,			15-4255	15-4255	15-4255	
			24-563	24-563	24-563	_
Gear Control Operating Lever Lockin Washer.	g —	_	15-4232	15-4232	15-4232	-



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PARTS when replacements
become necessary.

MOTE CO.	:_	Second and a state of a
NOTE.—Figures	10	prackets denote
number per set		

#### Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set,

7					· One part con	Strates a sec.
DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34.	M20 M21 M33	. Α7.
Operating Shaft			15-4229	15-4229	15-4229	
Do. Washer		_	15→225 15-39	15-39	15-39	_
Do. Nut		_	EB171	EB171	EB171	
Do. Clip Ring		_	15-4240	15-4240	15-1240	
Operating Plate		_	15-4231	15-4231	15-4231	
Ratchet Lever, complete with sleeve:		_	15-4206	15-4206	15-4206	
	29-3269	29–3269	13-1200	13-1200	13-1200	
	29-3404	29-3404	! -	_		_
	29-3303	29-3303			-	
	25-3303 66-3415	66-3415	_		-	
complete.	00-3413	00-3413	_	_		<del></del>
<u> </u>	9-3314(2)	29-3314(2)				
	K56(2)	K56(2)	_	_		_
i	9-3319(2)	, ,	_	_	!	
	9-3319(2) 29-3302	29-3319(2)	_			
	29-33(12	29-3302		1 - 40 40	1 - 4040	*****
		_	15-4242	15-4242	15-4242	
	_		15-4243	15-4243	15-4243	. —
Pawl Carrier Arm (top)			15-4236	15-4236	15-4236	
Do. (bottom)	_	_	15-4249	15-4249	15-4249	
Pawl (top)	_ !	_	15—1141	15—1141	15-4141	<del></del>
Pawl (bottom)	_	-	15-4142	15-4142	15-4142	_
Pawl Pivot	_	· —	15-4138	15-4138	15-4138(2)	
Do. Nut	_	_	15-4143	15-4143	15-4143(2)	
Pawl Pivot Locknut	_	_	M263(2)	M263(2)	M263(2)	. —
Pawl Arm Carrier Main Spring	_		15-4139	15-4139	15-4139	_
Do. Return Spring			15-4161	15-4161	15-4161	_

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29-3303 15-4139 15-4161



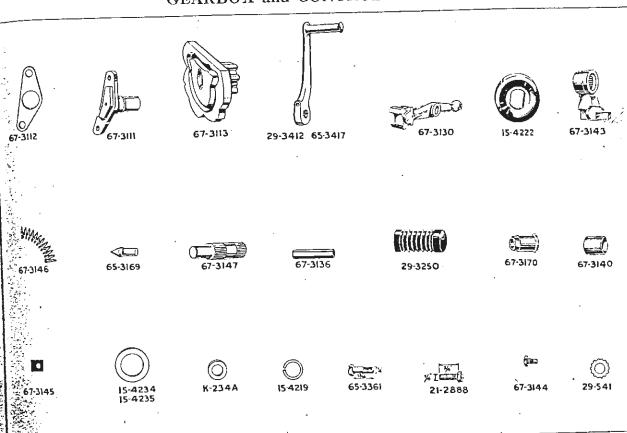






M-263 EB-171

DESCRIPTION.	C10.	C11.	B31 B32.	В33 В34.	M20 M21 M33	A7.
Pawl Carrier Arm Washer (.024")		_	15-4234(3)	15-4234(3)	15-4234(3)	
Do. Washer (.022")		_	15-4235	15-4235	15-4235	
Gear Indicating Plate				-	15-4222	_
Do. Peg	_	_	_	_	65-3169	
Ratchet Lever Sleeve Clip Ring	_			<u> </u>	15-4219	
obtenianse operating redai	29-3412	29-3412	65-3417	65-3417	65-3417	65-3417
Do. Pedal Clamp Bolt	65-3361	65-3361	65-3361	65-3361	65-3361	65-3361
Do. Washer	K234A	K234A	K234A	K234A	K234A	K234A
Do. Pedal Rubber	29-3250	29-3250	29-3250	29-3250	29-3250	29-3250
Footchange Operating Pedal Spindle					_	67-3147
Footchange Operating Spindle Bush		_	_		<u> </u>	67-3170
Footchange Operating Lever Spindle Bush (outer cover).	-	-		-	_	67-3140
Gear Control Cam Plate, complete	_				_	67-3113
Gear Change & lector Arm, complete	_	_	_			67-3130
Gear Change Selector Arm Pivot Pin	-		_			67-3136
Gearchange Selector Lever				_	i .	67-3143
Do. Screw	_				_	67-3144
Do. Return Spring	_		_	-	_	67-3146
Do. Lockwasher	-	_	_			67-3145
Gear Selector Cam Plate Bearing			-	<del></del> -		67-3111
Do. Screw						21-2888(
Do. Washer	_			-	- 1	67-3112
Do. Washer (shakeproof)	_	_			_	29 -541 (2



NOTE Figures in brackets denote number per set, e.g., (2), 2 per set.

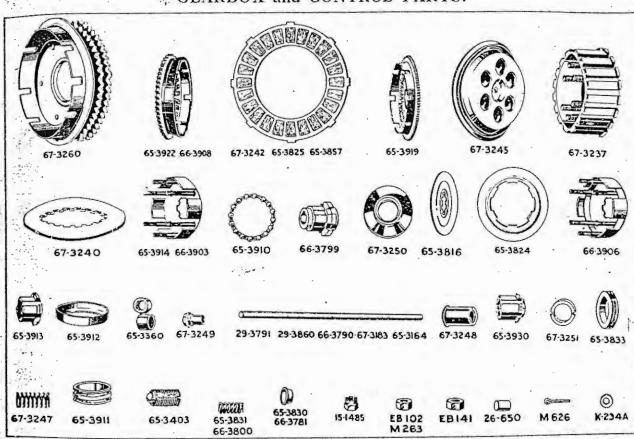
Gearbox and Control Parts-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	C10.	C11.	B31 B32.	B33 B34 M33	M20 M21.	A7.
GEARBOX CLUTCH.						
Clutch Chainwheel, complete	65-3919	65-3919	65-3922	66-3908	66-3908	67-3260
Chainwheel Ballrace Ring	65-3912	65-3912	65-3912	65-3912	65-3912	
Chainwheel Ball Retaining Ring	65-3910(2)	65-3910(2)	65-3910(2)	65=3910(2)	65-3910(2)	-
Clutch Ballrace Inner Ring	65-3911	65-3911	65-3911	65-3911	65-3911	-
Clutch Chainwheel Roller		_		-	_	26-650(18)
Clutch Sleeve	65-3913	65-3913	65-3930	65-3930	66-3799	_
Do. Collar	—	_	65-3833	65-3833	65-3833	-
Clutch Centre, complete with studs	65-3914	65-3914	66-3906	66-3903	66-3903	67-3237
Clutch Spring	65-3831(6)	65-3831(6)	65-3831(6)	65-3831(6)	66-3800(6)	67-3247(6)
Clutch Plate, complete		-		-	-	67-3245
Clutch Spring Cup	65-3830(6)	65-3830(6)	66-3781(6)	66-3781(6)	66-3781(6)	67-3248(6)
Clutch Sleeve Plate	65-3816	65-3816	65-3816	65-3816	65-3816	
Clutch Driving Plate, complete with inser	ts 65-3825	65-3825	65-3857(3)	65-3857(4)	65-3857(4)	67-3242(5)
Clutch Spring Rataining Stud Nut .	1263(12)	31263(12)	M263(12)	M263(12)	M263(12)	67-3249(6)
ar i i a a a a a a a a a a a a a a a a a	65-3824	65-3824	65-3824(3)	65-3824(4)	65-3824(4)	-
Do. (rear)	—	-		_		67-3240
Clutch Thrust Washer		_				67-3250
Do. Abutment Ring				_		67-3251
Clutch Push Rod	29-3791	29-3791	29-3860	65-3164	66-3790	67-3183 .
Clutch Push Rod Lever		-	65-3360	65-3360		65-3360
Do. Nut		_	- 2		_	15-1485
Do. Split Pin	–			-		31626
	—			_		K234A
Clutch Push-Rod Adjusting Screw, complete	ie –		65-3403	65-3403		65-3403
Adjusting Screw Nut			EB141	EBI41 .	. 77	EB141
	1				1.77	

18)

(6) 5 (6) (5) (6)



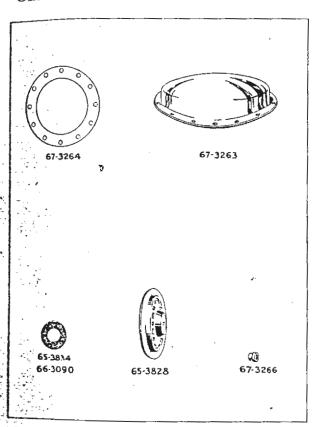
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set. Gea	rbox and	Control Pa	rts—contin	ued. Who	en no figures i	o brackets ar nstitutes a se
DESCRIPTION.	C10.	, C11.	B31 B32.	B33 B34 M33	M20 M21.	A7.
Clutch Cover	=		=		=	67–3263 67–3264 67–3266(13
Clutch Actuating Cap, with button Gearbox and Chaincase Oil Retaining Washer.	65-3828	65-3828 —	65-3828 65-3834	65-3828 65-3834	65–3828 66–3090	_

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

B.S.A. SPARES ARE MADE WITH THE SAME ACCURACY AS THE ORIGINAL PARTS IN YOUR B.S.A. MOTOR CYCLE. IT PAYS TO HAVE GENUINE B.S.A. SPARES.

64

(12)



# 1948 MOTOR CYCLE CARBURETTER SETTINGS

Messrs. Amalgamated Carburetters Ltd., Perry Barr, Birmingham.

Model.	Type.	Jet Block No.	Float Cham- ber.	Valve.	Main Jet.	Needle posi- tion.
C10	274/K/3A	25A	3.A	4/4	90	2
C11	274/L/AT	25A	IAT	4/4	80	3
B31	276/AW/IBB	45A	1BB	6/4	150	3
B32	276/AW/1BB	45.\	IBB	6/4	150	3
B33	289/G/1A	58A	IA	29/4	200	3
B34	289/G/1A	58A	1A	29/4	200	3
3120	276/C/1B	45A	1B	6/4	170	2
M21	276/BR/IB	51A	t B	6/4	160	2
М33	289/G/1A	58A	1A	29/4	200	3
Α7	276/CG/1A	39.\	1A	6/3	140	2

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## FRAME AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.		Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Frame Front, complete		29-4253	65-1460	65-4460	66-4128	_
Frame, complete		_		-	-	67-4050
Ball Head Cup		65-4465(2)	65-4465(2)	65-4465(2)	66-4149(2)	66-4149(2)
Do. Ball		3. diam. (48)	3 diam. (48)	3 diam. (48)	4" diam. (40)	1" diam. (40)
Ball Head Grease Nipple		28-2080(2)	28-2080	28-2080	28-2080(2)	28-2080
Saddle Front Fixing Bolt		33-4089	33-4089	33-1089	33-4089	67-4030
Do. Split Pin			35-698	35-698	35-698	_
Do. Nut		24-6040	66-2810	66-2810	66-2810	EAS2
Do. Washer (shakeproof)				-	-	66-4707
Saddle Bolt Grease Nipple			28-2080	28-2080	28-2080	_
Engine Plate (front)		29-4075(2)	65-4429(2)	65-4429(2)	66-4158(2)	_
Do. Cover (front)			65-4431	65-4431	66-4159	
Engine Plate (rear)		_			66-4157(2)	
Engine Plate (rear) (left and right-h	and)	29-4183(2)				
Gearbox Engine Plate (left-hand)		_	65-4441	65-4441	<del></del>	
Do. (right-hand)			65-4440	65-1440	_	
Engine Plate (front) (offside)		-	-	_		67-4023
Do. (front) (nearside)		-	-	_		67-4024
Engine Plate Insert, complete						67-4036
Engine Plate, Chainstay and Seat Tul	e Bolt	_	66-4163	66-4163		
Do. Nut			EAS2(14)	EAS2(14)		_
Do. Washer (spring)			K51a(14)	K51A(14)	.—	_
Engine Yoke Plate Bolt (top)				_	66-4098	
Engine Plate and Chainstay Distance I	Piece		65-4442	65-4442	_	

## FRAME AND FITTINGS.

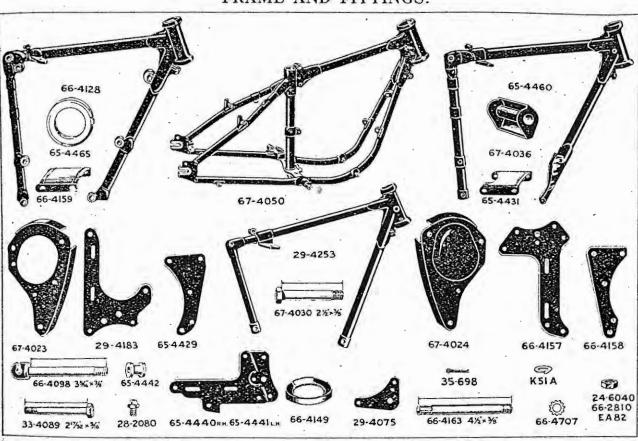
are set.

Fork

(2) (40) i0 i0

17

:3 :4



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Backstay and Seat Lug Bolt	_	66-4636	66-1636	66-4636	_
Do. Washer	_	15-431	15-131	27-6043	
Do. Nut		15-541	15-541	31202	
Engine Frame Bolt (front plate)	29-4103	. —	-	-	67-4026
Do. Nut	EB171	_	-		EB171
Do. Washer (shakeproof)	-	-		-	66-4708
Engine Plate Bolt (rear) (seat tube)	29-4103	_	_	_	_
Do. Washer (plain)	15-431	_			
Do. Washer (spring)	15-716				
Do. Nut	EB171		- 1		_
Seat Tube and Gearbox Plate Bolt (top)		65-4185(2)	65-4185(2)		67-4027
Do. Nut	_	E19(2)	E19(2)	_	EBI7I
Do. Washer	-	E28(2)	E28(2)		N572 ·
Engine Yoke Plate Frame Stud (short)		27-5684(7)	27-5684(7)	27-5684(5)	
Do. (long)	-		_	27-5683	. —
Do. (B32 and B34 only)	-	27-5683	27-5683	-	_
Engine Yoke Plate Frame Stud Nut	<u> </u>	_		EA82(13)	_
Do. Washer (shakeproof)	-			66-4707(13)	
Do. Washer (plain)	i —			EB76(2)	
Frame, Crankcase, Exhaust Pipe Lug Stud	-	-			67-1251 •
Do. Nut	_			~-	EA82(2)
Do. Washer	_	_	_	_	66-4707
Frame, Crankcase, Exhaust Pipe Lug Stud				. —	27-6275
Do. Nut				_	EA82
Do. Washer	_		<u></u> -	-	66-4707

## FRAME AND FITTINGS.

c Fork

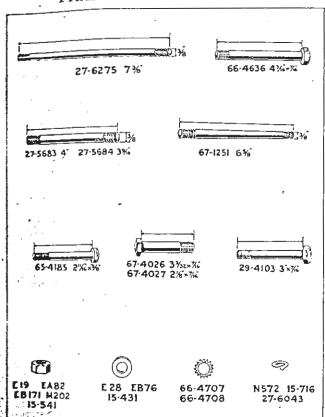
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708

·27 71

2



WASHERS, Shakeproof.

"A" inside diameter.

29-541 ‡"
29-3319 ‡6"
36-382 \$\frac{3}{5}\frac{3}{5}\"

36-399 3" 65-695 2" 66-4707 3" 66-4708 76" SPLIT PINS.

Comp. No.	Diam.	Length
35-698	) 16"	1,
35-701	15"	≟″
35-705	32"	∄"
35-706	3 " 32 "	₹"
35-707	32"	1"
35-709	32"	11"
35-710	<del>]</del> "	ł"
EB77	32 "	11 "

NOTE.—Figures in brackets denote num'er per set, e.g., (2), 2 per set.	Frame and Fi	ttings—contin	ined.	When no figures in brackets are shown one part constitutes a set.		
DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32:	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fori	
Front Bottom Connecting Link (when sidecar is fitted)		<u>-</u>	. –		3–1718	
Gearbox Foot Setscrew	-	_			67-4028(2)	
Do. Washer (shakeproof)		_		_	36-382(2)	
Saddle Rear Connecting Bolt	_	27-6510(2)	27-6510(2)	27-6510(2)	_	
Do. Nut	_	EA80(6)	EAS0(6)	EASO(6)	_	
Do. Washer	_	F21(6)	F21(6)	36-382(2)		
Saddle Rear Spring Bolt Washer	-			M55CA(4)		
Saddle Rear Fixing Stud	_	_			67-4040(2)	
Do. Nut			_		EA80(4)	
Do. Washer		_	_		M550A(4)	
Rear Mudguard Stay Stud				_	67-4032(2)	
Chainstay Lug Stud	_	_ '.	-		33-4160	
Do. Nut	_			4-1	M365A	
Rear Wheel Adjusting Screw	_	_		66-4603	:	
Do. (nearside)		_	_	-	67-4800	
Do. (offside)			_	_	67-4801	
Do. Nut			_	27-4401	1-6032(2)	
Gearbox Connecting Bolt		65-1190(2)	65-4190(2)		_	
Do. (C10 only)	27-5674(2)			_		
Do. Bolt Nut (C10 only)	EA82(2)			_		
Do. Serrated Washer (C10 only)	35-5864(2)					
Gearbox Connecting Bolt (C11 only)	27-5683(2)			-		
Do. Bolt Nut (C11 only)	EAS2(4)			-		
Do. Serrated Washer (C11 only)	65-4189(4)			_		
Do. Washer (shakeproof) (C11 only)	66-4707(4)					

## FRAME AND FITTINGS.

ic Fork

18

28(2) 2(2)

10(2)

1(4) A(4) 12(2) 160 5A

300

301 2(2) 27-5683 4×36

27-5674 2\*32×36

27-6510 2\*32×36

65-4190 3×36

67-4800 2%

67-4801 1%

67-4801 1%

67-4028 3%

67-4032

3-1718

65-4189

3

27-4401

MSSOA F21

36-382 66-4707

T

FAB2

M 365A

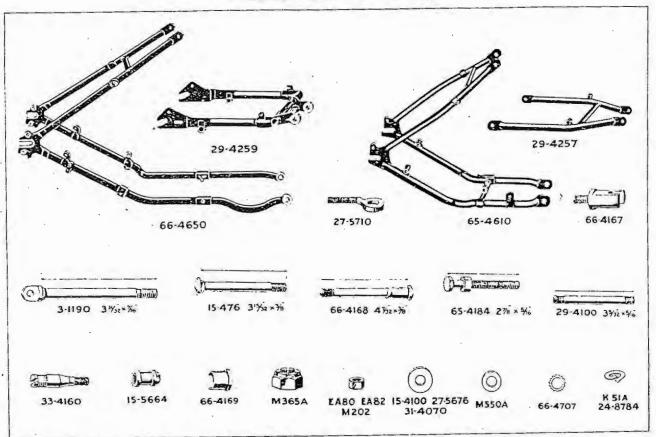
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Frame and Fittings--continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.		C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Gearbox Connecting Bolt (rear) Do. (front) Gearbox Connecting Bolt Nut Do. Washer Do. Washer (spring) Do. Washer fearbox Connecting Bolt Collar Gearbox Connecting Bolt Collar Crankcase and Engine Plate Stud Do. Nut Do. Washer (spring) Front Down Tube and Chainstay Do. Nut Do. Distance Washer Gearbox Adjusting Screw Do. Nut Do. Nut Do. Nut Do. Nut Do. Washer Chainstay and Backstay complete Chainstay and Backstay, complete Chainstay and Backstay, complete Chainstay complete Backstays complete Backstays complete Chainstay Lug Stud Do. Nut Do. Nut Do. Nut Backstays complete Chainstay Lug Stud Do. Nut Do. Nut Do. Nut Do. Nut Do. Nut	Bolt	29-4100(4) EA80(8) 24-8784(8) 	EA82(4) 27-5676(2) K51a(4) 15-4100(2)	EAS2(4) 27-5676(2) K51a(4) 15-4100(2)	66-4168 15-476 EA82(2) 27-5676(2) 	

## FRAME AND FITTINGS.



DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork A7.
Chainstay Central Stand Anchor Lug	29-4181		_	_	_
Chainstay Bridge Tube Grease Nipple	35-5016	_		<b>—</b> ,	_
Chainstay Bridge Connecting Stud		_		15-6325	
Do. Nut		_	_	EA82(2)	
Chainstay Bridge Distance Collar (left-hand)	_		_	66-4602	_
Do. (right-hand)		-	_	66-4601	_
Do. (centre)	_	_	_	. 15-6240	_
Chainstay Distance Piece (front)	_			66-45\$1	_
Chainstay, Backstay, and Mudguard Stay Connecting Bolt.	EB144(2)	-		-	
Do. Nut	EB201(4)			-	L
Do. Washer (spring)	K51A(2)				_
Mudguard and Saddle Spring Fixing Bolt (offside).	65-292	_	-	_	_
Do. Nut	EAS0(2)		_	Proper	
Do. Washer (spring)	N566(2)	-	_		l. —
Horn, Saddle Spring and Mudguard Bolt	24-102	_	_	_	_

Frame and Fittings-continued.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

(nearside).

Do. Nut

Do.

Do.

Nut

Backstay Frame Bolt

Nut

Horn and Saddle Spring Distance Piece

Chainstay Engine Plate Bolt ... ...

Chainstay and Seat Tube Connecting Stud

Washer ...

\*\*\* \*\*\* \*\*\*

When no figures in brackets are shown one part constitutes a set.

66-1604

B906(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

66-8347

29-4132

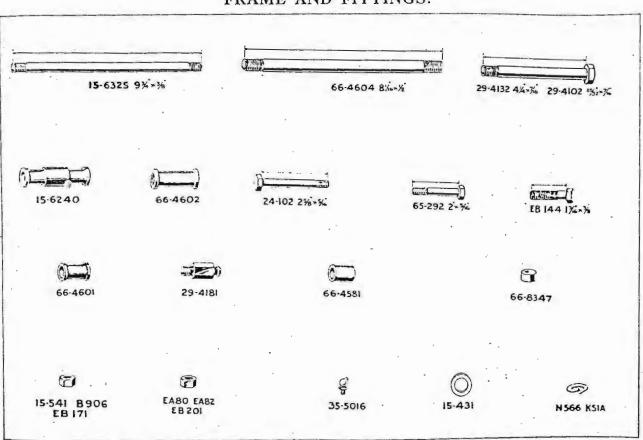
EB171

29-4102

15-431

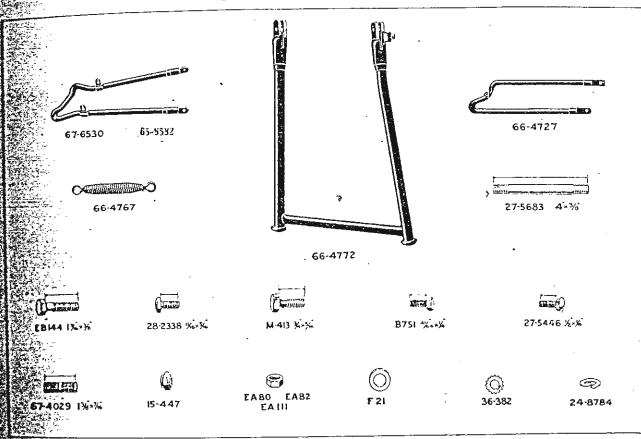
15-541

## FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.  Frame and Fittings—continued.					in brackets are constitutes a set.
DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic For A7.
Electric Horn Fixing Bolt		28-2338	28-2338		
T) - \7.4		EAS0	EASO		
T) III land for the st		24-8784	24-8784		
15 11/2 / / 1 / 1		F21	F21	,	_
	EB144(2)		n footrests	_	_
-		,	t fitted		
	EA82(2)		t ntied	_	
Front Down Tube and Exhaust Pipe Stud (B32 only).		27-5683	. —		
Footrest Stud	_	-	-		67-4029(2)
FRONT STAND.					
Front Stand, Complete (B31, B33 only)		65-6582	65 -6582	****	_
Do. complete	-			66-4727	67-6530
Do. Support Bolt	-			27-5446	
Do. Nut			_	15-447	_
Front Stand Bolt (B31, B33 only)	_	15751(2)	B751(2)		
Front Stand Bolt			_	M413(2)	B751(2)
Do. Washer (shakeproof)				36-382(2	
Do. Nut (B31, B33 only)		15 447(2)	15-447(2)		
Do. Nut	- 1		-	EA111(2)	15-447(2)
REAR STAND.					
Rear Stand, complete		-		66-4772	_
Rear Stand Spring	_			66-1767	-

## FRAME AND FITTINGS.

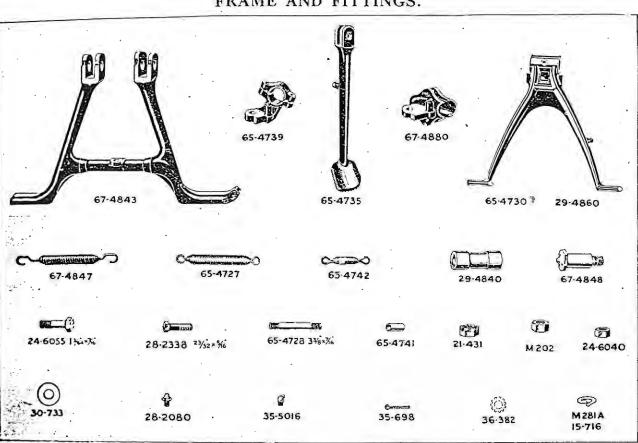


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set					When no figures in brackets are shown one part constitutes a set.		
DESCRIPTION.		Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork	
D C 1 D 1					04.00==(0)		
Rear Stand Bolt	•••	_	_		24-6055(2)		
Do. Nut	•••	_	_		24-6040(2)	_	
Do. Washer (spring)	***	_		- '	15-716(2)	_	
PROP STAND (special orde	r only).						
Prop Stand, complete		65-4735	65-4735	65-4735	65-1735	65-4735	
Prop Stand Lug, complete		65-4739	65-4739	65-4739	65-4739	67-4880	
Prop Stand Pivot Pin		65-4741	65-4741	65-4741	65-4741	65-4741	
Prop Stand Spring		65-4742	65-4742	65-4742	65-4742	65-4742	
Clip Bolt		28-2338(2)	28-2338(2)	28-2338(2)	28-2338(2)	28-2338(2)	
Do. Washer		36-382(2)	36-382(2)	36-382(2)	36-382(2)	36-382(2)	
CENTRAL STAND.							
Central Stand, complete		29-4860	29-4860	29-4860		67-4843	
Do. (B32, B34 only)			65-4730	65-4730		-	
Central Stand Grease Nipple		35-5016	35-5016	35-5016			
Central Stand Spring		65-4727	65-4727	65-4727		67-4847	
Central Stand Engine Plate Di		1	29-4840	29-4840	_	-	
Do. Stud		· —	65-4728	65-4728			
Do. Nut	***		M202(2)	M202(2)		_	
Do. Washer (spring)		_	M281A(2)	M281A(2)		_	
Central Stand Pin	***			_		67-4848(2)	
Do. Grease Nipple			_			28-2080(2)	
Central Stand Split Pin	***	_				35-698(2)	
Do. Nut			_	<u> </u>		21-431(2)	
Do. Washer						30-733(2)	

are set.

Fork

2 (2) (2)

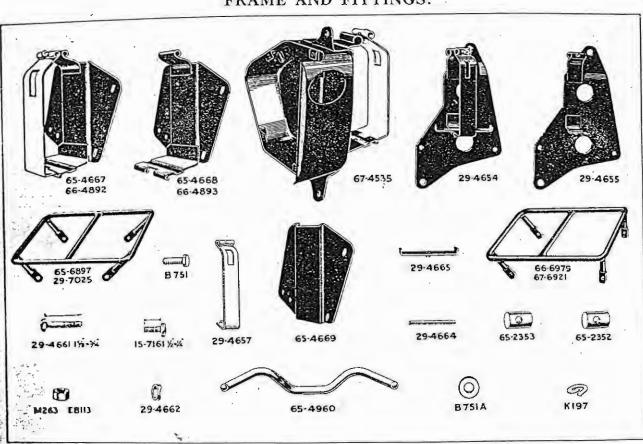


NOTEFigures in brackets denote number per s.*, e.g., (2), 2 per set.	Frame and Fi	ttings—contin	When no figures in brackets are shown one part constitutes a set.		
DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
HANDLEBAR.					
Handlebar	65-4960	65-4960	65-4960	65-4960	65-4960
CARRIER.	,				
Carrier, complete	29-7025	65-6897	65-6897	66-6979	67-6921
Carrier Fixing Bolt	15-7161(4)	15-7161(4)	15-7161(4)	B751(4)	15-7161(4)
. Do. Nut	M263(4)	31263(4)	31263(4)	EB113(4)	M263(4)
Do. Washer (spring)	IC197(4)	K197(4)	K197(4)	K197(4)	K197(4)
Do. Wusher (plain)				B751A(4)	_
BATTERY CARRIER.					
Battery and Air Cleaner Carrier, complete (less element)			-	-	67-4535
Battery Carrier, complete	29-4654	65-4667	65-4667	66-4892	
Do. Bracket	29-4655	65-4668	65-46 8	66-4893	_
Do. Bracket (B32,B34) (when lighting set is not supplied).		65-4669	65-1669	_	
Locating Strip, complete	29-4665	29-4665	29-4665	29-4665	29-4665
Battery Carrier Strap	29-4657	_	29-4657/3	29-4657/3	29-4657/3
Do. (B31 only)		29-4657			
Do. (B32 only)	_	29-4657/3	_		_
Do. Hinge Pin	29-4664	29-1664	29-4664	29-4664	29-4664
Battery Carrier Swivel Block (tapped hole)	65-2353	65-2353	65-2353	65-2353	65-2353
Do. (plain hole)	65-2352	65-2352	65-2352	65-2352	65-2352
Battery Carrier Strap Bolt	29-4661	29-4661,1	29-4661/1	29-4661/1	29-4661/1
Do. Saddle Washer	29-4662	29-4662/1	29-4662/1	29-4662/1	29-4662/1

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

## FRAME AND FITTINGS.

fork



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

#### Frame and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Battery Bracket and Frame Stud		_	_	31-7011(2)	
Do. Nut			_	24 - 563(2)	
Do. Washer (shakeproof)	_		_	36-382(5)	
Battery Carrier Fixing Bolt		M413(3)	M413(3)		
Battery Carrier and Oil Tank Fixing Bolt		EB70(3)	EB70(3)	EB68A(3)	_
Do. Washer (spring)	_	24-8784(5)	24-8784(5)	_	_
AIR CLEANER.	-				
Air Cleaner with fixed fittings (less element)					67-4540
Air Cleaner Element	-			-	67-4545
Do. Fixing Screw		_			K56(4)
Do. Washer (shakeproof)			-	_	29-3319(4)
Air Cleaner Ferrule	-	·- <u></u>	_		67-4546
Air Cleaner Fixing Screw	_				67-8313(3)
Do. Washer (spring)		_			24-8784(3)

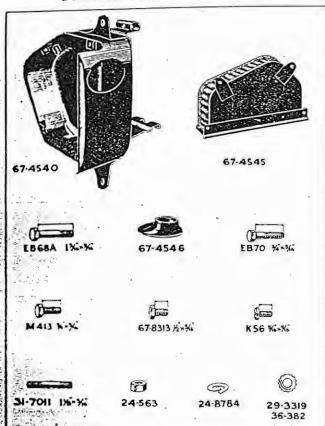
Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

EQUIPMENT		SADDLES. H. Terry & Sons, Reddito				
Description.	Telescopic Fork C10—C11.	B31—B32.	B33—B34.	м20-м21-м33.	A7.	
Saddle	29-9355	65-9100	65-9100	66-9202	67-9050	
Туре	S874	S857	S857	\$873	S875	

Quote type numbers when ordering saddles.

# FRAME AND FITTINGS.

Fork



## SPRING WASHERS (Single). SPRING WASHERS (Dbl.

"A" inside diameter.

"A" inside diameter.

Comp. No.		"A"
K51a	;	.390"
K197		.255"
$M281_A$		.440"
М576в	-	.406"
N566		.343"
N572	1	.468"
N585	1	.406"
15-716		.453"
24-978	-	.255"
24-8784		.315"

EB150	.380
24-6035	.317
27-6043	.437"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

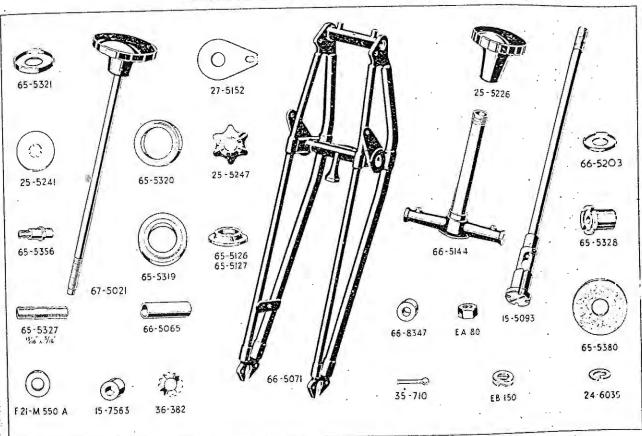
## FRONT FORK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Front Fork assembled	29-5264	65-5340	65-5340	. 66–5070	67-5005
Front Fork	_	-	_	66-5071	
Do. Middle Yoke Bush	_	_	_	665065(4)	
Pivot Stud (Front Stand)	_	65-5356(2)	65-5356(2)	-	655356
Steering Stem and Yoke complete		_		66-5144	
Steering Stem Yoke Bush	-	_		66~5065(2)	_
Steering Head Dust Cap	65-5321	65-5321	65-5321	66-5203	66-5203
Steering Head Ballrace Cone (top)	65-5319	65-5319	65-5319	65-5126	65-5126
Do. (bottom)	65-5320	65-5320	65-5320	65-5127	65-5127
Steering Damper Adjusting Rod complete		67-5021	67-5021	15-5093	67-5021
Steering Damper Rod Split Pin	_	35-710	35-710		35-710
Do. Star Washer		25-5247	25-5247	25-5247	25-5247
Do. Bottom Plate	-	25-5241	25-5241	25-5241	25-5241
Do. Friction Washer		65-5380(2)	65-5380(2)	65-5380(2)	65-5380(2)
Do. Knob Spring Washer		24-6035	24-6035	:,	24-6035
Do. Anchor Plate		27-5152	27-5152	27-5152	27-5152
Do. Stud		65-5327	65-5327	A178A	65-5327
Do. Nut		EAS0	EAS0	EAS0	EAS0
Do. Washer	-	F21	F21	M550A(2)	F21
Do. Washer (shakeproof)	-	36-382	36-382	36-382(2)	36-382
Steering Damper Adjusting Knob	_		_	25-5226	-
Do. Washer (double spring)	-	_	-	EB150	
Steering Damper Centre		65~5328	655328	-	65 - 5328
Steering Damper Rod Distance Washer (use		15-7563	157563		*
only with 675021).		-			
Do. (B32 only)		66-8347			

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

## FRONT FORK AND FITTINGS.



109

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

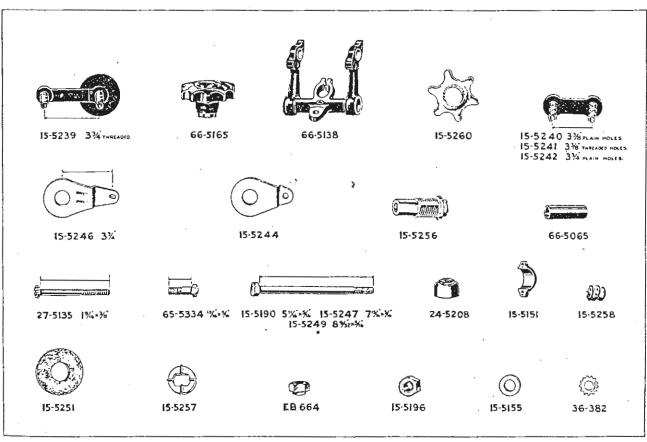
Front Fork and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Ball Head Clip Bolt, complete with clip and bolts.	s		_	66-5138	_
Dell II. d Clie Val. D. d.		-		66-5065(2)	
Ball Head Clip Yoke Clip				15-5151(2)	
Do. Bolt		_		65-5334(4)	_
Do. Washer	1		_	15-5155(4)	
Ball Head Clip Bolt				27-5135	
Do. Nut			_	EB664	-
Do. Locknut	.		-	24-5208	_
Fork Top Link (plain holes)	.			155240	
Do. (bottom) (plain holes)		-		15-5242	
Do. (top) (tapped holes)			-	15-5241	
Do. (bottom) (tapped holes)		_	-	15-5239	
Fork Link Bolt Friction Washer (Ferodo	) :	_	_	15-5251(2)	
Fork Link Bottom Friction Link			<u>-</u>	15-5246	_
Fork Friction Plate				15-5244	_
Fork Link Bolt (top)	.   -			15-5190(2)	
Do. (bottom)	.   -	_	-	15-5249	_
Fork Steering Stem Bolt		_		15-5247	_
Fork Link Bolt Nut		_	***	15-5196(3)	
Do. Washer (shakeproof)				36-382(3)	
Shock Absorber Adaptor Knob, complete	_			66-5165	
Do. Star Washer	.   -	-		15-5260	
Do. Centre Nut			-	15-5256	
Do. Locking Washer	. ' -		_	15-5257	
Do. Spring		_		15-5258	-

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

#### FRONT FORK AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings-continued.

When no figures in brackets are shown one part constitutes a set,

DESCRIPTION.	Telescopic Fork C10 C11:	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	
Front Fork Spring	29-5314(2)	65-5390(2)	65-5390(2)	66-5153	
Do. (solo machines only)					65-5390(2)
Do. (sidecar machines only)				Acres .	67-5036(2)
Front Fork Spring Stop	-		_	66-5151	
Fork Spring Top Bolt		-		24-5228	
Do. Nut		_		EAS2	
Fork Spring Top Sleeve	-			24-5227	_
Do. Washer	_			66-4707	
Do. Distance Washer		_		24-5226	
Fork End Drain Plug	EB673(2)	EB673(2)	EB673(2)	_	EB673(2)
Do. Washer (fibre)	H35(2)	H35(2)	H35(2)	_	H35(2)
Fork Spring Bottom Sleeve, with peg				24-5233	
Fork Spring Bottom Sleeve Washer	,			24-5237	
Do. Nut				EAS2	
Do. Split Pin		-		EB77	
Front Fork Grease Nipple (straight type)	;		_	28-2080(2)	
Do. with loose locknut (angle type)	_			15-5290(3)	****
Fork Outer Sleeve (nearside), complete	29-5340	65-5385	65-5385		67-5042
Fork Outer Sleeve (offside), complete		65-5387	65-5387		67-5044

Quot: Engine and Frame Numbers, with prefix letters, when ordering spares.

# LEAD THE WAY ON A B.S.A.

#### FRONT FORK AND FITTINGS.

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opie Fork A7.

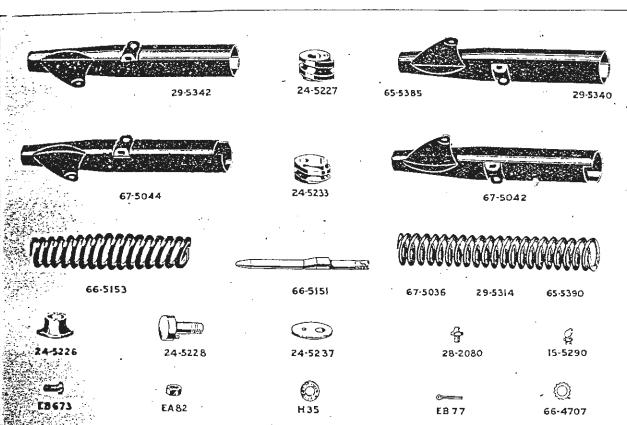
5390(2)

5036(2)

673(2)

35(2)

-5042 -5044



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.		Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl	
ork Sliding Tube (nearside), co	omplet	e	29-5294	65-5360	65-5360	_	65-5360 .
Do. (offside), complete			29-5303	65-5362	65-5362	_	65-5362
ealing Tape			29-5322	29-5322	29-5322	-	29-5322
ork End Bolt (nearside)			29-5293	65-5295	65-5295		65-5295
Do. Washer			36-382	М576в	М576в		М576в
ront Fork Shaft	***		29-5273(2)	65-5352(2)	65-5352(2)	-	67-5014(2)
ront Fork Top Bearing			29-5346(2)	29-5346(2)	29-5346(2)	_	29-5346(2)
Do. Bottom Bearing			29-5347(2)	29-5347(2)	29-5347(2)		29-5347(2)
ront Fork Shaft Plug			29-5283(2)	29-5283(2)	29-5283(2)		29-5283(2)
op Bearing Circlip			29-5320(2)	29-5320(2)	29-5320(2)		29-5320(2)
ront Fork Oil Seal Holder con	nplete		29-5310(2)	29-5310/3(2)	29-5310/3(2)		29-5310/3(2)
Do. (C11 de luxe only)			29-5310/3(2)	_	_		_
ront Fork Oil Seal	***		29-5313(2)	29-5313(2)	29-5313(2)	-	29-5313(2)
ork Bottom Yoke complete			29-5286	65-5353	65-5353		67-5016
Do. ' Bolt			29-5289(2)	29-5289(2)	29-5289(2)	_	29: 5289(2)
Do. Nut			EAS0(2)	EAS0(2)	EA80(2)	_	EAS0(2)
Do. Washer (shakeproof)			36-382(2)	36-382(2)	36-382(2)	-	36-382(2)
teering Stem Adjusting Sleeve			29-5290	65-5329	65-5329	-	67-5023
Do. Cap			29-5291	65-5330	65-5330	-	67-5024
ront Fork Top Yoke			29-5292	65-5355	65-5355	-	67-5028
Do. Clip Bolt			27-5135	27-5135	27-5135	_	27-5135
Do. Nut			29-5315	29-5315	29-5315		29-5315
ront Fork Tube Nut			65-5331(2)	65-5331(2)	65-5331(2)		65-5331(2)
Do. Washer	•••		65~5332(2)	65-5332(2)	65-5332(2)		65-5332(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

## FRONT FORK AND FITTINGS.

Fork.

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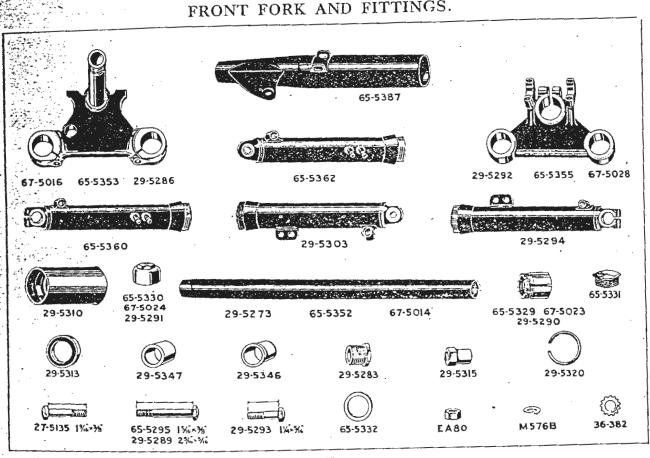
2) 2)

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DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Po
Handlebar Clip	65-5333(2)	65-5333(2)	65-5333(2)	_	65-5333(2)
Do. Bolt	65-5334(4)	65-5334(4)	65-5334(4)		65-5334(4)
Do. Washer	15-3155(4)	15-5155(4)	15-5155(4)	Name Au	15-5155(4)
Pivot and Front Brake Anchor Stud	—	_			67-5013
Front Fork Top Bush Shim (.010* thick)	29-5335	29-5335	29-5335		29-5335
Do. (.020" thick)	29-5336	29-5336	29-5336		29-5336
Do. (.030' thick)	29-5337	29-5337	29-5337		29 5337

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

#### GEAR RATIOS FOR MODEL A7 MOTOR CYCLE

Model.	Wheel	rd Rear Sprocket	Component			Gear	ar Ratios.		
Mindel.		Sidecar.	Number.	reeth	4th	3rd	2nd	İlst	
A7	46	-	67-6040	46	5.1	6.2	9.0	13 2	
		49	67-6050	49	5.4	6.6	9.5	14.0	

## FRONT FORK and FITTINGS.

kets are s a set,

pic Fork

5337

67-5013

67-5013

65-5333

65-5334 1%-%

29-5336 29-5336 29-5337

#### EQUIPMENT.

#### SPEEDOMETERS.

Smith's Motor Accessories Ltd., Gricklewood Works London.

Description.	C10-C11.	B31-B32.	М20-М21
Speedometer (fork fixing)		\$433,1,L	\$433/1/L
80 m.p.h. trip. Speedometer (fork fixing)	_	\$433,5,T.	S433/5/L
140 kilometre trip. Speedometer (tank fixing) 80 m.p.h. trip.	S467,9/L	_	
Speedometer (tank fixing) 140 kilometre trip.	5467/13, L	-	_
Description.	E33-E34. M33		A7
Spredemeter (fork fixing)	S433,3,L	_	S433/3,1.
120 m.p.h. Speedometer (fork fixing) 180 kilometre trip.	\$433,7/L	_	S433/7/L

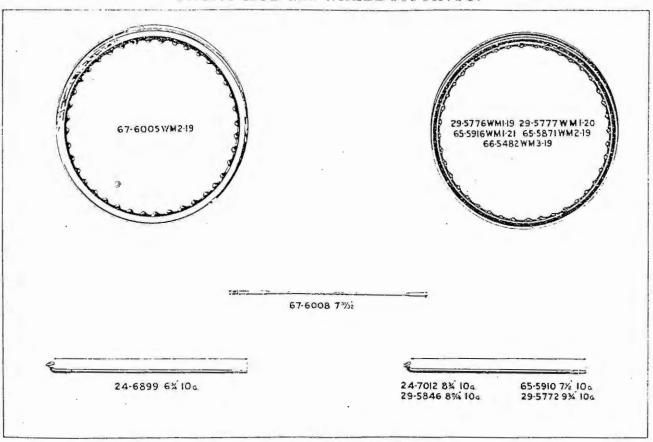
Quote type numbers when ordering replacement components for any of the above-mentioned Accessories.

NOTE. -Figures in brickets denote roumber per set, e.g., (2), 2 per set, FRONT HUB and WHEEL FITTINGS. When no figures in brackets are number per set, e.g., (2), 2 per set,

	DESCRIPTION.			Telescopic Fork C10 C11,	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Front Wheel complete (less brake and tyre) (C10 only).			29-5770	-	-	-		
Do.	(C11 only)			29-5771	-			
Do.	(C11 de luxe)			29-5771/14			- Al- 100	
Do.					65-5870,13	65-5870/13		visite.
De.	(B32)			_	65-5915,15	_	-	
Do.	. B34)		• • • •		_	65-5915/12		
Do.	(M20-M21)					-	66-5536 16	
Do.	(M33)				-		66-5536 13	_
Do.								67-6001.17
Front	Wheel Rim (C10 only)	(WMI		29-5776	-	_		
Do.	(C11 only) (WM1-20	•		29-5777			_	_
Do.	(CII de luxe) (WMI-			29-5777:14	-			_
Do.	(B31-B33) (WM2-19)	,			65-5871/13	65-5871/13		
Do.	(B32) (WMI-21)			_	65-5916/15	_		
Do.	, ,			_	-	65-5916,12	-	-
Do.					-		66-5482 16	
Do.	(M33) (WM3-19)			-			66-5482/13	
Do.	WM2-19)				_	-	-	67-6005/17
Front	Wicel Spoke (right-hand)	(C10 c	oulv.1	24-7012(20)		_		
Do.	Cli only)			29-5772(20)		-		
Do.					29-5846(20)	29-5846(20)		
Do.	131, B33) (right-ba)				65-5910(20)	65-5910(20)	-	
De.	(right-hand)				_		24- 6899+20)	67 -6008(20)
						i	1	

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

#### FRONT HUB and WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

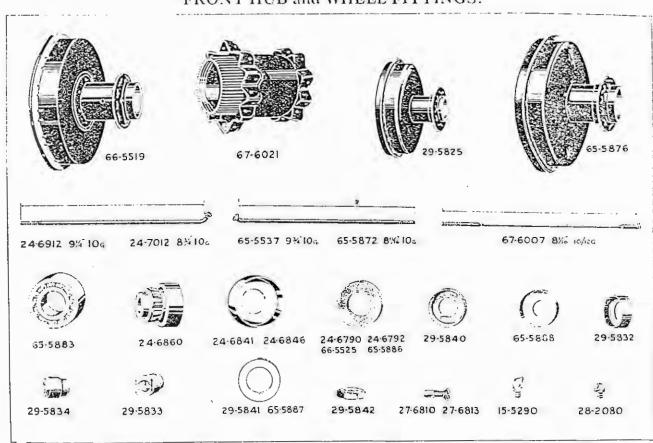
Front Hub and Wheel Fittings-continued.

When no figures in brackets are shown one part constitutes a set,

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork A7.
Front Wheel Spoke (left-hand) (C10 only)	24-7012(20)	_	_	_	1
Do. (C11 only)	24-6912(20)		-		_
Do. (B32, B34)		65-5537(20)	65-5537(20)		
Do. (B31, B33)		65-5872(20)	65-5872(20)		-
Do. (left-hand)	_	_		24-7012(20)	67-6007 (20)
Front Wheel Spoke Nipple	27-6813(40)	27-6810(40)	27-6810(40)	27-6813(40)	27-6813(40)
Front Hab with spindle, less brake	-	_	_	66-5518 .	
Front Hub complete, with bearings	29-5825	65-5876	65-5876	66-5519	67-6021
Front Hub Cup	29-5832(2)		_		
Front Hub Cone (fixed)	29-5834			_	_
Do. (adjusting)	29-5833	_		_	
Front Hub Cone Locknut	29-5842(2)				
Front Hub Ball	5 diam. (22)	_	-		-
Front Hub Bearing	_	65-5883(2)	65-5883(2)	24-6860(2)	65-5883(2)
Front Hub Washer (felt)	24-6790(2)	63-5886	65-5886	-	65 -5886
Do. (right-hand)	_	_		24-6792	_
Do. (left-hand)		_		66-5525	
Front Hub Felt Washer Retaining Ring (right-hand).		-		24-6841	:
Do. (left-hand)	-	65-5887	65-5887	24-6846(2)	65 5887
Felt Washer Retaining Cup	29-5840(2)	65-5888	65-5888	-	_
Do. Washer	29-5841(2)	-	_	-	
Front Hub Grease Nipple (angle type), with loose locknut.	15-5290	15-5290	15-5290	-	15-5290
Do. (straight type)				28-2080	-

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

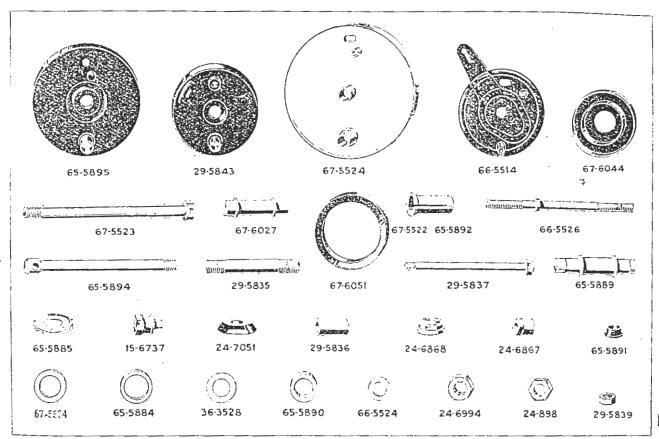
#### FRONT HUB and WHEEL FITTINGS.



DESCRIPTION.	Telescopic Fork	Telescopic Fork 131 B32.		Girder Fork M20 M21 M33	Telescopic For
Front Hub Spindle	29-5837	65-5894	65-5894	66-5526	67-5523
Do. Nut	29-5839		-	15-6737(2)	
Front Hub Spindle Sleeve	29-5835	65-5889	65-5889		67-6027
Front Hub Spindle Distance Piece	29-5836	65-5892	65-5892	24-7051	67-5522
Do. Locknut		-	_	24-6994	
Do. Washer		_	_	36-3528(2)	
Front Hub Washer	-	-	_	66-5524	
Front Hub Bearing Adjusting Sleeve				24-6867	
Do. Locknut				24-898	_
Front Hub Bearing Locknut		-		24-6868	
Do. Thrust Washer	775 145	65-5884	65-5884		65-5884
Do. Retaining Ring		65-5885	65-5885		65-5885
Front Hub Distance Collar		65-5890	65-5890		65-5890
Front Hub Distance Piece		65-5891	65-5891		_
Front Hub End Cover complete					67-6044
Front Hub Shell Washer (rubber)					67-6051
FRONT WHEEL BRAKE.					
Front Brake Cover Plate complete, with fixed fittings.	29-5843	_		66-5514	67-5524
Do. (B31, B33)		65-5895	65-5895		-
Do. (B32, B34)		65-5895/3	65-5895/3		-
Front Brake Cover Plate Thrust Washer					67-5534

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

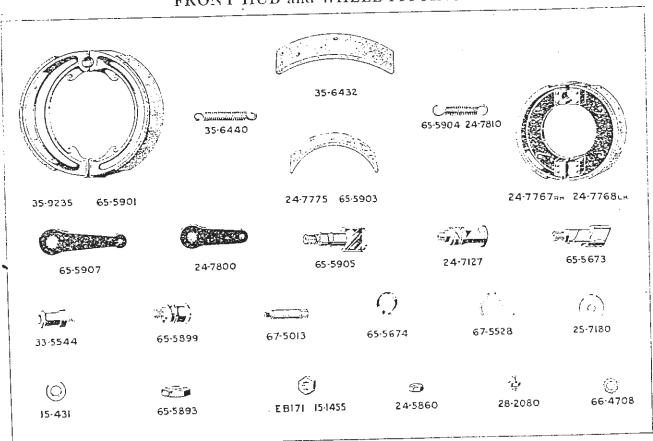
#### FRONT HUB and WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, y.g., (2), 2 per set. Front				Hub and Wh	eel Fittings—	When no figures in brackets are shown one part constitutes a set.		
	DESCRIPTION.			Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Erent	Brake Cover Plate Stud							67-5013
Do.	Nut			-	65-5893:2)	65-5893(2)	_	07-0010
	Brake Distance Collar Sp				00-0000	00-0000(2)	_	67-5528
	Brake Shoe Complete		*****			_		65-5901(2)
Do.	(right-hand), Complete			24-7767	65-5901	65-5901	35-9235	00-0551[2]
Do.	(left-hand), complete			24-7768	65-5901	65-5901	35-9235	
	Shoe Lining			24-7775(2)	65-5903(2)	65-5903(2)	35-6432(2)	65 - 5903 (2)
Do.	Rivet			24-7990(14)	35-6436(14)	35-6436(14)	35-6436(14)	35-6436:141
	Brake Shoe Spring			24-7810(2)	65-5904(2)	65-5904(2)	35-6440(2)	65-5904(2)
	Brake Cam			65-5673	65-5905	65-5905	24-7127	65-5905
Do.	Washer	,			25-7180	25-7180		
Do.	Grease Nipple						28-2080	
	Cam Bearing Oil Hole Cl			65-5674	65-5674	65-5674		65-5674
	Brake Cam Operating Le	-		24-7800	65-5907	65-5907	65-5907	65-5907
Do.					EB171.1	EB171.1	_	_
Do.					EB171	EB171		
1)				EB171			EB171	EB171
· Po.	Washer (B31, B33)				15-431	15-431	-	
Do.	Washer (B32, B34)				15-431 1	15-431 1		
Do.	,		***	15-431			15-431	15-431 .
· Do.	Washer (shakeproof)			66-4708	66-4708	66-4708	66-4708	66-4708
Front	Brake Shoe Fulcrum Pin				65-5899	65-5899	33-5544	65-5899
Do.	Nut			_		· –	15-1455	24-5860
Do.	Nut (B32, B34)			1 -	24-5860 1	24-5860/1		
Do.	Nut (B31, B33)				24-5860	24-5860	_	_

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

# FRONT HUB and WHEEL FITTINGS.



NOTE -	-Figures	in t	pracket	s denote
number	per set,	c.s	(2), 2	per set.

#### Front Hub and Whee! Fittings -continued

When no figures in brackets are shown one part constitutes a set.

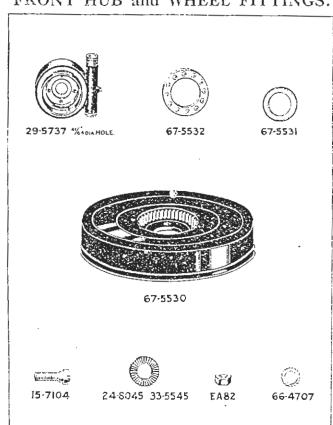
DESCRIPTION.	Telescopic Ferk C10 C11.		Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	
Front Erake Shoe Fukrum Pin Washer (serrated)	_	-	<del>-</del> .	33-5545	24-8045
Do. Washer (B31, B33)	-	24-8045	24-8045	_	_
Do. Washer (B32, B34)		24-8045/1	24-80451		
Front Brake Anchor Bolt	-	-	_	15-7104	
Do. Nut			1,000,000	EA82	-
Do. Washer (shakeproof)				66-4707	-
Front Brake Drum	-	-	-	_	67-5530
Do. Thrust Washer	_				67-5531
Front Brake Drum Thrust Ball Cage, complete.	_			_	67-5532
SPEEDOMETER DRIVE.					
Speedometer Drive	_			29-5737	-

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

#### STANDARD NUTS.

3 [6"	1,4"	5 16"	3 8"	7 16"	1 2"	9,16"
EBH6 25-7151	A223 EB102 EB113 K2348 K457 M263 1-6032	EA80 EA111 EB129 24-563 24-6040	E19 EA82 EB106 EB141 EB201	EB171 K464A M202 15-541 24-5860	13906 EA60 24-7000 27-6716	15-1455

## FRONT HUB and WHEEL FITTINGS.



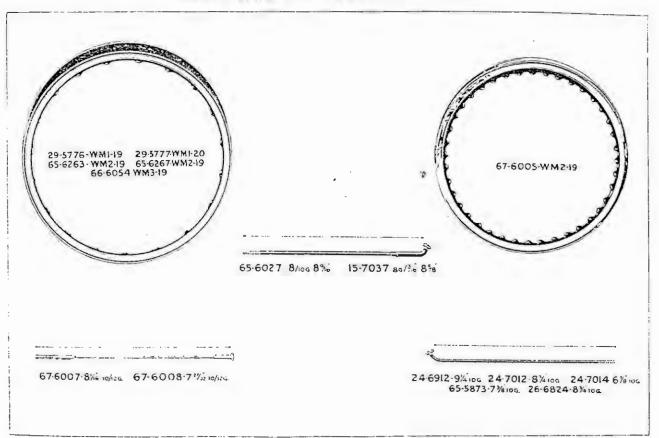
# ENGINE AND FRAME MARKINGS FOR 1948 MOTOR CYCLES.

MODEL.	TYPE.	ENGINE.	FRAME.	
C10	250c.c. S.V.	YC10-101 upw'ds	YC10-101	
CH	250c.c. O.H.V.	YC11-101 upw'ds	upwards	
B31	350c.c. O.H.V.	YB31-101 upw'ds		
B32(Comp'n)	350c.c. O.H.V.	YB32-101 upw'ds	ΥB31-101	
В33	500c.c. O.H.V.	YB33-101 upw'ds	upwards	
B34 (Comp'n)	500c.c. O.H.V.	YB34-101 upw'ds		
M20	500c.c. S.V.	YM20-101 upw'ds	YM20-101	
M21	600c.c. S.V.	VM21-101 upw'ds		
М33	500c.c. O.H.V.	YM33-401 npw'ds	upwards	
A7 (Twin'	500c.c. O.H.V.	YA7-101 upw'ds	YA7-101 upwards	

					Telescopic Fork	Telescopic Fork	Telescopic Fork	Girder Fork	Telescopic Forl
DESCRIPTION.			: C10 C11.	B31 B32.	В33 В34.	M20 M21 M33	A7.		
Kear W	heel complete (les	s brake	and	tyre)	29-6170				
	(C10 only).			. ,					1
Do.	(CII only)				29 -6175		-		-
Do.	(CII de luxe)				29-6175/14	-			
Do.	(B31-B33)				-	65-6261,13	65-6261/13	_	-
Do.	(B32)					65-6266/15		_	
Do.	(B34)			•		-	65-6266/12	-	-
Do.	(M20-M21)					-	_	66-6071/16	
130.	(M33)				man to a	-		66-6071/13	-
Do.					-				67-6001/17
Scar II	Theel Rim (C10 o	nly) (\	1.711-	19)	29-5776			dom.	-
Do.	(CII only) (W.				29-5777			water-de	
190.	(Cli de luxe)				29-5777/14			-	
Do.	(B31-B33) (W)	M2-99)				65-6263/13	65-6263 13 .		_
Do.	(B32)		4			65-6267/15			
Do.	(B34)					-	65-6267/12		
Do.	(M20-M21) (W	M3-19			-		-	66-6054/16	
Do.	M33) (WM3-1	9)						66-6054/13	
Do.	(WM2-19)						,	****	67-6005/17
dear W	heel Spoke (right-	hand)	(C10	only)	24-7014(20)	de ma		-	_
150,	(CH only)				65-5873(20)	- ~		*	-
1)0.	(right-hand)					24-7012(20)	24 (7012)(20)	26 6824(20)	67-6007(20)
tear W	hed Spoke deft-l				24.7012(20)	***			***
Do.	(left-hand) (CI				24-6912(20)		** *		*
110.	(left-hand)					65-6027(20)	65-6027(20)	15~7037(20)	67-6008(20)

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

#### REAR HUB and WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Hub and Wheel Fittings-continued.

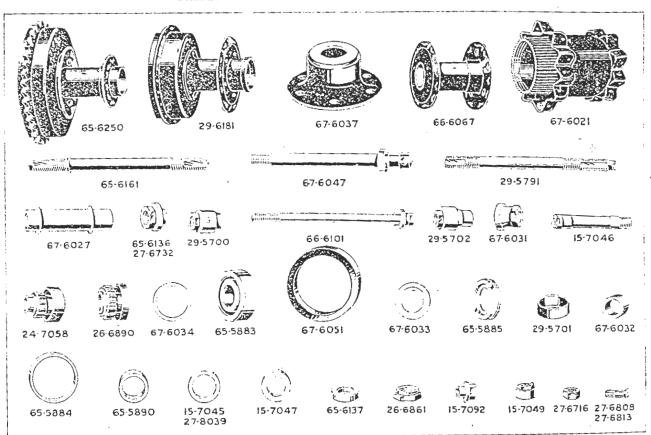
When no figures in brackets are shown one part constitutes a set,

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Spoke Nipple	27-6813(40)	27-6813(40)	27-6813(40)	27-6808(40)	27-6813(40)
Rear Hub Shell complete, with bearings	29-6181	65-6250	65-6250	66-6067	67-6021
Rear Hub Shell Washer (rubber)			-		67-6051
Rear Hub Collar		-		_	67-6032
Rear Hub Cup	29-5701(2)		**	-	
Rear Hub Cone	29-5700		April 1	-	<del>-</del> ·
Do. (adjusting)	29-5702				
Rear Hub Ball	å " diam. (20)	-			
Rear Hub Bearing		24-7038(2)	24-7058(2)	26-6890(2)	65-5883(3)
Do. Thrust Washer	A			15-7045(2)	65-5884
Do. Locknut			_	26-6861	-
Rear Hub Ball Journal Housing	_		-		67-6037
Do. Shim	-			-	67-6033
Do. Retaining Spring Ring				-	67-6034
Ballrace Retaining Ring	_	_			65-5885
Rear Hub Spindle complete, with fixed nu-	_		-	56-6101	
Do. complete with collar		_	_	*	67-6047
Rear Hub Spindle	29-5791	65 6161	65-6161	~	-
Do. Nut i	00 0=00.0	65-6136(2)		157092	67-6031
Do. Locknut	n= 0=10:0:	27-6716	27-6716		and a
Do. Washer		65-6137(2)	65-6137(2)	****	A- 1/2 MA
Rear Hub Spindle Distance Collar		27-8039	27-8039		65 - 5890
Rear Hub Spindle Sleeve			-	15-7046	676027
Do. Thrust Washer				15-7047	_
Do. Nut (with peg)				15-7049	

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim,

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#### REAR HUB and WHEEL FITTINGS.



NOTE. - Figures in brackets denote number per set. e.g., (2), 2 per set.

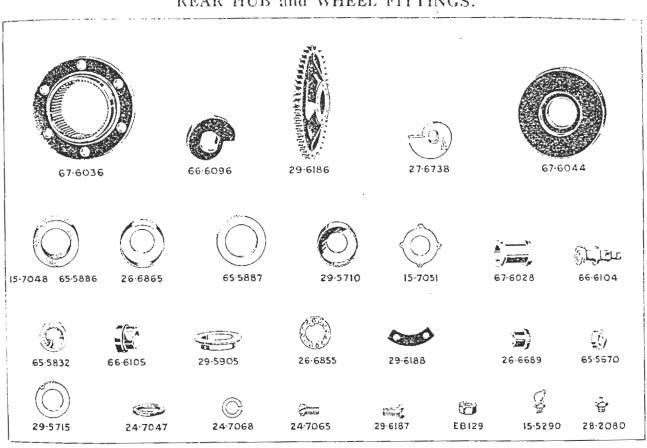
9 Rear Hub and Wheel Fittings--continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork 133 134.	Girder Fork M20 M21 M33	Telescopic Fork
Rear Hub Spindle Sleeve Locking Washe			A PANEL AND	26 6855	
Rear Hub Washer (felt)		24 7047-2	24 -7047(2) -	15 7048	65 5886
Do. Retaining Ring		_+ // 4// _	24.7047121		65-5887
Rear Hub Retaining Cup		29-5710 2:	29-5710(2)	26-6865(2)	
Rear Hub Oil Retaining Washer		40-0710-41	# ( = ( · ( + )	211- (1(1111-)	
Rear Hub Felt Retaining Washer		29 5715 2	29-5715(2)		
Rear Hub Dust Plate		23 3713 2	_5-0710(2)	15-7051	
Do. Screw				24-7065(4)	Marine a
Do Washer		,		24 -7068(4)	
Rear Hub End Cover complete				~4 -\((\(\chi(\dag{4})\)	67 - 6044
Rear Hub Spigot and Brake Drum Suppor				F019-99	
			A 788 F	66-6105	
15 77 1 1 1 1 1 1 1 1		65~5670(2)	65 -5670(2)	(4)- (3)	
		27-6738(2)	27-6738(2)	66-6096	
0 77 1 70' 70'		27-0700(2)	27-0703(2)	(10-(10:10)	67-6028
		15 5290	155290	Antony	15-5290
Rear Hub Grease Nipple (angle type)  Do. (straight type)		19 97500	15-5280	28-2080	19-9790
. 1			_	26-6689	August 1
Rear Hub Packing Washer		. —		20-0089	05 0000
Rear Hub Driving Flange		-	ver -b	_	67-6036
Rear Hub Chainwheel					
Hub Flange and Chainwheel Bolt		_		MAN-19	
Do. Lockstrip			~-	-	
Do. Nut	EB129(6)	Marky W			
					:

When ordering Wheels or Wheel parts particular note should be made as to size of tyre and rim.

#### REAR HUB and WHEEL FITTINGS.



133

NOTE.--Figures in brackets denote number per set, e.g., (2), 2 per set.

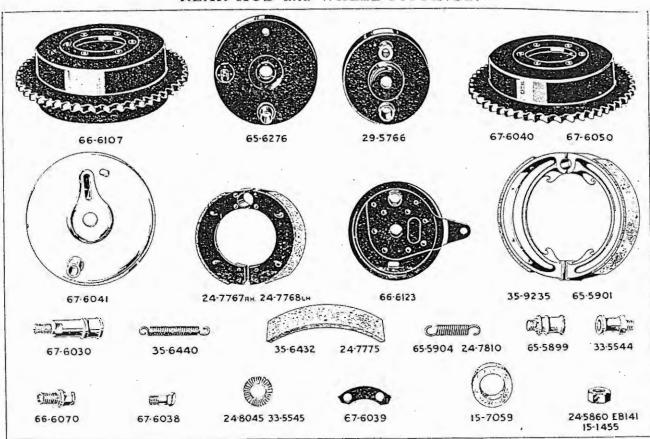
## Rear Hub and Wheel Fittings-continued.

When no ngures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Rear Brake Cover Plate with fixed fittings	29 5766	:		66-6123	67-6041
Do. (B31, B33)	**	65 6276	65 6276		m. n-
Do. (B32, B34)		65-6276-3	65 6276 3	_	
Rear Brake Drum and Chainwheel with driving studs.		A1	MA -AMO	66-6107	benner
Rear Prake Drum and Chainwheel (46T solo).	-			*****	67-6040
Do. (49T sidecar)			*****		67-6050
Rear Brake Drum Bearing Sleeve					67-6030
Rear Brake Fulcrum Pin		65-5899	65-5899	33-5544	65-5899
Do. Washer (serrated) (B31, B33)	Marry	248045	24-8045	00-0014	(14) - (16) 2121
Do. Washer (B32, B34)	Array Man.	24 8045/1	24-8045/1		
Do. Washer	_		~~	335545	24-8045
Do. Nut (B31, B33)		24-5860	24-5860		24.0049
Do. Nut (B32, B34)	A 19	24 5860 1	24-5860/1	_	
Do. Nut	May program			15-1455	24-5860
Rear Brake Drum Securing Bolt		<u></u>		66-6070(3)	67-6038(6)
Po. Nut	*****			-	EB141(6)
Do. Locking Strip				_	67-6039(3)
Brake Drum Felt Washer	* ***			15-7059	(1) -(11)
Rear Brake Shoe with lining (right-hand)	24 7767	65-5901	65-5901	35-9235	655901
Do. (left-hand)	24-7768	65-5901	65-5901	35-9235	65-5901
Brake Shoe Lining	24-7775(2)	65-5903(2)	65-5903(2)	35-6432(2)	65-5903(2)
Do. Rivet	24-7990(14)	35-6436(14)	35-6436(14)	35-6436(14)	35-6436(14)
Rear Brake Shoe Spring	24-7810(2)	65-5904(2)	65-5904(2)	35-6440(2)	65-5904(2)

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim.

#### REAR HUB and WHEEL FITTINGS.



NOIE.	Fi	guice	1.1 1	rac'h	el	s de	note	
number	Det	set,	C.5.	(2),	2	per	set.	
	-	-			_			_

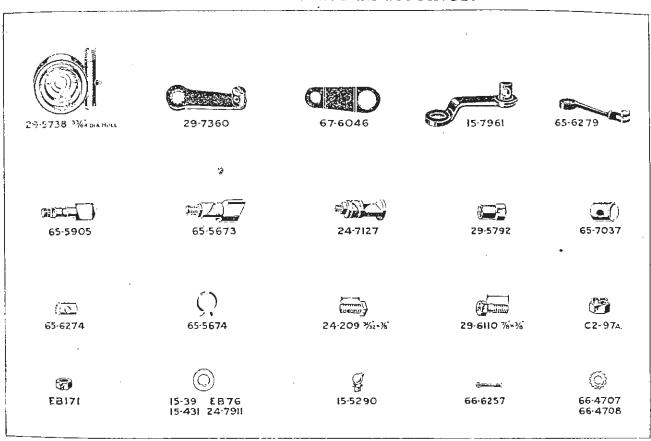
#### Rear Hub and Wheel Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork Telescopic Fork B31 B32. B33 B34.		Girder Fork M20 M21 M33		
Rear Brake Cam	65 5673	: 65- 5905	65 5905	24 -7127	65-5905	
Do. Bearing Grease Nipple	** *	** *		15 5290		
Do. Oil Hole Clip	65 5674	65-5674	65 5674		65 5671	
Rear Brake Operating Lever with stiel	29 7360			15 7961		
Rear Brake Operating Lever		65 6279	65 6279		65 6279	
Do. Bush				65 7037		
Rear Brake Screw Swivel Pin		65 6274	65 6274			
Do. Washer (shakeproof)	66 4707	66-4708	66-4708	66-4708	66-4708	
Do. Washer (plain)	15 431			15 -431	15-431	
Rear Brake Operating Lever Washer (B31, B33).	,*-	15-431	15-431			
Do. (B32, B34)		15-431 1	15 431 1			
Do. Nut (B31, B33)		EB171	EB171			
. Do. Nut (B32, B34)		EB171.1	EB171.1	-	****	
Do. Nut	EB171			EB171	EB171	
Rear Drake Anchor Bolt	29-6110			24-209		
Do, Nut	-		=	C2-97A		
Do. Washer	24 - 7911			EB76		
Do. Split Pin		***		66-6257		
Rear Brake Outrigger Strap			+-		67-0046	
SPEEDOMETER DRIVE.						
Speedometer Drive	29-5738			THE IS		
Do. Washer	15-39			_		
Do, Nut	29 5792					
4						

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim.

#### REAR HUB and WHEEL FITTINGS.

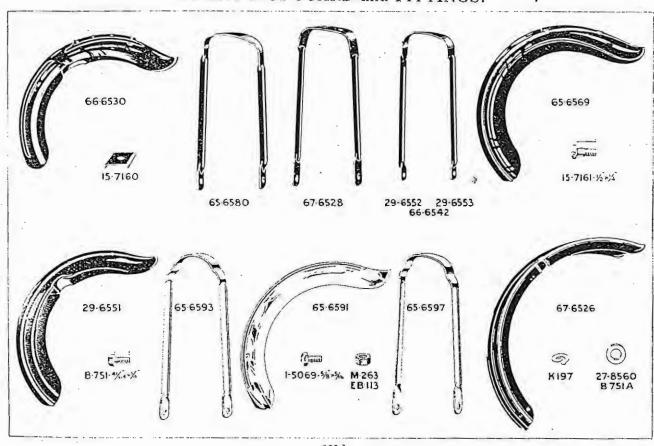


## NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set. FRONT MUDGUARD and FITTINGS. When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.						Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork A7.
									-
Front A	dudguard with f	ixed fitt.	ings		29-6551	-			
Do.	(B31, B33)				-	65-6569	65-6569	-	-
1)0.	(B32, B34)	***				65-6591.3	65-6591/3		
Do.	***							66-6530	67-6526
	Indguard Stay					_		-	67-6528
Front A	Judguard Top S	tav			29-6553		-	66-6542	
Do.			• • •	,	_	65-6580	65-6580		
Do.	(132, 134)			• • •		65-6593 3	65-6593/3		_
Front A	Indguard Botton	n Stav	***		29-6552				
120.	(E32, E34)				_	65-6597.3	65-6597/3		
Front 1	Judguard Stav J	l'ate			-			15-7160(2)	
Front 3	Indguard Stay 1	Bolt			15-7161(4)			15-7161(2)	15-7161(2)
Do.	(B31, B33)					15-7161(2)	. 15-7161(2)	'	-
Do.	(B32, B34)					15-7161/3(4)	15-7161/3(4)		
Front 3	Judguard Stay I	Bolt. Nut			M263(4)			EBI13(2)	M263(2)
Do.	(B31, B33)					M263(2)	M263(2)	` '	-
Do.	(B32, B34)				· ·	M263(4)	M263(4)		
Do.	Washer (plain				27-8560(4)		_	B751 x(2)	27-8560(2)
Do.	Washer (plain	,			_	B751A(4)	B751A(4)		
Do.	Washer (plain					27-8560(1(4)	27-8560/1(4)		-
1)0.	Washer (sprin	, ,	,		K197(4)			K197(2)	K197(2)
Do.	Washer (sprin	4				K197(4)	1(197(4)		
	rd Stav Fork E				1-5069(2)			13751(2)	
Do.	Nut					EA80(2)	EA80(2)	M263(2)	

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

# FRONT MUDGUARD and FITTINGS.



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NOTE: - Figures in brackets denote number per set, e.g., (2), 2 per set. Front	Mudguard a	nd Fittings-	-continued.	When no figures in brackets are shown one part constitutes 2 set.	
DESCRIPTION.	Telescopic Fork C10 C11.	B31 B32.	Telescopic Fork B33 B34.	M20 M21 M33	A7.
Mudguard Stay Fork End Bolt Washer (shakeproof)	36 382(2)	36 382(2)	36 382(2)	29 541(2)	
Do. Washer (spring) (B31, B33)		EB150(2)	E10150(2)		
Front Midgiard Stay Distance Piece (132, 134).		65 6598 2)	65 (6598)2)		
Front Mudguard Support Bolt	-			15 7354	1 4
Do. Washer				27 - 7166	
Do Washer (shakeproof)				36-382	****
Front Mudgnard Stay Bolt Washer (right- hand) (plain).	** •	-		A176	*~=
Front Mudgnard Stay and Stand Fixing Stud Nut.				-	EA80(2)
Do. (B31, B33)		EA80(2)	EA80(2)		Mary and
Do. (B32, B34)		EASO 1(2)	EASO 1(2)		
Do. Washer (shakeproof)	**-	36-382(2)	36-382(2)		36-382(2)
Do. Washer (double spring) (B31, B33	****	EB150(2)	EB150(2)	_	<del>-</del>
Do. Washer (double spring)					EB150/2)
Front Mudguard Support Bridge	29 6554		•		67 6532
Do. (B31, B33)		65 6584	65 6584	** *	
Do. (B32, B34),		65 6600	65 6600		-
Do. Fixing Bolt	15 7/61(2)				15 7161(2)
Do. (B31, B33)		15 7161(2)	15 7161(2)		Non-read

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

M263(2)

15-7161[3(2) 15-7161[3(2)

M263(2)

31263(2)

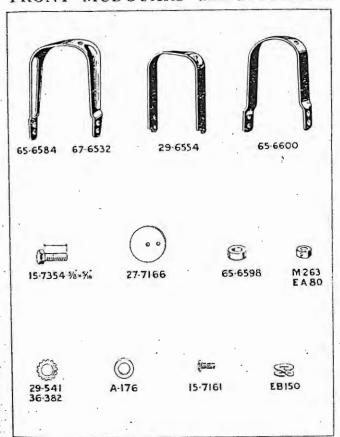
FA80(4)

M263(2)

Do. (B32, B34) ... ...

Do. Nut ... ...

Do. Nut



WASHERS (PLAIN).

Component No.	Inside Diameter.	Component No.	Inside Diameter.
B751A	.255"	N144A	.752"
* EA28	.385"	\$173	.218"
EA129	.380"	15-39	.505"
EB35	.502"	. 15–431	.442"
EB58	.275"	15-5155	.328"
EB76	.380"	24-5914	.505"
EB76A	.380"	24-7911	.380"
EB222	.192"	25-7180	.281"
F21	.317"	26-9461	.203"
K234A	.255"	27-1111	. 443"
K359A	.317"	27-5676	.380"
M101x	.442"	27-5860	.255"

NOTE: Discourse		alle be	.7 4 .
NOTE.—Figures	III UT.	ICKETS	ocnore
mumber our cet	/	0, 0,	or cat

Fron? Mudguard and Fittings-continued.

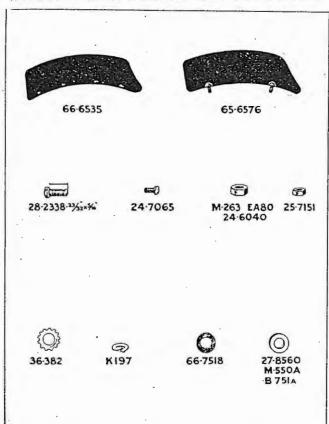
When no figures in brackets are shown one part constitutes a set.

. DESCRIPTION,	Tekscopic Fork Clo C11.			Girder Fork M20 M21 M33	Telescopic Fork
Front Mudguard Support Bridge Fixing Screw Washer (plain).	27-8560(2)		_	-	27-8560(2)
Do. (B31, B33)		B751A(4)	B751A(4)		
Do. (B32, B34),		27-8560 (172)	27-8560(1(2)		
Do. Washer (spring)	K197(2)	*** *	_		15197(2)
Do. Washer (shakeproof)		*	- 400		36-38274)
Front Mudguard Bridge Fork Fixing Bolt	28 -2338(4)				
Do. Nut	EA80(4)	24 (6040(4)	24=6040(4)		·
Do. Washer (shakeproof)	36 382(4)	36-382(4)	36-382(4)		
Do. Washer (fibre)		66-7518(2)	66 - 7518 (2)		
Do. Washer (plain)		M550x(4)	M550A(4)	A	
Front Number Plate	65 - 6576	65 6576	65-6576	66-6535	65-6576
Front Number Plate Fixing Stud Nut	M263(2)	M263(2)	M263:2)		M263(2)
Do. Washer (spring)	K197(2)		_	-	K197(2)
Do. Washer (plain)	_	B751A(4)	B751 x 42		
Front Number Plate Securing Screw				24-7065(4)	_
Do. Nut		_		25-7151(4)	

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Every owner of a B.S.A. Motor Cycle is strongly advised to buy only genuine B.S.A. Spare Parts when replacements become necessary.

## FRONT MUDGUARD and FITTINGS.



### GEAR RATIOS FOR 1948 MOTOR CYCLES.

	Stan Spro		Suitab Sprock		-	Gear Ratios		
Model	Solo	Side Car	Compt.	No.of teeth	4th	3rd	2nd	lst
C10 C11	16 16	_	15-1568 15-1568 15-1567	16 16 17		6.6 6.6 6.2	9.8 9.8 9.2.	14.5 14.5 13.6
B31 B33 B34	17 19 17	=	15-1568 15-1567 15-1566 15-1565	16 17 18 19	6.0 5.6 5.3 5.0	7.8 7.3 6.9 6.54	11.8 11.1 10.5 10.0	16.9 15.9 15.0 14.2
B32	16	-	65-2430 15-1568 15-1567	15 16 17	7.6 7.1 6.7	9.8 9.2 8.7	15.2 14.2 13.4	21.6 20.2 19.0
M20	19	17	15-1568 15-1567	16 17	6.3 5.9	8.3 7.8	12.9 12.2	18.8
M21 M33	21	17	15-1566 15-1565 15-1564 15-1560	18 19 20 21	5.6 5.3 5.0 4.8	7.4 7.0 6.6 6.3	11.5 16.9 10.3 9.9	16.7 15.8 15.0 14.3

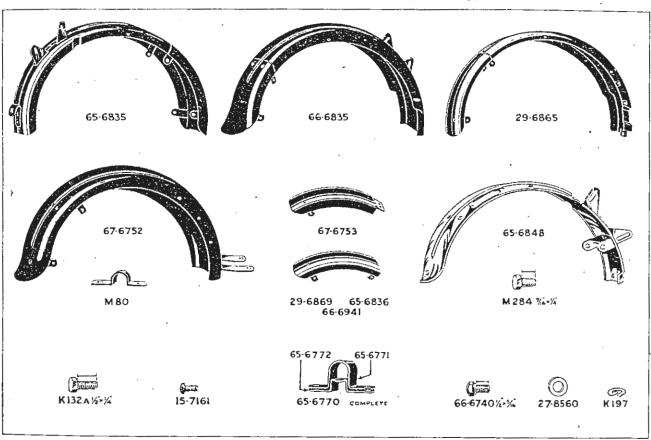
NOTE. - Figures in brackets denote number per set, e.g., (2), 2 per set.

## REAR MUDGUARD and FITTINGS.

When no figures in brackets are shown one part constitutes a set.

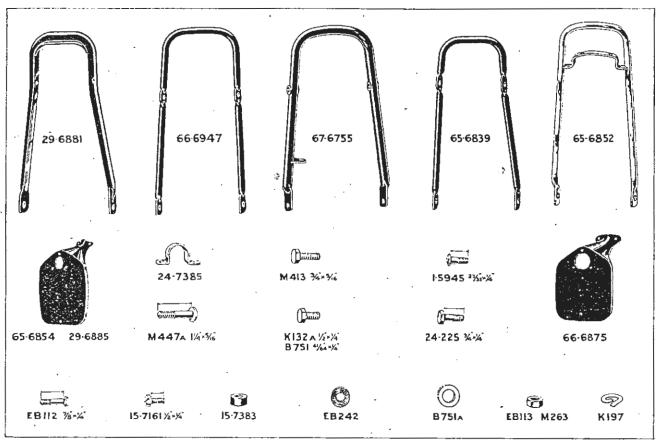
DESCRIPTION.	Telescopic Fork C10 C11.		Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Rear Mudguard, with fixed fittings	29 -6865	****		66-6835	67-6752
Do. (B31, B33)	-	65- 6835		_	
Do. (B32, B34)		65-6848/3	65-6848/3		
Rear Mudguard Tail, with bridge	29 6869				
Do. with hinge	-		-		67-6753
· Do. Bridge Bolt	K132a(2)				15-7161(2)
Do. Washer	27 8560(2)		-		27-8560(2)
Do. Washer (spring)			-	_	K197(2)
Do. Nut					M263(2)
Rear Mudguard Tail (B31, B33)		65-6836	65-6836	_	
Rear Mudguard Tail	;			66-6941	
Do. Bolt, complete (B31, B33)		66-6740(2)	66-6740(2)		
Do. Bolt, complete	-	-		66-6740	-
Mudguard Backstay Bridge Bracket com- plete (B31, B33).	-	65-6770	65–6770	_	- '
Do. Bracket only (B31, B33)		65-6771	65-6771	_	
Do. do	-	<u>-</u>	-	MSO	_
Do. do. (B32, B34)	-	M80	7180	-	
Do. Strip (B31, B33)	****	65-6772 ,	65-6772		
Do. Bolt (B31, B33)		K132a(2)	K132a(2)		
Do. Bolt (B32, B34)		31284(2)	M284(2)		
Do. Bolt	-	-		K132A(2)	_
Do. Washer (B32, B34)	_	27-8560(2)	27-8560(2)	-	
Do. Washer (spring)		K197(2)	K197(2)	K197(2)	

### REAR MUDGUARD and FITTINGS.



number per set, e.g., (2), 2 per set.	masgaara a	ind Treesings		shown one part	constitutes a set.
DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Mudguard Backstav Bridge Bracket Bolt	_	_		EB242(2)	_
Washer (fibre) Mudguard Backstay Bridge Bracket Nut		M263(2)	M263(2)	EB113(2)	_
D 111-1-1-1-1		11200(2)	. 11200(2)	27-8560(2)	
Rear Mudguard Chainstav Bridge Clip	= -			24-7385	
Rear Mudguard Chainstay Clip Bolt				K132A(2)	
Do. Washer (plain)				27-8560(2)	
Do. Washer (spring)				K197(2)	
D. N.4				EB113(2).	
Rear Number Plate	29-6885			66-6875	29-6885
Do. (B31, B33)		29-6885	29-6885		
Do. (B32, B34)	_	65-6854	65-6854		
Rear Number Plate Bolt (top)	15-7161(2)	15-7161(2)	15-7161(2)	K132A(2)	15-7161(2)
Do. Nut (top) (B31, B33)	_	M263(2)	M263(2)		-
Rear Number Plate Bolt (bottom)	EB112	1-5945	1-5945	24-225	1-5945
Do. Nut	11263(3)	M263(3)	M263(3)	EB113(3)	M263(2)
Do. Washer (plain)	27-8560(2)	27-8560(2)	27-8560(2)		27-8560(2)
Do. Washer (plain)	-	B751A(4)	_ `		
Do. Washer (spring)	K197(3)	K197	K197(3)	K197(3)	K197(3)
Rear Number Plate Buffer (rubber)	15-7383	15-7383	15-7383	15-7383	15-7383
Lifting Handle and Mudguard Stay	29-6881			66-6947	67-6755
Do. (B31, B33)		65-6839	65-6839	-	_
Do. (B32, B34)		65-6852/3	65-6852/3		_
Lifting Handle Top Bolt	EB112(2)	-	15-7161(2)	M413(2)	M447A(2)
Do. (B31 only)		B751(2)	_		
Do. (B32 only)	_	15-7161(2)	_	_	

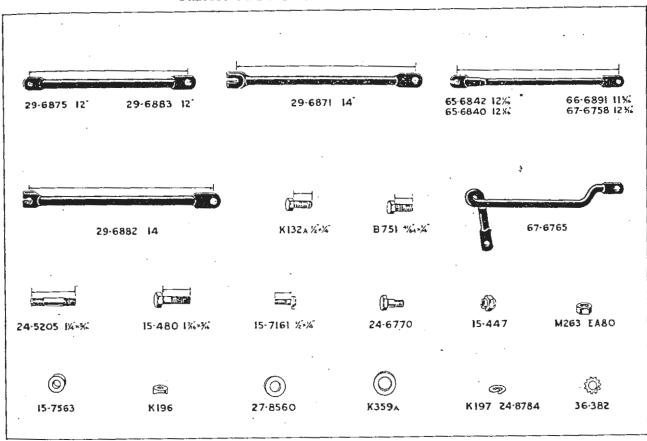
#### REAR MUDGUARD and FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.  Rear					gures in brackets are part constitutes a set.	
DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic For	
Lifting Handle Top Bolt Nut	M263(2)	M263(2)	M263(2)	EA80(2)	EA80(2)	
Do. Washer	K196(2)	B751a(2)	1. 31200(2)	K359a(2)	EAGI(2)	
Lifting Handle Top Bolt Washer (spring)	15197(2)	137374(2)		24-8784(2)	24 -8784(2)	
Do. (B32, B34)	-	K197(2)	K197(2)	21-0701(2)	24 30704(2)	
Lifting Handle		1007(2)	:		67-6765	
Do. Bolt	-			<u> </u>	24-6770	
Do. Nut		_	_		EASO	
Do. Washer (plain)		_		-	M550A	
Do. Washer (plain) (B32, B34)	-	27-8560(2)	27-8560(2)			
Do. Washer (shakeproof)					36-382	
Lifting Handle Bottom Stud (left-hand) .	_	_	_	24-5205		
Do. Nut		_		EAS0		
Do. Washer		_	_	F21(2)		
Rear Mudguard Lifting Stay Bolt (right-hand	) –			15-480		
Do. Nut	1 _			EAS0		
Rear Mudguard Lifting Stay Packing Piece		_	_	15-7563(2)		
Rear Mudguard Bottom Stay, complete		_		66-6891(2)	67-6758(2)	
Do. (left-hand)	29-6882	65-6842	65-6842	_		
Do. (right-hand)	29-6871	65-6840	65-6840		-	
Bottom Stay Bolt	K132A(2)	K132A(2)	K132A(2)	B751(2)	13751(2)	
Do. Nut	15-447(2)	15-447(2)	15-447(2)	15-447(2)	15-447(2)	
Front Stay (right-hand)	29-6875	1			, ,	
Do. (left-hand)	29-6883					
Front Stay Bolt	15-7161(2)	Used when p	illion seat is fit	ted.		
Do. Nut	M263(2)					
Do. Washer (spring)	K197(2)	j .				

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

## REAR MUDGUARD and FITTINGS.



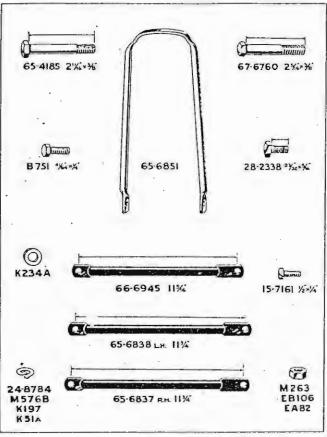
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## Rear Mudguard and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Rear Mudguard Upright Stay	-			66-6945(2)	—
Do. (B32, B34)	-	65-6851/3	65-6851/3	·	_
Do. (left-hand) (B31, B33)		65-6838	65-6838		_
Do. (right-hand) (B31, B33)	-	65-6837	65-6837		
Do. Stay Bolt (B31, B33)		B751(2)	B751(2)		
Do. Stay Bolt (B32, B34)	-	15-7161/3(2)	15-7161/3(2)		
Rear Mudguard Stay Bolt		_	_	K132A(2)	_
Do. Washer	_		. —	27-8560(2)	
Do. Washer (B31, B33)		B751A(2)	B751A(2)	K234A(2)	-
Do. (B32, B34)	-	27-8560(2)	27-8560(2)	_	
Do. Washer (spring)		-		K197(2)	K51A(2)
Do. Washer (spring) (B32, B34)	_	K197(2)	K197(2)	_	_
Rear Mudguard Upright Stay Nut	1 -	M263(2)	M263(2) .	M263(2)	EB106(2)
Stay Fixing Stud Spring Washer (chainstay end).	_	М576в(2)	M576a(2)	_	-
Do. Nut (B31, B33)		EB106(2)	EB106(2)	;I	~
Do. Nut (B32, B34)		EB106/1(2)	EB106/1(2)	_	_
Mudguard and Chainstay Bridge Fixing Bolt.	-	.—		-	28-2338(2)
Do. Washer (spring)			_		24-8784(2)
Mudguard Fixing Bolt (offside)	_		-	- '	67-6760
Do. (nearside)	_		-		65-4185
Do. Nut		_			EA82(2)
Do. Washer (spring)	-		-	-	K51A(2)

### REAR MUDGUARDS and FITTINGS.



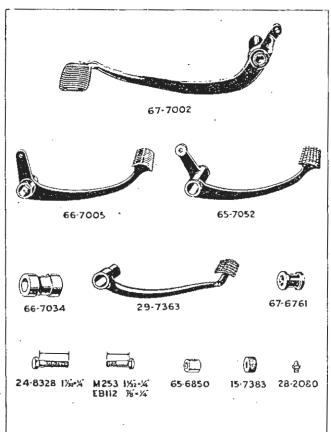
STANDARD BOLTS ("A"-Shank Length)

3'16"	"A"	1/4"	"A"
EB379 EB673 K56 M168a 24-7065 1-4606	13:22 " " 13:25	B751 EA62 EA76 EB72 EB112 K132 K132A K231A M204 M253 M284 M588 15-7161 24-225	4 - 11 - 12 - 14 - 14 - 14 - 14 - 14 - 1
5,16"	"A"	3/8"	"A"
EB68a EB70 M413 M447a 1-5069 15-480 15-1355 15-7354 27-6311 28-2338	1 15" 2" 44" 14" 15" 1 1 5" 1 2" 23" 232"	EB75a 65—4185	2 11 "

NOTE.—Figures in brackets denote REAR BRAKE CONTROL & FOOTRESTS When no figures in brackets are number per set, e.g., (2), 2 per set. REAR BRAKE CONTROL & FOOTRESTS When no figures in brackets are number per set, e.g., (2), 2 per set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork -B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Bottom Bracket Chainstay Bridge Screw (B31, B33).	_	EB112	EB112		-
Do. (B32, B34)	-	24-8328	24-8328		-
Bottom Bracket Chainstay Bridge Washer (spring) (B31, B33).	-	K197	K197	-	_
Do. Nut (B31, B33)		M263(2)	M263(2)	-	
Rear Mudguard Distance Collar (B32, B34)	-	65-6850	65-6850	-	
Rear Mudguard Distance Collar	-	_			67-6761(2)
Do. Nut (B32, B34)	-	M263	M263		-
Do. Washer (spring) (B32, B34)	_	K197	K197 .		-
Do. Washer (plain) (B32, B34)	_	27-8560	27-8560	_	-
Voltage Control Support Bolt	M253(2)	M253(2)	· M253(2)	M253(2)	M253(2)
Do. Washer (plain)	B751A(4)	-		B751A(4)	B751A(4) .
Do. Washer (plain) (B31, B33)		B751A(6)			_
Do. Washer (plain) (B32, B34)	. —	B751a(4)	B751A(4)		_
Do. do. (plain) (B32, B34)	- :	27-8560(6)	27-8560(6)	<u> </u>	_
Do. do	27-8560(6)	-	- '	27-8560(6)	27-8560(3)
Do. Washer (spring)		K197(2)	K197(2)	_	_
Do. Washer (rubber)	15-7383(2)	15-7383	15-7383	15-7383(2)	15-7383(2)
Do. (B32, B34)	_	15-7383(2)	15-7383(2)	_	-
Do. Nut	31263(4)	3(263(4)	M263(4)	M263(4)	M263(4)
Do. Locknut	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)
Rear Brake Pedal	29-7363	65-7052	65-7052	667005	67-7002
Do. Bush			_	66-7034	-
Do. Grease Nipple (straight type)	-		_	28-2080	_

## REAR BRAKE CONTROL & FOOTRESTS.



#### ELECTRICAL EQUIPMENT

#### J. Lucas Itd., Great King Street, Birmingham.

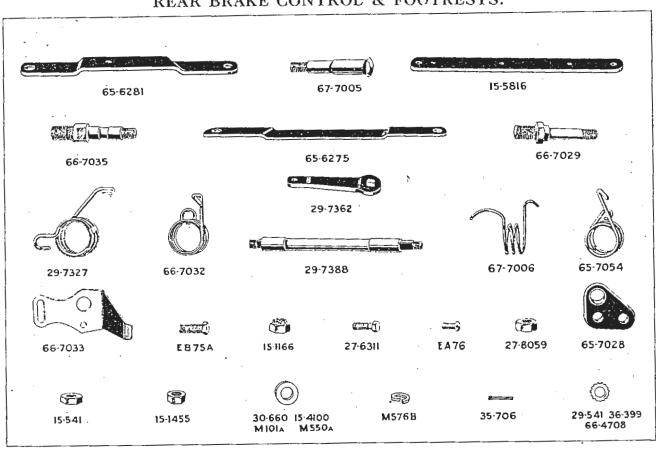
Descript'n.	Telescopic Fork. C10-C11.		В33-Б34.	M20-M21 M33.	A7.
Magdyno Unit	_	045105	045105	045105	
Magneto	_	K.N.R.I.			045081
Dynamo	200424	order only	order only		200424
Dynamo	200724			_	200424
Distribu-	40079a	-	_	_	. –
Coil	403022	<del></del>	_		<u> </u>
Voltage Control	3301SA	3301SA	33018A	33018A	33018A
Headlamp	055468a	055465в	055463в	055531A	055464в
Tail Lamp	052307	052307	052307	526082	052307
Battery	4080050	4080050	4080050	4080050	4080059
Electric Horn	069239	069380	C69380	069380	069239
Horn Push	762007	<b>7</b> 62007	762007	762007	762007
				·	

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.	Rear	Brake	Control	and	Footrests—continued.	
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When no figures in brackets are shown one part constitutes a set.

	DESCRIPTION			Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Rear B	rake Pedal Return Spi	ring		29-7327	65-7054	657054	66-7032	67–7006
Do.	Spring Bolt				27-6311	27-6311	EA76	
Do.	Washer (plain)	• • •			M550a	M550A		_
Do.	Washer (shakeproof)				-	_	29-541	_
Do.	Nut	***		-	_	<u> </u>	К234в	
Rear B	rake Pedal Stop Plate	***			_	_	66-7033	
Do.	Washer			_			EB76A	
Rear B	rake Pedal Shaft			29-7388	66-7035	66-7035	66-7029	67-7005
Do.	Nut			27-8059(2)	15-541	15-541	15-541	EAS2
Do.	Locknut					_	15-1455	
Do.	Washer			M101A(2)	30-660	30-660	30-660	
Do.	Washer (thin)	***			_		15-4100	
Do.	Washer (shakeproof)				66-4708	66-4708	66-4708	36-399
Rear B	rake Operating Lever			29-7362	_	_		
	rake Anchor Strap				_	<u>·</u>	15-5816	
Do.	(B31, B33)			_	65-6275	65-6275		-
Do.	(B32, B34)			_	65-6281	65-6281	-	_
Do.	Bolt	***			EB75A	EB75A		
Do.	· Nut (B31, B33)				EA82	EAS2	_	
Do.	Nut				EA82/1	EAS2/1	_	
Do.	Nut (slotted)				15-1166	15-1166		
Do.	Washer (spring)		***	-	М576в	М576в		_
Do.	Washer (plain)		***		E28	E28		_
Do.	Split Pin		***		35-706	35-706		
Rear B	rake Anchor Strap Bra	cket			65-7028	65-7028	_	_

## REAR BRAKE CONTROL & FOOTRESTS.

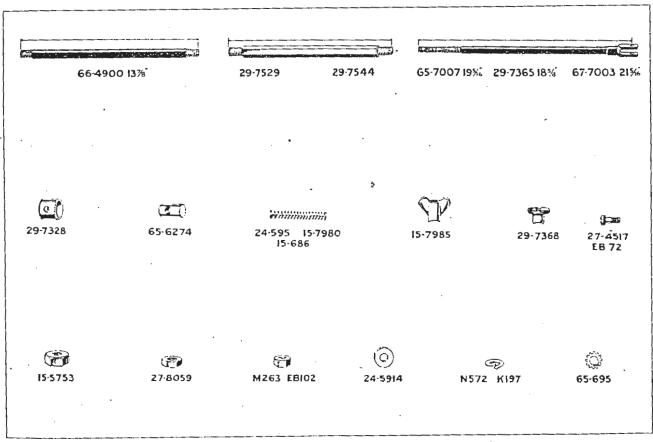


NOTE.—Figures in brackets deuote number per set, e.g., (2), 2 per set.

Rear Brake Control and Footrests-continued. When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Rear Brake Rod, with toggle end Do. (C11 de luxe) Toggle End Screw Do. Nut Do. Washer (spring) Rear Brake Adjusting Nut Rear Brake Rod Toggle Bush Rear Brake Rod Spring Rear Brake Rod Nut Do. Flynut Rear Brake Lever Swivel Block	29-7365/3 EB72 EB102 	29-7365/3 EB72 EB102 	29-7365/3 EB72 EB102 	65-7007/7  27-4517  EB102  K197  15-7980  M263 15-7985	67-7003/3 27-4517 EB102 29-7368 15-686 M263 
FOOTRESTS.		66–4900	66-4900	66–4900	•
Do. (right-hand)	00 ==00	00-4500			_
Do. (left-hand)		_			
Footrest Rod Washer (spring)	N572(4)	_	-		_
Do. Washer (plain)		24-5914(2)	24-5914(2)	24-5914(2)	
Do. Washer (shakeproof)	-	65-695(2)	****	65-695(2)	
Footrest Rod Nut	278059(4)	15-5753(2)	15-5753(2)	15-5753(2)	

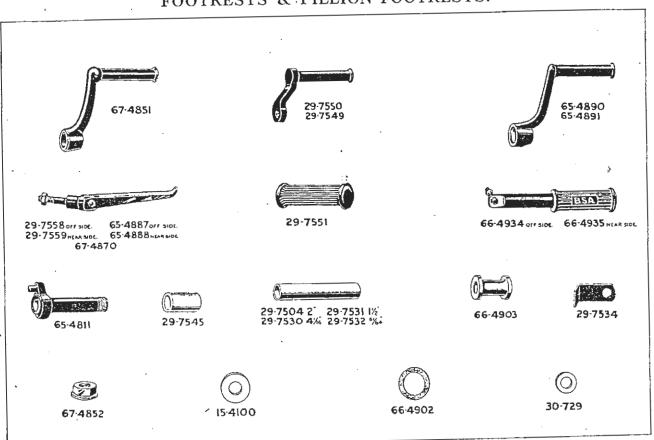
### REAR BRAKE CONTROL & FOOTRESTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set. FOOTRESTS & PILLION FOOTRESTS When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
	-				
Footrest Distance Tube	_· ·	65-4811(2)	65-4811(2)	65-4811(2)	-
Do. (right-hand)	29-7530	_	·		
Do. (left-hand) Engine Plate	29-7504	_	_		-
Do: (left-hand) (front chaincase)	29-7531	-	-		-
Do. (left-hand) (chaincase and engine plate).	29-7545		-	-	
Do. (left-hand)	29-7532		'		_
Front Chaincase Sealing Washer	30-729				_
Ро	15-4100	_	_		
Chaincase Distance Sleeve	66-4903	66-4903(2)	66-4903(2)	66-4903(2)	
Footrest Washer (cork)	66-4902(2)	66-4902(2)	66-4902(2)	66-4902(2)	
Footrest Brake Rod Pedal Stop Plate	29-7534	_		-	
Footrest Bracket			-	-	67-4851(2)
Do. (offside)	29-7549	65-4890	65-4890	65-4890	_
Do. (nearside)	29-7550	65-4891	65-4891	65-4890	· —
Footrest Bracket Nut complete					67-485 1(2)
Footrest Bracket Rubber	29-7551(2)	29-7551(2)	29-7551(2)	29-7551(2)	29-7551(2)
PILLION FOOTRESTS.					
Pillion Footrest Assembly (offside)	29-7558	65-4887	65-4887	66-4934	
Des (neaid-)	29-7559	65-4888	65-4888	66-4935	
Pillion Footrest assembled	29-7009	. —	-		67-4870(2)

# FOOTRESTS & PILLION FOOTRESTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# PILLION FOOTRESTS.

When no figures in brackets are shown one part constitutes a set.

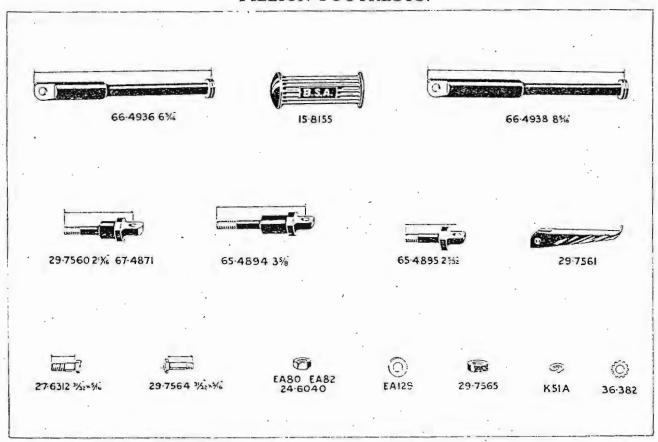
number per set, e.g., (2), 2 per set.	LIPPION 1	FOOTRES	13.	shown one part constitutes a set.		
DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork	
Pillion Footrest, with stiffening piece	29-7561(2)	29-7561(2)		-	29-7561(2)	
Pillion Footrest Swivel Bolt	29-7564(2)	29-7564(2)	29-7564(2)		29-7564(2)	
Do. Nut	24-6040(2)	24-6040(2)	24-6040(2)		24-6040(2)	
Do. Washer (shakeproof)	36-382(2)	36-382(2)	36-382(2)	-	36-382(2)	
Pillion Footrest Anchor Bolt (offside)	29-7560	65-1894	65-4894		67-4871	
Do. (nearside)	65-4895	65-1895	65-4895		67-4871	
Pillion Footrest Anchor Bolt Distance Piece	29-7565		_		-	
Do. Washer (plain)	EA129	·	-			
Do. Washer (spring)	K51A(2)	K51A(2)	K51A(2)	and the same of th	K51A(2)	
Do. Nut	EAS2(2)	EA82(2)	EA82(2)		EAS2(2)	
Pillion Footrest Spindle (left-hand)	-	-		66-4936		
Do. (right-hand)	-			66-4938		
Footrest Spindle Bolt	-			27-6312(2)		
Do. Nut	-			EAS0(2)	-	
Pillion Footrest Spindle Rubber	-	-		15-\$155(2)		

#### EQUIPMENT.

### AIR CLEANERS FOR 1948 MOTOR CYCLES.

Model.	Cleaner.	Adaptor.	Elbow.	Screw.	Washer.
C10	29-9290	29-9291			
C11	29-9290	29-9291		-	
B31	65-9196	65-1212	65-9198	M253	29-541
B32	65-9196	65-1212	65-9198	M253	29-541
В33	65-9196	65-1237	65-9198	M253	29-541
B34	65-9196	65-1237	65-9198	M253	29-541
M20	65-9195	65-1210		-	
M21	65-9195	65-1210			
M33	65-9196	65-1237	65-9198	M253	29-541

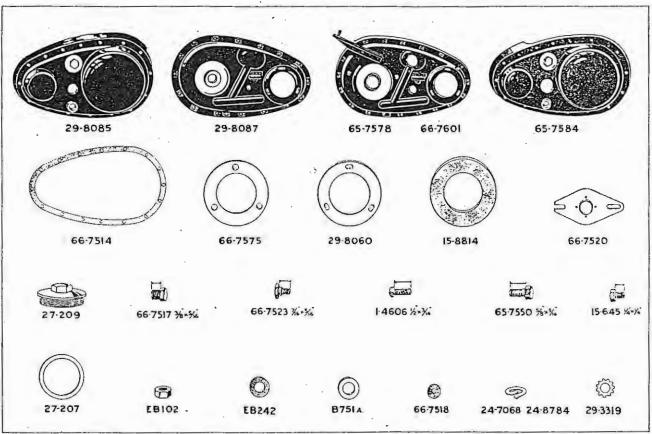
### PILLION FOOTRESTS.



NOTE.—Figures in brackets denote CHAINCASE, CHAINGUARD & FITTINGS When no figures in brackets are number per set, e.g., (2), 2 per set. CHAINCASE, CHAINGUARD

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork .B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Chaincase (front), with fixed fittings	29-8085	65-7584	65-7584	65-7584	
Chaincase Inspection Cap	27-209	27-209	27-209	27-209	_
Do. Washer	27-207	27-207	27-207	27-207	-
Chaincase Securing Bolt	65-7550(3)	65-7550(3)	65-7550(3)	65-7550(3)	
Do. Washer (spring)	24-8784(3)	24-8784(3)	24-8784(3)	24-8784(3)	
Chaincase Rear with fixed fittings and sliding plate.	29-8087	65-7578	65-7578	66-7601	
Chaincase Sliding Plate complete	-	66-7520	66-7520	66-7520	_
Chaincase Sliding Plate Bolt		66-7523(2)	66-7523(2)	66-7523(2)	,
Do. Nut	· -	EB102(2)	EB102(2)	EB102(2)	
Do. Washer (plain)	_	B751A(2)	B751A(2)	B751A(2)	
Do. Washer (fibre)		66-7518(2)	66-7518(2)	66-7518(2)	
Front and Rear Chaincase Fixing Screw .	1-4606(16)	1-4606(16)	1-4606(16)	1-4606(16)	-
Do. Washer (spring)	24-7068(16)	- '	-		
Do. Washer (shakeproof)		29-3319(16)	29-3319(16)	29-3319(16)	
Front Chaincase Joint Washer (cork)	66-7514	66-7514	66-7514	66-7514	
Rear Chaincase Washer (felt)	-	15-8814	15-8814	15-8814	_
Crankcase and Chaincase Joint Washer	66-7575	66-7575	66-7575	66-7575	
Chaincase Oil Level Plug	66-7517	66-7517	66-7517	66-7517	
Do. Washer (fibre)	EB242	EB242	EB242	EB242	
Chaincase Oil Drain Plug	15-645	15-645	15-645	15-645	
Do. Washer (fibre)	.66-7518	66-7518	66-7518	66-7518	
Chaincase Stiffening Washer	29-8060	29-8060	29-8060	_	

# CHAINCASE, CHAINGUARD AND FITTINGS.

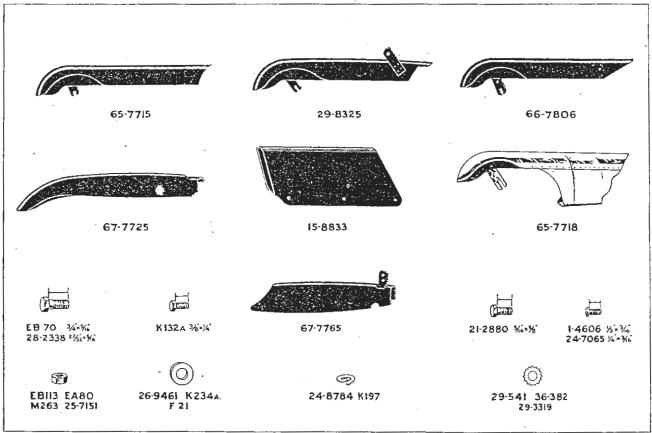


NOTE, -- Figures in brackets denote number per set, e.g., (2), 2 per set.

Chaincase, Chainguard and Fittings-continued. When no figures in brackets are shown one part constitutes a set.

	DESCRIPTION.		Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork A7.
CHAIN	IGUARD,						
Chaingu	ard with fixed fittings	(top)	29-8325			66-7806	67-7725
· Do.	(B31, B33)		-	65-7715	65-7715		
Do.	(B32, B34)			65-7718/3	65-7718/3	_	'
Chaingu	ard Strap Bolt		EB70		'	28-2338	_
Do.	(B32, B34)	•••		24-7065	24-7065		
Do.	Nut		EA80	м263	M263	EBI13	
Do.	Washer (shakeproof)		36-382	-	-	29-541	
Do.	(B32, B34)			29-3319	29-3319		
Do.	Washer (plain)		-	K234A	K234A		-
Top Cha	ainguard and Crankcase (front).	Fixing Bolt	-	-	<u>-</u>	-	21-2880
Do.	Washer (spring)	•••	- '	_			24-8784
Top Ch	ainguard Fixing Bolt (1	rear)	-				IC132A
Do.	Washer (plain)		-	'			F21
Do.	¿ Tasher (spring)		-		_		K197
Bottom	Chainguard		-	-	-	15-8833	• 67–7765
Bottom	Chainguard Screw		_		_	1-4606(3)	
Do.	Washer (shakeproof)		-		_	29-3319(3)	
Do.	Washer (plain)		-	-	-	26-9461(3)	
Do.	Locknut		-			25-7151(3)	

### CHAINCASE, CHAINGUARD AND FITTINGS.



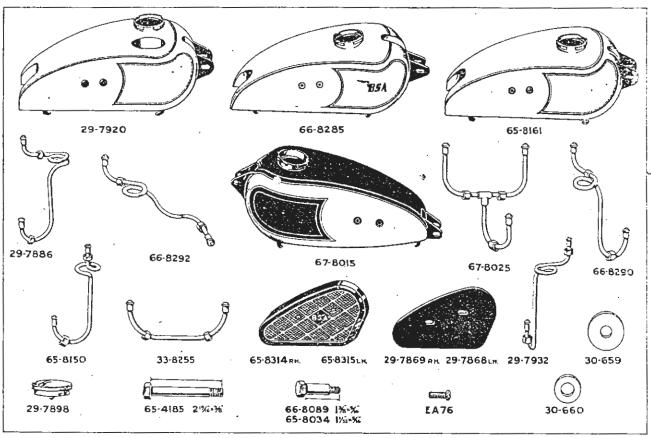
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# TANK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

number per set, e.g., (2), 2 per set.			1111111 11111		shown one part constitutes a set.		
DESCRIPTIO	ON.		Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Petrol Tank (special order	only) (	B32-34)	_	65~S354	65-8354		_
m			29-7920/13		-	-	
Do. (C11 de luxe) .	:	,	29-7920/14	-	-		_
To the man			-	65-8161/13	65-8161/13		
Do. (B32-B34) .			-	65-8161/15	65-8161/12		-
Do. (M20-M21)			_			66-8285/16	_
Do. (M33)			-			66-8285/13	
Do			_	-	_	•	67-8015/17
Petrol Pipe complete with	nuts .		_	65-8150	65-8150	66-8292	67-8025
Do. (C10 only) .			29-7932	_	_	-	
Do. (C11 only) .			29-7886			-	
				-	-	66-8290	
Filler Cap (quick release ty	epe) .		29-7898	29-7898	29-7898	29-7898	29-7898
Knee Grip Rubber (right-ha	and) .		65-8314	65-8314	65-8314	65-8314	65-8314
Do. (left-hand) .			65-8315	65-8315	65-8315	65-8315	65-8315
Knee Grip Plate (right-han	d) .		29-7869	29-7869	29-7869	29-7869	29-7869
Do. (left-hand) .			29-7868	29-7868	29-7868	29-7868	29-7868
			EA76(4)	EA76(4)	EA76(4)	EA76(4)	EA76(4)
Tank Connecting Pipe, com	plete .		-		-	33-8255	
Tank Support Bolt (rear) .			65-8034(2)	65-8034(2)	65-8034(2)	66-8089(2)	65-4185
					66-8089(2)		
Do. Washer (plain) .			30-660(2)	30-660(2)	30-660(2)	30-659(2)	
Do. Washer (shakepro	oof) .		-	-	-	-	66-4707
Do Not			-		-		EA82

## TANK AND FITTINGS.



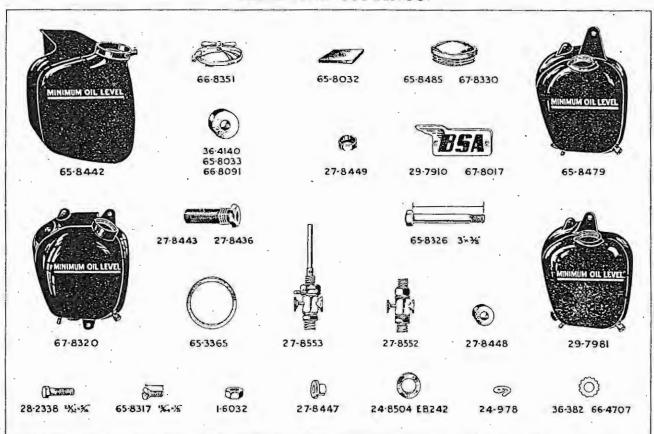
NOTE,—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Tank Support Bolt Rubber (top)	65-8032(2)	65-8032(2)	65-8032(2)	66-8091(2)	
Do. (B33 only) (rear)			36-4140(2)		
Do. (bottom)	65-8033(2)	66-8091(2)	66-8091(2)	36-4140(2)	
Tank Support Bolt (front)	65-8326	65-8326	65-8326	28-2338(2)	65-8326
Do. Nut	EAS2	EB106	EB106		EA82
Do. Washer (shakeproof)	66-4707	66-4707	66-4707	36-382(2)	66-4707
Petrol Tank Support Bolt Sleeve		-		27-8447(2)	_
Tank Support Rubber (front)		_	-	27-8448(2)	
Tank Buffer Cup (rubber)	-	_		27-8449(2)	-
Petrol Tank Coil Stud Washer (spring)	24-978(2)	-		-	
Do. Nut	1-6032(2)	-			-
Petrol Tank Badge (left-hand and right- hand).	29-7910(2)	29-7910(2)	29-7910(2)	29-7910(2)	67-8017(2)
Do. Screw	65-8317(4)	65-8317(4)	65-8317(4)	65-8317(4)	65-8317(4)
Petrol Tap	27-8552	27-8553	27-8553	27-8553	27-8552(2)
Do. Washer (fibre:	EB242(2)	EB242	EB242	EB242	EB242(2)
Petrol Filter	27-8436	27-8443	27-\$443	27-8443	27-8436(2)
Do. Washer (fibre)	24-8504	24-8504	24-8504	24-8504	24-8504(2)
OIL TANK AND FITTINGS.					
Oil Tank, with fixed fittings	29-7981	65-8479	65-8479	65-8442	67-8320
Oil Tank Filler Cap	65-8485	65-8485	65-8485	66-\$351	67-8330
Do. Washer	65-3365	65-3365	65-3365		65-3365

### TANK AND FITTINGS.



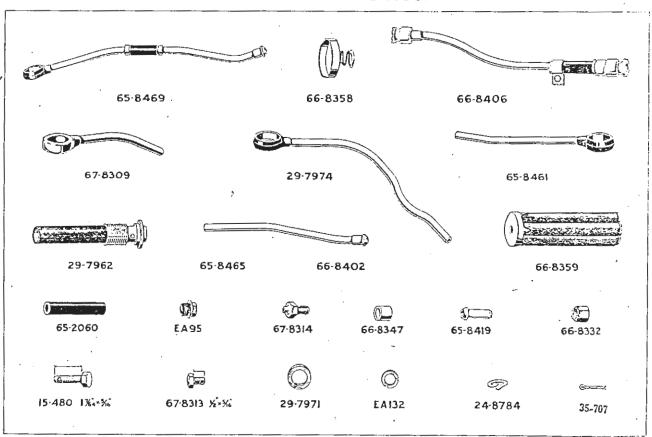
NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## Tank and Fittings-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.		Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork A7.
Oil Tank Filler Cap Split Pin		_	_	35-707	
Oil Tank Fixing and Seat Tube Greaser	-	-			67-8314
Do. Washer (spring)	-		-		24-8784(4)
Oil Tank Drain Plug	EA95	EA95	EA95	EA95	EA95
Do. , Washer	EA132	EA132	EA132	EA132	EA132
Oil Tank Filter, complete	29-7962	29-7962	29-7962		29-7962
Filter Top Cap, with spring			-	66-8358	_
Filter Element, with bottom cap	-	-	- 1	66-8359	_
Oil Tank and Air Cleaner Fixing Screw	_	-			67-8313(3)
Oil Tank Bolt	<b>&gt;_</b>			15-480(3)	_
Do. Distance Collar				66-8347(3)	
Do. Washer (spring)		. —		24-8784(3)	
Oil Feed Pipe, complete	_	65-8469	65-8469	-	67-8309
Oil Feed and Return Pipe Assembly		-	-	66-8406(2)	
Oil Supply Pipe Assembly (M33 only)		_	-	66-8406	_
Oil Supply Pipe, complete (M33 only)	-		_	66-8402	
Oil Feed Pipe Union Washer (fibre)	29-7971(2)	29-7971(2)	29-7971(2)	-	29-7971(2)
Oil Feed Pipe, with union	29-7974	65-8461	65-8461	_	
Oil Feed and Scavenge Pipe, with nipple	_	65-8465(2)	65-8465(2)	66-8402(2)	
Oil Scavenge Pipe Assembly, complete	_	65-8475	65-8475	-	
Oil Pipe Connection (rubber)	65-2060(2)	65-2060(2)	65-2060(2)	65-2060(2)	66-2060(2)
Oil Pipe Nipple			_	65-8419(2)	
Do. (M33 only)		_		65-8419	
Oil Pipe Nipple Nut	66-8332(2)	66-8332(2)	66-8332(2)	66-8332(4)	-
Do. (M33 only)	-			66-8332(3)	-

## TANK AND FITTINGS.

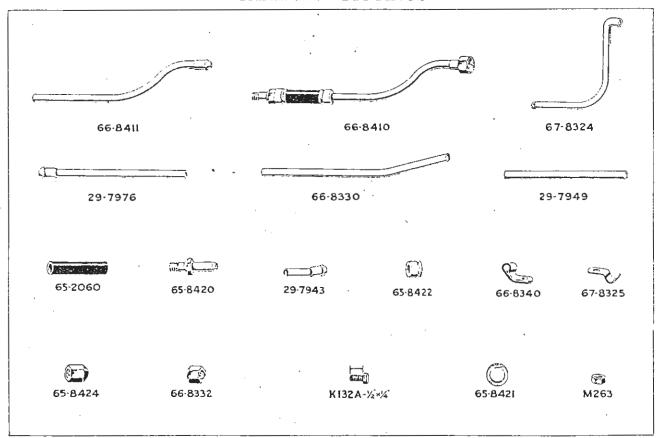


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.	Tank and Fit	tings—continu	When no figures in brackets are shown one part constitutes a set.		
DESCRIPTION.	Telescopic Fork	Telcscopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Oil Return Pipe, assembled (M33 only)			1	66-8410	
Oil Return Pipe, complete (M33 only)				66-8411	
Oil Return Pipe, with nipple	29-7976			00-0411	,
Oil Return Pipe Nut	66-8332				
Oil Return Pipe Connection		65-8420	65-8420		65-8420
Do. Nut		65-8424	65-8424		65-8424
Do. Washer (fibre)	mary and	65-8421	65-8421		65-8421
Crankcase Oil Pipe, with nipple	29-7943(2)	_			
Oil Pipe Ferrule	65-8422(4)	65-8422(6)	65-8422(6)	65-8422(4)	65-8422(4)
Oil Tank Breather Pipe Extension	29-7949	66-8330	66-8330	66-8330	67-8324
Do. Clip	66-8340	66-8340	66-8340	66-8340	67-8325
Do. Bolt	K132A		_	K132A	_
Do. Nut	M263		_	M263	
Do. Breather Pipe Connection (rubber)	65-2060		65-2060	65-2060	65-2060
Do. Ferrule	65-8422(2)	_		65-8422(2)	65-8422(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Every owner of a B.S.A. Motor Cycle is strongly advised to buy only genuine B.S.A. Spare Parts when replacements become necessary.

### TANK AND FITTINGS.

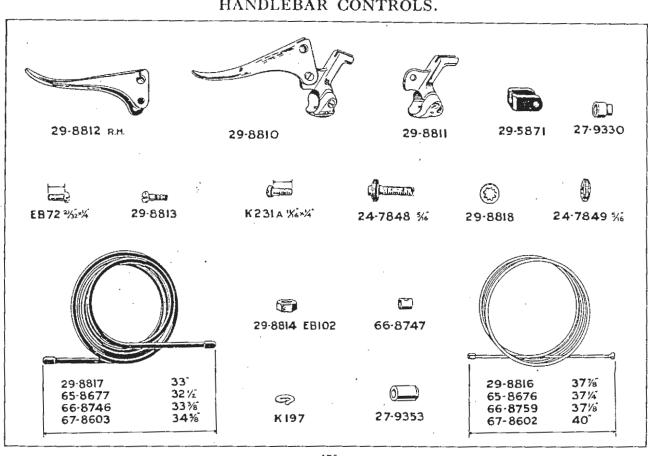


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## HANDLEBAR CONTROLS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
FRONT BRAKE CONTROL.					
Front Brake Control complete, less cable and Cover,	29-8810	29-8810	29-8810	29-8810	29-8810
Front Brake Control Body	29-8811	29-8811	29-8811	29-8811	29-8811
Centre Body Screw	K231A	K231A	K231A	K231A	K231A
Control Lever	29-8812	29-8812	29-8812	29-8812	29-8812
Control Lever Screw	29-8813	29-8813	29-8\$13	29-8813	29-8813
Contr'l Lever Locking Washer	29-8818	29-8818	29-8818	29-8818	29-8818
Control Lever Nut	29-8814	29-8814	29-8814	29-8814	29-8814
Front Brake Cable and Cover complete	29-8815	65-8675	65-8675	66-8738	67-8601
Front Brake Cable	29-8816	65-8676	65-8676	66-8759	67-8602
Do. Cable Cover	29-8817	65-8677	65-\$677	66-8746	67-8603
Cable Cover Cap	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
Front Brake Cable Nipple (control end) .	66-8747	66-8747	66-8747	66-8747	66-8747
Cable Nipple (bottom)	27-9330	27-9330	27-9330	27-9330	27-9330
Cable Toggle End	29-5871	29-5871	29-5871	29-5871	29-5871
Do. Screw	EB72	EB72	EB72	EB72	EB72
Do. Nut	EB102	EB102	EB102	EB102	EB102
Do. Washer (spring)	K197	K197	K197	K197	K197
Front Brake Cable Adjusting Screw com- plete.	24-7848	24-7848	24-7848	24-7848	24-7848
Do. Locknut	24-7849	24-7849	247849	24-7849	24-7849

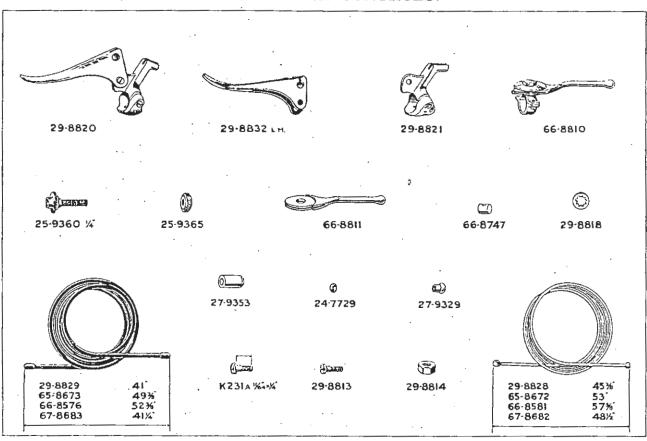


NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
CLUTCH CONTROL.					
Clutch Control complete, less cable and cover.	29-8820	29-8820	29-8820	29-8820	29 8820
Clutch Control Body	29-8821	29-8821	29-8821	29-8821	29-8821
Do. Screw	K231A	K231A	K231A	K231A	K231A
Clutch Control Lever	29-8832	29-8832	29-8832	29-8832	29-8832
Control Lever Screw	29-8813	29-8813	29-8813	29-8813	29-8813
Lever Locking Washer	29-8818	29-8818	29-8818	29-8818	29-8818
Do. Nut	29-8814	29-SS14	29-\$814	29-8814	29-8814
Clutch Cable and Cover complete	29-8827	65-8671	65-8671	66-8580	67-8681
Cable only	29-8828	65-8672	65-8672	66-8581	67-8682
Cover only	29-8829	65-8673	65-\$673	66-8576	67-8683
Cover Cap	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
Clutch Cable Nipple (control end)	66-8747	66-8747	66-8747	. 66-8747	66-8747
Do. (bottom)	27-9329	27-9329	27-9329	27-9329	24-7729
Clutch Cable Adjusting Screw complete	25-9360	25-9360	25-9360	25-9360	25-9360
Do. Locknut	25-9365	25-9365	25-9365	25-9365	25-9365
IGNITION CONTROL.					
Ignition Control complete, less cable and cover.	-	66-8810	668810	-	
Ignition Control Lever	-	66-8811	66-8811		_

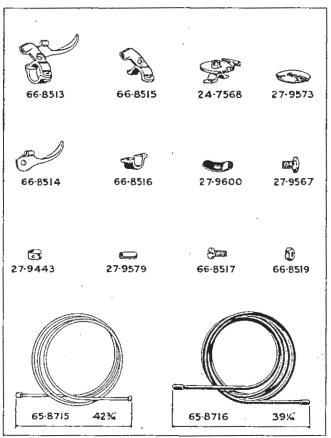


NOTE.—Figures in brackets denote number per set,  $\epsilon g_*$ , (2), 2 per set.

#### Handlebar Controls-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Lever Body	_	24-7568	24-7568	· _ ,	. –
Centre Body Cap Screw	_	27-9567	27-9567	_	. —
Control Body Cap	<u> </u>	27-9573	27-9573		-
Control Spring Washer	_	27-9600	27-9600		-
Control Lever Clamp	_	66-8516	66-8516		_
Do. Screw	-	66-8517(2)	66-8517(2)		<u>'</u>
Ignition Control Cable and Cover complete	_	65-8714	65-8714	65-8714	_
Cable only	_	65-8715	65-8715	65-8715	
Cover only ·	_	65-8716	65-8716	65-8716	inner .
Cable Cover Cap	_	27-9579(2)	27-9579(2)	27-9579(2)	Austrian
Cable Nipple (control end)	-	27-9443	27-9443	27-9443	-
EXHAUST LIFTER.					
Exhaust control complete, less cable and cover.	-	66–8513	66-8513	_	_
Exhaust Control Body	_	66-8515	66-8515	— ·	_
Exhaust Lever only	_	66-9514	66-8514	_	-
Exhaust Lever Clamp		66-8516	66-8516	_	_
Do. Screw		66-8517(2)	66-8517(2)	_	-
Exhaust Control Lever Screw	_	66-8517	66-8517		
Do. Nut	-	66-8519	66-8519		—
Exhaust Lifter Cable and Cover complete		65-8795	65-8795	_	
Do. (M20-M21)	_	_	-	66-8524	
Do. (M33)	_	_		66-8527	





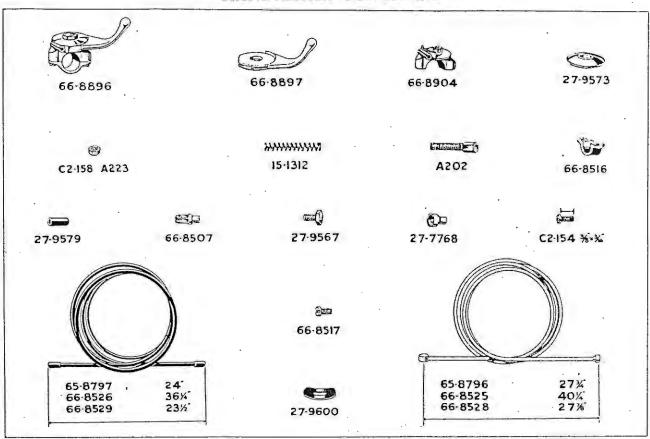
There's over 70 years reputation for Quality behind the B.S.A. trade marks which are your safeguard.

number					
	 -	-	_	_	 

#### Mandlebar Controls-continued.

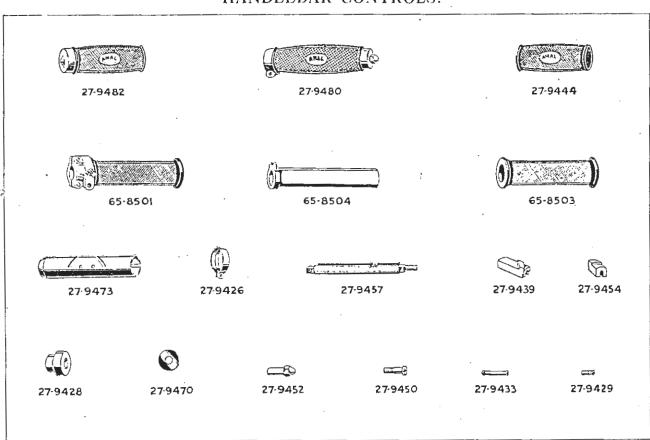
When no figures in brackets are shown one part constitutes a set

number per set, e.g., (2), 2 per set.	Tandicoar Go	inti ois—contin		shown one part	constitutes a set
DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Forl
Exhaust Lifter Cable (M20-M21)			• •	66-8525	
Do. (M33)	1			66-8528	
Exhaust Lifter Cable Cover (M20-M21)				66-8526	-
Do. (M33)	i			66-8529	
Exhaust Cable only		65-8796	65~8796	00-0023	
Exhaust Cable Cover		65-8797	65-8797		
Exhaust Cable Cap	1	27-9579(2)	27-9579(2)		-
Exhaust Cable Nipple		27-7768	07 7500		
Do. Toggle		66-8507	66-8507	66-8507	
Do. Screw		C2-154	C2-154	C2-154	
Do. Nut		C2-158	C2-158	C2-158	
Exhaust Lifter Cable Adjuster	1	A202	. A202	A202	_
The I relieved		A202	A223	A202	-
Do. Return Spring		15-1312	15-1312	15-1312	
AIR CONTROL.					
Air Control complete, less cable and cove	r -	66-8896	66-8896	66-8896	66-8896
Air Control Body		66-8904	66-8904	66-8904	66-8904
Air Control Lever		66-8897	66-8897	66-8897	66-8897
Air Lever Control Body Cap		27-9573	27-9573	27-9573	27-9573
Air Lever Spring Washer	1	27-9600	27-9600	27-9600	27-9600
Centre Body Cap Screw		27-9567	27-9567	27-9567	27-9567
Air Control Clamp		66-8516	66-8516	66-8516	66-8516
Do. Screw		66-8517(2)	66-8517(2)	66-8517(2)	66-8517



DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
THROTTLE TWIST GRIP when con- trols of lever type (not B.S.A. clamp on pattern) are fitted.			•		·
Throttle Twist Grip, less cable and cover	27-9480 =	)	_	-	_
Twist Grip Handlebar Clip	27-9426		_		_
Clip Screw	27-9450	_	_	_	_
Twist Grip End Plug	27-9428 5	_	-	_	
Twist Grip End Screw	27-9429 qu 27-9452 g	_		_	_
Twist Grip Locknut	27-9452	-	-		
Twist Grip Cantilever, with guide strip	27-9457	_	-		
Cantilever Pin	27-9433 €	-		-	-
Helix Tube and Strip	27-9473	_	_		_
Twist Grip Long Slide	27-9439 9		_		
Do. Short Slide	27-9454 0	_		- :	
Do. Rubber Grip	27-9444	-		_	
Do. Washer	27-9470	_		_	
Rubber Grip for left-hand bar	27-9482 芒	J —	-	_	-
THROTTLE TWIST GRIP CONTROL (quick action type).		1			
Throttle Twist Grip Control, less cable and cover.	*65-8501	65-8501	65-8501	65-8501	65-8501
Twist Grip Rubber Grip	*65-8503	65-8503	65-8503	65-8503	65-8503
Inner Sleeve and Rotor	*65-8504	65-8504	65-8504	65-8504	65-8504

<sup>\*</sup>Fitted to C10-C11 Models on and after Frame No. YC-412.



NOTE.—Figures in brackets denote number per set, c.g., (2), 2 per set.	Handlebar Co	ntrols—contin	ined.		in brackets are constitutes a set.
· DESCRIPTION.	Telescopic Fork	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Twist Grip Body (top half)	*65-8505	65-8505	65-8505	65-8505	65-8505
Do. (bottom half)	*65-8506	65-8506	65-8506	65-8506	65-8506
Friction Spring	*24-9569	24-9569	24-9569	24-9569	24-9569
Friction Screw	*24-9570	24-9570	24-9570	24-9570	24-9570
Do. Locknut	*24-9571	24-9571	24-9571	24-9571	24-9571
Cable Stop	*24-9572	24-9572	24-9572	24-9572	24-9572
Body Screw	*24-9573(2)	24-9573(2)	24-9573(2)	24-9573(2)	24-9573(2)
Rubber Grip, for left-hand bar	*65-8502	65-8502	65-8502	65-8502	65-8502
*Fitted to	C10 —C11 Models o	n and after Fr	ame No. YC-11	2. ·	
CARBURETTER CABLES AND CO	VERS.				
Air Control Cable and Cover, complete	.   -	65-8836	65-8836	66-8899	. 67-8555
Cable only	. –	65-8837	65-8837	27-9515	67-8556
Cable Cover	.   -	-	_	15-9583	67-8557
Cable Cover (long)	1	65-8838	65-8838		
Do. (short)		65-8839	65-8839	_	-
Cable Cover Cap		27-9579(4)	27-9579(4)	27-9579(2)	27-9579(2)
Air Cable Nipple (control end)	–	27-9143	27-9443	27-9443	27-9443
Do. (carburetter end)		27-9506	27-9506	27-9506	27-9506
Throttle Cable and Cover, complete	. 29-8760	65-8832	65-8832	66-8882	67-8521
(0) (1) (0.1)	20 0721	05 0000	05 0000	00 0000	07 0700

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

65-8833

65-8834

65-8835

27-9579(4)

65-8833

65-8834

65-8835

27-9579(4)

66-8880

24-9511

27-9579(2)

67-8522

67-8523

27-9579(2)

29-8761

29-8762

27-9579(2)

...

...

...

• • •

Throttle Cable

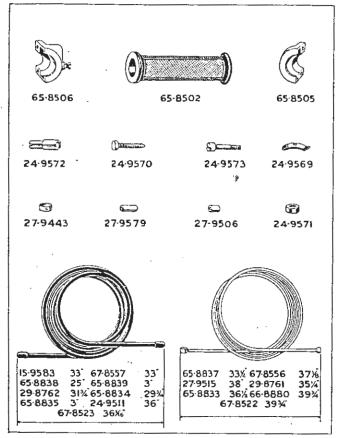
Cable Cover ... ...

Throttle Cable Cover (long)

Throttle Cable Cover Cap ...

Do. (short) ... ...

... ... ...



For the same reason that
you buy a

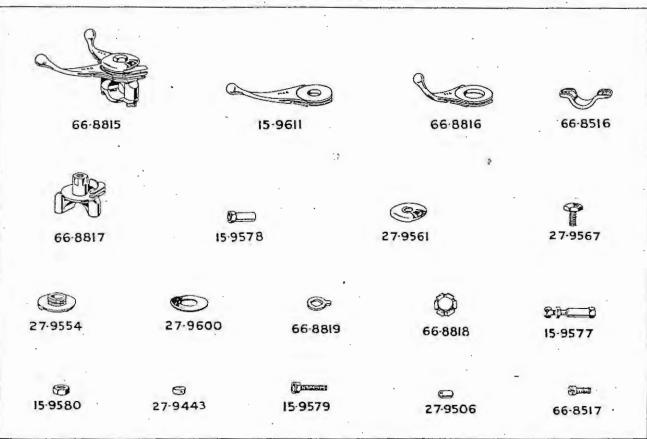
B.S.A. MOTOR CYCLE—
to get the greatest value—

ALWAYS

BUY GENUINE

B.S.A. SPARES

DESCRIP	TION.			Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic For.
Cable Nipple (control er	nd)			27-9443	279443	27-9443	27-9443	27-9443
Do. (carburetter en		***		27-9506	27-9506	27-9506	27-9506	27-9506
Air and Throttle Midwa					15-9577(2)	15-9577(2)		
Do. Body				-	15-9578(2)	15-9578(2)		_
Do. Body Screw				1 -	15-9579(2)	15-9579(2)	-	_
Do. Nut			•••		15-9580(2)	15-9580(2)	_	
COMBINED MAG. A	ND E	XHAU	ST C	ONTROL.				
Combined Mag. and Exh plete (less cable and e	aust Cor cover).	ntrol, o	com-	ONTROL.	· -	_	66-8815	_
Combined Mag. and Exh plete (less cable and c Control Lever (long)	aust Corcover).	ntrol, e	com-	ONTROL.		-	15-9611	- -
Combined Mag. and Exh plete (less cable and c Control Lever (long) Control Lever (short)	aust Corcover).	ntrol, o		ONTROL.	-	-	15-9611 66-8816	
Combined Mag. and Exh plete (less cable and control Lever (long) Control Lever (short) Control Body	aust Corcover).	ntrol, o	 	ONTROL.		-	15-9611 66-8816 66-8317	-
Combined Mag. and Exh plete (less cable and control Lever (long) Control Lever (short) Control Body Control Body Clamp	aust Corcover).	  	 	ONTROL.		- - - -	15-9611 66-8816 66-8817 66-8516	-
Combined Mag. and Exh plete (less cable and c Control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Screw	aust Corcover).	  		ONTROL.		-	15-9611 66-8816 66-8817 66-8516 66-8517(2)	
Combined Mag. and Exh plete (less cable and c Control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Screw Control Cap	aust Corcover).	  		ONTROL.		-	15-9611 66-8816 66-8817 66-8516 66-8517(2) 27-9561	
Combined Mag. and Exh plete (less cable and control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Serew Control Cap Control Bolt	aust Corcover).	  	 	ONTROL.		-	15-9611 66-8816 66-8817 66-8516 66-8517(2)	
Combined Mag. and Exh plete (less cable and of Control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Screw Control Cap Control Bolt Division Plate	aust Corcover).	  	 	ONTROL.		-	15-9611 66-8816 66-8817 66-8516 66-8517(2) 27-9561 27-9567	
Combined Mag. and Exh plete (less cable and control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Screw Control Cap Control Bolt Division Plate Adjusting Nut	aust Corcover).		  	ONTROL.	=	-	15-9611 66-8816 66-8817 66-8516 66-8517(2) 27-9561 27-9567 27-9554	
Combined Mag. and Exh plete (less cable and of Control Lever (long) Control Lever (short) Control Body Control Body Clamp Do. Screw Control Cap Control Bolt Division Plate	aust Corcover).	  	 	ONTROL.	=	-	15-9611 66-8816 66-8817 66-8516 66-8517(2) 27-9561 27-9567 27-9554 66-8818	



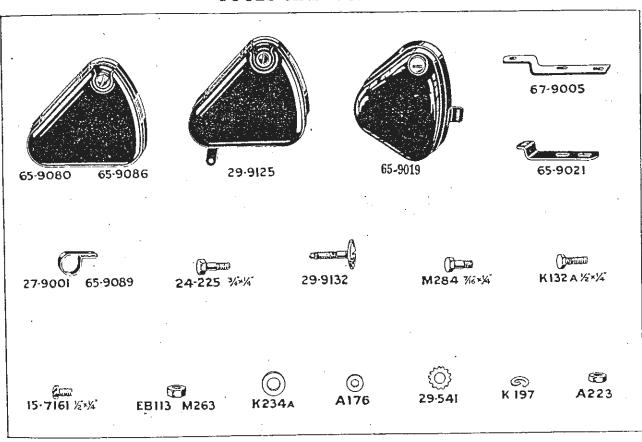
NOTE.—Figures in brackets denote , number per set, e.g., (2), 2 per set.

## TOOLS AND SUNDRIES.

When no figures in brackets are shown, one part constitutes a set.

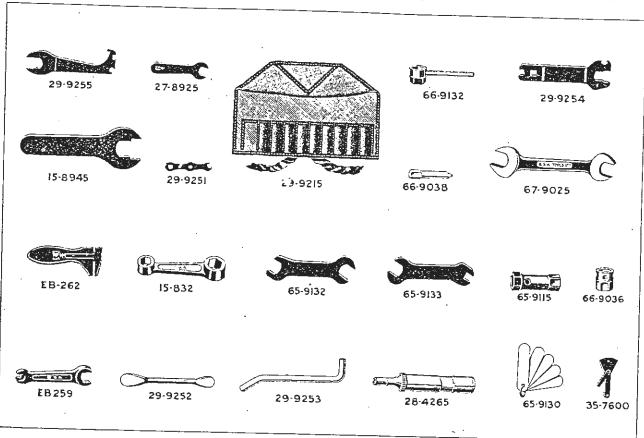
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DESCRIPTION.	C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
TOOL BOX.					
Tool Box, complete	29-9125	_		65-9019	65-9080
Tool Box, complete (B31-B33)		65-9080	65-9080	.—	_
Tool Box, complete (B32-B34)		65-9086	. 65-9086	_	_
Tool Box Fixing Screw	29–9132	29-9132	29-9132	29-9132	29-9132
Tool Box Fastener Nut	A223	A223	A223	A223	A223
Tool Box and Mudguard Fixing Bolt .	M284(2)	M284(2)	M284(2)	15-7161	
Do. Nut	M263(2)	M263(2)	M263(2)	EB113	
Do. Washer (plain)	K234A(2)	K234A(2)	K234A(2)		
Do. Washer (shakeproof)	29-541(2)	29-541(2)	29-541(2)		
Do. Washer (spring) ·			-	K197 ·	
Tuol Box Strap		. —		65-9021	67-9005
Do. (B31-B33)	_	65-9085	65-9085	_	-
Do. (B32-B34)	_	65-9088	65-9088	_	_
Tool Box Strap Bolt		15-7161(2)	15-7161(2)	15-7161(2)	M284(4)
Do. Washer (shakeproof)		29-541(2)	29-541(2)	29-541(2)	29-541(4)
· ·		M263(2)	M263(2)	E3113(2)	M263(4)
Fool Box Fixing Clip (B32-B34)	. – .	65-9089	65-9089		
Do	–	_	_	27-9001	
Fixing Clip Bolt (B32-B34)		K132A(2)	K132A(2)		_
Do		_	_	24-225	
Tip Belt Washer				IC234 A (2)	<u> </u>
Do. Distance Washer				A176	_
Do. Shakeproof Washer		_		29-541(2)	_
Tool Box Bolt Nut	.   -	_	_	M263	-
					1

#### TOOLS AND SUNDRIES.



DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
TOOLS.					
Tool Roll, complete with tools (C10 on	y) 29-9151		_		
Do. (C11 only)	29-9152			_	
Tool Roll, complete with tools		65-9138	65-9138	66-9119	67-9020
Tool Roll only	29-9215	29-9215	29-9215	29-9215	29-9215
Box Spanner	15-832	15-832	15-832	15-832	
Dynamo Spanner	35-7600	29-9251	29-9251	29-9251	29-9251
Cylinder Base Nut Spanner	: 66-9036		_	66-9036	_
Sparking Plug Spanner, complete	66-9132	66-9132	66-9132	66-9132	66-9132
	65-9133	65-9133	65-9133	65-9133	_
Гаррет Spanner	–	65-9132	65-9132	65-9132	. —
l'appet Adjusting Spanner	. —	27-8925	27-8925	-	27-8925
Do. (M33 only)		_	-	27-8925	-
Do. (C11 only)	27-8925	_			
Do. (C10 only)	65-9132	_	_		-
Adjustable Spanner	–	EB262	EB262	EB262	EB262
Гонту Ваг	29-9253	29-9253	29-9253	29-9253	29-9253
Hub Bearing Attachment Spanner	29-9254	29-9254	29-9254	29-9254	_
B.S.A. Double-ended Spanner	EB259	EB259	EB259	EB259	EB259
Do. (D.E.S.3)		. —	_	_	67-9025
Grease Gun	28-4265	28-4265	28-4265	28-4265	28-4265
Гуге Lever	29-9252	29-9252	29-9252	29-9252	29-9252
Carbuietter Spanner	15-8945	15-8945	15-8945	15-8945	15-8945
Cylinder Head Bolt Spanner	65-9115	65-9115	65-9115	_	65-9115
Screwdriver Attachment	66-9038	66-9038	66-9038	66-9038	66-9038
Front Hub Cone Spanner	29-9255	29-9255	29-9255	_	_
Tappet Feelers, complete	65-9130	65-9130	65-9130	65-9130	_

# TOOLS AND SUNDRIES.



NOTE	-Figures	in	brackets denote
			, (2), 2 per set.

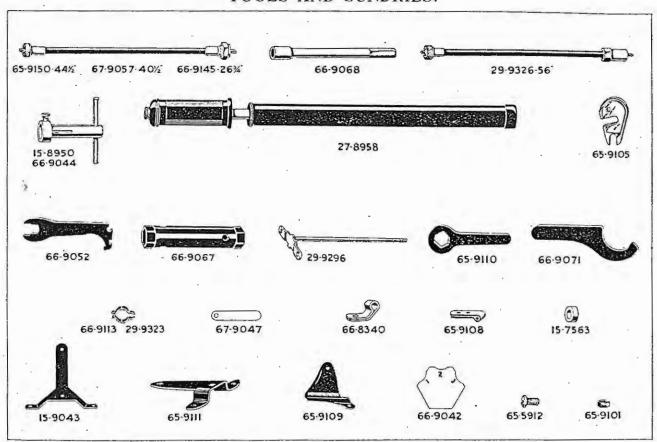
#### Tools and Sundries-continued.

When no figures in brackets are shown lone part constitutes a set.

DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork -A7.
Valve Grinding Tool Holder, complete (C11 only).	66-9044	_		_	
Do	-	66-9044	66-9044	_	15-8950
Do. (M33 only)		100		66-9044	_
Feeler Gauge (rocker)	-				67-9047
Front Fork Top Nut Spanner	65-9110	65-9110	65-9110	_	65-9110
Gland Nut Spanner	_	66-9071	66-9071	_	
Do. (M33 only)	_	_		66-9071	
Wheel Alignment Gauge	-			66-9042	_
Hub Spindle Nut Spanner		-		66-9067	_
Hub Adjusting Sleeve Spanner			_	66-9052	. —
Detachable Wheel Spanner	_	_		66-9068	
Inflator	27-8958	27-8958	27-8958	27-8958	27-8958
Speedometer Bracket (fork centre mounting)	<i>→</i> .	65-9111	65-9111	15-9043	65-9111
Do. Bolt	_	K132A(2)	K132A(2)	M413(2)	_
Do. Washer (spring)		K197(2)	K197(2)		
Speedometer Tracket Distance Piece	_		_	15-7563(2)	_
Speedometer Clamp Rod, complete	29-9296	_	-	-	-
Speedometer Clamping Disc Locating Plate	65-9105	_		_	-
Clamp Rod Nut	65-9101		-	_	_
Speedometer Cable, complete	29-9326	65-9150	65-9150	_	67-9057
Do. (fork top mounting)				66-9145	-
Speedometer Cable Guide Plate		65-9109	65-9109		65-9109
Cable Clip	29-9323	66-\$340	66-8340	66-9113(2)	_
Front Brake Cable Securing Clip	65-9108	65-9108	65-9108	-	65-9108
Do. Screw	65-5912(2)	65-5912(2)	65-5912(2)	_ ·	C2-154(2)
Do. Nut	C2-158(2)	C2-158(2)	C2-158(2)		C2-158(2)

#### TOOLS AND SUNDRIES.

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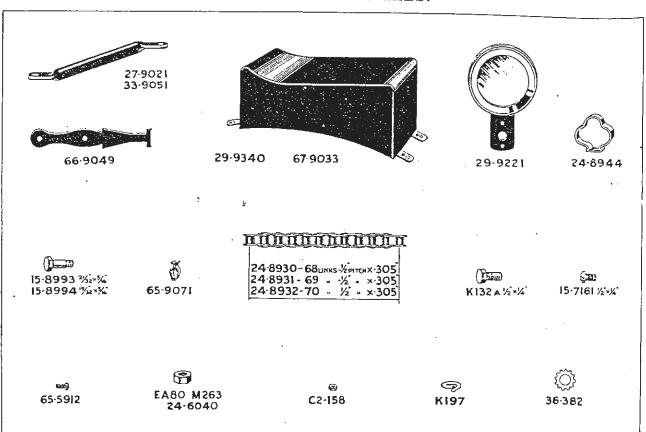
NOTE Figure	s in brackets denote
number per set,	e.g., (2), 2 per set.

#### Tools and Sundries-continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION,	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Fork
Lamp Bracket (top)	_		_	27-9021(2)	
Do. (bottom)	-			.33-9051(2)	_
Head Lamp Bracket Bolt (top)	-		_	15-8994(3)	_
Do. (bottom)		_	_	15-8993	_
Bolt Nut (top)	_	-	_	24-6040(2)	
Do. (bottom)			_	EA80(2)	
Do. Washer (shakeproof)				36-382(4)	-
Cable Clip (Shamrock pattern)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	_
Cable Clip (rubber)	66-9049(5)	66-9049(3)	66-9049(3)	66-9049(8)	66-9049(3)
Rear Number Plate Tail Lamp Screw	65-5912(3)	65-5912(3)	65-5912(3)	65-5912(3)	65-5912(3)
Do. Nut	C2-158(3)	C2-158(3)	C2-158(3)	C2-158(3)	C2-158(3)
Licence Holder	29-9221	29-9221	29-9221	29-9221	29-9221
Pillion Seat	29-9340	29-9340	29-9340	29-9340	67-9033
Do. Bolt	15-7161(4)	15-7161(4)	15-7161(4)	15-7161(4)	15-7161(4)
Do. Nut	31263(4)	M263(4)	M263(4)	M263(4)	1263(4)
Do. Washer (spring)	K197(4)	K197(4)	K197(4)	K197(4)	K197(4)
Tail Lamp Wire Clip	65-9071(5)	65-9071(5)	65-9071(5)	65-9071(5)	65-9071(5)
Transmission Chain Front (68 links) (B32 only).		24-8930		. –	
Do. Front (69 links)	24-8931	<u>-</u>			
Do. Front (68 links) (M20-M21) (sidecar).	-	-	-	24-8930	_
Transmission Chain Front (69 links) (M20) (solo).	-	-		24-8931	_
Do. Front (69 links) (B31 only)	I - I	24-8931	_		
Do. Front (69 links) (B34 only)	-	_	24-8931		-
Do. Front (70 links) (B33 only)	_	_	24-8932		

#### TOOLS AND SUNDRIES.



NOTE Figures in brackets denote number per set, e.e., (2), 2 per set.	Tools and Sur	ndries—contin	ned.		in brackets are constitutes a set.
DESCRIPTION.	Telescopic Fork C10 C11.	Telescopic Fork B31 B32.	Telescopic Fork B33 B34.	Girder Fork M20 M21 M33	Telescopic Foak
Transmission Chain Front (69 links) (M33 only) (sidecar).	-	-	_	24-8931	_
Do. Front (70 links) M(21-M33) (solo).		_	-	24-8932	
Transmission Chain Rear (90 links) (B32)	-	65-9186		_	
Do. (91 links) (B31-B33-B34)		15-8967	15-8967		-
Transmission Chain Rear (104 links)	65-9188		-		
Do. Rear (95 links) (M20-M21)	-	_		24-8713	_
Do. Rear (94 links) (M33)	_		_	15-8968	
Do. Rear (102 links) (solo)	-		_		67-9041
Do. Rear (103 links) (sidecar)	-				67-9042
Front Chain Connecting Link (Reynolds chain).	27-8746	27-8746	27-8746	27-8746	_
Do. Double Connecting Link (Rey- nolds chain).	27-8810	27-8810	27-8810	27-8810	-
Do. Cranked Connecting Link (Rey- nolds chain).	27-8805	27-8805.	27-8805	27-8805	-
Rear Chain Connecting Link (Reynolds chain).	27-8746	15-816	15-816	15-816	67-9044
Do. Double Connecting Link (Rey- nolds chain).	27-8810	15-8976	15–8976	15-8976	_
Do. Cranked Connecting Link (Rey- nolds chain).	27-8805	15-8972	15-8972	15-8972	67-9043

When ordering Chain Connecting Links state Reynolds or B.S.A. .

#### TOOLS AND SUNDRIES.



15·8972 27·8805 67·9043



15-8976 27-8810



15-816 27-8746 67-9044



 B.S.A. Spares are made with the same accuracy as the original parts in your B.S.A. Motor Cycle. It pays to have genuine B.S.A. Spares.

NOTE.—Figures in brackets denote number per se .e.g., (2), 2 per set.

#### LEGSHIELDS.

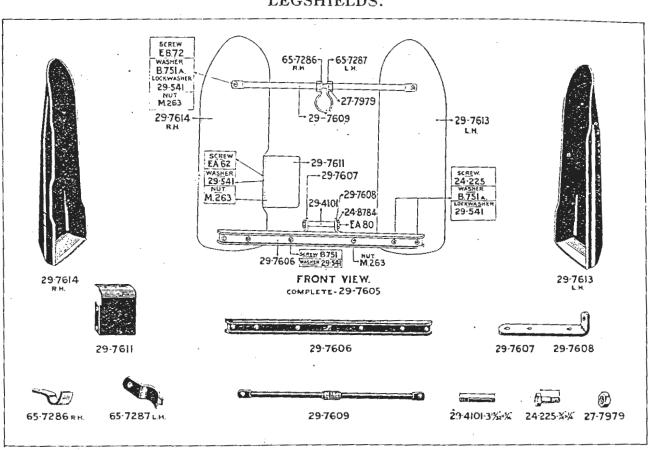
When no figures in brackets are shown one part constitutes a set.

#### MODELS C10. C11 (G.P.O. C10).

,				
		Model		Model
Description.		C10 C11	Description.	C10 C11
Legshield complete assembly	• • •	29-7605	Legshield Top Support Bar complete	29-7609
Legshield (left-hand)		29-7613	Legshield Top Support Bar Screw	EB72(2)
Legshield (right-hand)		29-7614	Do. Washer	B751A(2)
Bottom Support Strip		29-7606	Do. Lockwasher (shakeproof)	29-541(2)
Bottom Bracket (offside)		29-7607	Do. Nut	M263(2)
Bottom Bracket (nearside)		29-7608	Top Support Bar and Frame Tube Clip (right-	
Legshield Bottom Fixing Screw		24-225(4)	hand)	65-7286
Do. Washer		B751A(4)	Do. (left-hand)	65-7287
Do. Lockwasher (shakeproof)		29-541(4)	Support Bar and Frame Clip Nut	27-7979(2)
Do. Nut		M263(2)	Distributor Shield	29-7611
Bottom Bracket and Support Strip Screw		B751(2)	Do. Fixing Screw	EA62(2)
Do. Lockwasher (shakeproof)	.:.	29-541(2)	Do. Lockwasher (shakeproof)	29-541(2)
Do. Nut		1(263(2)	Do. Nut	M263(2)
Bottom Bracket and Crankcase Stud		29-4101		

B.S.A. SPARES ARE MADE WITH THE SAME ACCURACY AS THE ORIGINAL PARTS IN YOUR B.S.A. MOTOR CYCLE. IT PAYS TO HAVE GENUINE B.S.A. SPARES.

#### LEGSHIELDS.



## SPECIAL COMPONENTS FOR C10 MOTOR CYCLES AS SUPPLIED TO G.P.O.

		Telescopic Forl
EXHAUST SYSTEM.	Telescopic	Description Part No
	Fork	First Aid Box Screw C2-154(2
Description.	Part No.	Do. Nut C2-158(2
Exhaust Pipe complete	29-2980/2	· · · · · · · · · · · · · · · · · · ·
Silencer complete	29-2975/2	HANDLEBAR.
		Description. Part No.
CLUTCH CONTROL.		Handlebar 29-487
Description.	Part No.	FRONT BRAKE CONTROL.
Clutch Control complete less cable and cover	66-8584	Description. Part No.
		Front Brake Control, less cable and cover 66-858
FRONT HUB AND WHEEL FITTINGS.		
Description.	Part No.	PETROL TANK.
Front Wheel complete, less brake and tyre	29-5771	Description. Part No.
Front Wheel Rim (WM1-20)		Petrol Tank 29-792
	29-57.72(20)	Petrol Pipe complete 29-789
	24-6912(20)	Petrol Tank Filler Cap Chain 29-798
DEAD WILD AND WHEEL DISCO		OIL TANK AND FITTINGS.
REAR HUB AND WHEEL FITTINGS.	D + 37	Description. Part No.
Description.	Part No.	Oil Tank, with fixed fittings 29-798
Rear Wheel complete, less brake and tyre		Oil Tank Filler Cap, complete 29-798
Rear Wheel Rim (WM1-20)	29-5777	Oil Tank Filler Cap Chain 29-798
	35-5873(20)	
	24-6912(20)	TOOLS.
Footrest Rod Brake Pedal Stop Plate	29-7540	Description. Part No.
REAR MUDGUARD AND FITTINGS.		Adjustable Spanner EB26
Description.	Part No.	SUNDRIES.
First Aid Box Support Plate	65-9035	Description. Part No.
Do. Screw	1-4606(2)	Licence Holder 29-922
Do. Nut	EB116(2)	Headlamp (Lucas Reference Number) 05508

## COMPONENT NUMBERS FOR OVERSIZE PISTONS AND PISTON RINGS

Models.	Comp.		и соль			TON ON			STON RIN	IG.	PIS	TON SC	RAPER	RING.
"itodeis,	Ratio.		imm, oversize.		Standard	dmn. oversize.	lum. oversize,	Standard	‡mm. oversize.	Imm. oversize.	1 1	1mm	Imm. oversize.	Type.
C10	5 to 1	29-2561	<b>2</b> 9-2562	29-2563	65-405	65-383	65-385	29-2620(2)	29-2621(2)	29-2622(2)	65-730	65-731	65-732	Slotted and Grooved.
C11 .	6.5 to 1	29-2568	29-2569	29-2570	29-2274	29-2311	29-2312	29-2620(2)	29-2621(2)	29-2622(2)	65-730	65-731	65-732	Slotted and Grooved.
B31 B3	Standard 6.5 to 1	65-758	65-759	65-760	65-703	65-704	63-705	65-744(2)	65-745(2)	€5-746(2)	65-735	65-736	65-737	Slotted and Grooved,
BJI B3:	High Comp.		65-755	65-756	65-721	65-722	65-723	65-744(2)	65-745(2)	65-746(2)	65-490	65-491	65-492	Maxigroove
B31 B3:	High Comp.		65-769	65-771	*65-791	65-770	65-772	Plain 65-783 L Section 65-786	Plain 65-784 L Section 65-787	Plain 65-785 L Section 65-788	63-490	65-491	65-492	Maxigroove
B31 B3	High Comp.	65-775	65-777	65-779	65-776	65-778	65-780	Ptain 65-783 L Section 65-786	Plain 65-784 L Section 65-787	Plain 65 785 L Section 65-788	65-490	65-491	65-492	Maxigroove
В33 В3	Standard 6.8 to 1	65-1244	65-1260	65-1262	65-1245	65-1261	65-1263	65-1250(2)	65-1251(2)	65-1252(2)	65-1253	65-1254	65-1255	Slotted and Grooved.
В33 В3	High Comp.	65-1264	65-1266	65-1268	65-1265	65-1267	65-1269	65-1250(2)	65-1251(2)	65-1252(2)	65-1253	65-1254	65-1255	Slotted and Grooved.
Вэз Вз	High Comp.	65-1256	65-1274	65-1276	65-1257	65-1275	65-1277	65-1250(2)	65-1251(2)	65-1252(2)	24-1792	24-1793	24-1794	Maxigroove
M20 .	. 4.9 to 1	66-1190	66-1191	66-1192	66-1024	66-1025	66-1026	66-1090(2)	66-1091(2)	66-1092(2)	66-1100	66-1101	66-1102	Slotted and Grooved.
M21 .	. 5 to I	66-119\$	66-1199	66-1200	66-1039	66-1040	66-1041	66-1090(2)	66-1091(2)	66-1092(2)	66-1100	66-1101	66-1102	Slotted and Grooved.
мэз .	6.8 to 1 Std. 7.4 to 1 HC 8.5 to 1 HC	. As	Model	B33	As	Model	B33	As	Model	B33	As	Model	B33	
A7 .	Std. 7 to I	67-81	67-83	67-S5	67-82	67-84	67-86	67-87(4)	67-88(4)	67-89(4)	67-90(2)	67-91(2)	67 92(2)	Maxigroove
A7 .	. 8.6 to 1	67-93	67-95	67-97	67-94	67-96	67-98	67-87(4)	67-88(4)	67-89(4)	€7-90(2)	67-91(2)	67-92(2)	Maxigroove
A7 .	. 7.5 to 1		67-105	67-107	67-104		67-103	67-87(4)	67-88(4)				67-92(2)	Maxigroove

<sup>\*65-790</sup> Piston complete supersedes and to be supplied as replacement of 65-767 Piston complete.
\*65-791 Piston only supersedes and must be supplied with Rings 65-783 and 65-786 for replacement of 65-768 Piston only.

# SPECIAL COMPONENTS FOR M20 MOTOR CYCLES AS SUPPLIED TO AUTOMOBILE ASSOCIATION

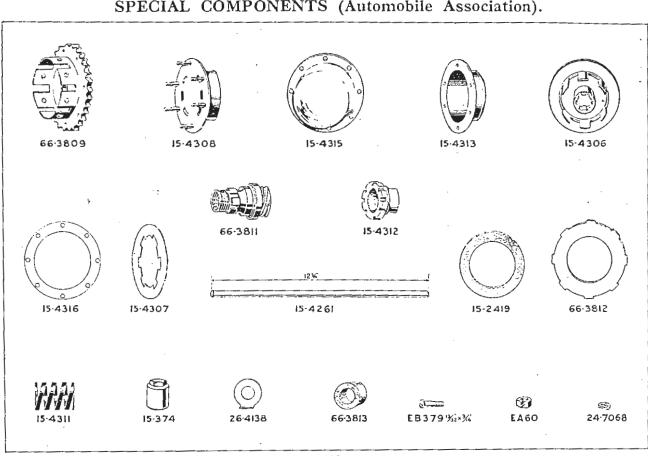
#### CLUTCH.

ODO I	CII.				
	Desc	ription	1.		Part No.
Clutch	Chainwheel, co	mplete		 	66-3809
Clutch	Sleeve	• • •		 	66-3811
Clutch	Chainwheel Ro	ller		 	26-650 (22)
Clutch	Centre			 	15-4306
Clutch	Driving Plate		• • •	 	66-3812(4)
Clutch	Driven Plate			 ٠	15-4307(3)
Clutch	Ring (Ferodo)			 	15-2419(8)
Clutch	Sleeve Cork Ri	ing		 ***	66-3813
Clutch	Sliding Plate,	comple	ete	 • • •	15-4308
Do.	Spring Wash	ner	***	 	K197(6)
Do.	Nut			 	EB113(6)
Clutch	Operating Cap,	comp	lete	 	15-4313
Clutch	Operating Cap	Bush	Locknut		EA60
Clutch	Operating Cap	Bush	Washer	 	26-4138
Mainsh	aft Nut			 	15-374
Clutch	Cover			 	15-4315
Do.	Washer			 	15-4316
Clutch	Cover Screw		•••	 	EB379(8)
Do.	Washer			 	24-7068(8)
Clutch	Push Rod		***	 * * *	15-4261
Clutch	Spring			 	15-4311
Clutch	Spring Nut			 	15-4312



There's over 70 years reputation for Quality behind the B.S.A. trade marks which are your safeguard.

# SPECIAL COMPONENTS (Automobile Association).



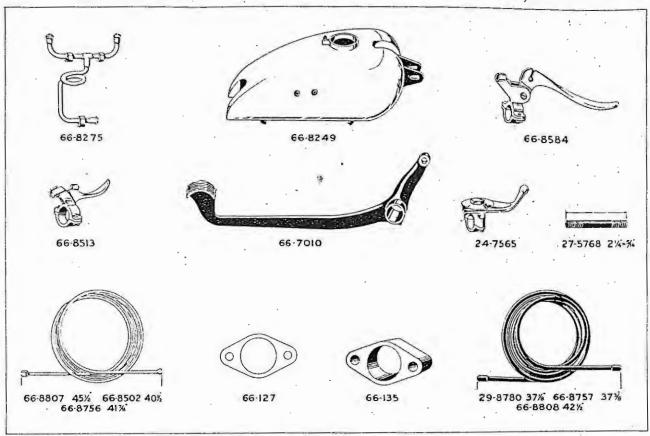
#### SPECIAL COMPONENTS FOR M20 MOTOR CYCLES AS SUPPLIED TO AUTOMOBILE ASSOCIATION

PETROL TANK.		
. Description.		Part No.
Petrol Tank		66-8249
Petrol Pipe, complete	•••	66-8275
ENGINE.		
Carburetter Joint Washer (Hallite)		66-127(2)
Do. Flange Stud		27-5768(2)
Do. Do. Extension (Tufnol)	• • •	66-135
REAR BRAKE.		
Rear Brake Pedal	• • •	66-7010
HANDLEBAR CONTROLS.		
Front Brake Control, complete less cable a	nd	
cover		66-\$584
Front Brake Cable, complete		66-8755
Cable only		66-8756
Cable Cover		66-8757
Ignition Control, complete less cable and cov	er	24-7565
Ignition Control Cable, complete		66-8806
Ignition Control Cable		66-8807
Do. Cover		66-8808
Exhaust Control, complete less cable and cov	er	66-8513
Exhaust Lifter Cable; complete		66-8511
Exhaust Lifter Cable		66-8502
Do. Cover		29-8780
Clutch Control, complete less cable and cov		66-8584



ALWAYS ORDER
GENUINE
B.S.A. SPARES

# SPECIAL COMPONENTS (Automobile Association).



### LEGSHIELDS.

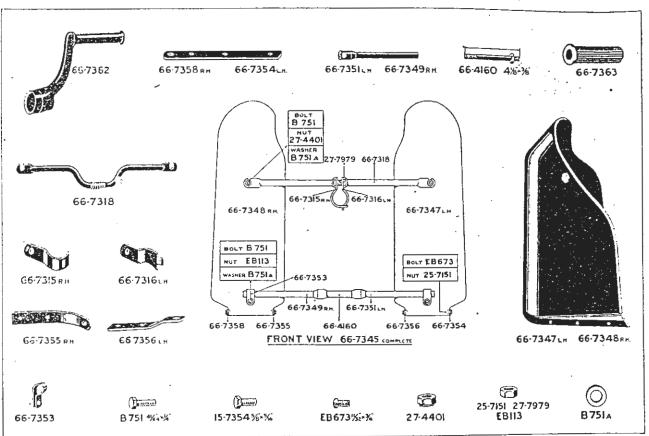
When no figures in brackets are shown one part constitutes a set.

## FOR MODEL M20 MOTOR CYCLE AS SUPPLIED TO THE AUTOMOBILE ASSOCIATION

	Description				Part No.	
Legshield	complete assembly				66-7345	
Legshield	(left-hand)				66-7347	
Do.	(right-hand)				66-7348	
Legshield	Stay complete				66-7318	
Legshield	Stay Tube Sleeve	Nut			27-7979(2)	
Legshield	Stay Frame Clip (	right-h	and)		66-7315	
Do.	(left-hand)				66-7316	
Legshield	Stay Bolt				B751(2)	
Do.	Washer				B751A(2)	
Do.	Nut				27-4401(2)	
Engine Pl	ate Crankcase Bolt				66-1160	
Legshield	Bottom Support	Tube	. com	plete		
(right-ha	and)				66-7349	
Do.	(left-hand)				66-7351	

	Descri	ption.				. Part No.
Legshield Sup	port Tub	e Clip			***	66-7353(2)
Do I	Bolt					B751(2)
Do. N	ut					EB113(2)
Do. V	Vasher			•••		B751A(2)
Legshield and	Footrest	Fixing	Strap	(left-ha	and)	66-7354
Do. (	right-hand	1)				66-7358
Legshield Bot	tom Insie	de Stra	ap (rig	ht-hand	1)	66-7355
Do. (	left-hand)					66-7356
Legshield and	Strap B	olt				EB673(10)
Do.	ut		• • •			25-7151(10)
Legshield and	Footrest	Bolt				15-7354(2)
Footrest Brad	ket (for	use wi	th legs	shields)		66-7362(2)
Footrest Rub	bers				***	66-7363(2)

#### LEGSHIELDS.



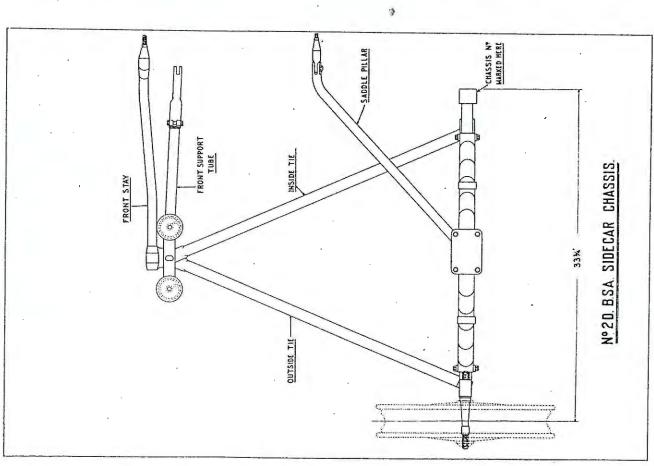
# SPECIAL COMPONENTS FOR M20 MOTOR CYCLES AS SUPPLIED TO THE AUTOMOBILE ASSOCIATION

Description.	Part No.	Description.	Part No.
Adjustable Spanner	EB262	Tappet Spanner	65-9132
Tool for removing tyre valve centres	66-9161	Wheel Alignment Gauge	66-9042
Chain Rivet Extractor	66-9166	Tappet Feelers	65-9130
Wesco Type Oil Can (type 200), with fixing		Grease Gun	28-4265
clip	00 0110	Front Hub Bearing Adjustment Spanner	66-9052
Tyre Repair Outfit	66-9164	Hub Spindle Nut Spanner	66-9067
Roll Insulating Tape	66-9154	Box Spanner	15-832
Chain Connecting Link (single), 1"x.305"	No. 26	Battery Bracket with washer	66-4895
Chain Connecting Link (single), \$" × 1"	No. 26		
Sparking Plug Spanner	66-9132		
Hub Bearing Adjusting Spanner	29-9254	EQUIPMENT.	
Cylinder Base Nut Spanner	66-9036	Description.	Part No.
Tommy Bar	29-9253	Headlamp (Lucas Ref. No.)	055531
Detachable Wheel Spanner	15-8946	Horn Push, with clip fixing (Lucas Ref.)	No. 4
Tappet Spanner	65-9133	Dipper Switch, with clip fixing (Lucas Ref.) .	No. 99

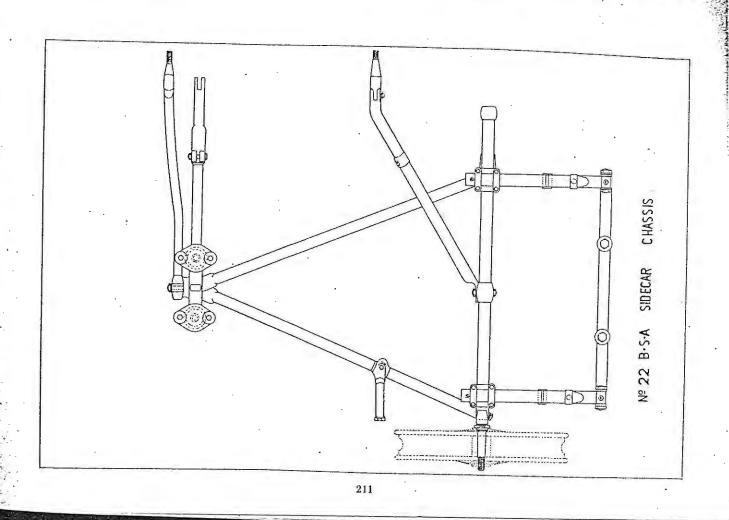
TO MAINTAIN THE ORIGINAL RELIABILITY AND PERFORMANCE OF YOUR B.S.A. MOTOR CYCLE FIT ONLY SPARES MADE BY B S.A.

ALWAYS USE





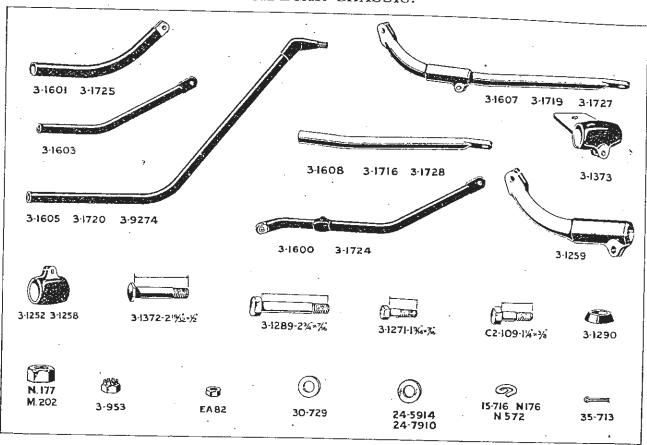
「日本の大きのできることではないできることでは、これであるから、これであるできることがある。



When no figures in brackets are shown one part constitutes a set.

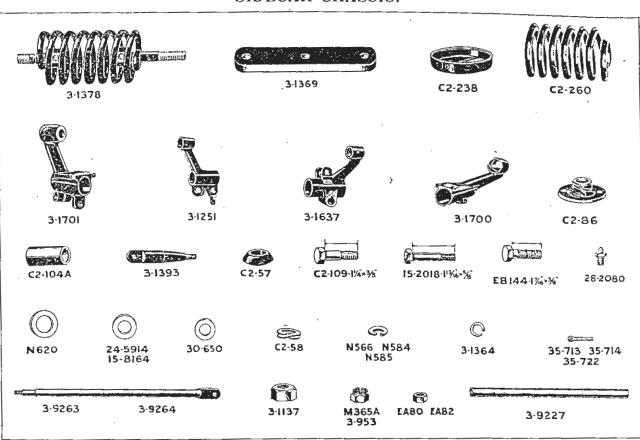
FRON	IT STAY.					
	Description.		7.	umber 2	0 1	Number 22
Front	Stay, complete			3-1605	***	
Do.	(Model A7)					3-1720
	(Models M20-M2	21)		-		3-9274
Front	Stay Cone Nut			N177		N177
Do.	Washer (spring)			N176		N176
Do.	Washer (plain)			_		24-7910
Front	Connecting Lug			3-1373		3-1373
Do.	Bolt			3-1372		3-1372
Do.						24-5914
Do.	Split Pin			35-713		35-713
		1		3-953		3-953
Do.	Packing Washer			30-729		
Front	Connecting Lug Cli	p Bolt		3-1271		3-1271
Do.	Washer (spring)		• • •	N572	• • • •	N572
FRON	T SUPPORT TU	BE.				€:
Front	Support Tube, comp	lete w	ith			
	bolts and nuts			3-1607		****
Do.	(Model A7)					3-1719
Do.						3-1727
Front	Support Tube (a					
				3-1608		
Do.	(Model A7)					3-1716
Do.				_		3-1728

	Descrip	tion.		. 1	Number 2	0 1	Number 22	
Front	Bottom Con							
Do.					3-1271			
Do.					M202			
Front	Bottom Tu	ibe Be	olt (r	notor				
	cycle er	nd)			C2-109		C2-109	
Do.	Nut	•••		***	EA82		EA82	
	LE PILLA		nlete	/ad-	,			
Saucite					3-1600		3-1724	
Do.	- 1			•	3-1601		3-1725	
Do.	Bottom	Conne	ction	(ad-			•	
	justable	type)	***		3-1603	• • •	3-1603	
Do.	Bottom	Tube	Lug		3 - 1258		3-1258	
Do.	Bolt				3-1271		3-1271	
Do.	Nut				11202		M202	
Saddle	Pillar Tube	Botte	om L	ıg	3-1252		3-1252	
Do.	Bolt				3-1289		3-1289	
Do.	Nut				M202		M202	
Do.	Washer	(spheri	ical)		3-1290(2)		3-1290(2)	
Do.	Washer	(spring	2)		N572		15-716	



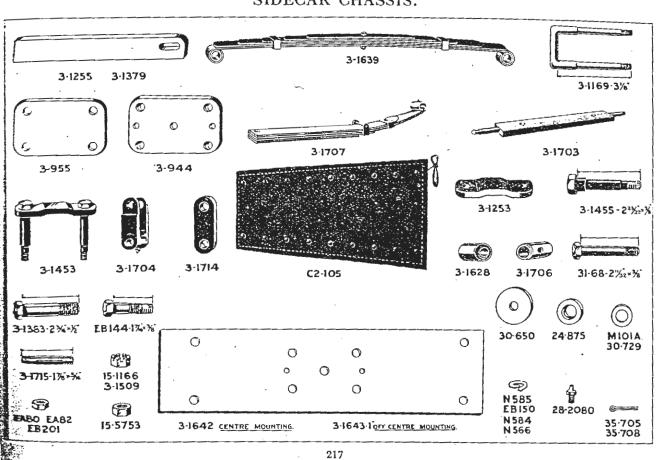
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Description.	Number 20 Number 22	OUTSIDE TIE.
	3-1393 3-1393	Description. Number 20 Number 5
	3-1137 3-1137	Outside Tie, comprising tube liner
	N584 N584	and tube end spindle 3-9264 3-9264
Do. Washer (plain)	15-8164(2)	Tube End Spindle Washer 24-5914 24-5914
Do. Tube Lug Bolt	C2-109 C2-109	Do. Nut 3-953 3-953
	EAS2 EAS2	Do. Split Pin 35-713 35-713
Do. Washer (spring)	N585 N585	
		FRONT SPRING (Twin).
MAIN FRAME.		Front Spring (7 coil), complete with
Axle Tube, complete	3-9227 3-9227	bolts 3-1378(2) —
Main Rear Connection	3-1637 3-1700	Front Spring only
Do. Washer (spherical)	C2-57 C2-57	Do. Connecting Bolt Retaining
Do. Washer (double spring)	C2-58 C2-58	Ring 3-1364(2) —
Do. Nut	M365A M365A	Do. Bracket C2-86(2
Main Rear Connection Grease Nipple	28-2080 28-2080	Do. Cup C2-238(4) C2-238(2
Do. Split Pin	35-714 35-722	Do. Bolt 15-2018(
Wheel Bracket	3-1251 3-1701	Do. Nut EASO(4)
Do. Shackle Pin Bush	C2-104A	Do. Washer (spring) N566(4)
	.	Do. Clamp Washer N620(4)
INSIDE TIE.	1	Do. Connecting Bolt Nut EAS2(4) EAS2(2)
Inside Tie, comprising tube liner		Do. Bearer Bar 3-1369 3-1369
and tube end spindle	3-9263 3-9263	Do. Connecting Bolt Washer
Tube End Spindle Washer	24-5914 24-5914	(spring) N585(2) N585(2)
Do. Nut	3-953 3-953	Do. Washer (plain) 30-650(2)
Do. Split Pin	35-713 35-713	Do. Connecting Bolt (short) EB144(2



	Description.			Number 20	) Nm	nber 22
Rear St	oring, with silenth	loc		3-1639		
Do.	with bush			***	3-	1707(2)
Rear Sp	oring Bush	***			3 -	1706(2)
Do.	Silentbloc	• • •		3-1628(2)		
Do.	Bolt			3-1455		_
Do.	Nut			15-1166		
Do.	Split Pin			35-705		
	oring Shackle, con		٠.,	****	3-	1704(2)
Do.	Bush			_	3-	1706(2)
	Bolt	***			3-	1383(2)
Do.	Nut			_	15-	5753(2)
Do.	Washer (spring)				N	584(2)
	Shackle Link ()					_
Do.	do. with l	oolts		3-1453		_
Rear Sp	ring Shackle Link	Bolt N	ut	15-1166(2)	)	_
Do.						
Do.	Shackle Link	Grea	se			
	Nipple			28-2080	28-	2080(2)
Do.	do. Distan	ce Pie	ce.	3-944		_
Do.	Clamp Plate			3-955		_
Do.	Stirrup Bolt					_
Do.	Washer (spring)			N585(4)		
Do.	Nut			EA82(4)		
Do.	Gaiter and Lace			C2-105(2)		

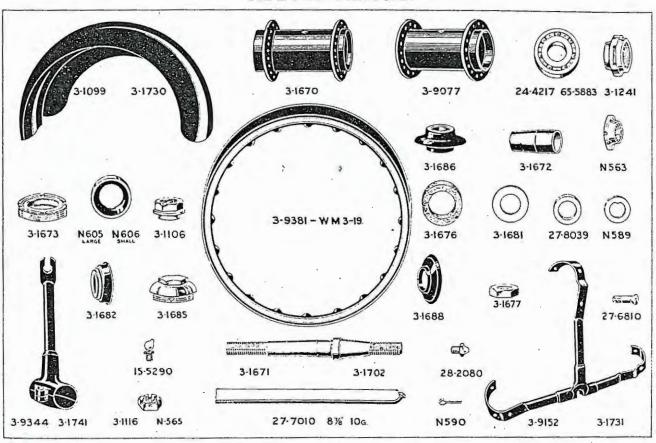
		Description.		N	lumber 2	0 7	Number 22	
	Rear Sp	ring Bottom C	lamp	Plate				
		when box mount			3-1642			
	Do.	Bottom C	lamp :	Plate				
	(whe	n box mounted 1"	offcen	tre).	3-1643			
	Clamp I	Plate Bolt Wash	er	:	30-729(4)			
	Rear Be	arer Bar			_		3-1703	
	Do.	Nut			_		3-1509(2)	
	Do.	Split Pin					35-708(2)	
	Do.	Nut			-		EAS2(2)	
	Do.	Washer (sprin	g)		-		N585(2)	
	Do.	Washer (plain	)				M101A(2)	
	Do.	Thrust Washe	г		_		24-875(2)	
	Do.	Clamp Washer					30-650(2)	
		ring Plate			-		3-1714(4)	
	Do.	Clamp Stud			-	• • •	3-1715(8)	
	Do.	Nut			_		EASO(S)	
,	Do.	Washer (sprin	g)		_		N566(S)	
	Rear Be	arer Bar Connec	ting I	Bolt.	· — .	•••	31-68(2)	
	SIDECA	AR STAND.						
		Description.		N	umber 2	0 1	Tumber 22	
	Sidecar	Stand			3-1255		3-1379	
	Stand B	olt			EB144		EB144	
	Do.	Nut			EB201		EB201	
	Do.	Washer (sprin	g)	***	EB150	•••	EB150	



#### WHEEL AND HUB.

WHEEL AND HUB.
Description. Number 20 Number 22
Sidecar Wheel, complete less tyre,
spindle and bearing 3-9386 3-9380
Wheel Rim (WM319) 3-9381 3-9381
Wheel Spoke 27-7010(40) 27-7010(40)
Spoke Nipple 27-6810(40) 27-6810(40)
Hub Shell 3-1670 —
Hub Shell, complete with cups 3-9077
Hub Balls (31) 1" diam.
Hub Shell Grease Nipple, with loose
locknut 15-5290 —
Hub Shell Grease Nipple — 28-2080
Do. Bearing (inner) 65-5883
Do. do. (outer) 24-4217
Hub Grease Retaining Washer (felt) 3-1676(2)
Hub Spindle 3-1671 3-1702
Do. Sleeve 3-1672
Do. Nut 3-1106(2) —
Do. Cone (fixed) 3-1241
Do. Cone (adjusting) N563
Do. Cone Nut N565
Do. Cone Washer N589
Do. Split Pin N590
-•

Description.	Number	20 N	lumber 22
Hub Grease Retaining Washer			
Holder	3-1673		<u> </u>
Wheel Spindle Packing Washer	27-8039	3)	27-8039
Do. Castle Nut	3-1116		3-1116
Do. Split Pin	N590	,	N590
Do. Bearing Locknut	3-1677		_
Hub Distance Piece, complete	3-1686		
Grease Retaining Washer Co	ver,		
complete	3-1682		
Do. Inner Ring	3-1681		
Hub Cup (large)			N605
Do. (small)	—	•••	N606
Hub Shell Cap			3-1685
Hub End Cover (large)	3-1688		_
			41
MUDGUARD.			
Mudguard	3-1099		3-1730
Do. Stays, complete	3-9152		3-1731
Do. Stay Support Tube, c			
plete	3-9344		3-1741
-			

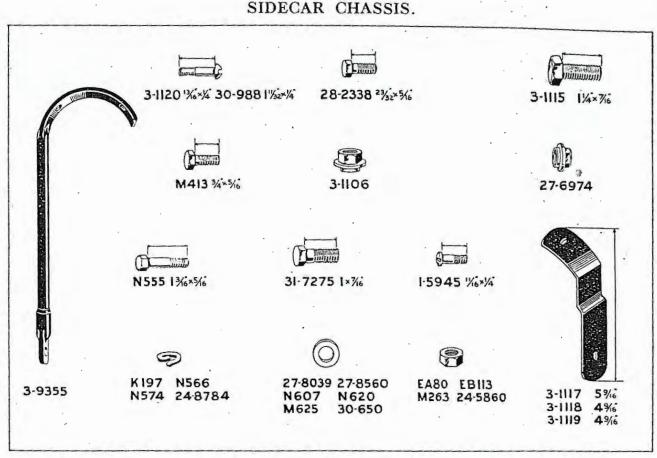


### Sidecar Chassis-continued.

When no figures in brackets are shown one part constitutes a set.

	Description.		Number 20	)	Number 22
Support	Tube Lug Bolt:		N555(2)		N555(2)
Do.	Washer (spring)		N566(2)		N566(2)
Do.	Nut		EAS0(2)		EA80(2)
Mudguan	rd Upright Stay, comp	plete			
	(outer)		3-9355		_
Do.	Strengthening Plate (	top)	3-1117		_
Do.	do. (front)		3-1118		_
Do.	do. (rear)		3-1119	*	_
Do.	Upright Stay Screw		30-988(2)		1-5945(2)
Do.	Washer (spring)		N574(2)		K197(2)
Do.	Washer (plain)		N607(2)		27-\$560(2)
Do.	Nut		EB113(2)	:	11263(2)
Do.	Upright Stay Bolt		M413		28-2338
Do.	Nut		EAS0		EA80
Do.	Washer (spring)		N566		24-8784
Do.	do. (plain)		30-650		M625
Do.	R ar Stay Bolt		31413		28-2338

	Description.	I	Tumber 2	0 1	Number 22
Mudguar	d Rear Stay Bolt Nut		EASO .		EA80
Do.	Washer (plain)		30-650		M625
Do.	Washer (spring)		N566		24-8784
Front an	nd Rear Stay Screw	3	3-1120(4)		1-5945(4)
Do.	Nut		EB113(4)		M263(4)
Do.	Washer (spring)		N574(4)		K197(4)
Do.	Washer (plain)		N607(4)		27-8560(4)
Mudguar	d Support Tube Bolt		3-1115		31-7275
Do.	Distance Nut		24-5860		24-5860
Do.	Support Bolt Nut		27-6974		27-6974
Do.	do. Lug and Spindle	Nut	-		3-1106
Do.	Washer (plain)				27-8039
Do.	Stay Packing Washer		—		N620(2)
SUNDR	IES.				
Sidecar .	Lamp (Lucas Ref.)		LD109A		LD109A
	Lamp Packing Washer		31-4070		



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21-2902	Timing gear plate bolt	47	46	24-978	Valve spring cover screw washer	υ	นรโดย	;
21-2903	Rocker box bolt (inlet)	19	18	24-978	Oil pump fixing bolt washer			
24-68	Gear control plunger spring	77	76		(spring)	53	• • •	52
24-102	Horn, saddle spring and mud-			24-1620	Crankcase and cylinder base			
	guard bolt	99 .	98		fixing stud	31		30
24-195	Magdyno driving pinion nut	4.3	42	24-1792	Piston scraper ring (high com-			
24-209	Rear brake anchor bolt	104	136		pression)	25	•••	24

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24-1793	Piston scraper ring (high com-			24-4255	Kickstarter ratchet sleeve lock			
	. pression) (1mm. oversize)	See Piston	i Chart		nut	75	74	
24-1794	Piston scraper ring (high com-				Camshaft dynamo sprocket nut	49	48	
	pression) (1mm. oversize)	See Pistor	1 Chart	1	Kickstarter ratchet spring	75	74	
24-2112	Crankcase bearing oil retaining				Kickstarter quadrant bush	73	72	
	washer (drive side)	29	. 28		Gearbox sprocket nut lockwasher		70	
24-2113	Oil flinger (drive side)	39	. 38	24-4278	Kickstarter ratchet pinion sleeve			
24-4065	Gearbox mainshaft ballrace	63	62	1	lockwasher	75	74	
24-4065	Constant mesh gear ball bearing	71	. 70	1	Gearbox sprocket (18T)	71	70	
24-4214	Gearbox inner cover screw	61	. 60	24-4282	Kickstarter ratchet pinion sleeve			
24-4214	Kickstarter crank spring anchor			1	nut	75	74	
	screw	70	. 72		Gearbox oil baffle	77	76	
24-4217	Gearbox cover ball journal		. 62		Dog clutch (high and low gear)	65	64	
	Gearbox mainshaft ballrace		. 62		Gearbox layshaft	67	66	
	Layshaft gear (17T and 20T).			24-5160	Crankcase and cylinder base	2.		
	Layshaft bush (short)		00		fixing stud nut	31	30	
	Gearbox oil retaining washer				Carburetter flange stud	15	14	
	Gearbox sprocket nut			24-5205	Lifting handle bottom stud			
	Push rod cover tube stud				(left-hand)	149	148	
	Mainshaft gear (20T and 16T)		0.1		Ball head clip bolt locknut	111	110	
	Mainshaft washer (felt)	20	co	,	Front fork spring distance washe		112	
		77		1	Front fork spring top sleeve	113	112	•
	Oil flinger washer Oil retaining washer (small)	7.1	50	1	Front spring top bolt	113	112	
		00	CO	24-5233	Front fork bottom sleeve with			
		07	00		peg	113	112	
	Layshaft bush (long)			24-5237	Front fork spring sleeve washer			
	Control shaft bush (inner cover)			0/ 5000	(bottom)	113	112	
	Gear control quadrant			24-5860	Front brake shoe fulcrum pin		101	
	Gear control quadrant bush				nut	125	124	
24-4251	Gear control plunger cup	77	. 76	24-5860	Rear brake shoe fulcrum pin nu	t 135	134	

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24-5914	Rocker trunnion washer	21		20	24-7058	Rear hub bearing	131		130
24-5914	Footrest rod washer (plain)	157		156	24-7065	Exhaust pipe legshield screw	57		56
24-6035	Steering damper knob washer				24-7065	Rear hub dust plate screw	133		132
	(spring)	109		108	247065	Front number plate securing			
24-6040	Nut (16")	ε	urious			screw	141		140
	Rear stand bolt	103		102	24-7065	Chainguard strap bolt	165		164
24-6770	Rear inudguard lifting handle				24-7068	Rear hub dust plate washer	133		132
	bolt	149		148	24-7068	Front and rear chaincase fixing			
24-6790	Front hub washer (felt)	121	***	120		washer	163		162
24-6792	Front hub washer (right-hand)	121		120	24-7068	Clutch cover screw washer	203		202
24-6841	Front hub washer retaining ring				24-7127	Front brake cam	125		124
	(right-hand)	121	***	120	24-7127	Rear brake cam	137	<i>.</i>	136
24-6846	Front hub felt washer retaining				24-7178	Gearbox inspection cover screw	77		76
	ring (left-hand)	121		120	24-7343	Silencer clip bolt	57		56
24-6860	Front hub bearing	121		120	24-7385	Rear mudguard chainstay bridge	2		
24-6867	Front hub bearing adjusting					clip	147		146
	sleeve	123		122	24-7565	Ignition control complete less			
24-6868	Front hub bearing locknes	123	•••	122		cable and cover	205		204
24-6899	Front wheel spoke (right-hand)	119	•••	118	24-7568	Ignition control lever body	179	• • •	178
24-6912	Front wheel spoke (left-hand).	121	•••	120	24-7729	Clutch cable nipple control end			
24-6912	Rear wheel spoke (left-hand) .	129	• • •	128		(bottom)	177	• • •	176
24-6994	Front hub spindle locknut	123		122	24-7767	Front brake shoe complete			
24-7000	Camshaft pinion key nut	47		46		(right-hand)	125	• • •	124
24-7012	Front wheel spoke (right-hand)	119	•••	118	24-7767	Rear brake shoe complete (right-	-		
24-7012	Front wheel spoke (left-hand)	121	• • •	120		hand)	135		134
24-7012	Rear wheel spoke (left-hand) .	129		128	24-7768	Front brake shoe complete (left-	-		
	Rear wheel spoke (right-hand)	129	• • •	128		hand)	125	•••	124
24-7014	Rear wheel spoke (right-hand)	129	• • • •	128	24-7768	Rear brake shoe complete (left-			
24-7047	Rear hub washer (felt)	133	•••	132		hand)	135		134
24-7051	Front hub spindle distance piece	123	•••	122	24-7775	Front brake shoe lining	125		124

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24-7775	Rear brake shoe lining	135		134	24-9569	Throttle twist grip friction spring	185		184
24-7800	Front brake cam operating leve	r 125		124	24-9570	Throttle twist grip friction screw	185		184
24-7810	Front brake shoe spring	125		124	24-9571	Throttle twist grip friction screw			
24-7510	Rear brake shoe spring	135		. 134		locknut	185		184
24-7848	Front brake cable adjusting				24-9572	Throttle twist grip cable stop	185		184
	screw complete	175		174	24-9573	Throttle twist grip body screw	185		184
24-7849	Front brake cable adjusting				25-496	Crankcase and cylinder base			
	screw locknut	175		174		fixing stud	31		30
24-7911	Rear brake anchor bolt washer	137		136	25-4251	Clutch push rod thrust pin	77		76
24-7990	Brake shoe lining rivet (front				25-5226	Steering damper adjusting knob	109		108
	and rear)	not illust'd		124-134	25-5241	Steering damper bottom plate	109		108
24-8045	Front brake shoe fulcrum pin				25-5247	Steering damper star washer	109	•	108
	washer	127	• • •	126	25-7151	Exhaust legshield clip nut	57		56
24-8045	Rear brake fulcrum pin washer				25-7151	Front number plate securing			
	(serrated)	135		134		screw nut	143		142
24-8328	Cylinder head timing bolt	13		12	25-7151	Bottom chainguard bottom screw			
24-8328	Bottom bracket chainstay bridg	e				locknut	165		164
	bolt	153		152	25-7151	Legshield strap bolt nut	207		206
24-8504	Petrol filter washer (fibre)	169		168	25-7180	Front brake cam washer	125		124
24-8713	Transmission chain (rear) (95				25-9360	Clutch cable adjusting screw			
	links)	197		196		complete	177		176
24-8784	Spring washer	υ	arioi	45	25-9365	Clutch cable adjusting screw			
24-8930	Transmission chain (front) (68					locknut	177	***	176
	links)	195		194	26-650	Clutch chainwheel roller	87		86
24-8931	Transmission chain (front) (69				26-1253	Oil return pipe banjo screw	19		18
	links	195-197		194-196	26-4138	Clutch operating cap bush washer	203		202
24-8932	Transmission chain (front) (70				26-6689	Rear hub packing washer	133		132
	links)	195-197		194-196	26-6824	Rear wheel spoke (right-hand)	129		128
24-8944	Cable clip (shamrock pattern)	195		194		Rear hub spindle sleeve locking			
	Throttle cable cover	10-		184		washer	133		132

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26-6861	Rear hub bearing locknut 131		130	27-4290	Layshaft sleeve bush	69 ·		68
26-6865	Rear hub retaining cup 133		132	27-4401	Gearbox cover stud nut	61		60
26-6890	Rear hub bearing 131		130	27-4401	Rear wheel adjusting screw nut	95		94
26-9461	Bottom chainguard screw washer 165		164	27-4401	Legshield stay bolt nut	207		206
27-181	Crankcase plug screw 27		26	27-4411	Clutch push rod thrust pin nut	77		76
27 - 207	Chaincase inspection cap washer 163		162	27-4424	Mainshaft sliding pinion (271)	67		66
27209	Chaincase inspection cap 163		162	27-4429	Mainshaft gear (22T)	. 65		64
27-261	Ball bearing (gear side) 29		28	27-4436	Layshaft sliding gear	69		68
27-279	Crankcase stud (short) 31		30	274447	Kickstarter ratchet spring	75	···	74
27-347	Layshaft sliding gear key 69		68	27-4517	Rear brake rod toggle end screw	157		156
27-1037	Crankcase connecting stud (medium) 33		32	27-5135	Ball head clip bolt :	111	• • •	110
27-1111	Valve rocker thrust washer 21		20	27-5135	Front fork top yoke clip bolt	115	•••	114
27-1163	Exhaust lifter cable holder 23		22	27-5152	Steering damper anchor plate.	109		108
27-1163	Clutch cable stop 79		78	27-5156	Cylinder head bolt (long)	13		12
27-1239	Engine shaft rivet not illus	t'd	38	27-5156	Dynamo strap clip bolt	45	• • •	44
27-1386	Idler pinion key 47		46	. 27-5446	Front stand support bolt	101		100
27-1589	Timing cover dowel 35		34	27-5674	Gearbox connecting bolt	93	•••	92
27-1589	Gearbox inner cover dowel 63		62	27-5676	Gearbox connecting bolt nut			
27-4027	Gearbox mainshaft ballrace 63		62		washer	97		96
27-4033	Gearbox oil retaining washer 63		62	27-5683	Crankcase shield stud (front			
27-4057	Gearbox sprocket nut 71		70	1	and rear)	59	• • •	58
	Gearbox sprocket nut lockwasher 71		70	27-5683	Gearbox connecting stud	95	• • •	94
	Gearbox mainshaft spring ring 63		62	27-5683	Engine yoke plate frame stud			
27 - 1099	Gearbox mainshaft spring ring			*	(long)	93		92
	retaining ring 63		62	27-5683	Front down tube and exhaust			
27-1106	Kickstarter ratchet pinion 75		74	!	pipe stud	101	•••	100
27-4112	Kickstarter ratchet 75		74	27-5684	Engine yoke plate frame stud			
27-4146	Layshaft 1st gear pinion (30T) 67	• • •	66	1	(short)	93	•••	92
27-4258	Gearbox inspection cover screw 77		76	27-5710	Gearbox adjusting screw	97	•••	96
27-4267	Layshaft thrust washer 69		68	27–5768	Carburetter flange stud	205	• • •	204

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27-6043	Engine steady stay bolt washer			27-8448	Petrol tank support rubber			
	(spring)	va	rious		(front)	0.44	***	168
	y and seat lug bolt			27-8449	Petrol tank buffer cup (rubber)	169		168
	er		92	27-8552	Petrol tap	169		168
27-6260	Cylinder head bolt (short)	13	12	27-8553	Petrol tap	169	•••	168
27-6275	Frame, crankcase and exhaust				Washer (plain)		various	
	pipe lug stud		92	1	Front chain connecting link			196
27-6311	Rear brake pedal return spring			i	Rear chain connecting link			196
	bolt		154		Front chain connecting link		***	100
	Pillion footrest spindle bolt		160	1	(cranked)	197		196
	Saddle rear connecting bolt		94	27-8805	Rear chain connecting link		**.*	100
	Rear hub spindle loc nut		130		(cranked)			196
	Rear hub spindle nut		130	27-8810	Front chain double connecting		•••	100
	Rear hub adjusting plate		132	2. 00.1	link	107		196
	Spoke nipple	131	130	27-8810	Rear chain double connecting		,	100
	Front wheel spoke nipple	121	120	2. 0010	link			196
	Front wheel spoke nipple	121	120	27-8925	Tappet adjusting spanner			190
	Rear wheel spoke nipple		130		Inflator			192
27–7166	Front mudguard support bolt				m - 11 c ' 11	100		188
	washer		140			100.00		194
	Exhaust cable nipple		180		Clutch cable nipple (control			
27-7979	Legshield support bar frame			27-9329	* *			176
	clip nut		198	1 07 0000	end( (bottom)		•••	
	Legshield stay tube sleeve nut		206	1	Front brake cable nipple (bottor		***	174
	Rear hub spindle distance collar		130		Front brake cable cover cap		•••	174
	Rear brake pedal shaft nut		154		Clutch cable cover cap		***	176
	Footrest rod nut		156	27-9426	Throttle twist grip handlebar			
	Petrol filter		168		clip		***	182
	Petrol filter		168	i	Throttle twist grip end plug			182
27-8447	Petrol tank support bolt sleeve	169	168	27-9429	Throttle twist grip end screw	183		182

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27-9433	Throttle twist grip cantilever			27-9561	Combined mag and exhaust			
	pin		 182		control cap	187		186
27-9439	Throttle twist grip long slide	183	 182	27-9567	Ignition control centre body			
27-9443	Ignition control cable nipple			-	cap screw	179		178
	(control end)	179	 178	27-9567	Air lever centre body cap screw	181		180
27-9443	Air control cable nipple (con-			27-9567	Combined mag and exhaust			
	trol end)	185	 184		control bolt	187		186
27-9443	Throttle cable nipple (control			27-9573	Ignition control body cap	179		178
	end)	187	 186	27-9573	Air lever control body cap	181		180
27-9443	Combined mag and exhaust con-			27-9579	Ignition control cable cover cap	179		178
	trol cable nipple	187	 186	27-9579	Exhaust control cable cover cap	181		180
27-9444	Throttle twist grip rubber grip	183	 182	27-9579	Air control cable cover cap	185		184
27-9450	Twist grip handlebar clip screw	183	 182		Throttle cable cover cap	185		184
27~9452	Throttle twist grip locknut	183	 182	27-9600	Ignition control spring washer	179		178
27-9454	Throttle twist grip short slide.	183	 182	27-9600	Air lever spring washer	181	•••	180
27-9457	Throttle twist grip cantilever			27-9600	Combined mag and exhaust			
	with guide strip	183	 182	1	control spring washer	187		186
27-9470	Throttle twist grip washer	18.3	 182	28-43	Gearbox drain plug	77		76
27-9473	Helix tube and strip	183	 182	28-118	Valve rocker trunnion nut	21		20
27-9480	Throttle twist grip less cable			28-243	Crankcase drain plug	29		28
	and cover	183	 182	28-243	Gearbox oil level plug	77	•••	76
27-9482	Throttle twist grip rubber grip			28-2080	Grease nipple	ı	arious	
	(left-hand)	183	 182	28-2338	Electric horn fixing bolt	101		100
27-9506	Air control cable nipple (car-			28-2338	Prop stand clip bolt	103		102
	buretter end)	185	 184	28-2338	Front mudguard bridge fork			
27-9506	Throttle cable nipple (carbur-				fixing bolt			142
	etter end)	187	 186	28-2338	Mudguard and chainstay bridge			
27-9515	Air control cable	185	 184		fixing bolt	151		150
27-9554	Combined mag and exhaust			28-2338	Chainguard strap bolt	165		164
	control division plate	187	 186	1	Petrol tank support bolt (front)	169		168
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28-1265	Grease gun	191		190	29-2159	Tappet recess cover screw washe	er 51		50
29-224	Valve push rod	51		50	29-2162	Camshaft pinion	47	•••	46
29-252	Inlet tappet head	49		48	29-2164	Camshaft	47	•••	46
29-110	Valve retaining split collar (in-				29-2165	Camshaft shim	49		48
	let and exhaust)	17	• • •	16	29-2170	Cam rocker spindle distance			
29-541	Shakeproof washer		rarious			piece circlip	49		48
29 - 565	Crankcase and cylinder base				29-2171	Cam rocker spindle distance			
	fixing stud (front)	31		30		piece	49		48
29-776	Crankpin nut	39		38	29-2172	Camshaft dynamo sprocket lock			
29-778	Crankpin roller	39.		38		washer	45)		48
29-905	Timing pinion locking nut	41		40	29-2173	Cam rocker spindle	49		48
29-2109	Cylinder valve guide (inlet)	15		14	29-2177	Dynamo strap stud	45		44
29-2110	Cylinder valve guide (exhaust)	15		14	29-2180	Inlet and exhaust tappet	49		48
29-2111	Cylinder base paper washer	13	***	12	29-2182	Timing pinion	41	***	40
29-2120	Cylinder valve (inlet)	15		14	29-2187	Camshaft dynamo sprocket	49		48
29-2121	Cylinder valve (exhaust)	15	• • •	14	29-2196	Crankpin	39		38
29-2124	Cylinder valve (inlet)	15	***	14	29-2198	Dynamo driven sprocket	45		44
29-2128	Timing cover (outer)	33		32	29-2199	Dynamo driving chain	45		44
29-2129	Timing cover with fixed fittings				29-2201	Dynamo strap	45	• • •	44
	(inner)	35	***	34	29-2203	Dynamo strap eyebolt	45		44
29-2132	Timing cover joint washer (outer)	33	• • •	32	29-2240	Crankcase air release adaptor			
29-2133	Timing cover joint washer (inner)	35		34		body	29		28
29-2134	Camshaft timing cover bush				29-2241	Crankcase air release adaptor	29		28
	(outer)	47		46	29-2242	Crankcase air release adaptor			
29-2135	Camshaft timing cover bush					screw	29		28
	(inner)	47		46	29-2255	Cylinder barrel	13		12
29-2136	Timing cover inner screw (long)	35		34	29-2256	Cylinder head with valve guides			
29-2141	Camshaft bush (crankcase)	47		46		and studs	13		12
29-2148	Inlet and exhaust cam rocker	49	•••	48	29-2259	Cylinder head stud	13		12
29-2158	Tappet recess cover screw	51		50	29-2260	Rocker valve cover	17		16

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29-2261	Rocker valve cover joint washer	17		16	29-2561	Piston complete with gudgeon	,	
29-2262	Cylinder base paper washer	13		12		pin, rings, and retaining		
29-2265	Cylinder head washer	13		12		springs	not illust'd	22
29-2266	Valve rocker trunnion	21		20	29-2562	Piston complete (!mm. oversize	Sec Pis	ton Chart
29-2267	Valve rocker trunnion bolt	21		20	29-2563	Piston complete (1mm. oversize	See Pis	Ion Chart
29-2268	Inlet and exhaust valve rocker	21		20	29-2568	Piston complete with gudgeon		
	Valve rocker trunnion locking plate	21		20	i i	pins, rings and retaining	not illust'd	
	Valve rocker spindle spring	21		20	29-2569	Piston complete (!mm. oversize	See Pis	ton Chart
	Rocker adjusting screw	21		20	29-2570	Piston complete (1mm. oversize	) Sec Pis	ton Chart
	Piston only	25		24	29-2620	Piston ring	25	24
29-2276	Connecting rod complete with	37		36		Piston ring (Imm. oversize) Piston ring (Imm. oversize)		ton Chart ton Chart
29-2280	Valve cover breather complete	17		16	}	0 ,		ion Char
	Inlet and exhaust cam rocker			48	29-2632	Flywheel (drive side) with engin shaft assembled		38
29-2286	Camshaft	47		46	00 0001	shaft assembled Cush drive bearing distance	-	35
29-2311	Piston only (imm. oversize)	See	Piston	Chart	29-2634		4.1	40
	Piston only (Imm. oversize)		Piston	Chart	00 0071			54
	Crankease (gear side) with fixed					Exhaust pipe complete		-0
	fittings	27		26		Silencer complete		
29-2321	Crankcase (drive side) with fixed				1	Exhaust pipe complete		00
	fittings	27		26	1	Mainshaft packing washer (.005"	•	62
29-2326	Crankcase (gear side) with fixed					Mainshaft packing washer (.010"	•	62
	fittings Crankcase air release pipe with	27		26	29-3240	Gearbox outer cover with fixed fittings	0.1	60
23-2030		29		28	29-3242	Gearbox cover stud nut	61	60
20 2222			***	30	29-3243	Control shaft retaining pin plug	75	74
	Cylinder barrel with valve guides			12		Kickstarter crank		72
	a	13		12		Clutch control lever complete		76
	Tappet recess cover	51	•••	50	1	Gear operating spindle		80

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29-3250	Footchange operating pedal				29-3298	Gear control quadrant complete	81		80
	rubber	85		84		Footchange return spring	83		82
29-3254	Gearbox shell complete with				29-3303	Pawl spring	83		82
	fixed fittings	61		60	29-3304	Gearbox cover stud (long)	61		60
29-3255	Gearbox shell not	illust'd		GO	29-3307	Kickstarter crank spring	73		72
29-3258	Gearbox inner cover with fixed					Kickstarter crank return stop			
	fittings	61		60		rubber	73		72
29 -3260	Clutch push rod bush (mainshaft)	79	***	78	29 -3312	Gearbox cover joint washer			
29 -3265	Gear operating spindle bush	81		80		(outer)	61		60
29-3266	Gear control shaft bush (inner				29-3313	Gearbox cover joint washer			
	cover)	75		74		(inner)	61		60
29-3267	Kickstarter quadrant bush (inner				29-3314	Operating plate stop	83	• • •	82
	cover)	73		72		Washer (shakeproof)	14	irious	
29-3268	Kickstarter quadrant bush (outer					Pawl carrier plate complete	83		82
	cover)	73		72	29-3412	Footchange operating pedal	\$5		84
29-3269	Footchange return spring stop	\$3		82	29-3431	Gearbox mainshaft	63		62
29-3272	Mainshaft oil seal ring	63		62	29-3432	Gearbox sprocket (17T)	71		70
29-3274	Mainshaft shim	63		. 62	29-3791	Clutch push rod	87		86
29-3282	Gear control shaft	75		74	29-3794	Clutch push rod thrust pin	- 77		76
29-3284	Operating fork (high gear)				29-3825	Gearbox pinion sleeve	65		64
	(mainshaft)	75		74		Gearbox sprocket nut	71		70
29 - 3286	Operating fork (low gear) (lay-					Gearbox sprocket nut lockwasher	71		70
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29-3287	Layshaft packing washer	69		68	1	bushes	69		68
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29-4101	Legshield bottom bracket and crankcase stud	199		198	1 -	Front fork bottom yoke complete	115		114
29-4102	Backstay frame bolt	99		98	29-5289	Front fork bottom voke bolt	115		114
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29-4132	Chainstay engine plate bolt	99		98	, 20 0201	justing sleeve	115		114
29—181	Chainstay central stand anchor lug	99 .		98	29 -5291	Steering stem adjusting sleeve	115		114
29 - 4183	Engine plate (rear) (left and				29-5292	Front fork top yoke	115		114
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29-4654	Battery carrier complete	105		104	25-3303	The Control of the Co	115		114
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29-4657	Battery carrier strap	105		104	29-5310	Front fork oil seal holder com-	115		
29-4661	Battery carrier strap bolt	105		104	00 5010	plete	115	•••	114
29-1662	Battery carrier strap bolt saddle					Front fork oil seal	115	•••	114
	washer	105		104		Front fork spring	113	* * *	112
29-4662	Dynamo strap eye bolt washer	45		44	29-5315	Front fork top yoke clip bolt			
29-4664	Battery carrier strap hinge plate	105		104		nut	115	• • •	114
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	complete	105		104	29-5322	Sealing tape	not illust'd		114
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	tance piece	103	,	102		thick)	117		116
29-4860	Central stand complete	103		102	29-5336	Front fork top bush shim (.020"			
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29-5702	Rear hub cone (adjusting)	13	1	130	29-5841	Front hub felt washer retaining			
29-5710	Rear hub retaining cup	133	3	132		cup washer			120
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29-5738	Speedometer drive	13	7	136		fixed fittings	123		122
29-5766	Rear brake cover plate wi	th			29-5846	Front wheel spoke (right-hand)	119		118
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29-5770	Front wheel complete (le	SS			3	Rear hub oil retaining washer			132
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65 - 438	Gudgeon pin retaining ring	27		26	65 -75	,		
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65-491	Piston scraper ring (high com-				1 03-7	size)	See Piston	Chart
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65-492	Piston scraper ring (high com-				03-7	size)	Sce Piston	Chart
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65691	Timing pinion nut	41		40		pression (½mm. oversize)	See Piston	Chart
65-692	Timing pinion	41		40	65 -7	1		
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65771	(Imm. oversize)	Sec Piston	Charl	65 -791	pression) Piston only (high compression)	not illust'd 23	
09-471	Piston complete (high compression) (1mm. oversize)	See Tiston	Chal	65-885	Push rod end (bottom)		
65-772	Piston only (high compression)		Chini	65-930	Push rod cover tube stud nut		
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65-775	Piston complete (high com-	210107	Chart		Push rod cover tube	* 1	511
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65-776	Piston only (high compression)	25	24		Push rod complete with ends		
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65-778	Piston only (high compression)			65-1102	Inlet valve rocker with ball		
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65-779	Piston complete (high com-			65-1110	Cylinder valve (exhaust)	15 .	14
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65-780	· Piston only (high compression)			65-1117	Valve rocker spindle spring	21 .	20
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65-783	Piston ring (high compression)				washer	21 .	20
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65-784	Piston ring (high compression)			65-1123	Flywheel (drive side) with engin		
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65-1146	Valve spring (inner)	15		14	65-1242	Cylinder valve guide (exhaust)	15	14
65-1147	Valve spring (outer)	15		14	1	Valve spring cup	17	16
65-1148	Valve spring cup	17		16		Piston complete with gudgeon		
65-1149	Valve spring collar	17		16	00 1211	pin, rings and retaining		
65-1153	Engine steady stay	19	***	18	1		not illust'a	22
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65-1161	Valve rocker fulcrum pin	21		20	05-12-15	order only)	17	16
65-1162	Carburetter flange washer (paper)	15		14	65_1250	Piston ring	25	24
65-1163	Carburetter flange packing washer	15		14		Piston ring (4mm. oversize)		ston Chart
65-1164	Cylinder head cover washer				1	Piston ring (1mm. oversize)		ston Chart
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65-1215	Oil return pipe with banjos	19		18		size)	Sec P	iston Chart
65-1226	Cylinder head with valve guides				65-1256	Piston complete (high com-		
	and studs	13		12		1	not illust'e	0.4
65-1229	Cylinder barrel	13		12	1	Piston only (high compression)		24
65-1232	Carburetter flange washer (paper)	15		14		Piston complete (1 mm. oversize	,	iston Chart
65-1233	Flywheel complete (drive side)	39		38		Piston only (1mm. oversize)		iston Chart
65-1235	Flywheel complete (gear side)	39		38		Piston complete (1mm. oversize	,	iston Chart
	Air cleaner adaptor	See A	ir Clean	ers	65-1263	Piston only (1mm. oversize)	See P	iston Chart

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65-1264	Piston complete (high com-			65-2158	Timing cover outer screw	35		34
	pression)	not illust'd	24	65-2162	Gearbox outer cover screw			
65-1265	Piston only (high compression)	25	24	-	(short)	61		60
65-1266	Piston complete (high com-			65-2165	Timing cover air release body	35		34
	pression) (amm. oversize)	See Piston	Chart	65-2166	Timing cover breather extension			
65-1267	Piston only (high compression)				pipe	35		34
	(4mm. oversize)	Sec Piston	Chart	65-2168	Timing cover air release adaptor	35	***	34
65-1268	Piston complete (high com-			65-2171	Timing cover air release adaptor			
	pression) (1mm. oversize)	Sec Piston	Chart		screw	35		3-4
65-1269	Piston only (high compression)			65-2188	Oil valve spring retaining screw	35 .		34
	(Imm. oversize)	Sec Piston	Chart	65-2240	Crankcase bearing oil retaining			
5-1274	Piston complete (high com-			i	washer spring ring (drive side)	29	?	28
	pression) (3mm. oversize)	Sec Piston	Chart	65-2252	Crankcase oil pipe adaptor	33		32
65–1275	Piston only (high compression)		<b>.</b>	65-2316	Magdyno driving pinion oil seal	43	***	42
	(1mm. oversize)	See Piston	Charl	65-2330	Dynamo driven sprocket key .	45		44
65-1276	Piston complete (high com-	C D: .	CI .	65-2334	Magdyno driving pinion	43		42
	pression) (1mm. oversize)	See Piston	Chart	65-2335	Idler pinion spindle	47		46
65-12/7	Piston only (high compression)	Con Distant	C1	65-2336	Idler pinion spindle bush	47		46
0= 001=	(1mm. oversize)	See Piston 29	28		Dynamo eye plug (plain)	45		44
	Bearing (drive side)		40		Battery carrier swivel block			
	Engine shaft distance collar	29	28	00 2002	(plain)	105	-	104
	Engine shaft bush (gear side) Oil flinger (drive side)	39	38	65-2353	Dynamo eye plug (threaded)	45		44
	Oil pipe connection (rubber)	171	170		Battery carrier swivel block			
	Oil tank breather pipe connec-	1/1		70 2000	(tapped)	105		104
03-2000	tion (rubber)	173	172	65-2420	Inlet and exhaust cam pinion			
65-2143	Timing cover complete	33	32	1	complete	47		46
	Gearbox inner cover stud	61	60	65-2425	Cam pinion spindle	47		46
	Gearbox cover stud nut	61	60	1	Engine sprocket (15T)	43		42
	Timing cover outer screw	35	34	1	Cush drive sliding sleeve	41		40

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65-2434	Exhaust camwheel complete				65-2618	Oil pump washer (crankcase)	53	,	52
	(special order only)	49		48	65-2619	Oil pump complete	not illust'd		50
65-2436	Exhaust camwheel complete				65-2623	Oil pump filter gauze	53		52
	(special order only)			48		Oil pump body bottom plate			
65-2438	Inlet camwheel complete (specia	1				complete	51		50
	order only)	49		48	65-2687	Exhaust pipe complete	55		. 54
65-2520	Cush drive bearing nut	41		40		Exhaust pipe complete	55		54
65-2521	Cush drive bearing locking				65-2695		57		56
	washer	41	***	40	65-2704	Exhaust pipe legshield	57		56
65-2523	Cush drive bearing	41		40		Silencer complete	57		56
65-2528	Cush drive distance piece (,320"					Silencer complete	57		56
		43		42	65-2850		59		58
65-2529	Cush drive distance piece (.288"				65-3023	Gearbox cover joint washer			
	293" thick)	43		42		(inner)	61		60
65-2530	Cush drive distance piece (.256*				65-3062	Gearbox outer cover screw (long)			60
	261" thick)	43		42	The second second second	Timing cover outer screw	35		34
65-2579	Oil pump spindle retaining pin	53		52		Gearbox outer cover screw (top)	61		60
	Oil pump body	51		50		Pinion sleeve with bush	65		64
65-2598	Oil pump body top plate	51		50		Pinion sleeve thrust washer			
65-2599	Oil pump scavenge gear	53	• • •	52	1	(phosphor bronze)	65		64
65-2600	Oil pump feed gear (driven)	53		52	65-3113	Layshaft thrust washer	69		68
65-2601		53		52		Mainshaft bush (inner cover) .	63		62
65-2602	Oil pump spindle (driving)	53		52		Kickstarter quadrant bush (phos			
	Control shaft retaining pin	75		74	,	bronze)	73		72
	Oil pump spindle retaining pin	53	***	52	65-3125	Layshaft thrust washer	69		68
	Oil pump fixing bolt	53	***	52		Dog clutch (high and low gear)	65		64
	Oil pump body top plate washer	51	•••	50		Kickstarter crank spring	73		72
	Crankcase scavenge cover	33		32		Gear control quadrant	75		74
	Crankcase scavenge cover joint			-		Kickstarter ratchet pinion sleeve			7 1
	washer	33		32		nut	75		74

65-3148 Pi 65-3155 Ge 65-3156 Ge 65-3160 Cl 65-3162 Cl 65-3164 Cl 65-3169 Ge 75-3173 Pi 65-3212 Ki 65-3292 Ge 65-3296 Ki 65-3336 Ge	nut locking washer inion sleeve thrust washer (steel) ear control shaft and forks complete ear control shaft lutch control lever lutch push rod	75 65 75 75 77		74 64 74		65–3360	Kickstarter quadrant bush (ou cover)	73 87		72 86
65-3148 Pi 65-3155 Ge 65-3156 Ge 65-3160 Ch 65-3162 Ch 65-3164 Ch 65-3169 Ge 75-3173 Pi 65-3212 Ki 65-3292 Ge 65-3296 Ki 65-3336 Ge	ear control shaft ear control shaft and forks complete ear control shaft ear control lever lutch control lever fulerum pin	65 75 75		64	1		Clutch push rod lever	87		
65 3155 Ge 65 3156 Ge 65 3160 Cl 65 3162 Cl 65 3164 Cl 65 3169 Ge 75 3173 Pi 65 3212 Ki 65 3283 Ki 65 3292 Ge 65 3296 Ki 65 3336 Ge	(steel)	75 75			-				• • •	86
65 3155 Ge 65 3156 Ge 65 3160 Cl 65 3162 Cl 65 3164 Cl 65 3169 Ge 75 3173 Pi 65 3212 Ki 65 3283 Ki 65 3292 Ge 65 3296 Ki 65 3336 Ge	ear control shaft and forks complete ear control shaft lutch control lever lutch control lever fulcrum pin	75 75				65-3361	Footchange operating pedal el-	mp		
65-3156 Ge 65-3160 Cl 65-3162 Cl 65-3164 Cl 65-3169 Ge 75-3173 Pi 65-3212 Ki 65-3283 Ki 65-3296 Ki 65-3336 Ge	complete car control shaft lutch control lever lutch control lever fulcrum pin	75		74	,		The there of the tree of the t	1		
55–3156 Ge 55–3160 Cli 55–3162 Cli 55–3164 Cli 55–3169 Ge 55–3173 Pi 55–3212 Ki 55–3283 Ki 55–3292 Ge 55–3296 Ki 55–3336 Ge	ear control shaft Inteh control lever Inteh control lever fulernm pin	75		74			bolt	85		84
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5-3173 Pi 55-3212 Ki 55-3283 Ki 55-3292 Ge 55-3296 Ki 55-3336 Ge		87		86			washer	55	• • •	54
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	ickstarter return stop plate	73		72		65-3370	Gearbox sprocket (18T) .	71		70
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	ayshaft bush	67		66	İ	65-3372	Mainshaft oil seal ring .	63		62
	earbox inner cover with fixed					65-3375	Speedometer driving gear thrus	t		
	fittings	61		60	1		washer	. 79		78
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65-3393	Gearbox shell complete with	61		60		starter ratchet (17T)	***	65	• • •	64 %
07 0001	100	not illust'd		60	65-3478	Mainshaft 3rd gear pinion	bush	65	• • •	64
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65-3400	Speedometer driving gear bush	79	,,,	78	65-3494	Mainshaft 3rd gear pinion	com-			
	screw	67		66		plete (26T)		63		62
65-3401	Gearbox layshaft	79		78	65-3494	Layshaft 2nd gear pinion	with			
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65-4185	Seat tube and gearbox plate			65-4887	Pillion footrest assembly (offside	) 159		158
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65-4185	Rear mudguard fixing bolt				side)			158
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	rated washer		94	00 1001	(offside)	161		160
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65-4610	Chainstay and backstay com-				(bottom)	109	•-•	108
	plete	97 .	96		Steering head dust cap	109	• • •	108
65–4667	Battery carrier complete	105	104	65-5327	Steering damper anchor plate			
	Battery carrier bracket		104		stud		•••	108
65–4669	Battery carrier bracket	105	104	1	Steering damper centre	109	• • •	108
65–4727	Central stand spring	103	102	65-5329	Front fork steering stem adjust-			
65 <b>–</b> 4728	Central stand engine plate stud	103 .	102		ing sleeve	115	•••	114

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65-5331	Front fork tube nut	115		114		and tyre)	not illust'd		118
	Front fork tube nut washer	115		114	65-5871	Front wheel rim	119		118
	Handlebar clip		475	116	65-5872	Front wheel spoke (left-hand)	121		120
	Ball head clip bolt	111		110	65-5873	Rear wheel spoke (right-hand)	129		128
	Handlebar clip bolt	117		116	65-5876	Front hub complete with bearing	s 121		120
		not illust'd		108	65-5883	Front hub bearing	121		120
	Front fork shaft	115	**1	114	65-5883	Rear hub bearing	131		130
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	plete		***	114	65-5884	Rear hub bearing thrust washer	131		130
65-5355	Front fork top yoke	115	***	114	65-5885	Front hub retaining ring	123		122
	Pivot stud (front stand)	109		108	65-5885	Rear hub ballrace retaining ring	131		130
	Fork sliding tube complete				65-5886	Front hub washer (felt)	121	• • •	120
00 0000	(nearside)			114	65-5886	Rear hub washer (felt)	133	`	132
65-5362	Fork sliding tube complete				65-5887	Front hub felt washer retaining			
00 000-	(offside)			114	:	ring (left-hand)	121		120
65-5380	Steering dainper friction washer	109		108	65-5887	Rear hub retaining ring	133		132
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09	plete (nearside)			112	1	cup	121		120
65-5387	Front fork outer sleeve (offside)	115		112	65-5889	Front hub spindle sleeve	123		122
	Front fork spring	* * **		112	65-5890	Front hub distance collar	123		122
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65-5670		200		132	65-5891	Front hub distance piece	123		122
65-5673		125		124	65-5892	Front hub spindle distance piece	123		122
65-5673		137		136	65-5893	Front brake cover plate stud nut	125		124
	Front brake cam bearing oil				65-5894	Front hub spindle	123		122
30-0011	hole clip	10-		124	65-5895	Front brake cover plate with			•
65-5674	Rear brake cam bearing of					fixed fittings	123		122
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65-5901	Rear brake shoe complete (left-					bearings			130
	hand)	135		134	65-6261	Rear wheel complete less brake			2110
65 <u>–</u> 5901	Rear brake shoe complete (right-				:		not illust'd		128
	hand)	135		134	65-6263	Rear wheel rim	129		128
1005-59	Front brake shoe complete				65-6266	Rear wheel complete (less brake			1-0
	(right-hand)	125		124			not illust'd		128
65-5901	Front brake shoe complete (left-				65-6267	Rear wheel rim	129		128
	hand)	125		124	65-6274	Rear brake screw swivel pin	137		136
65-5903	Front brake shoe lining	125	,	124		Rear brake lever swivel block	157		156
65-5903	Rear brake shoe lining	125		124	65-6275	Rear brake anchor strap	135		154
65-5904	Front brake shoe spring	125	•••	124		Rear brake cover plate with			• • • •
65-5904	Rear brake shoe spring	135		134		fixed fittings	135		134
35-5905	Front brake cam	125		124	65-6279	Rear brake operating lever	137		136
65-5905	Rear brake cam	137		136	65-6281	Rear brake anchor strap	155		154
65-5907	Front brake cam operating lever	125		124		Front mudguard with fixed			
65-5910	Front wheel spoke (right-hand)	119		118		fittings	139		138
65-5912	Front brake cable securing clip				65-6576	Front number plate	143	,	142
	screw	193	٠.,	192	65-6580	Front mudguard top stay	139		138
35-5912	Rear number plate tail lamp				65-6582	Front stand complete	101		100
	screw	195		194	65-6584	Front mudguard support bridge	1-11		140
85 - 5915	Front wheel complete (less				65-6591	Front mudguard with fixed			
	brake and tyre) no	ot illust'd	•••	118		fittings	139		138
35-5915	Front wheel complete (less					Front mudguard top stay	139		138
,	brake and tyre) no	ot illust'd	• - •	118	65-6597	Front mudguard bottom stay	139		138
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65–6027	Rear wheel spoke (left-hand)	129	•••	128		piece	141		140
65-6136	Rear hub spindle nut	131		130		Front mudguard support bridge	141	٠.,	140
65–6137	Rear hub spindle washer	131	• • •	130	65-6770	Rear mudguard backstay bridge			
65-6161	Rear hub spindle	131	•••	130	i	bracket complete	145		144

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65-6772	Rear mudguard backstay bracket				65-7550	Chaincase securing bolt	163		162
	strip	145		144	65-757S	Chaincase rear with fixed fittings			
65-6835	Rear mudguard with fixed fitting	s 145		144		and sliding plate	163	• • • •	162
65-6836	Rear mudguard tail	145		144	65-7584	Chaincase front with fixed fittings	163	• • •	162
65-6837	Rear mudguard upright stay				65-7715	Chainguard with fixed fittings			
	(right-hand)	151		150		(top)	165		164
65-6838	Rear mudguard upright stay				65-7718	Chainguard with fixed fittings			
	(left-hand)	151		150	:	(top)	164	***	164
65-6839	Rear mudguard lifting handle				65-8032	Petrol tank support bolt rubber			
	and mudguard stay	147		146		(top)	169	• • •	168
65-6840	Rear mudguard bottom stay				65-8033	Petrol tank support bolt rubber			
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65-6842	Rear mudguard bottom stay				65-8034	Petrol tank support bolt (rear)	167		166
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65-6848	Rear mudguard with fixed fitting	s 145		144	1	Petrol tank	167		166
	Rear mudguard distance collar	153		152	65-8314	Knee grip rubber (right-hand)	167		166
	Rear mudguard upright stay	151		150		Knee grip rubber (left-hand)	167		166
	Rear mudguard lifting handle					Petrol tank badge screw	169		168
	and mudguard stay	147		146	1	Petrol tank support bolt (front)	169		168
65-6854	Rear number plate	147		146		Petrol tank (special order only) ne	t illust'd		166
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	Rear brake rod with toggle end	157		156	1	Oil return pipe connection	173		172
	Rear brake anchor strap bracket	155		154		Oil return pipe connection washer			
	Rear brake operating lever bush	137		136		(fibre)	173		172
	Rear brake pedal	153		152	65-8422	Oil pipe ferrule	173		172
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65-8465	Oil feed and scavenge pipe				:	complete	not illust'd		178
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65-8469	Oil feed pipe complete	171		170	65-8797	Exhaust cable cover	ISI		180
65-8475	Oil scavenge pipe complete				65-8832	Throttle cable and cover com-			
		not illust'd		170		plete	not illust'd		184
65-\$479	Oil tank with fixed fittings	169		168	65-8833	Throttle cable	185	***	184
65-\$485	Oil tank filler cap	169		168	65-8834	Throttle cable cover (long)	185		184
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65-8505	Throttle twist grip body (top				65-9021	Toolbox strap	189		188
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65 -8672	Clutch cable	177		176	65-9086	Toolbox complete	189		188
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65-9130	Tappet feelers complete	191		190	66-222	Valve retaining split collar			
65-9132	Tappet spanner	191		190		(inlet)	17		16
65-9133	Tappet adjusting spanner	191		190	66-235	Cylinder valve (inlet)	15		14
65-9138	Tool roll complete with tools	not illust'd	*** .	190	66-236	Cylinder valve (exhaust)	15		14
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	links)	197		196	66-478	Connecting rod with big-end			
65-9195	Air cleaner	Sec Air	r Cleane	ers		bearing assembly	Sec G	eneral	Index
65-9196	Air cleaner	Sec Air	r Cleane	ers	66-480	Connecting rod complete with	-		
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2018-99	Gearbox outer cover with fixed					studs	87 .	86
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	Layshaft gear with bush (29T)	67 .	66	3	 	studs	87 .	86
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66-4158	Engine plate (front)	91		90	66-4893	Battery carrier bracket	105	***	104
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66-4163	Engine plate, chainstay and				66-4902	Footrest washer (cork)	159		158
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66-4167	Gearbox adjusting stop	97		96	66-4934	Pillion footrest assembly (off-			
66-4168	Gearbox connecting bolt (rear)	97		96		side)	159		158
66-4169	Gearbox connecting bolt collar	97		96	66-4935	Pillion footrest assembly (near-			
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66-4601	Chainstay bridge distance collar				66-4936	Pillion footrest spindle (left-			
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	(left-hand)	99		98		hand)	161		160
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66 - 4650	Chainstay and backstay complete	97		96	66-5071	Front fork	109		108
66-4707	Shakeproof washer		vario	is	66-5138	Ball head clip bolt with clips	111		110
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66-4708	Rear brake shoe swivel pin				i	complete	111		110
	washer	137		136	66-5203	Steering head dust cap	109		108
66-4708	Rear brake pedal shaft washer	155		154		Front wheel rim	119		118
	Front stand complete	101	***	100	66-5514	Front brake cover plate with	1 _		
66-4767	Rear stand spring	101		100		fixed fittings	123		122

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	ings	121		120		Front mudguard top stay	139		138
66-5524	Front hub washer	4.00		122		Rear mudguard tail bolt com-			,
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66-5526	Front hub spindle			122		fittings	145		144
	Front wheel complete (less brak		•••		66-6875	Rear number plate	147		146
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66-6054	Rear wheel rim			128		complete	149		148
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66 6006					66-7005	Rear brake pedal	153		152
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	support		•••	132		Rear brake pedal bush	153		152
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66-7358	Legshield and fixing strap (right-					Petrol pipe complete with nuts			166
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66-7362	Footrest bracket	207		206	1	Oil tank breather pipe extension			172
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	bled	171		170	1	Clutch control complete (less			
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66 - 8411	Oil return pipe complete	173		172	66-8584	Front brake control (less cable			
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66-8513	Exhaust control complete less				00 (,, (,	end,			174
	cable and cover	179		178	66_8747	Clutch cable nipple (control end			176
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66-8515	Exhaust control body	179		178	1	Front brake cable complete	205		204
66-8516	Ignition control lever clamp	179	•••	178	1			•••	204
66-8516	Exhaust lever clamp	179		178	1	Front brake cable cover	205	• • •	204
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,	· pin	217		216	EB113	Mudguard upright stay nut	221 -		220
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